



# Replacement parts list 1971

## 500 cm<sup>3</sup> models

Publication  
Ref. 00-5721



# Replacement parts list

## 500 cm<sup>3</sup> models

**B50T Victor 500 Trail**

**B50SS Gold Star 500 Street Scrambler**

**B50SS Gold Star 500 Street Scrambler**

(Home and General Export)

**B50MX Victor 500 Motor Cross**

Commencing

JE.00101 B50T

Engine and

JE.00101 B50SS

Frame numbers

JE.00101 B50MX

Issued by  
B.S.A. Motor Cycles Limited  
Spares Department,  
Montgomery Street,  
Birmingham B11 1D7.  
Telephone: 021 772 0559/0537  
Telegrams: "Smallarms" Birmingham

B.S.A. Motor Cycles Limited  
Registered Office and Works:  
Armoury Road, Birmingham B11 2PX.  
Telephone: 021 772 2381. Telex: 33315  
Telegrams and Cables:  
"Selmoto" Birmingham

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## MODEL ABBREVIATIONS

T	=	TRAIL
SS	=	STREET SCRAMBLER
H	=	STREET SCRAMBLER — HOME AND GENERAL EXPORT
MC	=	MOTO-CROSS

## SUFFIX NUMBERS TO BE USED TO IDENTIFY VARYING FINISHES

When ordering components with varying finishes, please state finish required by adding the APPROPRIATE SUFFIX TO PART NUMBER.

**EXAMPLE:**—Front mudguard, flamboyant red with black centre stripe 97-4052/293

### PETROL TANK:

Polished alloy sides, black centre stripe, black side stripe, red lining	..	..	..	..	/291
Flamboyant red	..	..	..	..	/170
Flamboyant red, black centre stripe, black side stripe, red lining	..	..	..	..	/285

### MUDGUARDS:

Flamboyant red, black centre stripe	..	..	..	..	..	..	..	..	..	/293
Flamboyant red, white centre stripe	..	..	..	..	..	..	..	..	..	/287

### SIDECOVERS:

Flamboyant red	..	..	..	..	..	..	..	..	..	..	/170
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### OTHER PARTS:

Chrome	..	..	..	..	..	..	..	..	..	..	/003
Black	..	..	..	..	..	..	..	..	..	..	/007
Silver	..	..	..	..	..	..	..	..	..	..	/165
Grey	..	..	..	..	..	..	..	..	..	..	/288

### PRICES:

No price codes are quoted in this list. For prices please refer to the latest edition of the Master Price List No. 00-5125.

Wherever possible details of thread form and size are quoted after description of nuts, bolts, screws, studs and washers. Such as: 14-7006 Socket screw ( $\frac{1}{4}$ " UN.C.  $\times$  1") =  $\frac{1}{4}$ " diameter unified coarse thread 1" long under head.

Vital components, which are manufactured from special material, are indicated by a sign and the British Standard symbol for the material is quoted at the foot of the page.

## ABBREVIATIONS

B.A.	=	British Association screw thread.
B.S.C.	=	British Standard Cycle screw thread.
B.S.F.	=	British Standard Fine screw thread.
W.F.	=	Whitworth Form screw thread.
UN.F.	=	Unified Fine screw thread.
UN.C.	=	Unified Coarse screw thread.
UN.S.	=	Unified Special screw thread.



#### **BRAKES (LOCKHEED)**

AUTOMOTIVE PRODUCTS CO. LIMITED, P.O. BOX 14, SOUTHAM ROAD, BANBURY, OXFORDSHIRE.

#### **CARBURETTORS**

AMAL LIMITED, HOLDFORD ROAD, WITTON, BIRMINGHAM 6.

#### **CHAINS**

RENOLDS LIMITED, WYTHENSHAW, MANCHESTER.

#### **ELECTRICAL EQUIPMENT**

J. LUCAS LIMITED, GREAT HAMPTON STREET, BIRMINGHAM 18.

WIPAC GROUP SALES LIMITED, LONDON ROAD, BUCKINGHAM.

#### **SHOCK ABSORBERS**

GIRLING LIMITED, BIRMINGHAM ROAD, WEST BROMWICH.

#### **SPARKING PLUGS**

CHAMPION SPARKING PLUG CO. LIMITED, FELTHAM, MIDDLESEX.

#### **SPEEDOMETERS**

SMITH'S MOTOR ACCESSORIES LIMITED, CRICKLEWOOD WORKS, LONDON N.W.2.

#### **TYRES**

DUNLOP COMPANY LIMITED, FORT DUNLOP, BIRMINGHAM 24.



## ASSEMBLIES COMPLETE

<i>Spares Number</i>	<i>Description</i>
00-7009	LOCTITE PLASTIC GASKET (10 bottle trade pack).
00-3174	TOP OVERHAUL GASKET SET.
00-3316	FULL OVERHAUL GASKET SET.
71-1863	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Trail).
71-2237	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Moto-Cross).
71-2234	ENGINE UNIT, LESS CARBURETTER AND EXHAUST SYSTEM (Street Scrambler).
71-1870	CRANKCASE COMPLETE WITH FIXED FITTINGS.
71-2228	OIL PUMP COMPLETE.
71-1675	FLYWHEEL AND CONNECTING ROD ASSEMBLY.
57-4302	CLUTCH ASSEMBLY COMPLETE.
83-2985	FRAME COMPLETE (Trail and Street Scrambler).
83-2984	FRAME COMPLETE (Moto-Cross).
97-4113	FRONT FORK COMPLETE (Trail and Street Scrambler).
97-4114	FRONT FORK COMPLETE (Moto-Cross).
37-3791	FRONT WHEEL LESS BRAKE DETAILS (Trail and Moto-Cross) 6" brake.
37-3735	FRONT WHEEL LESS BRAKE DETAILS (Street Scrambler) 8" brake.
37-3792	FRONT WHEEL WITH BRAKE DETAILS (Trail and Moto-Cross) 6" brake.
37-3793	FRONT HUB WITH SPINDLE AND BEARINGS (Trail and Moto-Cross) 6" brake.
37-3848	FRONT HUB WITH SPINDLE AND BEARINGS (Street Scrambler) 8" brake.
37-3958	REAR WHEEL LESS BRAKE DETAILS (Trail).
37-3959	REAR WHEEL LESS BRAKE DETAILS (Moto-Cross).
37-3957	REAR WHEEL LESS BRAKE DETAILS (Street Scrambler).
37-3780	REAR WHEEL WITH BRAKE DETAILS (Trail).
37-3960	REAR WHEEL WITH BRAKE DETAILS (Moto-Cross).
37-3781	REAR WHEEL WITH BRAKE DETAILS (Street Scrambler).
37-3908	REAR HUB WITH SPINDLE AND BEARING (Moto-Cross).
37-3907	REAR HUB WITH SPINDLE AND BEARINGS (Trail and Street Scrambler).
00-5220	TACHOMETER KIT (80 mm.).
19-2429	CARBURETTER COMPLETE (Moto-Cross).
19-2430	CARBURETTER COMPLETE (Trail and Street Scrambler).



## PISTON CHART

### PISTON COMPLETE

Model	Compression Ratio	Standard	$+\frac{1}{2}$ mm.	1 mm.
T SS H MC	10 : 1	71-1643	71-2148	71-2150

### PISTON RINGS (STANDARD)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MC	71-2152	71-2155	71-2167

### PISTON RINGS ( $+\frac{1}{2}$ mm.)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MC	71-2153	71-2156	71-2168

### PISTON RINGS (+1 mm.)

Model	COMPRESSION (2) Taper	SCRAPER Upper Segment	SCRAPER Lower Segment
T SS H MC	71-2154	71-2157	71-2169

## CARBURETTER

Model	Spares No.	Makers No.	Main Jet	Throttle Slide	Needle Jet	Needle Position
T SS H	19-2430	R930/62	200	$3\frac{1}{2}$	·106	1
MC	19-2429	R932/18	250	3	·106	2



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## Plate 1

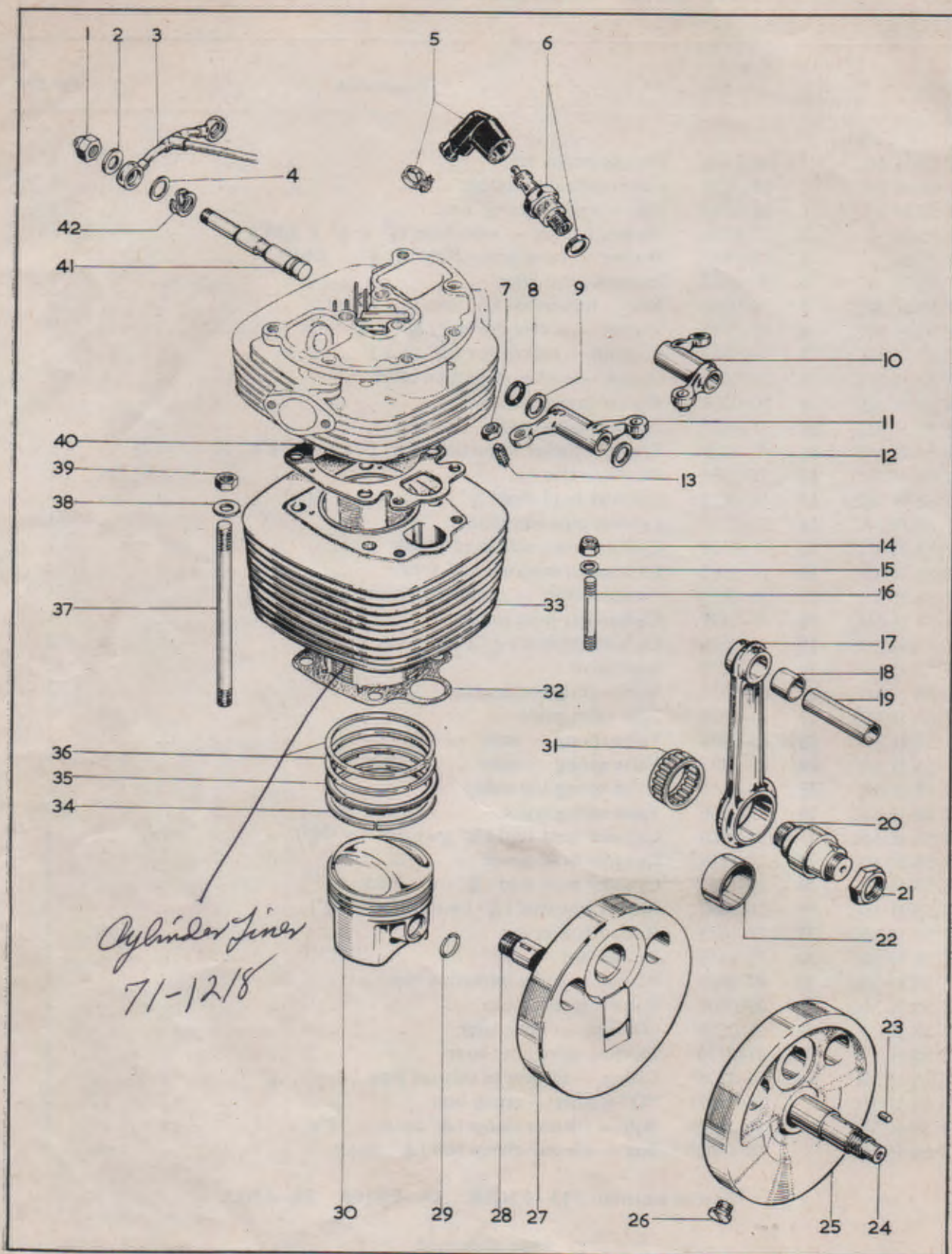
## CYLINDER HEAD — EXHAUST PIPE — SILENCER CLAMP

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC		00-3174	Decoke gasket set .. .. .	1
T SS H MC		00-3316	Full overhaul gasket set .. .. .	1
T SS H	1	02-0443	Nut — valve lifter ( $\frac{1}{4}$ " B.S.C.) .. .. .	1
T SS H	2	02-0525	Washer for nut — valve lifter ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ $\frac{3}{64}$ ") .. .. .	1
T SS H	3	15-5155	Washer — valve lifter ( $\frac{21}{64}$ " $\times$ $\frac{1}{2}$ " $\times$ $\frac{3}{64}$ ") .. .. .	1
T SS H	4	40-0417	Exhaust valve lifter .. .. .	1
T SS H MC	5	14-0302	Nut — rocker box ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H MC	6	60-2330	Washer — rocker box nut ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	9
T SS H MC	7	14-1302	Locknut — rocker box ( $\frac{5}{16}$ " UN.F.) .. .. .	7
T SS H MC	8	71-1429	Gasket — rocker inspection cover .. .. .	1
T SS H MC	9	40-0208	Rocker inspection cover .. .. .	1
T SS H MC	10	71-1627	Exhaust valve guide .. .. .	1
T SS H MC	11	40-0309	Screw — rocker inspection cover (2 B.A. $\times$ $1\frac{3}{8}$ ") .. .. .	1
T SS H MC	12	71-1736	Exhaust valve .. .. .	1
T SS H MC	13	14-1628*	Cylinder head stud ( $\frac{5}{16}$ " UN.C./UN.F. $\times$ $3\frac{1}{4}$ ") .. .. .	3
T SS H MC	14	71-2177	Exhaust pipe complete .. .. .	1
T SS H MC	15	71-1732	Cylinder head with fixed fittings .. .. .	1
T SS H MC	16	14-1302	Carburetter stud nut ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H MC	17	70-7821	Tufnol washer — carburetter joint .. .. .	1
T SS H MC	18	71-1421	Carburetter joint gasket .. .. .	1
T SS H MC	19	14-1620*	Carburetter stud ( $\frac{5}{16}$ " UN.C./UN.F. $\times$ $1\frac{3}{8}$ ") .. .. .	2
T SS H MC	20	71-1735	Inlet valve .. .. .	1
T SS H MC	21	68-0931	Valve spring bottom cup .. .. .	2
T SS H MC	22	71-1626	Inlet valve guide .. .. .	1
T SS H MC	23	65-2494	Valve spring — outer .. .. .	2
T SS H MC	24	65-2495	Valve spring — inner .. .. .	2
T SS H MC	25	71-1165	Valve spring top collar .. .. .	2
T SS H MC	26	71-1166	Valve spring collet .. .. .	4
T SS H MC	27	14-1626	Cylinder head stud ( $\frac{5}{16}$ " UN.F./UN.C. $\times$ $2\frac{3}{4}$ ") .. .. .	2
T SS H MC	28	71-1989	Cylinder head dowel .. .. .	2
T SS H MC	29	14-1627*	Cylinder head stud ( $\frac{5}{16}$ " UN.C./UN.F. $\times$ $3$ ") .. .. .	2
T SS H MC	30	21-2092	Rocker box stud ( $\frac{5}{16}$ " UN.C./UN.F. $\times$ $3\frac{1}{4}$ ") .. .. .	2
T SS H MC	31	71-1623	Rocker box gasket .. .. .	1
T SS H MC	32	71-1638	Rocker box .. .. .	1
T SS H MC	33	40-0969	Washer — valve inspection cap .. .. .	2
T SS H MC	34	40-0968	Valve inspection cap .. .. .	2
T SS H	35	68-0289	"O" ring — valve lifter .. .. .	1
T SS H	36	41-0176	Exhaust valve lifter lever .. .. .	1
T SS H MC		75-2725†	Clamp — silencer to exhaust pipe .. .. .	1
T SS H MC		75-2719†	"D" washer — clamp bolt .. .. .	2
T SS H MC		14-0218†	Bolt — silencer clamp ( $\frac{5}{16}$ " UN.F. $\times$ $1\frac{3}{8}$ ") .. .. .	1
T SS H MC		14-1302†	Nut — silencer clamp bolt ( $\frac{5}{16}$ " UN.F.) .. .. .	1

\*Special material: 13—EN16R. 19—EN16R. 29—EN15.

†Not illustrated.







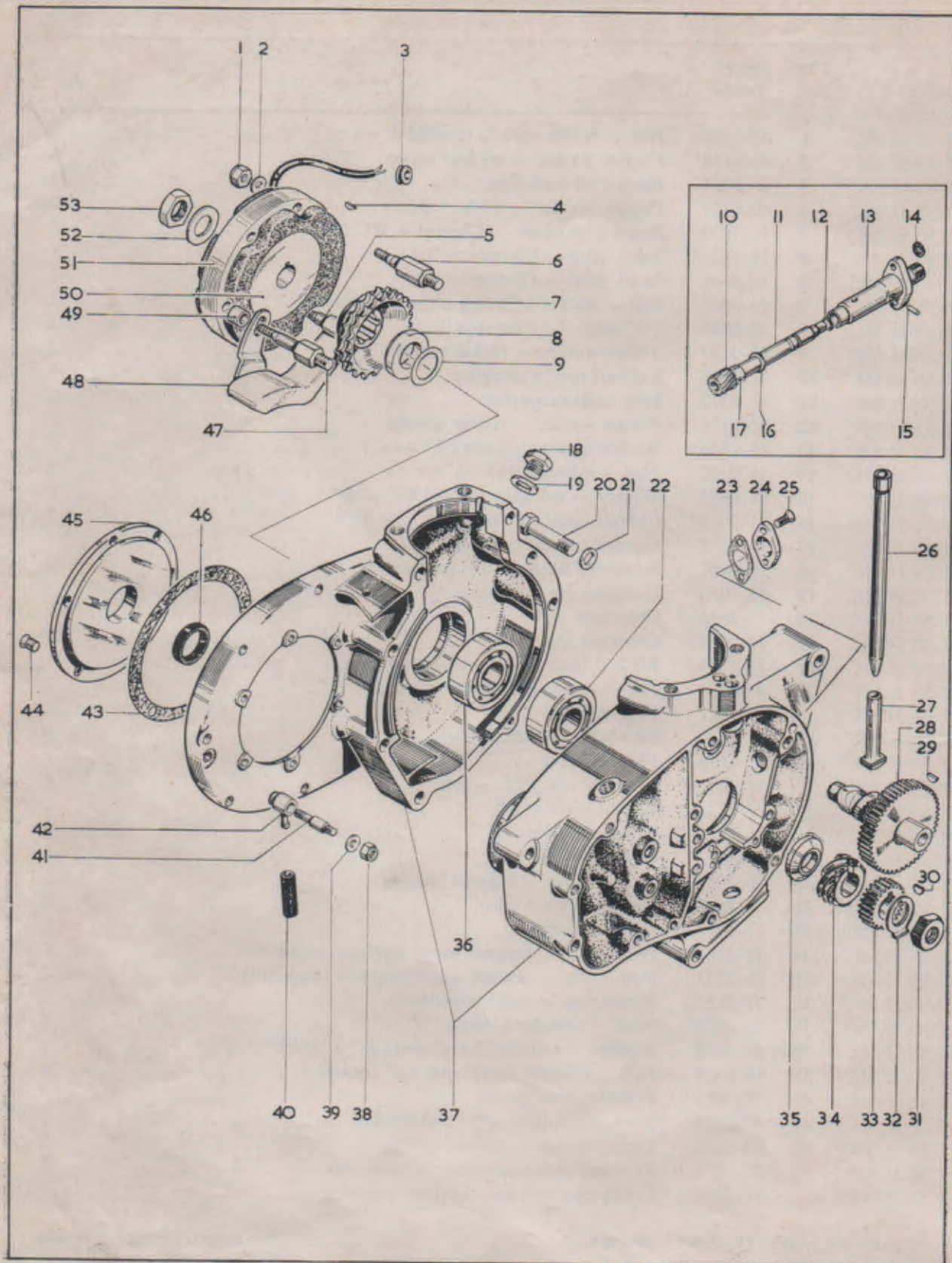
## CYLINDER — CRANKSHAFT

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	40-0162	Nut — rocker spindle (domed $\frac{3}{8}$ " B.S.C.)	2
T SS H MC	2	40-0159	Copper washer — oil feed union	2
T SS H MC	3	41-0307	Rocker oil feed pipe	1
T SS H MC	4	40-0159	Copper washer — oil feed union	2
T SS H MC	5	19-7625	Spark plug cover — Champion WC.548	1
T SS H	6	19-7616	Spark plug — Champion N.4	1
MC	6	19-7606	Spark plug — Champion W.3	1
T SS H MC	7	24-0563	Nut — rocker adjusting screw ( $\frac{5}{16}$ " B.S.C.)	2
T SS H MC	8	40-0148	"O" ring — rocker spindle	2
T SS H MC	9	40-0157	Thrust washer — rocker spindle	2
T SS H MC	10	40-0296	Exhaust rocker complete	1
T SS H MC	11	40-0292	Inlet rocker complete	1
T SS H MC	12	40-0158	Thrust washer — rocker spindle	2
T SS H MC	13	68-0155*	Rocker adjusting screw ( $\frac{5}{16}$ " B.S.C.)	2
T SS H MC	14	14-0302	Nut — cylinder stud ( $\frac{5}{16}$ " UN.F.)	2
T SS H MC	15	76-0012	Washer — cylinder stud ( $21/64$ " $\times$ $\frac{9}{16}$ " $\times$ $\frac{3}{32}$ " )	2
T SS H MC	16	21-2034*	Cylinder stud ( $\frac{5}{16}$ " UN.C./UN.F. $\times$ $3\frac{1}{8}$ " )	2
T SS H MC	17	71-1635	Connecting rod complete	1
T SS H MC	18	66-0492	Small-end bush — connecting rod	1
T SS H MC	19	66-0953	Gudgeon pin	1
T SS H MC	20	71-1616	Crankpin	1
T SS H MC	21	41-0588	Crankpin nut	2
T SS H MC	22	71-1199	Big-end bush — connecting rod	1
T SS H MC	23	41-0551	Peg — crankpin location	1
T SS H MC	24	71-1681	Engine shaft — right	1
T SS H MC	25	71-1677	Flywheel complete — right	1
T SS H MC	26	71-1678	Flywheel plug	1
T SS H MC	27	71-1676	Flywheel complete — left	1
T SS H MC	28	71-1632	Engine shaft — left	2
T SS H MC	29	66-0954	Gudgeon pin circlip	2
T SS H MC	30	71-1643	Piston complete	1
T SS H MC	31	70-7850	Needle roller — big-end bearing	1
T SS H MC	32	71-1624	Cylinder base washer	1
T SS H MC	33	71-1219	Cylinder barrel	1
T SS H MC	34	71-2167‡	Piston ring — scraper, lower segment (standard)	1
T SS H MC	35	71-2155‡	Piston ring — scraper, upper segment (standard)	1
T SS H MC	36	71-2152‡	Piston ring — taper (standard)	2
T SS H MC	37	21-2033	Stud — cylinder holding	4
T SS H MC	38	41-0639	Washer — cylinder barrel stud ( $\frac{7}{16}$ " $\times$ $25/32$ " $\times$ $\frac{1}{8}$ " )	4
T SS H MC	39	14-0304	Nut — cylinder barrel stud ( $\frac{7}{16}$ " UN.F.)	4
T SS H MC	40	71-1625	Cylinder head gasket	1
T SS H MC	41	40-0294	Rocker spindle — inlet and exhaust	2
T SS H MC	42	40-0156	Spring washer — rocker spindle	2
T SS H MC		71-1675	Flywheel and connecting rod assembly	1
T SS H MC		71-2586	Connecting rod and crankpin assembly	1

\*Special material: 13—EN9, 16—EN15.

‡See page 6 for piston details.







