

PRICE LIST
OF
SPARE PARTS
FOR THE
MODERN
ARIEL
MOTOR CYCLE

*Prices given in this List apply to the Home Market
only and are subject to alteration without notice*

1936

SINGLE CYLINDER
MODELS

ARIEL
MOTORS (J.S.) LTD.

SELY OAK

BIRMINGHAM

Telephone:
SELY OAK 1381

Telegrams
ARIEL, SELLY OAK

Cables **ARIEL, SELLY OAK (ENGLAND).**

VERY IMPORTANT.

READ CAREFULLY BEFORE ORDERING SPARE PARTS.

We recommend Ariel riders to obtain any spares which they may require, through their local dealer. A list of Ariel Spare Parts Stockists and Dealers is issued as a separate leaflet each year. In case of difficulty, however, parts may be obtained direct from our Service Dept.

NOTES ON ORDERING.

1. Always send a Spare Parts Order on a separate sheet with name and address. Do not embody the order in a letter, although the letter and order can be sent in the same envelope. This procedure will avoid delay in the despatch of parts.
2. Give Spares Number and description of part. Do not use the Part Number. Also quote **Engine and Frame Numbers with Prefix letters**. If there is any doubt concerning the part required, return the old part as a pattern; this will not be returned with the new part unless asked for. The engine number and prefix letter will be found stamped upon the crankcase, drive side, immediately below the cylinder barrel. The frame number and prefix letter is stamped upon the saddle lug.
3. If you have an account, the goods will be despatched immediately upon receipt of order. If you have no account, it will facilitate despatch if remittance to cover cost of goods, postage and packing, is enclosed. The items can then be despatched by return.

If you have no account and remittance is not enclosed, we shall be pleased to despatch per C.O.D. Post, or send Pro Forma Invoice, as instructed. Recollect that it is uneconomical to have orders of small value sent C.O.D.; such despatches are subject to a minimum surcharge of 10d.—6d. postage and 4d. C.O.D. fee.

When telegraphing a money order, do not fail to give your name and address, and concise particulars of your requirements.

4. Goods returned must be sent carriage paid, and relatively fragile parts such as cylinders, etc., should be very securely packed to avoid damage. Label parts returned with name and address of sender.
5. Packing Boxes, Cases, Crates, etc., are charged for at cost and are NON-RETURNABLE.
6. We are pleased to give estimates for overhauls and repairs, but cannot give firm quotations as necessities may be discovered not foreseen when estimating.

Should an estimate not be accepted, payment for dismantling and re-assembling must be made.

ARIEL MOTORS (J.S.), LTD.

SEELY OAK,

BIRMINGHAM.

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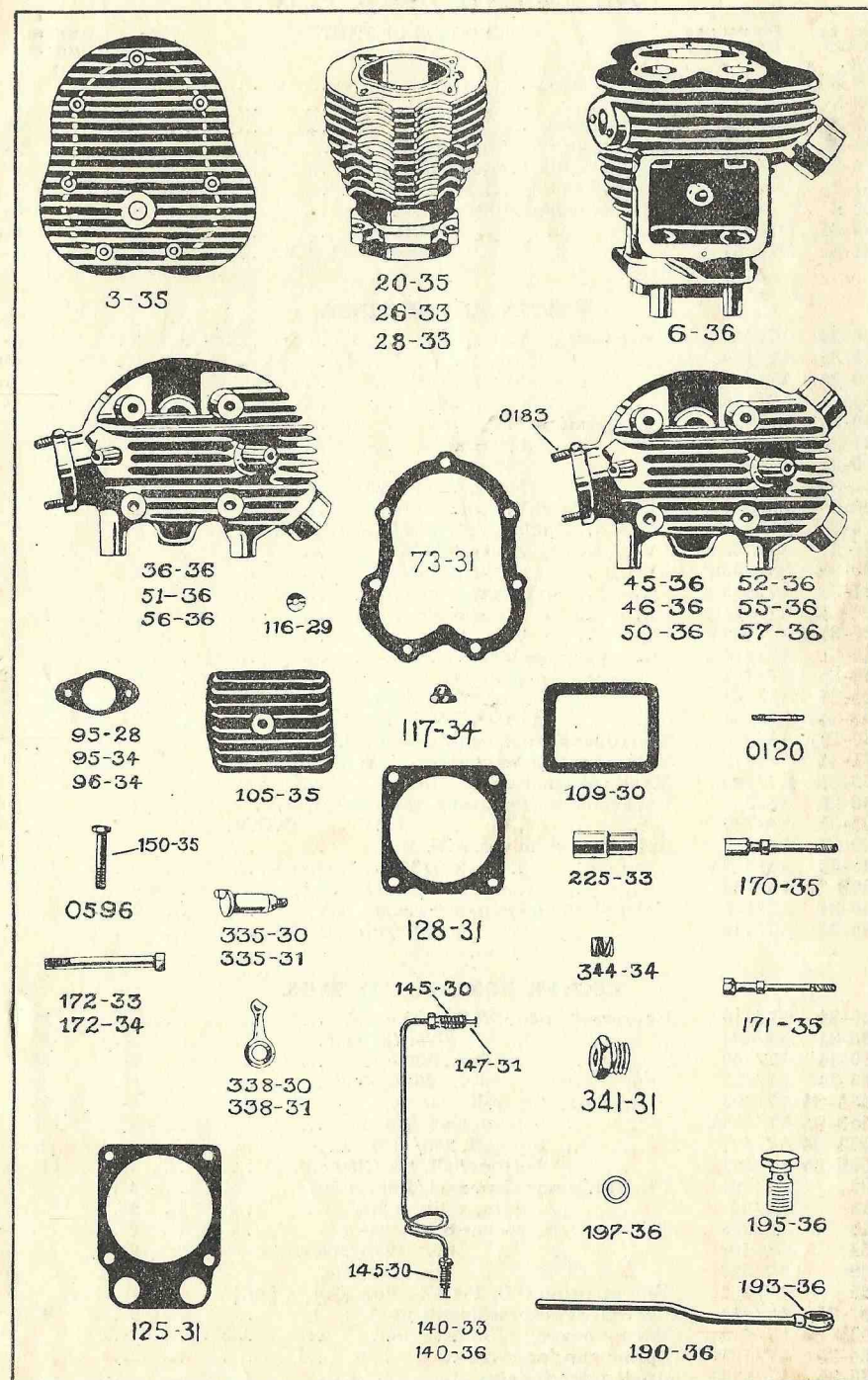
NOTE.—A few parts may be found listed under two different Spares Numbers. Any such interchangeability is shown by the alternative spares number being given in brackets, e.g. 193-36 (Int. 2208-26).

S.V. and O.H.V. CYLINDERS AND FITTINGS.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set. | PRICE EACH £ s. d. |
|---------------------------|------------------------|---|-----------------|--------------------------|
| 3-35 | A7/261a | Head only, 597 c.c., S.V. ... | 1 ... | 1 5 0 |
| 6-36 | A7/552 | Cylinder Barrel, fitted valve guides, 597 c.c., S.V. ... | 1 ... | 3 5 0 |
| 6C-36 | A7/552C | " " c/w valve guides, valves and springs, etc., less exhaust lifter and valve cover, 597 c.c., S.V. ... | 1 ... | 4 3 0 |
| 20-35 | A7/478 | " " only, 500 c.c. ... | 1 ... | 2 5 0 |
| 26-33 | A8/135 | " " " 350 c.c. ... | 1 ... | 2 0 0 |
| 28-33 | A7/390 | " " " 250 c.c. ... | 1 ... | 1 16 6 |
| 36-36 | A7/511A | Head and valve guides only, V.H., 1-port (polished) ... | 1 ... | 4 10 0 |
| 45-36 | A7/512A | " " " " " V.G. ... | 1 ... | 3 10 0 |
| 46-36 | A7/512A | " " " " " V.H., 2-port (polished) ... | 1 ... | 4 10 0 |
| 50-36 | A8/134A | " " " " " N.G. ... | 1 ... | 3 5 0 |
| 51-36 | A7/562 | " " " " " N.H., 1-port (polished) ... | 1 ... | 4 5 0 |
| 52-36 | A8/134A | " " " " " N.H., 2-port (polished) ... | 1 ... | 4 5 0 |
| 55-36 | A7/391A | " " " " " L.H., 2-port (polished) ... | 1 ... | 4 3 0 |
| 56-36 | A7/563 | " " " " " L.H., 1-port (polished) ... | 1 ... | 4 3 0 |
| 57-36 | A7/391A | " " " " " L.G. ... | 1 ... | 3 3 0 |
| 73-31 | A7/54 | " " gasket, S.V. ... | 1 ... | 2 0 0 |
| 95-28 | A6/194 | Carburettor joint washer, 500 c.c. ... | 1 ... | 2 |
| 95-34 | A7/401 | " " " " S.V. and 250 c.c. ... | 1 ... | 2 |
| 96-34 | A7/402 | " " " " 350 c.c. ... | 1 ... | 2 |
| 0183 | A6/256 | " " fixing stud (5/16in. x 1 1/16in.) ... | 2 ... | 3 |
| S1-3 | | Nut for stud ... | 2 ... | 1 |
| 105-35 | A7/476 | Valve spring cover, S.V. ... | 1 ... | 3 6 |
| 109-30 | A6/706 | Washer for cover ... | 1 ... | 4 |
| 0120 | A6/635 | Stud for cover (1/4in. x 2 5/16in.) ... | 1 ... | 4 |
| 116-29 | A6/642 | Fibre washer for stud ... | 1 ... | 1 |
| S2-2 | | Locknut for stud ... | 1 ... | 1 |
| 117-34 | A7/453 | Cap nut for cover ... | 1 ... | 4 |
| 125-31 | A7/208 | Cylinder base washer, paper, S.V. ... | 1 ... | 2 |
| 128-31 | A7/114 | " " " " " O.H.V. ... | 1 ... | 2 |
| S1-4 | | " " " " " nut ... | 4 ... | 2 |
| 140-33 | | Oil pipe to inlet valve c/w unions, 250/350 c.c. ... | 1 ... | 2 6 |
| 140-36 | | Oil pipe to inlet guide c/w unions, 500 c.c. ... | 1 ... | 2 6 |
| 145-30 | A6/705 | Oil pipe union only ... | 2 ... | 9 |
| 147-31 | A7/219 | Nipple for oil pipe ... | 2 ... | 9 |
| 0596 | A7/53 | Head securing bolt, S.V. (5/16in. x 2in.) ... | 7 ... | 6 |
| S19-3 | | Washer for head bolt, S.V. ... | 7 ... | 1 |
| 150-35 | A7/529 | Timing Plug in Head, S.V. ... | 1 ... | 9 |
| 170-35 | A7/490 | Head Bolt, N/S., 500 c.c., O.H.V. (3/4in. x 4in. o'll- tapped head) ... | 2 ... | 9 |
| 171-35 | A7/491 | " " O/S, 500 c.c., O.H.V. (3/4in. x 4in. o'all- plain head) ... | 2 ... | 8 |
| 172-33 | A8/151 | " " O/S., 250/350 c.c. (3/4in. x 3 1/4in.) ... | 2 ... | 9 |
| 172-34 | A7/435 | " " N/S., 250/350 c.c. (3/4in. x 3 15/16in. o'all) ... | 2 ... | 1 6 |
| 190-36 | A7/571 | Breather Pipe and Swivel Connection ... | 1 ... | 2 6 |
| 193-36 | A6/57 | Swivel Conn. only (Inter. 2208-26) ... | 1 ... | 1 6 |
| 195-36 | A6/56 | Connection Plug (Inter. 2207-26) ... | 1 ... | 2 0 |
| 197-36 | A6/58 | Fibre Washer (Inter. 2209-26) ... | 2 ... | 1 |
| 225-33 | A7/351 | Tappet guide, S.V. ... | 2 ... | 2 6 |

EXHAUST VALVE LIFTER.

| | | | | |
|--------|---------|--|-------|-----|
| 330-31 | | Exhaust valve lifter complete, O.H.V. ... | 1 ... | 4 0 |
| 330-30 | A6/750c | " " " " S.V. ... | 1 ... | 4 0 |
| 335-30 | A6/750 | " " " " S.V. ... | 1 ... | 2 0 |
| 335-31 | A7/180 | " " " " O.H.V. ... | 1 ... | 2 0 |
| 338-30 | A6/749 | " " " " lever, S.V. ... | 1 ... | 1 3 |
| 338-31 | A7/170 | " " " " O.H.V. ... | 1 ... | 1 3 |
| 341-31 | A7/181 | " " lifter bush, S.V. and O.H.V. ... | 1 ... | 9 |
| 344-34 | ET/96 | " " distance spring S.V. (inter. 953-31) ... | 1 ... | 1 |
| 346-32 | A8/103 | Dished spring washer, O.H.V. ... | 1 ... | 2 |



EXHAUST VALVE LIFTER—Contd.

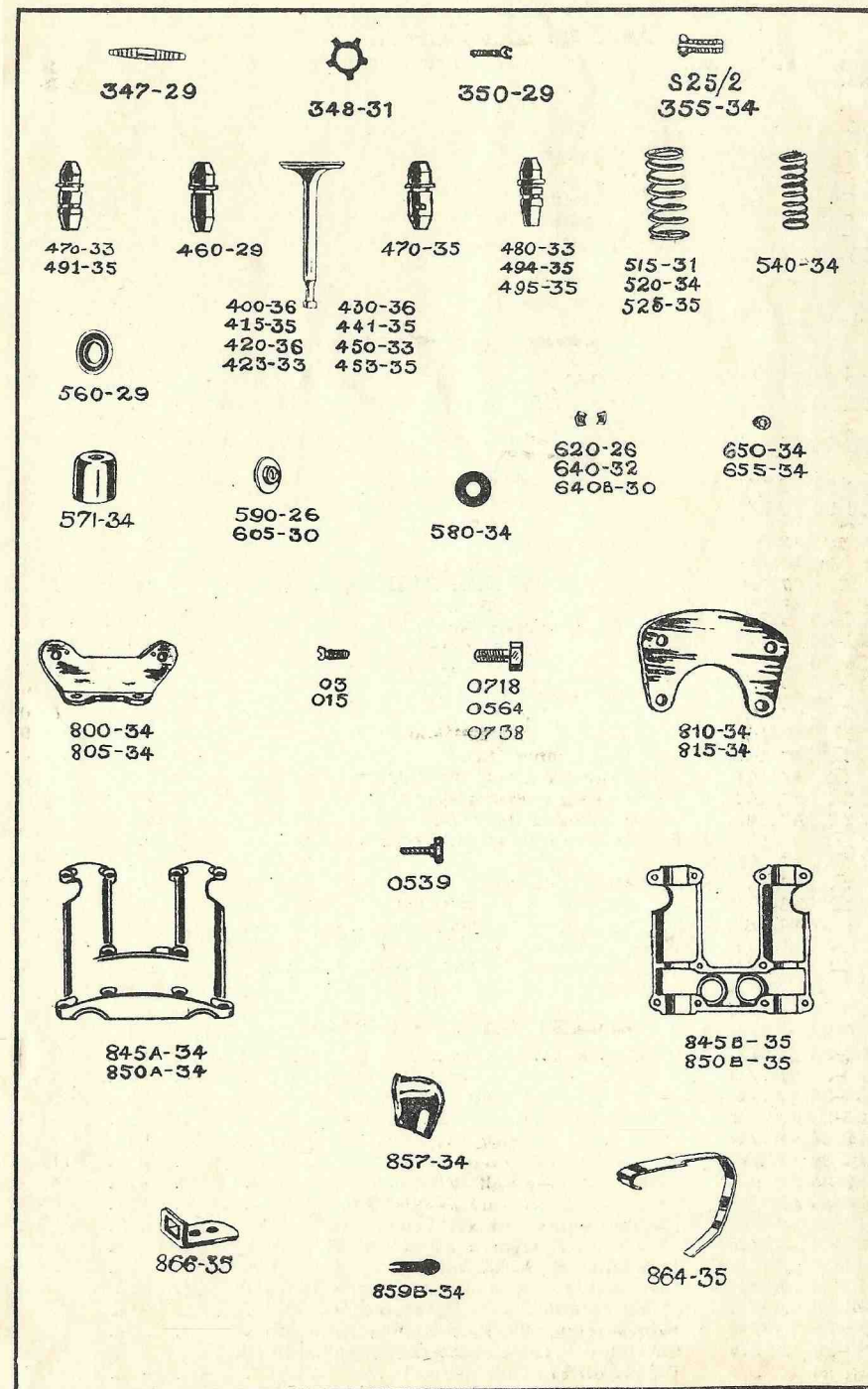
| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| S19-2 | | Plain washer | 1 ... | 1 |
| S2-2 | | Nut | 1 ... | 1 |
| 347-29 | A6/363 | Volute spring | 1 ... | 6 |
| 348-31 | A7/234 | Lock washer for lifter bush, O.H.V. | 1 ... | 2 |
| 350-29 | A6/615 | Exhaust cable stop lug, S.V. | 1 ... | 8 |
| S1-2 | | Stop lug locknut, S.V. | 1 ... | 1 |
| S25-2 | | Exhaust cable adjuster, S.V. | 1 ... | 8 |
| 355-34 | D10/53 | " " " O.H.V. | 1 ... | 6 |
| 361-31 | D16/54 | " " " locknut, O.H.V. | 1 ... | 1 |

VALVES AND FITTINGS.

| | | | | | |
|---------|---------|--|-------|---|---|
| 400-36 | A7/555 | Valve, inlet, S.V. | 1 ... | 5 | 6 |
| 415-35 | A7/489 | " " 500 c.c. | 1 ... | 7 | 6 |
| 420-36 | A7/396A | " " 250 c.c. | 1 ... | 7 | 0 |
| 423-33 | A8/136 | " " 350 c.c. | 1 ... | 7 | 0 |
| 430-36 | A7/556 | " exhaust, S.V. | 1 ... | 6 | 6 |
| 441-35 | A7/488 | " " 500 c.c. | 1 ... | 7 | 6 |
| 450-33 | A7/396 | " " 250 c.c. | 1 ... | 7 | 0 |
| 453-35 | A7/516 | " " 350 c.c. | 1 ... | 7 | 0 |
| 460-29 | A6/617 | " guide, S.V. | 2 ... | 2 | 3 |
| 470-33 | A6/618A | " " inlet, V.G. and 2-port, V.H. | 1 ... | 2 | 3 |
| 470-35 | A7/533 | " " 1-port, V.H. | 1 ... | 2 | 3 |
| 480-33 | A8/155 | " " 250/350 c.c. | 1 ... | 2 | 3 |
| 491-35 | A7/513 | " " exhaust, 500 c.c. | 1 ... | 2 | 3 |
| 494-35 | A7/514 | " " 350 c.c. | 1 ... | 2 | 3 |
| 495-35 | A8/155A | " " 250 c.c. | 1 ... | 2 | 3 |
| 515-31 | A7/214 | " spring, outer, S.V., V.G. | 2 ... | 9 | |
| 520-34 | A7/455 | " " V.H. | 2 ... | 1 | 0 |
| 525-35 | A8/164 | " " 250/350 c.c. | 2 ... | 9 | |
| 540-34 | A7/454 | " " inner, O.H.V. | 2 ... | 6 | |
| 560-29 | A6/616 | Top collar for spring (pressing), S.V. | 2 ... | 3 | |
| 571-34 | A7/412 | Valve spring enclosing cup, O.H.V. | 2 ... | 9 | |
| 580-34 | A7/449 | Hallite Washer under cup | 2 ... | 1 | |
| 590-26 | A6/6 | Bottom collar for spring (taper hole), S.V. | 2 ... | 9 | |
| 605-30 | A6/787 | " " " O.H.V. | 2 ... | 9 | |
| 620-26 | A6/7 | Split cone, 2 halves, S.V. | 2 ... | 9 | |
| 640-32 | A6/549A | " " 250/350 c.c., O.H.V. | 2 ... | 9 | |
| 640B-30 | A6/785 | " " 500 c.c., O.H.V. | 2 ... | 9 | |
| 650-34 | A7/445 | Valve stem end cap, 500 c.c., O.H.V. | 2 ... | 9 | |
| 655-34 | A7/446 | " " 250/350 c.c., O.H.V. | 2 ... | 9 | |

ROCKER BOX AND FITTINGS.

| | | | | | |
|---------|---------|--|-------|----|---|
| 800-34 | A7/410 | Rocker side plate, N.S., 500 c.c. | 1 ... | 3 | 6 |
| 805-34 | A7/424 | " " 250/350 c.c. | 1 ... | 3 | 6 |
| 810-34 | A7/409 | " " O.S., 500 c.c. | 1 ... | 3 | 6 |
| 815-34 | A7/423 | " " 250/350 c.c. | 1 ... | 3 | 6 |
| 845A-34 | A7/404 | " box, top half, 500 c.c. | 1 ... | 8 | 6 |
| 845B-35 | A7/405A | " " bottom half, 500 c.c. | 1 ... | 11 | 6 |
| 850A-34 | A7/421 | " " top half, 250/350 c.c. | 1 ... | 8 | 6 |
| 850B-35 | A7/422A | " " bottom half, 250/350 c.c. | 1 ... | 11 | 6 |
| 03 | A7/121 | Ch./Hd. screw (1/4 in. x 1 1/16 in. x 20) | 4 ... | 4 | |
| 015 | A8/34 | " " (1/4 in. x 1 in. x 20) | 2 ... | 4 | |
| 0718 | A6/508 | Bolt for O.S., rocker plate, 500 c.c. | 2 ... | 4 | |
| 0564 | D9/102 | " " 250/350 c.c. | 2 ... | 4 | |
| 0738 | A7/528 | " " N/S " 500 c.c. | 2 ... | 6 | |
| 0539 | A7/452 | Bolt securing O.S. Plate to Box (1/4 in. x 5/8 in.) | 1 ... | 3 | |
| 857-34 | A7/413 | Cover for rocker adjustment | 2 ... | 1 | 3 |
| 859B-34 | A7/459 | Peg for cover | 4 ... | 2 | |
| 864-35 | A7/535 | Spring clip for cover | 2 ... | 1 | |
| 866-35 | A7/536 | Angle piece for clip | 2 ... | 1 | |



ROCKER BOX AND FITTINGS—contd.

