



## DEALER PARTS and SERVICE BULLETIN

Hap Alzina 3074 Broadway Oakland 11, Calif.

INDEX

No. 84  
25 MARCH, 1963

= SUBJECTS =

1. B34 CLUBMAN FOOT PEGS
2. CLUTCH SAFETY WIRES

### B34 CLUBMAN GOLD STAR FOOT PEGS

Some field trouble has been reported on the breaking of silencer brackets on B34 Clubman Gold Star models and it has been ascertained that this has been caused through installing the incorrect pillion seat foot peg. The proper foot peg is cut away or relieved at the silencer bracket - the opposite peg having no relief and thus, although it fits, it puts the peg weight directly on the silencer thus breaking the bracket.

USE PILLION PEG NO. 42-4836 ON THE SILENCER SIDE.

USE PILLION PEG NO. 42-4835 ON THE LEFT HAND SIDE.

\*\*\*\*\*

### A50 - A65 CLUTCH SAFETY WIRING

The plate securing the rollers on the clutch chainwheel (Plate No. 68-3235) is secured in place with screws (Part No. 68-3234), these screws being locked in place with safety wire after installation.

IN ANY JOB REQUIRING CLUTCH DISMANTLING, THIS WIRE SHOULD BE CAREFULLY INSPECTED TO BE CERTAIN IT IS NOT FATIGUED OR NICKED AND, IF REPLACED, SHOULD BE CAREFULLY ACCOMPLISHED.

Future Works production will probably eliminate this safety wire, and the special locking compound LOCTITE used in its place.

The problem in breaking of the safety wire is that it grinds up through the chain and is carried forward into the electrical stator plate on the alternator, thus ruining both stator and rotor.

THIS WIRE SHOULD BE INSPECTED CAREFULLY IN EACH CLUTCH REPLACEMENT.