




MARCH, 1963

# PARTS SERVICE BULLETIN

No. G.23.

## PISTONS.

Pistons with slotted scraper ring grooves are now being fitted to all machines of 250 cc capacity and upwards. The new part numbers are given below.

Some pistons, although bearing the old part numbers, have been made to the latest specification, these pistons can be identified by this mark  on the piston crown.

They are fully interchangeable with earlier types but on twin cylinder machines they should be used in pairs.

### C.15 GROUP.

Piston Complete.	Piston Marking.		Piston Complete.	Piston Marking.	Size.
			(148 40-0562	40-563	Std.
			(148 40-0564	40-565	+ $\frac{1}{2}$ mm.
			(148 40-0566	40-567	+1 mm.
			(		
148 40-0630	40-631	Std. Replaces	(145 40-0258	40-259	Std.
148 40-0632	40-633	+ $\frac{1}{2}$ mm.	(145 40-0260	40-261	+ $\frac{1}{2}$ mm.
148 40-0634	40-635	+1mm.	(145 40-0262	40-263	+1 mm.
			(		
			(148 40-0359	40-360	Std.
			(148 40-0361	40-362	+ $\frac{1}{2}$ mm.
			(148 40-0363	40-364	+1 mm.
150 40-0637	40-638	"	150 40-0533	40-534	Std.
150 40-0639	40-640	"	150 40-0535	40-536	+ $\frac{1}{2}$ mm.
150 40-0641	40-642	"	150 40-0537	40-538	+1 mm.
150 40-0644	40-645	"	150 40-0444	40-445	Std.
150 40-0646	40-647	"	150 40-0446	40-447	+ $\frac{1}{2}$ mm.
150 40-0648	40-649	"	150 40-0448	40-449	+1 mm.

Continued,.....

B40 GROUP.

Piston Complete.	Piston Marking.		Piston Complete.	Piston Marking.	Size.
152 41-0250	41-251	Replaces	152 41-0075	41-76	Std.
152 41-0252	41-253	"	152 41-0077	41-78	+ $\frac{1}{2}$ mm.
152 41-0254	41-255	"	152 41-0079	41-80	+1 mm.
			(152 41-0082	41-83	Std.
152 41-0242	41-243 Std.	"	(152 41-0084	41-85	+ $\frac{1}{2}$ mm.
152 41-0244	41-245 + $\frac{1}{2}$ mm.	"	(152 41-0086	41-87	+1 mm.
152 41-0246	41-247 +1mm.	"	(152 41-0106	41-107	Std.
			(152 41-0108	41-109	+ $\frac{1}{2}$ mm.
			(152 41-0110	41-111	+1 mm.

A.10 S/R AND A.10 R.G/S.

			(150 67-1370	67-1371	Std.
150 67-1601	67-1602 Std.	Replaces	(150 67-1372	67-1373	+ $\frac{1}{2}$ mm.
150 67-1603	67-1604 + $\frac{1}{2}$ mm.	"	(150 67-1374	67-1375	+1 mm.
150 67-1605	67-1606 +1mm.	"	(150 67-1552	67-1553	Std.
			(150 67-1554	67-1555	+ $\frac{1}{2}$ mm.
			(150 67-1556	67-1557	+1 mm.

A.50.

152 68-0434	68-435	Replaces	152 68-0386	68-387	Std.
152 68-0436	68-437	"	152 68-0388	68-389	+ $\frac{1}{2}$ mm.
152 68-0438	68-439	"	152 68-0390	68-391	+1 mm.
			(154 68-0406	68-407	Std.
154 68-0453	68-454 Std.	"	(154 68-0408	68-409	+ $\frac{1}{2}$ mm.
154 68-0455	68-456 + $\frac{1}{2}$ mm.	"	(154 68-0410	68-411	+1 mm.
154 68-0457	68-458 +1mm.	"	(152 68-0266	68-267	Std.
			(152 68-0268	68-269	+ $\frac{1}{2}$ mm.
			(152 68-0270	68-271	+1 mm.

A.65.

			(154 68-0393	68-394	Std.
154 68-0484	68-485 Std.	Replaces	(154 68-0395	68-396	+ $\frac{1}{2}$ mm.
154 68-0486	68-487 + $\frac{1}{2}$ mm.	"	(154 68-0397	68-398	+1 mm.
154 68-0488	68-489 +1mm.	"	(154 68-0400	68-401	Std.
			(154 68-0402	68-403	+ $\frac{1}{2}$ mm.
			(154 68-0404	68-405	+1 mm.
			(154 68-0413	68-414	Std.
152 68-0427	68-428 Std.	"	(154 68-0415	68-416	+ $\frac{1}{2}$ mm.
152 68-0429	68-430 + $\frac{1}{2}$ mm.	"	(154 68-0417	68-418	+1 mm.
152 68-0431	68-432 +1mm.	"	(152 68-0250	68-251	Std.
			(152 68-0252	68-253	+ $\frac{1}{2}$ mm.
			(152 68-0254	68-255	+1 mm.