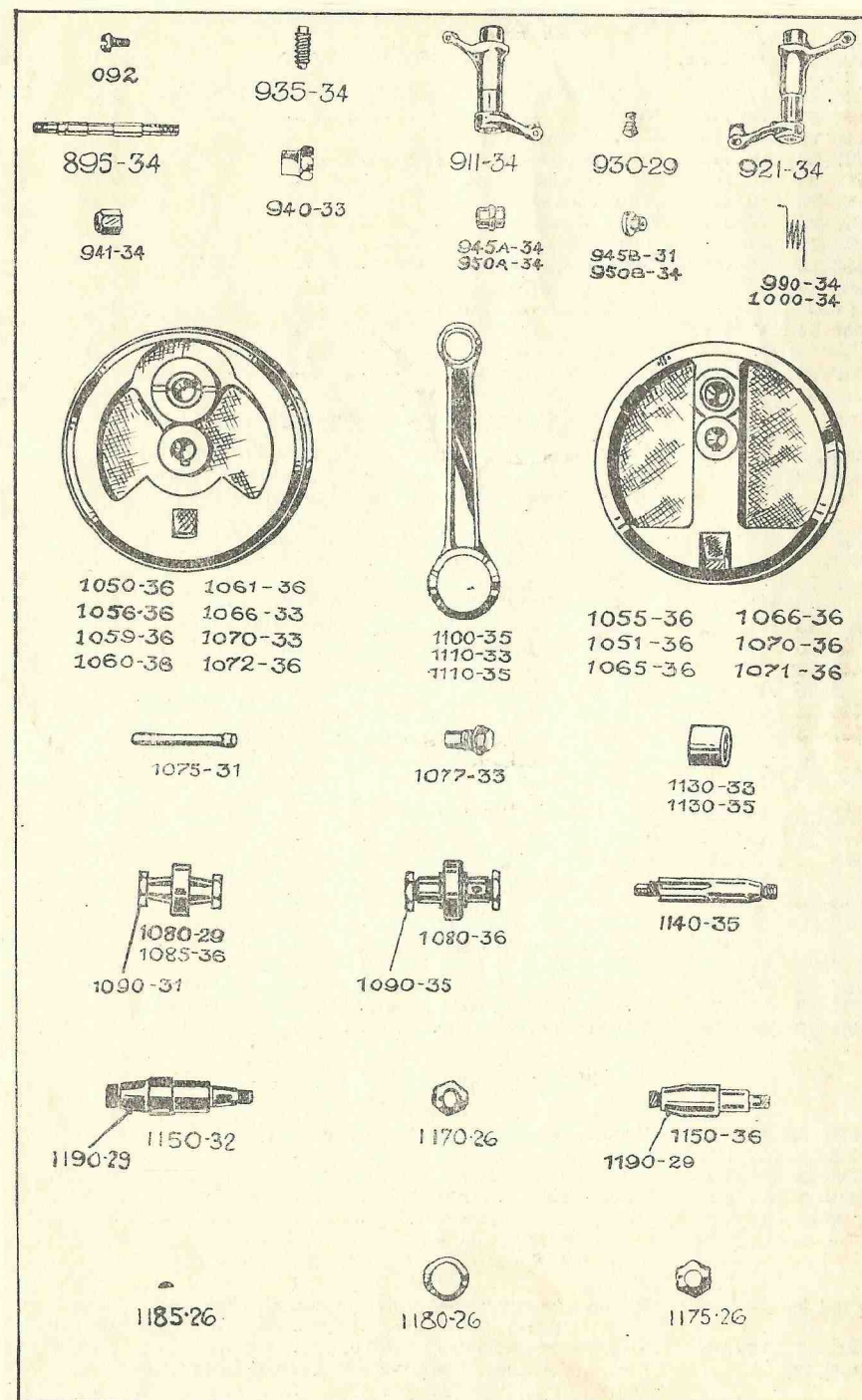
| Order by SPARES No. | Do not use PART NO. | DESCRIPTION OF PART | No. per Se | PRICE, EACH £ s. d. |
|------------------------------------|------------------------|--|---------------|---------------------------|
| 09 | A7/418 | Screw for spring clip, No. 6B.A.5/32in. long | 4 ... | 1 |
| 895-34 | A7/408 | Rocker Spindle | 2 ... | 3 0 |
| 911-34 | A7/406 | Rocker Lever and Fixed End Pin, Inlet | 1 | 7 6 |
| 921-34 | A7/407 | " " " " " " Exhaust | 1 ... | 7 6 |
| 930-29 | A6/434 | End Pin only | 2 ... | 9 |
| 935-34 | A7/420 | Rocker Adjusting screw | 2 ... | 6 |
| 82-3 | | " " " " locknut | 2 ... | 1 |
| 940-33 | A7/369 | Grease nut for Rocker Spindle | 2 ... | 9 |
| 001 | | Nipple for Grease Nut | 2 ... | 3 |
| 81-4 | | Rocker Spindle Nut, N/S., 500 c.e. | 2 ... | 2 |
| 941-34 | A7/426 | " " " " 250/350 c.e. | 2 ... | 2 |
| Distance Pieces on Rocker Spindle: | | | | |
| 945A-34 | A7/411 | For N/S., 500 c.e., 3/4in. o'all.; shoulder in middle | 2 ... | 1 0 |
| 945B-31 | A7/168 | For O/S., 500 c.e., 19/32in. o'all.; shoulder at end | 2 ... | 1 0 |
| 950A-34 | A7/425 | For N/S., 250/350 c.e., 9/16in. o'all.; shoulder in middle | 2 ... | 1 0 |
| 950B-34 | A7/431 | For O/S., 250/350 c.e., 9/16in. o'all.; shoulder at end | 2 ... | 1 0 |
| 990-34 | A7/415 | Rocker Return Spring, Inlet | 1 ... | 4 |
| 1000-34 | A7/416 | " " " " Exhaust | 1 ... | 4 |

FLYWHEEL ASSEMBLY.

| | | | | |
|---------|---------|--------------------------------|-------|--------|
| 1050-36 | A7/356 | Flywheel, C.I., gear side, VG. | 1 ... | 1 0 0 |
| 1051-36 | A7/545 | " steel, drive side, VH. | 1 ... | 1 10 0 |
| 1055-36 | A7/545A | " steel, gear side, VH. | 1 ... | 1 10 0 |
| 1056-36 | A7/550 | " C.I., gear side, S.V. | 1 ... | 1 0 0 |
| 1059-36 | A7/565 | " C.I., drive side, LG. | 1 ... | 1 0 0 |
| 1060-36 | A7/551 | " C.I., drive side, S.V. | 1 ... | 1 0 0 |
| 1061-36 | A7/564 | " C.I., drive side, VG. | 1 ... | 1 0 0 |
| 1065-36 | A7/547 | " steel, drive side, LH. | 1 ... | 1 10 0 |
| 1066-33 | A8/152 | " C.I., gear side, NG. | 1 ... | 1 0 0 |
| 1066-36 | A7/546A | " steel, gear side, NH. | 1 ... | 1 10 0 |
| 1070-33 | A7/392 | " C.I., gear side, LG. | 1 ... | 1 0 0 |
| 1070-36 | A7/547A | " steel, gear side, LH. | 1 ... | 1 10 0 |
| 1071-36 | A7/546 | " steel, drive side, NH. | 1 ... | 1 10 0 |
| 1072-36 | A7/566 | " C.I., drive side, NG. | 1 ... | 1 0 0 |

Note.—All Flywheels are Balanced before Despatch.

| | | | | |
|---------|---------|---|-------|-------|
| 1075-31 | A7/47 | Oil Purifier Centre Tube, except Hunters | 1 ... | 9 |
| 1077-33 | A8/159 | " cupped plug, Hunters | 1 ... | 1 3 |
| 1080-29 | A6/270 | Crankpin and Rollerbearing complete, except Hunters | 1 ... | 1 5 0 |
| 1080-36 | A7/485A | " " " " " " VH. only | 1 ... | 2 5 0 |
| 1085-36 | A6/270A | " " " " " " NH., and LH. only | 1 ... | 1 5 0 |
| 1090-31 | A7/116 | " nut (3/4in. x 20) except VH. | 2 ... | 6 |
| 1090-35 | A7/527 | " " (3/4in. x 20), VH. | 2 ... | 6 |
| 1100-35 | A7/524 | Connecting rod and S.E. Bush, S.V. & V.G. | 1 ... | 15 0 |
| 1110-33 | A7/339 | " " " " " " 250/350 c.e. | 1 ... | 1 0 0 |
| 1110-35 | A7/473 | " " " " " " VH. | 1 ... | 1 0 0 |
| 1130-33 | A7/340 | Small End Bush, 250/350 c.e. | 1 ... | 2 0 |
| 1130-35 | A7/484 | " " " " " " S.V. and 500 c.e. | 1 ... | 2 0 |
| 1140-35 | A7/482 | Drive Side Spindle, V.H. | 1 ... | 8 6 |
| 1150-32 | A7/267 | Gear Side Spindle and Peg 1190-29, except Hunters | 1 ... | 7 9 |
| 1150-36 | A7/548 | " " " " " " Hunters only | 1 ... | 7 9 |
| 1170-26 | A6/16 | Drive side spindle nut (11/16in. x 20 R.H.) | 1 ... | 4 |
| 1175-26 | A6/17 | Gear Spindle Nut (11/16in. x 20 L.H.) | 1 ... | 4 |
| 1185-26 | A6/88 | No. 9 Woodruff Key for drive side spindle... | 1 ... | 3 |
| 1180-26 | A6/18 | Distance Washer (hardened, supplied in 12, 13, 14, 15, 16, 17 and 27 gauge) | — ... | 3 |
| 1190-29 | A6/315 | Peg for Gear Spindle and Crankpin | 1 ... | 3 |



SHOCK ABSORBER AND ENGINE SPROCKETS.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 1250-35 | A7/494 | Sprocket distance piece (.586 wide) next bearing ... | 1 ... | 1 3 |
| 1260-30 | A6/713 | Spring ... | 1 ... | 2 6 |
| 1268-29 | A6/715 | ,, retaining cup ... | 1 ... | 1 6 |
| 1272-30 | A6/712 | Sliding member ... | 1 ... | 4 6 |
| 1290-26 | A6/16 | Sprocket securing nut ... | 2 ... | 4 |
| 1297-26 | A6/118 | Hardened steel washer ... | 1 ... | 6 |
| 1299-28 | A6/273 | Lock Washer ... | 1 ... | 4 |
| 1315-31 | A7/149 | Spring Plate ... | 1 ... | 1 0 |
| 1333-30 | A6/766 | Engine Sprocket 17 teeth ... | 1 ... | 10 0 |
| 1334-34 | A7/315 | ,, ,, 18 ,, ... | 1 ... | 10 0 |
| 1335-30 | A6/711 | ,, ,, 19 ,, ... | 1 ... | 10 6 |
| 1336-34 | A7/458 | ,, ,, 20 ,, ... | 1 ... | 11 0 |
| 1337-30 | A6/718 | ,, ,, 21 ,, ... | 1 ... | 11 6 |
| 1339-30 | A6/719 | ,, ,, 23 ,, ... | 1 ... | 12 6 |

CRANKCASE AND FITTINGS.

| | | | |
|----------|------------|---|--------------|
| 1400-36 | A7/255/479 | Crankcase only, less all fittings (state S.V. or O.H.V.) | 1 ... 3 17 6 |
| 1400C-36 | | ,, c/w Bushes, Ball and Rollerbearings, Sump, Studs and fixed fittings (state S.V. or O.H.V.) | 1 ... 6 13 6 |
| 0280 | A7/191 | Cylinder stud ($\frac{3}{8}$ in. x 1.9/16in.), except 500 c.e. | 4 ... 3 |
| 0301 | A7/436 | ,, ,, ($\frac{3}{8}$ in. x 2in.), 500 c.e. | 4 ... 4 |
| 1430-26 | | Ball Bearing, drive side, except VH. | 1 ... 12 9 |
| 1432-33 | A7/517 | Roller Bearing (lipped) gear side, VH. | 1 ... 18 3 |
| 1432-35 | A7/501 | ,, ,, (non-lipped), drive side, VH. | 1 ... 19 3 |
| 1440-30 | | Ball Bearing, drive side and gearside, except VH. | 1 ... 10 9 |
| 1440-30 | | ,, ,, ,, VH. | 1 ... 10 9 |
| 1445-35 | A7/500 | Circlip for drive side ball bearing | 1 ... 3 |
| 1446-35 | A7/493 | Bearing Distance Collar (.180in. wide) next flywheel | 1 ... 8 |
| 1447-35 | A7/495 | ,, ,, ,, (.274in. wide) between bearings | 1 ... 9 |
| 1447-36 | A7/495A | ,, ,, ,, (.285in. wide) between bearings, except V.H. | 1 ... 9 |
| 1460-28 | A6/221 | Camwheel Bush for crankcase | 1 ... 2 0 |
| 1475-29 | A6/601 | Cam Lever Pin | 1 ... 1 6 |
| 0128 | A6/84 | Stud, for Steel Chain Cover ($\frac{1}{4}$ in. x $\frac{3}{4}$ in.) | 2 ... 3 |
| 0130 | A7/305 | ,, ,, oil bath chain case ($\frac{1}{4}$ in. x 15/16in.) | 2 ... 3 |
| 1520-29 | A6/331 | Oil Sump Base with Gauze | 1 ... 2 6 |
| 1528-29 | A6/334 | Joint Washer for sump | 1 ... 4 |
| 0520 | A6/501 | Set Screw for Oil Sump Base ($\frac{1}{4}$ in. x $\frac{5}{8}$ in.) | 4 ... 3 |
| 1533-29 | A6/480 | Oil Return Pipe (from sump) | 1 ... 6 |
| 1537-32 | A7/303 | ,, Joint Pipe (at Crankcase-Gear Cover Joint) | 1 ... 2 |
| 1547-30 | A6/770 | Plug Screw S.V. (Replacing Valve Guide Oil Pipe) | 1 ... 6 |
| 1548-30 | A6/769 | Washer for Screw | 1 ... 2 |

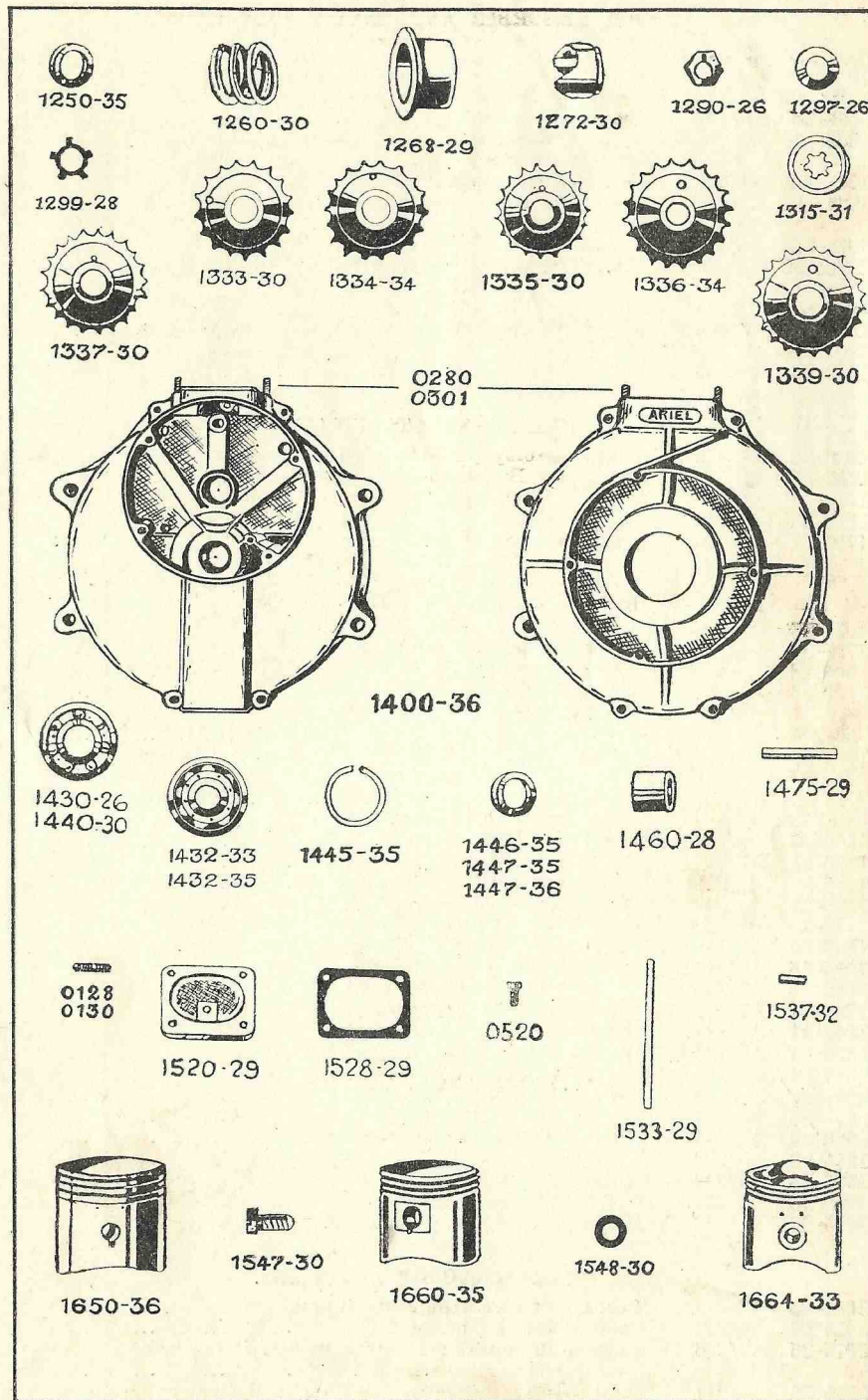
PISTONS AND FITTINGS.

S.V.

| | | | |
|----------|---------|---|-------------|
| 1650C-36 | A7/570C | Piston c/w rings, gudgeon pin and circlips... | 1 ... 1 1 6 |
| 1650-36 | A7/570 | ,, only ... | 1 ... 15 0 |
| 1695-31 | A7/184 | ,, ring, 86.4 mm. x 1/16in. wide | 3 ... 1 3 |
| 1700-31 | A7/22 | Gudgeon Pin | 1 ... 3 6 |
| 1716-31 | A7/110 | Circlip | 2 ... 1 |

O.H.V.

| | | | |
|----------|--------|--|-------------|
| 1660C-35 | | Piston c/w rings, Gudgeon Pin and Circlips (ratio 6.0:1), 500 c.e. | 1 ... 1 3 6 |
| 1660-35 | A7/510 | ,, only (ratio 6.0:1), 500 c.e. | 1 ... 15 0 |
| 1664C-33 | | ,, c/w rings, Gudgeon Pin and Circlips (ratio 6:1), 350 c.e. | 1 ... 1 0 3 |



PISTONS AND FITTINGS—contd.

