

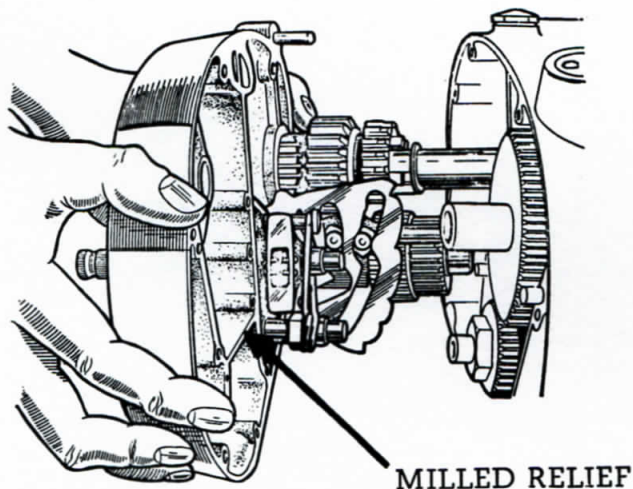
despatch to all dealers:

SERVICE BULLETIN #28-69

May 20, 1969

FROM: Walter Brown, Service Manager

SUBJECT: Seized Oil Pumps, Models B25-B44.



It has been reported by dealers that some B25 oil pumps inspected during engine overhaul have been tight, or actually seized.

This has been due to a fouling condition between the rib on the inner cover and the outer rib on the pump body - --causing pressure on the pump body.

The rib on the inner cover should be relieved by milling a 1" x 1/8" relief. A rotary cutter and 1/4" electric drill will do a sufficient job.