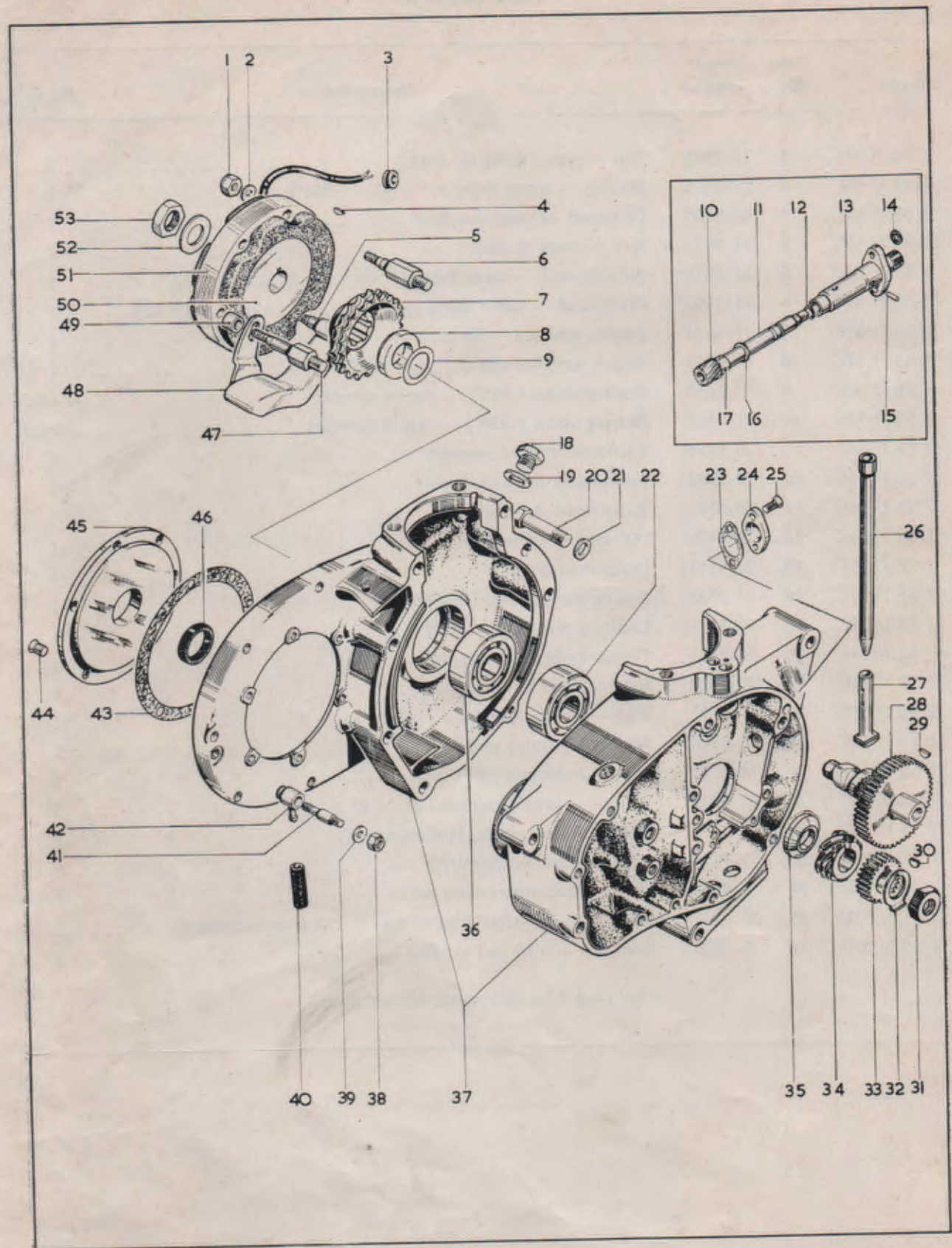
## Plate 3

## CRANKCASE

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	14-1901	Nut — stator fixing ( $\frac{1}{4}$ " UN.F.) .. .. .	3
T SS H MC	2	02-0525	Washer — stator fixing ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ .048") .. .. .	3
T SS H MC	3	40-0705	Grommet — generator lead .. .. .	1
T SS H MC	4	41-0673	Key — rotor to shaft .. .. .	1
T SS H MC	5	21-1896*	Bottom stud — stator fixing ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{5}{16}$ " UN.C. $\times$ $2\frac{9}{16}$ ") .. .. .	1
T SS H MC	6	21-1895*	Front stud — stator fixing ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{5}{16}$ " UN.C. $\times$ $2-19/32$ ") .. .. .	1
T SS H MC	7	71-1634	Engine sprocket — 28 teeth .. .. .	1
T SS H MC	8	40-0327	Engine sprocket spacer (.294—.297") .. .. .	1
T SS H MC	9	71-1630	Bearing shims (.015") — engine sprocket .. .. .	as reqd.
T SS H MC	9	71-1629	Bearing shims (.030") — engine sprocket .. .. .	as reqd.
T SS H MC		70-9428‡	Tachometer drive assembly .. .. .	1
T SS H MC	10	70-9382	Tachometer drive shaft gear .. .. .	1
T SS H MC	11	70-9381	Tachometer drive shaft .. .. .	1
T SS H MC	12	70-9430	"O" ring — drive shaft .. .. .	1
T SS H MC	13	70-9517	Drive shaft body .. .. .	1
T SS H MC	14	24-0036	Sealing washer — drive shaft .. .. .	1
T SS H MC	15	70-9431	Locating pin — drive shaft .. .. .	1
T SS H MC	16	70-9383	Thrust washer — drive shaft .. .. .	1
T SS H MC	17	70-9429	Retaining pin — drive gear .. .. .	1
T SS H MC	18	21-1872	Plug — timing aperture .. .. .	1
T SS H MC	19	70-8896	Washer — timing plug .. .. .	1
T SS H MC	20	14-6219	Bolt — crankcase ( $\frac{5}{16}$ " UN.C. $\times$ $1\frac{1}{2}$ ") .. .. .	3
T SS H MC	21	02-0923	Washer — crankcase bolt ( $\frac{5}{16}$ " $\times$ $\frac{5}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	3
T SS H MC	22	24-0732	Bearing — ball, right (Hoffmann 325) .. .. .	1
T SS H MC	23	71-1422	Gasket — tachometer drive .. .. .	1
T SS H MC	24	70-9384	Plate — tachometer drive cover .. .. .	1
T SS H MC	25	40-0242*	Screw — tachometer drive (2 B.A. $\times$ $27/64$ " countersunk) .. .. .	2
T SS H MC	26	71-1620	Push rod — inlet and exhaust .. .. .	2

‡See page 5 for tachometer kit complete







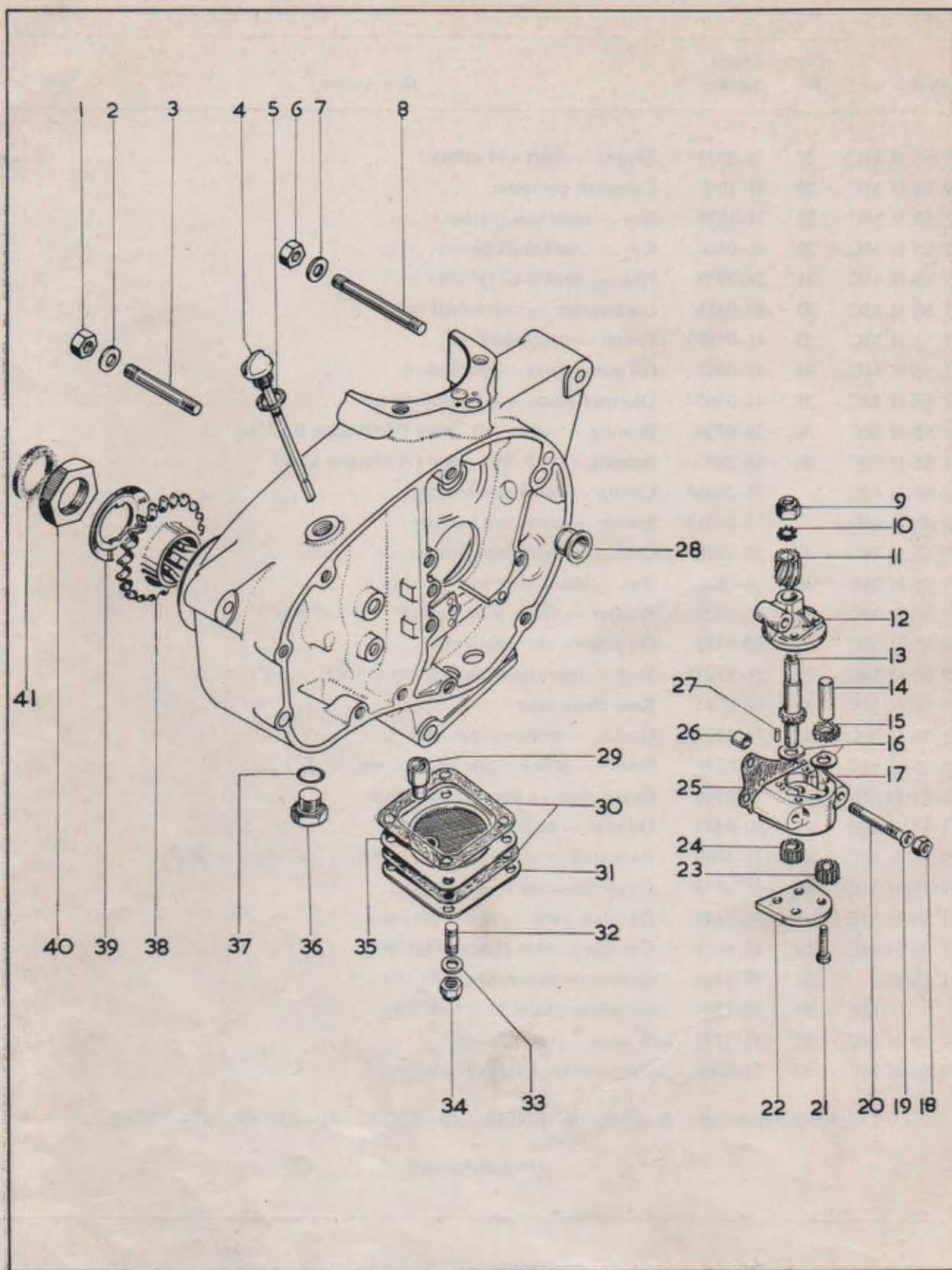
## CRANKCASE

<i>Model</i>	<i>Plate Ref.</i>	<i>Spares Number</i>	<i>Description</i>	<i>Per Set</i>
T SS H MC	27	71-2513	Tappet — inlet and exhaust .. .. .	2
T SS H MC	28	71-1680	Camshaft complete .. .. .	1
T SS H MC	29	71-1679	Key — camshaft pinion .. .. .	1
T SS H MC	30	41-0560	Key — crankshaft pinion .. .. .	1
T SS H MC	31	21-2039	Nut — crankshaft ( $\frac{5}{8}$ " UN.F.) .. .. .	1
T SS H MC	32	40-0455	Lockwasher — crankshaft nut .. .. .	1
T SS H MC	33	41-0569	Pinion — crankshaft .. .. .	1
T SS H MC	34	41-0567	Oil pump drive — crankshaft .. .. .	1
T SS H MC	35	41-0565	Distance piece — oil pump drive .. .. .	1
T SS H MC	36	24-0724	Bearing — roller, left, inner (Hoffmann R.325L) .. .. .	1
T SS H MC	36	65-5883	Bearing — ball, left, outer (Hoffmann LS.9) .. .. .	1
T SS H MC		71-2546†	Circlip — crankcase bearing .. .. .	1
T SS H MC		71-1631†	Spacer — crankcase bearing .. .. .	1
T SS H MC	37	71-1870	Crankcase with fixed fittings .. .. .	1
T SS H MC	38	14-1901	Nut — chain oiler stud ( $\frac{1}{4}$ " UN.F.) .. .. .	1
T SS H MC	39	02-0525	Washer — chain oiler stud ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ $\frac{3}{64}$ ") .. .. .	1
T SS H MC	40	40-0375	Oil pipe — rear chain oiler .. .. .	1
T SS H MC	41	21-1985*	Stud — rear chain oiler ( $\frac{1}{4}$ " UN.C./UN.F. $\times$ $1\frac{5}{8}$ ") .. .. .	1
T SS H MC	42	68-0383	Rear chain oiler .. .. .	1
T SS H MC	43	71-1419	Gasket — primary case back .. .. .	1
T SS H MC	44	40-0246	Screw — primary case back (2 B.A. $\times$ $\frac{5}{16}$ ") .. .. .	6
T SS H MC	45	70-3789	Cover plate — primary case back .. .. .	1
T SS H MC	46	40-0243	Oil seal — primary case back .. .. .	1
T SS H MC	47	21-1894*	Rear stud — stator fixing ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{5}{16}$ " UN.C. $\times$ $2\frac{19}{32}$ ") .. .. .	1
T SS H MC	48	41-0143	Chain tensioner — primary .. .. .	1
T SS H MC	49	41-0146	Distance piece — chain tensioner .. .. .	1
T SS H MC	50	19-8019	Generator rotor (Lucas 54213901) .. .. .	1
T SS H	51	19-1262	Generator stator (Lucas 47205) .. .. .	1
MC	51	19-1264	Generator stator (Lucas 47226) .. .. .	1
T SS H MC	52	71-1731	Washer — rotor fixing .. .. .	1
T SS H MC	53	21-2066	Nut — rotor fixing ( $\frac{5}{8}$ " UN.F.) .. .. .	1

\*Special material: 5—EN8. 6—EN14B. 25—EN8R. 41—EN14B. 47—EN14B.

†Not illustrated.







## Plate 4

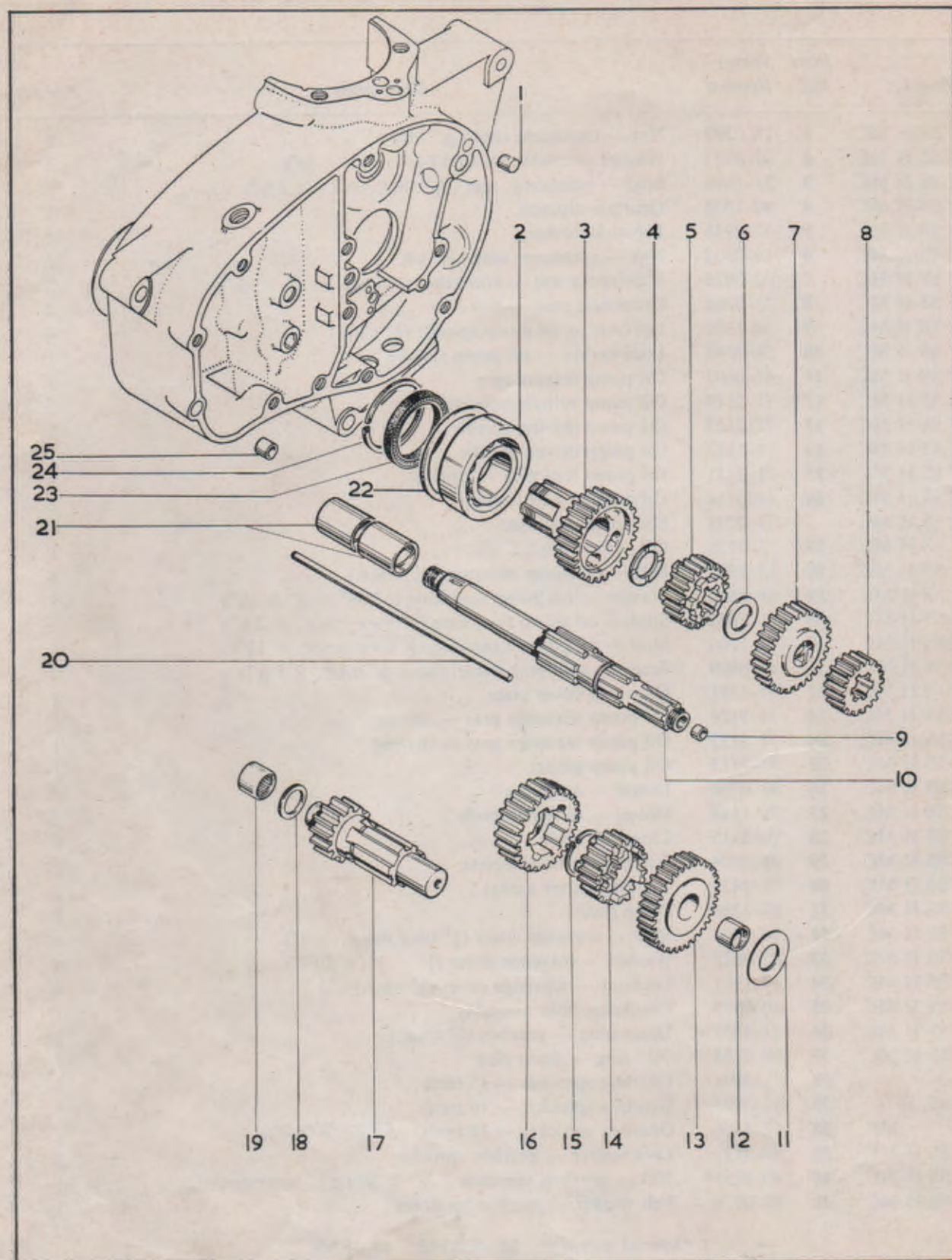
## OIL PUMP — SUMP — GEARBOX SPROCKET

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	14-0302	Nut — crankcase stud ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H MC	2	02-0923	Washer — crankcase stud ( $\frac{5}{16}$ " $\times$ $\frac{3}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	2
T SS H MC	3	21-1890	Stud — crankcase, rear ( $\frac{5}{16}$ " UN.F./UN.C. $\times$ $2\frac{11}{16}$ ") .. .. .	2
T SS H MC	4	40-1033	Gearbox dipstick .. .. .	1
T SS H MC	5	57-0948	Dipstick washer .. .. .	1
T SS H MC	6	14-0302	Nut — crankcase stud ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H MC	7	02-0923	Washer for nut — crankcase stud ( $\frac{5}{16}$ " $\times$ $\frac{3}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	2
T SS H MC	8	21-2042	Crankcase stud — top .. .. .	2
T SS H MC	9	14-1301	Locknut — oil pump spindle ( $\frac{1}{4}$ " UN.F.) .. .. .	1
T SS H MC	10	29-0541	Lockwasher — oil pump spindle .. .. .	1
T SS H MC	11	41-0603	Oil pump driving gear .. .. .	1
T SS H MC	12	71-2119	Oil pump spindle housing .. .. .	1
T SS H MC	13	71-2123	Oil pump driving spindle .. .. .	1
T SS H MC	14	71-1147	Oil pump driven spindle .. .. .	1
T SS H MC	15	71-2121	Oil pump feed gear — driven .. .. .	1
T SS H MC	16	41-0714	Oil pump thrust washer .. .. .	2
T SS H MC		71-2228	Oil pump complete .. .. .	1
T SS H MC	17	71-2125	Oil pump body .. .. .	1
T SS H MC	18	14-1901	Nut — oil pump mounting ( $\frac{1}{4}$ " UN.F.) .. .. .	3
T SS H MC	19	68-0938	Washer — oil pump mounting ( $17/64$ " $\times$ $\frac{3}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	3
T SS H MC	20	21-1893*	Stud — oil pump mounting ( $\frac{1}{4}$ " UN.F./UN.C. $\times$ $2\frac{3}{16}$ ") .. .. .	2
T SS H MC	20	14-1606	Stud — oil pump mounting ( $\frac{1}{4}$ " UN.F./UN.C. $\times$ $1\frac{3}{4}$ ") .. .. .	1
T SS H MC	21	41-0609	Screw — oil pump cover plate ( $\frac{3}{16}$ " B.S.C. $\times$ $1\frac{5}{16}$ ") .. .. .	4
T SS H MC	22	67-1391	Oil pump cover plate .. .. .	1
T SS H MC	23	71-2124	Oil pump scavenge gear — driven .. .. .	1
T SS H MC	24	71-2122	Oil pump scavenge gear — driving .. .. .	1
T SS H MC	25	71-2115	Oil pump gasket .. .. .	1
T SS H MC	26	41-0706	Dowel — oil pump .. .. .	1
T SS H MC	27	71-1148	Dowel — oil pump body .. .. .	2
T SS H MC	28	70-8315	Camshaft bush .. .. .	1
T SS H MC	29	41-0624	Scavenge valve complete .. .. .	1
T SS H MC	30	71-1424	Scavenge cover gasket .. .. .	2
T SS H MC	31	67-1286	Sump plate .. .. .	1
T SS H MC	32	14-1401	Stud — scavenge cover ( $\frac{1}{4}$ " UN.F./UN.C. $\times$ 1") .. .. .	4
T SS H MC	33	02-0525	Washer — scavenge cover ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ $3/64$ ") .. .. .	4
T SS H MC	34	14-1901	Locknut — scavenge cover ( $\frac{1}{4}$ " UN.F.) .. .. .	4
T SS H MC	35	70-9979	Crankcase filter assembly .. .. .	1
T SS H MC	36	21-1857	Drain plug — gearbox ( $\frac{1}{2}$ " UN.C.) .. .. .	1
T SS H MC	37	68-3168	"O" ring — drain plug .. .. .	1
T	38	41-3094	Gearbox sprocket — 15 teeth .. .. .	1
SS, H	38	41-3095	Gearbox sprocket — 16 teeth .. .. .	1
MC	38	57-4306	Gearbox sprocket — 14 teeth 57-2776 .. .. .	1
T SS H MC	39	40-3121	Lockwasher — gearbox sprocket .. .. .	1
T SS H MC	40	40-3051*	Nut — gearbox sprocket ( $1\frac{3}{16}$ " $\times$ 20 t.p.i., WHITWORTH) .. .. .	1
T SS H MC	41	90-6074	Felt washer — gearbox sprocket .. .. .	1

\*Special material: 20—EN14B. 40—EN8.

also  
17 57-2776  
18T  
11T 57-2766  
+1



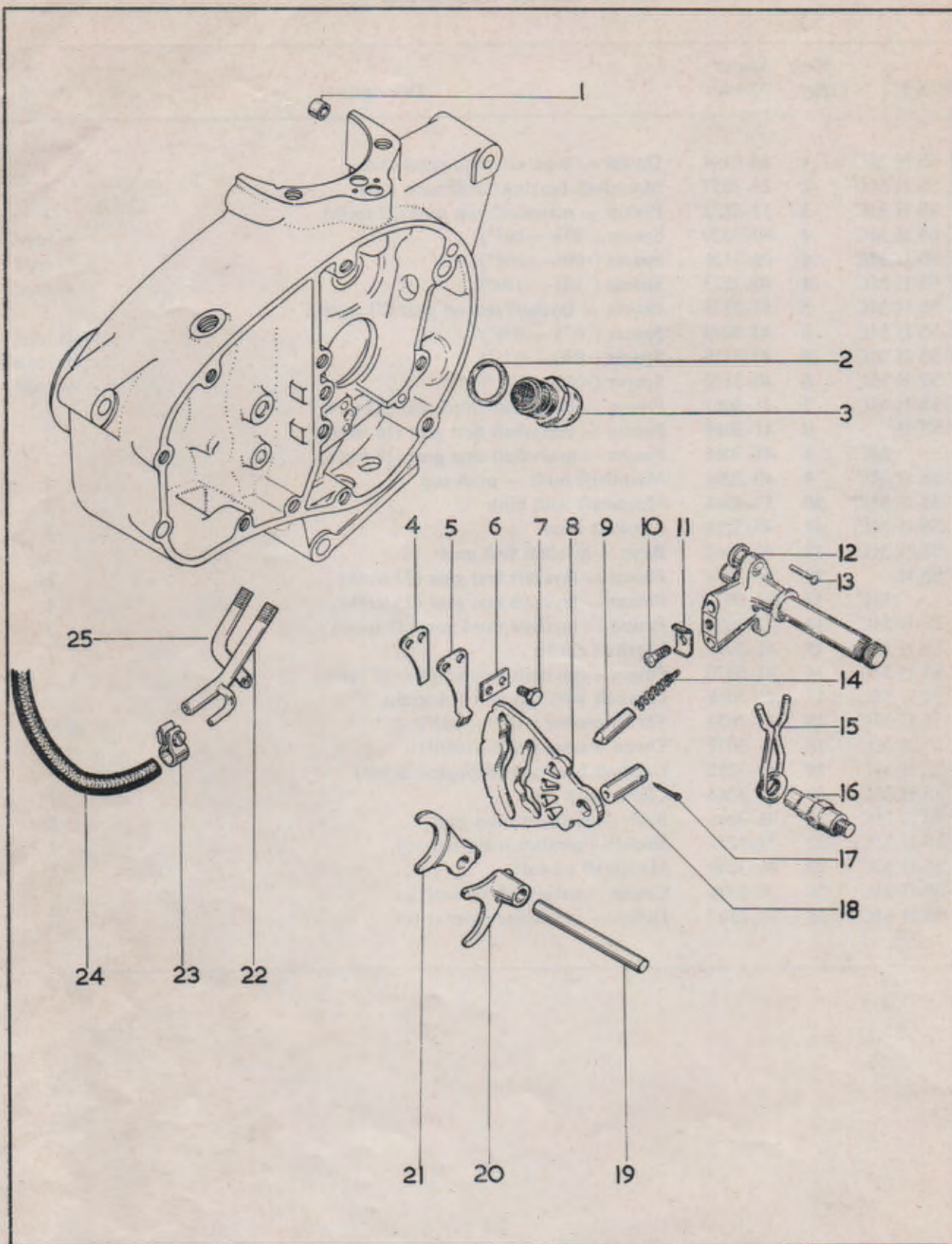




## GEAR CLUSTER

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	40-0394	Dowel — inner cover to crankcase .. .. .	2
T SS H MC	2	29-3857	Mainshaft bearing (Hoffmann 130) .. .. .	1
T SS H MC	3	57-3872	Pinion — mainshaft top gear (22 teeth) .. .. .	1
T SS H MC	4	40-3020	Spacer (.093—.094") .. .. .	as reqd.
T SS H MC	4	40-3126	Spacer (.098—.099") .. .. .	as reqd.
T SS H MC	4	40-3127	Spacer (.103—.104") .. .. .	as reqd.
T SS H MC	5	57-3876	Pinion — layshaft second gear (21 teeth) .. .. .	1
T SS H MC	6	40-3019	Spacer (.075—.076") .. .. .	as reqd.
T SS H MC	6	40-3119	Spacer (.070—.071") .. .. .	as reqd.
T SS H MC	6	40-3120	Spacer (.080—.081") .. .. .	as reqd.
T SS H MC	7	41-3063	Pinion — mainshaft third gear (24 teeth) .. .. .	1
T SS H	8	41-3089	Pinion — mainshaft first gear (16 teeth) .. .. .	1
MC	8	41-3065	Pinion — mainshaft first gear (18 teeth) .. .. .	1
T SS H MC	9	40-3007	Mainshaft bush — push rod .. .. .	1
T SS H MC	10	57-4344	Mainshaft with bush .. .. .	1
T SS H MC	11	40-3258	Layshaft shim .. .. .	1
T SS H MC	12	40-3262	Bush — layshaft first gear .. .. .	1
T SS H	13	57-3874	Pinion — layshaft first gear (27 teeth) .. .. .	1
MC	13	41-3073	Pinion — layshaft first gear (25 teeth) .. .. .	1
T SS H MC	14	57-3877	Pinion — layshaft third gear (19 teeth) .. .. .	1
T SS H MC	15	41-3078	Layshaft circlip .. .. .	1
T SS H MC	16	41-3070	Pinion — layshaft second gear (22 teeth) .. .. .	1
T SS H MC	17	41-3068	Layshaft with top gear (14 teeth) .. .. .	1
T SS H MC	18	41-3074	Thrust washer (.083—.085") .. .. .	as reqd.
T SS H MC	18	41-3072	Thrust washer (.078—.080") .. .. .	as reqd.
T SS H MC	19	40-3292	Layshaft bearing (Torrington B.108) .. .. .	1
T SS H MC	20	40-3265	Clutch push rod .. .. .	1
T SS H MC	21	41-3045	Bush — mainshaft top gear .. .. .	2
T SS H MC	22	71-1271	Shield — gearbox main bearing .. .. .	1
T SS H MC	23	41-3054	Mainshaft oil seal .. .. .	1
T SS H MC	24	70-6026	Circlip — mainshaft oil seal .. .. .	1
T SS H MC	25	71-2547	Dowel — crankcase inner cover .. .. .	2