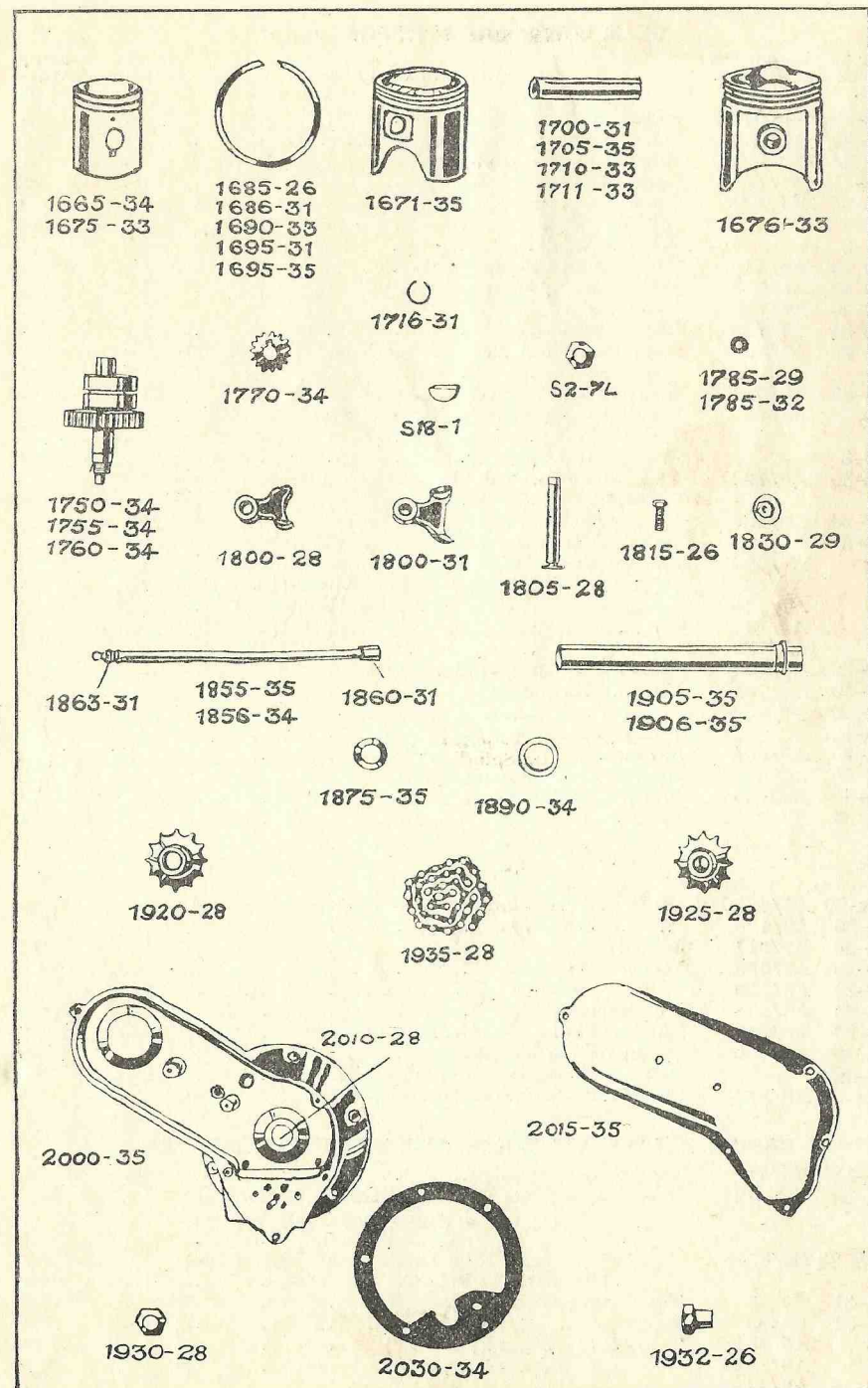
| Order by SPARES No | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|--------------------------|------------------------|--|----------------|---------------------------|
| 1664-33 | A8/141 | Piston only (ratio 6:1), 350 c.c. | 1 ... | 12 6 |
| 1665-34 | A7/394AC | „ c/w Rings, Gudgeon Pin and Circlips (ratio 6:1), 250 c.c. | 1 ... | 18 9 |
| 1665-34 | A7/394A | „ only (ratio 6:1), 250 c.c. | 1 ... | 12 6 |
| 1671-35 | A7/480C | „ c/w Rings, Gudgeon Pin and Circlips (ratio 7.5:1), V.H. | 1 ... | 1 6 0 |
| 1671-35 | A7/480 | „ only (ratio 7.5:1), V.H. | 1 ... | 17 6 |
| 1675-33 | A7/394C | „ c/w Rings, Gudgeon Pin and Circlips (ratio 7:1), L.H. | 1 ... | 1 1 9 |
| 1675-33 | A7/394 | „ only (ratio 7:1), L.H. | 1 ... | 15 6 |
| 1676-33 | A8/156C | „ c/w Rings, Gudgeon Pin and Circlips (ratio 7:1), N.H. | 1 ... | 1 4 3 |
| 1676-33 | A8/156 | „ only (ratio 7:1) N.H. | 1 ... | 16 6 |
| 1685-26 | A6/73 | „ ring (81.8 m.m. x $\frac{1}{16}$ in.) 500 c.c. | 1 ... | 1 3 |
| 1686-31 | A9/72 | „ „ (72 m.m. x 1/16in.), 350 c.c. | 3 ... | 1 3 |
| 1690-33 | A7/395 | „ „ (61 m.m. x 1/16in.), 250 c.c. | 2 ... | 1 3 |
| 1695-35 | A7/492 | „ „ (81.8 m.m. x 1/16in.), 500 c.c. | 2 ... | 1 3 |
| 1705-35 | A7/483 | Gudgeon Pin, 560 c.c. | 1 ... | 4 0 |
| 1710-33 | A7/397 | „ „ 250 c.c. | 1 ... | 3 9 |
| 1711-33 | A8/142 | „ „ 350 c.c. | 1 ... | 4 0 |
| 1716-31 | A7/110 | Circlip, All Models | 2 ... | 1 |

TIMING GEAR.

| | | | | |
|---------|--------|--|-------|--------|
| 1750-34 | | Camwheel, S.V. | 1 ... | 1 5 0 |
| 1755-34 | | „ standard, O.H.V. | 1 ... | 1 10 0 |
| 1760-34 | | „ Red Hunter | 1 ... | 1 10 0 |
| 1770-34 | A7/451 | Timing Pinion | 1 ... | 4 6 |
| S18-1 | | No. 3 Woodruff Key | 1 ... | 3 |
| S2-7L | | Nut securing Timing Pinion, 9/16in. dia., L.H. | 1 ... | 3 |
| 1785-29 | A6/658 | Shim for Cam Spindle, 35/64in. O.D. x $\frac{1}{16}$ in. I.D. (gauges 20 to 25) | — | 1 |
| 1785-32 | A7/239 | „ „ „ Lever Spindle, $\frac{1}{16}$ in. O.D. x 23/64in. I.D. x 28 gauge | — | 1 |
| 1800-23 | A6/211 | Cam Lever, S.V. | 2 ... | 5 6 |
| 1800-31 | A7/26 | „ „ O.H.V. | 2 ... | 6 6 |
| 1805-23 | A6/212 | Tappet only, S.V. | 2 ... | 3 0 |
| 1815-26 | A6/44 | „ Adjusting Screw, S.V. | 2 ... | 9 |
| S2-3 | | „ Head Locknut, Inlet, S.V. | 1 ... | 1 |
| 1830-29 | A6/349 | „ „ Exhaust, S.V. | 1 ... | 6 |
| 1855-35 | A7/496 | „ Tube with Ends, 500 c.c. | 2 ... | 5 0 |
| 1856-34 | A7/444 | „ „ „ 250/350 c.c. | 2 ... | 5 0 |
| 1860-31 | A7/201 | „ „ End, top | 2 ... | 1 6 |
| 1863-31 | A7/84 | „ „ „ bottom | 2 ... | 1 6 |
| 1875-35 | A7/523 | Washer, (fibre), top of Tappet Tube Cover | 2 ... | 1 |
| 1890-34 | A7/434 | „ (rubber), bottom of Tappet Tube Cover | 2 ... | 2 |
| 1905-35 | A8/521 | Tappet Tube Cover, 250/350 c.c. | 2 ... | 3 0 |
| 1906-35 | A7/497 | „ „ „ 500 c.c. | 2 ... | 3 0 |
| 1920-23 | A6/224 | Magneto Chain Sprocket for Camshaft | 1 ... | 5 0 |
| 1925-23 | A6/223 | „ „ „ Magneto | 1 ... | 5 0 |
| 1930-23 | A6/222 | Nut securing Camshaft Sprocket | 1 ... | 3 |
| 1932-26 | A6/257 | „ „ „ Magneto Sprocket | 1 ... | 6 |
| 1935-23 | | Magneto Chain, $\frac{1}{16}$ in. pitch x $\frac{1}{16}$ in. x 35 pitches | 1 ... | 3 6 |

GEAR COVER AND FITTINGS.

| | | | | |
|---------|--------|--|-------|-------|
| 2000-35 | A7/507 | Gear Cover with Bush and Oil Pipe | 1 ... | 1 5 0 |
| 2010-23 | A6/220 | Camshaft Bush (Int. 1465-29) | 1 ... | 2 0 |
| 2015-35 | A7/506 | Magneto Chain Cover (state model, if engraved cover required) | 1 ... | 8 6 |
| 2030-34 | A7/447 | Joint Washer between Crankcase and Gearcover (paper) | 1 ... | 3 |



GEAR COVER AND FITTINGS—contd.

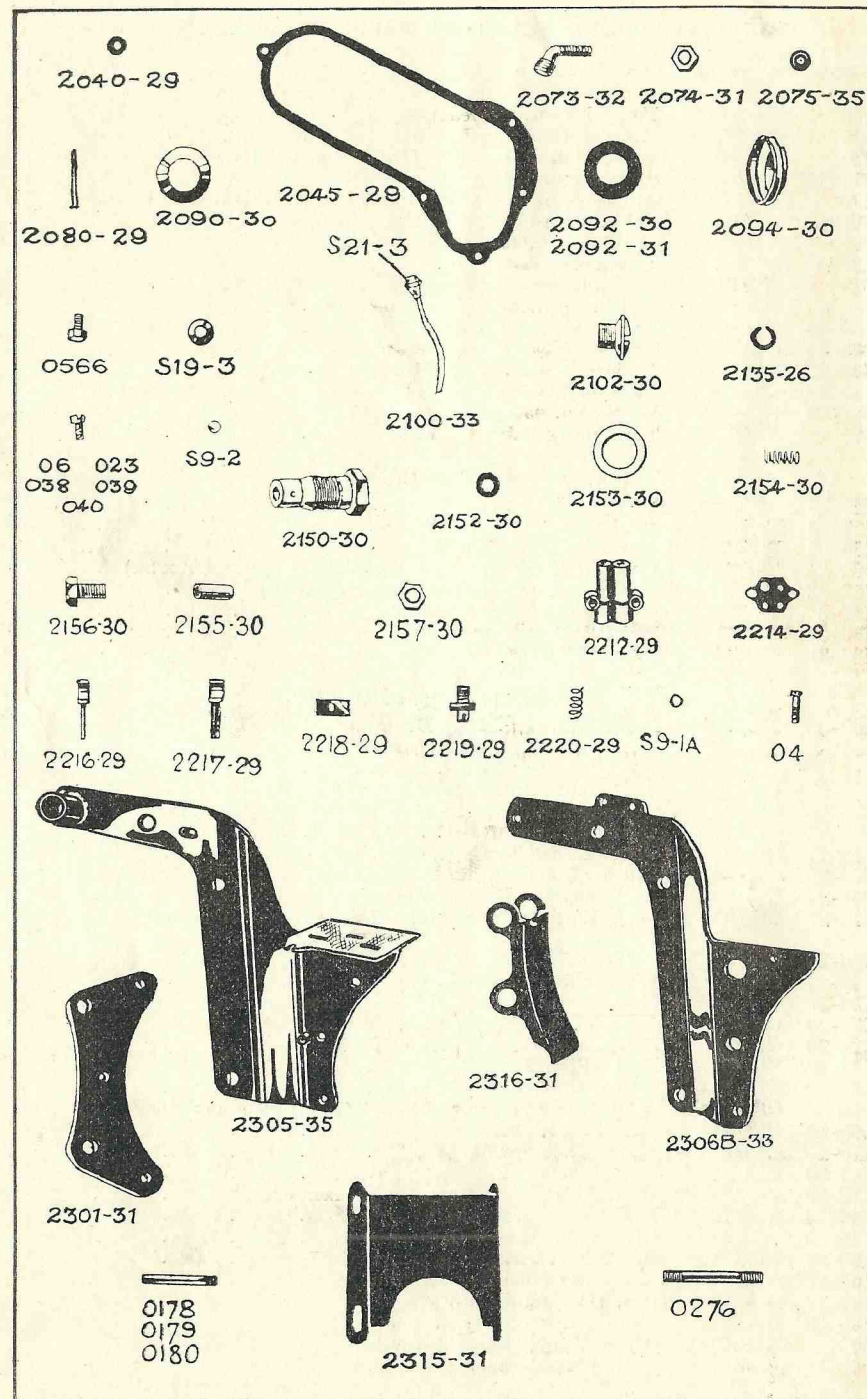
| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 2040-29 | A6/647 | Extra .005in. washer | 1 ... | 1 |
| 2045-29 | A6/522 | Joint Washer: Gearcover—Chain cover | 1 ... | 5 |
| 2073-32 | A7/152 | Elbow Union for Breather pipe | 1 ... | 9 |
| 2074-31 | A7/153 | Locknut for Elbow Union | 1 ... | 2 |
| 2075-35 | ET/643 | Fibre Washer for Elbow Union | 1 ... | 1 |
| S21-3 | | Oil Pipe Nipple | 1 ... | 2 |
| S21-2 | | Nut for Nipple... .. | 1 ... | 3 |
| 2080-29 | A6/410 | Oil Feed Pipe to Mainshaft | 1 ... | 6 |
| 2090-30 | A6/756 | Felt Washer (Magneto Armature | 1 ... | 4 |
| 2092-30 | A6/755 | Vellumoid Washer | 1 ... | 3 |
| 2092-31 | A7/125 | Cork Washer | 1 ... | 4 |
| 2094-30 | A6/757 | Steel Retaining Washer—between Cork and Felt washers | 1 ... | 3 |
| 2100-33 | A7/373 | Breather Pipe c/w nipple and nut | 1 ... | 2 0 |
| 0566 | E4/75 | Set Screw supporting Magneto Platform (5/16in. x 9/16in.) | 1 ... | 6 |
| S19-3 | | Washer for 0566 | 1 ... | 1 |
| 2102-30 | A6/762 | Plug Screw—above Pressure Regulator in Gear Cover | 1 ... | 2 |
| 2135-26 | A6/120 | Ring for ball valve (Breather pipe) | 1 ... | 5 |
| S9-2 | | Ball for Valve | 1 ... | 1 |
| 023 | A6/603 | Ch./Hd. Screw for gear cover (1/4in. x 1 1/2in. x 20) | 5 ... | 4 |
| 06 | A6/63 | „ „ „ Magneto Chain Cover (1/4x3/4in.x20) | 2 ... | 4 |
| 038 | A7/530 | „ „ „ „ „ (1/4x1in.x20) | 3 ... | 4 |
| 039 | A7/531 | „ „ „ „ „ (1/4x1 1/16in.x20) | 1 ... | 4 |
| 040 | A7/532 | „ „ „ „ „ (1/4x1 3/16in.x20) | 1 ... | 4 |
| 2150-30 | A6/760 | Body for Oil Pressure Regulator | 1 ... | 2 0 |
| 2152-30 | A6/768 | Fibre Washer (small) | 1 ... | 1 |
| 2153-30 | A6/767 | „ „ (large) | 1 ... | 1 |
| S9-1 | | Ball | 1 ... | 1 |
| 2154-30 | A6/764 | Spring | 1 ... | 2 |
| 2156-30 | A6/808 | Oil Pressure Adjusting Screw | 1 ... | 2 |
| 2155-30 | A6/765 | Plunger for Ball Valve | 1 ... | 3 |
| 2157-30 | E8/234 | Locknut | 1 ... | 1 |

OIL PUMP.

| | | | | |
|----------|---------|---|---------|------|
| 2212c-29 | A6/495C | Oil Pump, c/w plungers, block, valves, plugs, etc. | 1 ... 1 | 5 0 |
| 2212-29 | A6/495 | „ „ body only | 1 ... | 12 0 |
| 2214-29 | A6/511 | Joint Washer (paper) | 1 ... | 1 |
| 2216-29 | A6/355 | Plunger—delivery | 1 ... | 5 0 |
| 2217-29 | A6/356 | „ return | 1 ... | 5 0 |
| 2218-29 | A6/354 | Duralumin Block | 1 ... | 1 0 |
| 2219-29 | A6/665 | Plug for Plunger Ball Valve | 2 ... | 6 |
| 2220-29 | A6/666 | Spring for Plunger Valve | 2 ... | 2 |
| S9-1a | | Ball for Plunger Valve (7/32in. dia.) | 2 ... | 1 |
| 04 | A6/373 | Ch./Hd. Screw for Oil Pump Body (1/4in. x 3/4in. x 20) | 2 ... | 4 |

ENGINE PLATES, TIE BOLTS AND MAGNETO PLATFORM.

| | | | | |
|----------|---------|---|-------|-----|
| 2301-31 | E9/81 | Front Engine Plate | 2 ... | 4 6 |
| 2305-35 | E9/542 | Rear Engine Plate O/S. and Magneto Platform c/w fixed fittings (draw bolt type chain adjuster) | 1 ... | 8 6 |
| 2306B-33 | E9/374B | „ „ „ N/S. fitted with Footrest Stop Peg | 1 ... | 6 6 |
| 2315-31 | E9/86 | Top Cover for Front Engine Plate | 1 ... | 1 0 |
| 2316-31 | E9/83 | Front „ „ „ „ „ | 1 ... | 9 |
| 0178 | A6/831 | Tie Bolt (5/16in. x 2 3/4in. x 26) | 1 ... | 6 |
| 0179 | A6/82 | „ „ (5/16in. x 3 1/4in. x 26) | 1 ... | 6 |
| 0180 | A6/83 | „ „ (5/16in. x 4 3/8in. x 26) | 2 ... | 6 |
| 0276 | A6/80 | „ „ (3/8in. x 3 3/8in. x 26) | 3 ... | 6 |



ENGINE PLATES, TIE BOLTS AND MAGNETO PLATFORM—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH f s. d. |
|---------------------------|------------------------|---|----------------|---------------------------|
| 0278 | E8/410 | Tie Bolt ($\frac{3}{8}$ in. x $4\frac{1}{2}$ in. x 26) | 1 | 9 |
| 0441 | E8/6 | " " ($\frac{1}{2}$ in. x $3\frac{1}{2}$ in. x 20) | 1 | 9 |
| 0910 | E9/97 | Rear Engine Plate Bolt ($\frac{1}{2}$ in. x 4in. x 20) | 2 | 1 0 |
| 2382-33 | E9/371 | Gear Box Pivot Bolt ($\frac{1}{2}$ in. x $4\frac{1}{2}$ in. x 20) | 1 | 1 2 |
| 0299 | E9/380 | Stud (special) for Oil Tank Fixing ($\frac{3}{8}$ in. x $\frac{1}{2}$ in. o'all.) | 1 | 3 |
| 0917 | E9/413 | Bolt (special) top gear box fixing ($\frac{1}{2}$ in. x $4\frac{1}{2}$ in. x 20) | 1 | 6 |
| 0731 | A6/85 | Set Bolt for Magneto ($\frac{3}{8}$ in. x $\frac{3}{4}$ in. x 16) | 3 | 6 |
| S19-4 | | Washer for 0731 | 2 | 1 |
| 0513 | E8/294 | Set Bolt for Magneto Platform steady, N/S. ($\frac{1}{2}$ in. x $\frac{1}{2}$ in. x 26) | 1 | 3 |
| 2330-29 | E8/560 | Draw Bolt for Chain Adjustment | 1 | 4 |
| 2336-35 | E9/547 | Adjusting Nut for Draw Bolt | 1 | 3 |
| 2400-29 | E8/1143 | Undershield | 1 | 8 6 |
| 2402-29 | E8/1140 | Packing Washer for Shield | 2 | 2 |
| 2403-29 | E8/1142 | Bracket and Bolts for Shield | 1 | 6 |
| 0289 | A6/849 | Tie Bolt ($\frac{3}{8}$ in. x $4\frac{1}{2}$ in. x 26) | 1 | 9 |

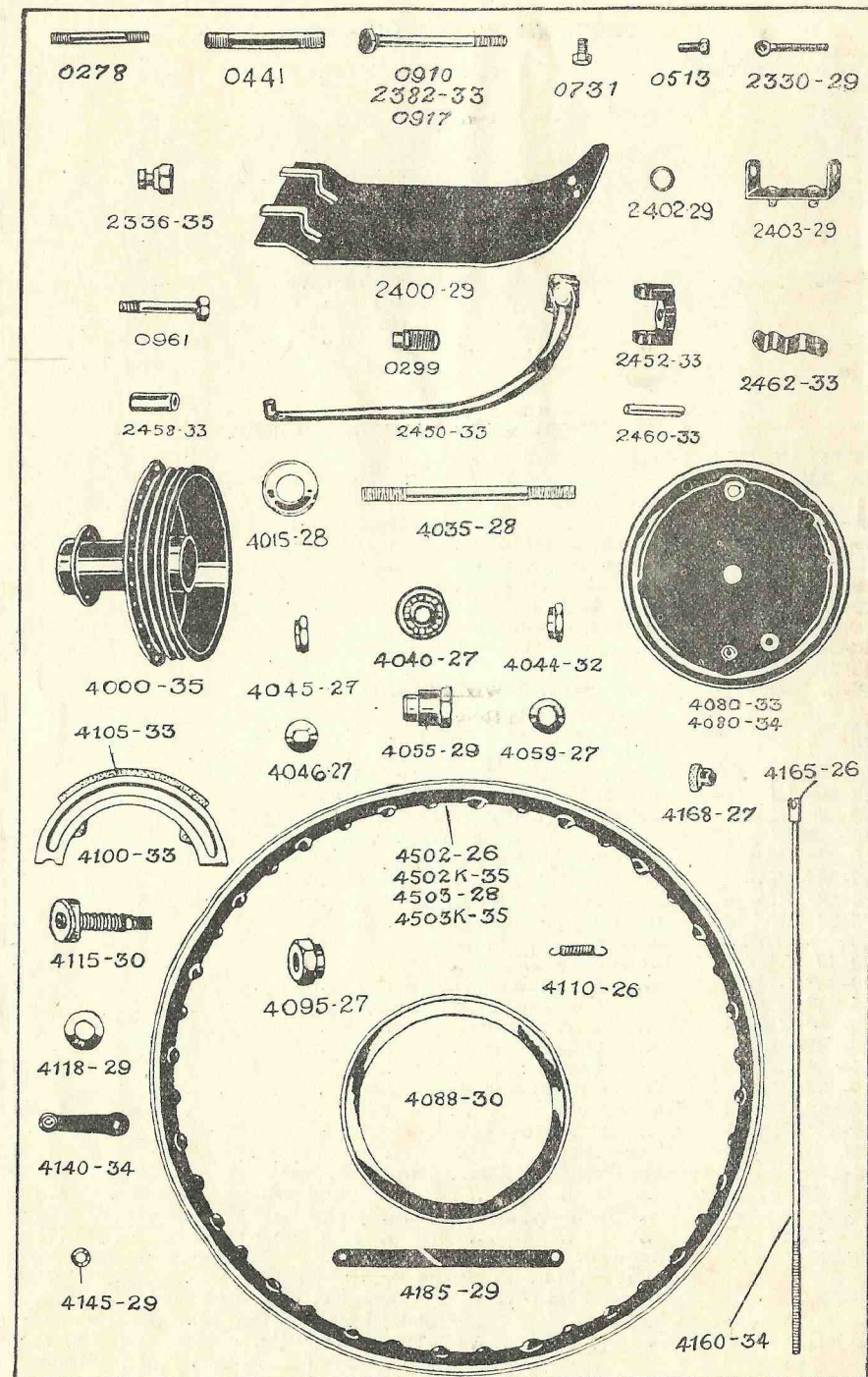
PROP. STAND.

