

HINTS AND TIPS ON — **SERVICE** —

For **BSA** Dealers

from **BSA** Incorporated, 639 Passaic Avenue, Nutley, N. J.

Service Bulletin #198

October 26, 1965

INCREASE A65 MODEL PISTON CLEARANCES

TO ELIMINATE THE POSSIBILITY OF PISTON SEIZURES

The BSA Factory Service Manager advises that the piston clearance has been increased on the 1966 A65 Models and recommends that when assembling replacement pistons in all A65 650cc engines that you hone the cylinder barrels to provide .0035"/.004" at the bottom of the piston skirts.

It is suggested that if an A65 engine is disassembled for any other reason that you hone the cylinder barrels so the original pistons will have the above clearance.

WB/jw

Walter Brown
WALTER BROWN
Service Manager