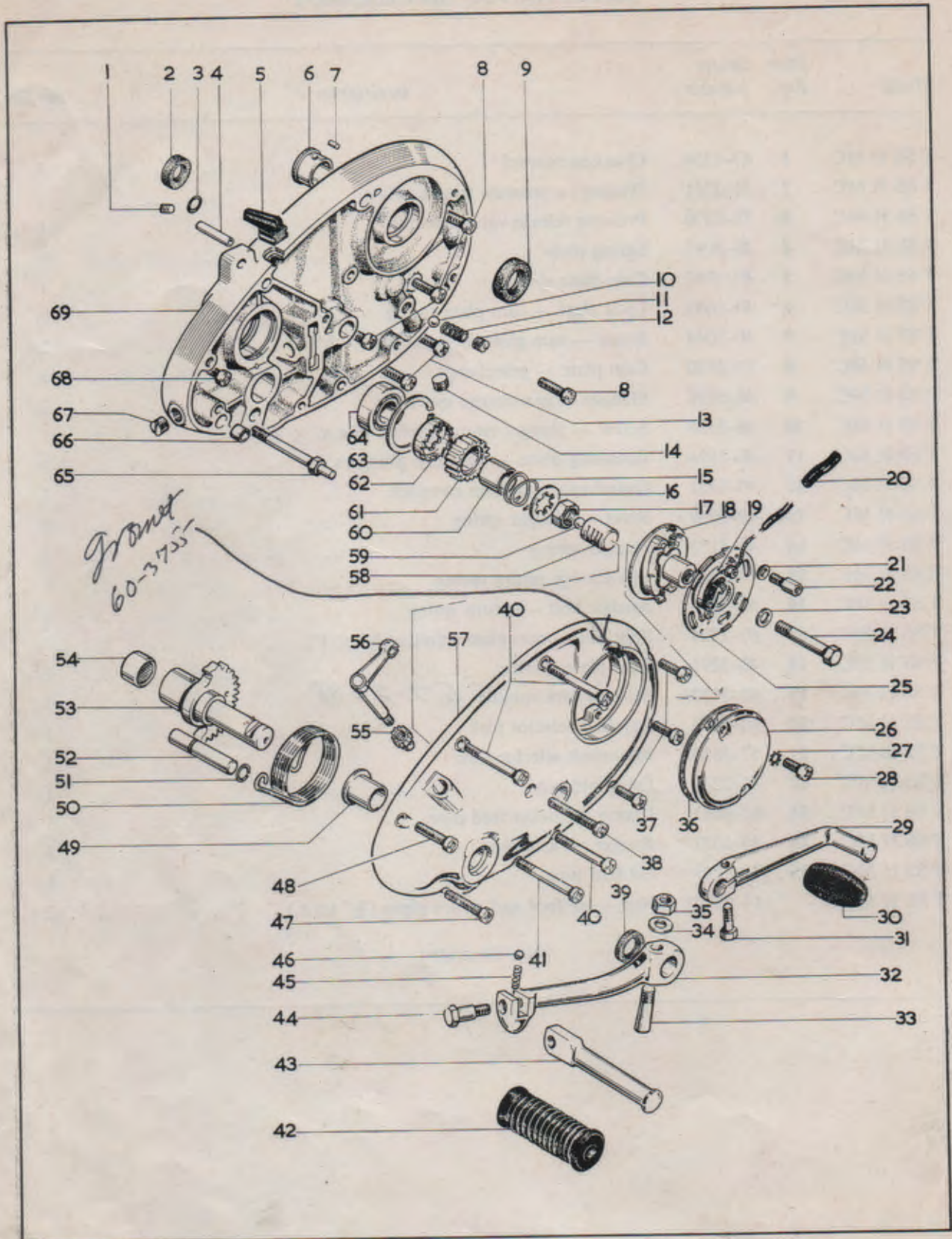
## Plate 6

## GEARCHANGE MECHANISM

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	67-1236	Crankcase dowel .. .. .	1
T SS H MC	2	71-2211	Washer — pressure release valve .. .. .	1
T SS H MC	3	71-2370	Pressure release valve assembly .. .. .	1
T SS H MC	4	40-3043	Spring plate .. .. .	1
T SS H MC	5	40-3042	Cam plate spring .. .. .	1
T SS H MC	6	40-3045	Lock plate — cam plate spring .. .. .	1
T SS H MC	7	40-3044	Screw — cam plate spring (2 B.A. $\times \frac{3}{8}$ ") .. .. .	2
T SS H MC	8	57-3850	Cam plate — gearchange .. .. .	1
T SS H MC	9	40-3193	Plunger — gearchange quadrant .. .. .	2
T SS H MC	10	40-3323	Screw — plunger retaining plate (5 B.A. $\times \frac{5}{16}$ ") .. .. .	1
T SS H MC	11	40-3194	Retaining plate — quadrant plungers .. .. .	1
T SS H MC	12	40-3321	Gearchange quadrant complete .. .. .	1
T SS H MC	13	40-3059	Rivet — plunger spring .. .. .	2
T SS H MC	14	40-3155	Plunger spring .. .. .	2
T SS H MC	15	40-3061	Gearchange return spring .. .. .	1
T SS H MC	16	57-3763	Anchor bolt — return spring .. .. .	1
T SS H MC	17	60-2724	Split pin — cam plate spindle ( $\frac{3}{32}$ " $\times$ 1") .. .. .	1
T SS H MC	18	40-3291	Cam plate spindle .. .. .	1
T SS H MC	19	<del>40-3032</del>	Selector fork spindle <i>57-2688</i> .. .. .	1
T SS H MC	20	40-3033	Layshaft selector fork .. .. .	1
T SS H MC	21	57-3854	Mainshaft selector fork .. .. .	1
T SS H MC	22	71-2240	Oil return pipe .. .. .	1
T SS H MC	23	62-0263	Clamp — rocker feed pipe .. .. .	1
T SS H MC	24	40-1037	Rocker oil feed pipe .. .. .	1
T SS H MC	25	71-2243	Oil feed pipe .. .. .	1
T SS H MC		14-0302†	Nut — oil feed and return pipes ( $\frac{5}{16}$ " UN.F.) .. .. .	2

†Not illustrated.





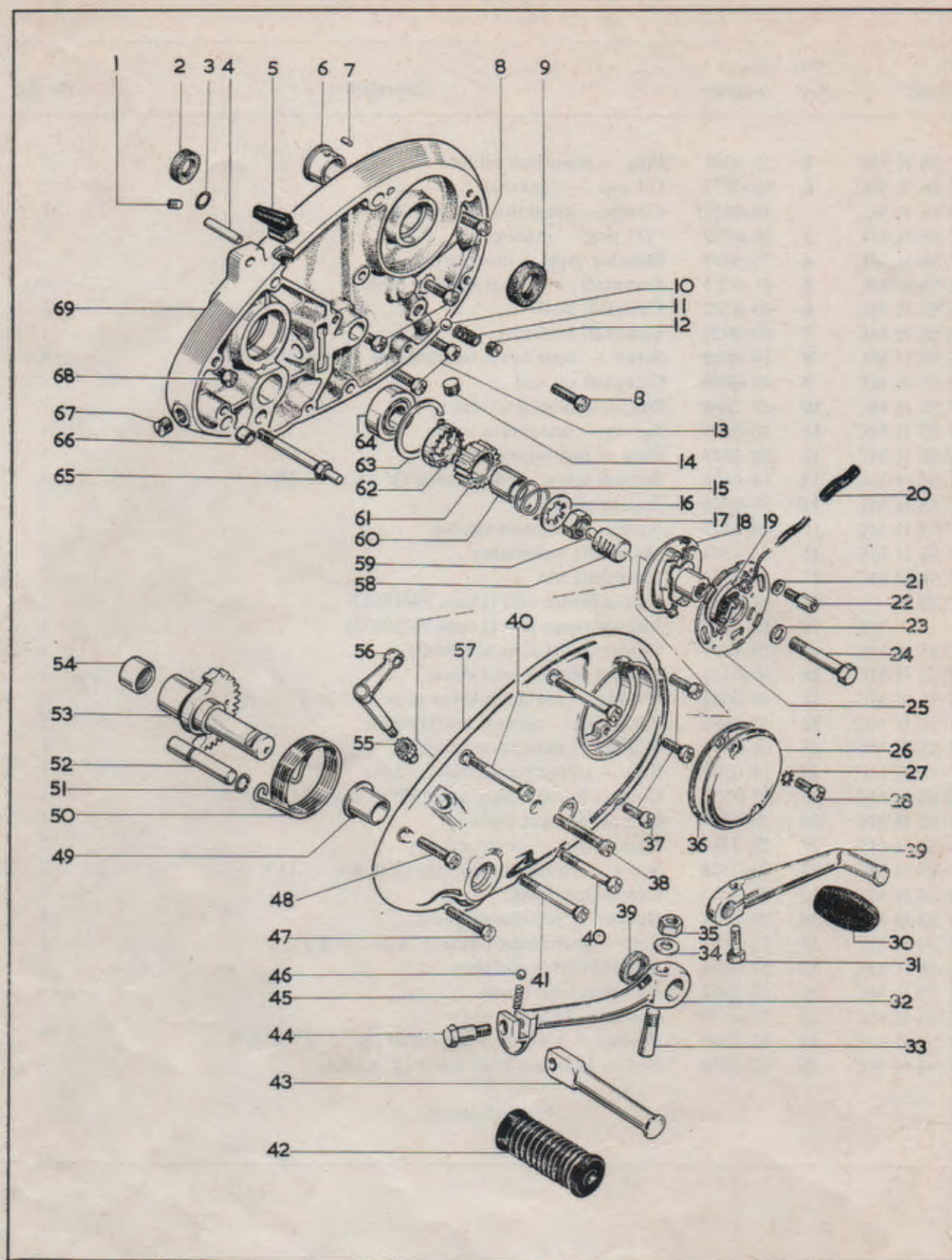


## KICKSTART — FOOTCHANGE

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	53-3049	Plug — mainshaft oil feed .. .. .	1
T SS H MC	2	40-0977	Oil seal — crankshaft .. .. .	1
T SS H MC		40-0862†	Circlip — crankshaft oil seal .. .. .	1
T SS H MC	3	68-0289	"O" ring — inner cover .. .. .	1
T SS H MC	4	75-0257	Breather pipe — inner cover .. .. .	1
T SS H MC	5	41-0715	Grommet — contact breaker cable .. .. .	1
T SS H MC	6	40-0222	Camshaft bush .. .. .	1
T SS H MC	7	40-0028	Camshaft bush peg .. .. .	1
T SS H MC	8	14-6610	Screw — inner cover to crankcase ( $\frac{1}{4}$ " UN.C. $\times$ $1\frac{1}{2}$ ") .. .. .	4
T SS H MC	9	40-0679	Camshaft oil seal .. .. .	1
T SS H MC	10	60-2364	Ball — non-return valve ( $\frac{1}{4}$ ") .. .. .	1
T SS H MC	11	40-0385	Spring — non-return valve .. .. .	1
T SS H MC	12	21-2044	Plug — non-return valve .. .. .	1
T SS H MC	13	14-6606	Bottom screw — inner cover ( $\frac{1}{4}$ " UN.C. $\times$ $\frac{3}{4}$ ") .. .. .	2
T SS H MC	14	70-9526	Sealing plug .. .. .	2
T SS H MC	15	40-3273	Spring — kickstart ratchet .. .. .	1
T SS H MC	16	57-4343	Mainshaft lockwasher .. .. .	1
T SS H MC	17	76-0271	Mainshaft nut .. .. .	1
T SS H	18	19-1853	Auto-advance unit (Lucas 54419653) .. .. .	1
MC	18	19-1906	Auto-advance unit (Lucas 54419652) .. .. .	1
T SS H MC	19	19-1849	Contact set (Lucas 54419827) .. .. .	1
T SS H MC	20	40-0723	Contact breaker lead sleeve .. .. .	1
T SS H MC	21	40-0682	Washer — contact breaker plate ( $\frac{3}{16}$ " $\times$ $\frac{3}{8}$ " $\times$ $\frac{1}{16}$ ") .. .. .	2
T SS H MC	22	40-0683	Pillar bolt — contact breaker plate .. .. .	2
T SS H MC	23	68-0331	Washer — auto-advance unit .. .. .	1
T SS H MC	24	14-0208	Bolt — auto-advance unit ( $\frac{1}{4}$ " UN.F. $\times$ $2\frac{1}{4}$ ") .. .. .	1
T SS H MC	25	19-1852	Contact breaker plate assembly (Lucas 54419645) .. .. .	1
T SS H MC	26	70-8737	Contact breaker cover .. .. .	1
T SS H MC	27	29-3319	Lockwasher — cover screw .. .. .	2
T SS H MC	28	70-7354	Screw — contact breaker cover (2 B.A. $\times$ $1\frac{1}{2}$ ") .. .. .	2
T SS H MC	29	40-3073	Gearchange lever .. .. .	1
T SS H MC	30	89-3208	Rubber — gearchange pedal .. .. .	1
T SS H MC	31	42-6554	Bolt — gearchange pedal ( $\frac{1}{4}$ " B.S.C. $\times$ $\frac{3}{4}$ ") .. .. .	1
T SS H MC	32	57-2764	Kickstart lever complete .. .. .	1
T SS H MC	32	57-2652	Kickstart lever crank .. .. .	1
T SS H MC	33	02-2579	Cotter — kickstart lever .. .. .	1
T SS H MC	34	02-2580	Washer — kickstart lever cotter ( $\frac{3}{32}$ " $\times$ $\frac{1}{2}$ " $\times$ $\frac{1}{16}$ ") .. .. .	1
T SS H MC	35	02-2578	Nut — kickstart lever cotter ( $\frac{1}{4}$ " B.S.C.) .. .. .	1

†Not illustrated.



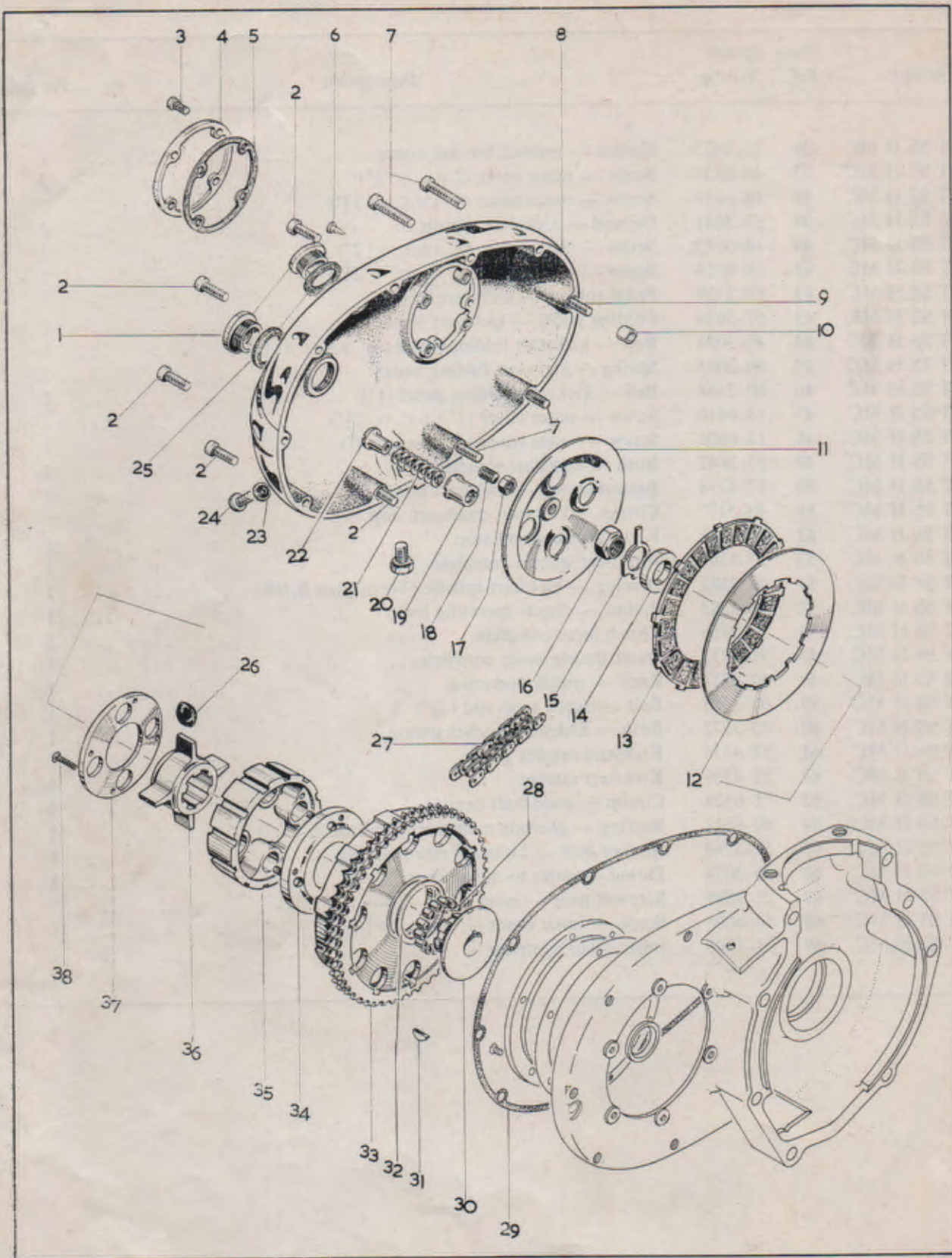




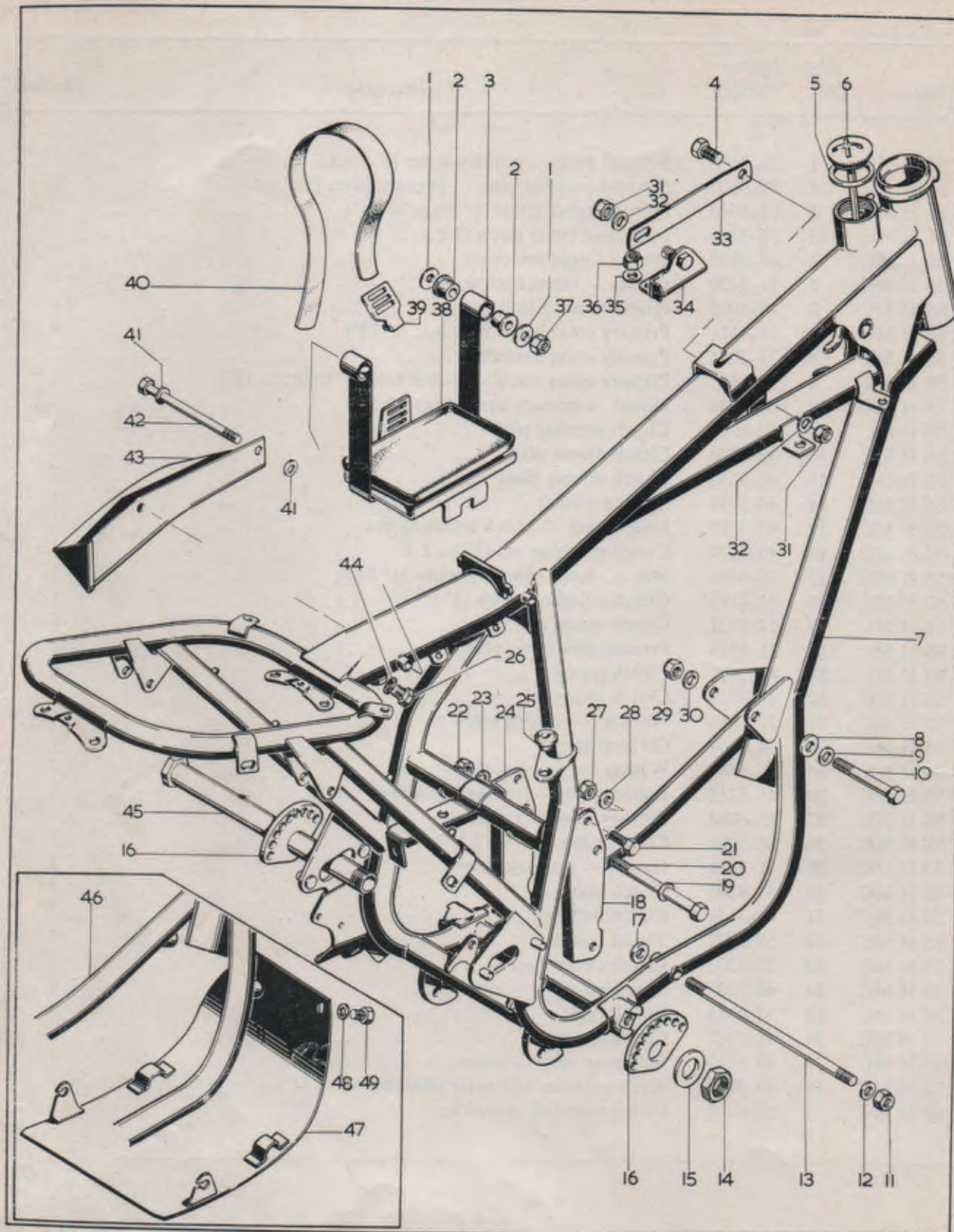
## KICKSTART — FOOTCHANGE

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	36	71-1423	Gasket — contact breaker cover .. .. .	1
T SS H MC	37	40-0236	Screw — outer cover (2 B.A. $\times \frac{5}{8}$ ") .. .. .	3
T SS H MC	38	14-6611	Screw — outer cover ( $\frac{1}{4}$ " UN.C. $\times 1\frac{3}{4}$ ") .. .. .	1
T SS H MC	39	57-2641	Oil seal — kickstart spindle .. .. .	1
T SS H MC	40	14-6612	Screw — outer cover ( $\frac{1}{4}$ " UN.C. $\times 2$ ") .. .. .	3
T SS H MC	41	14-6614	Screw — outer cover ( $\frac{1}{4}$ " UN.C. $\times 2\frac{1}{2}$ ") .. .. .	1
T SS H MC	42	57-2759	Pedal rubber — kickstart lever .. .. .	1
T SS H MC	43	57-2646	Folding pedal — kickstart lever .. .. .	1
T SS H MC	44	40-3084	Bolt — kickstart folding pedal ( $\frac{5}{16}$ " B.S.C. $\times 1\frac{3}{16}$ ") .. .. .	1
T SS H MC	45	40-3085	Spring — kickstart folding pedal .. .. .	1
T SS H MC	46	60-2364	Ball — kickstart folding pedal ( $\frac{1}{4}$ ") .. .. .	1
T SS H MC	47	14-6610	Screw — outer cover ( $\frac{1}{4}$ " UN.C. $\times 1\frac{1}{2}$ ") .. .. .	1
T SS H MC	48	14-6606	Screw — outer cover ( $\frac{1}{4}$ " UN.C. $\times \frac{3}{4}$ ") .. .. .	1
T SS H MC	49	57-2642	Bush — kickstart spindle .. .. .	1
T SS H MC	50	57-4338	Return spring — kickstart lever .. .. .	1
T SS H MC	51	40-3277	Circlip — kickstart quadrant stop .. .. .	1
T SS H MC	52	57-4342	Kickstart quadrant stop .. .. .	1
T SS H MC	53	57-4341	Kickstart spindle complete .. .. .	1
T SS H MC	54	40-3292	Bearing — kickstart spindle (Torrington B.108) .. .. .	1
T SS H MC	55	40-3283	Pinion — clutch operating lever .. .. .	1
T SS H MC	56	57-2750	Clutch lever complete .. .. .	1
T SS H MC	57	71-2273	Outer timing cover complete .. .. .	1
T SS H MC	58	40-3282	Rack — clutch operating .. .. .	1
T SS H MC	59	60-2363	Ball — clutch push rod ( $\frac{7}{32}$ ") .. .. .	1
T SS H MC	60	40-3272	Bush — kickstart ratchet pinion .. .. .	1
T SS H MC	61	57-4336	Kickstart ratchet pinion .. .. .	1
T SS H MC	62	57-4339	Kickstart ratchet .. .. .	1
T SS H MC	63	76-0528	Circlip — mainshaft bearing .. .. .	1
T SS H MC	64	90-0011	Bearing — gearbox mainshaft (Hoffmann LS.7) .. .. .	1
T SS H MC	65	57-3764	Anchor bolt — kickstart return spring .. .. .	1
T SS H MC	66	66-3074	Dowel — outer to inner cover .. .. .	1
T SS H MC	67	21-1899	Screw plug — inner cover .. .. .	1
T SS H MC	68	14-6608	Screw — inner cover ( $\frac{1}{4}$ " UN.C. $\times 1$ ") .. .. .	1
T SS H MC	69	71-2545	Inner cover complete .. .. .	1











