

For Addresses of B.S.A. Stockists see pages 4, 5 and 6.

B.S.A.

MOTOR BICYCLES

Catalogue of Replacement Parts For all 1924 Models.

B.S.A. CYCLES LIMITED

MOTOR CYCLE SPARES

Owing to the increased cost of labour and material, the retail prices quoted in this spares list will be subject to an increase of 10% on and after September 1st, 1937.

ITED

Limited.

SIR HALLEWELL ROGERS A. EADIE P. MARTIN (U.S.A.)
W. L. BAYLAY COM. G. HERBERT, D.S.O. (Managing)

Contractors to His Majesty's Government, the War Office, the Admiralty,
the India Office, the Post Office, the Colonial and Foreign Governments.

Registered Offices - - SMALL HEATH, BIRMINGHAM
Works - - - - SMALL HEATH & REDDITCH

Telegrams: "SELCYC, BIRMINGHAM." "SMALL ARMS, REDDITCH."
Telephones: 6446 CENTRAL (9 Lines). 155 REDDITCH.

*All communications relating to Spare Parts or Repairs to Motor Cycles to be
addressed to B.S.A. Co. Ltd., Lodge Road, Redditch.*

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ENGINE.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Cylinder, Single, with Guides..	27-8 £3 5 0	15-1 £3 10 0	—	24-4 £4 0 0	24-9 £4 5 0	—	—
Cylinder, Twin Front, with Guides	—	—	—	—	—	M500A £4 0 0	M800A £4 5 0
Cylinder, Twin Rear, with Guides	—	—	—	—	—	M501A £4 0 0	M801A £4 5 0
Cylinder Barrel, with Studs ..	—	—	15-1012 £1 12 6	—	—	—	—
Cylinder Head, with Fixed Fittings	—	—	15-1055 £2 12 6	—	—	—	—
Cylinder Head Washer ..	—	—	15-1065 4d.	—	—	—	—
Cylinder Paper Joint Washer..	27-80 1d.	15-7 1d.	15-7 1d.	24-14 1d.	24-14 1d.	M586(2) 1d.	M850(2) 1d.
Crankcase Stud	27-84(4) 2d.	24-35(4) 2d.	24-35(4) 2d.	24-35(4) 2d.	24-35(4) 2d.	EA81(8) 2d.	EA81(8) 2d.
Cylinder Stud Nut	EA80(4) 2d.	EA82(4) 2d.	EA82(4) 2d.	EA82(4) 2d.	EA82(4) 2d.	EA82(8) 2d.	EA82(8) 2d.
Cylinder Head Stud	—	—	15-1073(4) 2d.	—	—	—	—
Cylinder Head Stud Nut ..	—	—	EA82(4) 2d.	—	—	—	—
Rocker Box Stud	—	—	15-1120(4) 2d.	—	—	—	—
Rocker Box Stud Nut ..	—	—	15-1125(4) 2d.	—	—	—	—
Cylinder Inlet Valve Cap ..	27-88 3/9	R31 3/9	—	R31 3/9	R31 3/9	A151(2) 3/9	A151(2) 3/9
Cylinder Exhaust Valve Cap..	27-94 3/6	R32 3/6	—	R32 3/6	R32 3/6	A152(2) 3/6	A152(2) 3/6
Cylinder Inlet and Exhaust Valve Cap Washer	27-99(2) 2d.	R33(2) 2d.	—	R33(2) 2d.	R33(2) 2d.	EA125A(4) 2d.	EA125A(4) 2d.
Cylinder Induction Pipe (Twin)	—	—	—	—	—	M615 10/-	M855 10/-
Cylinder Induction Pipe (Twin) (complete with Collars & Nuts)	—	—	—	—	—	M615A 14/6	M855A 14/6
Cylinder Induction Pipe Union (Single)	—	—	15-1400 1/-	24-116 1/-	24-116 1/-	—	—
Cylinder Induction Pipe Sleeve (Twin).. .. .	—	—	—	—	—	M616 9d.	M616 9d.
Cylinder Induction Pipe Nut (Twin Front).. .. .	—	—	—	—	—	M617 1/9	M617 1/9
Cylinder Induction Pipe Collar (Twin Front).. .. .	—	—	—	—	—	M618 6d.	M618 6d.
Cylinder Induction Pipe Nut (Twin Rear)	—	—	—	—	—	M619 1/9	M619 1/9
Cylinder Induction Pipe Collar (Twin Rear)	—	—	—	—	—	M620 6d.	M620 6d.
Cylinder Exhaust Pipe (Single)	27-430 12/6	15-78 15/-	15-1290 17/6	24-86 15/-	24-100 5/-	—	—
Cylinder Exhaust Pipe (Twin Front)	—	—	—	—	—	M582 3/-	26-1346 5/-
Cylinder Exhaust Pipe (Twin Rear)	—	—	—	—	—	M583 5/6	M835 6/6
Cylinder Exhaust Pipe Collar..	—	—	—	—	M833A 3d.	EA84(2) 3d.	M833A(2) 3d.
Cylinder Exhaust Pipe Union Nut	—	—	—	—	M833 3/-	EA83(2) 1/9	M833(2) 3/-

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are given that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Cylinder Compression Tap ..	—	15-94 3/3	—	15-94 3/3	15-94 3/3	15-94(2) 3/3	15-94(2) 3/3
Cylinder Sparking Plug ..	EA122	EA122	15-1300	EA122	EA122	EA122(2)	EA122(2)
Prices on application.							
Cylinder Compression Tap and Sparking Plug Washer ..	EA32(2) 1d.	EA32(2) 1d.	EA32(2) 1d.	EA32(2) 1d.	EA32(2) 1d.	EA32(4) 1d.	EA32(4) 1d.
Cylinder Compression Plug ..	27-510 6d.	—	—	—	—	—	—
Cylinder Inlet Valve ..	27-44 4/6	15-4 5/-	15-1188 7/6	15-4 5/-	R13C 5/-	M555(2) 5/-	M856(2) 5/-
Cylinder Exhaust Valve ..	27-56 6/9	15-5 7/6	15-1188 7/6	15-5 7/6	R13B 7/6	M555A(2) 7/6	M857(2) 7/6
Cylinder Inlet Valve complete	27-39 6/-	15-8 6/6	15-1189 10/2	15-8 6/6	R13D 6/6	M555B 6/6	M856A 6/6
Cylinder Exhaust Valve complete	27-50 8/3	15-9 9/-	15-1189 10/2	15-9 9/-	R13E 9/-	M555C 9/-	M857A 9/-
Cylinder Valve Guide ..	27-29(2) 2/3	15-3(2) 2/9	15-1195(2) 2/3	15-3(2) 2/9	R14(2) 2/9	M556(4) 2/6	M556(4) 2/6
Cylinder Valve Guide Washer	27-34(2) 1d.	—	15-1215(2) 1d.	—	—	—	—
Cylinder Valve Spring ..	27-62(2) 6d.	R15(2) 6d.	—	R15(2) 6d.	R15(2) 6d.	M557(4) 6d.	M557(4) 6d.
Cylinder Valve Spring Cup ..	27-68(2) 6d.	A179B(2) 6d.	15-1207(2) 6d.	A179B(2) 6d.	A199(2) 6d.	A199(4) 6d.	A199(4) 6d.
Cylinder Valve Spring Cotter ..	27-74(2) 1d.	EA67A(2) 2d.	—	EA67A(2) 2d.	M559(2) 2d.	M559(4) 2d.	EA67A(4) 2d.
Cylinder Valve Spring (Outside)	—	—	15-1201(2) 6d.	—	—	—	—
Cylinder Valve Spring (Inside)	—	—	15-1202(2) 4d.	—	—	—	—
Cylinder Valve Retaining Split Collar	—	—	12-10(2) 6d. pair	—	—	—	—
Inlet Rocket Box ..	—	—	15-1094 6/-	—	—	—	—
Exhaust Rocker Box ..	—	—	15-1095 7/-	—	—	—	—
Rocker Box Cap (Exhaust) ..	—	—	15-1103 4d.	—	—	—	—
Rocker Box Cap (Inlet) ..	—	—	15-1104 4d.	—	—	—	—
Rocker Box Cap Pin ..	—	—	15-1114(4) 2d.	—	—	—	—
Inlet Valve Rocker (with Bush)	—	—	15-1138 5/6	—	—	—	—
Exhaust Valve Rocker (with Bush)	—	—	15-1146 5/6	—	—	—	—
Inlet and Exhaust Rocker Felt Washer	—	—	15-1305(4) 1d.	—	—	—	—
Valve Rocker Bush ..	—	—	15-1131(2) 9d.	—	—	—	—
Valve Rocker Pin ..	—	—	15-1159(2) 1/6	—	—	—	—
Valve Rocker Pin Nut ..	—	—	15-1166(2) 5d.	—	—	—	—
Valve Rocker Pin Nut Split-pin	—	—	15-1266(2) 2d. doz.	—	—	—	—
Valve Rocker Adjusting Screw	—	—	15-1151(2) 4d.	—	—	—	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Valve Rocker Adjusting Screw	—	—	EA80(2)	—	—	—	—
Nut	—	—	2d.	—	—	—	—
Piston only (Cast-iron) ..	—	—	—	—	24-20 13/-	25-383(2) 10/6	26-383(2) 12/-
Piston complete, with Gudgeon	—	—	—	—	24-21	25-361(2)	26-363(2)
Pin and Rings	—	—	—	—	18/3	14/9	16/3
Piston Ring (Cast-iron) ..	—	—	—	—	EA13(2)	M531(4)	M809(4)
Gudgeon Pin (Cast-iron) ..	—	—	—	—	1/6	1/-	1/-
Gudgeon Pin Spring (Cast-iron)	—	—	—	—	24-24	25-401(2)	24-23(2)
Piston only (Aluminium) ..	27-124 10/-	15-1023 12/6	15-1022 12/6	24-121 15/-	—	—	—
Piston complete, with Gudgeon	27-105	15-1032	15-1034	24-120	—	—	—
Pin, Pads, and Rings	15/9	18/6	18/6	£1 1 3	—	—	—
Piston Ring (Aluminium) ..	27-130(2) 1/-	15-1077(2) 1/-	15-1077(2) 1/-	M809(2) 1/-	—	—	—
Piston Ring (Aluminium)	27-131	15-1079	15-1079	24-145	—	—	—
(Scraper)	1/3	1/6	1/6	1/6	—	—	—
Gudgeon Pin (Aluminium) ..	27-137	15-1084	15-1084	24-126	—	—	—
Gudgeon Pin Pad (Aluminium)	27-490(2) 3d.	15-1090(2) 3d.	15-1090(2) 3d.	24-133(2) 3d.	—	—	—
Gudgeon Pin Bush	27-229 1/6	15-30 1/9	15-30 1/9	24-129 1/9	24-39 1/9	24-39(2) 1/9	24-39(2) 1/9
Crankcase (Driving Side), com- plete with fixed fittings ..	27-143 £1 14 0	15-19 £1 6 6	15-19 £1 6 6	24-26 £1 18 6	24-26 £1 18 6	M524A £2 14 0	M802A £2 14 0
Crankcase (Gear Side), complete with fixed fittings	27-156 £2 2 0	15-21 £2 2 0	15-1280 £2 2 0	24-28 £2 16 0	24-28 £2 16 0	M525A £4 6 0	M803A £4 6 0
Crankcase Drain Screw ..	EA95	EA95	EA95	EA95	EA95	EA95	EA95
Crankcase Drain Screw Washer	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Crankcase Oil Inlet Tube ..	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.
Oil Feed Inlet Union	EA106 3d.	EA106 3d.	EA106 3d.	EA106 3d.	EA106 3d.	—	—
Oil Feed Inlet Union Washer..	15-79 3d.	15-79 3d.	15-79 3d.	15-79 3d.	15-79 3d.	—	—
Crankcase Air Release Body complete	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	M838D 1/9	M838D 1/9
Crankcase Air Release Body..	15-81 9d.	15-81 9d.	15-81 9d.	15-81 9d.	15-81 9d.	M838 1/-	M838 1/-
Crankcase Air Release Body, with tube (Light Chain) ..	—	—	—	—	24-138 1/3	—	—
Crankcase Air Release Body, with tube (de Luxe)	—	—	—	—	24-139 1/3	—	—
Crankcase Air Release Cap ..	—	—	—	—	—	M837 9d.	M837 9d.
Crankcase Air Release Disc ..	15-82 3d. doz.	15-82 3d. doz.	15-1407 3d. doz.	15-82 3d. doz.	15-82 3d. doz.	M838c 3d. doz.	M838c 3d. doz.
Crankcase Air Release Spring	15-83 1d.	15-83 1d.	15-83 1d.	15-83 1d.	15-83 1d.	M838B 1d.	M838B 1d.
Crankcase Air Release Washer	—	—	—	—	—	M838A 1d.	M838A 1d.
Timing Cover Oil Feed Boss Screw	—	—	—	EA62 4d. doz.	EA62 4d. doz.	—	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½ h.p.	2¾ h.p. S.V.	2¾ h.p. OHV	3½ h.p.	4½ h.p.	6 h.p.	8 h.p.
Timing Cover Oil Feed Boss	—	—	—	24-36	24-36	—	—
Washer	—	—	—	6d. doz.	6d. doz.	—	—
Crankcase Mainshaft Ball Race	27-260	—	—	M533(2)	M533(2)	M533(2)	M533(2)
	10/3	—	—	13/3	13/3	13/3	13/3
Ball Race Oil Retaining Washer	K195	—	—	—	—	—	—
	2d. doz.	—	—	—	—	—	—
Crankcase Timing Cover, complete with fixed fittings ..	27-169	15-23	15-23	24-30	24-30	26-55I	26-55I
	16/-	17/6	17/6	£1 2 6	£1 2 6	£1 15 0	£1 15 0
Crankcase Timing Cover Centre Cap	—	—	—	—	—	M601	M601
	—	—	—	—	—	1d.	1d.
Crankcase Timing Cover Pump Block Screw	—	—	—	—	—	M852	M852
	—	—	—	—	—	2d.	2d.
Crankcase Timing Cover Plug Washer	—	—	—	—	—	R96	R96
	—	—	—	—	—	6d. doz.	6d. doz.
Crankcase Timing Cover Screw	27-182(9)	M588(6)	M588(6)	M588(6)	M588(6)	M588(9)	M588(9)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Crankcase Timing Cover Screw (Short)	—	—	—	—	—	EA76	EA76
	—	—	—	—	—	1d.	1d.
Crankcase Connecting Bolt	—	15-41(3)	15-41(3)	R39(3)	R39(3)	M569A(3)	M569A(3)
	—	3d.	3d.	3d.	3d.	3d.	3d.
Crankcase Connecting Bolt	27-281	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Crankcase Connecting Bolt	27-282	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Crankcase Connecting Bolt	27-283	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Crankcase Connecting Bolt Nut	M570A(10)	M570A(6)	M570A(6)	M570A(6)	M570A(6)	M570A(6)	M570A(6)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Magneto Chain	—	15-58	15-58	15-58	15-58	M851	M851
	—	3/-	3/-	3/-	3/-	3/7	3/7
Magneto Chain Cover	—	15-62	15-62	15-62	15-62	R5	R5
	—	1/3	1/3	1/3	1/3	1/6	1/6
Magneto Chain Cover Stud ..	—	15-63(2)	15-63(2)	15-63(2)	15-63(2)	R19(2)	R19(2)
	—	4d.	4d.	4d.	4d.	6d.	6d.
Magneto Chain Cover Stud Nut	—	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EA59(2)	EA59(2)
	—	1d.	1d.	1d.	1d.	2d.	2d.
Magneto Chain Cover Stud Washer	—	B751A(2)	B751A(2)	B751A(2)	B751A(2)	M550A(2)	M550A(2)
	—	1d.	1d.	1d.	1d.	3d. doz.	3d. doz.
Magneto Chain Sprocket ..	—	15/97	15-97	24-82	24-82	M568	M568
	—	4/-	4/-	4/-	4/-	4/-	4/-
Magneto Driving Pinion ..	27-342	—	—	—	—	—	—
	4/-	—	—	—	—	—	—
Magneto Driving Pinion Felt Washer	27-357	—	—	—	—	—	—
	2d.	—	—	—	—	—	—
Magneto Driving Pinion Felt Washer Retainer	27-355	—	—	—	—	—	—
	7d.	—	—	—	—	—	—
Magneto Packing Plate ..	—	A245	A245	—	—	—	—
	—	1/6	1/6	—	—	—	—
Magneto Packing Plate Screw	—	A248(2)	A248(2)	—	—	—	—
	—	1d.	1d.	—	—	—	—
Magneto Platform	—	15-75	15-75	M572A	M572A	M572A	M572A
	—	2/-	2/-	2/-	2/-	2/-	2/-
Magneto Platform Bolt (Left-hand)	—	M573A	M573A	M573A	M573A	M573A	M573A
	—	3d.	3d.	3d.	3d.	3d.	3d.
Magneto Platform Bolt (Right-hand)	—	M573	—	M573	M573	M573	M573
	—	6d.	—	6d.	6d.	6d.	6d.
Engine Exhaust Pipe Support Stud	—	—	15-1298	—	—	—	—
	—	—	9d.	—	—	—	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Magneto Platform Bolt Washer	—	EB76(2)	EB76(2)	EB76(2)	EB76(2)	EB76(2)	EB76(2)
		1d.	1d.	1d.	1d.	1d.	1d.
Magneto Base Screw	M576A(4)	15-76(4)	15-76(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)
	3d.	2d.	2d.	3d.	3d.	3d.	3d.
Magneto Base Spring Washer	M576B(4)	K197(4)	K197(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)
	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.
Flywheel complete with fixed fittings (Driving Side) ..	27-187	15-25	15-1276	R6c	R6c	M505B	M806A
	£1 1 0	£1 3 0	£1 3 0	£1 5 0	£1 5 0	£1 10 0	£1 10 0
Flywheel complete with fixed fittings (Gear Side) ..	27-198	15-27	15-1270	24-40	24-40	M505C	M805A
	£1 1 0	£1 3 0	£1 3 0	£1 5 0	£1 5 0	£1 10 0	£1 10 0
Flywheel Thrust Washer ..	—	15-36	15-36	—	—	—	—
		9d.	9d.				
Flywheel Thrust Washer Peg ..	—	EA94	EA94	—	—	—	—
		3d. doz.	3d. doz.				
Flywheel Ball Race Peg ..	EA94	—	—	EA94(2)	EA94(2)	EA94(2)	EA94(2)
	3d. doz.			3d. doz.	3d. doz.	3d. doz.	3d. doz.
Engine Shaft (Driving Side) ..	27-247	15-33	15-33	R7	R7	M811A	M811A
	9/-	9/-	9/-	9/-	9/-	9/-	9/-
Engine Shaft Bush (Driving Side)	—	15-35	15-35	—	—	—	—
		3/6	3/6				
Engine Shaft (Gear Side) ..	27-253	15-34	15-34	24-41	24-41	M811	M811
	9/-	9/-	9/-	9/-	9/-	9/-	9/-
Engine Shaft Bush (Gear Side)	27-265	15-37	15-37	—	—	—	—
	2/3	3/-	3/-				
Engine Shaft Rivet	27-541(10)	R9(10)	R9(10)	R9(10)	R9(10)	M521(10)	M521(10)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Engine Shaft Roller	—	A212(12)	A212(12)	—	—	—	—
		3d.	3d.				
Engine Shaft Roller Cage ..	—	A211	A211	—	—	—	—
		3/-	3/-				
Engine Shaft Key	EA50	EA50	EA50	EA50	EA50	EA50	EA50
	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Engine Shaft Timing Pinion Washer	15-39	15-39	15-39	15-39	15-39	—	—
	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.		
Engine Shaft Pinion	15-38	15-38	15-38	24-42	24-42	M523	M523
	1/9	1/9	1/9	1/9	1/9	2/3	2/3
Engine Shaft Pinion Nut ..	M49	M49	M49	M49	M49	—	—
	6d.	6d.	6d.	6d.	6d.		
Engine Shaft Pinion Split-pin	EB392	EB392	EB392	EB392	EB392	—	—
	2d. doz.	2d. doz.	2d. doz.	2d. doz.	2d. doz.		
Engine Shaft Pinion Key ..	15-40	15-40	15-40	15-40	15-40	EA48	EA48
	2d.	2d.	2d.	2d.	2d.	1d.	1d.
Engine Shaft Pinion Screw ..	—	—	—	—	—	EA51	EA51
						3d.	3d.
Engine Shaft Nut (Light Chain)	15-49	15-49	15-49	M608	24-163	R86	—
	1/-	1/-	1/-	1/-	1/-	9d.	
Engine Shaft Nut (Chain-cum-Belt)	—	—	—	—	R86	—	—
					9d.		
Engine Shaft Nut (de Luxe) ..	—	—	—	—	24-162	24-162	24-162
					1/-	1/-	1/-
Engine Shaft Felt Washer ..	27-288	15-42	15-42	R87	R87	M621	M621
	1d.	1d.	1d.	1d.	1d.	6d.	6d.
Engine Shaft Washer (for reducing sideplay)	27-271	—	—	M519A	M519A	M519A	M519A
	2d. doz.			2d. doz.	2d. doz.	2d. doz.	2d. doz.
Engine Shaft Sprocket (15 teeth) (Belt and 6h.p. Light Chain).	—	—	—	—	R85	—	—
					9/-		