| | | | | |
|---------|--------|---|---|-----|
| 2450-33 | E9/473 | Leg | 1 | 7 6 |
| 2452-33 | E9/474 | Anchorage | 1 | 5 0 |
| 2454-33 | E9/478 | Stop Peg in Anchorage | 1 | 2 |
| 0961 | E9/476 | Bolt fixing anchorage to engine plates ($\frac{1}{2}$ in. x 3in. x 20) | 1 | 1 3 |
| 2458-33 | 1837 | Distance Tube for Bolt (Inter. 7052-29) | 1 | 7 |
| S19-8 | | Washer for Bolt | 1 | 1 |
| 2460-33 | E9/475 | Swivel Pin for Leg | 1 | 1 0 |
| 2462-33 | E9/477 | Spring Clip for Leg | 1 | 2 |

FRONT WHEEL AND HUB.

| | | | | |
|-----------|----------|--|-----|--------|
| 4000-35 | C15/64C | Front Hub and Brake Drum | 1 | 1 10 0 |
| 4002c-35† | | " wheel c/w bearings, Spindle and Brake Parts, less tyre | 1 | 5 0 0 |
| 4002-35† | | " hub, Rim and Spokes only, built up | 1 | 2 12 6 |
| 4015-28 | C14/27 | Grease Retainer (pressed in hub, outside bearing) | 2 | 3 |
| 4035-28 | C14/25 | Wheel Spindle | 1 | 3 0 |
| 4040-27 | C13/41 | Taper Roller Bearings, complete | 2 | 8 6 |
| 4044-32 | C15/46 | Nut for Cone—inside Brake Drum | 1 | 6 |
| 4045-27 | C13/32 | Locknut for Adjusting Cone | 2 | 6 |
| 4046-27 | C13/33 | Lock Washer for Spindle—fits between cone and inner locknut | 1 | 3 |
| 4055-29 | C14/64 | Wheel Spindle Nut | 2 | 9 |
| 4059-27 | C14/19 | Washer for Spindle Nut | 2 | 3 |
| 4080-33 | C14/56AC | Brake Plate (black), with fixed attachments | 1 | 7 6 |
| 4080-34 | C14/56AC | " (chrome rim), with fixed attachments | 1 | 8 6 |
| 4088-30 | C14/69 | Dust Cover only for Brake Plate | 1 | 2 6 |
| 4095-27 | C14/21 | Brake Plate Locking Nut | 1 | 6 |
| 4100-33 | C13/3AC | " Shoe Half c/w lining | 2 | 4 0 |
| 4105-33 | C13/23A | " Lining ($5\frac{1}{2}$ in. x 1in. x $3/16$ in.) Price per Set | 2 | 2 6 |
| 4108-26 | C13/24 | " Rivets | Do. | 12 3 |
| 4110-26 | C13/5 | " Shoe Spring | 2 | 3 |
| 4115-30 | C13/117 | " Cam | 1 | 2 6 |
| 4118-29 | C13/66 | Washer for Brake Cam—loose, next cam. | 1 | 3 |
| 4140-34 | C15/72 | Brake Lever and Swivel Pin | 1 | 1 0 |
| 4145-29 | C13/83 | Dished Washer for Cam Spindle | 1 | 2 |
| 4160-34 | C15/71 | Brake Rod with Cable Connection | 1 | 1 6 |
| 4165-26 | C14/15 | Rod and Cable Connection only | 1 | 6 |
| 4168-27 | C14/16 | Brake Adjusting Nut | 1 | 4 |
| 4185-29 | C14/57 | " Anchor Bar | 1 | 1 3 |
| 003 | E8/874 | Grease Nipple (angle for hub) | 1 | 6 |
| 4502-26 | | Rim WM2-19 (3.25in. x 19in. tyre) Black | 1 | 10 3 |
| 4502K-35 | | " Chrome and Red | 1 | 17 9 |

†State Rim Size and Finish—Chrome 7/6 extra.



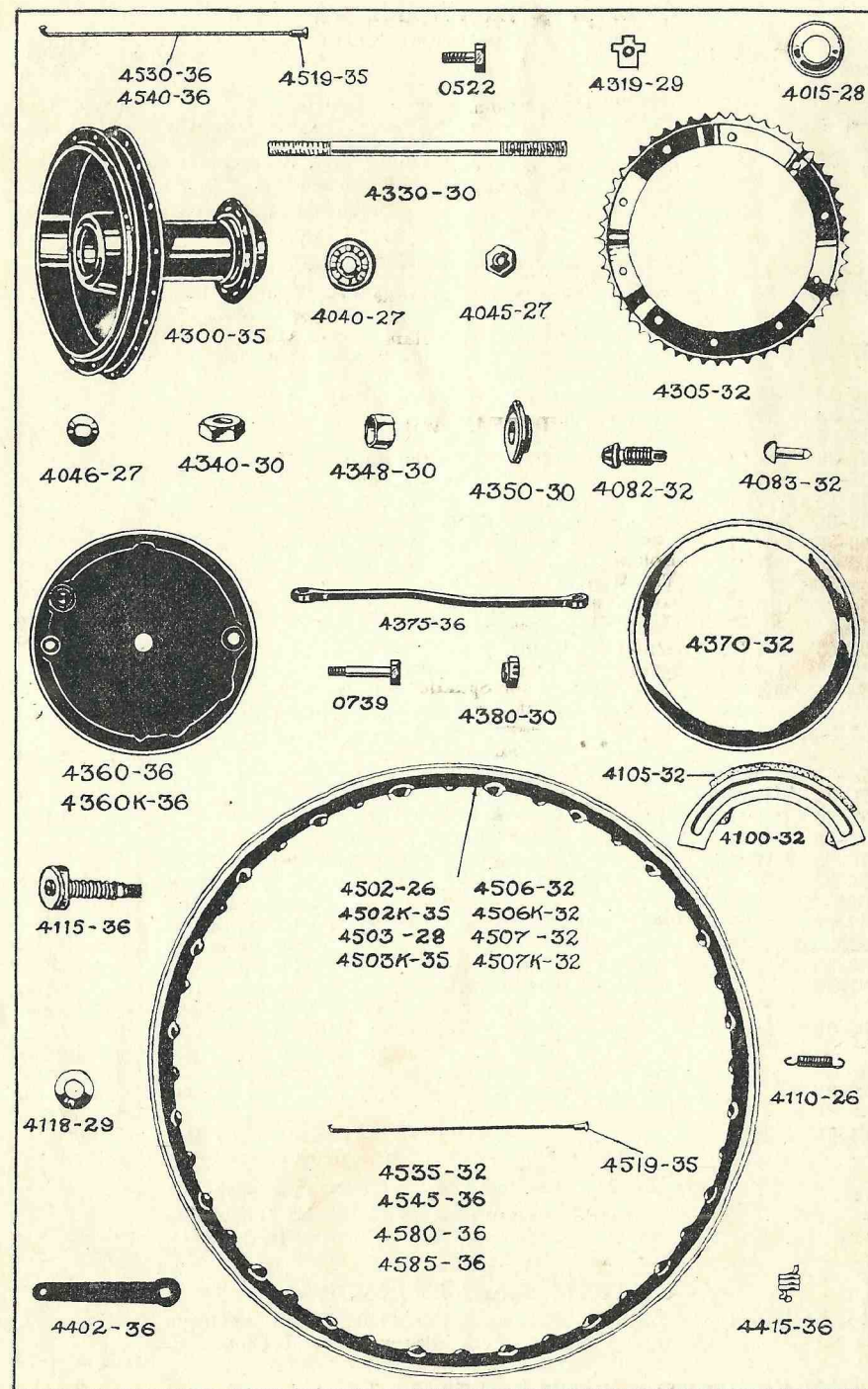
FRONT WHEEL AND HUB—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No.† per Set. | PRICE, EACH, £ s. d. |
|---------------------------|------------------------|--|------------------|----------------------------|
| 4503-28 | | Rim WM1-20 (3.00in. x 20in. tyre) Black | 1 | 9 6 |
| 4503K-35 | | " " " Chrome and Red | 1 | 17 0 |
| 4519-35 | | Nipple for 10G Spoke | — | 2 |
| 4530-36 | | Set of Spokes with Nipples for Rim WM1-20 | 40 | 7 6 |
| 4531-36 | | Spoke for Rim WM1-20, brake side 7in. x 10G butted | | |
| | | 8G x 80 deg. head | 20 | 3d. each |
| 4532-32 | | " " " flange side, 9in. x 10G x 80 | 20 | c/w |
| | | deg. head | 20 | nipple. |
| 4540-36 | | Set of Spokes with Nipples for Rim WM2-19 | 40 | 7 6 |
| 4541-35 | | Spokes for Rim WM2-19, brake side, 6½in. x 10G | | |
| | | butted 8G x 80 deg. head | 20 | 3d. each |
| 4543-32 | | " " " flange side, 8½in. x 10G | 20 | c/w |
| | | x 80 deg. head | 20 | nipple. |

FIXED REAR WHEEL AND HUB.

| | | | | |
|-----------|---------|--|----------|----------|
| 4300-35 | C15/63C | Rear Hub, Brake Drum and Spoke Flange | 1 | 1 12 6 |
| 4300c-36† | | " wheel c/w bearings, Spindle, Brake Parts and | | |
| | | Sprocket, less tyre | 1 | 5 12 0 |
| 4302-35† | | " Hub, Rim and Spokes only, built up | 1 | 2 13 0 |
| 4305-32* | C15/22 | Chain Sprocket 47T | 1 | 17 6 |
| 0522* | C13/84 | Bolt securing Sprocket | 10 | 4 |
| 4319-29* | C13/85 | Tab Washer for 0522 | 10 | 1 |
| 4015-28 | C14/27 | Grease Retainer (pressed in hub, outside bearing) | 2 | 3 |
| 4330-30 | C13/112 | Rear Wheel Spindle | 1 | 4 6 |
| 4040-27 | C13/41 | Taper Roller Bearing, complete | 2 | 8 6 |
| 4045-27 | C13/32 | Locknut for Adjusting Cone | 3 | 6 |
| 4046-27 | C13/33 | Lock Washer for Spindle—fits between cone and | | |
| | | inner locknut | 1 | 3 |
| 4340-30 | C13/118 | Hub Spindle Nut | 2 | 6 |
| 519-7 | | Washer for Spindle Nut | 2 | 1 |
| 4348-30 | C13/113 | Spindle Distance Piece—cone adjusting side | 1 | 4 |
| 4350-30* | C13/114 | Fork End Spindle Bush—Brake Drum side | 2 | 6 |
| 4360-36 | C15/81 | Brake Plate (black), with fixed attachments | 1 | 8 6 |
| 4360K-36 | C15/81K | " (chrome rim) with fixed attachments | 1 | 9 6 |
| 4082-32* | C15/40 | Fulcrum Adjusting Wedge (screws in brake plate) | 1 | 2 0 |
| 4083-32* | C15/24 | Wedge Spindle (next shoes) | 2 | 1 0 |
| 4370-32 | C15/43 | Dust Cover only for Brake Plate | 1 | 2 6 |
| 4375-36 | E9/582 | Brake Anchor Bar | 1 | 2 6 |
| 0739 | E9/608 | Bolt for front end of Bar | 1 | 6 |
| 4380-30 | C13/115 | Brake Plate Locknut | 1 | 6 |
| 4100-32* | C15/28 | " Shoe half c/w lining | 2 | 4 0 |
| 4105-32* | C15/29 | " Lining (6½in. x 1in. x 3/16in.) Price per Set | 2 | 2 6 |
| 4108-26* | C13/24 | " " Rivets | Do. | 12 3 |
| 4110-26* | C13/5 | " " Shoe Spring | 2 | 3 |
| 4115-36* | C15/90 | " " Cam | 1 | 2 6 |
| 4118-29* | C13/66 | Washer (loose) next Brake Cam | 1 | 3 |
| 4402-36* | C15/83 | Brake Lever | 1 | 2 6 |
| 4415-36* | C15/91 | " Return Spring | 1 | 3 |
| 003* | | Grease Nipple (angle) | 1 | 6 |
| 4502-26 | | Rim WM2-19 (3.25in. x 19in. tyre), Black | 1 | 10 3 |
| 4502K-35 | | " " " Chrome and Red | 1 | 17 9 |
| 4503-28 | | " WM1-20 (3.00in. x 20in. tyre), Black | 1 | 9 6 |
| 4503K-35 | | " " " Chrome and Red | 1 | 17 0 |
| 4519-35* | | Nipple for 10 G Spoke | 36 or 46 | 2 |
| 4535-32 | | Set of Spokes with nipples for Rim WM1-20 | 40 | 7 6 |
| 4536-32 | | Spoke for Rim WM1-20, brake side, 7in. x 10G | | |
| | | butted 8G x 80 deg. head | 20 | 3d. each |
| 4537-32 | | " " " flange side, 9½in. x 10G | 20 | c/w |
| | | x 80 deg. head | 20 | nipple. |

†—State Rim Size and Finish—Chrome 7/6 extra.



FIXED REAR WHEEL AND HUB—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|------------------------------|
| 4545-36 | | Set of Spokes with Nipples for Rim WM2-19 | ... 40 ... | 7 6 |
| 4546-36 | | Spoke for Rim WM2-19, brake side, 6½ in. x 10G | 20 | } 3d. each c/w nipple. |
| | | butted 8G x 80 deg. head | 20 | |
| 4547-32 | | flange side, 8½ in. x 10G | 20 | |
| | | x 80 deg. head | ... 20 | |

Parts marked thus * are also used with the Detachable Wheel.

DETACHABLE REAR WHEEL AND HUB.

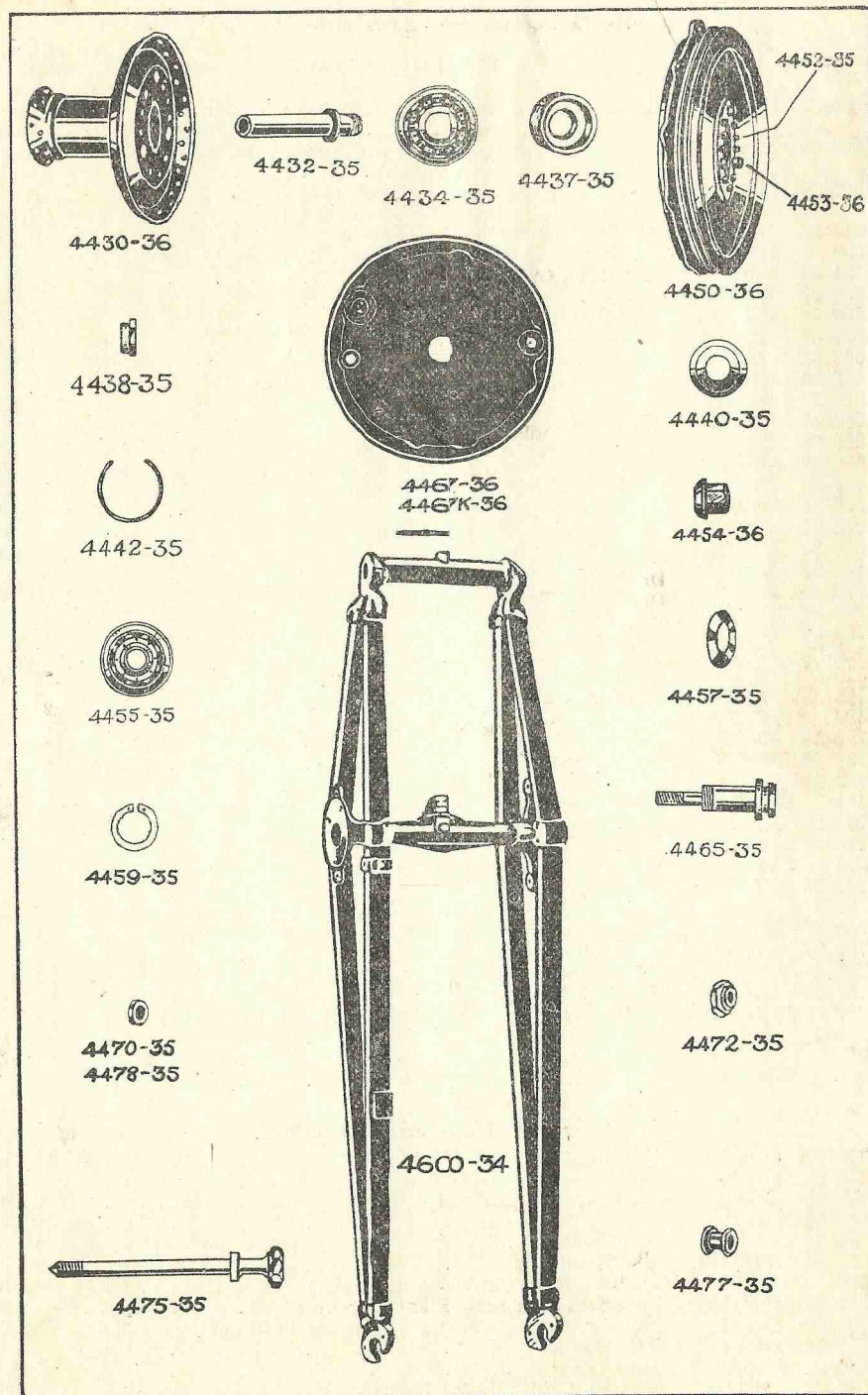
| | | | | | | | | | |
|----------|---------|--|-----|-----|-----|-----|-------------|----|---|
| 4425-36† | | Detachable wheel only, comprising hub, hollow spindle, bearings with locknuts and grease retainers, etc., rim and spokes | ... | ... | — | ... | 3 | 7 | 6 |
| 4427-36† | | Detachable wheel c/w Brake parts, Sprocket, and all fittings, etc., less tyre | ... | ... | ... | ... | 7 | 15 | 0 |
| 4430-36 | DW/3C | Rear Hub with Spoke Flanges only | ... | ... | 1 | ... | 1 | 2 | 6 |
| 4432-35 | DW/5 | Hollow Spindle | ... | ... | 1 | ... | 7 | 0 | |
| 4434-35 | | Ball Bearing for Hub | ... | ... | 2 | ... | 8 | 11 | |
| 4437-35 | DW/7 | Nut locking Bearing, Outer Race | ... | ... | 1 | ... | 1 | 0 | |
| 4438-35 | DW/8 | " " Inner Race | ... | ... | 1 | ... | 1 | 0 | |
| 4440-35 | DW/16 | Grease Retainer } Flange | ... | ... | 1 | ... | 3 | | |
| 4442-35 | DW/15 | Circlip (round) } End | ... | ... | 1 | ... | 2 | | |
| 4450-36 | DW/1 | Brake Drum with Drive Pegs and Studs | ... | ... | 1 | ... | 1 | 2 | 6 |
| 4452-35 | DW/14 | Drive Pegs | ... | ... | 9 | ... | 6 | | |
| 4453-36 | C15/93 | Drive Stud | ... | ... | 3 | ... | 6 | | |
| 4454-36 | C15/92 | Wheel Nut for Drive Stud | ... | ... | 3 | ... | 6 | | |
| 4455-35 | | Ball Bearing for Brake Drum | ... | ... | 1 | ... | 11 | 6 | |
| 4457-35 | DW/17 | Grease Retainer } Brake | ... | ... | 2 | ... | 3 | | |
| 4459-35 | A7/500 | Circlip (flat) (Int. 1445-35) } Drum | ... | ... | 1 | ... | 3 | | |
| 4465-35 | DW/6 | Fixed Spindle | ... | ... | 1 | ... | 2 | 6 | |
| 4467-36 | C15/88 | Brake Plate (black), with fixed attachments | ... | ... | 1 | ... | 8 | 6 | |
| 4467K-36 | C15/88K | " " (chrome dust cover), with fixed attachments | ... | ... | 1 | ... | 9 | 6 | |
| 4470-35 | DW/12 | " " Distance Ring | ... | ... | 1 | ... | 4 | | |
| 4472-35 | DW/10 | " " Locknut | ... | ... | 1 | ... | 6 | | |
| 4475-35 | DW/13 | Spindle Bolt | ... | ... | 1 | ... | 4 | 6 | |
| 4477-35 | DW/9 | Distance Collar (on spindle bolt) | ... | ... | 1 | ... | 6 | | |
| 4478-35 | DW/11 | " " Ring (on O/S. Hollow Spindle) | ... | ... | 1 | ... | 4 | | |
| 4506-32 | | " " WM1-20 (3.00in. x 20in. tyre), 36 hole, Black | ... | ... | 1 | ... | 9 | 6 | |
| 4506K-32 | | " " " " Chrome & Red | ... | ... | 1 | ... | 17 | 0 | |
| 4507-32 | | Rim WM2-19 (3.25in. x 19in. tyre), 36 hole, Black | ... | ... | 1 | ... | 10 | 3 | |
| 4507K-32 | | " " " " Chrome & Red | ... | ... | 1 | ... | 17 | 9 | |
| 4580-36 | | Set of Spokes with Nipples for rim WM2-19 | ... | ... | 36 | ... | 6 | 9 | |
| 4581-36 | | Spoke for Rim WM2-19, drive side, 7in. x 10G | ... | ... | 18 | ... | 3d. each | | |
| 4582-36 | | " " " " flange side, 8½in. x 10G | ... | ... | 18 | ... | c/w nipple. | | |
| 4585-36 | | Set of Spokes with Nipples for Rim WM1-20 | ... | ... | 36 | ... | 6 | 9 | |
| 4586-36 | | Spoke for Rim, WM1-20, drive side, 7½in. x 10G | ... | ... | 18 | ... | 3d. each. | | |
| 4587-36 | | " " " " flange side, 9½in. x 10G | ... | ... | 18 | ... | c/w nipple. | | |

† State Rim Size and Finish—Chrome 7/6 extra.

