

- NO. 1 DISASSEMBLING, ADJUSTING, REPAIRS AND REPAIRS
NO. 2 DISASSEMBLING THE ENGINE, REPAIRS AND REPAIRS
NO. 3 DISASSEMBLING THE ENGINE, REPAIRS AND REPAIRS
NO. 4 DISASSEMBLING THE ENGINE, REPAIRS AND REPAIRS
NO. 5 DISASSEMBLING THE ENGINE, REPAIRS AND REPAIRS



SERVICE CHART

Removing the Engine Gearbox Unit and Complete Dismantling

Beagle
No. B2



1. REMOVAL OF ENGINE UNIT
Apply a suitable spacer to the end of the oil pump drive shaft and the engine unit and remove the engine unit.
Remove the oil pump drive shaft and the engine unit.
Remove the oil pump drive shaft and the engine unit.
Remove the oil pump drive shaft and the engine unit.



PETROL INJECTION

The petrol injection pump is a unit which is mounted on the side of the engine unit. It is a unit which is mounted on the side of the engine unit. It is a unit which is mounted on the side of the engine unit. It is a unit which is mounted on the side of the engine unit.



CLUTCH AND PERMANENT DRIVE

Remove the clutch spring screws and remove the clutch spring. Remove the clutch spring. Remove the clutch spring. Remove the clutch spring.



5. REMOVAL OF THE BRAKEPADS
Remove the brake pads from the brake drum. Remove the brake pads from the brake drum. Remove the brake pads from the brake drum. Remove the brake pads from the brake drum.



RING GAPS

If the piston rings are worn they will be too close to the cylinder wall. If the piston rings are worn they will be too close to the cylinder wall. If the piston rings are worn they will be too close to the cylinder wall. If the piston rings are worn they will be too close to the cylinder wall.



ATTENTION TO CYLINDER HEAD - REMOVAL OF VALVES

In order to remove the valves from the cylinder head, the valves must be removed. The valves must be removed. The valves must be removed. The valves must be removed.



REMOVAL OF PISTON

The piston and piston rings are now removed. The piston and piston rings are now removed. The piston and piston rings are now removed. The piston and piston rings are now removed.



REMOVAL OF PERMANENT DRIVE COVER

Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit.



REMOVAL OF PERMANENT DRIVE COVER

Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit. Remove the permanent drive cover from the side of the engine unit.



PARTS AVAILABLE IN THIS SERIES

NO. 1 DISASSEMBLING, ADJUSTING, REPAIRING AND REPLACING PARTS

NO. 2 REPAIRING THE ENGINE CASE BODY AND MAIN COMPONENTS

NO. 3 OPERATING AND REPAIRING THE ENGINE-GARAGE UNIT

NO. 4 FRONT FORD, STEERING AND WHEELS

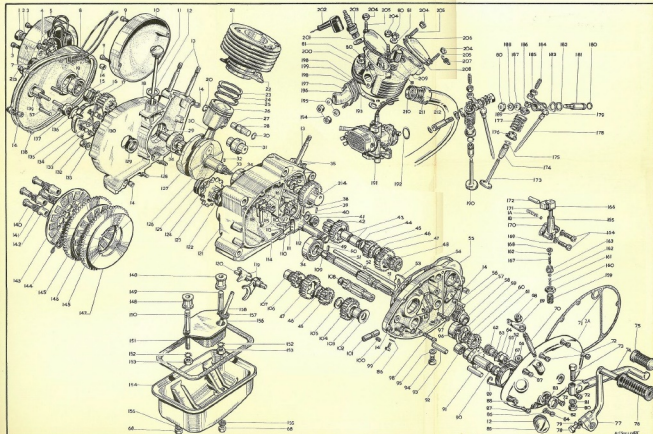
NO. 5 ALTERNATIVE UNIT REPLACEMENT PARTS



SERVICE CHART

Automotive Unit Replacement Parts

Beagle
No. B5



1A 1 00 13-010		2A 1 00 13-000		SPARE NUMBERS	
1	00 13-010	1	00 13-010	144	13-010
2	00 13-010	2	00 13-010	145	13-010
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5	00 13-010	5	00 13-010	148	13-010
6	00 13-010	6	00 13-010	149	13-010
7	00 13-010	7	00 13-010	150	13-010
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25	00 13-010	25	00 13-010	168	13-010
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