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Engine Shaft Sprocket (16 teeth) (Belt and 6 h.p. Light Chain)	—	—	—	—	R85A 9/-	25-252 9/-	—
Ditto (17 teeth)	—	—	—	—	R85B 9/-	25-253 9/-	—
Ditto (18 teeth)	—	—	—	—	—	25-254 9/-	—
Engine Shaft Sprocket (Chain Drive) (Single and de Luxe Twins) (15 teeth).	—	15-43 5/-	15-43 5/-	15-43 5/-	25-240 6/6	—	—
Ditto (16 teeth)	27-294 5/-	24-43 5/-	24-43 5/-	24-43 5/-	25-241 6/6	25-241 6/6	25-241 6/6
Ditto (17 teeth)	27-295 5/-	24-44 5/-	24-44 5/-	24-44 5/-	25-242 6/6	25-242 6/6	25-242 6/6
Ditto (18 teeth)	27-296 5/-	—	—	24-45 5/-	25-243 6/6	25-243 6/6	25-243 6/6
Ditto (19 teeth)	—	—	—	—	—	25-244 6/6	25-244 6/6
Ditto (20 teeth)	—	—	—	—	—	25-245 6/6	25-245 6/6
Cush Drive Bearing (Light Chain)	27-313 4/6	15-45 4/6	15-45 4/6	24-49 4/6	24-149 4/6	—	—
Cush Drive Bearing (de Luxe)	—	—	—	—	24-148 4/6	25-775 4/6	25-775 4/6
Cush Drive Sleeve	27-308 4/-	15-44 4/-	15-44 4/-	15-44 4/-	15-44 4/-	15-44 4/-	15-44 4/-
Cush Drive Spring	27-310 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-
Cush Drive Spring Nut ..	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3
Cush Drive Spring Locknut ..	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.
Cush Drive complete (Light Chain)	27-303 16/6	15-92 16/6	15-92 16/6	24-50 16/6	24-171 18/-	—	—
Cush Drive complete (de Luxe)	—	—	—	—	24-170 18/-	25-765 18/-	25-765 18/-
Crank Pin	27-235 4/-	15-32 4/6	15-32 4/6	R20 5/-	R20 5/-	M507A 7/-	M853 7/-
Crank Pin Nut	27-241(2) 4d.	M854(2) 6d.	M854(2) 6d.	M854(2) 6d.	M854(2) 6d.	M854(2) 6d.	M854(2) 6d.
Crank Pin Key	EA101 1d.	EA101 1d.	EA101 1d.	EA101 1d.	EA101 1d.	EA101 1d.	EA101 1d.
Crank Pin Locking Washer ..	A208(2) 2d.	R11(2) 2d.	R11(2) 2d.	R11(2) 2d.	R11(2) 2d.	R11(2) 2d.	R11(2) 2d.
Crank Pin Locking Washer Screw	EA62(2) 4d. doz.	EA62(2) 4d. doz.	EA62(2) 4d. doz.	EA62(2) 4d. doz.	EA62(2) 4d. doz.	EA62(2) 4d. doz.	EA62(2) 4d. doz.
Crank Pin Roller	M508(10) 3d.	M508(11) 3d.	M508(11) 3d.	A212(12) 3d.	A212(12) 3d.	M508(24) 3d.	M508(24) 3d.
Crank Pin Roller Cage ..	—	—	—	A211 3/-	A211 3/-	—	—
Connecting Rod, complete with Bushes	27-211 12/-	15-11 12/6	15-11 12/6	24-270 14/6	24-37 14/6	25-591(2) 13/9	26-591(2) 13/9
Connecting Rod Big-end Bush	27-223 2/3	15-31 2/6	15-31 2/6	R17 3/-	R17 3/-	26-609(2) 2/3	26-609(2) 2/3
Connecting Rod Thrust Washer	27-518(2) 9d.	R93(2) 9d.	R93(2) 9d.	R93(2) 9d.	R93(2) 9d.	M627(2) 9d.	M627(2) 9d.
Connecting Rod Thrust Washer Rivet	—	M628(6) 3d. doz.	M628(6) 3d. doz.	R94(6) 3d. doz.	R94(6) 3d. doz.	M628(6) 3d. doz.	M628(6) 3d. doz.

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Inlet Valve Lever complete, with fixed fittings	—	—	—	24-52 7/3	24-52 7/3	—	—
Inlet Valve Lever Bush (Single)	—	—	—	M516 1/-	M516 1/-	—	—
Inlet Valve Lever (Twin Front), complete with fixed fittings	—	—	—	—	—	M815A 7/3	M815A 7/3
Inlet Valve Lever (Twin Rear), complete with fixed fittings	—	—	—	—	—	M817A 7/3	M817A 7/3
Exhaust Valve Lever Bush (T.C.)	—	—	—	—	—	M516(2) 1/-	M516(2) 1/-
Inlet Valve Lever Bush (T.C.)	—	—	—	—	—	M517(2) 10d.	M517(2) 10d.
Inlet Valve Lever Spindle ..	—	—	—	24-59 1/6	24-59 1/6	M821(2) 1/6	M821(2) 1/6
Exhaust Valve Lever (Single), complete with fixed fittings	—	—	—	24-61 4/6	24-61 4/6	—	—
Exhaust Valve Lever (Single), complete with Decompressor	—	—	—	24-69 11/6	24-69 11/6	—	—
Exhaust Valve Lever (Twin Front), complete with fixed fittings.	—	—	—	—	—	M816A 6/-	M816A 6/-
Ditto (Twin Rear)	—	—	—	—	—	M818A 6/-	M818A 6/-
Exhaust Valve Lever Spindle	—	—	—	24-62 1/6	24-62 1/6	M822(2) 1/6	M822(2) 1/6
Inlet and Exhaust Valve Lever Roller	—	—	—	M819(2) 9d.	M819(2) 9d.	M819(4) 9d.	M819(4) 9d.
Inlet and Exhaust Valve Lever Roller Peg	—	—	—	M820(2) 6d.	M820(2) 6d.	M820(4) 6d.	M820(4) 6d.
Oil Pump Elbow	27-525 3/6	15-52 3/6	15-52 3/6	15-52 3/6	15-52 3/6	—	—
Mechanical Oil Pump complete	27-522 5/6	15-107 5/6	15-107 5/6	15-107 5/6	15-107 5/6	M812A £1 2 6	M812A £1 2 6
Oil Pump Gland Washer ..	15-270 3d.	15-270 3d.	15-270 3d.	15-270 3d.	15-270 3d.	—	—
Oil Pump Worm	15-84 1/6	15-84 1/6	15-84 1/6	15-84 1/6	15-84 1/6	—	—
Oil Pump Gland	15-85 3d.	15-85 3d.	15-85 3d.	15-85 3d.	15-85 3d.	—	—
Oil Pump Thrust Washer ..	15-86 1d.	15-86 1d.	15-86 1d.	15-86 1d.	15-86 1d.	—	—
Exhaust Cam Chain Wheel ..	—	15-56 4/-	15-56 4/-	15-56 4/-	15-56 4/-	M567 4/-	M567 4/-
Exhaust Cam Chain Wheel Nut	—	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.
Exhaust Cam Pinion (Single) ..	27-325 8/6	15-53 10/-	15-1310 10/-	24-55 10/-	24-55 10/-	—	—
Inlet Cam Pinion (Single) ..	27-319 8/6	15-50 9/6	15-1315 9/6	24-53 9/6	24-53 9/6	—	—
Cam Pinion (Twin Front) ..	—	—	—	—	—	M829 15/9	M829 15/9
Cam Pinion (Twin Rear) ..	—	—	—	—	—	M828 14/9	M828 14/9
Inlet Cam Pinion Bush (T.C.)	27-361 1/-	15-51 1/6	15-51 1/6	15-51 1/6	15-51 1/6	M514 1/6	M514 1/6
Inlet Cam Pinion Bush (C.C.)	27-361 1/-	15-54 1/3	15-54 1/3	24-54 1/3	24-54 1/3	M515 1/6	M515 1/6

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Exhaust Cam Pinion Bush	27-361	24-57	24-57	24-57	24-57	M514	M514
(T.C.)	1/-	1/6	1/6	1/6	1/6	1/6	1/6
Exhaust Cam Pinion Bush	27-361	15-54	15-54	24-56	24-56 *	M515	M515
(C.C.)	1/-	1/3	1/3	1/-	1/-	1/6	1/6
Cam Pinion Bush Peg ..	—	—	—	—	—	EA94(4) 3d. doz.	EA94(4) 3d. doz.
Magneto Idler Pinion Bush ..	27-361(2) 1/-	—	—	—	—	—	—
Magneto Idler Pinion Key ..	27-347 2d.	—	—	—	—	—	—
Magneto Idler Pinion Shaft ..	27-334 2/-	—	—	—	—	—	—
Magneto Idler Pinion complete	27-338 6/6	—	—	—	—	—	—
Exhaust Valve Lifter (Single)	27-423 8d.	15-69 8d.	15-1169 8d.	24-76 8d.	24-76 8d.	—	—
Exhaust Valve Lifter Sleeve	—	—	15-1174 4d.	—	—	—	—
Exhaust Valve Lifter Lever (Single)	15-71 1/-	15-71 1/-	15-1181 1/-	15-71 1/-	15-71 1/-	—	—
Exhaust Valve Lifter Lever (Twin Front)	—	—	—	—	—	M824 3/4	M824 3/4
Exhaust Valve Lifter Lever (Twin Rear)	—	—	—	—	—	M823 3/4	M823 3/4
Exhaust Valve Lifter Lever Screw	—	—	—	—	—	M827(2) 1d.	M827(2) 1d.
Exhaust Valve Lifter Lever Washer	—	—	—	—	—	M826(2) 3d.	M826(2) 3d.
Exhaust Valve Lifter Fulcrum Pin Bush	—	—	—	—	—	M825(2) 6d.	M825(2) 6d.
Exhaust Valve Lifter Toggle Rod	—	—	—	—	—	M522 1/9	M522 1/9
Exhaust Valve Lifter Toggle Rod Socket	—	—	—	—	—	M534 9d.	M534 9d.
Exhaust Valve Lifter Nut ..	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	—	—
Exhaust Valve Lifter Bracket, with Screw	—	15-95 1/3	—	24-78 1/3	24-78 1/3	—	—
Exhaust Valve Lifter Bracket Washer	—	K197 3d. doz.	—	K197 3d. doz.	K197 3d. doz.	—	—
Exhaust Valve Lifter Bracket Nut	—	EB113 1d.	—	EB113 1d.	EB113 1d.	—	—
Exhaust Valve Lifter Bracket Split-pin	—	K173A 2d. doz.	—	K173A 2d. doz.	K173A 2d. doz.	—	—
Exhaust Valve Lifter Spring..	—	—	—	—	—	M554 2d.	M554 2d.
Exhaust Valve Lifter Tube ..	—	—	—	—	—	M528 5d.	M528 5d.
Exhaust Valve Lifter Tube Washer	—	—	—	—	—	M529 3d.	M529 3d.
Exhaust Valve Lifter Ball Sleeve	—	—	—	—	—	M526 6d.	M526 6d.
Exhaust Valve Lifter Ball Sleeve Locknut	—	—	—	—	—	M527 2d.	M527 2d.
Tappet Head	27-417(2) 4d.	M560(2) 6d.	—	24-74(2) 6d.	24-74(2) 6d.	M560(4) 6d.	M832(4) 6d.
Valve Tappet	27-367(2) 1/-	15-64(2) 1/3	15-1221(2) 1/3	—	—	—	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Inlet Tappet Locking Sleeve..	—	—	—	M561 6d.	M561 6d.	M561(2) 6d.	M561(2) 6d.
Exhaust Tappet Locking Sleeve	—	—	—	24-73 9d.	24-73 9d.	M561(2) 6d.	M561(2) 6d.
Tappet Rod	—	—	15-1234(2) 2/9	M563(2) 2/9	M563(2) 2/9	M563(4) 2/9	M563(4) 2/9
Inlet Tappet complete ..	—	—	—	24-71 3/9	24-71 3/9	M563A(2) 3/9	26-320(2) 3/9
Exhaust Tappet complete ..	—	—	—	24-72 4/-	24-72 4/-	M563A(2) 3/9	26-320(2) 3/9
Inlet Tappet Rod complete ..	—	—	15-1235 2/9	—	—	—	—
Exhaust Tappet Rod complete	—	—	15-1236 2/10	—	—	—	—
Tappet Rod End	—	—	15-1239(3) 9d.	—	—	—	—
Exhaust Tappet Rod End (Top)	—	—	15-1240 10d.	—	—	—	—
Tappet Rod End Rivet ..	—	—	15-1244(4) 2d. doz.	—	—	—	—
Tappet Tube	—	—	15-1247(2) 2/-	—	—	—	—
Tappet Tube Bottom Joint Washer	—	—	15-1255(2) 1d.	—	—	—	—
Tappet Tube Top Joint Washer	—	—	15-1261(2) 2d.	—	—	—	—
Tappet Locknut (Inlet) ..	27-410 1d.	15-57 1d.	—	—	—	—	—
Tappet Locknut (Exhaust) ..	27-403 3d.	15-68 3d.	—	—	—	—	—
Tappet Guide	27-373(2) 1/9	15-65(2) 2/-	15-1227(2) 2/-	M564(2) 2/6	M564(2) 2/6	M564(4) 2/6	M564(4) 2/6
Tappet Guide Plate	—	15-66 6d.	15-1251 4d.	—	—	—	—
Tappet Guide Plate, complete with Bush	27-385 8d.	—	—	—	—	—	—
Tappet Guide Plate Stud ..	27-397 2d.	15-72 2d.	15-72 2d.	—	—	—	—
Tappet Guide Plate Stud Nut	EB113 1d.	EA80 2d.	EA80 2d.	—	—	—	—
Tappet Guide Plate Stud Spring Washer	K197 3d. doz.	—	—	—	—	—	—
Decompressor Operating Cam	—	—	—	24-63 2/-	24-63 2/-	—	—
Decompressor Operating Cam Bush	—	—	—	24-64 1/-	24-64 1/-	—	—
Decompressor Operating Lever only	—	—	—	R65 9d.	R65 9d.	—	—
Decompressor Operating Lever (with Stud)	—	—	—	R65A 1/3	R65A 1/3	—	—
Decompressor Operating Lever Nut	—	—	—	EA59 2d.	EA59 2d.	—	—
Decompressor Operating Lever Stud	—	—	—	R66 6d.	R66 6d.	—	—
Decompressor Sliding Lever ..	—	—	—	24-65 3/-	24-65 3/-	—	—
Decompressor Sliding Lever Spring	—	—	—	24-68 1d.	24-68 1d.	—	—