Other Parts common to Fixed and Detachable
Wheels are marked thus * under Fixed Wheel.

FRONT FORKS AND FITTINGS.

| | | | | | | | | | | | |
|-----------------|----------|---|-----|-----|-----|-----|---|-----|---|----|---|
| 4600C-34 | D10/115C | Forks, c/w Steering Column, Links, Spindles, Spring, Fork Damper, Head Clip, Ball Races and Balls | ... | ... | ... | ... | 1 | ... | 8 | 0 | 0 |
| 4600-34 | D10/115 | „ Girder Assembly only | ... | ... | ... | ... | 1 | ... | 3 | 17 | 6 |

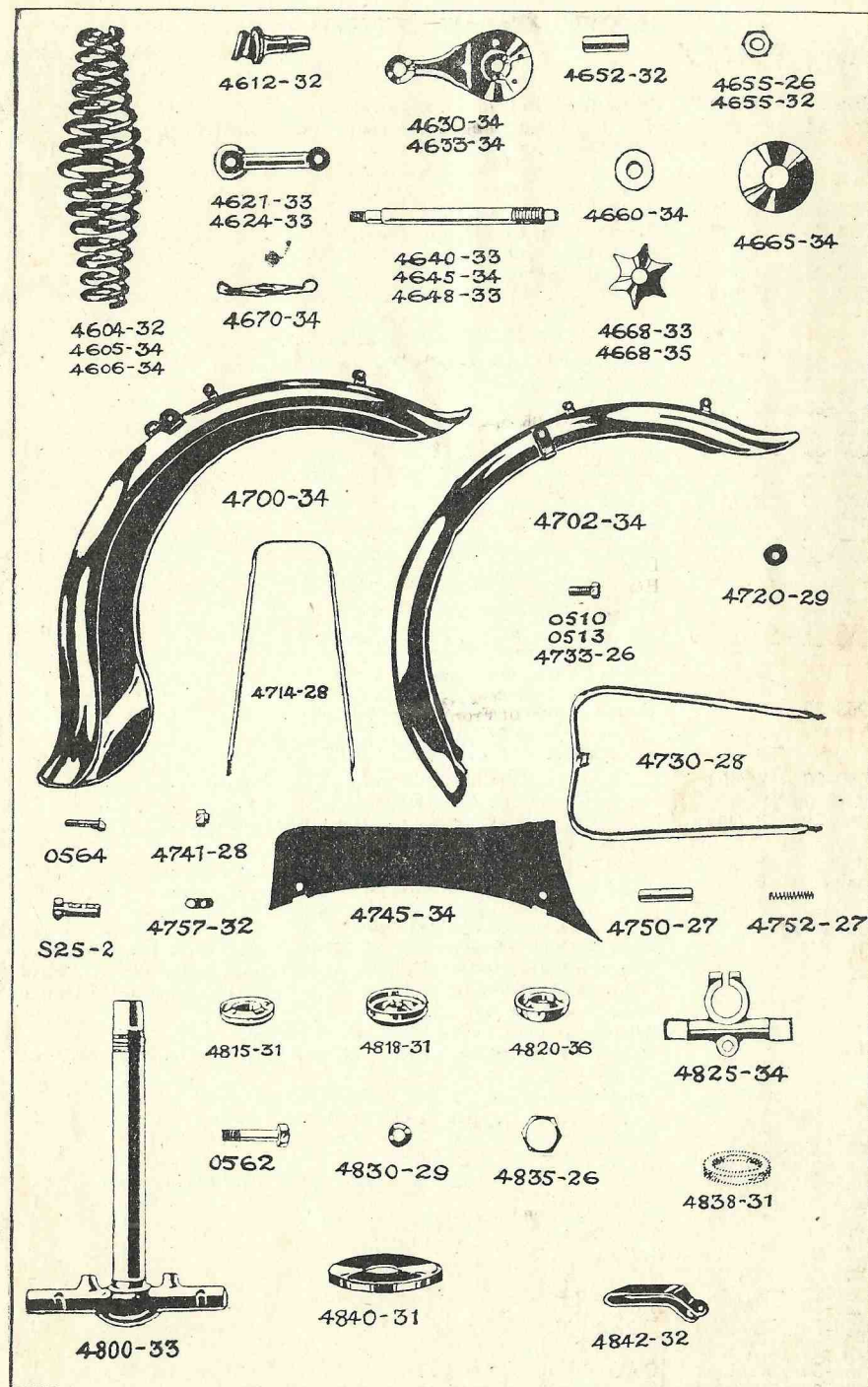


FRONT FORKS AND FITTINGS—contd.

| Order by SPARES No. | Do not use PART NO. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 4604-32 | D10/48A | Fork Spring, Solo (Red spot .344in. wire, 9in. free length) | 1 ... | 4 6 |
| 4605-34 | D10/126 | „ „ S/Car (Blue spot .344in. wire, 9½in. free length) | 1 ... | 4 6 |
| 4606-34 | D10/125 | „ „ 250/350 c.c. Solo (Yellow spot .312in. wire, 9½in. free length) | 1 ... | 4 6 |
| 4612-32 | D10/39 | Spring Anchorage—top of spring | 1 ... | 3 0 |
| 0609 | D10/26 | Set Pin for Anchorage (5/16in. x 13/16in.) | 1 ... | 6 |
| 4621-33 | D10/71 | Top Link O/S | 1 ... | 3 9 |
| 4624-33 | D10/70 | „ „ N/S | 1 ... | 3 9 |
| 4630-34 | D10/99 | Middle Link, N/S | 1 ... | 3 6 |
| 4633-34 | D10/98 | „ „ O/S | 1 ... | 3 6 |
| 4640-33 | D10/72 | Link Spindle, top—6½in. long overall | 2 ... | 4 3 |
| 4645-34 | D10/74A | „ „ lower front—9 5/16in. long | 1 ... | 5 6 |
| 4648-33 | D10/73 | „ „ rear, 9½in. long | 1 ... | 5 6 |
| 4652-32 | D10/40 | Bush for Link Spindle | 8 ... | 6 |
| 4655-26 | D7/16 | Nut for Link Spindle, ½in. dia. | 4 ... | 6 |
| 4655-32 | D10/50 | „ „ 7/16in. dia. | 3 ... | 6 |
| 4660-26 | D9/28 | Shim, pen steel, for link spindleper doz. | ... | 3 |
| 4660-34 | D10/114 | Knurled Adjustment Washer | 6 ... | 2 |
| 4665-34 | D10/107 | Friction Disc for Fork Damper | 2 ... | 9 |
| 4668-33 | D10/82 | Star Washer for Damper | 1 ... | 1 6 |
| 4668-35 | D10/133 | Dummy Star Washer, N/S | 1 ... | 1 0 |
| 4670-34 | D10/93 | Hand Knob for Damper Adjustment | 1 ... | 3 6 |
| 4700-34 | D10/119 | Mudguard (valanced) | 1 ... | 15 6 |
| 4702-34 | D10/120 | „ (plain) | 1 ... | 10 6 |
| 4714-28 | E8/385 | „ Stay | 1 ... | 3 0 |
| 0510 | E1/60 | Bolt for Stay and Guard (¼in. x ½in.) | 3 ... | 4 |
| 0513 | E8/294 | „ „ Guard Stay (¼in. x 7/16in.) | 1 ... | 3 |
| 094 | E9/532 | Screw for top of Front Stay | 2 ... | 2 |
| 4720-29 | E8/780 | Distance Piece for Guard Stay | 2 ... | 2 |
| 4730-28 | D9/97 | Front Stand | 1 ... | 7 6 |
| 4733-26 | D9/34 | „ „ Eyebolt (5/16in. x ¾in.) | 2 ... | 4 |
| 0564 | D9/102 | Bolt locking stand to guard (5/16in. x ¾in.) | 1 ... | 4 |
| 4741-28 | D9/101 | Nut for Stand Bolt (special), 5/16in. dia. | 1 ... | 4 |
| 4745-34 | D10/21A | Number Plate | 1 ... | 1 6 |
| 083 | 188 | Screw for Number Plate | 2 ... | 1 |
| 4749-34 | C15/73 | Brake Cable Stop Lug | 1 ... | 9 |
| S2-3 | ... | Locknut for Lug | 1 ... | 1 |
| 4750-27 | D9/29 | Spring Box for Front Brake Rod and Cable conn. | 1 ... | 6 |
| 4752-27 | D9/31 | „ „ for connection | 1 ... | 3 |
| S25-2 | ... | Brake Cable Adjuster | 1 ... | 1 0 |
| 4757-32 | D10/54 | Locknut for Adjuster | 1 ... | 1 |
| 0737 | D10/121 | Bolt—top brake anchor bar (¾in. x 1 1/16in. x 26) | 1 ... | 6 |
| S1-4 | ... | Nut for Bolt | 1 ... | 2 |
| 001 | ... | Grease Nipple (plain) | — ... | 3 |
| 003 | E8/874 | „ „ (angle) with nut | — ... | 6 |

STEERING HEAD AND FITTINGS.

| | | | | |
|---------|---------|--|--------|------|
| 4800-33 | D10/77C | Steering Column and Crown | 1 ... | 15 6 |
| 4815-31 | D10/3 | Ball Race for Fork Crown | 1 ... | 2 6 |
| 4818-31 | D10/2 | „ „ „ Head Clip | 1 ... | 2 6 |
| 4820-36 | D10/137 | „ „ „ Head lug | 2 ... | 2 6 |
| S9-2 | ... | Steel Balls (price per set) | 20 ... | 1 3 |
| 4825-34 | D10/104 | Ball Head Clip | 1 ... | 10 6 |
| 0562 | E8/142 | Bolt for Head Clip (5/16in. x 1½in.) | 1 ... | 6 |
| 4830-29 | D9/129 | Spherical Washer for Head Clip Bolt | 2 ... | 3 |
| 4835-26 | D8/21 | Nut for Steering Column—adjusting head bearings | 2 ... | 9 |
| 4838-31 | D10/7 | Felt Washer | 2 ... | 4 |
| 4840-31 | D10/8 | Dust Cover | 1 ... | 3 |
| 4842-32 | E9/310 | Bowden Cable Clip (on Head Lug) | 2 ... | 2 |



STEERING HEAD AND FITTINGS—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 081 | E8/492 | Screw for Clip (5/32in. x 1/4in. x 32) | 2 | 6 |
| 4850-34 | D10/111 | Handlebar Bracket c/w solid caps and 4 bolts (0563), for flexible mounting | 1 | 13 6 |
| 0563 | D9/81 | Bolt securing Handlebar Bracket to Ball Head Clip (5/16in. x 1 1/8in. x 26) | 4 | 6 |
| 4852-34 | D10/124 | Washer for 0563 | 4 | 1 |
| 4854-34 | D10/116 | Pressure Nut for Rubber Packing | 2 | 2 6 |
| 4856-34 | D10/117 | Steel Disc next Packing | 4 | 3 |
| 4858-34 | D10/118 | Rubber Packing | 2 | 4 |
| 003 | E8/874 | Grease Gun Nipple (angle) with Nut | 2 | 6 |

STEERING DAMPER.

| | | | | |
|---------|---------|---|---|-----|
| 4900-34 | | Steering Damper complete (extra equipment) | 1 | 7 6 |
| 4901-34 | D10/110 | Damper Knob | 1 | 3 6 |
| 4902-35 | D10/135 | Collar below knob (pressed in column) | 1 | 3 |
| 0300 | D10/87 | Tie Bolt (3/4in. x 10in. overall) | 1 | 9 |
| 4903-35 | D9/18A | Trunnion | 1 | 2 0 |
| 4905-26 | D9/19 | Locknut for Star Washer (3/8in. x 26) | 1 | 2 |
| 4909-35 | D10/136 | Star Washer | 1 | 6 |
| 4912-35 | D10/131 | Friction Disc | 2 | 6 |
| 4915-32 | E9/157 | Anchor Plate | 1 | 2 6 |
| 4916-35 | D10/132 | Damper Bottom Plate | 1 | 1 3 |
| 0514 | E8/390 | Bolt securing Anchor Plate (1/4in. x 1 1/8in. x 26) | 1 | 4 |
| 85-2 | | Spring Washer for 0514 | 1 | 1 |
| 81-2 | | Nut for 0514 | 1 | 1 |
| 4929-34 | E9/65 | Spring inside Damper Knob (Int. 5772-31) | 1 | 1 |

FRAME.

| | | | | |
|---------|--|---|---|--------|
| 4950-36 | | Frame complete, less all loose fittings | 1 | 10 0 0 |
|---------|--|---|---|--------|

PETROL TANK AND FITTINGS.

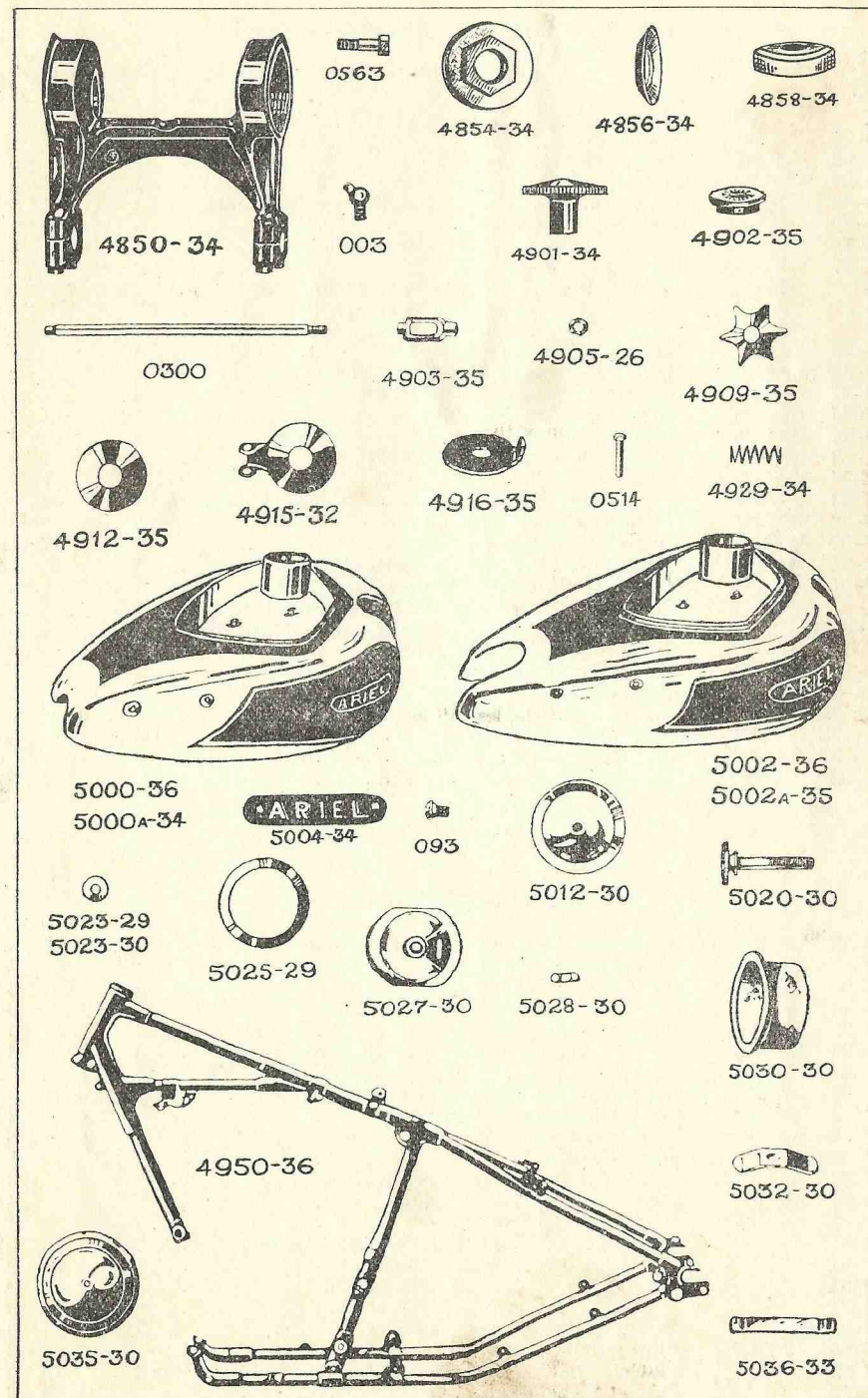
| | | | | |
|-----------|---------|--|---|--------|
| 5000-36 | E9/493 | Tank, 2 1/2 galls. (Chrome and Black), less fittings | 1 | 3 17 6 |
| 5000c-36 | | „ as above, c/w fittings | 1 | 5 7 6 |
| 5000a-34 | E9/493 | „ 2 1/2 galls. (Chrome and Red), less fittings | 1 | 4 15 0 |
| 5000ac-34 | | „ as above c/w fittings | 1 | 6 5 0 |
| 5002-36 | E9/492A | „ 3 1/4 galls. (Chrome and Black), less fittings | 1 | 5 5 0 |
| 5002c-36 | | „ as above, c/w fittings | 1 | 6 15 0 |
| 5002a-35 | E9/492A | „ 3 1/4 galls. (Chrome and Red), less fittings | 1 | 5 5 0 |
| 5002ac-35 | | „ as above, c/w fittings | 1 | 6 15 0 |

Tank fittings comprise: Panel with covers for clock and speedometer holes, Petrol Filler Cap and Tap, Knee Grips, Petrol Connecting Pipe and Drain Plug. Speedometer and Oil Gauge are not included.

All above tanks are for Foot Gear Change.

If Hand Change is required add "Z" to Spares Number, viz., 5000Z-36.

| | | | | |
|----------|---------|---------------------------------------|---|-----|
| 5004-34 | E9/487 | Ariel Name Plate (for Black Tank) | 2 | 2 3 |
| 5004-35 | | „ „ (for Red Tank) | 2 | 2 3 |
| 093 | E9/488 | Screw for Name Plate (price per doz.) | 4 | 4 |
| 5012c-30 | E8/995C | Petrol Filler Cap, complete | 1 | 3 6 |
| 5012-30 | E8/995 | „ „ only, with anti-splash and washer | 1 | 1 6 |
| 5020-30 | E8/1090 | Filler Cap Screw | 1 | 1 6 |
| 5023-29 | E8/632 | Leather Washer, 3/4in. O.D. | 1 | 2 |
| 5023-30 | E8/991 | „ „ 3/4in. O.D. | 1 | 2 |
| 5025-29 | E8/629 | Washer for Filler Cap... | 1 | 4 |
| 5027-30 | E8/986 | Locking Cam | 1 | 9 |
| 5028-30 | E8/992 | Lock Nut | 2 | 1 |
| 5030-30 | E8/1076 | Petrol Filler Gauze | 1 | 2 0 |
| 5032-30 | E8/1077 | Spring for 5030-30 | 1 | 4 |
| 5035-30 | E8/1003 | Cover for Speedometer Hole | 1 | 1 0 |
| 5036-33 | FL/475 | Clamp bar for cover | 1 | 3 |

