



AUGUST 1963

# PARTS SERVICE BULLETIN

NOV 18 1963

No. N.9

1963 GOLD STAR MODELS. U.S.A.

## B.34 G/S CLUBMAN (WEST COAST).

As standard Clubman specification except for the following:-

19-2357	Carburettor (A.3801)
133 67-1133	Engine sprocket 21T
164 65-2247	Piston complete (10-1)
136 42-2935	Exhaust pipe extension.
160 42-2896	Silencer (as spare).

## GEARBOX.

156 67-3313	Mainshaft.
149 42-3088	Constant mesh pinion (25T)
139 67-3302	Mainshaft gear (19T)
143 67-3210	Mainshaft gear (22T)
150 42-3085	Layshaft with gear (18T)
143 42-3024	Layshaft sliding gear (24T)
139 67-3212	Layshaft sliding gear (21T)
143 42-3093	Layshaft gear (29T)
140 67-3065	Gearbox sprocket (19T)
147 67-3332	Cam plate complete.
133 67-3335	Selector spindle complete.
143 42-3160	K/S crank spindle assembly.

## FRAME AND FITTINGS.

As standard Clubmans except for the following:-

143 42-4785	Prop stand.
143 42-5317	Fork outer sleeve L/H.
143 42-5321	Fork outer sleeve R/H.
141 42-5315	Oil seal holder complete (2)
122 65-5451	Oil seal holder complete (2)
125 42-5320	Fork bellows (2)
113 42-5323	Fork bellows (2)

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PARTS SERVICE BULLETIN NO.N.9 (CONT'D.2.)

145 42-5016	Fork bottom yoke.	
155 42-4994	Handlebar complete (Western).	
146 42-4994	Handlebar only.	
116 42-4996	Cable guide. (2)	
102 21-5371	Cable guide screw (4)	
147 42-8810	Twist grip.	
115 42-8812	Dummy grip.	
132 42-8757	Air control complete.	
115 42-8763	Air control cable.	
190 42-5586	Front wheel complete.	
148 42-5588	Front wheel rim (WM 2-19)	
182 42-6001	Rear wheel complete.	
147 42-6002	Rear wheel rim.	
154 42-6544	Front mudguard.	
135 42-6564	Front mudguard stay short (2)	
134 42-6548	Front mudguard stay long (4)	
403 02-0204	Bolt (6)	} Stay to guard.
401 27-8560	Washer (6)	
401 02-1462	Spring washer (6)	
402 02-2395	Nut (6)	} Short stay to fork tube.
405 28-2338	Bolt (4)	
401 36-0382	Lockwasher (4)	
402 02-0049	Nut (4)	} Stays to fork end.
105 15-7354	Bolt (4)	
401 24-8784	Spring Washer (4)	
175 42-6851	Rear mudguard.	
19-2165	Speedometer head (SC5301/23)	
141 42-7003	Rear brake pedal.	
177 42-9088	Dual Seat.	
149 42-9173	Dual seat handrail.	
19-8607	Primary chain ( $\frac{1}{2}$ x 305" x 69P)	
19-8621	Secondary chain ( $\frac{5}{8}$ x $\frac{3}{8}$ " x 98P)	
136 42-4928	Footrest bracket R/H.	
136 42-4929	Footrest bracket L/H.	
125 42-4926	Folding footrest complete (2)	
114 42-4925	Footrest rubber (2)	
112 65-4917	Anchor bolt. (2)	} rest to bracket.
401 02-0522	Spring washer (2)	
402 02-0046	Nut (2)	
107 29-7564	Bolt (2)	} rest to anchor bolt.
401 36-0382	Lockwasher (2)	
105 24-6040	Nut (2)	

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PARTS SERVICE BULLETIN NO.N.9. (CONT'D.3.)

B34 GOLD STAR COMPETITION.  
U.S.A. (WEST COAST).

NOV 18 1963

As standard Clubman specification except for the following:-

164 65-2247	Piston complete (10-1)	
133 67-1132	Engine sprocket (18T)	
19-1219	Lucas magneto (KNCl)	
102 66-2313	Magneto dowel (4)	
118 65-1423	Magneto strap - long.	
118 65-1425	Magneto strap - short.	
409 65-2352	Magneto strap eye plug - plain.	
409 65-2353	Magneto strap eye plug - tapped.	
107 29-4661	Magneto strap clip bolt.	
401 02-0923	Magneto strap clip bolt washer.	
153 42-2805	Exhaust pipe.	
159 42-2816	Megaphone.	
109 31-0068	Bolt.	} Megaphone to frame.
105 42-4071	Spacer	
401 02-0522	Spring washer	
402 02-0449	Nut	} Pipe to megaphone.
105 24-7343	Bolt.	
401 29-0541	Lockwasher	
402 02-2395	Nut	

GEARBOX AS STANDARD SCRAMBLES (SCT)

FRAME AND FITTINGS.

