



PARTS SERVICE BULLETIN

No G.A. 8X."A" Group Models.Engine Steady.

To increase the rigidity of the engine steady, the washers, distance piece and frame bolt have been changed and the $\frac{5}{8}$ " slot in one end of the steady stay No 42-55 has been altered to a $1\frac{1}{32}$ " diameter hole.

The stay must be fitted with the remaining slot at the frame end as in the drawing overleaf.

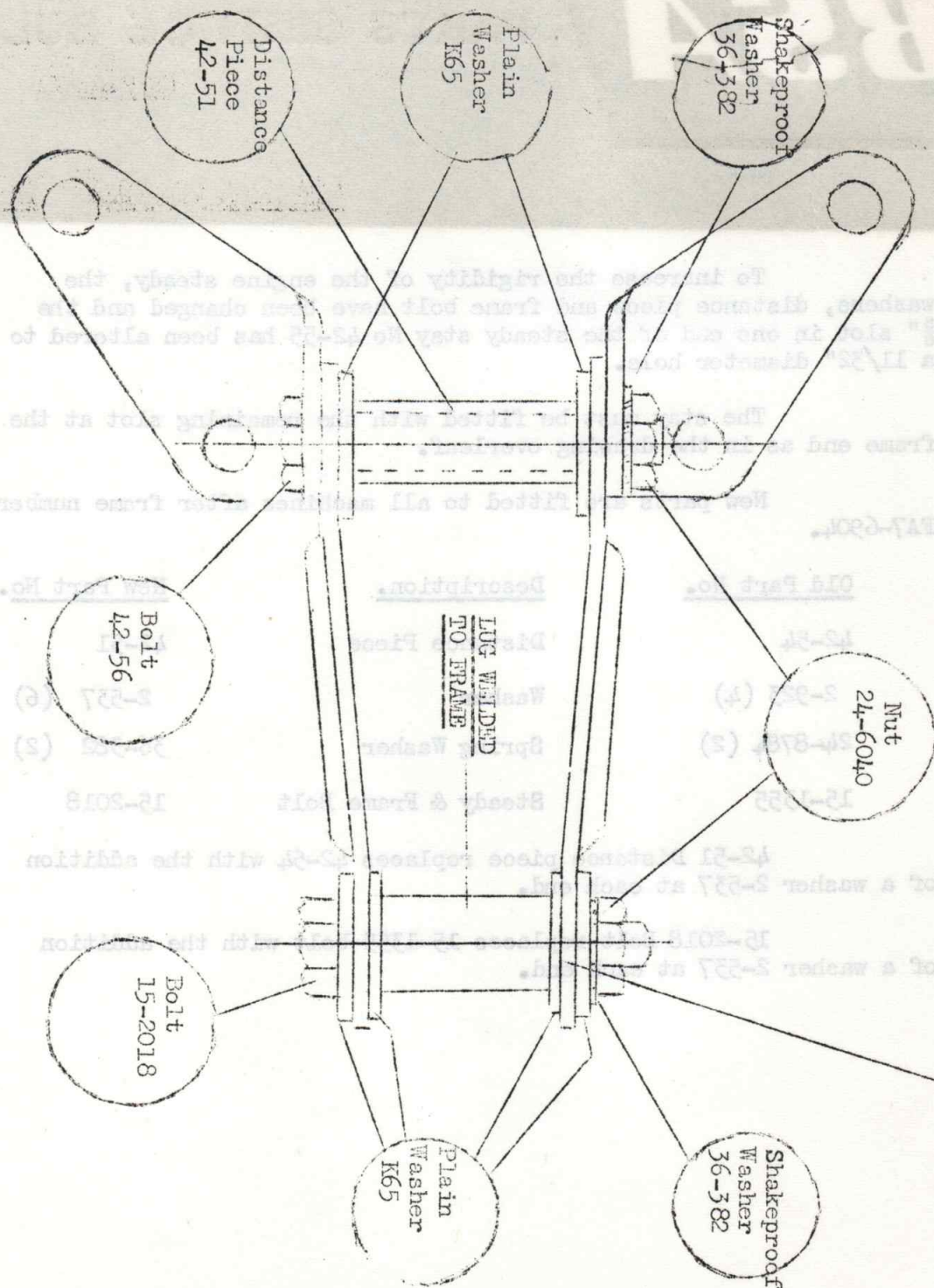
New parts are fitted to all machines after frame number FA7-6904.

<u>Old Part No.</u>	<u>Description.</u>	<u>New Part No.</u>
42-54	Distance Piece	42-51
2-923 (4)	Washer	2-537 (6)
24-8784 (2)	Spring Washer	36-382 (2)
15-1355	Steady & Frame Bolt	15-2018

42-51 Distance piece replaces 42-54 with the addition of a washer 2-537 at each end.

15-2018 Bolt replaces 15-1355 bolt with the addition of a washer 2-537 at each end.

OFF SIDE



SLOT END OF STEADY
TO BE AT FRAME END