October. 1953

B.S.A. PARTS SERVICE BULLETIN.4G

NEW COMPONENTS FOR 1954 MODELS.

MODEL D1. B.N.F.M.

PART NO.	DESCRIPTION.	REMARKS.
90-741.	Crankcase O/S and N/S with Fixed Fittings.	Wico-Pacy.
90-742.	Crankcase O/S with Fixed Fittings.	"
90-743.	Crankcase N/S with Fixed Fittings.	"
90-713.	Cylinder Barrel, (Standard)	"
90-765.	Cylinder Barrel. (+ 020").	"
90-714.	Cylinder Head. (Standard).	"
90-726.	Cylinder Head. (Competition).	"
90-722.	Cylinder Base Gasket.	"
90-767.	Generator. (Battery Lighting).	"
90-759.	Gear Selector Shaft Thrust Pad.	"
90-766.	Thrust Pad Shim Washer. (.002").	"
90-769.	Crankcase O/S and N/S with fixed Fittings.	Lucas.
90-770.	Crankcase O/S with Fixed Fittings.	"
90-771.	Crankcase N/S with Fixed Fittings.	"
90-598.	Big End Packing Washer.	"
90-709.	Big End Packing Washer Spring Clip.	"
90-6794.	Rear No. Plate. (Battery Set).	Wico-Pacy.
90-4616.	Battery Carrier. (" ").	"
90-4617.	Battery Carrier Back Plate. (Battery Set).	"
90-9112.	Toolbox complete with Lid.	"
90-9113.	Toolbox Body Only.	"
90-9060.	Cable Clip. (Toolbox). (Battery Set).	"
90-9120	Stop Lamp Switch with Plate. (" ")	"
19-4.	Headlamp. (" ")	"
19-153.	Tail Lamp. (" ")	"
19-5088.	Battery. (Varley. MC5-9.) (" ")	"
90-9125.	Electric Horn. (" ")	"
29-9349.	Horn Push with Cables. (" ")	"
19-53.	Rectifier. (" ")	"
19-52.	Dipper Switch. (" ")	"
90-5102.	Headlamp Mounting Complete.	Rigid & Spring.
90-5107	Headlamp Mounting Distance Rubber.	" " "
90-5108.	Bottom Yoke Clamp Stud.	" " "
42-9009.	Headlamp Cowl Speedo Cable Grommet.	" " "
90-5049.	Fork Top Yoke.	" " "
90-8027.	Petrol Tap.	" " "
90-8028.	Petrol Pipe. (Flexible Plastic).	" " "
90-5116.	Front Fork Cpte.	" " "

Cont...

B.S.A. PARTS SERVICE BULLETIN. 4G. Cont..

PART NO.	DESCRIPTION.	REMARKS.
90-8017.	Petrol Tank Beading. (N/S.)	Rigid & Spring.
90-8018.	Petrol Tank Beading. (O/S.)	" " "
90-3040.	Silencer Complete.	" " "
90-7709.	Rear Chainguard.	Rigid.
90-7711.	Rear Chainguard.	Spring.
90-7710.	Rear Chainguard.	Rigid. (Comp.)
90-7712.	Rear Chainguard.	Spring. (Comp.)

All other D1 Components as for 1953 Model.

MODEL D3. BANTAM MAJOR.

90-729.	Crankcase. N/S.
90-728.	Crankcase. O/S.
90-732.	Cylinder Barrel.
90-736.	Cylinder Gasket.
90-731.	Cylinder Head.
90-789.	Piston Complete.
90-734.	Piston Ring.
90-737.	Gudgeon Pin.
90-750.	Oil Drag Fan.
90-749.	Oil Seal.
90-781.	Flywheel and Con Rod Assy.
90-795.	Carburettor.
29-5028.	Fork Outer Tube Nut Cap Washer.
29-5291.	Steering Stem Adjusting Sleeve Cap (Battery Lighting Set.)
90-5098.	Handlebar Securing Cap w/Studs. (Direct Lighting Set.)
90-5099.	Steering Stem Adjusting Sleeve Cap. (" " ")

MODEL D3 and MODEL C10L.

29-5137.	Fork Top Yoke.
29-5138.	Fork Bottom Yoke.
29-5140.	Fork Outer Tube.
29-5143	Fork Outer Tube Top Nut.
29-5144.	Fork Outer Tube Top Nut Cap.
29-5132	Headlamp Mounting.
29-5134.	Headlamp Mounting Bracket Distance Rubber.
29-5120.	Handlebar Securing Cap with Studs.