19-7410	Rear damper (2)	
195 42-4680	Frame complete.	
110 67-1251	Stud	} exhaust pipe fixing.
106 29-5374	Distance piece	
145 42-4993	Handlebar.	
144 42-8684	Clutch control.	
122 42-8710	Clutch control cable.	
133 66-8896	Air control.	
117 42-8635	Air control.	
133 66-8810	Ignition control.	
130 65-8714	Ignition control cable.	
147 42-8810	Twist grip.	
115 42-8812	Dummy grip.	
144 42-8664	Front brake control.	
123 65-8675	Front brake cable.	
107 29-5871	Front brake cable toggle end.	
102 02-0510	Screw	} toggle to lever.
401 02-1462	Spring washer	
102 02-0443	Nut	

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PARTS SERVICE BULLETIN NO.9. (CONT'D.4.)

826 42-8611	Exhaust control.	
117 42-8619	Exhaust lifter cable.	
101 02-1584	Toggle screw.	
101 02-1588	Toggle screw nut.	
143 42-5318	Fork outer sleeve (2)	
141 42-5315	Oil seal holder (2)	
125 42-5320	Fork bellows. (2)	
113 42-5323	Fork bellows clip (4)	
122 65-5451	Fork oil seal (2)	
455 89-5061	Fork shaft (2)	
184 42-5513	Front wheel less brake and tyre.	
147 42-5514	Front wheel rim (WM 2-19)	
186 42-6370	Rear wheel less brake and tyre.	
147 42-6371	Rear wheel rim (WM 3-18)	
105 42-6011	Rear wheel spoke L/H (20)	
105 42-6012	Rear wheel spoke R/H (20)	
152 42-6360	Brake drum.	
149 42-6361	Chainwheel (50T)	
105 67-6204	Chainwheel bolt (10)	
401 24-8784	Chainwheel bolt washer (10)	
142 42-6364	Rear brake cover plate.	
149 42-6362	Chainwheel 51T )	
149 42-6363	Chainwheel 52T ) Spares	
154 42-6544	Front mudguard.	
133 42-6549	Front mudguard stay - short. (2)	
126 42-6560	Front mudguard stay - long (4)	
403 02-0204	Bolt. (6)	}
401 27-8560	Washer (6)	
401 02-1462	Spring Washer (6)	}
402 02-2395	Nut (6)	
405 28-2338	Bolt (4)	}
401 36-0382	Lockwasher (4)	
402 02-0049	Nut. (4)	}
105 15-7354	Bolt.	
401 24-8784	Spring washer	}
175 42-6845	Rear mudguard.	
141 42-6846	Rear mudguard stay R/H.	
141 42-6848	Rear mudguard stay L/H	
116 42-6832	Rear mudguard bridge. (2)	
402 67-6839	Wiring grommet (2)	
114 42-6761	Bracket for stay R/H.	
114 42-6762	Bracket for stay L/H.	
105 24-6770	Bolt (4)	}
401 24-8784	Spring washer (4)	
402 02-0049	Nut (4)	}
405 28-2338	Bolt. (4)	
401 02-0923	Washer (4)	}
401 24-8784	Washer (4)	
402 02-0049	Nut (4)	}

Stay to guard.

Stay to fork tube.

Stay to fork end.

Stay to guard.

Stay to bracket.

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PARTS SERVICE BULLETIN NO. N. 9. (CONT'D. 5.)

404 67-8313	Bolt (2)	)	
401 24-8784	Washer (2)	)	Stay to frame.
109 42-6759	Fixing clip - bottom.		
109 42-6785	Fixing clip - top.		
403 02-0204	Bolt (4)	)	
401 27-8560	Washer (4)	)	
103 42-6782	Stiffening plate (2)	)	Clips to frame.
401 02-1462	Spring washer (4)	)	
402 02-2395	Nut (4)	)	
105 15-7161	Screw (5)	)	
401 27-8560	Washer (5)	)	
401 02-1462	Washer (5)	)	Bridge & number plate holes.
402 02-2395	Nut (5)	)	
110 65-4185	Bolt (2)	)	
401 02-1733	Washer (2)	)	
111 42-6763	Collar (2)	)	Bracket and damper to frame.
401 02-0522	Washer (2)	)	
402 02-0449	Nut (2)	)	
141 42-7003	Rear brake pedal.		
136 42-4928	Footrest bracket R/H.		
136 42-4929	Footrest bracket L/H.		
125 42-4926	Folding footrest (2)		
114 42-4925	Folding footrest rubber (2)		
112 65-4917	Anchor bolt (2)	)	
401 02-0522	Washer (2)	)	Rest to bracket.
402 02-0046	Nut (2)	)	
107 29-7564	Bolt (2)		
401 36-0382	Washer (2)		
105 24-6040	Nut (2)		
892 42-8055	Petrol tank.		
569 42-9211	Short seat.		