# Plate 9

## FRAME — BATTERY CARRIER — TOOL TRAY — ENGINE SHIELD

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H	1	76-0101	Washer — battery carrier mounting .. .. .	4
T SS H	2	83-2204	Bush — battery carrier mounting .. .. .	4
T SS H	3	83-2018	Battery carrier .. .. .	1
T SS H MC	4	14-0126	Bolt — engine steady ( $\frac{3}{8}$ " UN.F. $\times$ $\frac{3}{4}$ ") .. .. .	1
T SS H MC	5	70-3751	Washer — oil filler .. .. .	1
T SS H MC	6	83-3046	Oil filler cap .. .. .	1
MC	7	83-2984	Frame complete .. .. .	1
T SS H	7	83-2985	Frame complete .. .. .	1
T SS H MC	8	83-2004	Distance piece — engine mounting, front .. .. .	1
T SS H MC	8	68-4925	Distance piece — exhaust pipe and front engine bolt .. .. .	1
T SS H MC	9	70-8770	Washer — engine mounting, front .. .. .	1
T SS H MC	10	14-0239	Bolt — engine mounting, front ( $\frac{3}{8}$ " UN.F. $\times$ 3") .. .. .	1
T SS H MC	11	14-1303	Locknut — engine mounting, bottom ( $\frac{3}{8}$ " UN.F.) .. .. .	2
T SS H MC	12	70-8770	Washer — engine mounting, bottom .. .. .	2
T SS H MC	13	21-2061*	Stud — engine mounting, bottom ( $\frac{3}{8}$ " UN.F. $\times$ 8 $\frac{11}{16}$ ") .. .. .	1
T SS H MC	14	21-0755	Nut — swinging arm pivot ( $\frac{11}{16}$ " UN.C.) .. .. .	1
T SS H MC	15	37-2085	Washer — swinging arm pivot .. .. .	1
T SS H MC	16	83-1972	Adjuster — swinging arm pivot .. .. .	2
T SS H MC	17	83-2005	Spacer — engine mounting, bottom .. .. .	1
T SS H MC	18	83-2015	Engine mounting plate — rear, right .. .. .	1
T SS H MC	19	70-8770	Washer — engine mounting, rear .. .. .	2
T SS H MC	20	21-0671	Bolt — engine mounting, rear ( $\frac{3}{8}$ " UN.F. $\times$ 3 $\frac{1}{8}$ ") .. .. .	1
T SS H MC	21	14-0114	Bolt — engine mounting, rear ( $\frac{5}{16}$ " UN.F. $\times$ $\frac{3}{4}$ ") .. .. .	4
T SS H MC	22	14-1303	Locknut — engine mounting, rear ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T SS H MC	23	70-8770	Washer — engine mounting, rear .. .. .	2
T SS H MC	24	83-2014	Engine mounting plate — rear, left .. .. .	1
T SS H	25	83-2006	Grommet — battery carrier mounting .. .. .	1
T SS H MC	26	21-2015	Oil drain plug .. .. .	1

For colour finish code refer to page 3.



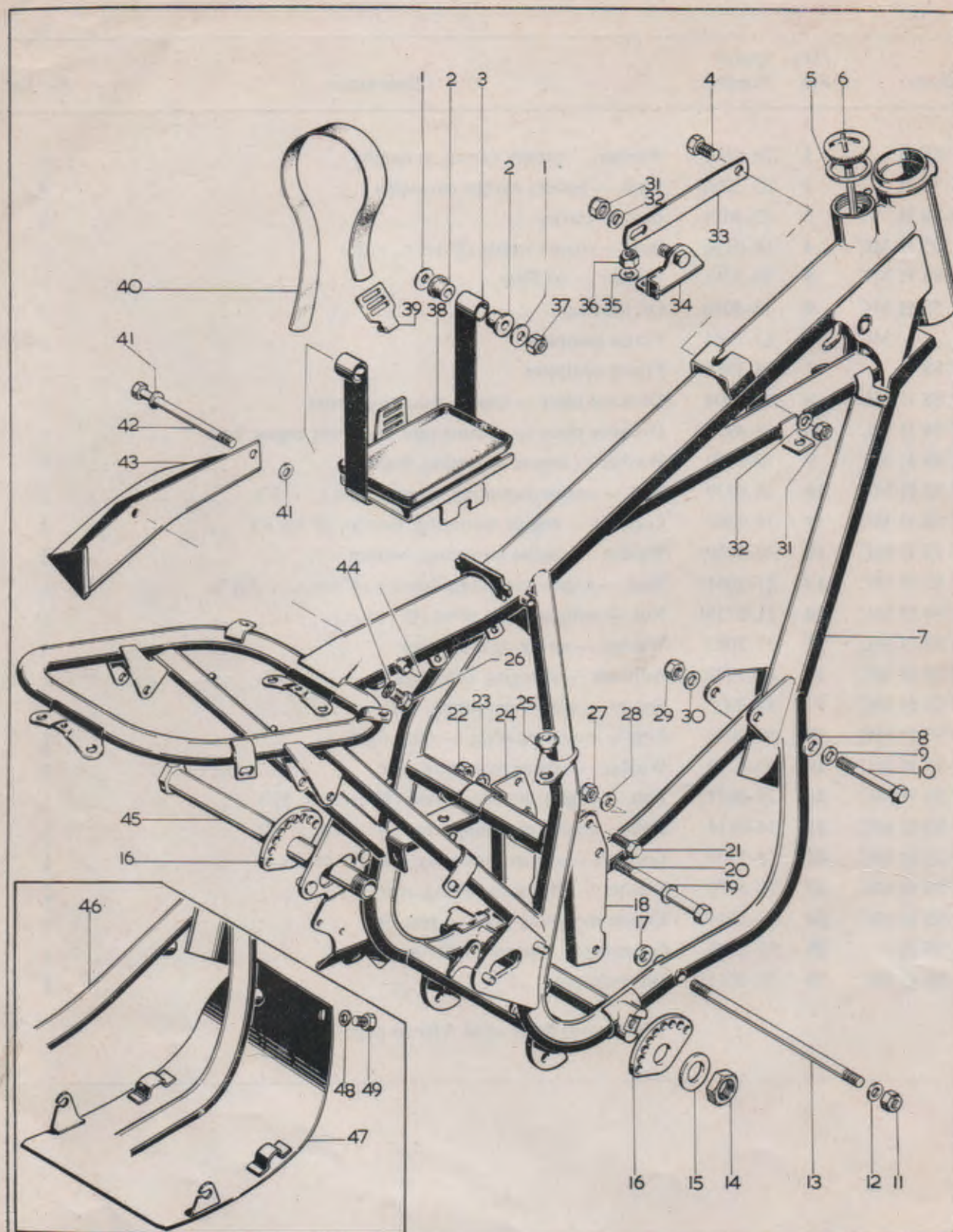




Plate 9—continued

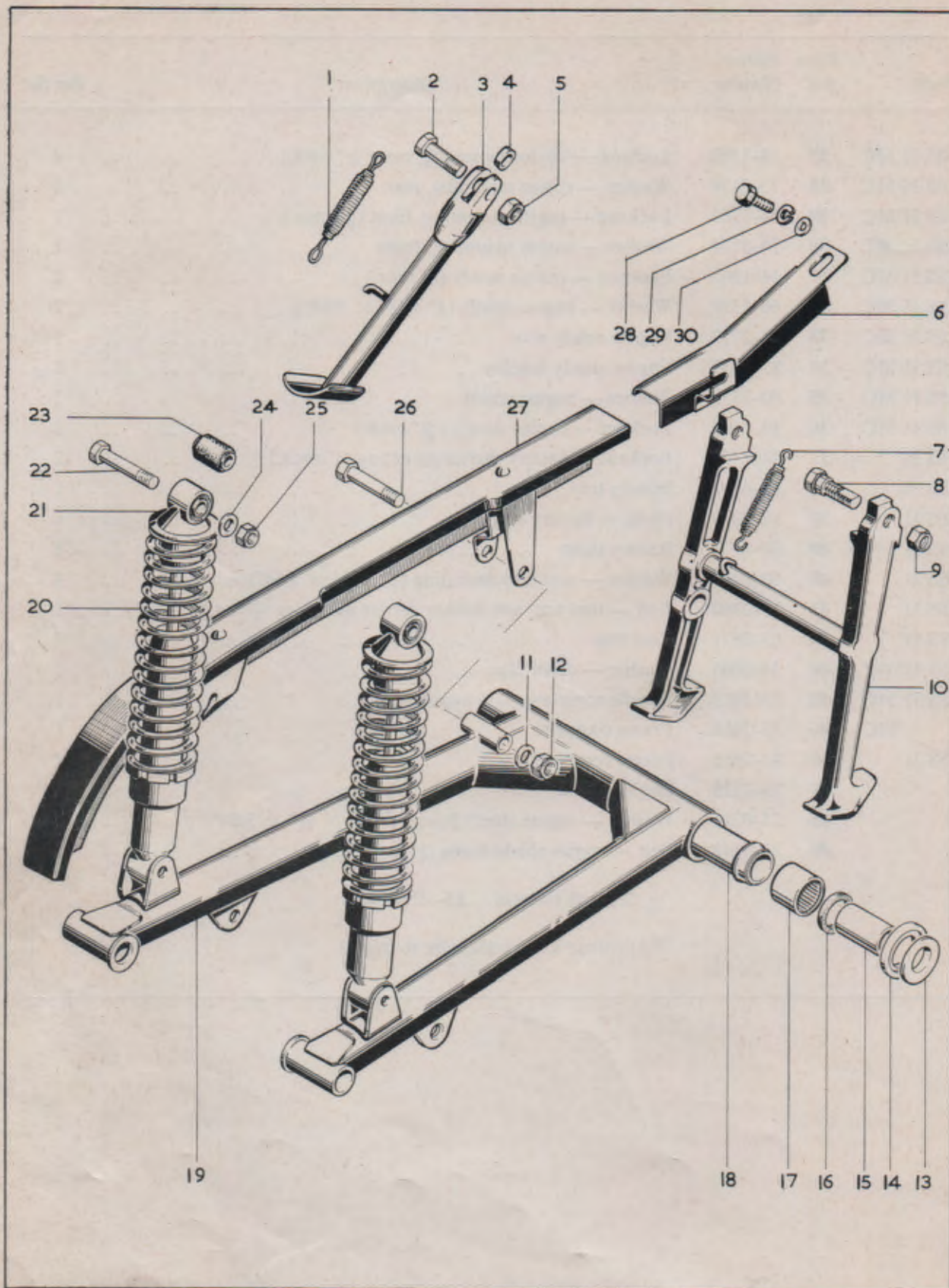
FRAME — BATTERY CARRIER — TOOL TRAY — ENGINE SHIELD

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	27	14-1302	Locknut — engine mounting, rear ( $\frac{5}{16}$ " UN.F.) .. .. .	4
T SS H MC	28	75-0176	Washer — engine mounting, rear .. .. .	8
T SS H MC	29	14-1303	Locknut — engine mounting, front ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T SS H MC	30	70-8770	Washer — engine mounting, front .. .. .	1
T SS H MC	31	14-1303	Locknut — engine steady ( $\frac{3}{8}$ " UN.F.) .. .. .	2
T SS H MC	32	60-2331	Washer — engine steady ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ 5/64") .. .. .	2
T SS H MC	33	83-2717	Engine steady stay .. .. .	1
T SS H MC	34	83-3153	Engine steady bracket .. .. .	1
T SS H MC	35	60-2330	Washer — engine steady .. .. .	2
T SS H MC	36	14-1302	Locknut — engine steady ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H	37	14-1301	Locknut — battery carrier mounting ( $\frac{1}{4}$ " UN.F.) .. .. .	2
T SS H	38	68-4597	Battery tray .. .. .	1
T SS H	39	82-9004	Hook — battery strap .. .. .	1
T SS H	40	68-4577	Battery strap .. .. .	1
T SS H	41	60-2347	Washer — tool tray mounting ( $\frac{1}{4}$ " $\times$ $\frac{3}{4}$ " $\times$ 5/64") .. .. .	4
T SS H	42	21-2060	Bolt — tool tray and battery carrier mounting ( $\frac{1}{4}$ " UN.F. $\times$ 4 $\frac{3}{4}$ ") .. .. .	1
T SS H	43	83-2671	Tool tray .. .. .	1
T SS H MC	44	54-8006	Washer — drain plug .. .. .	1
T SS H MC	45	83-2013	Spindle complete — swinging arm .. .. .	1
MC	46	83-2984	Frame complete .. .. .	1
T SS H	46	83-2985	Frame complete .. .. .	1
T	47	83-2228	Engine shield .. .. .	1
T	48	75-0214	Washer — engine shield fixing (17/64" $\times$ $\frac{11}{32}$ " $\times$ 5/64") .. .. .	2
T	49	21-0543	Bolt — engine shield fixing ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{1}{4}$ ") .. .. .	2

\*Special material: 13—EN16R.

For colour finish code refer to page 3.





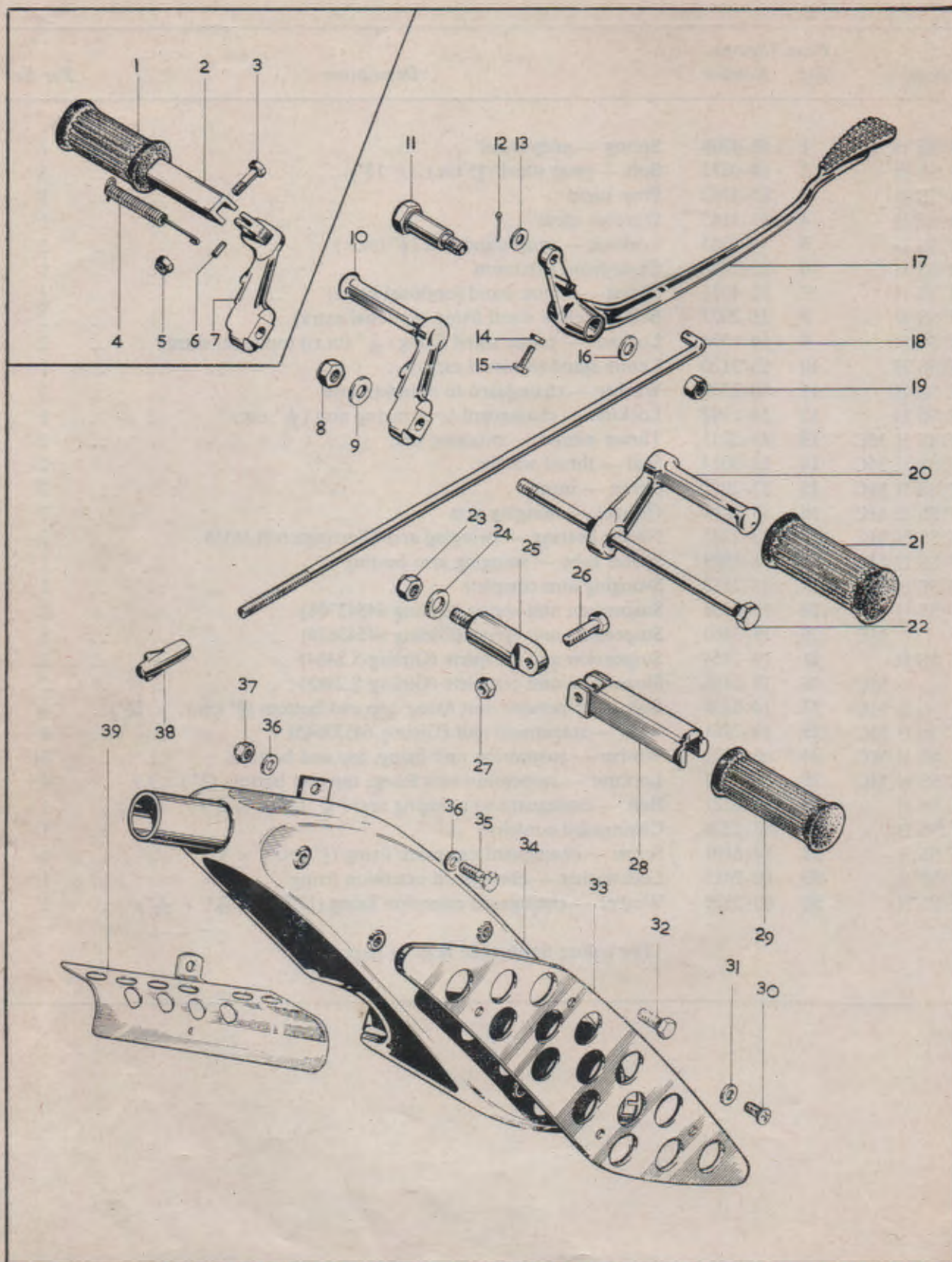


## SWINGING ARM — REAR SUSPENSION — CHAIN GUARD

Model	Plate Ref.	Spares Number	Description	Per Set
T SS H	1	68-4708	Spring — prop stand .. .. .	1
T SS H	2	14-0232	Bolt — prop stand ( $\frac{3}{8}$ " UN.F. $\times$ 1 $\frac{3}{8}$ ") .. .. .	1
T SS H	3	83-3162	Prop stand .. .. .	1
T SS H	4	83-3165	Distance piece .. .. .	1
T SS H	5	14-1303	Locknut — prop stand bolt ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T SS H	6	83-2674	Chainguard extension .. .. .	1
T SS H	7	82-4671	Spring — centre stand (optional extra) .. .. .	1
T SS H	8	21-2077	Bolt — centre stand fixing (optional extra) .. .. .	2
T SS H	9	14-1304	Locknut — centre stand fixing ( $\frac{7}{16}$ " UN.F.) (optional extra) .. .. .	2
T SS H	10	83-3170	Centre stand (optional extra) .. .. .	1
T SS H	11	60-2339	Washer — chainguard to swinging arm .. .. .	1
T SS H	12	14-1302	Locknut — chainguard to swinging arm ( $\frac{5}{16}$ " UN.F.) .. .. .	1
T SS H MC	13	83-2233	Thrust washer — swinging arm .. .. .	2
T SS H MC	14	83-3014	Seal — thrust washer .. .. .	2
T SS H MC	15	83-2012	Sleeve — inner .. .. .	2
T SS H MC	16	83-2244	Oil seal — swinging arm .. .. .	2
T SS H MC	17	83-2245	Needle bearing — swinging arm (Torrington B.1616) .. .. .	2
T SS H MC	18	83-1969	Spacer tube — swinging arm bearing .. .. .	1
T SS H MC	19	83-2212	Swinging arm complete .. .. .	1
T SS H	20	19-7458	Suspension unit spring (Girling 64543708) .. .. .	2
MC	20	19-7460	Suspension unit spring (Girling 64543626) .. .. .	2
T SS H	21	19-7454	Suspension unit complete (Girling S.2484) .. .. .	2
MC	21	19-7456	Suspension unit complete (Girling S.2488) .. .. .	2
T SS H MC	22	14-0234	Bolt — suspension unit fixing, top and bottom ( $\frac{3}{8}$ " UN.F. $\times$ 1 $\frac{3}{4}$ ") .. .. .	4
T SS H MC	23	19-7461	Bush — suspension unit (Girling 64533645) .. .. .	4
T SS H MC	24	60-2322	Washer — suspension unit fixing, top and bottom .. .. .	4
T SS H MC	25	14-1303	Locknut — suspension unit fixing, top and bottom ( $\frac{3}{8}$ " UN.F.) .. .. .	4
T SS H	26	14-6221	Bolt — chainguard to swinging arm ( $\frac{5}{16}$ " UN.C. $\times$ 2") .. .. .	1
T SS H	27	83-2224	Chainguard complete .. .. .	1
T SS H	28	14-6101	Screw — chainguard extension fixing ( $\frac{1}{4}$ " UN.C. $\times$ $\frac{1}{2}$ ") .. .. .	1
T SS H	29	60-2417	Lockwasher — chainguard extension fixing .. .. .	1
T SS H	30	60-2329	Washer — chainguard extension fixing (17/64" $\times$ $\frac{9}{16}$ " $\times$ $\frac{1}{32}$ ") .. .. .	1

For colour finish code refer to page 3.



