

NOVEMBER, 1960.



PARTS SERVICE BULLETIN

No. N.2.

NEW COMPONENTS FOR 1961. ALL MODELS.

<u>PART NO.</u>	<u>DESCRIPTION.</u>	<u>MODEL.</u>	<u>NUMBER PER SET.</u>
00-3122	Full gasket set.	B40	1
00-3123	Decoke gasket set.	B40	1
21-5374	Petrol tank beading screw.	B40	2
40-95	Piston ring - taper.	C15	1
40-96	Piston ring - taper + $\frac{1}{2}$ mm.	C15	1
40-97	Piston ring - taper + 1 mm.	C15	1
40-414	Nyloc nut - sump cover.	B40	4
40-438	Contact breaker driven gear.	B40	1
40-444	Piston complete (10.1 CR).	C15S	1
40-446	Piston complete + $\frac{1}{2}$ mm.	C15S	1
40-448	Piston complete + 1 mm.	C15S	1
40-452	Primary chaincase cover.	C15 Police Model.	1
40-453	Generator fixing stud.	C15 Police Model.	3
40-454	Gearside engine shaft nut.	B40	1
40-455	Gearside engine shaft washer.	B40	1
40-458	Cylinder head.	C15	1
40-460	Carburettor (Amal 376/270).	C15	1
40-463	Flywheel assembly complete.	C15S	1
40-464	Flywheel assembly D/S.	C15S	1
40-466	Flywheel assembly G/S.	C15S	1
40-470	Engine shaft D/S.	C15S	1
40-471	Connecting rod B/E assembly.	C15S	1
40-472	Connecting rod.	C15S	1
40-475	Gudgeon pin bush.	C15S	1
40-477	Camshaft.	C15S	1
40-483	Cylinder holding down stud nut.	C15	4
40-2746	Exhaust pipe & expansion box.	C15S	1
40-2759	Silencer complete.	B40	1
40-3086	Gearbox drain plug.	B40	1
40-3123	Gearbox sprocket 19T.	B40	1
40-3140	Gearchange plunger quadrant.	B40	1
40-3142	Gearchange plunger keeper plate.	B40	1
40-3143	Gearchange plunger keeper plate screw.	B40	1

Continued.....

PARTS SERVICE BULLETIN NO.N.2. (CONT.2).

<u>PART NO.</u>	<u>DESCRIPTION.</u>	<u>MODEL.</u>	<u>NUMBER PER SET.</u>
40-3145	Clutch lever complete.	B40	1
40-3150	Engine shaft key - Gearside.	B40	1
40-3155	Gearchange plunger quadrant spring.	B40	2
40-4510	Battery carrier.	C15 Police Model.	1
40-4728	Prop stand.	C15	1
40-4813	Footrest bracket U.S.A.	C15	1
40-4935	Handlebar - Western type.	B40	1
40-4956	Handlebar - Standard.	B40	1
40-6771	Rear mudguard.	C15 Police Model.	1
40-8036	Petrol tank distance tube.	B40	1
40-8037	Petrol tank to frame bolt.	B40	1
40-8354	Oil tank support strap - top.	C15 Police Model.	1
40-8355	Oil tank support strap - bottom.	C15 Police Model.	1
40-9035	Twin seat U.S.A.	C15	1
40-9055	Ignition & booster switch bracket.	C15 Police Model.	1
41-1	Engine & gearbox unit.	B40	1
41-3	Crankcase complete.	B40	1
41-14	Cylinder head.	B40	1
41-17	Valve guide - inlet & exhaust.	B40	1
41-18	Cylinder head gasket.	B40	1
41-20	Carburettor - Amal 376/253.	B40	1
41-22	Inlet valve.	B40	1
41-23	Exhaust valve.	B40	1
41-26	Valve spring bottom cup.	B40	2
41-28	Push rod.	B40	2
41-31	Valve inspection cap.	B40	2
41-34	Crankcase bolt.	B40	3
41-41	Cylinder base washer - paper.	B40	1
41-42	Cylinder barrel.	B40	1
41-43	Crankcase & cylinder barrel stud.	B40	2
41-45	Flywheel & connecting rod assy.	B40	1
41-46	Flywheel D/S.	B40	1
41-48	Flywheel G/S.	B40	1
41-54	Connecting rod.	B40	1
41-56	Con rod big-end assembly.	B40	1
41-75	Piston complete 7.0-1 (Standard).	B40	1
41-77	Piston complete 7.0-1 (+ 1/2 mm.)	B40	1
41-79	Piston complete 7.0-1 (+ 1 mm.)	B40	1
41-82	Piston complete 8.25-1 (Standard).	B40	1
41-84	Piston complete 8.25-1 (+ 1/2 mm.)	B40	1
41-86	Piston complete 8.25-1 (+ 1 mm.)	B40	1

Continued.....

