



MARCH 1960.

## PARTS SERVICE BULLETIN

No G.C.3.

### C15 STANDARD & COMPETITION MODELS - CRANKCASE.

To give greater rigidity to the crankcase, improved location of the inner timing cover, and improved oil tightness of the gearbox compartment, a new crankcase is fitted to all machines on and after the following Engine No's :-

C15-11715 C15T-342 C15S-386

Replacement crankcases for earlier machines will be of the latest type and will be supplied complete with the new parts listed below :-

<u>Old Part No.</u>	<u>Description.</u>	<u>New Part No.</u>
40-11	Crankcase complete	40-425
40-220	Inner Timing Cover	40-249
66-3074 (1)	Dowel	40-394 (2)
40-107 (2)	Tappet	40-392 (2)
40-60	Contact Breaker Gear Bush	40-428
New	" " " " Screw	40-68
40-15	Engine Shaft Bush	40-389
40-28	" " " Peg	Cancelled
40-201	Pressure Release Valve Plug	67-1505
40-202	" " " Washer	67-1498
67-1496	" " " Spring	40-376
67-1400	Non Return Valve Spring	40-381
67-1401	" " " Screw	40-376
40-62 (7F)	C/B Drive Gear	40-433 (8T)
40-61 (14T)	C/B Driven Gear	40-434 (16T)

Except where parts are interchangeable the old parts will continue to be available. Interchangeable parts are :-

- 1) Contact Breaker Drive Gears supplied in pairs.
- 2) Timing Cover 40-249 after removal of Dowels.