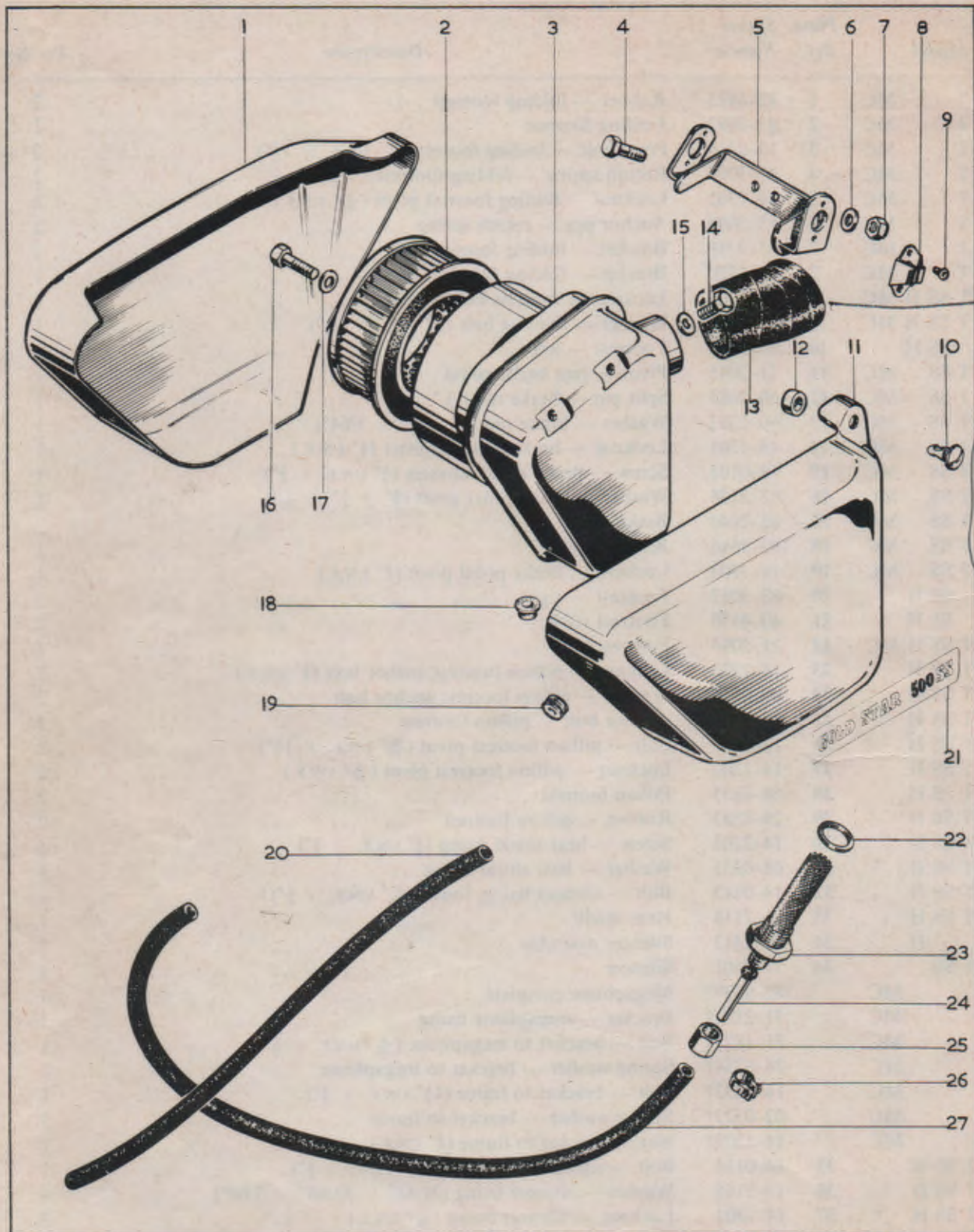




Model	Plate Ref.	Spares Number	Description	Per Set
T MC	1	42-4925	Rubber — folding footrest .. .. .	2
T MC	2	83-3092	Folding footrest .. .. .	2
T MC	3	14-0216	Pivot bolt — folding footrest ( $\frac{5}{16}$ " UN.F. $\times$ $1\frac{1}{8}$ ") .. .. .	2
T MC	4	83-3095	Return spring — folding footrest .. .. .	2
T MC	5	14-1302	Locknut — folding footrest pivot ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T MC	6	83-3094	Anchor peg — return spring .. .. .	2
T MC	7	83-2218	Bracket — folding footrest, left .. .. .	1
T MC	7	83-2220	Bracket — folding footrest, right .. .. .	1
T SS H MC	8	14-1303	Locknut — footrest bolt ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T SS H MC	9	02-2138	Washer — footrest bolt ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ ") .. .. .	1
SS H	10	83-3015	Footrest — left .. .. .	1
T SS MC	11	21-2045	Pivot — rear brake pedal .. .. .	1
T SS MC	12	60-2683	Split pin — brake rod ( $\frac{1}{16}$ " $\times$ $\frac{3}{8}$ ") .. .. .	1
T SS MC	13	60-2393	Washer — brake rod ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ $3/64$ ") .. .. .	1
T SS MC	14	14-1301	Locknut — brake pedal adjuster ( $\frac{1}{4}$ " UN.F.) .. .. .	1
T SS MC	15	14-0103	Screw — brake pedal adjuster ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{3}{4}$ ") .. .. .	1
T SS MC	16	02-2138	Washer — brake pedal pivot ( $\frac{3}{8}$ " $\times$ $\frac{3}{4}$ " $\times$ $\frac{1}{16}$ ") .. .. .	1
T SS MC	17	83-2040	Brake pedal .. .. .	1
T SS MC	18	83-2616	Brake rod .. .. .	1
T SS MC	19	14-1303	Locknut — brake pedal pivot ( $\frac{3}{8}$ " UN.F.) .. .. .	1
SS H	20	83-3017	Footrest — right .. .. .	1
SS H	21	40-4850	Footrest rubber .. .. .	2
T SS H MC	22	21-2094	Footrest bolt .. .. .	1
T SS H	23	14-1303	Locknut — pillion footrest anchor bolt ( $\frac{3}{8}$ " UN.F.) .. .. .	2
T SS H	24	40-0157	Washer — pillion footrest anchor bolt .. .. .	2
T SS H	25	83-2617	Anchor bolt — pillion footrest .. .. .	2
T SS H	26	14-0216	Bolt — pillion footrest pivot ( $\frac{5}{16}$ " UN.F. $\times$ $1\frac{1}{8}$ ") .. .. .	2
T SS H	27	14-1302	Locknut — pillion footrest pivot ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H	28	68-4835	Pillion footrest .. .. .	2
T SS H	29	29-7583	Rubber — pillion footrest .. .. .	2
T SS H	30	14-2203	Screw — heat shield fixing ( $\frac{1}{4}$ " UN.F. $\times$ $\frac{3}{8}$ ") .. .. .	5
T SS H	31	68-0331	Washer — heat shield fixing .. .. .	5
T SS H	32	14-0113	Bolt — silencer fixing, lower ( $\frac{5}{16}$ " UN.F. $\times$ $\frac{5}{8}$ ") .. .. .	1
T SS H	33	71-2114	Heat shield .. .. .	1
H	34	71-2412	Silencer assembly .. .. .	1
T SS	34	71-2401	Silencer .. .. .	1
MC		82-9239†	Megaphone complete .. .. .	1
MC		71-2171†	Bracket — megaphone fixing .. .. .	1
MC		21-1822†	Bolt — bracket to megaphone ( $\frac{5}{16}$ " UN.F. $\times$ $\frac{1}{2}$ ") .. .. .	1
MC		24-8784†	Spring washer — bracket to megaphone .. .. .	1
MC		14-0233†	Bolt — bracket to frame ( $1\frac{1}{2}$ " UN.F. $\times$ $\frac{3}{8}$ ") .. .. .	1
MC		02-0522†	Spring washer — bracket to frame .. .. .	1
MC		14-1303†	Nut — bracket to frame ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T SS H	35	14-0114	Bolt — silencer fixing, top ( $\frac{5}{16}$ " UN.F. $\times$ $\frac{3}{4}$ ") .. .. .	1
T SS H	36	15-5155	Washer — silencer fixing ( $21/64$ " $\times$ $33/64$ " $\times$ $3/64$ ") .. .. .	4
T SS H	37	14-1302	Locknut — silencer fixing ( $\frac{5}{16}$ " UN.F.) .. .. .	2
T SS H MC	38	82-7387	Adjuster nut — brake rod .. .. .	1
T SS H	39	71-2402	Heat shield — tail pipe .. .. .	1

†Not illustrated.





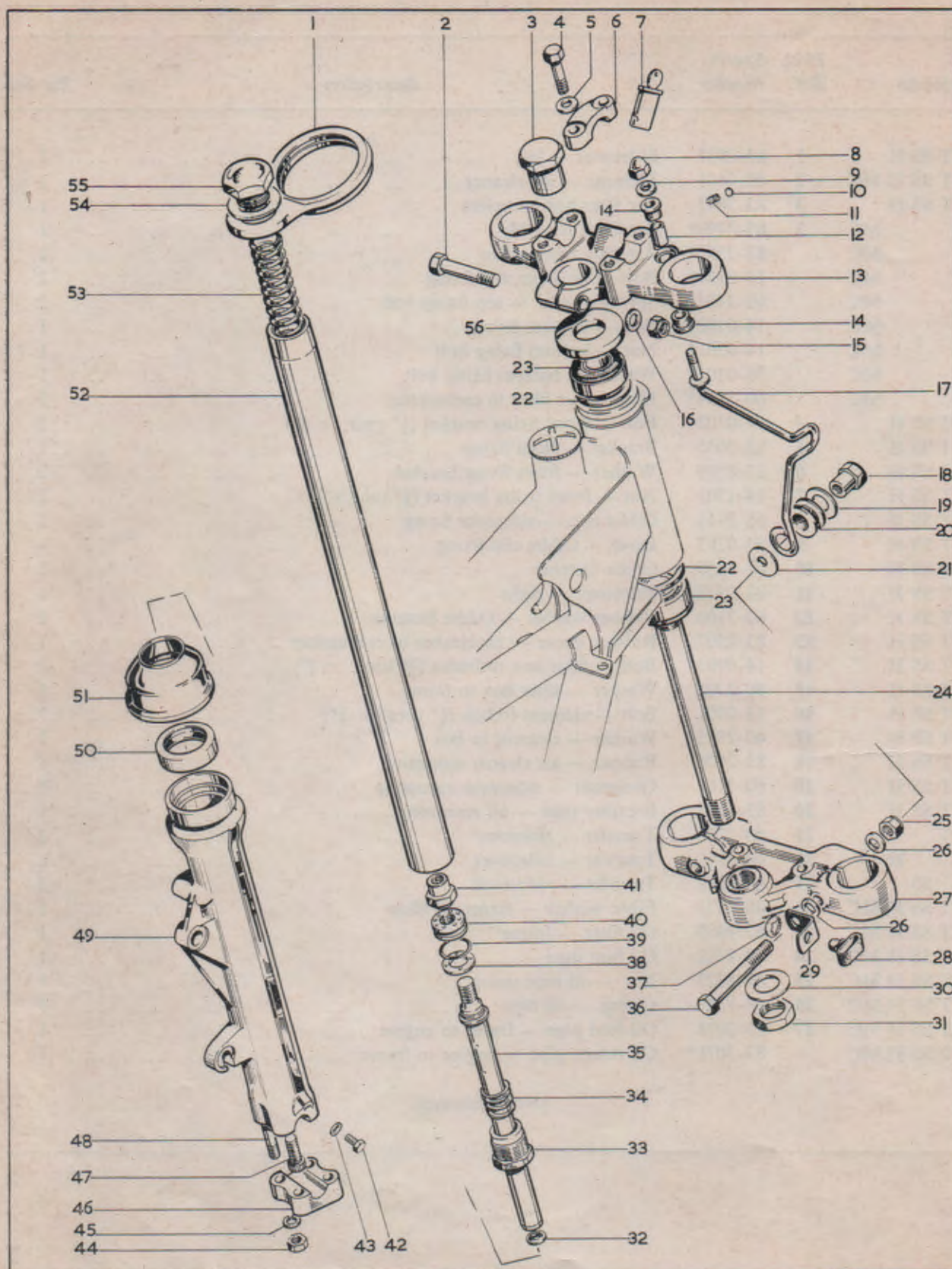


## AIR CLEANER — SIDECOVERS — OIL PIPES

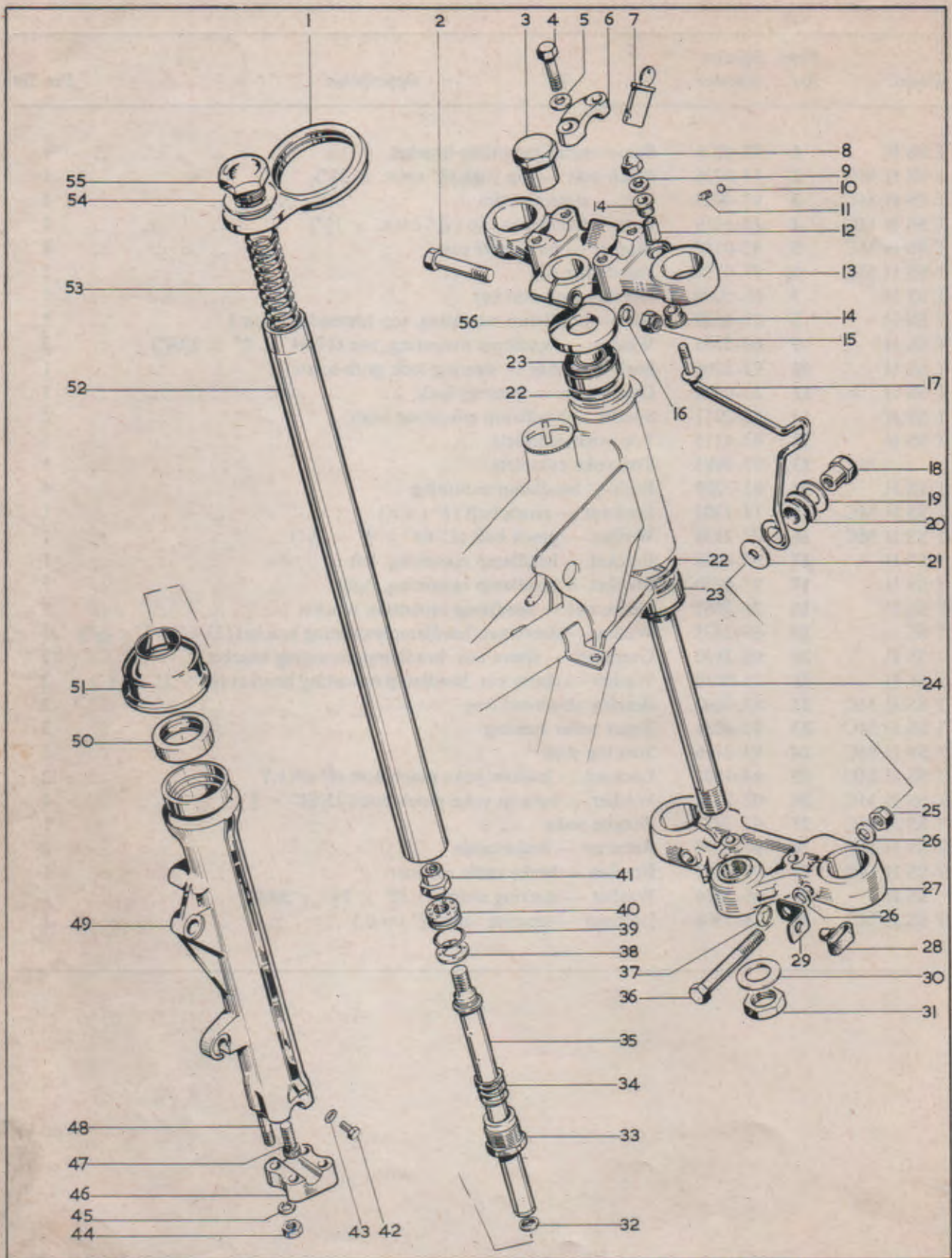
Model	Plate Ref.	Spares Number	Description	Per Set
T SS H	1	83-2937	Sidecover — left .. .. .	1
T SS H MC	2	60-2601	Element — air cleaner .. .. .	1
T SS H	3	83-2042	Air filter box complete .. .. .	1
MC	3	83-3299†	Air filter assembly .. .. .	1
MC		83-3305†	Air filter fixing plate .. .. .	1
MC		14-0102†	Bolt — air filter, top fixing .. .. .	2
MC		60-2427†	Spring washer — top fixing bolt .. .. .	2
MC		14-0102†	Bolt — bottom fixing .. .. .	1
MC		14-1301†	Nut — bottom fixing bolt .. .. .	1
MC		76-0101†	Washer — bottom fixing bolt .. .. .	1
MC		60-3354†	Hose — air filter to carburetter .. .. .	1
T SS H	4	14-0102	Bolt — front fixing bracket ( $\frac{1}{4}$ " UN.F. $\times \frac{3}{8}$ ") .. .. .	2
T SS H	5	83-3035	Bracket — front fixing .. .. .	1
T SS H	6	27-8560	Washer — front fixing bracket .. .. .	2
T SS H	7	14-1301	Nut — front fixing bracket ( $\frac{1}{4}$ " UN.F.) .. .. .	2
T SS H	8	68-9115	Oddie clip — sidecover fixing .. .. .	2
T SS H	9	83-2785	Rivet — Oddie clip fixing .. .. .	4
T SS H	10	60-3159	Oddie fastener .. .. .	2
T SS H	11	83-2938	Sidecover — right .. .. .	1
T SS H	12	60-3160	Rubber washer — Oddie fastener .. .. .	2
T SS H	13	83-2507	Rubber sleeve — air cleaner to carburetter .. .. .	1
T SS H	14	14-0103	Bolt — filter box to frame ( $\frac{1}{4}$ " UN.F. $\times \frac{3}{4}$ ") .. .. .	2
T SS H	15	40-2705	Washer — filter box to frame .. .. .	4
T SS H	16	14-0101	Bolt — element to box ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	1
T SS H	17	40-2705	Washer — element to box .. .. .	1
T SS H	18	83-2006	Rubber — air cleaner mounting .. .. .	4
T SS H	19	60-3161	Grommet — sidecover mounting .. .. .	6
T SS H	20	83-3077	Breather pipe — oil reservoir .. .. .	1
T	21	60-3258	Transfer — sidecover .. .. .	2
H	21	60-3260	Transfer — sidecover .. .. .	2
SS	21	60-3262	Transfer — sidecover .. .. .	2
T SS H MC	22	40-8331	Fibre washer — frame oil filter .. .. .	1
T SS H MC	23	82-9430	Oil filter — frame .. .. .	1
T SS H MC	24	40-8322	Oil feed pipe .. .. .	1
T SS H MC	25	40-8323	Nut — oil pipe union .. .. .	1
T SS H MC	26	68-8343	Clamp — oil pipe .. .. .	4
T SS H MC	27	83-3078	Oil feed pipe — frame to engine .. .. .	1
T SS H MC		83-3076*	Oil return pipe — engine to frame .. .. .	1

†Not illustrated.







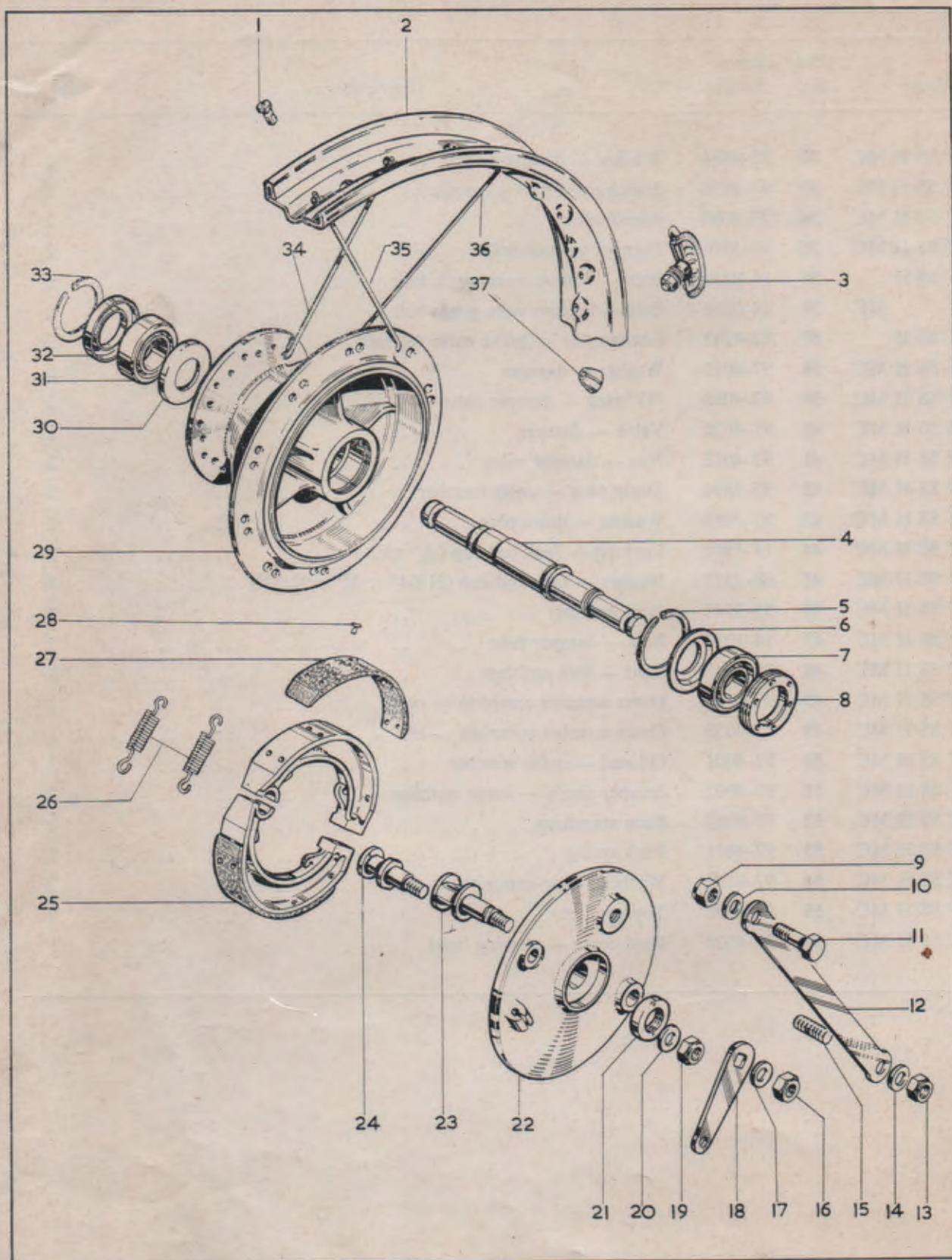




## FRONT FORKS

<i>Model</i>	<i>Plate Ref.</i>	<i>Spares Number</i>	<i>Description</i>	<i>Per Set</i>
T SS H MC	32	97-4004	Washer — damper tube .. .. .	2
T SS H MC	33	97-4076	Stanchion end plug complete .. .. .	2
T SS H MC	34	97-4009	Recoil spring .. .. .	2
T SS H MC	35	97-3996	Damper tube complete .. .. .	2
T SS H	36	14-0239	Bolt — bottom yoke pinch bolt .. .. .	2
MC	36	14-0238	Bolt — bottom yoke pinch bolt .. .. .	2
T SS H	37	82-8245	Lockwasher — brake cable retainer .. .. .	2
T SS H MC	38	97-4010	Washer — damper .. .. .	2
T SS H MC	39	97-4003	“O” ring — damper valve .. .. .	2
T SS H MC	40	97-4020	Valve — damper .. .. .	2
T SS H MC	41	97-4012	Nut — damper valve .. .. .	2
T SS H MC	42	97-3894	Drain plug — outer member .. .. .	2
T SS H MC	43	97-3893	Washer — drain plug .. .. .	2
T SS H MC	44	14-1902	Locknut — fork end cap ( $\frac{5}{16}$ " UN.F.) .. .. .	8
T SS H MC	45	60-2321	Washer — fork end cap ( $21/64$ " $\times$ $\frac{5}{8}$ " $\times$ $32/32$ ") .. .. .	8
T SS H MC	46	97-3947	Fork end cap .. .. .	2
T SS H MC	47	14-1019	Bolt — damper tube .. .. .	2
T SS H MC	48	21-2047	Stud — fork end cap .. .. .	8
T SS H MC	49	97-4032	Outer member complete — right .. .. .	1
T SS H MC	49	97-4033	Outer member complete — left .. .. .	1
T SS H MC	50	97-4001	Oil seal — outer member .. .. .	2
T SS H MC	51	97-4002	Scraper sleeve — outer member .. .. .	2
T SS H MC	52	97-4007	Fork stanchion .. .. .	2
T SS H MC	53	97-4011	Fork spring .. .. .	2
T SS H MC	54	97-4166	Washer — top cap nut .. .. .	2
T SS H MC	55	97-4008	Top cap nut .. .. .	2
T SS H MC	56	97-4028	Dust cover — steering head .. .. .	1