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It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Decompressor Sliding Lever	—	—	—	24-67	24-67	—	—
Spring Rivet	—	—	—	1d.	1d.	—	—
Decompressor Sliding Lever	—	—	—	24-66(2)	24-66(2)	—	—
Rivet	—	—	—	2d.	2d.	—	—
Decompressor Crankcase Bush	—	—	—	R63	R63	—	—
	—	—	—	6d.	6d.	—	—
Decompressor Plunger ..	—	—	—	R62	R62	—	—
	—	—	—	2d.	2d.	—	—
Decompressor Plunger Spring	—	—	—	R61	R61	—	—
	—	—	—	1d.	1d.	—	—
MECHANICAL OIL PUMP (TWIN).							
Pump Body	—	—	—	—	—	M812	M812
	—	—	—	—	—	8/-	8/-
Pump Cylinder	—	—	—	—	—	M539	M539
	—	—	—	—	—	3/-	3/-
Pump Cylinder Spring ..	—	—	—	—	—	M546	M546
	—	—	—	—	—	1d.	1d.
Pump Piston, complete with	—	—	—	—	—	M540A	M540A
Bush	—	—	—	—	—	3/-	3/-
Pump Piston Bush	—	—	—	—	—	M541	M541
	—	—	—	—	—	6d.	6d.
Pump Cylinder Spring Washer	—	—	—	—	—	K234A	K234A
	—	—	—	—	—	3d. doz.	3d. doz.
Pump Shaft	—	—	—	—	—	M542	M542
	—	—	—	—	—	2/4	2/4
Pump Shaft Worm Wheel ..	—	—	—	—	—	M543	M543
	—	—	—	—	—	1/8	1/8
Pump Shaft Worm Wheel	—	—	—	—	—	EB102(2)	EB102(2)
Locknut	—	—	—	—	—	1d.	1d.
Pump Connection Union ..	—	—	—	—	—	M814(2)	M814(2)
	—	—	—	—	—	9d.	9d.
Pump Connection Union	—	—	—	—	—	M814A(2)	M814A(2)
Washer	—	—	—	—	—	3d. doz.	3d. doz.
Pump Connection Bolt ..	—	—	—	—	—	M550	M550
	—	—	—	—	—	2d.	2d.
Pump Connection Bolt Washer	—	—	—	—	—	M550A	M550A
	—	—	—	—	—	3d. doz.	3d. doz.
Pump Body Connection Bolt..	—	—	—	—	—	M813(2)	M813(2)
	—	—	—	—	—	6d.	6d.
Pump Body Connection Bolt	—	—	—	—	—	EA132(2)	EA132(2)
Washer	—	—	—	—	—	6d. doz.	6d. doz.
Pump Oil Feed Distributor ..	—	—	—	—	—	25-1171	25-1171
	—	—	—	—	—	1/3	1/3
Pump Oil Feed Distributor	—	—	—	—	—	M552A	M552A
Washer	—	—	—	—	—	3d. doz.	3d. doz.
Pump Pinion	—	—	—	—	—	M830	M830
	—	—	—	—	—	9/-	9/-
Pump Pinion Bush (T.C.) ..	—	—	—	—	—	M831	M831
	—	—	—	—	—	1/9	1/9
Pump Pinion Bush Rivet ..	—	—	—	—	—	M628(3)	M628(3)
	—	—	—	—	—	3d. doz.	3d. doz.
Pump Pinion Bush (C.C.) ..	—	—	—	—	—	M516	M516
	—	—	—	—	—	1/-	1/-
Pump Union Nut	—	—	—	—	—	M612	M612
	—	—	—	—	—	3d.	3d.
Pump Union Nipple	—	—	—	—	—	M613	M613
	—	—	—	—	—	1d.	1d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 17.

Engine—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Pump Block Washer	—	—	—	—	—	M841 3d. doz.	M841 3d. doz.
Pump Block Screw	—	—	—	—	—	M842 2d.	M842 2d.
Pump Relief Valve Body ..	—	—	—	—	—	26-784 6d.	26-784 6d.
Pump Relief Valve Spring Cup	—	—	—	—	—	26-790 3d.	26-790 3d.
Pump Relief Valve Spring ..	—	—	—	—	—	26-796 1d.	26-796 1d.
Pump Relief Passage Plug ..	—	—	—	—	—	26-802 2d.	26-802 2d.
Pump Relief Valve Ball ..	—	—	—	—	—	½ Ball Price on application.	½ Ball
SILENCER.							
Silencer (State size of Outlet Pipes)	27-444 17/6	24-87 17/6	15-1320 £1 5 0	24-87 17/6	24-175 £1 2 6	M843 £1 5 0	M843 £1 5 0
Silencer Exhaust Pipe	—	—	15-1340 10/-	—	24-103 7/-	M294A 5/6	M294A 5/6
Silencer Exhaust Pipe (L.H.) ..	—	—	—	—	—	26-1401 5/6	26-1401 5/6
Silencer Pipe Outlet Clip ..	—	—	—	—	24-101 3d.	R74(2) 3d.	R74(2) 3d.
Silencer Outlet Pipe Clip Bolt	—	—	—	—	24-102 4d.	R77(2) 4d.	R77(2) 4d.
Silencer Pipe Outlet Clip Washer	—	—	—	—	M550A 3d. doz.	M550A(2) 3d. doz.	M550A(2) 3d. doz.
Silencer Pipe Outlet Clip Nut	—	—	—	—	EA80 2d.	EA80(2) 2d.	EA80(2) 2d.
Silencer Exhaust Pipe Clip ..	—	—	15-1350 2/6	—	24-104 3d.	M295(2) 3d.	M295(2) 3d.
Silencer Exhaust Pipe Clip Bolt	—	—	15-1355 3d.	—	K132A 1d.	K132A(2) 1d.	K132A(2) 1d.
Silencer Exhaust Pipe Clip Washer	—	—	M550A(2) 3d. doz.	—	—	—	—
Silencer Exhaust Pipe Clip Nut	—	—	EA80 2d.	—	EB113 1d.	EB113(2) 1d.	EB113(2) 1d.
Silencer Exhaust Pipe Chainstay Clip	—	—	—	—	A250 2d.	A250(2) 2d.	A250(2) 2d.
Silencer Exhaust Pipe Chainstay Clip Bolt	27-478 2d.	B751 2d.	—	B751 2d.	B751 2d.	B751(2) 2d.	B751(2) 2d.
Silencer Exhaust Pipe Chainstay Clip Nut	EB113 1d.	EB113 1d.	—	EB113 1d.	EB113 1d.	EB113(2) 1d.	EB113(2) 1d.
Silencer Exhaust Pipe Bush ..	—	—	—	—	—	M581(2) 8d.	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

If one side of Crankcase is needed the other side should be sent to be properly fitted. If side of a crankcase is supplied independently a perfect fit cannot be guaranteed.

When ordering Cush Drive Parts state whether the type is with six or twelve springs.

When ordering Silencer and Fittings state whether Cast Aluminium or Steel Pressing and also diameter of Exhaust Outlet Pipe.

When ordering Cylinders, Valves, Valve Guides, or Valve Cotters for 1924 3½ h.p. Model, state diameter of Valve Stem, i.e., 9m/m or ⅜ in. diameter.

When ordering Connecting Rods for 6 h.p. and 8 h.p. Models state whether big end is fitted with a bush.

GEARBOX AND CONTROL PARTS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox only (less Bushes and Ballraces)	27-4008 £1 5 0	15-252 £1 10 0	15-252 £1 10 0	24-4002 £1 10 0	M121C £1 17 6	M121C £1 17 6	M121C £1 17 6
Gearbox, complete with fixed fittings, Bushes, & Ballraces	27-4007 £1 17 9	15-251 £2 5 6	15-251 £2 5 6	24-4040 £2 5 6	M121D £3 2 6	M121D £3 2 6	M121D £3 2 6
Gearbox Cover (less Bushes and Ballraces)	27-4015 11/-	15-256 13/-	15-256 13/-	15-256 13/-	M122A 16/-	M122A 16/-	M122A 16/-
Gearbox Cover, complete with fixed fittings	27-4014 18/-	15-255 £1 0 0	15-255 £1 0 0	15-255 £1 0 0	M122B £1 5 0	M122B £1 5 0	M122B £1 5 0
Gearbox Cover Screw	27-4405(6) 2d.	M588(7) 2d.	M588(7) 2d.	M588(7) 2d.	EA76(7) 1d.	EA76(7) 1d.	EA76(7) 1d.
Gearbox Clutch Chain Wheel, complete with Bush (de Luxe)	—	—	—	—	M124B £1 10 0	M124B £1 10 0	M124B £1 10 0
Gearbox Clutch Chain Wheel, complete with Bush (Light Chain and Chain-cum-belt).	27-4316 9/-	15-304 17/6	15-304 17/6	15-304 17/6	M139B £1 10 0	M139B £1 10 0	M139B £1 10 0
Gearbox Clutch Chain Wheel Bush	27-4320 1/-	15-306 1/3	15-306 1/3	15-306 1/3	—	—	—
Gearbox Clutch Ball Race Cup	—	—	—	—	M126 5/6	M126 5/6	M126 5/6
Gearbox Clutch Ball Race Balls	(18) ⅜" diam.	(40) ⅜" diam.	(40) ⅜" diam.	(40) ⅜" diam.	(44) ½" diam.	(44) ½" diam.	(44) ½" diam.
Gearbox Clutch Ballrace Ring	—	—	—	—	M127 2/9	M127 2/9	M127 2/9
Gearbox Clutch Ballrace Locking Washer	—	—	—	—	M127B 1d.	M127B 1d.	M127B 1d.
Gearbox Clutch Ballrace Packing Washer	—	—	—	—	M128 1d.	M128 1d.	M128 1d.
Gearbox Clutch Ball Retainer	27-4326 1/-	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	—	—	—
Gearbox Clutch Sleeve ..	27-4300 5/-	15-293 9/-	15-293 9/-	15-293 9/-	M125 9/-	M125 9/-	M125 9/-
Gearbox Clutch Spring ..	27-4336(8) 1d.	15-301 6d.	15-301 6d.	15-301 6d.	M129(6) 1d.	M129(6) 1d.	M129(6) 1d.
Gearbox Clutch Spring Cup ..	—	—	—	—	M130(6) 3d.	M130(6) 3d.	M130(6) 3d.
Gearbox Clutch Spring Plate, complete with Pins	27-4349 2/-	—	—	—	—	—	—
Gearbox Clutch Spring Plate Pin	27-4342(8) 2d.	—	—	—	—	—	—
Gearbox Clutch Spring Thrust Plate	—	—	—	—	M135 1/3	M135 1/3	M135 1/3
Gearbox Clutch Spring Thrust Plate Locknut	27-4354 1/3	—	—	—	M136 1/3	M136 1/3	M136 1/3
Gearbox Clutch Spring Retaining Nut	—	15-302 9d.	15-302 9d.	15-302 9d.	—	—	—
Gearbox Clutch Sleeve Plate..	27-4305 1/-	15-294 9d.	15-294 9d.	15-294 9d.	—	—	—
Gearbox Clutch Plate (Ferodo)	27-4310(2) 3/1	15-295(6) 2/-	15-295(6) 2/-	15-295(6) 2/-	M131(7) 3/-	M131(7) 3/-	M131(7) 3/-
Gearbox Clutch Driving Plate	—	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	M132(3) 1/3	M132(3) 1/3	M132(3) 1/3
Gearbox Clutch Driven Plate..	—	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	M133(2) 1/-	M133(2) 1/-	M133(2) 1/-
Gearbox Clutch Driven Plate (Recessed)	—	—	—	—	M134 1/-	M134 1/-	M134 1/-
Gearbox Clutch Sliding Plate, complete with Studs ..	27-4332 2/9	15-308 2/6	15-308 2/6	15-308 2/6	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 23.

Gearbox and Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox Clutch Sliding Plate	15-299(4)	15-299(4)	15-299(4)	15-299(4)	—	—	—
Stud	2d.	2d.	2d.	2d.	—	—	—
Gearbox Clutch Sliding Plate	EB113(4)	EB113(4)	EB113(4)	EB113(4)	—	—	—
Stud Nut	1d.	1d.	1d.	1d.	—	—	—
Gearbox Clutch Sliding Plate, complete with Catch ..	—	—	—	—	MI23C	MI23C	MI23C
Gearbox Clutch Actuating Cap	—	—	—	—	11/3	11/3	11/3
Locking Plate	—	—	—	—	MI37B	MI37B	MI37B
Gearbox Clutch Actuating Cap	—	—	—	—	6d.	6d.	6d.
Locking Plate Rivet ..	—	—	—	—	MI23A(2)	MI23A(2)	MI23A(2)
Gearbox Clutch Actuating Cap, complete with Button ..	27-4361	15-371	15-371	15-371	1d. doz.	1d. doz.	1d. doz.
Gearbox Clutch Control Thrust Button	2/-	1/6	1/6	1/6	MI37A	MI37A	MI37A
Gearbox Clutch Control Thrust Button	MI38	MI38	MI38	MI38	5/-	5/-	5/-
Gearbox Clutch Operating Rod	1d.	1d.	1d.	1d.	MI138	MI138	MI138
Gearbox Clutch Operating Rod	27-4366	15-292	15-292	15-292	1d.	1d.	1d.
Gearbox Clutch Operating Rod	8d.	8d.	8d.	8d.	MI170	MI170	MI170
Gearbox Clutch Operating Rod	15-269	15-269	15-269	15-269	8d.	8d.	8d.
Gland	3d.	3d.	3d.	3d.	—	—	—
Clutch Rod Gland Packing Washer	27-4397	—	—	—	—	—	—
Gearbox Clutch Operating Rod Washer	6d. doz.	—	—	—	—	—	—
Gearbox Clutch Operating Rod Washer	15-270	15-270	15-270	15-270	—	—	—
Gearbox Clutch Control Lever, complete with Ball ..	3d.	3d.	3d.	3d.	—	—	—
Gearbox Clutch Control Lever	27-4372	15-370	15-370	15-370	MI172C	MI172C	MI172C
Gearbox Clutch Control Lever	2/6	2/3	2/3	2/3	2/3	2/3	2/3
Gearbox Clutch Control Lever	1/8" diam.	1/8" diam.	1/8" diam.	1/8" diam.	1/8" diam.	1/8" diam.	1/8" diam.
Ball	—	—	—	—	—	—	—
Gearbox Clutch Control Lever	25-4251	25-4251	25-4251	25-4251	Prices on application.	Prices on application.	Prices on application.
Thrust Pin	3d.	3d.	3d.	3d.	25-4251	25-4251	25-4251
Gearbox Clutch Control Lever	27-4411	27-4411	27-4411	27-4411	3d.	3d.	3d.
Thrust Pin Nut	1d.	1d.	1d.	1d.	27-4411	27-4411	27-4411
Gearbox Clutch Control Lever	25-4266	25-4266	25-4266	25-4266	1d.	1d.	1d.
Fulcrum Pin	2d.	2d.	2d.	2d.	25-4266	25-4266	25-4266
Gearbox Clutch Control Lever	EB102	EB102	EB102	EB102	2d.	2d.	2d.
Fulcrum Pin Nut	1d.	1d.	1d.	1d.	EB102	EB102	EB102
Gearbox Mainshaft	27-4069	15-263	15-263	15-263	1d.	1d.	1d.
Gearbox Mainshaft, complete with Bush	10/-	18/-	18/-	18/-	—	—	—
Gearbox Mainshaft Clutch Operating Rod Bush	—	—	—	—	MI41A	MI41A	MI41A
Gearbox Mainshaft Felt Washer	27-4075	15-309	15-309	15-309	£1 0 0	£1 0 0	£1 0 0
Gearbox Mainshaft Key ..	6d.	4d.	4d.	4d.	MI171	MI171	MI171
Gearbox Mainshaft Bush (Cover)	K139	K139	K139	K139	3d.	3d.	3d.
Gearbox Mainshaft Ballrace ..	1d.	1d.	1d.	1d.	—	—	—
Gearbox Mainshaft Nut ..	15-268	15-268	15-268	15-268	K139	K139	K139
Gearbox Mainshaft Layshaft ..	27-4027	K191	K191	K191	1d.	1d.	1d.
Gearbox Mainshaft Layshaft ..	11/9	12/6	12/6	12/6	K142	K142	K142
Gearbox Mainshaft Layshaft ..	15-303	15-303	15-303	15-303	K191	K191	K191
Gearbox Mainshaft Layshaft ..	6d.	6d.	6d.	6d.	12/6	12/6	12/6
Gearbox Mainshaft Layshaft ..	27-4136	15-271	15-271	15-271	MI43(2)	MI43(2)	MI43(2)
Gearbox Mainshaft Layshaft ..	2/6	7/6	7/6	7/6	3d.	3d.	3d.
Gearbox Mainshaft Layshaft ..	—	15-275	15-275	15-275	MI48	MI48	MI48
Gearbox Mainshaft Layshaft ..	—	1/9	1/9	1/9	7/6	7/6	7/6
Gearbox Mainshaft Layshaft ..	—	—	—	—	MI49	MI49	MI49
Gearbox Mainshaft Layshaft ..	—	—	—	—	2/-	2/-	2/-
Gearbox Mainshaft Layshaft ..	—	—	—	—	K193	K193	K193
Gearbox Mainshaft Layshaft ..	—	—	—	—	8/9	8/9	8/9
Gearbox Mainshaft Layshaft ..	—	—	—	—	MI310(2)	MI310(2)	MI310(2)
Gearbox Mainshaft Layshaft ..	—	—	—	—	1d.	1d.	1d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 23.

