



NOVEMBER, 1961.

SERVICE SHEET

No. 85.

FLOATING BRAKE SHOES.

It is essential that floating brake shoes now being fitted to both 7" and 8" diameter brakes are correctly assembled. The assembly arrangement is clearly shown in the drawing overleaf.

Floating brake shoes can be fitted to all A and B group machines with 7" or 8" brakes, with frame prefix letters FA, GA, FB and B4O respectively. The parts required for conversion are as follows:-

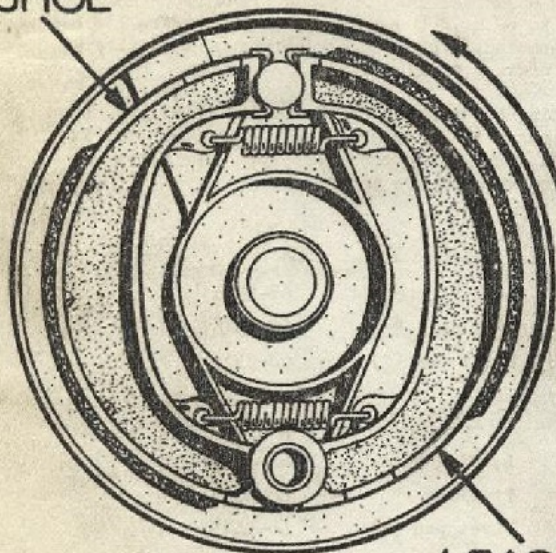
7" Diameter Brake.

Leading shoe	68-5515
Trailing "	68-5516
Pivot pad (2)	68-5519

8" Diameter Brake.

Leading shoe	68-5524
Trailing "	68-5525
Pivot pad (2)	68-5519

TRAILING
SHOE



ROTATION

LEADING
SHOE