



MOTORCYCLES BICYCLES

BSA HAP ALZINA



IMPORTERS

3074 BROADWAY

Oakland 11, California, U.S.A.

WESTERN UNITED STATES

MEMO FROM "PARTS"
IMPORTANT..... FILE IN YOUR PARTS BINDER

SERVICE BULLETIN NO: 6

25 OCTOBER 1957

- CRANKSHAFT RE-GRINDING -

On 1956-1957 models with latest type heavy crankshafts part numbers 67-1149 and 67-1216. (Both of these crankshafts have the larger diameter connecting rod journals).

It will be necessary to regrind the bearing surfaces of the crankshaft rod journals when the overall wear exceeds .002" or if the surfaces have been damaged by bearing seizure.

Connecting Rod Journal Dimensions:

Standard size: 1.686" with .090"/.085" face radius on both sides.

First regrind: .010" undersize connecting rod journal diameter 1.676".

Second regrind: .020" undersize connecting rod journal diameter 1.666".

Third regrind: .030" undersize connecting rod journal diameter 1.656".

Connecting Rod big end bearing part numbers.

Standard Size:	1 pr.	67-1176
.010" Undersize:	1 pr.	67-1177
.020" Undersize:	1 pr.	67-1178
.030" Undersize:	1 pr.	67-1179