Gearbox and Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox Pinion Sleeve, complete with Bush	—	15-318 15/-	15-318 15/-	15-318 15/-	M144B £1 0 0	M144B £1 0 0	M144B £1 0 0
Gearbox Pinion Sleeve	27-4021 13/-	—	—	—	—	—	—
Gearbox Pinion Sleeve Bush..	—	15-262 2/6	15-262 2/6	15-262 2/6	M145(2) 1/9	M145(2) 1/9	M145(2) 1/9
Gearbox Pinion Sleeve Washer	—	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.
Gearbox Pinion Sleeve Oil Retaining Washer	27-4033(2) 1d.	K194(2) 1d.	K194(2) 1d.	K194(2) 1d.	K194 1d.	K194 1d.	K194 1d.
Gearbox 20T Pinion	—	—	—	—	M147 2/6	M147 2/6	M147 2/6
Gearbox 22T Pinion	—	15-319 2/9	15-319 2/9	15-319 2/9	—	—	—
Gearbox 24T Pinion	27-4086 4/-	—	—	—	—	—	—
Gearbox 26T Pinion	—	15-274 4/6	15-274 4/6	15-274 4/6	M146 5/-	M146 5/-	M146 5/-
Gearbox 32T Pinion	—	—	—	—	M169 8/-	M169 8/-	M169 8/-
Gearbox 33T Pinion	—	15-273 6/-	15-273 6/-	15-273 6/-	—	—	—
Gearbox Pinion Split Washer (Two Halves)	27-4092 1/- pair	—	—	—	—	—	—
Gearbox Pinion Retaining Ring	27-4098 6d.	—	—	—	—	—	—
Gearbox Layshaft Pinion, complete with Bushes	27-4143 10/6	—	—	—	—	—	—
Gearbox Layshaft Thrust Washer	27-4276 6d.	—	—	—	—	—	—
Gearbox Layshaft Key	12-100 2d.	—	—	—	—	—	—
Gearbox Layshaft Washer ..	M101A 1d.	—	—	—	—	—	—
Gearbox Layshaft Nut	27-4284 4d.	—	—	—	—	—	—
Gearbox Layshaft Nut Split-pin	EB77 2d. doz.	—	—	—	—	—	—
Gearbox Low-gear Dog Clutch	—	K18 5/-	K18 5/-	K18 5/-	K18 5/-	K18 5/-	K18 5/-
Gearbox High-gear Dog Clutch	—	K17 3/6	K17 3/6	K17 3/6	K17 3/6	K17 3/6	K17 3/6
Gearbox Dog Clutch	27-4081 4/-	—	—	—	—	—	—
Gearbox Low-gear Operating Fork	—	M181 7/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6
Gearbox High-gear Operating Fork	—	M182 7/6	M182 7/6	M182 7/6	M182 7/6	M182 7/6	M182 7/6
Gearbox Operating Fork	27-4200 5/6	—	—	—	—	—	—
Gearbox Control Shaft	27-4182 2/9	15-285 4/-	15-285 4/-	15-285 4/-	M157 6/-	M157 6/-	M157 6/-
Gearbox Control Shaft Bush (Cover)	27-4194 1/-	15-284 1/-	15-284 1/-	15-284 1/-	M158 1/-	M158 1/-	M158 1/-
Gearbox Control Shaft Bush (Gearbox)	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-
Gearbox Control Shaft Plug Washer	27-4268 1d.	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 23.

Gearbox and Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½ h.p.	2¾ h.p. S.V.	2¾ h.p. OHV	3½ h.p.	4½ h.p.	6 h.p.	8 h.p.
Gearbox Control Shaft Peg ..	K31 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.
Gearbox Control Shaft Oper- ating Lever	—	M153 1/6	M153 1/6	M153 1/6	M153 1/6	M153 1/6	M153 1/6
Gearbox Control Shaft Oper- ating Lever Washer.. ..	—	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.
Gearbox Control Shaft Lever Nut	—	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.
Gearbox Control Quadrant ..	27-4248 4/6	15-286 6/-	15-286 6/-	15-286 6/-	M155A 6/-	M155A 6/-	M155A 6/-
Gearbox Control Quadrant Bush	27-4242 1/6	M156 1/6	M156 1/6	M156 1/6	M156 1/6	M156 1/6	M156 1/6
Gearbox Control Quadrant Plunger	—	15-287 4d.	15-287 4d.	15-287 4d.	M193A 6d.	M193A 6d.	M193A 6d.
Gearbox Control Quadrant Plunger Bush	—	15-288 6d.	15-288 6d.	15-288 6d.	M194 9d.	M194 9d.	M194 9d.
Gearbox Control Quadrant Plunger Spring	—	M195A 1d.	M195A 1d.	M195A 1d.	M195A 1d.	M195A 1d.	M195A 1d.
Gearbox Kickstarter Ratchet Pinion	27-4105 2/6	15-264 2/6	15-264 2/6	15-264 2/6	M151 3/3	M151 3/3	M151 3/3
Gearbox Kickstarter Ratchet..	27-4111 1/6	15-265 1/6	15-265 1/6	15-265 1/6	M150 2/-	M150 2/-	M150 2/-
Gearbox Kickstarter Ratchet Spring	15-266 2d.	15-266 2d.	15-266 2d.	15-266 2d.	M152 1d.	M152 1d.	M152 1d.
Gearbox Kickstarter Ratchet Spring Nut	15-267 9d.	15-267 9d.	15-267 9d.	15-267 9d.	—	—	—
Gearbox Kickstarter Spindle..	—	—	—	—	M163 7/8	M163 7/8	M163 7/8
Gearbox Kickstarter Spindle Bush (Gearbox)	—	—	—	—	M164 2/-	M164 2/-	M164 2/-
Gearbox Kickstarter Spindle Bush (Cover).. .. .	—	—	—	—	M164A 2/-	M164A 2/-	M164A 2/-
Gearbox Kickstarter Quadrant, complete with Spring Tooth	—	—	—	—	M165A 8/-	M165A 8/-	M165A 8/-
Gearbox Kickstarter Quadrant	27-4149 8/-	15-277 10/-	15-277 10/-	15-277 10/-	M165 7/-	M165 7/-	M165 7/-
Gearbox Kickstarter Quadrant Spring	—	—	—	—	M166 1d.	M166 1d.	M166 1d.
Gearbox Kickstarter Quadrant Spring Screw	—	—	—	—	EB673 1d.	EB673 1d.	EB673 1d.
Gearbox Kickstarter Quadrant Spring Tooth	—	—	—	—	M167 10d.	M167 10d.	M167 10d.
Gearbox Kickstarter Quadrant, complete with Bush	—	15-320 12/-	15-320 12/-	15-320 12/-	—	—	—
Gearbox Kickstarter Quadrant Bush (Cover).. .. .	27-4156 2/6	15-278 2/6	15-278 2/6	15-278 2/6	—	—	—
Gearbox Kickstarter Quadrant Layshaft Bush	—	15-276 2/3	15-276 2/3	15-276 2/3	—	—	—
Gearbox Kickstarter Idler Pinion	—	—	—	—	M159 2/3	M159 2/3	M159 2/3
Gearbox Kickstarter Idler Pinion Pin	—	—	—	—	M160 10d.	M160 10d.	M160 10d.
Gearbox Kickstarter Crank, complete with fixed fittings	27-4164 8/6	15-316 8/6	15-316 8/6	15-316 8/6	25-4177 15/-	25-4177 15/-	25-4177 15/-
Gearbox Kickstarter Crank Cotter Pin	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.
Gearbox Kickstarter Crank Cotter Pin Washer	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 23.

Gearbox and Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox Kickstarter Crank	EB57	EB57	EB57	EB57	EB57	EB57	EB57
Cotter Pin Nut	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Gearbox Kickstarter Crank	27-4170	15-280	15-280	15-280	M162	M162	M162
Spring	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Gearbox Kickstarter Crank	15-281	15-281	15-281	15-281	—	—	—
Spring Anchor Pin	3d.	3d.	3d.	3d.	—	—	—
Gearbox Kickstarter Crank	27-4176	15-282	15-282	15-282	—	—	—
Spring Cover	6d.	6d.	6d.	6d.	—	—	—
Gearbox Kickstarter Crank Stop	15-314	15-314	15-314	15-314	—	—	—
	3d.	3d.	3d.	3d.	—	—	—
Gearbox Kickstarter Crank Stop	15-315	15-315	15-315	15-315	K71	K71	K71
Rubber	1d.	1d.	1d.	1d.	2d.	2d.	2d.
Gearbox 14T Sprocket ..	—	15-258	15-258	—	—	—	—
	—	6/-	6/-	—	—	—	—
Gearbox 15T Sprocket ..	—	—	—	15-259	M140	M140	M140
	—	—	—	6/-	7/6	7/6	7/6
Gearbox 17T Sprocket ..	27-4039	—	—	—	—	—	—
	6/-	—	—	—	—	—	—
Gearbox Sprocket Locking	27-4063	K37C	K37C	K37C	K37C	K37C	K37C
Washer	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Sprocket Locknut ..	27-4057	K37B	K37B	K37B	K37B	K37B	K37B
	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Gearbox Belt Pulley complete	—	—	—	—	M197A	—	—
	—	—	—	—	18/-	—	—
Gearbox Clamp Plate	—	—	—	—	M188	M188	M188
	—	—	—	—	5/-	5/-	5/-
Gearbox Clamp Plate Stud ..	—	—	—	—	K73(2)	K73(2)	K73(2)
	—	—	—	—	4d.	4d.	4d.
Gearbox Clamp Plate Stud Nut	—	—	—	—	K74(2)	K74(2)	K74(2)
	—	—	—	—	6d.	6d.	6d.
Gearbox Clamp Plate Stud	—	—	—	—	K74A(2)	K74A(2)	K74A(2)
Split-pin	—	—	—	—	1d. doz.	1d. doz.	1d. doz.
Gearbox Inspection Cover ..	27-4254	M199	M199	M199	M199	M199	M199
	6d.	2/-	2/-	2/-	2/-	2/-	2/-
Gearbox Inspection Cover	27-4261	K311B	K311B	K311B	K311B	K311B	K311B
Washer	1d.	3d.	3d.	3d.	3d.	3d.	3d.
Gearbox Inspection Cover Screw	K56(3)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Oil Plug	M196	M196	M196	M196	M196	M196	M196
	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Gearbox Oil Plug Washer ..	M196A	M196A	M196A	M196A	M196A	M196A	M196A
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Drain Screw	EA95	EA95	EA95	EA95	M180	M180	M180
	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Gearbox Drain Screw Washer	EA132	EA132	EA132	EA132	EA132	EA132	EA132
	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.
Gearbox Brake Lever Stop ..	—	—	—	—	M174	M174	M174
	—	—	—	—	4d.	4d.	4d.
Gearbox Control Operating	27-4219	15-329	15-329	15-329	24-4021	S231A	S231A
Lever, complete with fixed	6/6	10/-	10/-	10/-	10/-	10/-	10/-
fittings.	—	—	—	—	—	—	—
Gearbox Control Operating	27-4215	—	—	—	—	—	—
Lever Stop Plate	1/-	—	—	—	—	—	—
Gearbox Control Operating	27-4383(2)	—	—	—	—	—	—
Lever Stop Plate Screw ..	2d.	—	—	—	—	—	—
Gearbox Control Operating	EA80(2)	—	—	—	—	—	—
Lever Stop Plate Nut ..	2d.	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 23.

Gearbox and Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox Control Operating Lever Plunger	27-4212 6d.	—	—	—	—	—	—
Gearbox Control Operating Lever Plunger Bush ..	27-4207 6d.	—	—	—	—	—	—
Gearbox Control Operating Lever Plunger Spring ..	27-4390 1d.	—	—	—	—	—	—
Gearbox Control Operating Lever Spring Washer ..	EB150 6d. doz.	—	—	—	—	—	—
Gearbox Control Operating Lever Nut	EA82 2d.	—	—	—	—	—	—
Gearbox Control Gate (with Plate and Rivets)	—	15-321 6/-	15-321 6/-	15-321 6/-	15-321 6/-	M274A 6/-	M274A 6/-
Gearbox Control Gate Pin ..	—	M284(2) 2d.	M284(2) 2d.	M284(2) 2d.	M284(2) 2d.	M284(2) 2d.	M284(2) 2d.
Gearbox Control Fulcrum Bolt	—	15-326 6d.	15-326 6d.	15-326 6d.	15-326 6d.	S57 6d.	S57 6d.
Gearbox Control Fulcrum Bolt Washer	—	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	—	—
Gearbox Control Fulcrum Bolt Nut	—	EB171 1/6 doz.	EB171 1/6 doz.	EB171 1/6 doz.	EB171 1/6 doz.	EB106 2d.	EB106 2d.
Gearbox Control Distance Washer	—	M283 3d.	M283 3d.	M283 3d.	M283 3d.	M283 3d.	M283 3d.
Gearbox Control Operating Lever Bush	—	—	—	—	—	S58 9d.	S58 9d.
Gearbox Control Operating Lever Lubricator	—	EB227 2d.	EB227 2d.	EB227 2d.	EB227 2d.	EB227 2d.	EB227 2d.
Gearbox Control Operating Lever Knob	K62 1/3	K62 1/3	K62 1/3	K62 1/3	K62 1/3	K62 1/3	K62 1/3
Gearbox Control Operating Lever Knob Peg	K62A 6d. doz.	K62A 6d. doz.	K62A 6d. doz.	K62A 6d. doz.	K62A 6d. doz.	K62A 6d. doz.	K62A 6d. doz.
Gearbox Control Operating Rod (Top) (threaded right-hand)	—	M292C 2/9	M292C 2/9	M292C 2/9	K103C 2/9	M292C 2/9	M292C 2/9
Gearbox Control Operating Rod (Bottom) (threaded left-hand)	—	15-328 2/6	15-328 2/6	24-4006 2/6	24-4016 2/6	S211C 2/6	S211C 2/6
Gearbox Control Operating Rod Toggle End Screw	—	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.
Gearbox Control Operating Rod Toggle End Nut	—	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.
Gearbox Control Operating Rod Sleeve	—	K105 1/-	K105 1/-	K105 1/-	K105 1/-	K105 1/-	K105 1/-
Gearbox Control Operating Rod Sleeve Locknut (R.H.) ..	—	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.
Gearbox Control Operating Rod Sleeve Locknut (L.H.) ..	—	K122 2d.	K122 2d.	K122 2d.	K122 2d.	K122 2d.	K122 2d.

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering Gearbox or Gearbox Cover state whether 5in. or 3½in. Clutch Control Lever.

When ordering Gear Control Rods and Levers state whether Gate Change is of the Vertical or Forward type,
length of Rod and whether Left or Right-hand thread.

FRAME AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Frame Front	27-5595 £3 3 0	15-457 £4 7 6	15-457 £4 7 6	24-5589 £5 10 0	24-5610 £6 0 0	25-5606 £6 0 0	25-5606 £6 0 0
Ball Head Top Cup	27-5635 1/3	EB18 6d.	EB18 6d.	EB18 6d.	25-5673 9d.	25-5673 9d.	25-5673 9d.
Ball Head Bottom Cup ..	27-5645 1/6	EB19 6d.	EB19 6d.	S77 2/9	25-5673 9d.	25-5673 9d.	25-5673 9d.
Ball Head Balls	1" (34)	1½" (46)	1½" (46)	1½" (49)	1" (36)	1" (36)	1" (36)
<i>Prices on application.</i>							
Ball Head Oil Hole Cover ..	EB53 4d. doz.	EB53 4d. doz.	EB53 4d. doz.	—	EB53 4d. doz.	EB53 4d. doz.	EB53 4d. doz.
Ball Head Oil Hole Cover Screw	EB54 1l.	EB54 1d.	EB54 1d.	—	EB54 1d.	EB54 1d.	EB54 1d.
Ball Head Lubricator ..	—	—	—	EB27 6d.	—	—	—
Front Engine Yoke Plate (L.H.)	—	15-470 2/3	15-470 2/3	24-5596 2/9	S22A 3/9	M16A 4/3	M16A 4/3
Front Engine Yoke Plate (R.H.)	—	15-471 2/-	15-471 2/-	24-5595 2/6	S22 3/6	M16 4/-	M16 4/-
Rear Engine Yoke Plate (L.H.)	—	15-472 3/6	15-472 3/6	24-5598 5/6	S23A 2/9	M18A 3/3	M18A 3/3
Rear Engine Yoke Plate (R.H.)	—	15-473 4/-	15-473 4/-	24-5597 6/-	S23 2/3	M18 2/9	M18 2/9
Engine Yoke Lug Collar (L.H.)	—	15-464(2) 6d.	15-464(2) 6d.	M15C(2) 6d.	M15C(2) 6d.	M15C(2) 6d.	M15C(2) 6d.
Engine Yoke Lug Collar (R.H.)	—	15-465(2) 6d.	15-465(2) 6d.	M15B(2) 6d.	M15B(2) 6d.	M15B(2) 6d.	M15B(2) 6d.
Engine Yoke Plate (L.H.) ..	27-5662 4/-	—	—	—	—	—	—
Engine Yoke Plate (R.H.) ..	27-5656 4/3	—	—	—	—	—	—
Rear Engine Yoke Plate Bush	27-5720(2) 4d.	—	—	—	—	—	—
Frame Connecting Bolt ..	—	15-474(2) 6d.	15-474(2) 6d.	M64(2) 9d.	M64(2) 9d.	M64(2) 9d.	M64(2) 9d.
Frame Connecting Bolt Washer	—	EB76(2) 1d.	EB76(2) 1d.	—	—	—	—
Front Frame Connecting Bolt	27-5686 6d.	—	—	—	—	—	—
Rear Frame Connecting Bolt..	27-5680 6d.	—	—	—	—	—	—
Front Frame Connecting Bolt Washer	K51A 3d. doz.	—	—	—	—	—	—
Frame and Footbrake Connecting Bolt	—	—	—	—	S99 1/6	S99 1/6	S99 1/6
Frame Connecting Bolt Nut..	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	K257(2) 6d.	K257(3) 6d.	K257(3) 6d.	K257(3) 6d.
Engine Connecting Bolt ..	27-5668 6d.	15-475(3) 6d.	15-475(3) 6d.	M67(3) 6d.	M67(4) 6d.	M67(4) 6d.	M67(4) 6d.
Engine Connecting Bolt (Front)	—	15-477 6d.	15-477 6d.	M67B 6d.	M67B 6d.	M67B 6d.	M67B 6d.
Engine Connecting Bolt ..	—	—	—	—	—	M201 6d.	M201 6d.
Engine Connecting Bolt Washer	EB76 1d.	—	—	—	—	—	—
Engine Connecting Bolt Nut..	EA82 2d.	EA80(4) 2d.	EA80(4) 2d.	EA82(4) 2d.	EA82(5) 2d.	EA82(5) 2d.	EA82(5) 2d.
Engine Connecting Bolt Nut..	—	—	—	—	—	EB171 1/6 doz.	EB171 1/6 doz.

