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IMPORTERS

3074 BROADWAY

Oakland 11, California, U.S.A.

WESTERN UNITED STATES



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MEMO FROM "PARTS"
IMPORTANT..... FILE IN YOUR PARTS BINDER

SERVICE BULLETIN No. 18

1 AUGUST 1959

- ROCKER BOX COVER OIL LEAKAGE, ALLOY HEAD "A" MODELS -

Field experience has indicated that persistent oil leakage from the upper rocker box assembly is sometimes caused by stretching of the brass thread inserts for the rocker cover hold-down bolts.

Should you encounter persistent and apparently inscribable oil leakage at this point it might be well to suspect these brass thread inserts.

Usually the primary point of attack on oil leakage rests first in tightening of the hold-down bolts and over-tightening of these sometimes causes the bolt to pull the brass insert up ... somewhat "out" of the cylinder head. Actually this is a form of metal stretching and the result is that the brass insert top projects a bit above the flat gasket surface. It is only a thousandth or so but is still enough, in some instances, to distort the rocker cover, hold it off the mating surface and thus make the gasket valueless.

Surface off these brass inserts and make sure they do not project. If facilities are at hand it is better to get them slightly below the surface by recessing or counterboring a small amount so that tightening of the bolt will not again raise them above the flat gasket surface.

Some dealers report satisfactory experience in oil seepage control through use of the aluminum rocker cover gasket now available.

These are a standard item available on your regular order form through the Parts Department under the spares numbers of:

67-1332	(LARGE)	One used
67-1333	(SMALL)	Two used