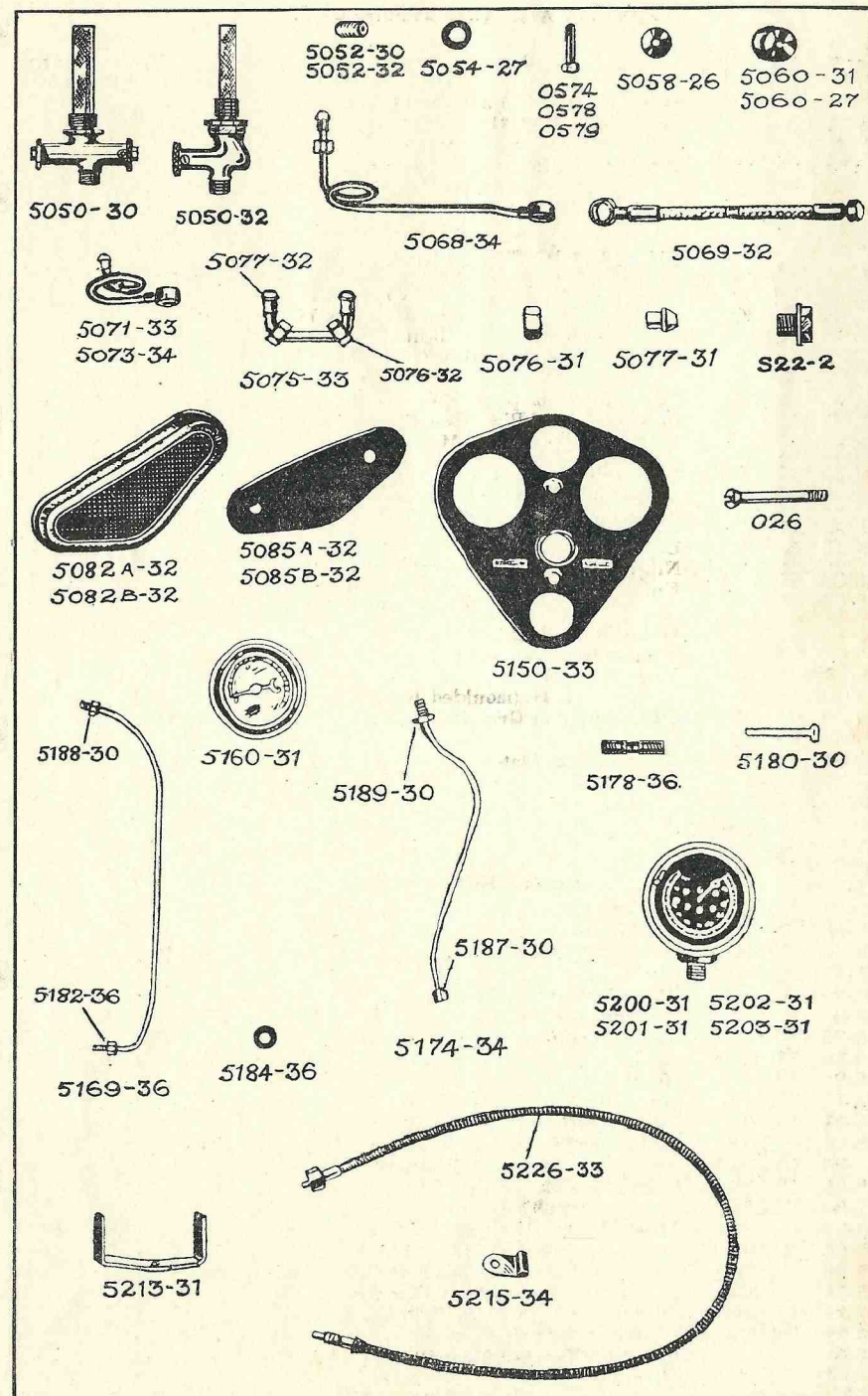


PETROL TANK AND FITTINGS—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 091 | FL/476 | Screw for Strap (5/32in. x 13/16in. x 32) ... | 1 ... | 3 |
| 5038-33 | E9/12 | Nut (inter. 6136-31) ... | 2 ... | 1 |
| 5040-32 | E9/127 | Rubber Sleeve, Petrol Filler ... | 1 ... | 9 |
| 5050-30 | E8/1008 | Petrol Tap—2 level—and Strainer ... | 1 ... | 3 6 |
| 5050-32 | E9/352 | „ „ (large bore) and Strainer for Hunters ... | 1 ... | 4 3 |
| 5052-30 | | Cork for 2-level Tap ... | 2 ... | 1 |
| 5052-32 | | „ „ large bore tap—Hunter Models ... | 1 ... | 2 |
| 5054-27 | E8/403 | Petrol Tap Washer ... | 1 ... | 3 |
| 0574 | E8/245 | Tank Fixing Bolt (5/16in. x 1 7/16in. x 18) ... | 2 ... | 6 |
| 0578 | E9/152 | „ „ „ (5/16in. x 1 1/4in. x 18) ... | 2 ... | 6 |
| 0579 | E9/462 | „ „ „ (5/16in. x 1 3/8in. x 18) ... | 2 ... | 6 |
| 5058-26 | E8/68 | Steel Washer for Tank Bolt ... | 4 ... | 3 |
| 5060-31 | E9/166 | Rubber Packing Washer (3/8in. thick) ... | 6 ... | 3 |
| 5060-27 | E8/247 | „ „ „ (3/8in. thick) ... | 4 ... | 4 |
| 5068-34 | E9/495 | Petrol Pipe complete, S.V. ... | 1 ... | 4 6 |
| 5069-32 | E9/336 | Flexible Petrol Pipe, Red Hunter Models ... | 1 ... | 12 6 |
| 5071-33 | E9/498 | Petrol Pipe complete, Model NF, VF, VG ... | 1 ... | 4 6 |
| 5073-34 | E9/499 | „ „ „ „ LF ... | 1 ... | 4 6 |
| 5075-33 | E9/407 | „ „ Connecting Pipe—between 2 sides of Tank ... | 1 ... | 2 6 |
| 5076-32 | E9/224 | Union Nut for Connecting Pipe ... | 2 ... | 3 |
| 5077-32 | E9/225 | Nipple for Connecting Pipe ... | 2 ... | 2 |
| 5076-31 | E9/174 | Union Nut, Tank End, for Copper Petrol Pipe ... | 1 ... | 3 |
| 5077-31 | E9/172 | Nipple, Tank End, for Copper Petrol Pipe ... | 1 ... | 2 |
| S21-2 | | Union Nut, Tank End, for Flexible Petrol Pipe ... | 1 ... | 3 |
| S21-3 | | „ „ Nipple, Tank End, for Flexible Petrol Pipe ... | 1 ... | 2 |
| S22-2 | | Drain Plug (3 1/4 gall. Tank only) ... | 1 ... | 6 |
| 5078-29 | E8/734 | Washer for Drain Plug ... | 1 ... | 3 |
| 5082a-32 | E9/255 | Knee Grip, R.H. (moulded L inside) ... | 1 ... | 3 0 |
| 5082b-32 | E9/256 | „ „ „ „ L.H. (moulded R inside) ... | 1 ... | 3 0 |
| 5085a-32 | E9/257 | Plate for Knee Grip, R.H. ... | 1 ... | 9 |
| 5085b-32 | E9/258 | „ „ „ „ L.H. ... | 1 ... | 9 |
| 5087-32 | E9/196 | Nut securing Plate ... | 2 ... | 2 |

INSTRUMENT PANEL.

| | | | | |
|---------|---------|--|-------|------|
| 5150-33 | E9/232 | Instrument Panel only (state Black or Red) ... | 1 ... | 5 0 |
| 026 | E9/245 | Screw securing Panel (1/4in. x 2 7/32in. x 26) ... | 2 ... | 6 |
| 5153-33 | E9/364 | Disc for Pat. No. ... | 1 ... | 3 |
| 5155-34 | | Rubber Moulding for edge of panel ... | 1 ... | 9 |
| 5160-31 | | Oil Gauge complete ... | 1 ... | 15 0 |
| 5169-36 | E9/472A | „ „ „ „ Pipe c/w Unions, Gear Cover End ... | 1 ... | 3 6 |
| 5174-34 | E9/471A | „ „ „ „ „ and Nut, Gauge End ... | 1 ... | 2 0 |
| 5178-36 | A7/568 | Connecting Stud for Lower Oil Gauge Pipe ... | 1 ... | 1 0 |
| 5180-30 | E8/262 | Clip—Aluminium Flat Strip ... | 1 ... | 2 |
| 5182-36 | A7/567 | Swivel Connection Union ... | 1 ... | 1 6 |
| 5184-36 | A7/569 | Fibre Washer ... | 2 ... | 1 |
| 5187-30 | E8/1036 | Union Nut—centre joint in Oil Gauge Pipe ... | 1 ... | 3 |
| 5188-30 | A6/761 | Union—centre (fixed to pipe) ... | 1 ... | 4 |
| 5189-30 | E8/1087 | „ „ Gauge End ... | 1 ... | 4 |
| 5200-31 | | Speedometer Head only, 80 m.p.h. 4-speed Box ... | 1 10 | 0 |
| 5201-31 | | „ „ „ „ 140 k.p.h. „ „ „ ... | 1 10 | 0 |
| 5202-31 | | „ „ „ „ 100 m.p.h. „ „ „ ... | 1 15 | 0 |
| 5203-31 | | „ „ „ „ 160 k.p.h. „ „ „ ... | 1 15 | 0 |
| 5213-31 | | Bridge Piece securing Head ... | 1 ... | 6 |
| 5215-34 | E9/497 | Clip securing Drive Cable to Chain Cover ... | — ... | 3 |
| 5226-33 | | Flexible Driving Cable and Case, 32in. 4-speed Box ... | 1 ... | 13 0 |
| 5231-33 | | Driving Cable—Inner Flex only, 32in. „ „ „ ... | 6 ... | 6 |
| 5236-33 | | „ „ „ „ Outer Flex only, 32in. „ „ „ ... | 6 ... | 6 |



INSTRUMENT PANEL—contd.

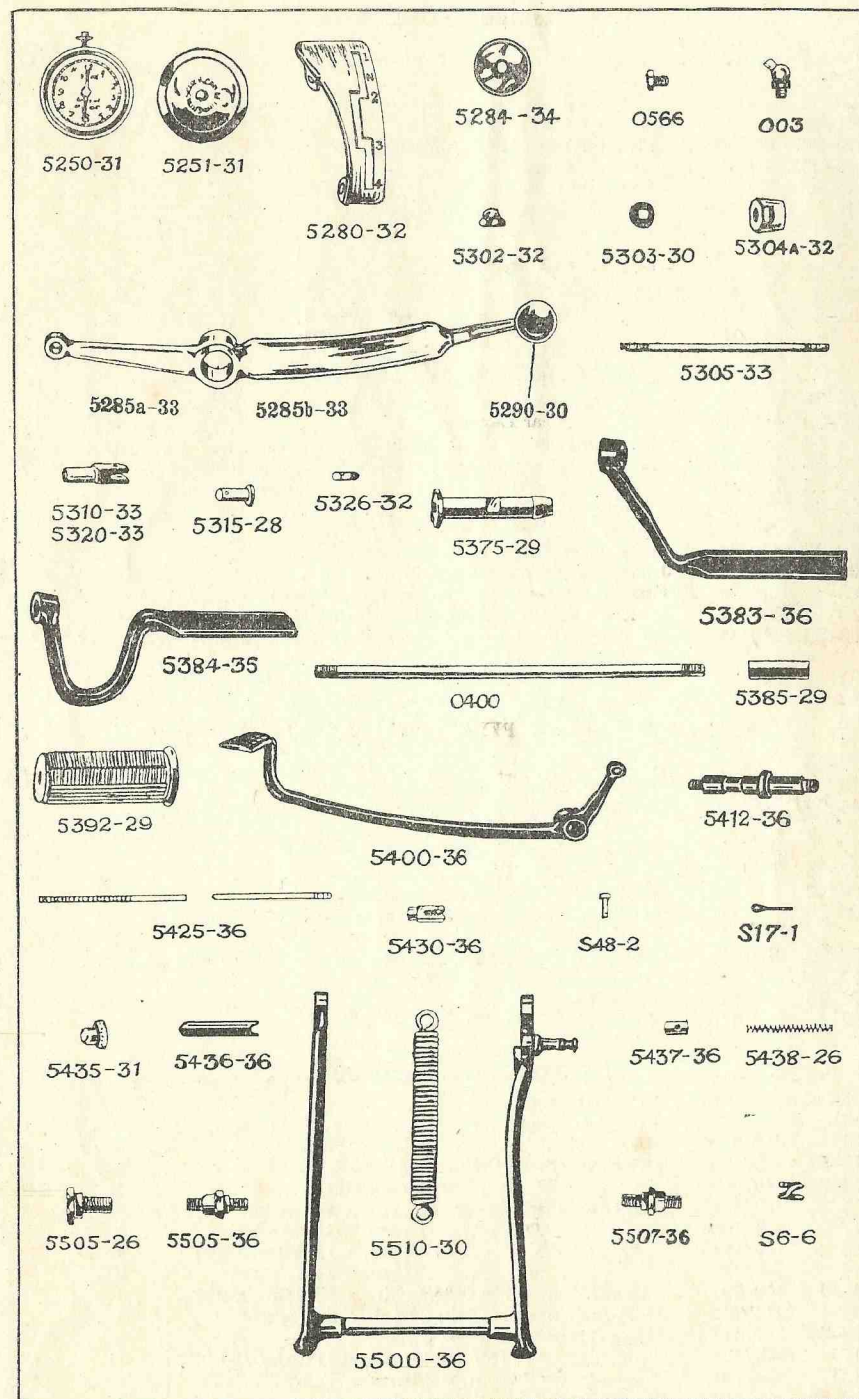
| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|-----------------------------|----------------|---------------------------|
| 5250-31 | | Smith 8-Day Clock | 1 .. | 1 10 0 |
| 5251-31 | E9/140 | Cover for Clock Hole | 1 .. | 1 0 |

HAND GEAR CONTROL AND FITTINGS.

| | | | | | | | | |
|----------|---------|---|-----|-----|-----|-----|----|---|
| 5280-32 | E9/240 | Gear Control Quadrant—4-speed | ... | ... | 1 | ... | 5 | 0 |
| 5284-34 | E9/466 | Plated Disc for Quadrant Fixing Bolt | ... | ... | 2 | ... | 3 | 4 |
| 0566 | E4/75 | Bolt securing Quadrant (5/16in. x 9/16in. x 26) | ... | 2 | ... | 4 | | |
| 5285a-33 | E9/239a | Gear Lever for 2½ gall. tank | ... | ... | 1 | ... | 10 | 6 |
| 5285b-33 | E9/239B | " " " 3½ " " | ... | ... | 1 | ... | 10 | 6 |
| 5290-30 | E8/1013 | Knob for Gear Lever | ... | ... | 1 | ... | | 6 |
| 003 | | Angle Nipple for Gear Lever | ... | ... | 1 | ... | | 6 |
| 5302-32 | E9/243 | Cap Nut for Gear Lever Pivot | ... | ... | 1 | ... | | 4 |
| 5303-30 | E8/1026 | Square Hole Washer for Gear Lever Knob | ... | 1 | ... | 2 | | |
| 5304a-32 | E9/241 | Adjusting Bush for Gear Lever Pivot | ... | ... | 1 | ... | | 9 |
| 5305-33 | E9/428 | Gear Control Rod—4-speed | ... | ... | 1 | ... | 2 | 6 |
| 5310-33 | E9/447 | Fork End—top | ... | ... | 1 | ... | 1 | 3 |
| 5315-28 | B9/12 | Joint Pin—top and bottom | ... | ... | 2 | ... | | 3 |
| 5320-33 | E9/448 | Fork End—bottom | ... | ... | 1 | ... | 1 | 3 |
| 5326-32 | E9/307 | Locknut for Fork End—top and bottom | ... | ... | 2 | ... | | 2 |

FOOTRESTS, BRAKE PEDAL AND ROD, REAR STAND.

| | | | | | | | | | |
|---------|---------|--|-----|-----|-----|---|-----|----|---|
| 5375-29 | E8/665 | Footrest Support | ... | ... | ... | 2 | ... | 3 | 6 |
| 5383-36 | E9/596 | ,, N/S | ... | ... | ... | 1 | ... | 3 | 6 |
| 5384-35 | E9/512 | ,, O/S | ... | ... | ... | 1 | ... | 3 | 6 |
| 0400 | E8/666 | ,, Rod (7/16in. x 13in. long) | ... | ... | ... | 1 | ... | 1 | 6 |
| 5385-29 | E8/604 | ,, Distance Tube | ... | ... | ... | 1 | ... | 3 | 2 |
| S2-5 | | Nut for 0400 | ... | ... | ... | 2 | ... | 2 | 1 |
| S5-5 | | Spring Washer for 0400 | ... | ... | ... | 2 | ... | 1 | 1 |
| 5392-29 | E8/605 | Rubber Pad for Footrest | ... | ... | ... | 2 | ... | 1 | 6 |
| 5400-36 | E9/579 | Brake Pedal | ... | ... | ... | 1 | ... | 6 | 6 |
| 5412-36 | E9/580 | ,, ,, Spindle | ... | ... | ... | 1 | ... | 3 | 6 |
| S1-4 | | Nut | ... | ... | ... | 1 | ... | 2 | 2 |
| S19-4 | | Plain Washer for Pedal | ... | ... | ... | 1 | ... | 1 | 1 |
| S2-6 | | Locknut for Pedal | ... | ... | ... | 1 | ... | 2 | 2 |
| 5425-36 | C15/85 | Brake Rod ($\frac{3}{4}$ in. x 16 $\frac{1}{2}$ in. long) | ... | ... | ... | 1 | ... | 2 | 3 |
| 5430-36 | E8/206A | ,, ,, Jaw (Front end) | ... | ... | ... | 1 | ... | 9 | 9 |
| S48-2 | | Joint Pin | ... | ... | ... | 1 | ... | 3 | 3 |
| S17-1 | | Split Pin | ... | ... | ... | 1 | ... | 1 | 1 |
| 5435-31 | C15/18 | Adjusting Nut on Brake Rod | ... | ... | ... | 1 | ... | 4 | 4 |
| 5436-36 | C15/89 | Adjusting Nut Sleeve | ... | ... | ... | 1 | ... | 3 | 3 |
| 5437-36 | C15/84 | Swivel Pin for Brake Lever | ... | ... | ... | 1 | ... | 1 | 6 |
| 5438-26 | C13/22 | Adjuster Nut Spring | ... | ... | ... | 1 | ... | 4 | 4 |
| S1-2 | | ,, Spring Locknut | ... | ... | ... | 2 | ... | 1 | 1 |
| 5500-36 | | Rear Stand | ... | ... | ... | 1 | ... | 17 | 6 |
| 5505-26 | E1/58 | ,, Bolt O/S | ... | ... | ... | 1 | ... | 6 | 6 |
| 5505-26 | E1/58 | ,, ,, N/S except V.G., N.G., L.G. | ... | ... | ... | 1 | ... | 6 | 6 |
| 5505-36 | E9/604 | ,, ,, N/S, V.G. only | ... | ... | ... | 1 | ... | 1 | 9 |
| 5507-36 | E9/603 | ,, ,, N/S, N.G. and L.G. | ... | ... | ... | 1 | ... | 9 | 9 |
| 5510-30 | E8/908 | ,, Spring | ... | ... | ... | 1 | ... | 2 | 0 |
| S6-6 | | Thackery Washer, Rear Stand | ... | ... | ... | 2 | ... | 1 | 1 |
| 001 | | Grease Nipple | ... | ... | ... | 1 | ... | 3 | 3 |



| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 5540-32 | | 1 Pair Pillion Footrests, complete (extra equipment) | — ... | 7 6 |
| 5541-32 | E9/345 | Rubber Pad | 2 ... | 1 6 |
| 5542-28 | E8/420 | Hinged Bar carrying Pad | 2 ... | 2 9 |
| 5544-29 | E8/755A | Anchor Pin, N/S. only | 1 ... | 2 6 |
| 5545-32 | E9/327 | Extended Anchor Pin, O/S. only | 1 ... | 3 0 |
| 0297 | E9/346 | Stud for Extended Anchor Pin | 1 ... | 4 |
| S19-4 | | Washer | 1 ... | 1 |
| 07 | E8/756 | Screw ($\frac{3}{8}$ in. x $\frac{7}{8}$ in.) | 2 ... | 3 |
| 5547-28 | E8/423 | Thackery Washer | 2 ... | 2 |
| S2-4 | | Nut for 07 | 2 ... | 1 |
| S1-4 | | " " 5544-29 and 5545-32 | 2 ... | 2 |

| | | | | | |
|---------|----------|--|-------|----|---|
| 5575-36 | E9/522 | Rear Mudguard, unvalanced | 1 ... | 16 | 0 |
| 5576-36 | E9/521 | " " valanced | 1 ... | 17 | 6 |
| 5578-36 | | " part only with Hinge and Rivets | 1 ... | 5 | 6 |
| 5589-35 | E9/523A | Centre Stay with Lifting Handle for Upswept Exh. Pipe | 1 ... | 7 | 6 |
| 5590-35 | E9/523 | " " " " " " D'swept " " | 1 ... | 7 | 6 |
| 5591-35 | E9/524 | Rear Stay | 1 ... | 3 | 0 |
| 094 | E9/532 | Screw for Mudguard—Stay fixing | 4 ... | 2 | 2 |
| 5600-35 | E9/533 | Bracket—Guard to Engine Plate | 1 ... | 4 | 3 |
| 5601-33 | E9/432 | Support Strip for 5600-35 | 1 ... | 3 | 3 |
| 0513 | E8/294 | Bolt for Bracket to Guard ($\frac{1}{4}$ in. x $\frac{1}{2}$ in.) | 2 ... | 3 | 3 |
| 0510 | E1/60 | " " Eng. Plate fixing ($\frac{1}{4}$ in. x $\frac{3}{8}$ in.) | 1 ... | 4 | 4 |
| 5602-33 | E9/348 | Silencer Bracket on Centre Stay for Upswept Exhaust Pipes | 2 ... | 4 | 4 |
| 0591 | E8/156 | Bolt for Guard, Bridge—Seat Stay ($5/16$ in. x $1\frac{1}{2}$ in.) | 2 ... | 6 | 6 |
| 0510 | E1/60 | " " Stay and Number Plate Fixing ($\frac{1}{4}$ in. x $\frac{3}{8}$ in.) — ... | — ... | 4 | 4 |
| 095 | E9/557 | Screw for Lower Number Plate Fixing ($\frac{1}{4}$ in. x $\frac{1}{2}$ in.) — ... | — ... | 2 | 2 |
| 0513 | E8/294 | Bolt for Bottom Stay M'guard Fix. ($\frac{1}{4}$ in. x $7/16$ in.) | 2 ... | 3 | 3 |
| 5630-35 | | Carrier complete, extra Equipment... .. | — ... | 10 | 0 |
| 0516 | D9/148 | Bolt for Carrier, centre stay fixing | 2 ... | 3 | 3 |
| 5640-29 | E8/780 | Packing Washer for bridge upper stay, when carrier not fitted | 2 ... | 1 | 1 |
| 0617 | A7/529 | Bolt for Carrier—Lifting Stay Fixing | 2 ... | 3 | 3 |
| 5647-35 | E8/1159A | Rear Number Plate | 1 ... | 2 | 6 |
| 5649-30 | E8/1161 | Distance Washer for Number Plate | 2 ... | 3 | 3 |
| 5655-30 | E8/921 | Stud sec. Mudguard Stay to Fork End, $1\frac{1}{4}$ in. long overall | 2 ... | 6 | 6 |
| 5656-35 | E9/548 | Nut securing detach. guard stay to Fork End Stud | 2 ... | 6 | 6 |
| 5657-32 | E9/115 | Distance Piece (Int. 5708-31) | 2 ... | 1 | 1 |
| 5670-36 | E9/487 | Ariel Name Plate | 1 ... | 2 | 3 |
| 042 | E9/609 | Screw for Name Plate | 2 ... | | |

| | | | | | |
|----------------|---------|---|-------|----|---|
| 5702-36 | E9/598 | Clutch Dome | 1 ... | 4 | 0 |
| 011 | E9/73 | Ch./Hd. Screw for Dome ($\frac{1}{4}$ in. x 13/16 in. x 20) | 1 ... | 4 | 2 |
| 041 | E9/610 | Ch./Hd. Screw for Dome ($\frac{1}{4}$ in. x $\frac{3}{8}$ in. x 20) | 3 ... | 4 | 4 |
| 5710-36 | E9/583 | Oil Bath Chain Case—outer half ... | 1 ... | 19 | 6 |
| 5711-36 | E9/600 | Oil Bath Chain Case—back half ... | 1 ... | 19 | 6 |
| 015 | A8/34 | Ch/Hd. Screw for Cover ($\frac{1}{4}$ in. x lin. x 20) | 6 ... | 4 | 4 |
| 017 | E10/68 | Ch/Hd. Screw for Cover ($\frac{1}{4}$ in. x $1\frac{1}{2}$ in. x 20) | 1 ... | 4 | 4 |
| 03 | A7/121 | Ch/Hd. Screw for Cover ($\frac{1}{4}$ in. x 11/16in. x 20) | 1 ... | 4 | 4 |
| 014 | A8/33 | Ch/Hd. Screw for Cover ($\frac{1}{4}$ in. x $1\frac{1}{8}$ in. x 20) | 3 ... | 4 | 4 |
| 043 | E9/607 | Ch/Hd. Screw for Cover ($\frac{1}{4}$ in. x 13/16in. x 20) | 1 ... | 4 | 4 |
| 0604 | ET/579 | Bolt for Cover (5/16in. x 1 13/16in. x 26) | 1 ... | 4 | 4 |
| 5720-33 | E9/411 | Rear Chain Guard—top run ... | 1 ... | 10 | 6 |
| 0517 | A6/636 | Bolt, ($\frac{1}{4}$ in. x 7/16in. x 20), front fixing 5720-33 | 1 ... | 3 | 3 |
| 0513 | E8/294 | Bolt, ($\frac{1}{4}$ in. x 7/16in. x 26), rear fixing 5720-33 | 1 ... | 3 | 3 |
| 5722-36 | E9/412A | Rear Chain Guard, bottom run ... | 1 ... | 3 | 6 |



CHAINS AND CHAIN COVERS—contd.