Remaining D3 Components are as for Model D1.

Cont...

B.S.A. PARTS SERVICE BULLETIN. 4G. Cont...

MODEL G10L.

PART NO.	DESCRIPTION.	REMARKS.
19-2323.	Carburettor with Cables. (Amal).	
29-1966.	Crankcase. (G/S) with Fixed Fittings.	
29-1993.	Camshaft.	
29-2028.	Tappet Cover.	
29-1979.	Contact Breaker Casing.	
19-317.	Contact Breaker. (Wico-Pacy).	
29-1975.	Alternator. (Wico-Pacy).	
29-2964.	Exhaust Pipe.	
29-3781.	Gearbox Mainshaft.	
29-3783.	Gearbox Sprocket. (19T).	
29-3475	Clutch Push Rod.	
29-4405	Frame Complete.	
29-4481.	Front Engine Plate Frame Front Stud.	
29-4458.	Gearbox Connecting Bolt.	
29-4481.	Crankcase Engine Plate Stud.	
29-4461.	Crankcase Cover.	
29-4477.	Crankcase Cover Distance Nut.	
29-4678.	Battery Carrier complete with Fittings.	
29-4679.	Battery Carrier Back Plate.	
29-4685	Battery Carrier Strap.	
29-5924.	Front Wheel w/Spindle & Bearings. (Less Brake & Tyre).	
29-5928.	Hub Shell w/Bearings & Spindle.	
29-5935.	Front Brake Cover Plate. w/Fixed Fittings.	
29-6812.	Rear Mudguard w/Fixed Fittings.	
29-7575.	Footrest Rubber.	
29-7574.	Footrest Rod Locating Plate.	
29-7576	Pillion Footrest Support.	
29-8095.	Front Chaincase Complete.	
29-8105.	Front Brake Adjusting Cam Bush.	
29-8109.	Chaincase Support Stud.	
29-8335.	Rear Chainguard.	
29-7798.	Petrol Tank.	
29-7805.	Petrol Pipe. (Plastic).	
29-8129.	Oil Tank with Fixed Fittings.	
29-8137.	Oil Return Pipe Complete.	
29-8139.	Oil Feed Pipe Complete.	
29-8141.	Oil Tank Crankcase Return & Feed Pipe.	
29-9253.	Speedometer Head.	
29-9294.	Speedometer Head Fixing Nut.	
29-9312.	Saddle.	
29-9317.	Transmission Chain. (Rear).	
19-49.	Headlamp.	
29-9355.	Electric Horn.	

Cont...

B.S.A. PARTS SERVICE BULLETIN. 4G. Cont...

PART NO.	DESCRIPTION.	REMARKS.
19-51.	Rectifier Complete. (Wico-Pacy).	
29-9359.	Coil Ignition Unit. (Wico-Pacy).	
19-5088.	Battery. (Varley)	
19-50.	Stop and Tail Lamp.	
29-9357.	Stop and Tail Lamp Switch Complete.	
	MODELS C10L and C11G.	
29-1963.	Crankcase. (D/S) with Fixed Fittings.	
29-1970.	Oil Seal. (Crankcase).	
29-1971.	Alternator Stator Fixing Stud.	
29-1986.	Flywheel. (D/S) with Shaft.	
29-1988.	Engine Shaft. (D/S).	
29-2027.	Engine Breather Collar with Key.	
29-1994.	Cam Rocker Spindle.	
29-1997.	Contact Breaker Casing Joint Washer.	
29-1972.	Contact Breaker Outer Cover.	
29-1984.	Contact Breaker Outer Cover Screw.	
29-1985.	Contact Breaker Outer Cover Joint Washer.	
29-1998.	Contact Breaker Bolt.	
29-1983.	Contact Breaker Screw.	
29-1977.	Alternator Housing.	
29-1999.	Engine Sprocket. (16T).	
29-2023.	Engine Shaft Nut.	
29-2024.	Engine Shaft Lockwasher.	
29-3461.	Clutch Chainwheel.	
29-3464.	Clutch Centre.	
29-3465.	Clutch Centre Vane.	
29-3466.	Clutch Centre End Plate.	
29-3467.	Clutch Spring Plate.	
29-3469.	Clutch Spring.	
29-3470.	Clutch Spring Cup.	
29-3471.	Clutch Spring Bolt.	
29-3472.	Clutch Spring Nut Distance Tube.	
29-3473.	Clutch Thrust Washer.	
29-3474.	Clutch Thrust Washer Abutment Ring.	
29-1989.	Clutch Cush Drive Rubber. (Large).	
29-1990.	Clutch Cush Drive Rubber. (Small).	
29-3476.	Clutch Driving Plate with Inserts.	
29-8102.	Chaincase Back with Sliding Oil Seal.	
29-8101.	Chaincase Joint Washer. (Cork).	
29-8110.	Chaincase and Crankcase Joint Washer.	
29-8111.	Cable Grommet. (Chaincase).	