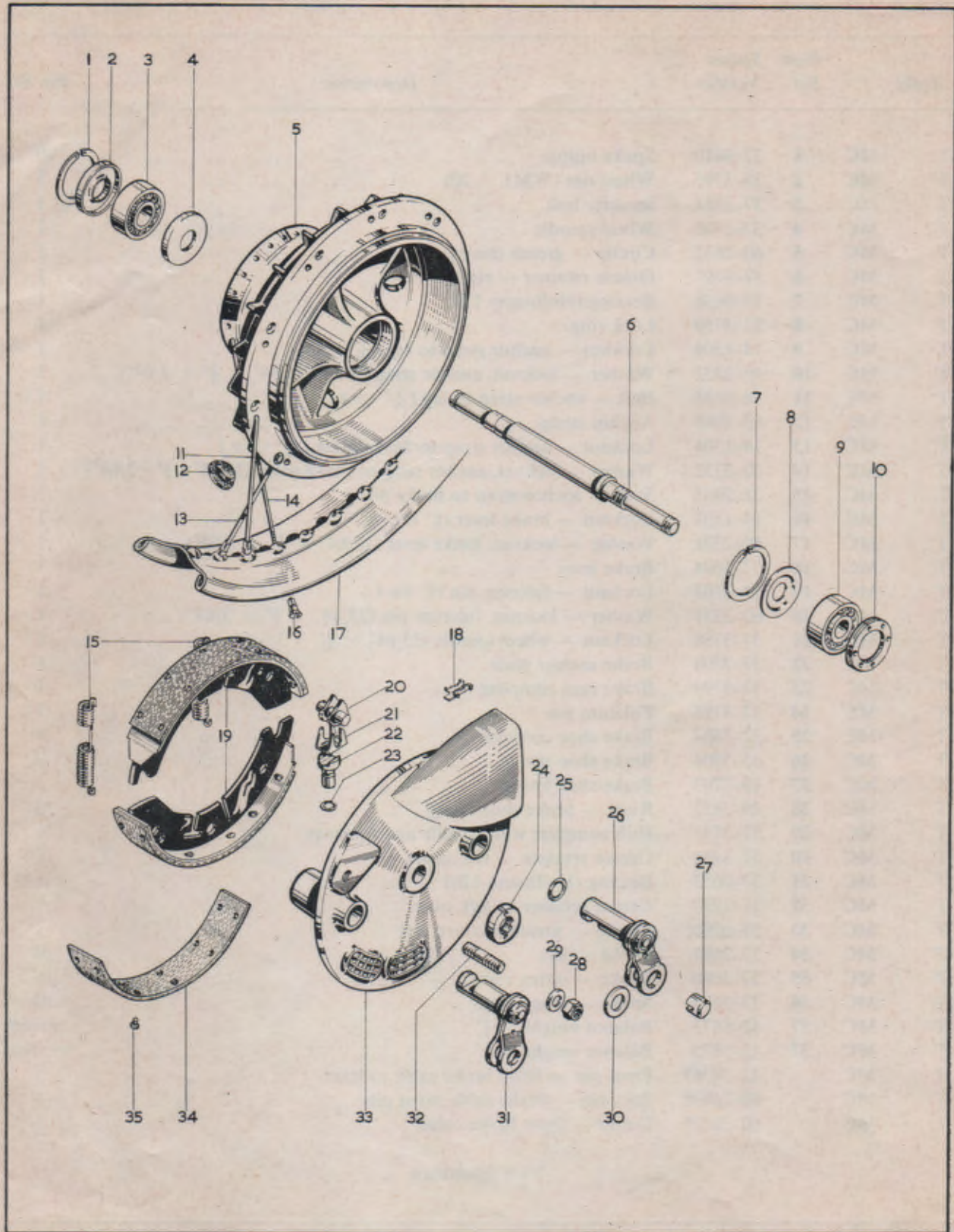


## FRONT WHEEL (6" Brake)

Model	Plate Ref.	Spares Number	Description	Per Set
T	MC	1	27-6810 Spoke nipple .. .. .	40
T	MC	2	37-3795 Wheel rim (WM1 × 20) .. .. .	1
T	MC	3	37-3584 Security bolt .. .. .	1
T	MC	4	37-3796 Wheel spindle .. .. .	1
T	MC	5	60-2632 Circlip — grease retainer, right .. .. .	1
T	MC	6	37-3797 Grease retainer — right .. .. .	1
T	MC	7	37-0653 Bearing (Hoffmann 120) .. .. .	1
T	MC	8	37-3759 Lock ring .. .. .	1
T	MC	9	14-1304 Locknut — anchor strap to leg ( $\frac{7}{16}$ " UN.F.) .. .. .	1
T	MC	10	60-2332 Washer — locknut, anchor strap to leg ( $29/64$ " × $\frac{3}{8}$ " × $3/64$ ") .. .. .	1
T	MC	11	14-0134 Bolt — anchor strap to leg ( $\frac{7}{16}$ " UN.F. × $1\frac{1}{4}$ ") .. .. .	1
T	MC	12	83-2660 Anchor strap .. .. .	1
T	MC	13	14-1304 Locknut — anchor strap to brake plate ( $\frac{7}{16}$ " UN.F.) .. .. .	1
T	MC	14	60-2332 Washer — locknut, anchor strap to brake plate ( $25/64$ " × $\frac{3}{8}$ " × $3/64$ ") .. .. .	1
T	MC	15	21-2063 Stud — anchor strap to brake plate .. .. .	1
T	MC	16	14-1303 Locknut — brake lever ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T	MC	17	60-2331 Washer — locknut, brake lever ( $25/64$ " × $\frac{3}{8}$ " × $3/64$ ") .. .. .	1
T	MC	18	37-3694 Brake lever .. .. .	1
T	MC	19	14-1303 Locknut — fulcrum pin ( $\frac{3}{8}$ " UN.F.) .. .. .	1
T	MC	20	60-2331 Washer — locknut, fulcrum pin ( $25/64$ " × $\frac{3}{8}$ " × $3/64$ ") .. .. .	1
T	MC	21	37-3758 Locknut — wheel spindle ( $25/64$ " × $\frac{3}{8}$ " × $3/64$ ") .. .. .	1
T	MC	22	37-3704 Brake anchor plate .. .. .	1
T	MC	23	37-3799 Brake cam complete .. .. .	1
T	MC	24	37-3798 Fulcrum pin .. .. .	1
T	MC	25	37-3804 Brake shoe complete .. .. .	2
T	MC	26	65-5904 Brake shoe spring .. .. .	2
T	MC	27	19-7707 Brake shoe lining .. .. .	2
T	MC	28	29-5853 Rivet — brake shoe lining .. .. .	16
T	MC	29	37-3793 Hub complete with spindle and bearings .. .. .	1
T	MC	30	37-1481 Grease retainer — left, inner .. .. .	1
T	MC	31	37-0653 Bearing (Hoffmann 120) .. .. .	1
T	MC	32	37-1237 Grease retainer — left, outer .. .. .	1
T	MC	33	57-0280 Circlip — grease retainer, left .. .. .	1
T	MC	34	37-3697 Spoke — left .. .. .	20
T	MC	35	37-3696 Spoke — outer, right .. .. .	10
T	MC	36	37-3695 Spoke — inner, right .. .. .	10
T	MC	37	42-5873 Balance weight — $\frac{3}{4}$ " .. .. .	as reqd.
T	MC	37	42-5875 Balance weight — 1" .. .. .	as reqd.
T	MC	42-5836†	Pivot pin — front brake cable to lever .. .. .	1
T	MC	60-2683†	Split pin — brake cable pivot pin .. .. .	1
T	MC	60-3152†	Gaiter — front brake cable .. .. .	1

†Not illustrated.





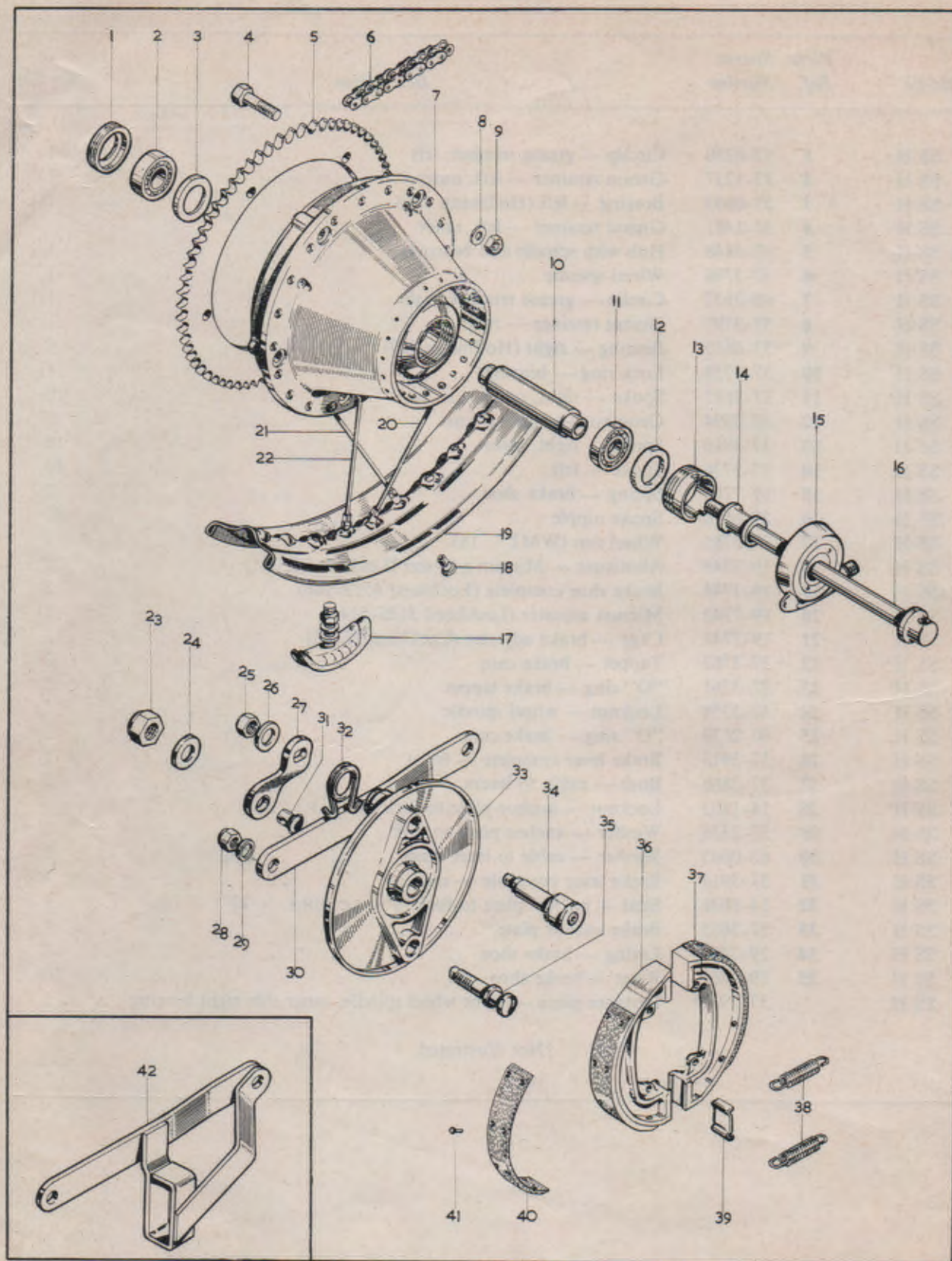


## FRONT WHEEL (8" Brake)

Model	Plate Ref.	Spares Number	Description	Per Set
SS H	1	57-0280	Circlip — grease retainer, left .. .. .	1
SS H	2	37-1237	Grease retainer — left, outer .. .. .	1
SS H	3	37-0653	Bearing — left (Hoffmann 120) .. .. .	1
SS H	4	37-1481	Grease retainer — left, inner .. .. .	1
SS H	5	37-3848	Hub with spindle and bearings .. .. .	1
SS H	6	37-3796	Wheel spindle .. .. .	1
SS H	7	60-2632	Circlip — grease retainer, right .. .. .	1
SS H	8	37-3797	Grease retainer — right .. .. .	1
SS H	9	37-0653	Bearing — right (Hoffmann 120) .. .. .	1
SS H	10	37-3759	Lock ring — bearing .. .. .	1
SS H	11	37-3817	Spoke — right, outer .. .. .	10
SS H	12	60-2594	Grommet — brake drum .. .. .	1
SS H	13	37-3816	Spoke — right, inner .. .. .	10
SS H	14	37-3726	Spoke — left .. .. .	20
SS H	15	19-7745	Spring — brake shoe .. .. .	2
SS H	16	27-6810	Spoke nipple .. .. .	40
SS H	17	37-3785	Wheel rim (WM2 × 18) .. .. .	1
SS H	18	19-7743	Abutment — Micram adjuster (Lockheed 25241) .. .. .	2
SS H	19	19-7744	Brake shoe complete (Lockheed 4523-166) .. .. .	2
SS H	20	19-7742	Micram adjuster (Lockheed 3135-514) .. .. .	2
SS H	21	19-7741	Cage — brake adjuster (Lockheed 25253) .. .. .	2
SS H	22	37-3762	Tappet — brake cam .. .. .	2
SS H	23	37-3761	"O" ring — brake tappet .. .. .	2
SS H	24	37-3758	Locknut — wheel spindle .. .. .	1
SS H	25	60-2639	"O" ring — brake cam .. .. .	2
SS H	26	37-3913	Brake lever complete — front .. .. .	1
SS H	27	37-3868	Bush — cable to levers .. .. .	2
SS H	28	14-1803	Locknut — anchor plate to fork ( $\frac{3}{8}$ " UN.F.) .. .. .	1
SS H	29	37-2338	Washer — anchor plate to fork .. .. .	1
SS H	30	67-0645	Washer — cable to lever bush .. .. .	2
SS H	31	37-3914	Brake lever complete — rear .. .. .	1
SS H	32	14-1636	Stud — anchor plate to fork ( $\frac{3}{8}$ " UN.C./UN.F. × $1\frac{3}{4}$ ") .. .. .	1
SS H	33	37-3655	Brake anchor plate .. .. .	1
SS H	34	19-7466	Lining — brake shoe .. .. .	2
SS H	35	19-7467	Rivet — brake shoe .. .. .	10
SS H		37-3932†	Distance piece — front wheel spindle, inner side right bearing .. .. .	1

†Not illustrated.

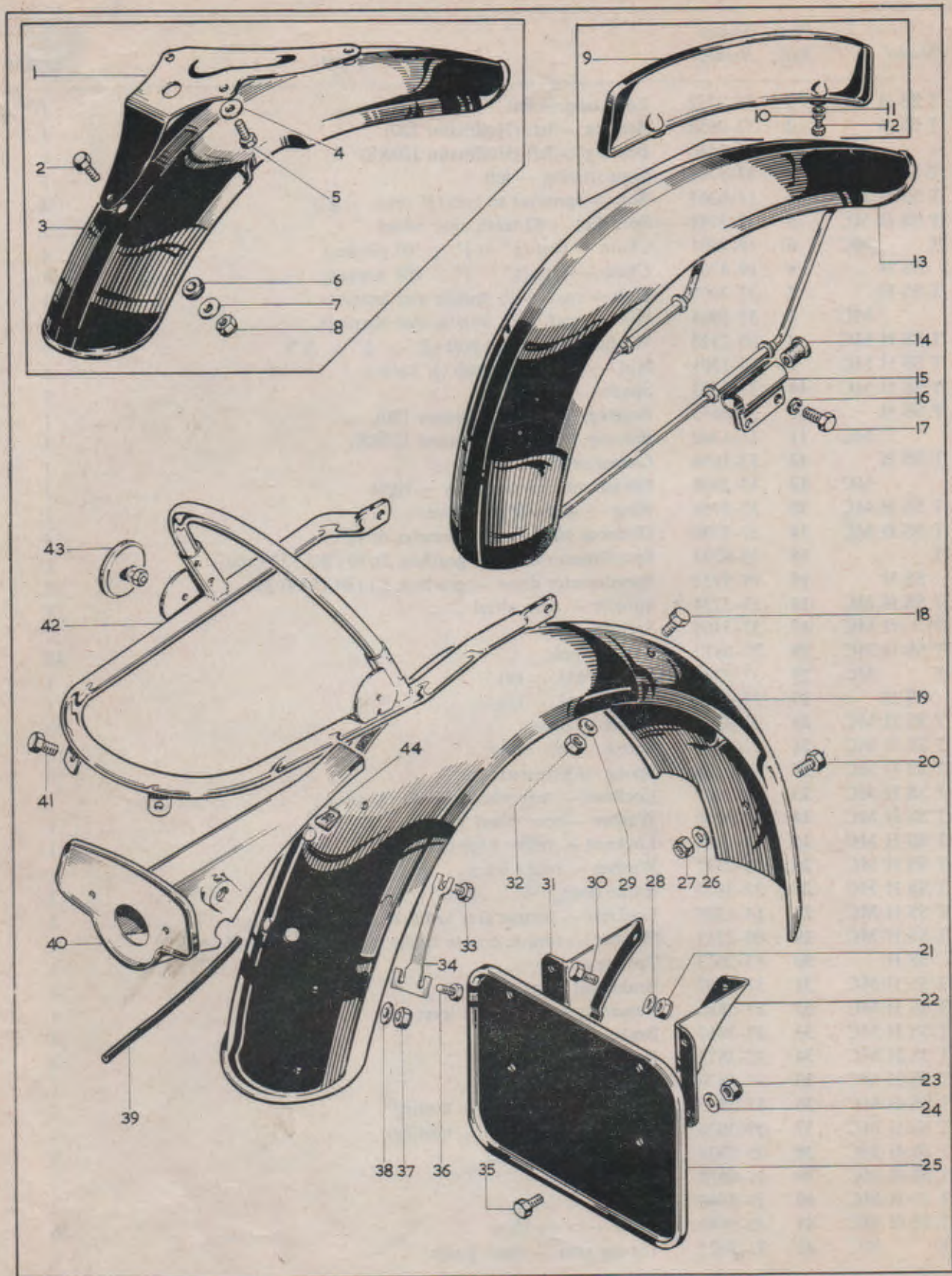






Model	Plate Ref.	Spares Number	Description	Per Set
T SS H MC	1	37-3752	Lock ring — left	1
T SS H	2	37-0653	Bearing — left (Hoffmann 120)	1
MC	2	37-1340	Bearing — left (Hoffmann 120RS)	1
T SS H MC	3	37-3749	Support ring — left	1
T SS H MC	4	14-0207	Bolt — sprocket to hub ( $\frac{1}{4}$ " UN.F. $\times$ 2")	5
T SS H MC	5	37-3741	Sprocket — 52 teeth, rear wheel	1
T MC	6	19-8701	Chain — rear ( $\frac{5}{8}$ " $\times$ $\frac{1}{4}$ " $\times$ 107 pitches)	1
SS H	6	19-8702	Chain — rear ( $\frac{5}{8}$ " $\times$ $\frac{1}{4}$ " $\times$ 108 pitches)	1
T SS H	7	37-3907	Hub — rear, with spindle and bearings	1
MC	7	37-3908	Hub — rear, with spindle and bearings	1
T SS H MC	8	60-2320	Washer — sprocket bolt ( $\frac{9}{32}$ " $\times$ $\frac{9}{16}$ " $\times$ $\frac{1}{16}$ " )	5
T SS H MC	9	14-1301	Nut — sprocket to hub ( $\frac{1}{4}$ " UN.F.)	5
T SS H MC	10	37-3753	Spacer — bearing	1
T SS H	11	37-0653	Bearing — right (Hoffmann 120)	1
MC	11	37-1340	Bearing — right (Hoffmann 120RS)	1
T SS H	12	37-1654	Grease retainer — right	1
MC	12	37-3909	Grease retainer assembly — right	1
T SS H MC	13	37-3751	Ring — speedometer drive	1
T SS H MC	14	37-3750	Distance piece — speedometer drive	1
T	15	19-9224	Speedometer drive — gearbox 21/10 (BG.5330/104)	1
SS H	15	19-9223	Speedometer drive — gearbox 2/1 (BG.5330/24)	1
T SS H MC	16	37-3774	Spindle — rear wheel	1
T H MC	17	37-3468	Security bolt	2
T SS H MC	18	27-6810	Spoke nipple	40
T MC	19	37-3784	Rim (WM3 $\times$ 18)	1
SS H	19	37-3785	Rim (WM2 $\times$ 18)	1
T SS H MC	20	37-3726	Spoke — right	20
T SS H MC	21	37-3725	Spoke — left, outer	10
T SS H MC	22	37-3724	Spoke — left, inner	10
T SS H MC	23	14-1307	Locknut — rear wheel spindle ( $\frac{5}{8}$ " UN.F.)	1
T SS H MC	24	83-2266	Washer — rear wheel spindle	1
T SS H MC	25	14-1303	Locknut — brake lever ( $\frac{3}{8}$ " UN.F.)	1
T SS H MC	26	60-2331	Washer — brake lever	1
T SS H MC	27	37-3877	Brake lever	1
T SS H MC	28	14-1305	Locknut — torque arm to brake pivot ( $\frac{1}{2}$ " UN.F.)	1
T SS H MC	29	60-2333	Washer — torque arm to brake pivot ( $\frac{33}{64}$ " $\times$ 1" $\times$ $\frac{1}{32}$ " )	1
SS H	30	83-2023	Torque arm	1
T SS H MC	31	37-1467	Brake rod pivot pin	1
T SS H MC	32	37-3880	Return spring — brake lever	1
T SS H MC	33	37-3857	Brake anchor plate	1
T SS H MC	34	37-3872	Brake cam	1
T SS H MC	35	37-3870	Brake pivot	1
T SS H MC	36	37-3925	Brake shoe complete — leading	1
T SS H MC	37	37-3926	Brake shoe complete — trailing	1
T SS H MC	38	65-5904	Spring — brake shoe	2
T SS H MC	39	41-6078	Brake pivot pad	2
T SS H MC	40	19-7740	Brake shoe lining	2
T SS H MC	41	42-5840	Rivet — brake shoe	16
T MC	42	83-2022	Torque arm — chain guide	1