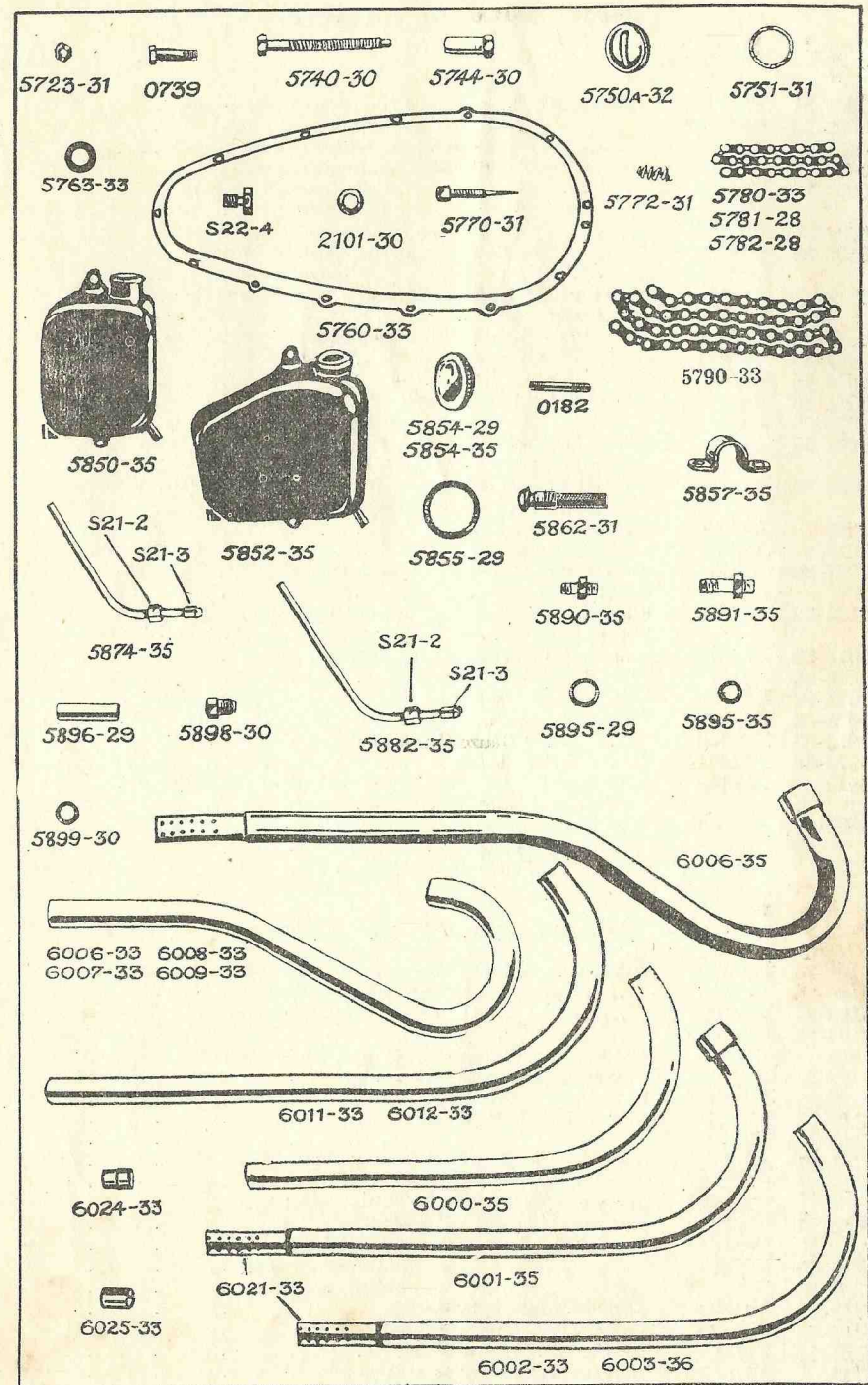
| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set. | PRICE, EACH £ s. d. |
|---------------------------|------------------------|---|-------------------------|---------------------------|
| 5723-31 0739 | E9/151 E9/608 | Nut ($\frac{1}{2}$ in. x 20), front fixing 5722-36 Bolt ($\frac{3}{8}$ in. x $1\frac{1}{2}$ in. x 26), rear fixing 5722-36 and Brake Anchor Bar | 1 ... 1 ... 1 ... | 1 6 |
| 5740-30 | E8/924 | Rear Chain Adjuster | 2 ... | 9 |
| 5744-30 | E8/925 | Locknut for 5740-30 | 2 ... | 4 |
| 5750a-32 | E9/298A | Chain Inspection Plug and Oil Filler | 1 ... | 2 6 |
| 5751-31 | E8/514 | Washer for Inspection Plug (Inter. 5855-29) | 1 ... | 4 |
| 5760-33 | E9/384 | „ (Paper), between 2 halves of chaincase | 1 ... | 6 |
| 5763-33 | E9/458 | „ for Cover at Footrest Boss | 1 ... | 1 |
| 522-4 | | Chaincase "Oil Level" Plug | 1 ... | 6 |
| 2101-30 | A6/769 | Washer for Plug | 1 ... | 3 |
| 5770-31 | E9/64 | Adjusting Screw for Rear Chain Lubrication | 1 ... | 4 |
| 5772-31 | E9/65 | Spring for Adjusting Screw (Int. 4929-34) | 1 ... | 1 |
| 5780-33 | | Front Chain, $\frac{1}{2}$ in. x .305in. x 81 pitches | — ... | 9 6 |
| 5781-28 | | „ „ „ „ 79 „ „ | — ... | 9 6 |
| 5782-28 | | „ „ „ „ 80 „ „ | — ... | 9 6 |
| 5790-33 | | Rear Chain, $\frac{1}{2}$ in. x $\frac{3}{4}$ in. x 95 „ „ | — ... | 16 0 |

OIL TANK AND FITTINGS.

| | | | | |
|---------|----------|---|-------|-------|
| 5850-35 | E9/386C | Oil Tank, 4-pt. | 1 ... | 1 0 0 |
| 5852-35 | E9/503 | „ 6-pt. | 1 ... | 1 5 0 |
| 5854-29 | E8/503 | Filler Cap & Dome with Washer—4-pt. tank | 1 ... | 1 6 |
| 5854-35 | | Quick Release Filler Cap comp. for 6-pt. tank | 1 ... | 1 9 |
| 5855-29 | E8/514 | Filler Cap Washer (Int. 5751-31), 4-pt. tank | 1 ... | 4 |
| 0182 | E8/762 | Fixing Bolt, top of Tank ($\frac{5}{16}$ in. x $1\frac{15}{16}$ in.) | 1 ... | 3 |
| 5857-35 | E8/794 | Clip; to Seat Stay „ 6-pt. tank | 1 ... | 6 |
| 5858-35 | E9/560 | Fibre Packing for Tank Fixing | 1 ... | 1 |
| 0510 | E1/60 | Bolt for Clip 5857-35 | 2 ... | 4 |
| 5860-33 | E9/409 | Special Nut for 0182 | 2 ... | 3 |
| 5862-31 | E8/732C | Oil Plug and Gauze (back of Tank) | 1 ... | 2 6 |
| 5874-35 | E9/469AC | Oil Pipe, Nipple and Nut (delivery) | 1 ... | 2 6 |
| 5882-35 | E9/470C | „ „ „ „ (return) | 1 ... | 2 6 |
| 5890-35 | A7/474 | Oil Pipe Union (delivery—short) | 1 ... | 6 |
| 5891-35 | A7/475 | „ „ „ „ (return—long) | 1 ... | 6 |
| 521-3 | | Nipple for Oil Pipe | 2 ... | 2 |
| 521-2 | | Nut for Nipple... | 2 ... | 3 |
| 5895-29 | E8/734 | Fibre Washer for 5862-31 | 2 ... | 3 |
| 5895-35 | A6/58 | „ „ „ Oil Unions (Int. 2209-26) | 2 ... | 1 |
| 5896-29 | E8/775 | Rubber Connection, $\frac{1}{4}$ in. bore | 2 ... | 3 |
| 5897-31 | | Clip for Connection, $\frac{1}{4}$ in. bore | 2 ... | 1 |
| 5897-35 | E9/561 | Clip (adjustable) for Connection, $\frac{1}{4}$ in. bore | 1 ... | 4 |
| 5898-30 | E8/1150 | Drain Plug for Oil Tank | 1 ... | 6 |
| 5899-30 | A6/646 | Washer for Plug | 1 ... | 3 |

EXHAUST PIPES AND SILENCER.

| | | | | |
|---------|---------|---|-------|--------|
| 6000-35 | E9/236 | Downswept Exhaust Pipe, S.V. | 1 ... | 16 0 |
| 6001-35 | E9/541 | „ „ „ 1-port V.H. | 1 ... | 1 0 0 |
| 6002-33 | E9/401 | „ „ „ and Baffle, O/S., V.G. | 1 ... | 1 0 0 |
| 6003-36 | E9/602 | „ „ „ and Baffle, N/S., V.G. | 1 ... | 1 0 0 |
| 6006-33 | E9/459 | Upswept Exhaust Pipe, O/S., 2-Port V.H. | 1 ... | 1 10 0 |
| 6006-35 | E9/538 | „ „ „ 1-Port, V.H. | 1 ... | 1 10 0 |
| 6007-33 | E9/460 | „ „ „ N/S., 2-Port, V.H. | 1 ... | 1 10 0 |
| 6008-33 | E10/157 | „ „ „ O/S., N.H., L.H. | 1 ... | 1 5 0 |
| 6009-33 | E10/156 | „ „ „ N/S., N.H., L.H. | 1 ... | 1 5 0 |
| 6011-33 | E10/164 | Exhaust Pipe O/S., 250/350 c.c. | 1 ... | 18 6 |
| 6012-33 | E10/165 | „ „ „ N/S., 250/350 c.c. | 1 ... | 18 6 |
| 6021-33 | E9/426 | Baffle Tube for Exhaust Pipe, V.G., and 1-Port V.H. | 2 ... | 3 0 |
| 6024-33 | E9/235 | Adaptor Sleeve for Exhaust Pipe, S.V. | 1 ... | 4 |
| 6025-33 | E9/461 | „ „ „ V.G. and 1-Port V.H. | 1 ... | 4 |



| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH, £ s. d. |
|---------------------------|------------------------|---|----------------|----------------------------|
| 6032-31 | E9/84 | Silencer, O/S., Fishtail type (downswept pipes) ... | 1 ... 1 | 5 0 |
| 6032-36 | E9/591 | ,, ,, Round type (upswept pipes) ... | 1 ... 1 | 5 0 |
| 6033-31 | E9/85 | ,, N/S., Fishtail type (downswept pipes) ... | 1 ... 1 | 5 0 |
| 6033-36 | E9/590 | ,, ,, Round type (upswept pipes) ... | 1 ... 1 | 5 0 |
| 6037-36 | E9/588 | ,, ,, ,, (downswept pipes), 250/350 c.e. ... | 1 ... 1 | 0 0 |
| 6037-35 | E9/84A | ,, Fishtail type (upswept pipe), 1-Port VH. ... | 1 ... 1 | 5 0 |
| 6038-36 | E9/589 | ,, N/S., Round type (downswept pipes), 250/350 c.e. ... | 1 ... 1 | 0 0 |
| 0718 | A6/508 | Bolt for Silencer 6037-36/6032-31/6038-36 ($\frac{3}{8}$ in. x $\frac{3}{4}$ in.) ... | 1 ... | 4 |
| | | Leg Guards— | | |
| 6055-35 | E9/535C | Legshield on Exhaust Pipe ... | 2 ... | 3 6 |
| 6067-35 | E9/537 | Clip, round pipe ... | 4 ... | 3 |
| 6070-35 | E9/544 | Fixing Pin ... | 4 ... | 2 |
| 6071-35 | E9/545 | Swivel Pin (tapped Hole) ... | 4 ... | 1 |
| 6072-35 | E9/546 | ,, (plain hole) ... | 4 ... | 1 |
| 6061-33 | A7/354 | Finned Clip and Set Pin for Exhaust Pipe (Head Joint), O.H.V., except 1-Port VH. ... | 2 ... | 3 0 |
| 6062-32 | A7/251 | Finned Clip and Set Pin for Exhaust Pipe (Head Joint), S.V. and 1-Port VH. ... | 1 ... | 3 0 |
| 0540 | A7/560 | Set Screw for Clip 6061-33 ... | 1 ... | 4 |
| 0618 | A7/561 | Set Screw for Clip 6062-32 ... | 1 ... | 6 |
| 6062-29 | E8/576 | Clip Comp. Exhaust Pipe-Silencer Joint, Round Silencers ... | 2 ... | 1 0 |
| 6064-29 | E8/575 | Clip Comp. Exhaust Pipe-Silencer Joint, Fishtail Silencers ... | 1 or 2 | 1 0 |
| 6070-29 | E8/577 | Pin for Clip 6064-29 and 6062-29 ... | — ... | 3 |
| 6072-29 | E8/578 | Swivel Piece for 6070-29 ... | — ... | 1 |
| 6073-32 | E9/321 | Clip holding Upswept Pipes to Saddle Spring Fixing | 2 ... | 1 3 |
| 6075-32 | E9/233 | ,, ,, S.V. Exhaust Pipe to Cradle Tube ... | 1 ... | 1 0 |
| 6075-33 | E9/403 | ,, ,, O.H.V. D'swept Pipe to Cradle Tube, O/S. ... | 1 ... | 1 0 |
| 6076-36 | E9/581 | ,, ,, ,, ,, N/S. ... | 1 ... | 1 0 |
| 0510 | E1/60 | Bolt securing Upswept Silencers to Mudguard Stays ($\frac{3}{4}$ in. x $\frac{3}{8}$ in.) ... | 2 ... | 4 |
| 0591 | E8/156 | ,, for Clips 6075-32 and 6075-33 (5/16in. dia. x 1 $\frac{1}{2}$ in.) ... | 1 ... | 6 |
| 0592 | E8/317 | ,, ,, 6076-36 (5/16in. x $\frac{3}{4}$ in.) ... | 1 ... | 6 |

| | | | | | | |
|----------|----------|--|-----|---|-----|-----|
| 6101-34 | E9/489 | Arm for Headlamp (lower), 7½ in. centres | ... | 2 | ... | 9 |
| 6102-34 | E9/490 | " " " (top), 4½ in. centres | ... | 2 | ... | 6 |
| 6103-30 | E8/1098A | " " " (lower), Sweden only | ... | 2 | ... | 9 |
| 6104-30 | E8/1099A | " " " (top) | ... | 2 | ... | 6 |
| 0510 | E1/60 | Bolt for Headlamp Arm (¼ in. x 5½ in.) | ... | 4 | ... | 4 |
| 6107-31 | ET/597 | Top Strap securing Accumulator | ... | 1 | ... | 6 |
| 6108-31 | ET/596 | Side " " " " | ... | 1 | ... | 6 |
| 6109-31 | ET/618 | Swivel Pin, R.H. thread | ... | 1 | ... | 6 |
| 6109a-31 | ET/619 | " " " L.H. | ... | 1 | ... | 6 |
| 6114-31 | A7/41 | Clamping Screw—R.H. and L.H. threads | ... | 1 | ... | 6 |
| 0513 | E8/294 | Set Bolt for earthing (¾ in. x 7/16 in.) | ... | 1 | ... | 3 |
| 081 | E8/492 | Screw for Tail Lamp (5/32 in. x ¼ in.) | ... | 3 | ... | 2 |
| 6136-31 | E9/12 | Nut for Tail Lamp Screw 081 | ... | 3 | ... | 1 |
| 6140-33 | E9/414 | Spring Clip for 3 Cables (⅝ in. dia. tube) | ... | 6 | ... | 1 |
| 6141-33 | E9/415 | " " " " (1½ in. dia. tube) | ... | 1 | ... | 1 |
| 6142-33 | " " " " | " " " " (1½ in. dia. tube) | ... | 1 | ... | 1 |
| 6144-33 | E8/262 | Clip, aluminium, flat strip | ... | 2 | ... | 2 |
| 6151-33 | E9/379 | Battery Platform and back strap | ... | 1 | ... | 4 6 |
| 6155-35 | E9/520 | Bracket for Altette Horn | ... | 1 | ... | 1 6 |
| 0718 | A6/508 | Bolt securing Horn to Bracket | ... | 1 | ... | 4 |
| PW7E | | 6-Volt Accumulator with Lid | ... | 1 | ... | 18 |

SADDLE, ETC.