PARTS SERVICE BULLETIN NO.N.2. (CONT.3).

PART NO.	DESCRIPTION.	MODEL.	NUMBER PER SET.
41-92	Piston ring - taper (Standard).	B4O	1
41-93	Piston ring - taper (+ $\frac{1}{2}$ mm.)	B4O	1
41-94	Piston ring - taper (+ 1 mm.)	B4O	1
41-95	Piston ring - plain (Standard).	B4O	1
41-96	Piston ring - plain (+ $\frac{1}{2}$ mm.)	B4O	1
41-97	Piston ring - plain (+ 1 mm.)	B4O	1
41-98	Piston ring - scraper (Standard).	B4O	1
41-99	Piston ring - scraper (+ $\frac{1}{2}$ mm. O/S).	B4O	1
41-100	Piston ring - scraper (+ 1 mm. O/S.)	B4O	1
41-101	Gudgeon pin.	B4O	1
41-119	Outer timing cover.	B4O	1
41-120	Timing cover badge.	B4O	1
41-125	Alternator RM 13/15.	B4O	1
41-133	Oil pump.	B4O	1
41-134	Oil pump scavenge valve.	B4O	1
41-136	Crankcase oil sump stud.	B4O	4
41-150	Engine steady stay.	B4O	1
41-157	Flywheel shaft D/S.	B4O	1
41-158	Flywheel shaft G/S.	B4O	1
41-159	Crankpin.	B4O	1
41-163	Sump cover filter.	B4O	1
41-2702/3	Exhaust pipe.	B4O	1
41-3020/3	K/start crank complete - folding type.	B4O	1
41-3021/3	K/start crank only.	B4O	1
41-3022/2	K/start crank folding pedal.	B4O	1
41-3027	Layshaft 4th gear pinion (17T).	B4O	1
41-3029	Mainshaft 4th gear pinion (26T).	B4O	1
41-3209	Clutch spider.	B4O	1
41-3210	Clutch centre.	B4O	1
41-3211	Clutch rubber.	B4O	8
41-4030	Rear sub frame.	B4O	1
41-4035	Engine fixing bolt - bottom.	B4O	1
41-4036	Bottom engine bolt spacer.	B4O	1
41-4037	Sub frame fixing bolt (N/S).	B4O	1
41-4044	Frame complete with centre stand.	B4O	1
41-4046	Frame front.	B4O	1
41-4055	Stop light switch distance collar.	B4O	1
41-4056	Petrol tank front bracket complete.	B4O	1
41-4703	Centre stand.	B4O	1
41-5000	Front fork assembly.	B4O	1
41-5012	Fork top yoke.	B4O	1
41-5013	Fork bottom yoke.	B4O	1

Continued.....

PARTS SERVICE BULLETIN NO.N.2. (CONT.4).