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It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 27.

Frame and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Gearbox Connecting Bolt ..	27-5674(2) 6d.	15-476(2) 8d.	15-476(2) 8d.	15-476(2) 8d.	—	—	—
Gearbox Connecting Bolt Washer	EB76(2) 1d.	EB76(2) 1d.	EB76(2) 1d.	EB76(2) 1d.	—	—	—
Gearbox Connecting Bolt Nut	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	—	—	—
Silencer Support Screw ..	—	—	—	—	EB112(2) 2d.	EB112(2) 2d.	EB112(2) 2d.
Silencer Support Screw Washer	—	—	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.
Silencer Support Screw Nut ..	—	—	—	—	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.
Seat Pillar	—	—	—	EB264 7/-	EB264 7/-	EB264 7/-	EB264 7/-
Seat Pillar (Straight)	27-5730 1/6	15-488 3/-	15-488 3/-	15-488 3/-	—	—	—
Seat Lug Bolt (Solo)	27-5692 6d.	15-483 6d.	15-483 6d.	—	—	—	—
Seat Lug Bolt Washer (Solo) ..	EB76 1d.	EB76 1d.	EB76 1d.	—	—	—	—
Seat Lug Bolt Nut (Solo) ..	EA82 2d.	EA82 2d.	EA82 2d.	—	—	—	—
Seat Lug Bolt (for No. 3 Sidecar)	—	—	—	C2-75 3/3	C2-75 3/3	C2-75 3/3	C2-75 3/3
Seat Lug Bolt Washer (for No. 3 Sidecar)	—	—	—	N572 6d. doz.	N572 6d. doz.	N572 6d. doz.	N572 6d. doz.
Seat Lug Bolt Nut (for No. 3 Sidecar)	—	—	—	N180 8d.	N180 8d.	N180 8d.	N180 8d.
Handlebar (Touring)	27-9115 17/6	15-863 £1 2 6	—	—	S261 £1 2 6	S261 £1 2 6	S261 £1 2 6
Handlebar (Sports)	27-9116 17/6	15-864 £1 2 6	15-864 £1 2 6	24-9115 £1 2 6	—	—	—
Handlebar Grip	27-9145(2) 9d.	EB286A(2) 1/2	—	—	EB286A(2) 1/2	EB286A(2) 1/2	EB286A(2) 1/2
Handlebar Grip (Sports) ..	—	15-868(2) 2/6 pair	15-868(2) 2/6 pair	15-868(2) 2/6 pair	—	—	—
Handlebar Grip Screw ..	—	EB388(2) 1d.	EB388(2) 1d.	EB388(2) 1d.	EB388(2) 1d.	EB388(2) 1d.	EB388(2) 1d.
Chainstays (Light Chain and Chain-cum-belt)	—	—	—	—	S203A £3 2 6	—	—
Chainstays (de Luxe)	—	—	—	—	S233A £3 2 6	S233A £3 2 6	S233A £3 2 6
Chainstay (L.H.)	27-6225 12/6	15-527 15/-	15-527 15/-	24-6220 17/6	—	—	—
Chainstay (R.H.)	27-6219 17/6	15-528 17/6	15-528 17/6	24-6230 17/6	—	—	—
Chainstay Distance Piece ..	—	15-531 1/-	15-531 1/-	24-6223 1/-	—	—	—
Chainstay Distance Tube, complete with ends	27-6262 8d.	—	—	—	—	—	—
Chainstay Connecting Bolt ..	27-6273 1/-	15-532 1/4	15-532 1/4	15-532 1/4	—	—	—
Chainstay Connecting Bolt Washer	M101C 1d.	M101C 1d.	M101C 1d.	M101C 1d.	—	—	—
Chainstay Connecting Bolt Nut	M202 4d.	M202 4d.	M202 4d.	M202 4d.	—	—	—
Chainstay Connecting Bolt Chaincase Nut	EB171 1/6 doz.	EB171 1/6 doz.	EB171 1/6 doz.	EB171 1/6 doz.	—	—	—

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SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 27.

Frame and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Chainstay Bridge Piece Screw	27-6311(2) 2d.	EB700(2) 1/9 doz.	EB700(2) 1/9 doz.	M413(2) 2d.	—	—	—
Chainstay Bridge Piece Screw Nut	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	—	—	—
Chainstay Sidecar Connecting Nut	—	—	—	M365A 1/-	M365A 1/-	M365A 1/-	M365A 1/-
Backstays (Light Chain and Chain-cum-belt)	27-6472 £1 0 0	15-555 £1 2 6	15-555 £1 2 6	24-6472 £1 2 6	S4A £1 10 0	25-6473 £1 10 0	—
Backstays (de Luxe)	—	—	—	—	S237A £1 10 0	25-6473 £1 10 0	25-6473 £1 10 0
Carrier (Light Chain and Chain-cum-belt)	27-7480 £1 6 0	15-653 £2 0 0	15-653 £2 0 0	15-653 £2 0 0	24-7479 £2 12 6	25-7480 £2 12 6	—
Carrier (de Luxe)	—	—	—	—	24-7480 £2 12 6	25-7480 £2 12 6	25-7480 £2 12 6
Carrier Connecting Bolt ..	—	—	—	—	S84 3d.	S84 3d.	S84 3d.
Carrier Connecting Bolt Nut..	—	—	—	—	EB129B(2) 2d.	EB129B(2) 2d.	EB129B(2) 2d.
Carrier Stay Bolt	27-6279(2) 3d.	15-480(2) 3d.	15-480(2) 3d.	15-480(2) 3d.	EB144(2) 3d.	EB144(2) 3d.	EB144(2) 3d.
Carrier Stay Bolt Nut ..	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EB363A(2) 2d.	EB363A(2) 2d.	EB363A(2) 2d.
Front Stand	27-5421 8/6	15-443 10/6	15-443 10/6	S121A 18/-	S121A 18/-	S121A 18/-	—
Front Stand (Detachable Wheel type)	—	—	—	—	M91 18/-	M91 18/-	M91 18/-
Front Stand Bolt	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.
Front Stand Washer	—	K234A(2) 3d. doz.	K234A(2) 3d. doz.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.
Front Stand Nut	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	—	—	—	—
Front Stand Spring Washer ..	K197(2) 3d. doz.	—	—	—	—	—	—
Front Stand Support Stud Nut	15-447(2) 3d.	15-447(2) 3d.	15-447(2) 3d.	B747(2) 3d.	B747(2) 3d.	B747(2) 3d.	B747(2) 3d.
Rear Stand (Light Chain and Chain-cum-belt)	27-6002 17/6	24-6009 £1 2 6	24-6009 £1 2 6	24-6009 £1 2 6	S119B £1 5 0	S244 £1 5 0	—
Rear Stand (de Luxe)	—	—	—	—	S244 £1 5 0	S244 £1 5 0	S244 £1 5 0
Rear Stand Bolt	27-6038(2) 6d.	15-518(2) 3d.	15-518(2) 3d.	15-518(2) 3d.	25-6013(2) 3d.	25-6013(2) 3d.	25-6013(2) 3d.
Rear Stand Bolt Washer ..	K164(2) 1d.	—	—	—	25-6014(2) 1d.	25-6014(2) 1d.	25-6014(2) 1d.
Rear Stand Bolt Nut	EB201(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	—	—	—
Rear Stand Bolt Spring Washer	27-6043(2) 1d.	—	—	—	25-6015(2) 1d.	25-6015(2) 1d.	25-6015(2) 1d.
Rear Stand Bolt Split-pin ..	EB77(2) 2d. doz.	—	—	—	EB77(2) 2d. doz.	EB77(2) 2d. doz.	EB77(2) 2d. doz.
Exhaust Pipe Support Clip ..	27-437 3d.	15-478 3d.	15-1295 3d.	24-5600 3d.	—	—	—
Exhaust Pipe Support Clip Bolt	B751 2d.	—	—	EB105 6d.	—	—	—
Exhaust Pipe Support Clip Spring Washer	K197 3d. doz.	—	—	—	—	—	—
Exhaust Pipe Support Clip Nut	EB113 1d.	—	EB106 2d.	EB106 2d.	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 27.

Frame and Fittings—continued.

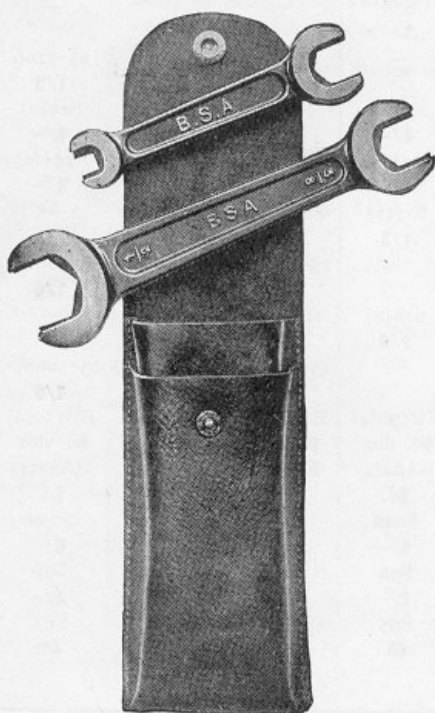
DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Exhaust Pipe Support Clip	—	—	EB76	—	—	—	—
Washer	—	—	1d.	—	—	—	—
Exhaust Pipe Support Stud	—	—	EA82	—	—	—	—
Locknut	—	—	2d.	—	—	—	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering Handlebars and Ball Head Fittings state whether old Fixed stem type or Adjustable type are required.

When ordering Chainstays it should be stated whether Taper or Ball Joint Sidecar Connection is required.



B.S.A. Four Way Companion Set of Spanners.

Accurately machined from solid steel drop forgings, with polished cheeks, and gaps to suit 8 sizes of standard nuts, the B.S.A. Four-way Companion Set undoubtedly presents the finest spanner proposition of to-day. The spanners have case hardened jaws and soft shanks, features which ensure high resistance to wear and eliminate all possibility of fracture.

Small Spanner :

Standard cycle sizes.

Large Spanner :

Sizes : $\frac{5}{16}$ in., $\frac{3}{8}$ in., $\frac{7}{16}$ in. and $\frac{1}{2}$ in.

FRONT FORK AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Fork, complete with fittings	27-5002 £4 17 0	15-401 £5 15 0	15-401 £5 15 0	24-5005 £7 5 0	24-5015 £7 5 0	24-5015 £7 5 0	—
Front Fork, complete with fittings (Detachable Wheel type).	—	—	—	—	25-5012 £7 7 0	25-5012 £7 7 0	25-5012 £7 7 0
Front Fork only	27-5001 £3 0 0	15-428 £3 15 0	15-428 £3 15 0	24-5001 £4 15 0	24-5001 £4 15 0	24-5001 £4 15 0	—
Front Fork only (Detachable Wheel type)	—	—	—	—	25-5019 £4 15 0	25-5019 £4 15 0	25-5019 £4 15 0
Steering Stem Yoke, complete with Stem, etc.	27-5110 8/6	15-423 8/6	15-423 8/6	S260A 17/6	24-5030 11/6	24-5030 11/6	—
Steering Stem Yoke, complete with Stem, etc. (Detachable Wheel type).	—	—	—	—	25-5100 12/6	25-5100 12/6	25-5100 12/6
Ball Head Clip Yoke, complete with Stud	27-5094 15/-	15-442 15/-	15-442 15/-	24-5010 15/-	24-5010 15/-	24-5010 15/-	—
Ball Head Clip Yoke, complete with Stud (Detachable Wheel type).	—	—	—	—	25-5082 15/-	25-5082 15/-	25-5082 15/-
Steering Stem Ball Head Clip Yoke Stud	27-5098 3d.	15-427 3d.	15-427 3d.	15-427 3d.	15-427 3d.	15-427 3d.	15-427 3d.
Steering Stem Ball Head Clip Yoke Stud Nut.	27-5103 4d.	M52 4d.	M52 4d.	M52 4d.	M52 4d.	M52 4d.	M52 4d.
Steering Stem Ball Head Clip	27-5640 2/3	EB177 2/-	EB177 2/-	EB177 2/-	25-5112 2/6	25-5112 2/6	25-5112 2/6
Steering Stem Ball Head Clip Bolt	15-418 3d.	15-418 3d.	15-418 3d.	15-418 3d.	15-418 3d.	15-418 3d.	15-418 3d.
Steering Stem Ball Head Clip Nut	EB664 4d.	EB664 4d.	EB664 4d.	EB664 4d.	EB664 4d.	EB664 4d.	EB664 4d.
Steering Stem Ball Head Clip Locknut	27-5088 1/6	15-419 1/6	15-419 1/6	15-419 1/6	15-419 1/6	15-419 1/6	15-419 1/6
Steering Stem Bearing Sleeve	—	—	—	S78 3/-	—	—	—
Steering Stem Bottom Crown Cup	27-5650 1/-	EB154 9d.	EB154 9d.	—	25-5106 1/3	25-5106 1/3	25-5106 1/3
Front Fork Link (plain hole) ..	27-5044(2) 3/3	15-441(2) 3/3	15-441(2) 3/3	S19(2) 4/-	S19(2) 4/-	S19(2) 4/-	S19(2) 4/-
Front Fork Link (threaded hole)	27-5049(2) 3/3	15-440(2) 3/3	15-440(2) 3/3	S19A(2) 4/-	S19A(2) 4/-	S19A(2) 4/-	S19A(2) 4/-
Front Fork Link Bolt (Top) ..	27-5053(2) 1/-	15-412(2) 1/3	15-412(2) 1/3	S17(2) 1/3	S17(2) 1/3	S17(2) 1/3	—
Front Fork Link Bolt (Top) (Detachable Wheel type) ..	—	—	—	—	25-5061(2) 1/6	25-5061(2) 1/6	25-5061(2) 1/6
Front Fork Link Bolt (Bottom)	27-5058(2) 1/-	15-413(2) 1/3	15-413(2) 1/3	S18(2) 1/6	S18(2) 1/6	S18(2) 1/6	—
Front Fork Link Bolt (Bottom) (Detachable Wheel type) ..	—	—	—	—	25-5068(2) 1/9	25-5068(2) 1/9	25-5068(2) 1/9
Front Fork Link Bolt Spring Washer	—	—	—	EB150(4) 6d. doz.	EB150(4) 6d. doz.	EB150(4) 6d. doz.	EB150(4) 6d. doz.
Front Fork Link Bolt Nut ..	EA80(4) 2d.	EA80(4) 2d.	EA80(4) 2d.	EA82(4) 2d.	EA82(4) 2d.	EA82(4) 2d.	EA82(4) 2d.
Front Fork Spring	27-5064 2/6	15-420 2/6	15-420 2/6	S20B 6/-	S20B 6/-	S20B 6/-	S20B 6/-
Front Fork Spring Top Sleeve	27-5074 1/-	15-421 1/-	15-421 1/-	S96 1/-	S96 1/-	S96 1/-	S96 1/-
Front Fork Spring Top Sleeve Bolt	—	S95 4d.	S95 4d.	S95 4d.	S95 4d.	S95 4d.	S95 4d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 29.