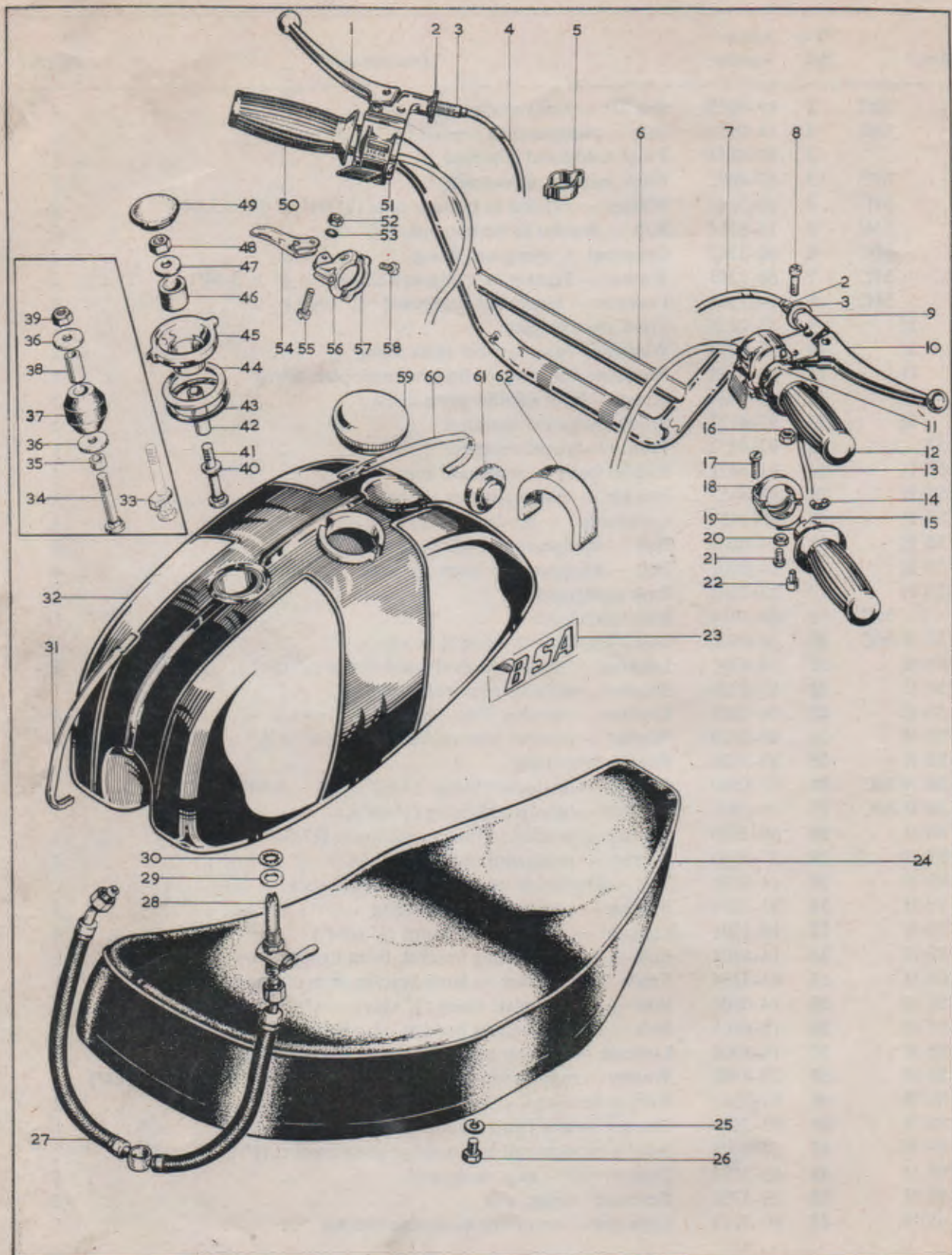


Model	Plate Ref.	Spares Number	Description	Per Set
T MC	1	97-4075	Bracket — front mudguard .. .. .	1
T MC	2	14-0114	Bolt — mudguard to bracket ( $\frac{5}{16}$ " UN.F. $\times \frac{3}{4}$ ") .. .. .	2
T	3	97-4154	Front mudguard complete .. .. .	1
MC	3	97-4072	Front mudguard complete .. .. .	1
T MC	4	60-2348	Washer — bracket to bottom yoke ( $21/64$ " $\times \frac{3}{8}$ " $\times 3/64$ ") .. .. .	2
T MC	5	14-6114	Bolt — bracket to bottom yoke ( $\frac{5}{16}$ " UN.C. $\times \frac{3}{4}$ ") .. .. .	2
T MC	6	60-3242	Grommet — mudguard fixing .. .. .	2
T MC	7	60-2348	Washer — bracket to mudguard ( $21/64$ " $\times \frac{3}{4}$ " $\times 3/64$ ") .. .. .	2
T MC	8	14-1302	Locknut — bracket to mudguard ( $\frac{5}{16}$ " UN.F.) .. .. .	2
H	9	83-2834	Front number plate .. .. .	1
H	10	90-6219	Washer — front number plate fixing .. .. .	2
H	11	60-3398	Neoprene "O" ring — front number plate fixing .. .. .	2
H	12	40-3044	Screw — front number plate fixing .. .. .	2
H	13	97-4127	Front mudguard complete .. .. .	1
SS	13	97-4052	Front mudguard complete .. .. .	1
SS H	14	97-4021	Rubber bush — mudguard stay .. .. .	4
SS H	15	97-4022	Bracket — mudguard stay to fork .. .. .	4
SS H	16	60-2427	Lockwasher — mudguard stay .. .. .	4
SS H	17	14-0103	Bolt — mudguard stay ( $\frac{1}{4}$ " UN.F. $\times \frac{3}{4}$ ") .. .. .	4
T SS H	18	14-0101	Bolt — mudguard to frame ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	4
T SS H	19	83-2263	Rear mudguard .. .. .	1
MC	19	83-2934 <sup>‡</sup>	Rear mudguard .. .. .	1
T SS H MC	20	14-0101	Bolt — mudguard fixing ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	1
T SS H	21	14-1301	Locknut — bracket to mudguard, lower ( $\frac{1}{4}$ " UN.F.) .. .. .	2
T SS H	22	83-2728	Bracket — number plate mounting .. .. .	1
T SS H	23	14-1301	Locknut — number plate mounting ( $\frac{1}{4}$ " UN.F.) .. .. .	4
T SS H	24	60-2329	Washer — number plate mounting ( $17/64$ " $\times \frac{9}{16}$ " $\times \frac{1}{32}$ ") .. .. .	4
T SS H	25	83-2726	Rear number plate .. .. .	1
T SS H MC	26	27-8560	Washer — mudguard fixing ( $17/64$ " $\times \frac{9}{8}$ " $\times 3/64$ ") .. .. .	1
T SS H MC	27	14-1301	Locknut — mudguard fixing ( $\frac{1}{4}$ " UN.F.) .. .. .	1
T SS H	28	60-2329	Washer — bracket to mudguard, lower ( $17/64$ " $\times \frac{9}{16}$ " $\times \frac{1}{32}$ ") .. .. .	2
T SS H	29	27-8560	Washer — mudguard to frame ( $17/64$ " $\times \frac{9}{8}$ " $\times 3/64$ ") .. .. .	4
T SS H	30	14-0101	Bolt — bracket to mudguard, lower ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	2
T SS H	31	83-2727	Bracket — number plate mounting .. .. .	1
T SS H	32	14-1301	Locknut — mudguard to frame ( $\frac{1}{4}$ " UN.F.) .. .. .	4
T SS H	33	14-6101	Bolt — lamp mounting bracket, front fixing ( $\frac{1}{4}$ " UN.C. $\times \frac{1}{2}$ ") .. .. .	1
T SS H	34	83-3254	Triple "cee" washer — lamp bracket to mudguard .. .. .	1
T SS H	35	14-0101	Bolt — number plate fixing ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	4
T SS H	36	14-0101	Bolt — lamp mounting bracket, rear fixing ( $\frac{1}{4}$ " UN.F. $\times \frac{1}{2}$ ") .. .. .	2
T SS H	37	14-1301	Locknut — support rail and number plate bracket ( $\frac{1}{4}$ " UN.F.) .. .. .	2
T SS H	38	27-8560	Washer — support rail and number plate bracket ( $17/64$ " $\times \frac{9}{8}$ " $\times 3/64$ ") .. .. .	2
T SS H	39	83-3212	Rubber beading — lamp mounting bracket .. .. .	2
T SS H	40	83-2693	Bracket — rear lamp mounting .. .. .	1
T SS H	41	14-0102	Bolt — support rail and number plate bracket ( $\frac{1}{4}$ " UN.F. $\times \frac{5}{8}$ ") .. .. .	2
T SS H	42	83-3174	Support rail — rear mudguard .. .. .	1
T SS H	43	19-1339	Reflector — rear, side .. .. .	2
T SS H	44	60-3313	Spire nut — rear lamp mounting bracket .. .. .	1

For colour finish code refer to page 5.

<sup>‡</sup>For Moto-Cross rear mudguard fixing refer to page 61.







Model	Plate Ref.	Spares Number	Description	Per Set
		B.S.A. MAKERS		
T	1	60-2627	Lever — clutch control .. .. .	1
SS H	1	60-3144	Lever — clutch control .. .. .	1
MC	1	60-3207	Lever — clutch control complete .. .. .	1
T SS H	2	60-2072	Adjuster nut — control cables .. .. .	2
T SS H	3	60-2071	Adjuster — control cables .. .. .	2
T SS H MC	4	60-2083	Clutch cable .. .. .	1
T SS H	5	97-4112	Cable clip .. .. .	4
T MC	6	97-4062	Handlebar .. .. .	1
SS H	6	97-4173	Handlebar .. .. .	1
SS H	7	60-3075	Cable — front brake .. .. .	1
T MC	7	60-3390	Cable — front brake .. .. .	1
T SS H	8	21-2048	Pivot pin — control levers .. .. .	2
T SS H	9	19-1332† 35956	Switch assembly — right .. .. .	1
T	10	60-2628	Lever — front brake .. .. .	1
SS H	10	60-3143	Lever — front brake .. .. .	1
MC	10	60-3208	Front brake control lever complete .. .. .	1
T SS H	11	19-7223	Throttle control .. .. .	1
MC	11	19-9502	Throttle control — quick action .. .. .	1
T SS H	12	19-7222	Rubber grip — right handlebar .. .. .	1
MC	12	19-9526	Rubber grip — right handlebar .. .. .	1
T SS H	13	40-8657	Cable — throttle control .. .. .	1
MC	13	60-3499	Cable — throttle control .. .. .	1
T SS H	14	16/008	Friction spring .. .. .	1
T SS H	15	16/091	Rotor — throttle control .. .. .	1
T SS H	16	14-1301	Nut — pivot pin .. .. .	2
T SS H	17	11/013	Clamp screw .. .. .	2
T SS H	18	16/328	Body — top half .. .. .	1
T SS H	19	16/329	Body — bottom half .. .. .	1
T SS H	20	16/010	Nut — friction screw .. .. .	1
T SS H	21	16/009	Screw — friction spring .. .. .	1
T SS H	22	16/011	Cable stop — throttle control .. .. .	1
T SS H MC	23	60-3158	Transfer — petrol tank .. .. .	2
MC	23	60-3256	Transfer — petrol tank .. .. .	2
T SS	24	83-2621	Twinseat .. .. .	1
H	24	83-3198	Twinseat .. .. .	1
MC	24	83-2746	Short seat complete .. .. .	1
T SS H	25	60-2428	Spring washer — seat bolt ( $39/64" \times \frac{11}{32}" \times \frac{1}{8}"$ ) .. .. .	2
T SS H	26	14-0113	Bolt — seat fixing ( $\frac{1}{2}"$ UN.F. $\times \frac{5}{8}"$ ) .. .. .	2
MC		83-2742†	Front bracket — seat fixing .. .. .	1
MC		14-0113†	Bolt — front bracket to seat .. .. .	2
MC		14-0216†	Bolt — rear fixing .. .. .	2
MC		83-2745†	Distance piece — rear fixing .. .. .	2
MC		60-2428†	Spring washer ( $39/64" \times \frac{11}{32}" \times \frac{1}{8}"$ ) .. .. .	4
T SS H	27	83-3040	Petrol pipe .. .. .	1
MC	27	83-3208	Petrol pipe .. .. .	1
T SS H MC	28	83-2800	Petrol tap .. .. .	1
T SS H	28	83-2801	Petrol tap — reserve .. .. .	1
T SS H MC	29	83-0002	Washer — petrol tap .. .. .	2
T SS H MC	30	70-7351	Sealing washer — petrol tap .. .. .	2



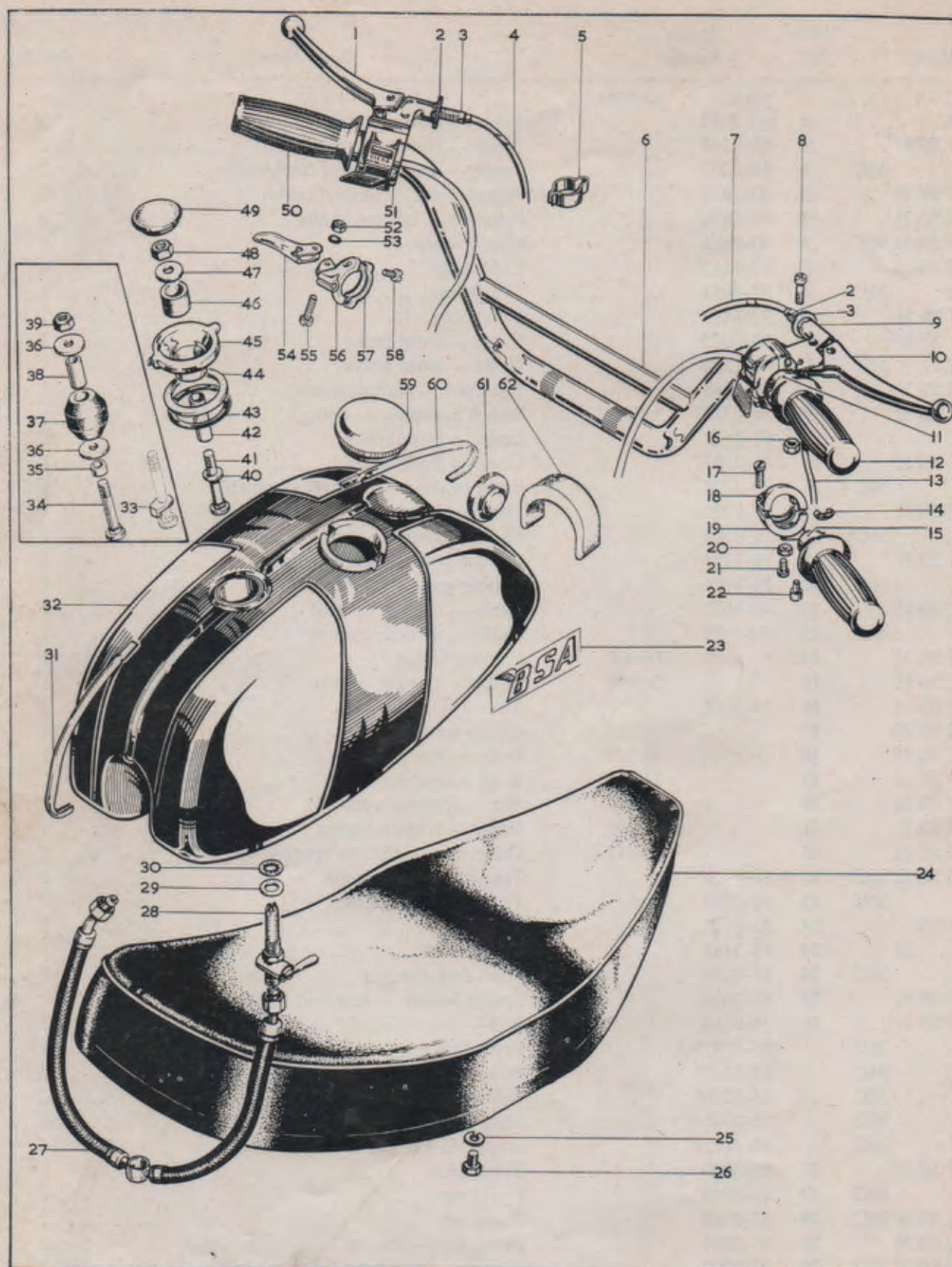




Plate 18—continued

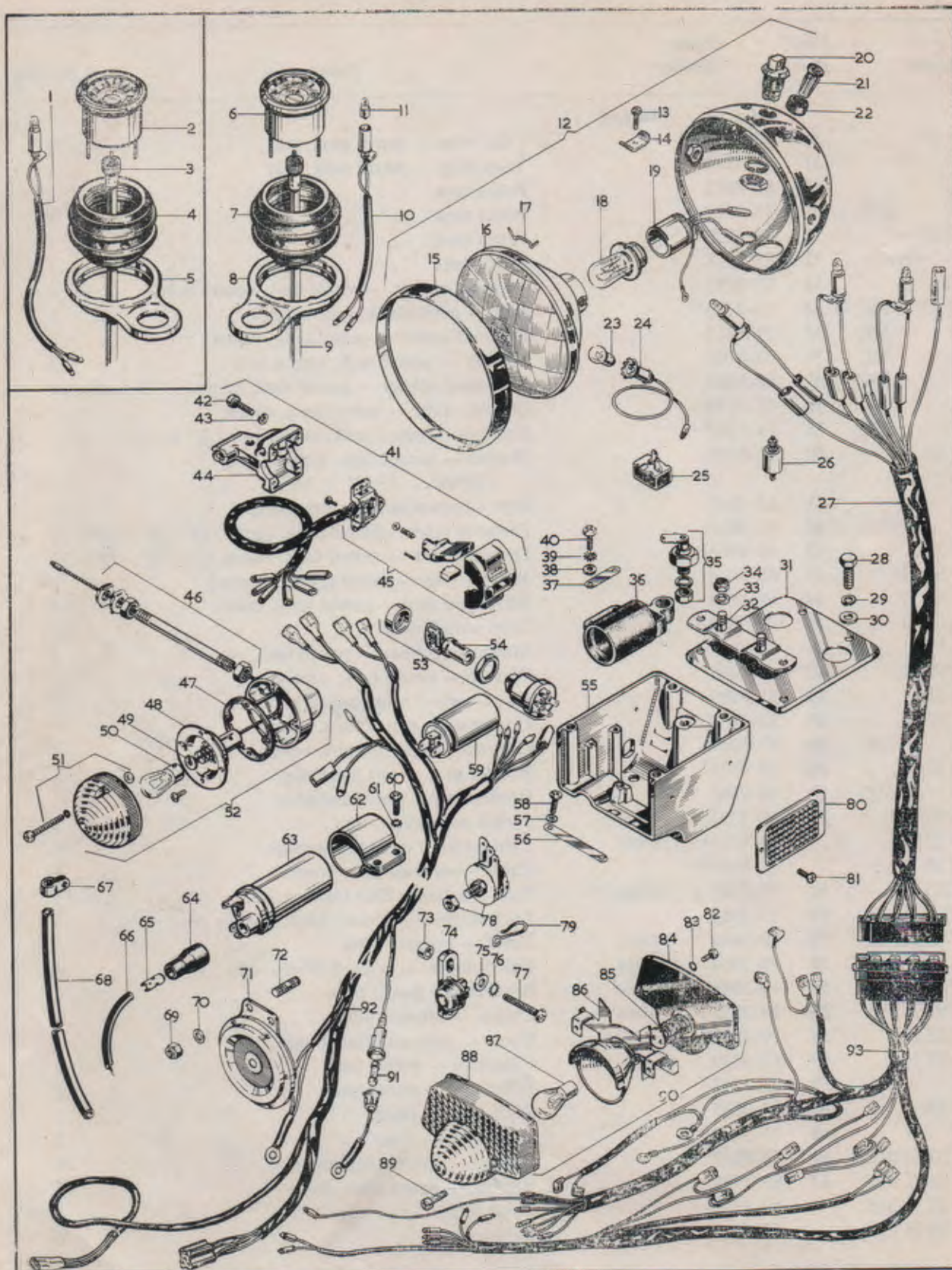
PETROL TANK — TWINSEAT — CONTROLS

Model	Plate Ref.	Spares Number	Description	Per Set
		B.S.A. MAKERS		
SS	31	83-3056	Trim strip — petrol tank, rear .. .. .	1
H	31	83-3180	Trim strip — petrol tank, rear .. .. .	1
T	32	83-2652	Petrol tank .. .. .	1
MC	32	83-2721	Petrol tank .. .. .	1
SS	32	83-3050	Petrol tank .. .. .	1
H	32	83-2998	Petrol tank .. .. .	1
H	33	82-9795	Tapered washer — petrol tank, centre bolt ..	1
T SS	MC	34	83-2776 Bolt — petrol tank, centre fixing .. .. .	1
T	MC	35	82-3017 Distance collar — petrol tank, centre .. ..	1
T	MC	36	03-0101 Washer — petrol tank, centre bolt .. .. .	2
T	MC	37	40-8085 Mounting rubber — petrol tank, centre .. ..	2
T	MC	38	76-4120 Distance tube — petrol tank, centre .. .. .	1
T	MC	39	14-1302 Locknut — petrol tank, centre bolt ( $\frac{5}{16}$ " UN.F.) ..	1
SS	40	02-0370	Washer — petrol tank, centre fixing ( $15/64$ " $\times$ $37/64$ " $\times$ $3/64$ ") .. .. .	1
H	41	83-3042	Bolt — petrol tank, centre fixing .. .. .	1
H	42	41-8011	Distance tube — petrol tank, centre ( $\frac{11}{32}$ " $\times$ $\frac{15}{32}$ " $\times$ $2\frac{3}{8}$ ") ..	1
SS	42	40-8066	Distance tube — petrol tank, centre ( $\frac{11}{32}$ " $\times$ $\frac{15}{32}$ " $\times$ $1\frac{1}{2}$ ") ..	1
SS H	43	68-8013	Rubber ring — petrol tank mounting .. .. .	1
SS H	44	68-8019	Mounting ring — petrol tank, centre .. .. .	1
SS H	45	82-9782	Trim strip holder .. .. .	1
SS H	46	42-8017	Mounting rubber — petrol tank, centre .. ..	1
SS H	47	68-8016	Washer — petrol tank, centre bolt .. .. .	1
SS H	48	21-1999	Nut — petrol tank, centre bolt .. .. .	1
SS H	49	83-3068	Grommet — petrol tank, centre .. .. .	1
T	MC	49	83-3069 Grommet — petrol tank, centre .. .. .	1
T SS H	50	19-7221	Rubber grip — left handlebar .. .. .	1
MC	50	19-9503	Rubber grip — left handlebar .. .. .	1
T SS H	51	19-1333†	39595 Switch assembly — left .. .. .	1
T SS H		42-8611†	18/864 Exhaust lifter control complete .. .. .	1
T SS H		41-8548†	Cable — exhaust lifter control .. .. .	1
T SS H	52	19-2763	18/060 Nut — exhaust lifter fulcrum pin .. .. .	1
T SS H	53	19-3087	Lockwasher — exhaust lifter fulcrum pin ..	1
T SS H	54	19-3085	18/871 Lever — exhaust lifter .. .. .	1
T SS H	55	19-3084	11/014 Fulcrum pin — exhaust lifter lever .. .. .	1
T SS H	56	19-3086	18/869 Bracket — exhaust lifter .. .. .	1
T SS H	57	19-3083	12/064 Clamp — exhaust lifter .. .. .	1
T SS H	58	19-3082	376/079 Screw — exhaust lifter clamp .. .. .	1
SS H	59	82-3220	Filler cap — petrol tank .. .. .	1
T	MC	59	83-1547 Filler cap — petrol tank .. .. .	1
SS	60	83-3055	Trim strip — front .. .. .	1
H	60	83-3179	Trim strip — front .. .. .	1
T SS H	MC	61	82-9222 Rubber — petrol tank anti-roll .. .. .	1
T SS H	MC	62	83-2980 Rubber — petrol tank, front .. .. .	1
T SS H	MC	60-3371†	Cable clips .. .. .	6
T SS H	MC	60-3372†	Cable clips .. .. .	6

†Not illustrated.

‡See page 57 for handlebar switch details.



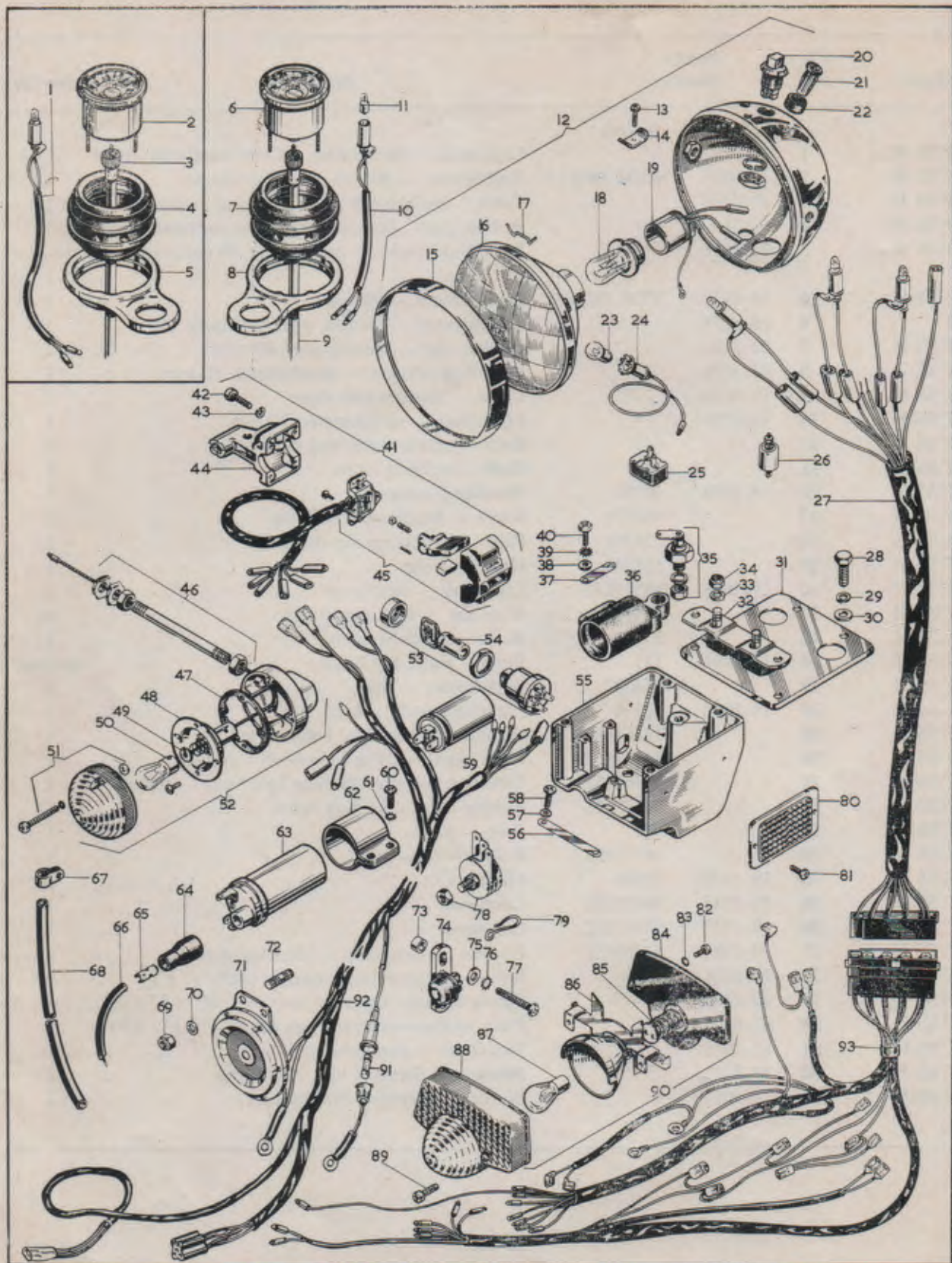




## ELECTRICAL EQUIPMENT

<i>Model</i>	<i>Plate Ref.</i>	<i>Spares Number</i>	<i>Description</i>	<i>Per Set</i>
		B.S.A.	MAKERS	
T SS H	1	19-9101	Light lead — tachometer, 80 mm. (optional extra)	1
T SS H	2	19-8953	RSM.3003/13 Tachometer — 80 mm. (optional extra) .. ..	1
T SS H	3	19-9103	Cable — tachometer drive (optional extra) .. ..	1
T SS H	4	60-2600	Rubber cup — tachometer, 80 mm. (optional extra)	1
T SS H	5	97-4026	Mounting bracket — tachometer, 80 mm. (optional extra) .. ..	1
SS H	6	19-8955	SSM.5007/02 Speedometer — 80 mm. .. ..	1
T	6	19-8958	Speedometer — 80 mm. with reversable trip .. ..	1
T SS H	7	60-2600	Rubber cup — speedometer, 80 mm. .. ..	1
T SS H	8	97-4026	Mounting bracket — speedometer, 80 mm. .. ..	1
T SS H	9	19-9095	Cable — speedometer drive .. ..	1
T SS H	10	19-9101	Light lead — speedometer, 80 mm. .. ..	1
T SS H	11	643	Bulb — speedometer and tachometer .. ..	1
T SS H	11	281	Bulb — warning lights .. ..	4
T SS H	12	19-1094	60262 Headlamp complete .. ..	1
T SS H	13	144921	Screw — headlamp rim fixing .. ..	1
T SS H	14	534296	Plate — headlamp rim fixing .. ..	1
T SS H	15	553343	Headlamp rim .. ..	1
T SS H	16	19-1088	54525272 Light unit — headlamp .. ..	1
T SS H	17	504665	Wire clip — light unit fixing .. ..	6
T SS H	18	370	Bulb — standard, main .. ..	1
T SS H	18	19-1064	371 Bulb — main, for France .. ..	as reqd.
T SS H	19	554602	Bulb holder — main .. ..	1
T SS H	20	19-1095	31276 Lighting switch .. ..	1
T SS H	21	54363454	Ignition warning light body — red .. ..	1
T SS H	21	54363455	Main beam warning light body — green .. ..	1
T SS H	21	54363453	Direction indicator warning light body — amber ..	1
T SS H	22	54525212	Rubber cup — warning lights .. ..	2
T SS H	23	989	Bulb — pilot .. ..	1
T SS H	24	54573590	Bulb holder — pilot .. ..	1
T SS H	25	19-1079	35048 Flasher unit .. ..	1
T SS H	26	19-1847	54420128 Condenser .. ..	1
MC	26	19-1747	54441582 Condenser .. ..	1
T SS H	27	19-1096	54959532 Harness — headlamp to electrical box .. ..	1
T SS H	28	14-6101	Bolt — electrical box cover ( $\frac{1}{4}$ " UN.C. $\times \frac{1}{16}$ ") ..	4
T SS H	29	60-2427	Spring washer—electrical box cover ( $\frac{15}{16}$ " $\times \frac{9}{32}$ " $\times \frac{1}{16}$ ")	4
T SS H	30	02-0525	Plain washer—electrical box cover ( $\frac{1}{4}$ " $\times \frac{1}{2}$ " $\times \frac{3}{64}$ ")	4
T SS H	31	83-2678	Top cover — electrical box .. ..	1
T SS H	32	83-2718	Bracket — electrical box, rear fixing .. ..	1
T SS H	33	76-0012	Washer — electrical box bracket .. ..	2