<u>PART NO.</u>	<u>DESCRIPTION.</u>	<u>MODEL.</u>	<u>NUMBER PER SET.</u>
41-5015	Fork shaft.	B40	2
41-5019	Fork cover.	B40	1
41-5021	Fork top yoke cover.	B40	1
41-5025	Fork sliding tube O/S.	B40	1
41-5511/44	Front wheel.	B40	1
41-5512	Front wheel hub.	B40	1
41-5520	Front brake anchor plate.	B40	1
41-5521	Front wheel spindle.	B40	1
41-6002/44	Rear wheel.	B40	1
41-6003	Rear wheel hub.	B40	1
41-6006/3	Front & rear wheel rim (WM2 X 18").	B40	1
41-6010	Rear brake drum & chainwheel (45T).	B40	1
41-6501	Front mudguard.	B40	1
41-6502	Front mudguard U.S.A.	B40	1
41-6503	Front mudguard stay.	B40	1
41-6751	Rear mudguard.	B40	1
41-7701	Rear chainguard.	B40	1
41-7702	Rear chainguard bracket.	B40	1
41-7800	Air cleaner rubber connection.	B40	1
41-8002	Petrol tank.	B40	1
41-8004	Petrol tank badge.	B40	2
41-8012	Petrol tank beading N/S.	B40	1
41-8013	Petrol tank beading O/S.	B40	1
41-8505	Front brake cable.	B40	1
41-8510	Air cable complete.	B40	1
41-9015	Oil tank and toolbox support strap.	B40	1
41-9030	Dual seat.	B40	1
41-9050/196	Rear transmission chain.	B40	1
42-91	Crankshaft & flywheel assembly.	A10.Police Model.	1
42-191	Carburetter - Monobloc Amal 389/61.	B34 Scrambles.	1
42-192	Carburetter - Amal 389/45 fitted with 240 main jet	A10.Police Model.	1
42-3097	Layshaft gear - 1st.	A Models.	1
42-3210	Layshaft gear - 27T. U.S.A.	B34 Scrambles.	1
42-3169	Clutch complete.	"A" Police Models.	1
42-3249	Alternator stator fixing nut.	"A" Police Models.	3
42-3274	Clutch push rod.	A Models.	1
42-4595	Air cleaner complete.	A Police Models.	1
42-4596	Air cleaner element.	A Police Models.	1
42-4638	Battery carrier complete.	A Police Models.	1
42-4680	Frame complete. U.S.A.	B34 Scrambles.	1
42-4923	Footrest bracket - O/S. U.S.A.	B34,A10.Scrambles.	1

Continued.....

PARTS SERVICE BULLETIN NO.N.2. (CONT.5).

<u>PART NO.</u>	<u>DESCRIPTION.</u>	<u>MODEL.</u>	<u>NUMBER PER SET.</u>
42-4924	Footrest bracket - N/S. U.S.A.	B34,A10.Scrambles.	1
42-4925	Footrest rubber. U.S.A.	Gold Star and A Scrambles Models.	2
42-4926	Folding footrest complete. U.S.A.	Gold Star and A Scrambles Models.	2
42-4927	Footrest complete. U.S.A.	C15S	2
42-4928	Footrest bracket - O/S. U.S.A.	B34 Gold Star	1
42-4929	Footrest bracket - N/S. U.S.A.	B34 Gold Star	1
42-5891	Front brake shoe complete - Trailing.	A10.Police Models.	1
42-5892	Front brake shoe lining.	A10.Police Models.	1
42-6558	Front number plate beading.	A,D7,C15,B40	1
42-8119	Petrol tank - for use with B.C.C.sets.	"A" Police Models.	1
42-8123	Petrol tank - for use with Cossor and G.E.C. sets.	"A" Police Models.	1
42-8124	Petrol tank radio unit mounting rubber.	"A" Police Models.	1
42-8125	Petrol tank - 2 gallon.	"A" Models.	1
42-8126	Petrol tank centre fixing bolt.	"A" Police Models.	1
42-8127	Petrol tank mounting rubber.	"A" Police Models.	1
42-8128	Top tube rubber - rear.	"A" Police Models.	1
42-8808	Throttle twist grip. U.S.A.	Models D1,D7,C15, B40,A7,A10.	1
42-8809	Twist grip. U.S.A.	Models B34,A10 S/R A10.Scrambles.	1
42-8812	Dummy grip. U.S.A.	All Models.	1
42-9130	Saddle - hinge type.	A10 Police Models.	1
42-9232	Bracket for Police sign.	"A" Police Models.	1
42-9233	Windscreen support rod clamp bolt.	"A" Police Models.	1
42-9234	Windscreen support rod clamp bolt cup washer.	"A" Police Models.	1
42-9246	Clip for Police sign stay.	"A" Police Models.	1
42-9276	Toolbox with fixed fittings.	A10.Models.	1
42-9279	Voltage control support bracket.	A10.Models.	1
64-9154	Speedo drive cable.	70 cc Dandy.	1
90-1439	Engine & gearbox complete.	D7 Police Model.	1
90-4606	Battery carrier wire brace.	D7.	
90-4607	Battery carrier sub assembly.	D7.	1
90-4636	Battery tray mat - rubber.	D7.	1
90-6808	Leather strap fixing screw.	D1.G.P.O.	4
90-6821	Rear carrier.	D1.G.P.O.	1
90-6967	Rear mudguard.	D7.Police Model.	1