Front Fork and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Fork Spring Top Sleeve	M101A	M101A	M101A	M101A	M101A	M101A	M101A
Bolt Washer	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Fork Spring Top Sleeve	EB171	EB171	EB171	EB171	EB171	EB171	EB171
Bolt Nut	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.
Front Fork Spring Bottom Sleeve	—	15-422	15-422	25-5120	25-5120	25-5120	25-5120
Front Fork Spring Bottom Sleeve Washer	—	1/-	1/-	1/3	1/3	1/3	1/3
Front Fork Spring Bottom Sleeve Nut	—	15-431	15-431	—	—	—	—
Front Fork Spring Bottom Sleeve Washer	—	1d.	1d.	—	—	—	—
Front Fork Spring Bottom Sleeve Nut	—	EB171	EB171	EA82	EA82	EA82	EA82
Front Fork Spring Top Washer	—	1/6 doz.	1/6 doz.	2d.	2d.	2d.	2d.
Front Fork Spring Bottom Stud	—	15-424	15-424	15-424	15-424	15-424	15-424
Front Fork Spring Bottom Stud Split-pin	—	3d.	3d.	3d.	3d.	3d.	3d.
Front Fork Lubricator ..	—	—	—	25-5121	25-5121	25-5121	25-5121
Front Fork Lubricator Washer	—	—	—	1/6	1/6	1/6	1/6
Front Fork Spring Bottom Stud	—	—	—	25-5136	25-5136	25-5136	25-5136
Front Fork Spring Bottom Stud Split-pin	—	—	—	2d.	2d.	2d.	2d.
Front Fork Lubricator ..	—	—	—	EB77	EB77	EB77	EB77
Front Fork Lubricator Washer	—	—	—	2d. doz.	2d. doz.	2d. doz.	2d. doz.
Front Fork Lubricator Washer	—	—	—	EB27(6)	EB27(6)	EB27(6)	EB27(6)
Front Fork Lubricator Washer	—	—	—	6d.	6d.	6d.	6d.
Front Fork Lubricator Washer	—	—	—	6d.	6d.	6d.	6d.
Front Fork Lubricator Washer	—	—	—	2d.	2d.	2d.	2d.
Front Fork Lubricator Washer	—	—	—	2d.	2d.	2d.	2d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

When ordering Front Forks S72a and S72b, state whether Spring Bottom Connection Boss has threaded or plain hole.

Quote Engine and Frame Numbers when ordering Spares.

FRONT HUB AND WHEEL FITTINGS (Detachable Type).

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Wheel complete ..	—	—	—	—	25-6683 £3 12 6	25-6683 £3 12 6	25-6683 £3 12 6
Front Hub complete	—	—	—	—	S239A £1 16 6	S239A £1 16 6	S239A £1 16 6
Front Wheel Rim	—	—	—	—	25-6773 10/-	25-6773 10/-	25-6773 10/-
Front Wheel Rim Spoke ..	—	—	—	—	S227(40) 6d. doz.	S227(40) 6d. doz.	S227(40) 6d. doz.
Front Wheel Rim Spoke Nipple	—	—	—	—	M273(40) 9d. doz.	M273(40) 9d. doz.	M273(40) 9d. doz.
Front Brake Rim	—	—	—	—	25-6767 10/-	25-6767 10/-	25-6767 10/-
Front Brake Rim Spoke ..	—	—	—	—	S201B(20) 6d. doz.	S201B(20) 6d. doz.	S201B(20) 6d. doz.
Front Brake Rim Spoke Nipple	—	—	—	—	EB271A20 9d. doz.	EB271A20 9d. doz.	EB271A20 9d. doz.
Front Hub Shell	—	—	—	—	M35 16/6	M35 16/6	M35 16/6
Front Hub Left-hand Cup ..	—	—	—	—	M418 2/2	M418 2/2	M418 2/2
Front Hub Right-hand Cup ..	—	—	—	—	M419 3/-	M419 3/-	M419 3/-
Front Hub Balls	—	—	—	—	1½" dia.(24) 1½" dia.(24)	1½" dia.(24) 1½" dia.(24)	1½" dia.(24) 1½" dia.(24)
Front Hub Right-hand Cup	—	—	—	—	M44	M44	M44
Locknut	—	—	—	—	1/-	1/-	1/-
Front Hub Cone Sleeve ..	—	—	—	—	M420 10/4	M420 10/4	M420 10/4
Front Hub Right-hand Cup Felt Washer	—	—	—	—	M421 6d.	M421 6d.	M421 6d.
Front Hub Right-hand Cup Felt Washer Retaining Nut ..	—	—	—	—	M226 1/3	M226 1/3	M226 1/3
Front Hub Retaining Nut Pin	—	—	—	—	M227 1d.	M227 1d.	M227 1d.
Front Hub Retaining Nut Plate	—	—	—	—	M228 1d.	M228 1d.	M228 1d.
Front Hub Retaining Nut Plate Rivet	—	—	—	—	M229 1d. doz.	M229 1d. doz.	M229 1d. doz.
Front Hub Left-hand Cup Felt Washer	—	—	—	—	M36 1/-	M36 1/-	M36 1/-
Front Hub Left-hand Cup Felt Washer Ring	—	—	—	—	M36A 3d.	M36A 3d.	M36A 3d.
Front Hub Spindle (complete)	—	—	—	—	M71A 2/-	M71A 2/-	M71A 2/-
Front Hub Spindle Nut ..	—	—	—	—	M70 8d.	M70 8d.	M70 8d.
Front Hub Cap (complete) ..	—	—	—	—	M45A 1/3	M45A 1/3	M45A 1/3
Front Hub Dust Cap Felt Washer	—	—	—	—	M41 6d.	M41 6d.	M41 6d.
Front Hub Lubricator ..	—	—	—	—	25-6760 6d.	25-6760 6d.	25-6760 6d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares

* When ordering Wheels or Parts, particular note should be made as to Size of Tyres, and whether Flat Base or Channel Section Rims are fitted.

FRONT HUB AND WHEEL FITTINGS (Non-detachable Type).

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Wheel complete ..	27-6934 £1 17 6	15-605 £2 14 6	15-605 £2 14 6	24-6935 £2 14 6	24-6935 £2 14 6	24-6935 £2 14 6	—
Front Hub complete ..	27-6940 17/6	15-597 19/6	15-597 19/6	S47 19/6	S47 19/6	S47 19/6	—
Front Wheel Rim ..	27-6980 8/-	15-606 10/-	15-606 10/-	24-6940 10/-	24-6940 10/-	24-6940 10/-	—
Front Wheel Rim Spoke ..	27-6985 (32) 6d. doz. EB271A (32) 9d. doz. EB272A (32) 1d. doz.	15-603 (40) 6d. doz. EB271A (40) 9d. doz. —	15-603 (40) 6d. doz. EB271A (40) 9d. doz. —	S227 (32) 6d. doz. M273 (32) 9d. doz. —	S227 (32) 6d. doz. M273 (32) 9d. doz. —	S227 (32) 6d. doz. M273 (32) 9d. doz. —	—
Front Brake Rim ..	—	15-607 10/-	15-607 10/-	24-6945 10/-	24-6945 10/-	24-6945 10/-	—
Front Brake Rim Spoke ..	—	EB270(20) 6d. doz.	EB270(20) 6d. doz.	S201B(16) 6d. doz.	S201B(16) 6d. doz.	S201B(16) 6d. doz.	—
Front Brake Rim Spoke Nipple	—	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	EB271A (16) 9d. doz.	EB271A (16) 9d. doz.	EB271A (16) 9d. doz.	—
Front Hub Shell ..	—	15-598 7/6	15-598 7/6	K248 7/6	K248 7/6	K248 7/6	—
Front Hub Shell (with Cups) ..	27-6947 10/-	—	—	—	—	—	—
Front Hub Left-hand Cup ..	—	Z32-4 1/9	Z32-4 1/9	—	—	—	—
Front Hub Right-hand Cup ..	—	Z32-3 1/9	Z32-3 1/9	—	—	—	—
Front Hub Cup ..	27-6958(2) 1/6	—	—	—	—	—	—
Front Hub Balls ..	¼" dia. (20)	⅝" dia. (18)	⅝" dia. (18)	⅝" dia. (20)	⅝" dia. (20)	⅝" dia. (20)	—
Front Hub Right-hand Cup	—	Z32-5	Z32-5	—	—	—	—
Locknut ..	—	8d.	8d.	—	—	—	—
Front Hub Felt Washer ..	27-6967(2) 2d.	—	—	—	—	—	—
Front Hub Spindle ..	27-6970 1/-	15-599 5/-	15-599 5/-	S48 2/3	S48 2/3	S48 2/3	—
Front Hub Spindle Nut ..	27-6974(2) 4d.	15-601(2) 3d.	15-601(2) 3d.	K253A(2) 4d.	K253A(2) 4d.	K253A(2) 4d.	—
Front Hub Adjusting Cone ..	27-6961 1/-	—	—	S49 1/6	S49 1/6	S49 1/6	—
Front Hub Fixed Cone ..	27-6964 1/-	—	—	S49A 1/6	S49A 1/6	S49A 1/6	—
Front Hub Spindle Locknut ..	EB171 1/6 doz.	EB106 2d.	EB106 2d.	EB171 1/6 doz.	EB171 1/6 doz.	EB171 1/6 doz.	—
Front Hub Ball Retaining Cup	—	—	—	K254(2) 3d.	K254(2) 3d.	K254(2) 3d.	—
Front Hub Ballrace Washer ..	—	Z32-9(2) 2d.	Z32-9(2) 2d.	—	—	—	—
Front Hub Cup Oil Retaining Washer ..	27-6954(2) 1d.	—	—	—	—	—	—
Front Hub Dust-proof Cap (Left-hand) ..	27-6950 9d.	Z32-8 9d.	Z32-8 9d.	S174 1/-	S174 1/-	S174 1/-	—
Front Hub Dust-proof Cap (Right-hand) ..	27-6951 9d.	Z32-7 9d.	Z32-7 9d.	S174 1/-	S174 1/-	S174 1/-	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 32.

Front Hub and Wheel Fittings (Non-detachable Type)—*continued.*

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Hub Dust-proof Cap Felt	—	Z32-10(2)	Z32-10(2)	S175(2)	S175(2)	S175(2)	—
Washer	—	1d.	1d.	1d.	1d.	1d.	—
Front Hub Lubricator ..	25-6760 6d.	25-6760 6d.	25-6760 6d.	25-6760 6d.	25-6760 6d.	25-6760 6d.	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering Wheels or Parts, particular note should be made as to Size of Tyres,
and whether Flat Base or Channel Section Rims are fitted.

REAR HUB AND WHEEL FITTINGS (Detachable Type).

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Rear Wheel complete	—	—	—	—	25-6683 £3 12 6	25-6683 £3 12 6	25-6683 £3 12 6
Rear Hub complete	—	—	—	—	S239A £1 16 6	S239A £1 16 6	S239A £1 16 6
Rear Wheel Rim	—	—	—	—	25-6773 10/-	25-6773 10/-	25-6773 10/-
Rear Wheel Rim Spoke	—	—	—	—	S227(40) 6d. doz.	S227(40) 6d. doz.	S227(40) 6d. doz.
Rear Wheel Rim Spoke Nipple	—	—	—	—	M273(40) 9d. doz.	M273(40) 9d. doz.	M273(40) 9d. doz.
Rear Brake Rim	—	—	—	—	25-6767 10/-	25-6767 10/-	25-6767 10/-
Rear Brake Rim Spoke	—	—	—	—	S201B(20) 6d. doz.	S201B(20) 6d. doz.	S201B(20) 6d. doz.
Rear Brake Rim Spoke Nipple	—	—	—	—	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.
Rear Hub Shell	—	—	—	—	M35 16/6	M35 16/6	M35 16/6
Rear Hub Cup (Left-hand) ..	—	—	—	—	M418 2/2	M418 2/2	M418 2/2
Rear Hub Cup (Right-hand) ..	—	—	—	—	M419 3/-	M419 3/-	M419 3/-
Rear Hub Balls	—	—	—	—	1½" dia.(24) Prices on application.	1½" dia.(24) Prices on application.	1½" dia.(24) Prices on application.
Rear Hub Right-hand Cup	—	—	—	—	M44 1/-	M44 1/-	M44 1/-
Locknut	—	—	—	—	M420 10/4	M420 10/4	M420 10/4
Rear Hub Cone Sleeve	—	—	—	—	M421 6d.	M421 6d.	M421 6d.
Rear Hub Right-hand Cup Felt Washer	—	—	—	—	M226 1/3	M226 1/3	M226 1/3
Rear Hub Right-hand Cup Felt Washer Retaining Nut ..	—	—	—	—	M227 1d.	M227 1d.	M227 1d.
Rear Hub Retaining Nut Pin	—	—	—	—	M228 1d.	M228 1d.	M228 1d.
Rear Hub Retaining Nut Plate	—	—	—	—	M229 1d. doz.	M229 1d. doz.	M229 1d. doz.
Rear Hub Retaining Nut Plate Rivet	—	—	—	—	S242 2/9	S242 2/9	S242 2/9
Rear Hub Spindle	—	—	—	—	M367A(2) 4d.	M367A(2) 4d.	M367A(2) 4d.
Rear Hub Spindle Washer ..	—	—	—	—	B906 6d.	B906 6d.	B906 6d.
Rear Hub Spindle Nut	—	—	—	—	S240 7/6	S240 7/6	S240 7/6
Rear Hub Bearing Spindle ..	—	—	—	—	M246B 1d.	M246B 1d.	M246B 1d.
Rear Hub Bearing Spindle Washer	—	—	—	—	S241 1/-	S241 1/-	S241 1/-
Rear Hub Bearing Spindle Nut	—	—	—	—	M75 6d.	M75 6d.	M75 6d.
Rear Hub Distance Piece ..	—	—	—	—	M41 6d.	M41 6d.	M41 6d.
Rear Hub Felt Dust Washer	—	—	—	—	M73 5/-	M73 5/-	M73 5/-
Rear Hub Roller Bearing Bush	—	—	—	—			

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 34.

Rear Hub and Wheel Fittings (Detachable Type)—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Rear Hub Roller Bearing Cage	—	—	—	—	M76 5/-	M76 5/-	M76 5/-
Rear Hub Rollers	—	—	—	—	A212(18) 3d.	A212(18) 3d.	A212(18) 3d.
Rear Hub Chain Adjuster (Left-hand)	—	—	—	—	M59 2/9	M59 2/9	M59 2/9
Rear Hub Chain Adjuster (Right-hand)	—	—	—	—	M59c 2/9	M59c 2/9	M59c 2/9
Rear Hub Chain Adjuster Nut	—	—	—	—	M60(2) 2d.	M60(2) 2d.	M60(2) 2d.
Rear Hub Chain Adjuster Locknut	—	—	—	—	M61(2) 2d.	M61(2) 2d.	M61(2) 2d.
Rear Hub Chain Wheel Drum, complete with Bush ..	—	—	—	—	S239B £1 5 0	S239B £1 5 0	S239B £1 5 0
Rear Hub Chain Wheel, com- plete with Spindle, Roller Bearing, etc.	—	—	—	—	S239c £2 3 6	S239c £2 3 6	S239c £2 3 6
Rear Hub Chain Wheel Drum Thrust Washer	—	—	—	—	M246A 4d.	M246A 4d.	M246A 4d.
Rear Hub Lubricator	—	—	—	—	25-6760 6d.	25-6760 6d.	25-6760 6d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering Wheels or Parts, particular note should be made as to Size of Tyres,
and whether Flat Base or Channel Section Rims are fitted.

What IXION of "The Motor Cycle" says :

"Then came a B.S.A. I never unearthed a gradient which could bring her down to first, which I used solely for starting purposes or where the surface put such wind up me that I wanted to climb dead slow. And talk about substantial! The B.S.A. is built like a tank, and is fundamentally incapable of fracturing anything, whilst she creates the pleasant impression that nothing will ever wear out. She struck me as the utilitarian machine *par excellence*—the very 'bus for the hard rider, who goes a long way in any weather, and isn't sure whether he will ever be in a position to buy another machine."

REAR HUB AND WHEEL FITTINGS (Non-detachable). Type

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Rear Wheel complete	27-6682 £2 17 6	15-578 £3 2 6	15-578 £3 2 6	24-6684 £3 2 6	24-6724 £3 7 6	—	—
Rear Hub complete	27-6689 £1 2 6	15-569 £1 7 6	15-569 £1 7 6	15-569 £1 7 6	S50 £1 12 0	—	—
Rear Wheel Rim	27-6755 8/-	15-579 10/-	15-579 10/-	25-6773 10/-	25-6773 10/-	—	—
Rear Wheel Rim Spoke	—	M272(40) 6d. doz.	M272(40) 6d. doz.	S227(40) 6d. doz.	S227(40) 6d. doz.	—	—
Rear Wheel Rim Spoke (Left-hand)	27-6770 (20) 6d. doz.	—	—	—	—	—	—
Rear Wheel Rim Spoke (Right-hand)	27-6765 (20) 6d. doz.	—	—	—	—	—	—
Rear Wheel Rim Spoke Nipple	M273(40) 9d. doz.	M273(40) 9d. doz.	M273(40) 9d. doz.	M273(40) 9d. doz.	M273(40) 9d. doz.	—	—
Rear Wheel Rim Spoke Washer	K450(40) 1d. doz.	—	—	—	—	—	—
Rear Brake Rim	27-6775 10/-	15-580 10/-	15-580 10/-	S202 10/-	24-6730 10/-	—	—
Rear Brake Rim Spoke	27-6760 (20) 6d. doz.	EB270 (20) 6d. doz.	EB270 (20) 6d. doz.	S201B (20) 6d. doz.	S201B (20) 6d. doz.	—	—
Rear Brake Rim Spoke Nipple	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	EB271A (20) 9d. doz.	—	—
Rear Brake Rim Spoke Washer	EB272A (20) 1d. doz.	—	—	—	—	—	—
Rear Hub Shell	—	15-570 13/6	15-570 13/6	15-570 13/6	—	—	—
Rear Hub Shell (with Cups) ..	27-6693 14/6	—	—	—	S8A £1 0 0	—	—
Rear Hub Left-hand Cup	27-6707 1/9	Z32-4 1/9	Z32-4 1/9	Z32-4 1/9	—	—	—
Rear Hub Right-hand Cup	27-6708 1/9	Z32-3 1/9	Z32-3 1/9	Z32-3 1/9	—	—	—
Rear Hub Cup	—	—	—	—	K77A(2) 2/3	—	—
Rear Hub Cup Washer	27-6723(2) 1d.	—	—	—	—	—	—
Rear Hub Balls	⅝" dia.(20)	⅝" dia.(18)	⅝" dia.(18)	⅝" dia.(18)	⅝" dia.(18)	—	—
Rear Hub Right-hand Cup Locknut	—	Z32-5 8d.	Z32-5 8d.	Z32-5 8d.	—	—	—
Rear Hub Felt Washer	—	Z32-9(2) 2d.	Z32-9(2) 2d.	Z32-9(2) 2d.	—	—	—
Rear Hub Felt Washer (Left-hand)	27-6750 2d.	—	—	—	—	—	—
Rear Hub Felt Washer (Right-hand)	27-6719 2d.	—	—	—	—	—	—
Rear Hub Spindle	27-6703 1/6	15-571 5/-	15-571 5/-	15-571 5/-	S9A 3/9	—	—
Rear Hub Spindle Washer	—	M101C(2) 1d.	M101C(2) 1d.	M101C(2) 1d.	B905(2) 1d.	—	—
Rear Hub Spindle Nut	27-6730(2) 6d.	M202(2) 4d.	M202(2) 4d.	M202(2) 4d.	B906(2) 6d.	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 36.