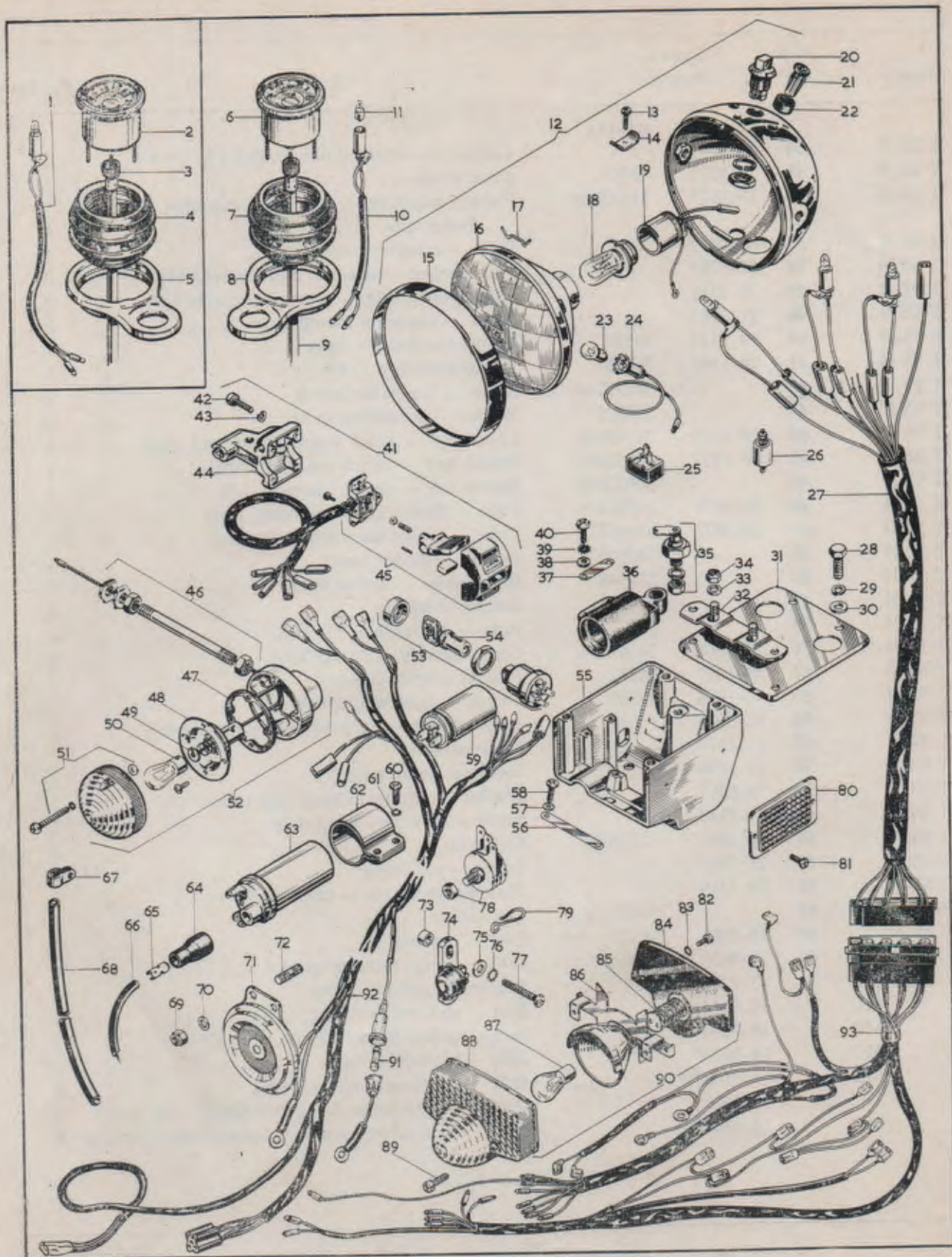


## ELECTRICAL EQUIPMENT

Model	Plate Ref.	Spares Number	Description	Per Set
		B.S.A.	MAKERS	
T SS H	34	14-1302	Locknut — electrical box bracket ( $\frac{3}{16}$ " UN.F.) ..	2
T SS H	35	19-1735	Zener diode .. .. .	1
T SS H	36	19-1077	Rubber moulding — condenser, capacitor and flasher unit .. .. .	1
T SS H	37	83-2669	Plate — capacitor support .. .. .	1
T SS H	38	76-0293	Plain washer — capacitor moulding ( $13/64"$ $\times$ $\frac{3}{8}"$ $\times$ $\frac{1}{32}"$ ) ..	2
T SS H	39	29-3319	Shakeproof washer — capacitor moulding .. .. .	2
T SS H	40	21-2067	Screw — capacitor moulding .. .. .	2
T SS H	41	19-1332	Switch assembly — right .. .. .	1
T SS H	41	19-1333	Switch assembly — left .. .. .	1
T SS H	42		Screw — handlebar switch .. .. .	8
T SS H	43		Washer — handlebar switch .. .. .	8
T SS H	44	19-1335	Lever half — switch assembly, left and right .. .. .	2
T SS H	45	19-1337	Switch half — switch assembly, right .. .. .	1
T SS H	45		Switch half — switch assembly, left .. .. .	1
T SS H	46	19-1071	Tube — flasher lamp mounting, front .. .. .	2
T SS H	46	10-1072	Tube — flasher lamp mounting, rear .. .. .	2
T SS H	47		Gasket — flasher lamp .. .. .	4
T SS H	48		Bulb holder — flasher lamp .. .. .	4
T SS H	49		Interior assembly .. .. .	4
T SS H	50		Bulb — flasher lamp .. .. .	4
T SS H	51	19-1068	Lens assembly — flasher lamp .. .. .	4
T SS H	52	19-1067	Flasher lamp complete .. .. .	4
T SS H	53	19-1904	Switch — ignition and lighting .. .. .	1
T SS H	54	82-6981	Lock and key — ignition and lighting switch .. .. .	1
T SS H	55	83-2679	Electrical box .. .. .	1
T SS H	56	83-2670	Terminal clamp strip .. .. .	1
T SS H	57	76-0293	Washer — terminal clamp strip ( $13/64"$ $\times$ $\frac{3}{8}"$ $\times$ $\frac{1}{32}"$ ) ..	2
T SS H	58	21-1930	Screw — terminal clamp strip .. .. .	2
T SS H	59	19-1858	Capacitor .. .. .	1
T SS H	60	21-2067	Screw — coil fixing .. .. .	2
T SS H	61	29-3319	Shakeproof washer — coil fixing .. .. .	2
T SS H	62		Coil clamp .. .. .	1
T SS H	63	19-1881	Coil — ignition .. .. .	1
MC	63	19-0456	Coil — energy transfer ignition .. .. .	1
MC		83-3306†	Bracket — coil mounting .. .. .	1
MC		14-0214†	Bolt — coil and bracket ( $\frac{1}{4}"$ UN.F. $\times$ 4") .. .. .	1
MC		14-0104†	Bolt — coil to bracket ( $\frac{1}{4}"$ UN.F. $\times$ $\frac{7}{8}"$ ) .. .. .	1
MC		14-0213†	Bolt — bracket to frame ( $\frac{1}{4}"$ UN.F. $\times$ $3\frac{1}{2}"$ ) .. .. .	1
MC		14-0102†	Bolt — condenser fixing ( $\frac{1}{4}"$ UN.F. $\times$ $\frac{3}{8}"$ ) .. .. .	1
MC		60-2427†	Washer — condenser fixing bolt ( $29/64"$ $\times$ $\frac{3}{32}"$ $\times$ $\frac{3}{32}"$ ) ..	1
MC		14-1301†	Nut — coil bracket, frame, condenser fixing ( $\frac{1}{4}"$ UN.F.) ..	4

†Not illustrated.





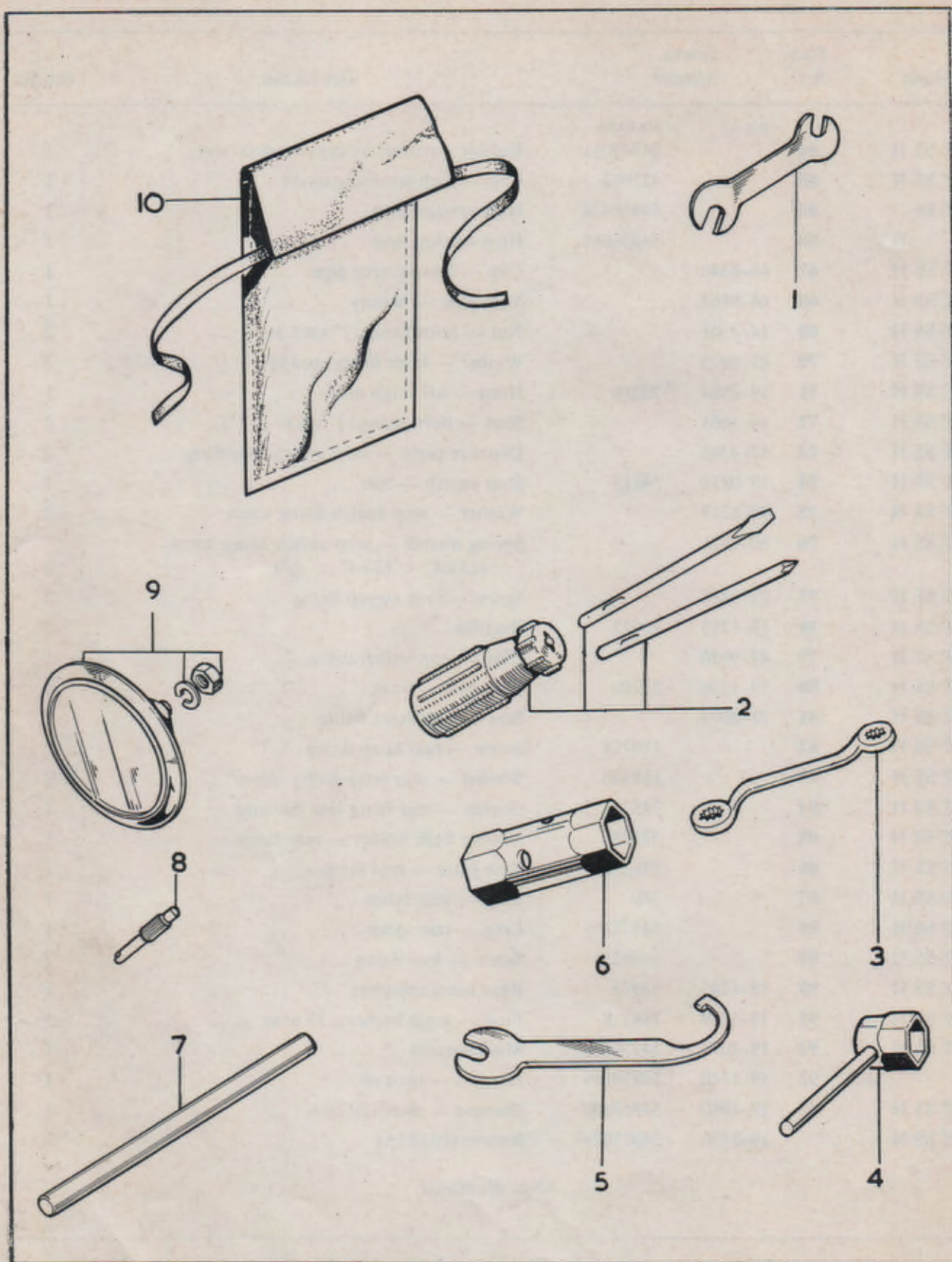


## ELECTRICAL EQUIPMENT

Model	Plate Ref.	Spares Number	Description	Per Set
		B.S.A.	MAKERS	
T SS H	64	54949011	Rubber grommet — high-tension lead .. ..	1
T SS H	65	421863	Clip — high-tension contact .. ..	1
T SS	66	54956424	High-tension lead .. ..	1
H	66	54956466	High-tension lead .. ..	1
T SS H	67	66-8340	Clip — battery vent pipe .. ..	1
T SS H	68	68-9163	Vent pipe — battery .. ..	1
T SS H	69	14-1301	Nut — horn fixing ( $\frac{1}{4}$ " UN.F.) .. ..	2
T SS H	70	02-0525	Washer — horn fixing stud ( $\frac{1}{4}$ " $\times$ $\frac{1}{2}$ " $\times$ $\frac{3}{64}$ ") ..	2
T SS H	71	19-2084 * 70216	Horn — 6H, high note .. ..	1
T SS H	72	14-1601	Stud — horn fixing ( $\frac{1}{4}$ " UN.F. $\times$ 1") .. ..	2
T SS H	73	82-4366	Distance piece — stop switch mounting .. ..	2
T SS H	74	19-0916 34815	Stop switch — rear .. ..	1
T SS H	75	90-6219	Washer — stop switch fixing screw .. ..	2
T SS H	76	60-2426	Spring washer — stop switch fixing screw ( $\frac{25}{64}$ " $\times$ $\frac{13}{64}$ " $\times$ $\frac{3}{32}$ ") .. ..	2
T SS H	77	21-5356	Screw — stop switch fixing .. ..	2
T SS H	78	19-1715 49072	Rectifier .. ..	1
T SS H	79	47-9030	Clip — stop switch cable .. ..	1
T SS H	80	19-1338 57160	Reflector — front .. ..	2
T SS H	81	21-2073	Screw — reflector fixing .. ..	4
T SS H	82	110714	Screw — rear lamp fixing .. ..	2
T SS H	83	188330	Washer — rear lamp fixing screw .. ..	2
T SS H	84	54571677	Gasket — rear lamp lens backing .. ..	1
T SS H	85	573828	Interior bulb holder — rear lamp .. ..	1
T SS H	86	54525286	Base plate — rear lamp .. ..	1
T SS H	87	380	Bulb — rear lamp .. ..	1
T SS H	88	54577109	Lens — rear lamp .. ..	1
T SS H	89	144921	Screw — lens fixing .. ..	2
T SS H	90	19-1245 53973	Rear lamp complete .. ..	1
T SS H	91	19-1249 188218	Fuse — main harness, 35 amp. .. ..	1
T SS H	92	19-1075 54959480	Main harness .. ..	1
MC	92	19-1340 54959649	Harness — ignit on .. ..	1
T SS H	93	19-1080 54959680	Harness — electrical box .. ..	1
T SS H		19-1776 54027029†	Battery (PUZ5A) .. ..	1

†Not illustrated.







## TOOLS

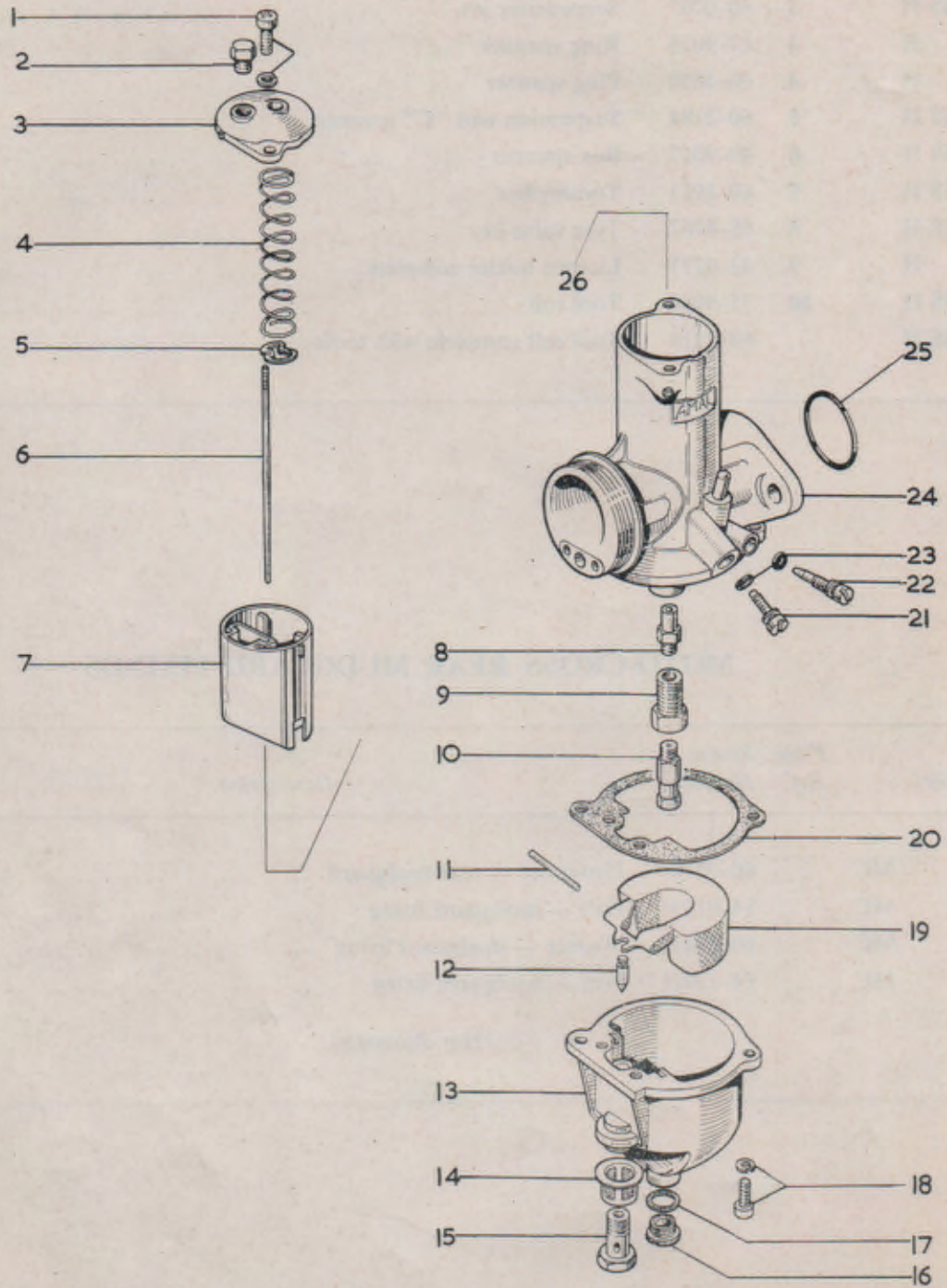
<i>Model</i>	<i>Plate Ref.</i>	<i>Spares Number</i>	<i>Description</i>	<i>Per Set</i>
T SS H	1	65-9132	Spanner .. .. .	1
T SS H	2	60-0767	Screwdriver set .. .. .	1
T H	3	67-9026	Ring spanner .. .. .	1
H	4	60-1050	Plug spanner .. .. .	1
T SS H	5	60-2184	Suspension unit "C" spanner .. .. .	1
T SS H	6	40-9017	Box spanner .. .. .	1
T SS H	7	60-1911	Tommy bar .. .. .	1
T SS H	8	68-9467	Tyre valve key .. .. .	1
H	9	42-9273	Licence holder complete .. .. .	1
T SS H	10	75-9089	Tool roll .. .. .	1
T SS H		60-2114	Tool roll complete with tools .. .. .	1

## MOTO-CROSS REAR MUDGUARD FIXINGS

<i>Model</i>	<i>Plate Ref.</i>	<i>Spares Number</i>	<i>Description</i>	<i>Per Set</i>
MC		60-3370†	Grommet — rear mudguard .. .. .	5
MC		14-0103†	Bolt — mudguard fixing .. .. .	5
MC		60-2347†	Washer — mudguard fixing .. .. .	5
MC		14-1301†	Nut — mudguard fixing .. .. .	5

†Not illustrated.







## CARBURETTER

Model	Plate Ref.	Spares Number	Description	Per Set
		B.S.A.	MAKERS	
T SS H MC	1	19-3093	622/086	Screw and washer — top cap .. .. . 2
T SS H MC	2		4/137A	Screw plug — top cap .. .. . 1
T SS H MC	3		928/097	Cap — mixing chamber .. .. . 1
T SS H MC	4	19-3094	622/061	Spring — throttle .. .. . 1
T SS H MC	5	19-3095	622/067	Clip — throttle needle .. .. . 1
T SS H MC	6	19-3137	928/131	Needle — throttle .. .. . 1
T SS H	7	19-3127	928/060	Throttle slide (No. 3½ cutaway) .. .. . 1
MC	7	19-3108	928/060	Throttle slide (No. 3 cutaway) .. .. . 1
T SS H MC	8	19-3136	622/079	Needle jet (·106) .. .. . 1
T SS H MC	9		622/128	Jet holder .. .. . 1
T SS H	10	19-2880	376/100	Main jet (200 c.c.) .. .. . 1
MC	10	19-2885	376/100	Main jet (250 c.c.) .. .. . 1
T SS H MC	11		622/071	Float spindle .. .. . 1
T SS H MC	12	19-3105	622/068	Float needle .. .. . 1
T SS H MC	13		622/055	Float chamber .. .. . 1
T SS H MC	14	19-3048	376/093	Petrol filter .. .. . 1
T SS H MC	15	19-3103	622/078	Banjo bolt .. .. . 1
T SS H MC	16		622/147	Drain plug .. .. . 1
T SS H MC	17		622/151	Washer — drain plug .. .. . 1
T SS H MC	18	19-3093	622/086	Screw and washer — float chamber to body .. 2
T SS H MC	19	19-3102	622/069	Float .. .. . 1
T SS H MC	20	19-3106	622/073	Gasket — float chamber .. .. . 1
T SS H MC	21		622/077	Screw — throttle stop .. .. . 1
T SS H MC	22		622/076	Adjusting screw — pilot air .. .. . 1
T SS H MC	22	19-3098	622/082	“O” ring — pilot air and throttle stop screws .. 2
T SS H MC	23	19-3090	622/101	“O” ring — carburetter flange .. .. . 1
T SS H	24		R.930	Carburetter body .. .. . 1
MC	24		R.932	Carburetter body .. .. . 1
T SS H		19-2430†	R930/62	Carburetter complete .. .. . 1
MC		19-2429†	R932/18	Carburetter complete .. .. . 1

†Not illustrated.