Remaining C10L Components are as for 1953 Model C10.

Cont...

B.S.A. PARTS SERVICE BULLETIN.4G. Cont..

MODEL C11G.

PART NO.	DESCRIPTION.	REMARKS.
29-4357.	Frame Complete.	
29-1950.	Cylinder Barrel.	
29-1954.	Cylinder Head with Fixed Fittings.	
29-1956.	Cylinder Head Stud.	
29-1957.	Cylinder Head Stud.	
19-2322.	Carburettor with Cables.	
29-2029.	Valve Rocker Cover.	
29-1969.	Crankcase (G/S) with Fixed Fittings.	
29-2025.	Camshaft.	
29-1981.	Contact Breaker Housing. (Lucas).	
19-1578.	Contact Breaker. (Lucas).	
29-1974.	Alternator. (Lucas).	
29-2096.	Engine Steady Strap.	
29-3782.	Mainshaft.	
29-4363.	Frame Front. (3 Speed Gearbox).	
29-4367.	Chainstay and Backstay Complete.	
29-4379.	Engine Plate. (O/S) (Rear).	
29-4380.	Engine Plate. (N/S) (Rear).	
29-4358.	Frame Complete. (4 Speed Gearbox).	
29-4364.	Frame Front. (4 Speed Gearbox).	
29-4381.	Engine Gearbox Plate. (4 Speed Gearbox) (O/S).	
29-4382.	Engine Gearbox Plate. (4 Speed Gearbox) (N/S).	
29-4387.	Central Stand Engine Plate Distance Piece.	
29-8099.	Chaincase Front Only with Fixed Fittings.	
29-7802.	Petrol Tank.	
90-8027.	Petrol Tap.	
65-8220.	Petrol Tank Badge.	
29-7806.	Petrol Pipe. (Plastic).	
29-9161.	Toolbox Complete.	
29-9162.	Toolbox Body.	
29-9249.	Toolbag Complete with Tools.	
19-523.	Headlamp. (Lucas).	
19-1603.	Rectifier. (Lucas).	

Remaining C11G Components are as for 1953 Model C11.

RIGID AND PLUNGER TYPE SPRING FRAME MODELS.

B31; B33; M20; M33; A7; A10.

65-8222.	Petrol Tank.	B31; B33.
66-8283.	Petrol Tank.	M20; M21; M33.
67-8126.	Petrol Tank.	A7.

ALL A7; B31; B33; C11G; M20; M21; M33; MODELS.

65-8220.	Petrol Tank Badge.	

Cont...

PART NO.	DESCRIPTION.	REMARKS.
	Remaining Components for Rigid and Plunger Type B31;B33;M20;M21 and M33 are as for 1953 Models.	
	A7 and A10 PLUNGER AND SWINGING ARM MODELS.	
67-1061.	Cylinder Head.	A7.
67-1070.	Cylinder Barrel.	A7.
67-1065.	Cylinder Head.	A10.
67-1067.	Cylinder Head.	A10. Super Flash.
67-1074.	Cylinder Barrel.	A10.& Super Flash.
	Remaining Components for Plunger Type A Group are as for 1953 Models.	
	MODEL A7; STAR TWIN AND A10. SWINGING ARM.	
42-63.	Rocker Box.	
42-62.	Rocker Box Bolt.	
67-1085.	C/Case (D/S) with Fixed Fittings.	
67-1087.	C/Case (G/S) with Fixed Fittings.	
67-1093.	C/Case Scavenge Pipe.	
67-1097.	Cush Drive Bearing.	
67-1098.	Cush Drive Nut.	
42-52.	Engine Steady Stay Bracket. (RH).	
42-53.	Engine Steady Stay Bracket. (LH).	
42-54.	Engine Steady Stay Distance Piece.	
42-55.	Engine Steady Stay.	
42-2761.	Exhaust Pipe. (Offside).	A7;Star Twin.
42-2763.	Exhaust Pipe. (Nearside).	A7;Star Twin.
42-2766.	Exhaust Pipe. (Offside).	A10.
42-2768.	Exhaust Pipe. (Nearside).	A10.
42-2774.	Silencer Complete. (Offside).	
42-2775.	Silencer Complete. (Nearside).	
42-4261	Pillion Footrest Bracket.	
42-4211.	Frame Complete.	
42-4570.	Air Cleaner Body.	
42-4564.	Air Cleaner Lid.	
42-4582.	Air Cleaner Complete.	
42-4573.	Air Cleaner Rubber Connection.	
42-4574.	Air Cleaner Fixing Screw.	
42-4725.	Central Stand.	
42-5005.	Front Fork Complete.	