Rear Hub and Wheel Fittings (Non-detachable Type)—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Rear Hub Felt Dust Washer..	—	Z32-10(2)	Z32-10(2)	Z32-10(2)	—	—	—
		1d.	1d.	1d.			
Rear Hub Dust Cap (Left-hand)	27-6746	Z32-8	Z32-8	Z32-8	—	—	—
	9d.	9d.	9d.	9d.			
Rear Hub Dust Cap (Right-hand)	27-6726	Z32-7	Z32-7	Z32-7	—	—	—
	9d.	9d.	9d.	9d.			
Rear Hub Adjusting Cone ..	27-6711	—	—	—	S10A	—	—
	1/6				3/-		
Rear Hub Fixed Cone ..	27-6715	—	—	—	S10B	—	—
	1/2				1/4		
Rear Hub Chain Adjuster (Left-hand)	—	15-573	15-573	15-573	S184A	—	—
		1/-	1/-	1/-	1/3		
Rear Hub Chain Adjuster (Right-hand)	—	15-572	15-572	15-572	S184	—	—
		1/-	1/-	1/-	1/3		
Rear Hub Chain Adjuster ..	27-6738(2)	—	—	—	—	—	—
	3d.						
Rear Hub Chain Wheel ..	27-6699	15-574	15-574	15-574	S11	—	—
	8/-	12/6	12/6	12/6	12/6		
Rear Hub Chain Wheel Lock-nut	—	15-575	15-575	15-575	K75	—	—
		1/-	1/-	1/-	1/3		
Rear Hub Chain Wheel Connecting Bolt	27-6742(6)	—	—	—	—	—	—
	2d.						
Rear Hub Chain Wheel Spring Washer	24-8784(6)	—	—	—	—	—	—
	3d. doz.						
Rear Hub Chain Wheel Connecting Bolt Nut	EA80(6)	—	—	—	—	—	—
	2d.						
Rear Hub Retaining Washer..	—	—	—	—	K78(2)	—	—
					4d.		
Rear Hub Belt Wheel complete	—	—	—	—	K292	—	—
					£2 4 0		
Rear Hub Lubricator	25-6760	25-6760	25-6760	25-6760	25-6760	—	—
	6d.	6d.	6d.	6d.	6d.		

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering Wheels or Parts, particular note should be made as to Size of Tyres, and whether flat base or channel section rims are fitted.

Extract from "Motor Cycling."

"I invested my gratuity in a B.S.A. and Sidecar on the advice of a friend. I did not know the difference between the cylinder and the magneto. The agent drove me about five miles into the country and I brought it home; so much for my experience. It has since carried myself, wife and boy of seven upwards of 4,000 miles, with only one forced stop. The reliability of the machine is marvellous; it has not been spared, as a good deal of my riding has been off the beaten track."

FRONT MUDGUARD AND FITTINGS (Detachable Wheel Type)

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Mudguard, with all fittings	—	—	—	—	25-7163 £1 12 0	25-7163 £1 12 0	25-7163 £1 12 0
Front Mudguard Blade Plate (Left-hand)	—	—	—	—	25-7158 9d.	25-7158 9d.	25-7158 9d.
Front Mudguard Blade Plate (Right-hand)	—	—	—	—	25-7157 9d.	25-7157 9d.	25-7157 9d.
Front Mudguard Blade Plate Screw	—	—	—	—	25-7150(4) 1d.	25-7150(4) 1d.	25-7150(4) 1d.
Front Mudguard Blade Plate Nut	—	—	—	—	25-7151(4) 1d.	25-7151(4) 1d.	25-7151(4) 1d.
Front Mudguard Top Plate ..	—	—	—	—	25-7156(2) 9d.	25-7156(2) 9d.	25-7156(2) 9d.
Front Mudguard Fork Bridge	—	—	—	—	25-7159 1/6	25-7159 1/6	25-7159 1/6
Front Mudguard Fork Bridge Bolt	—	—	—	—	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.
Front Mudguard Fork Bridge Nut	—	—	—	—	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.
Front Mudguard Flap ..	—	—	—	—	25-7152 4/-	25-7152 4/-	25-7152 4/-
Front Mudguard Flap Bridge	—	—	—	—	25-7162 2/-	25-7162 2/-	25-7162 2/-
Front Mudguard Flap Bridge Screw	—	—	—	—	25-7150(4) 1d.	25-7150(4) 1d.	25-7150(4) 1d.
Front Mudguard Flap Bridge Washer	—	—	—	—	25-7160(4) 1d.	25-7160(4) 1d.	25-7160(4) 1d.
Front Mudguard Flap Bridge Nut	—	—	—	—	25-7151(4) 1d.	25-7151(4) 1d.	25-7151(4) 1d.
Front Stand Support Stud ..	—	—	—	—	B746(2) 2d.	B746(2) 2d.	B746(2) 2d.
Front Mudguard Stay ..	—	—	—	—	M293(2) 9d.	M293(2) 9d.	M293(2) 9d.
Front Mudguard Stay Nut ..	—	—	—	—	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.
Front Mudguard Stay Bolt ..	—	—	—	—	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.
Front Mudguard Stay Bolt Washer	—	—	—	—	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.
Front Mudguard Connecting Bolt	—	—	—	—	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.
Front Mudguard Connecting Bolt Washer	—	—	—	—	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.
Front Mudguard Connecting Bolt Nut	—	—	—	—	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.
Front Number Plate	—	—	—	—	M381 1/8	M381 1/8	M381 1/8
Front Number Plate Screw ..	—	—	—	—	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.
Front Number Plate Bracket..	—	—	—	—	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.
Front Number Plate Bracket Washer	—	—	—	—	M391(2) 1d.	M391(2) 1d.	M391(2) 1d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

FRONT MUDGUARD AND FITTINGS (Non-detachable). Type

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	Sh.p.
Front Mudguard, with all fittings	27-7144 15/-	15-625 £1 2 6	15-625 £1 2 6	S45B £1 6 0	S45B £1 6 0	S45B £1 6 0	—
Front Mudguard Cover Plate..	27-7172 1/-	—	—	—	—	—	—
Front Mudguard Flap ..	—	15-628 3/3	15-628 3/3	S46 4/-	S46 4/-	S46 4/-	—
Front Mudguard Flap Spring Strip	—	—	—	EB169(2) 3d.	EB169(2) 3d.	EB169(2) 3d.	—
Front Mudguard Flap Rivet..	—	EB146(5) 1d. doz.	EB146(5) 1d. doz.	EB146(10) 1d. doz.	EB146(10) 1d. doz.	EB146(10) 1d. doz.	—
Front Stand Support Stud ..	15-299(2) 2d.	15-299(2) 2d.	15-299(2) 2d.	B746(2) 2d.	B746(2) 2d.	B746(2) 2d.	—
Front Mudguard Stay ..	27-7158(2) 9d.	15-627(2) 9d.	15-627(2) 9d.	S26(2) 9d.	S26(2) 9d.	S26(2) 9d.	—
Front Mudguard Stay Nut ..	EB116(4) 1/6 doz.	EB116(4) 1/6 doz.	EB116(4) 1/6 doz.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	—
Front Mudguard Stay Bolt ..	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.	—
Front Mudguard Stay Bolt Washer	K234A(2) 3d. doz.	K234A(2) 3d. doz.	K234A(2) 3d. doz.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.	—
Front Mudguard Stay Bolt Nut	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	—	—	—	—
Front Mudguard Connecting Bolt	—	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.	B751(2) 2d.	—
Front Mudguard Connecting Bolt Washer	27-7166 3d.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.	B751A(2) 1d.	—
Front Mudguard Connecting Bolt Nut	EA59 2d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	—
Front Number Plate	M381 1/8	M381 1/8	M381 1/8	M381 1/8	M381 1/8	M381 1/8	—
Front Number Plate Screw ..	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	—
Front Number Plate Bracket..	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	—
Front Number Plate Bracket Washer	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

REAR MUDGUARD AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Rear Mudguard, with all fittings (Chain drive)	27-7321 £1 0 0	15-639 15/-	15-639 15/-	15-639 15/-	S54A £1 2 0	S54A £1 2 0	S54A £1 2 0
Rear Mudguard, with all fittings (Chain-cum-belt)	—	—	—	—	S53A £1 1 0	—	—
Rear Mudguard, less fittings (Chain drive)	27-7311 15/-	15-640 10/-	15-640 10/-	15-640 10/-	S54 15/-	S54 15/-	S54 15/-
Rear Mudguard, less fittings (Chain-cum-belt)	—	—	—	—	S53 14/-	—	—
Rear Mudguard Connecting Strip	27-7336 6d.	15-641 6d.	15-641 6d.	24-7311 6d.	—	—	—
Rear Mudguard Connecting Bolt	K132A(6) 1d.	K132A(6) 1d.	K132A(6) 1d.	K132A(6) 1d.	K132A(9) 1d.	K132A(9) 1d.	K132A(9) 1d.
Rear Mudguard Connecting Bolt Nut	EB113(6) 1d.	EB113(6) 1d.	EB113(6) 1d.	EB113(6) 1d.	EB113(5) 1d.	EB113(5) 1d.	EB113(5) 1d.
Rear Mudguard Clip Support Bolt	—	—	—	—	M298 1d.	M298 1d.	M298 1d.
Rear Mudguard Carrier Con- necting Clip	S113 2d.	S113 2d.	S113 2d.	S113 2d.	S113 2d.	S113 2d.	S113 2d.
Rear Mudguard Carrier Con- necting Plate	—	—	—	—	S114 1d.	S114 1d.	S114 1d.
Rear Mudguard Backstay Clip	M80 2d.	M80 2d.	M80 2d.	M80 2d.	—	—	—
Rear Mudguard Backstay Con- necting Plate	—	—	—	—	S112 2d.	S112 2d.	S112 2d.
Rear Mudguard Chainstay Clip	27-7340 2d.	—	—	—	—	—	—
Rear Mudguard Chainstay Con- necting Washer	27-7345 2d.	K410 1d.	K410 1d.	K410 1d.	—	—	—
Rear Mudguard Chainstay Con- necting Bolt	K132A(2) 1d.	15-645 3d.	15-645 3d.	15-645 3d.	—	—	—
Rear Mudguard Chainstay Con- necting Bolt Nut	EB113(2) 1d.	—	—	—	—	—	—
Rear Mudguard Chainstay Con- necting Plate	—	—	—	—	S115 1d.	S115 1d.	S115 1d.
Rear Number Plate	M382 2/-	M382 2/-	M382 2/-	M382 2/-	M382 2/-	M382 2/-	M382 2/-
Rear Number Plate (for Light- ing Set)	—	—	—	—	M382A 2/-	M382A 2/-	M382A 2/-
Rear Number Plate Bolt	M284 2d.	M284 2d.	M284 2d.	M284 2d.	M284 2d.	M284 2d.	M284 2d.
Rear Number Plate Bolt Nut	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.
Rear Stand Outside Strip, with fixed fittings	27-7325 1/9	15-647 1/9	15-647 1/9	15-647 1/9	S181 1/9	S181 1/9	S181 1/9
Rear Stand Inside Strip, with fixed fittings	27-7328 1/3	15-642 1/3	15-642 1/3	15-642 1/3	S182A 1/3	S182A 1/3	S182A 1/3
Rear Stand Strip Connecting Bolt	B751 2d.	B751 2d.	B751 2d.	B751 2d.	—	—	—
Rear Stand Strip Connecting Bolt Nut	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	—	—	—
Rear Stand Clip Spring Stud..	EB216A 2d.	EB216A 2d.	EB216A 2d.	EB216A 2d.	EB216A 2d.	EB216A 2d.	EB216A 2d.
Rear Stand Clip Spring	EB215A 1d.	EB215A 1d.	EB215A 1d.	EB215A 1d.	EB215A 1d.	EB215A 1d.	EB215A 1d.
Rear Stand Clip Spring Stud Nut	EB214A 1/6 doz.	EB214A 1/6 doz.	EB214A 1/6 doz.	EB214A 1/6 doz.	EB214A 1/6 doz.	EB214A 1/6 doz.	EB214A 1/6 doz.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

BRAKE PARTS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Foot Brake Lever	27-7905	15-697	15-697	15-697	S97	S97	S97
	4/-	4/6	4/6	4/6	10/6	10/6	10/6
Foot Brake Lever Bush ..	27-7911	15-698	15-698	15-698	—	—	—
	2/-	2/-	2/-	2/-	—	—	—
Foot Brake Shoe Lever ..	—	15-706	15-706	15-706	S86	S86	S86
	—	4/6	4/6	4/6	4/6	4/6	4/6
Foot Brake Link	—	S87	S87	S87	S87	S87	S87
	—	1/9	1/9	1/9	1/9	1/9	1/9
Foot Brake Anchor Link ..	—	S88	S88	S88	S88	S88	S88
	—	1/9	1/9	1/9	1/9	1/9	1/9
Foot Brake Anchor Link Washer	—	B751A	B751A	B751A	B751A	B751A	B751A
	—	1d.	1d.	1d.	1d.	1d.	1d.
Foot Brake Anchor Link Nut ..	—	EB113	EB113	EB113	EB113	EB113	EB113
	—	1d.	1d.	1d.	1d.	1d.	1d.
Foot Brake Fulcrum Pin ..	27-7972	S89	S89	S89	S89	S89	S89
	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Foot Brake Fulcrum Pin Packing Washer	—	—	—	—	24-7910	24-7910	24-7910
	—	—	—	—	2d.	2d.	2d.
Foot Brake Fulcrum Pin Washer	M550A	K102	K102	K102	K102	K102	K102
	3d. doz.	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Fulcrum Pin Distance Washer	—	S90(1-3)	S90(1-3)	S90(1-3)	S90(1-3)	S90(1-3)	S90(1-3)
	—	1d.	1d.	1d.	1d.	1d.	1d.
Foot Brake Fulcrum Pin Spring Washer	—	EB150	EB150	EB150	EB150	EB150	EB150
	—	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.
Foot Brake Fulcrum Pin Nut ..	EA80	EA82	EA82	EA82	EA82	EA82	EA82
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Block	27-7989	15-701	15-701	15-701	S29A	S29A	S29A
	1/10	2/8	2/8	2/8	3/-	3/-	3/-
Front Brake Block Plate (Right-hand) (threaded hole) ..	—	15-702	15-702	15-702	S92	S92	S92
	—	1/-	1/-	1/-	1/3	1/3	1/3
Foot Brake Block Plate (Left-hand) (plain hole)	—	15-703	15-703	15-703	S93	S93	S93
	—	1/-	1/-	1/-	1/3	1/3	1/3
Foot Brake Block Plate, complete with Block and Fulcrum Pin ..	27-7984	—	—	—	—	—	—
	5/7	—	—	—	—	—	—
Foot Brake Block Plate, complete with Fulcrum Pin ..	27-7985	—	—	—	—	—	—
	3/6	—	—	—	—	—	—
Foot Brake Block Rivet ..	27-8071(2)	—	—	—	—	—	—
	4d. doz.	—	—	—	—	—	—
Foot Brake Block Rivet Washer ..	EB222(2)	—	—	—	—	—	—
	3d. doz.	—	—	—	—	—	—
Foot Brake Shoe Bolt ..	—	S35(5)	S35(5)	S35(5)	S35(5)	S35(5)	S35(5)
	—	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Shoe Bolt Nut ..	—	EB102(5)	EB102(5)	EB102(5)	EB102(5)	EB102(5)	EB102(5)
	—	1d.	1d.	1d.	1d.	1d.	1d.
Foot Brake Lever Lubricator ..	—	EB227	EB227	EB227	EB227	EB227	EB227
	—	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Lever Spring ..	27-7917	15-699	15-699	15-699	S98	S98	S98
	4d.	4d.	4d.	4d.	6d.	6d.	6d.
Foot Brake Lever Spring Stop ..	27-7923	15-700	15-700	15-700	—	—	—
	4d.	2d.	2d.	2d.	—	—	—
Foot Brake Lever Spring Split-pin	—	—	—	—	S100	S100	S100
	—	—	—	—	2d. doz.	2d. doz.	2d. doz.
Foot Brake Operating Lever ..	27-7960	—	—	—	—	—	—
	9d.	—	—	—	—	—	—
Foot Brake Fulcrum Sleeve ..	27-7966	—	—	—	—	—	—
	1/6	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 42.