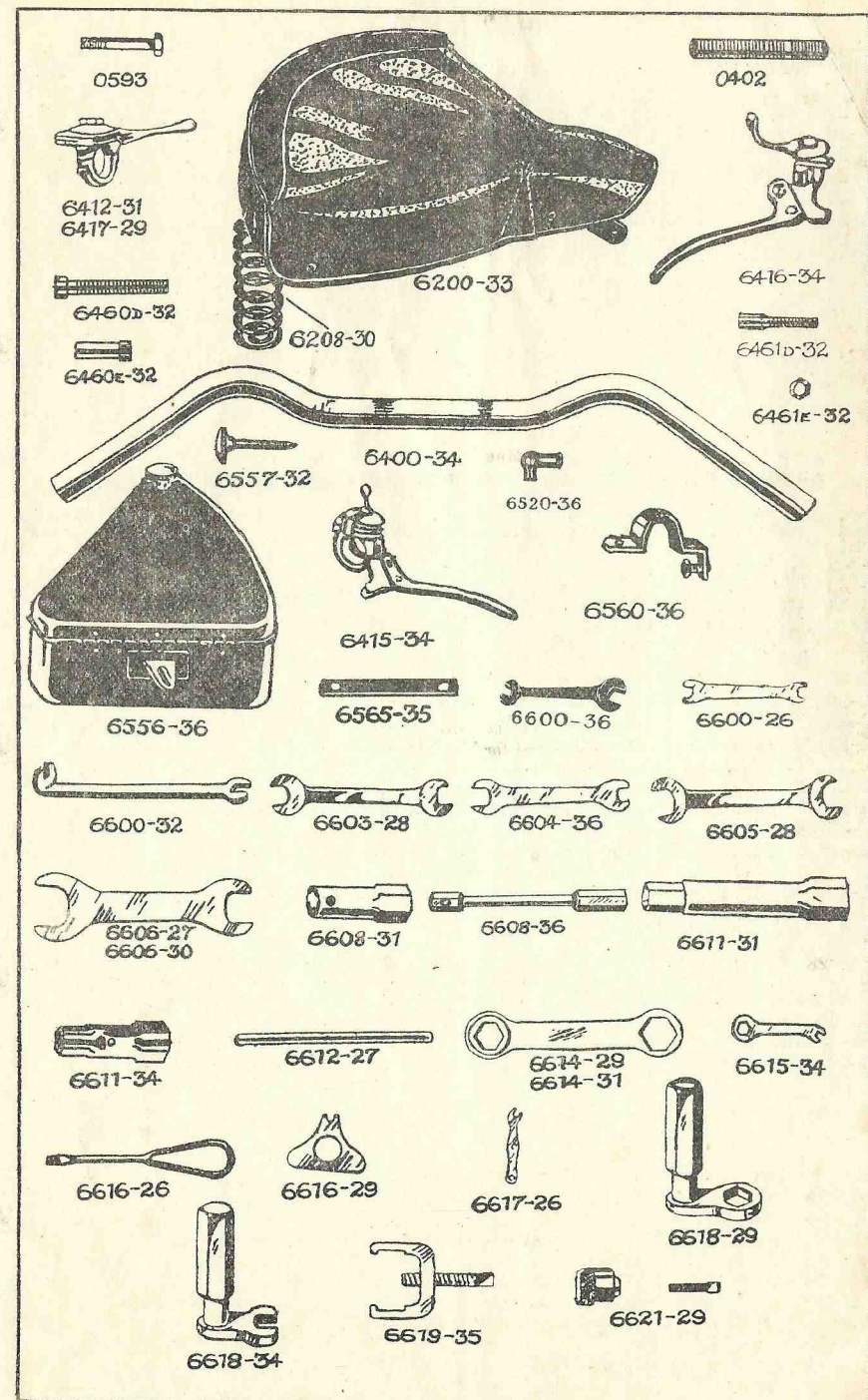
| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 6200-33 | E9/439 | Saddle, Lyceett | 1 | 10 0 |
| 0593 | ES/617 | Bolt for front of Saddle (5/16in. x 2 13/16in.) | 1 | 6 |
| 82-3 | | Nut for Bolt | 2 | 2 |
| 0402 | ES/979 | Stud for Saddle, rear anchorage (7/16in. x 2 1/2in.) | 2 | 6 |
| 82-5 | | Locknut for Stud | 8 | 2 |
| 6203-32 | E9/342 | Backrest (extra Equipment) | 1 | 5 0 |
| 6206-32 | | Pillion Seat (extra Equipment) | 1 | 10 0 |
| 6208-30 | | Saddle Coil Spring | 2 | 2 0 |
| 6214-30 | | Top Elastics | per set | 5 6 |

HANDLEBAR AND CONTROL FITTINGS.

| | | | | |
|-----------|---------|--|---|-------|
| 6400c-34* | | Handlebar with Twist Grip and Dummy | 1 | 15 0 |
| 6400-34* | D10/92A | Bend only, plated | 1 | 15 0 |
| 6402c-35* | D10/138 | (Colonial type) with Twist Grip and Dummy | 1 | 2 0 0 |
| 6402-35* | | Bend only (Colonial type), plated | 1 | 1 0 0 |
| 6412-31 | | *State Model with Engine Number and Prefix Oetter. | | |
| 6415-34 | | Single Lever Magneto Control | 1 | 4 3 |
| 6416-34 | | Combined Clutch Control Lever c/w Magneto Control Lever and Exhaust Lifter Lever | 1 | 12 6 |
| 6417-29 | | Combined Front Brake Lever c/w Air Control Lever | 1 | 10 6 |
| 6460d-32 | E10/137 | Single Lever Air Control | 1 | 4 3 |
| 6460e-32 | E10/138 | Clutch Cable Adjuster, 500/600 c.c. | 1 | 1 0 |
| 6461d-32 | D10/53 | Locknut for 6460D-32 | 1 | 8 |
| 6461e-32 | D10/54 | Clutch Cable Adjuster, 250/350 c.c. | 1 | 6 |
| 6520-36 | E9/592 | Locknut for 6461D-32 | 1 | 1 |
| | | Rubber Elbow on Clutch Arm | 1 | 4 |

TOOL KIT.

| | | | | |
|----------|----------|---|---|------|
| 6556-36 | E9/593 | Tool Box, c/w fittings | 1 | 10 0 |
| 6557-32 | E9/192C | Thumb Screw for Tool Box | 1 | 9 |
| 6560-36 | E9/594 | Clip and Stud for Tool Box, lin. tube | 2 | 6 |
| 6565-35 | E10/122A | Tool Box Plate | 1 | 8 |
| 0513 | ES/294 | Bolt for Clip (1/4in. x 3/4in. x 26) | 2 | 3 |
| 0591 | ES/156 | Bolt for bottom of tool box (5/16in. x 1 1/4in.) | 1 | 6 |
| 6600-36 | G1/125 | Double-ended Spanner (3/16in. x 1/4in. bolts) | 1 | 8 |
| 6600-26 | G1/28 | Double-Ended Spanner (plated), 3/16in. x 1/4in. bolts, S.V. | 1 | 8 |
| 6600-32 | G1/110 | Spanner for Brake Fulcrum Adjustment | 1 | 9 |
| 6603-28 | G1/59 | Double-ended Spanner (5/16in. x 3/8in. bolts) | 1 | 1 6 |
| 6604-26 | G1/124 | " " (1/4in. x 5/16in. bolts) | 1 | 9 |
| 6605-28 | G1/66 | " " (7/16in. x 1/2in. bolts) | 1 | 1 9 |
| 6606-27 | G1/55 | " " (Head Nut and Wheel Cone Nuts) | 1 | 1 0 |
| 6606-30 | G1/55A | " " (Head Nuts) | 1 | 1 0 |
| 6608-31 | G1/102 | Tube Spanner for Sparking Plug | 1 | 1 0 |
| 6608-36 | G1/126 | " " " Q.D. Wheel Nuts (Supplied with Q.D. Wheel only) | 1 | 2 0 |
| 6611-31 | G1/99 | " " " Hub Spindle Nut | 1 | 1 0 |
| 6611-34 | G1/122 | " " " Flywheel Oil Purifier and S.V. Head Bolts | 1 | 1 0 |
| 6612-27 | G1/57 | Tommy Bar | 1 | 6 |
| 6614-29 | G1/94 | Ring Spanner (3/4in. x 7/16in.) | 1 | 2 0 |
| 6614-31 | G1/103 | " " for Head Bolts (1/4in. x 5/16in.) | 1 | 2 0 |
| 6615-34 | G1/118 | Spanner for Valve Rocker Adjustment | 1 | 9 |
| 6616-26 | G1/33 | Screwdriver | 1 | 9 |
| 6616-29 | G1/86 | " " for Clutch Spring Nuts | 1 | 6 |
| 6617-26 | | Magneto Spanner | 1 | 6 |
| 6618-29 | G1/91 | Spanner for Cylinder Base Nuts, S.V. | 1 | 2 6 |
| 6618-34 | G1/121 | " " " O.H.V. | 1 | 2 6 |
| 6619-35 | G1/83A | Pinion Extractor and Set Pin | 1 | 2 6 |
| 6621-29 | G1/81 | Sprocket Extractor and Set Pin | 1 | 2 6 |
| 6621c-29 | G1/81C | " " Extractor, Set Pin and Adaptor | 1 | 3 0 |



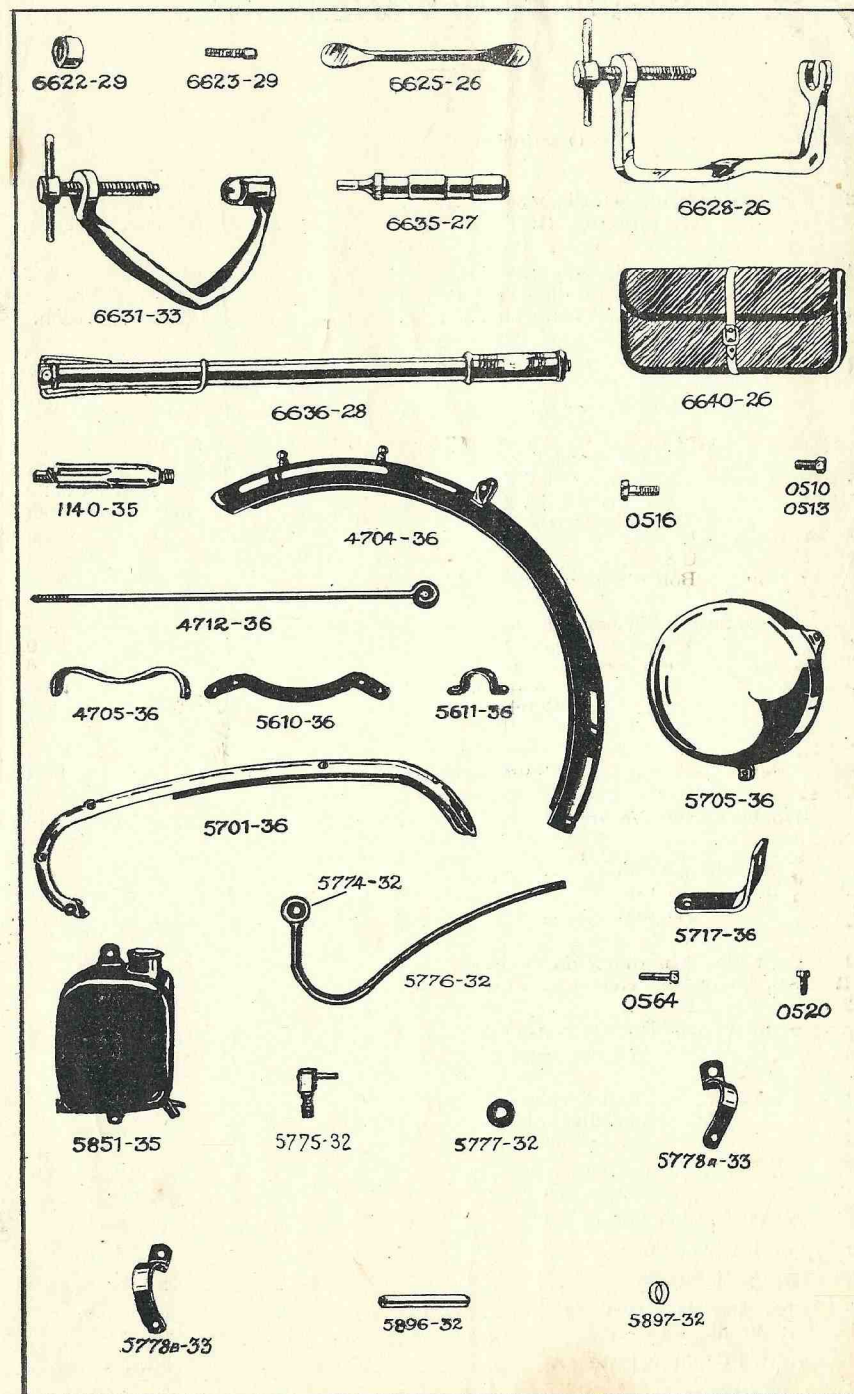
TOOL KIT—contd.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|--|----------------|---------------------------|
| 6622-29 | G1/82 | Adaptor for 6621-29 ... | 1 ... | 6 |
| 6623-29 | G1/85 | Set Pin only for 6619-35 ... | 1 ... | 6 |
| 6625-26 | | Tyre Lever ... | 1 ... | 6 |
| 6628-26 | G1/87C | Valve Spring Compressor, S.V. ... | — | 3 6 |
| 6631-33 | | Valve Spring Compressor, O.H.V. ... | — | 3 6 |
| 6635-27 | | Grease Gun ... | 1 ... | 6 0 |
| 6636-28 | | Tyre Inflator, 16in. x $\frac{7}{8}$ in. ... | 1 ... | 4 0 |
| 6640-26 | | Canvas Tool Roll ... | 1 ... | 1 6 |
| 6687-36 | | Set of tools only in Tool Roll, S.V. ... | 1 ... | 6 0 |
| 6688-36 | | Set of tools only in Tool Roll, O.H.V. ... | 1 ... | 6 0 |

NOTE.—Set of tools does not include Grease Gun, Tyre Inflator, or Valve Spring compressor.

SPECIAL PARTS FOR 1936 RED HUNTER COMPETITION MODELS.

| Order by SPARES No. | Do not use PART No. | DESCRIPTION OF PART | No. per Set | PRICE, EACH £ s. d. |
|---------------------------|------------------------|---|----------------|---------------------------|
| 1140-36 | A7/482A | Driving Spindle with Grease Hole ... | 1 ... | 9 0 |
| 4704-36 | | C Section Front Mudguard with Bridges ... | 1 ... | 10 6 |
| 0516 | D9/148 | Bolt for O/S Stay ... | 1 ... | 3 |
| 0510 | E1/60 | “ “ N/S “ ... | 1 ... | 4 |
| 0516 | D9/148 | “ “ Bridge ... | 2 ... | 3 |
| 4712-36 | E9/616 | Mudguard Stay ... | 2 ... | 1 0 |
| 4705-36 | E9/614 | Nail Catcher, Front Wheel ... | 1 ... | 1 6 |
| 5610-36 | E9/613 | “ “ Rear ... | 1 ... | 2 0 |
| 5611-36 | E8/794 | Clip for Nail Catcher ... | 2 ... | 6 |
| 0513 | E8/294 | Bolt for Clip ... | 4 ... | 3 |
| 5701-36 | E9/597 | Alum. Front Chain Guard ... | 1 ... | 15 0 |
| 5705-36 | E9/620 | Clutch Done Cover, with Bracket ... | 1 ... | 4 6 |
| 5717-36 | E9/617 | Steady Bracket for Guard ... | 1 ... | 6 |
| 0564 | D9/102 | Bolt for Bracket ... | 1 ... | 4 |
| 0520 | A6/501 | “ “ Rear Chain Guard ... | 1 ... | 2 |
| 5851-35 | E9/386B | Oil Tank, 4 pt., with Chain Oiler ... | 1 ... | 1 0 0 |
| 5774-32 | E9/308 | Swivel Piece, Oil Elbow ... | 1 ... | 1 0 |
| 5775-32 | E9/216 | Oil Elbow ... | 1 ... | 1 6 |
| 5776-32 | E9/237 | Oil Pipe with Swivel Piece, tank to elbow ... | 1 ... | 2 0 |
| S2/4 | | Nut securing Elbow ... | 1 ... | 1 |
| 5777-32 | ET/643 | Washer for Swivel Piece ... | 2 ... | 1 |
| 5778a-33 | E9/422 | Top Bracket for Elbow ... | 1 ... | 3 |
| 5778b-33 | E9/423 | Bottom “ “ “ ... | 1 ... | 3 |
| 5896-32 | E9/303 | Rubber Connection, $\frac{1}{8}$ in. bore ... | 1 ... | 2 |
| 5897-32 | | Clip for “ “ “ ... | 1 ... | 1 |



STANDARD NUTS, WASHERS, ETC.

1936 REPAIR PRICES FOR SINGLE CYLINDER MODELS.

| Order by Spares No. | Description. | Price. |
|------------------------|---|------------------------------------|
| S1-2 | Nut (standard), $\frac{1}{4}$ in. dia. \times 26 T.P.I. | Black, 1d. each or 6d. per doz. |
| S1-3 | " " " $\frac{7}{16}$ in. dia. \times 26 T.P.I. | |
| S1-4 | " " " $\frac{3}{8}$ in. dia. \times 26 T.P.I. | Black, 2d. each or 1/- per doz. |
| S1-5 | " " " $\frac{7}{16}$ in. dia. \times 26 T.P.I. | |
| S1-6 | " " " $\frac{1}{2}$ in. dia. \times 20 T.P.I. | |
| S2-2 | Locknut, $\frac{1}{4}$ in. dia. \times 26 T.P.I. | Black, 1d. each or 6d. per doz. |
| S2-3 | " " $\frac{5}{16}$ in. dia. \times 26 T.P.I. | |
| S2-4 | " " " $\frac{3}{8}$ in. dia. \times 26 T.P.I. | Black, 2d. each or 1/- per doz. |
| S2-5 | " " " $\frac{7}{16}$ in. dia. \times 26 T.P.I. | |
| S2-5L | " " " $\frac{7}{16}$ in. dia. \times L.H. 26 T.P.I. | |
| S2-6 | " " " $\frac{1}{2}$ in. dia. \times 20 T.P.I. | |
| S2-7L | " " $\frac{9}{16}$ in. dia. L.H. \times 20 T.P.I. | Bright, 3d. each. |
| S5-2 | Single Spring Washer, $\frac{1}{4}$ in. dia. | 1d. each or 3d. per doz. |
| S5-3 | " " " $\frac{5}{16}$ in. dia. | |
| S5-4 | " " " $\frac{3}{8}$ in. dia. | 1d. each or 4d. per doz. |
| S5-5 | " " " $\frac{7}{16}$ in. dia. | |
| S5-6 | " " " $\frac{1}{2}$ in. dia. | 1d. each or 6d. per doz. |
| S6-6 | Double Spring Washer | 1d. each or 6d. per doz. |
| S9-1 | Steel ball, $\frac{3}{8}$ in. dia. | 1d. each. |
| S9-1A | " " $\frac{7}{16}$ in. dia. | |
| S9-2 | " " $\frac{1}{2}$ in. dia. | |
| S17-1 | Split Pin, $\frac{1}{16}$ in. dia. \times $\frac{3}{8}$ in. | 1d. each. |
| S18-1 | No. 3 Woodruff Key | 3d. each. |
| S18-2 | No. 9 " " | 3d. each. |
| S19-2 | Plain Washer, $\frac{1}{4}$ in. dia. hole | Black, 1d. each or 5d. per doz. |
| S19-3 | " " " $\frac{5}{16}$ in. dia. hole | |
| S19-4 | " " " $\frac{3}{8}$ in. dia. hole | Black, 1d. each or 6d. per doz. |
| S19-5 | " " " $\frac{7}{16}$ in. dia. hole | |
| S19-6 | " " " $\frac{1}{2}$ in. dia. hole | |
| S19-7 | " " " $\frac{5}{16}$ in. dia. hole | Black, 1d. each or 8d. per doz. |
| S19-8 | " " " $\frac{3}{8}$ in. dia. hole | |
| S21-1 | Oil Pipe Union Body | 9d. each. |
| S21-2 | Petrol Union Nut | 3d. each. |
| S21-3 | Oil Union Nipple | 2d. each. |
| S22-2 | Plug, $\frac{3}{8}$ in. dia. \times 19 T.P.I. | 6d. each. |
| S22-4 | " " $\frac{1}{2}$ in. dia. \times 16 T.P.I. | 6d. each. |
| S25-2 | Slotted Cable Adjuster | 8d. each. |
| S48-2 | Joint Pin | 3d. each. |

| | Price £ s. d. |
|---|------------------|
| Frame, re-enamelled only | 1 0 0 |
| " re-set only | 15 0 |
| " " and re-enamelled | 1 10 0 |
| One Tube to frame, and enamel | 2 10 6 |
| Two Tubes " " " | 3 5 0 |
| Three " " " " | 4 0 0 |
| Rear Fork End to Frame, and enamel | 1 15 6 |
| Fork, enamelled only | 7 6 |
| " re-set only | 7 6 |
| " " and re-enamelled | 15 0 |
| " repaired and re-enamelled | 2 10 0 |
| Top Spindle and Links re-set and re-plated | 4 6 |
| Bottom Spindle and Links re-set and re-enamelled | 4 6 |
| Crown and column re-set only | 2 6 |
| " " " " and re-enamelled | 4 6 |
| New Crown to Column, and enamel | 10 6 |
| " Column to Crown " " | 8 6 |
| Wheel rebuilt with new enamelled rim and spokes | 1 2 6 |
| Chrome and Black, or Chrome and Red extra | 7 6 |
| Trueing up Wheel only (new spokes extra) | 3 0 |
| Tank, enamelled and lined only | 16 6 |
| " re-chromed, enamelled and lined only | 1 7 6 |
| Handlebars re-set and re-plated | 8 0 |
| Carrier re-set and enamelled | 5 6 |
| Decarbonising and Grinding in Valves, O.H.V. Models | 12 6 |
| " " " " S.V. " " | 7 6 |
| Re-grinding Cylinder and fitting Oversize Piston c/w Rings and Gudgeon Pin— | |
| 500/600 c.c. Models | 1 17 0 |
| 250/350 c.c. Models | 1 12 6 |
| H.C. Piston extra, according to Model. | |
| Engine overhaul (new parts and removing engine from frame charged extra) | 1 10 0 |
| Replate and Polish Exhaust Pipe | 7 6 |
| " " Silencer | 6 6 |

ADD CARRIAGE EXTRA.

WARNING

GENUINE SPARE PARTS

Owners of Ariel Machines will sometimes find that when they require a replacement or spare part, they are offered an imitation or non-genuine Ariel part, at probably a slightly lower cost. In practically every case, lower cost means lower quality, either in material or workmanship. Riders cannot be too strongly warned against the very serious possibilities of trouble and disappointment likely to arise from the use of inferior imitation parts.

Two valves may look absolutely alike. The Ariel valve is of the most suitable quality alloy steel for the work which it has to do. The quality of the imitation valve is unknown, and the valve may fail when in the engine, with serious consequences and a heavy repair bill.

Aluminium alloy pistons may be die-cast or sand-cast. Die-casting gives a close grained compact metal free from flaws and weaknesses, and every piston is the same weight. Sand-casting leaves the metal irregular and porous, and gives castings of varying weight, but is cheaper than die-casting when only a few pistons are being made. All Ariel pistons are die-cast from the very best alloy, and are, therefore, free from flaws and uniform in weight. Do not spoil a smooth-running engine by fitting a piston of doubtful composition and unknown weight.

Such a machine as the Ariel is worthy of the best spares that can be obtained.

Ariel Spares are the Best !

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PRICE LIST OF SPARE PARTS FOR THE MODERN ARIEL MOTOR CYCLE

*Prices given in this List apply to the Home Market
only and are subject to alteration without notice*

1936 SINGLE CYLINDER MODELS

**ARIEL
MOTORS (J.S.) LTD.**

SELY OAK - - - - BIRMINGHAM

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