Cont...

PART NO.	DESCRIPTION.	REMARKS.
42-7503.	Primary Chaincase (Back) with Fittings.	
42-7509.	Primary Chaincase and Crankcase Joint Washer.(Hallite).	
42-7510.	Primary Chaincase (Front) Fixing Screw.	
42-8046.	Petrol Tank.	A7.
42-8047.	Petrol Tank.	Star Twin.
42-8048.	Petrol Tank.	A10.
42-8044.	Petrol Tank. (2 gall.)	Star Twin.
42-8045.	Petrol Tank. (2 gall.)	A10.
42-8346.	Oil Feed Pipe.	
42-8347.	Oil Return Pipe.	
42-9034.	Transmission Chain. (Rear).	

MODELS A7; A10; B31 and B33

Swinging Arm.

42-4272.	Rear Engine Plate Cover.	
42-4514.	Battery Carrier.	
42-4516.	Battery Carrier Strap. (Side)	
42-4515.	Battery Carrier Base Plate.	
42-6817.	Rear Mudguard. (First Sets Only.)	
42-6818.	Rear Mudguard Bridge.(Bottom).	(First Sets Only.)
42-6819.	Rear Mudguard Bridge.(Top).	(" " ")
42-6820.	Rear Mudguard Bottom Bracket.	(" " ")
42-6786.	Rear Mudguard.	(After First Sets.)
42-6797.	Rear Mudguard Bridge.(Bottom).	(" " ")
42-4800.	Rear Mudguard Bridge.(Top).	(" " ")
42-6798	Rear Mudguard Bottom Bracket.	(" " ")
42-6788.	Rear Mudguard Stay. (Nearside).	
42-6790.	Rear Mudguard Stay. (Offside).	
42-6792.	Rear Mudguard Stay Connection Tube.(Offside).	
42-8043.	Petrol Tank. (2 gall.)	B31;B 33;A7; Only.
42-8367.	Oil Tank with Fixed Fittings.	
42-8348.	Oil Tank Filler Cap.	
42-8354.	Oil Tank Filter.	
42-8351.	Oil Tank Fixing Bracket.	
42-9038.	Toolbox with Fixed Fittings.	
42-9070.	Twin Seat Complete with Brackets.	(First Sets Only.)
42-9072.	Twin Seat Complete with Brackets.	(After First Sets).
42-6821.	Twin Seat Support Bracket. (Rear)	(First Sets Only.)
42-6799.	Twin Seat Support Bracket. (Rear)	(After First Sets)
42-7012.	Rear Brake Pedal Fulcrum Pin.	
42-8052.	Petrol Tank anti-roll Rubber.	
42-8051.	Petrol Tank Rubber. (Top Tube).	
42-9032.	Saddle.	

Cont...

B.S.A. PARTS SERVICE BULLETIN. 4C. Cont..

PART NO.	DESCRIPTION.	REMARKS.
65-9267.	Speedo Cable.	
19-690.	Headlamp Harness.	

Remaining Components for A7 and A10 Models with Swinging Arm Frame are as for Plunger Frame Models.

B31 and B33 MODELS. (SWINGING ARM.)

42-4210.	Frame Complete.	
42-4125.	Front Engine Plate Cover.	
42-4558.	Air Cleaner Body.	
42-4564.	Air Cleaner Lid.	
42-4583.	Air Cleaner Complete.	
42-4567.	Air Cleaner Rubber Connection.	B31 Only.
42-4568.	Air Cleaner Rubber Connection.	B33 Only.
42-4574.	Air Cleaner Fixing Screw.	
42-5004.	Front Fork Complete.	
42-8053.	Petrol Tank. (4 gall.)	
42-8370.	Oil Tank Feed Pipe.	

Remaining Components for B31 and B33 Models with Swinging Arm are as for Rigid and Plunger Type Models.

NOTE:- Swinging Arm Frame Components not listed in the foregoing, are to be found in Parts Service Bulletin, 4D.

SERVICE DEPARTMENT.
B.S.A. MOTOR CYCLES LIMITED.