Brake Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Foot Brake Fulcrum Sleeve	27-8039	—	—	—	—	—	—
Washer	1d.	—	—	—	—	—	—
Foot Brake Fulcrum Sleeve	27-8045	—	—	—	—	—	—
Distance Washer	1d.	—	—	—	—	—	—
Foot Brake Fulcrum Sleeve Nut	27-7979	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Foot Brake Rod (threaded right-hand)	27-7930	M292c	M292c	M292c	M292c	M292c	M292c
	2/-	2/9	2/9	2/9	2/9	2/9	2/9
Foot Brake Rod (threaded left-hand)	27-7936	K104c	K104c	M364A	K104c	K104c	K104c
	2/-	2/6	2/6	2/6	2/6	2/6	2/6
Foot Brake Rod Toggle End Screw	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Rod Toggle End Screw Nut	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Foot Brake Rod Adjusting Sleeve	27-7941	K105	K105	K105	K105	K105	K105
	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Foot Brake Rod Adjusting Sleeve Locknut (R.H. thread)	EB113	K121	K121	K121	K121	K121	K121
	1d.	2d.	2d.	2d.	2d.	2d.	2d.
Foot Brake Rod Adjusting Sleeve Locknut (L.H. thread)	27-7947	K122	K122	K122	K122	K122	K122
	1d.	2d.	2d.	2d.	2d.	2d.	2d.
Hand Brake Lever, complete with Block, Cable, Stud, and Bush.	27-8008	—	—	—	—	—	—
	4/6	—	—	—	—	—	—
Hand Brake Lever, complete with Cable Stud and Bush	27-8007	—	—	—	—	—	—
	3/-	—	—	—	—	—	—
Hand Brake Lever Cable Stud	15-675	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Hand Brake Return Spring ..	27-8032	—	—	—	—	—	—
	4d.	—	—	—	—	—	—
Hand Brake Block	27-8025	—	—	—	—	—	—
	1/2	—	—	—	—	—	—
Hand Brake Block Rivet ..	27-8071(2)	—	—	—	—	—	—
	4d. doz.	—	—	—	—	—	—
Hand Brake Block Rivet Washer	EB222(2)	—	—	—	—	—	—
	3d. doz.	—	—	—	—	—	—

FRONT BRAKE—DETACHABLE WHEEL MODEL.

Front Brake Lever, complete with Distance Piece and Stop	—	—	—	—	25-7675	25-7675	25-7675
	—	—	—	—	3/-	3/-	3/-
Front Brake Lever, complete with all fittings	—	—	—	—	25-7684	25-7684	25-7684
	—	—	—	—	5/6	5/6	5/6
Front Brake Block	—	—	—	—	15-671	15-671	15-671
	—	—	—	—	2/3	2/3	2/3
Front Brake Block Rivet ..	—	—	—	—	15-681(2)	15-681(2)	15-681(2)
	—	—	—	—	4d. doz.	4d. doz.	4d. doz.
Front Brake Block Rivet Washer	—	—	—	—	EB222(2)	EB222(2)	EB222(2)
	—	—	—	—	3d. doz.	3d. doz.	3d. doz.
Front Brake Fulcrum Bolt ..	—	—	—	—	15-673	15-673	15-673
	—	—	—	—	6d.	6d.	6d.
Front Brake Fulcrum Bolt Washer	—	—	—	—	EB76	EB76	EB76
	—	—	—	—	1d.	1d.	1d.
Front Brake Fulcrum Bolt Distance Washer	—	—	—	—	25-7690	25-7690	25-7690
	—	—	—	—	(1—2)	(1—2)	(1—2)
	—	—	—	—	2d.	2d.	2d.
Front Brake Fulcrum Bolt Nut	—	—	—	—	EA82	EA82	EA82
	—	—	—	—	2d.	2d.	2d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 42.

Brake Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Front Brake Lubricator ..	—	—	—	—	EB227 2d.	EB227 2d.	EB227 2d.
Front Brake Cable Stud ..	—	—	—	—	15-675 3d.	15-675 3d.	15-675 3d.
Front Brake Spring	—	—	—	—	15-672 4d.	15-672 4d.	15-672 4d.
NON-DETACHABLE WHEEL MODEL.							
Front Brake Lever, complete with Distance Piece and Stop	—	15-669 3/-	15-669 3/-	15-669 3/-	15-669 3/-	15-669 3/-	—
Front Brake Lever, complete with all fittings	—	15-670 5/6	15-670 5/6	15-670 5/6	15-670 5/6	15-670 5/6	—
Front Brake Block	—	15-671 2/3	15-671 2/3	15-671 2/3	15-671 2/3	15-671 2/3	—
Front Brake Block Rivet ..	—	15-681(2) 4d. doz.	15-681(2) 4d. doz.	15-681(2) 4d. doz.	15-681(2) 4d. doz.	15-681(2) 4d. doz.	—
Front Brake Block Rivet Washer	—	EB222(2) 3d. doz.	EB222(2) 3d. doz.	EB222(2) 3d. doz.	EB222(2) 3d. doz.	EB222(2) 3d. doz.	—
Front Brake Fulcrum Bolt ..	—	15-673 6d.	15-673 6d.	15-673 6d.	15-673 6d.	15-673 6d.	—
Front Brake Fulcrum Bolt Distance Washer	—	—	—	—	25-7690 (1-2) 2d.	25-7690 (1-2) 2d.	—
Front Brake Fulcrum Bolt Washer	—	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	—
Front Brake Fulcrum Bolt Nut	—	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	—
Front Brake Lubricator ..	—	EB227 2d.	EB227 2d.	EB227 2d.	EB227 2d.	EB227 2d.	—
Front Brake Cable Stud ..	—	15-675 3d.	15-675 3d.	15-675 3d.	15-675 3d.	15-675 3d.	—
Front Brake Spring	—	15-672 4d.	15-672 4d.	15-672 4d.	15-672 4d.	15-672 4d.	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

**All Motor Bicycles and Components sent for overhauling, etc., should be consigned
to B.S.A. Cycles Limited, Redditch. (For further particulars see page 3.)**

**B.S.A. Cycles Limited reserve the right to charge for all goods supplied at the prices
ruling at time of delivery.**

FOOTBOARDS, FOOTRESTS AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½ h.p.	2¾ h.p. S.V.	2¾ h.p. OHV	3½ h.p.	4½ h.p.	6 h.p.	8 h.p.
Footboard complete (de Luxe)	—	—	—	—	26-8110(2) 10/-	26-8110(2) 10/-	26-8110(2) 10/-
Footboard complete (Light Chain and Chain-cum-belt) ..	27-8150(2) 6/-	15-737(2) 6/6	—	15-737(2) 6/6	M291(2) 6/6	M291(2) 6/6	—
Footboard Rubber Mat (de Luxe)	—	—	—	—	25-8124(2) 4/3	25-8124(2) 4/3	25-8124(2) 4/3
Footboard Linrubber (Light Chain and Chain-cum-belt) ..	27-8232(2) 9d.	K274(2) 9d.	—	K274(2) 9d.	K274(2) 9d.	K274(2) 9d.	—
Footboard Spring Clip (for Detachable Footboards) ..	—	—	—	—	25-8112(8) 4d.	25-8112(8) 4d.	25-8112(8) 4d.
Footboard Clip	—	B797(8) 2d.	—	B797(8) 2d.	B797(8) 2d.	B797(8) 2d.	B797(8) 2d.
Footboard Clip Bolt	—	EB112(16) 2d.	—	EB112(16) 2d.	EB112(16) 2d.	EB112(16) 2d.	EB112(16) 2d.
Footboard Clip Bolt Nut ..	—	EB113(16) 1d.	—	EB113(16) 1d.	EB113(16) 1d.	EB113(16) 1d.	EB113(16) 1d.
Footboard Edge Plate ..	27-8225(4) 9d.	K275(4) 9d.	—	K275(4) 9d.	K275(4) 9d.	K275(4) 9d.	K275(4) 9d.
Footboard Edge Plate Wood-screw	B800A(16) 3d. doz.	B800A(24) 3d. doz.	—	B800A(24) 3d. doz.	B800A(24) 3d. doz.	B800A(24) 3d. doz.	B800A(24) 3d. doz.
Footboard Tube (Right-hand) (Rear)	—	15-740 8d.	—	15-740 8d.	—	—	—
Footboard Tube Distance Washer (Front)	—	B929(2) 2d.	—	B929(2) 2d.	B930(2) 3d.	B930(2) 3d.	B930(2) 3d.
Footboard Tube Distance Washer (Rear)	—	15-743(2) 3d.	—	15-743(2) 3d.	B930(2) 3d.	B930(2) 3d.	B930(2) 3d.
Footboard Tube (Front) ..	—	15-741(2) 1/3	—	15-741(2) 1/3	M99(2) 1/3	M99(2) 1/3	M99(2) 1/3
Footboard Tube (Rear) ..	27-8121 8d.	15-741 1/3	—	15-741 1/3	M99(2) 1/3	M99(2) 1/3	M99(2) 1/3
Footboard Distance Tube (Front)	27-8219 8d.	15-736 6d.	—	24-8109 6d.	M100 6d.	M100 6d.	M100 6d.
Footboard Distance Tube (Rear)	27-8127 6d.	15-736 6d.	—	24-8109 6d.	M100 6d.	M100 6d.	M100 6d.
Footboard Distance Tube End Washer	—	—	—	—	B929(4) 2d.	B929(4) 2d.	B929(4) 2d.
Footboard Rod (Front) ..	27-8184 6d.	15-742 9d.	—	15-742 9d.	M98 9d.	M98 9d.	M98 9d.
Footboard Rod (Rear) ..	27-8115 9d.	15-739 1/-	—	15-739 1/-	M98 9d.	M98 9d.	M98 9d.
Footboard Rod Washer ..	M101A 1d.	—	—	—	—	—	—
Footboard Rod Nut (Front) ..	EA82(2) 2d.	B932(2) 6d.	—	B932(2) 6d.	B932(2) 6d.	B932(2) 6d.	B932(2) 6d.
Footboard Rod Nut (Rear) ..	M202(2) 4d.	B932(2) 6d.	—	B932(2) 6d.	B932(2) 6d.	B932(2) 6d.	B932(2) 6d.
Footboard Crankcase Plate (Right-hand)	27-8141 3d.	—	—	—	—	—	—
Footboard Crankcase Plate (Left-hand)	27-8135 3d.	—	—	—	—	—	—
Footboard Plate (Front) ..	27-8167(2) 8d.	—	—	—	—	—	—
Footboard Plate (Rear) ..	27-8175(2) 8d.	—	—	—	—	—	—
Footboard Plate Bolt	M253(8) 2d.	—	—	—	—	—	—
Footboard Plate Nut	EB113(8) 1d.	—	—	—	—	—	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 44.

Footboards, Footrests and Fittings—*continued.*

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½ h.p.	2¾ h.p. S.V.	2¾ h.p. OHV	3½ h.p.	4½ h.p.	6 h.p.	8 h.p.
Footboard Tube (Front R.H.)	27-8209 6d.	—	—	—	—	—	—
Footboard Tube (Front L.H.)	27-8200 6d.	—	—	—	—	—	—
Footrest complete	27-8108 10/-	15-723 10/-	15-723 10/-	24-8108 10/-	—	—	—
Footrest Rod	27-8115 9d.	15-733 9d.	15-733 9d.	15-733 9d.	—	—	—
Footrest Distance Tube ..	27-8127 6d.	15-736 6d.	15-736 6d.	24-8109 6d.	—	—	—
Footrest Tube (Left-hand) ..	27-8121 8d.	15-735 8d.	15-735 8d.	15-735 8d.	—	—	—
Footrest Rod Nut	M202(2) 4d.	M202(2) 4d.	M202(2) 4d.	M202(2) 4d.	—	—	—
Footrest Spindle, complete with with Plate	15-729(2) 1/6	15-744(2) 1/6	15-744(2) 1/6	15-744(2) 1/6	—	—	—
Footrest Rubber	15-727(2) 9d.	15-727(2) 9d.	15-727(2) 9d.	15-727(2) 9d.	—	—	—
Footrest Rubber Tube ..	15-728(2) 8d.	15-728(2) 8d.	15-728(2) 8d.	15-728(2) 8d.	—	—	—
Footrest End Washer	15-731(4) 5d.	15-731(4) 5d.	15-731(4) 5d.	15-731(4) 5d.	—	—	—
Footrest Support Spindle Nut	15-734(2) 3d.	15-734(2) 3d.	15-734(2) 3d.	15-734(2) 3d.	—	—	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

**Footboards can be supplied suitable for 3½ h.p. model. This necessitates the fitting of
Footboard Rods and Tubes in place of those existing for Footrests.**

Please state Length of Plate when ordering.

Always ask for B.S.A. Cylinder and Gearbox Oil.

It has been exhaustively tested in our own Laboratories.

CHAINCASE, CHAINGUARD, AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
DE LUXE MODELS ONLY.							
Chaincase complete	—	—	—	—	24-8760 £4 15 0	25-8721 £4 15 0	25-8721 £4 15 0
Chaincase (Front Top) ..	—	—	—	—	24-8765 £1 7 6	25-8731 £1 7 6	25-8731 £1 7 6
Chaincase (Front Bottom) ..	—	—	—	—	24-8770 £1 7 6	25-8737 £1 7 6	25-8737 £1 7 6
Chaincase (Rear Top) ..	—	—	—	—	S246c £1 2 6	S246c £1 2 6	S246c £1 2 6
Chaincase (Rear Bottom) ..	—	—	—	—	S246D £1 4 0	S246D £1 4 0	S246D £1 4 0
Chaincase Inspection Plate ..	—	—	—	—	M248(2) 3d.	M248(2) 3d.	M248(2) 3d.
Chaincase Inspection Plate Pin	—	—	—	—	M249(2) 1d.	M249(2) 1d.	M249(2) 1d.
Chaincase Inspection Plate Stud	—	—	—	—	M250(2) 1d.	M250(2) 1d.	M250(2) 1d.
Chaincase Bolt	—	—	—	—	M253(7) 2d.	M253(7) 2d.	M253(7) 2d.
Chaincase Spring Washer ..	—	—	—	—	K197(11) 3d. doz.	K197(11) 3d. doz.	K197(11) 3d. doz.
Chaincase Nut	—	—	—	—	EB113(7) 1d.	EB113(7) 1d.	EB113(7) 1d.
Chaincase Front Stud ..	—	—	—	—	24-8699(2) 6d.	M256(2) 6d.	M256(2) 6d.
Chaincase Front Stud Strip ..	—	—	—	—	M257 3d.	M257 3d.	M257 3d.
Chaincase Front Stud Nut ..	—	—	—	—	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.
Chaincase Chainstay Clip ..	—	—	—	—	S122 2d.	S122 2d.	S122 2d.
Chaincase Chainstay Clip Pin	—	—	—	—	K132A(2) 1d.	K132A(2) 1d.	K132A(2) 1d.
Chaincase Baffle Washer ..	—	—	—	—	M411 3d. doz.	M411 3d. doz.	M411 3d. doz.
Chaincase Baffle Washer Rivet	—	—	—	—	M412(2) 1d. doz.	M412(2) 1d. doz.	M412(2) 1d. doz.
Chaincase Drain Tube.. ..	—	—	—	—	25-8755(2) 2d.	25-8755(2) 2d.	25-8755(2) 2d.
Chaincase Air Release Pipe complete	—	—	—	—	—	M840A 2/-	M840A 2/-
Chaincase Air Release Union	—	—	—	—	—	M839 6d.	M839 6d.
Chaincase Air Release Union Nipple	—	—	—	—	—	M613(2) 1d.	M613(2) 1d.
Chaincase Air Release Union Nut	—	—	—	—	—	M612(2) 3d.	M612(2) 3d.
LIGHT CHAIN AND CHAIN-CUM-BELT MODELS.							
Chaincase complete (Light Chain)	27-8696 17/6	15-793 17/6	15-793 17/6	24-8696 17/6	24-8761 £1 8 6	25-8696 £1 7 6	—
Chaincase complete (Chain- cum-belt)	—	—	—	—	24-8762 £1 7 6	—	—
Chaincase, Front Half (Light Chain)	—	—	—	—	24-8774 14/-	25-8698 13/-	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 46.

Chaincase, Chainguard, and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Chaincase, Front Half (Chain-cum-belt)	—	—	—	—	24-8777 13/-	—	—
Chaincase, Rear Half (Light Chain)	—	—	—	—	24-8796 13/-	25-8702 13/-	—
Chaincase, Rear Half (Chain-cum-belt)	—	—	—	—	24-8796 13/-	—	—
Chaincase Inspection Cover ..	—	—	—	—	Sr69 4d.	Sr69 4d.	—
Chaincase Inspection Cover Spring	—	—	—	—	Sr70 1d.	Sr70 1d.	—
Chaincase Inspection Cover Spring Rivet (Small) ..	—	—	—	—	Sr71 4d. doz.	Sr71 4d. doz.	—
Chaincase Inspection Cover Spring Rivet (Large) ..	—	—	—	—	Sr72 4d. doz.	Sr72 4d. doz.	—
Chaincase Inspection Cover Washer	—	—	—	—	Sr73 6d. doz.	Sr73 6d. doz.	—
Chaincase Front Bracket ..	—	—	—	—	Sr57 3d.	25-8700 5d.	—
Chaincase Rear Bracket ..	—	—	—	—	Sr59 10d.	25-8701 10d.	—
Chaincase Bracket Rivet ..	—	—	—	—	Sr60(4) 6d. doz.	Sr60(4) 6d. doz.	—
Chaincase Bracket Rivet Washer	—	—	—	—	Sr61(4) 6d. doz.	Sr61(4) 6d. doz.	—
Chaincase Distance Collar (Front)	—	—	—	—	Sr63(2) 3d.	Sr63(2) 3d.	—
Chaincase Distance Collar (Rear)	—	—	—	—	Sr62 2d.	Sr62 2d.	—
Chaincase Front Stud ..	24-8698(2) 6d.	15-798(2) 6d.	15-798(2) 6d.	24-8698(2) 6d.	24-8700(2) 9d.	Sr64(2) 1/-	—
Chaincase Rear Stud ..	—	—	—	—	Sr65 9d.	Sr65 9d.	—
Chaincase Stud Washer ..	M550A(2) 3d. doz.	M550A(2) 3d. doz.	M550A(2) 3d. doz.	M550A(2) 3d. doz.	—	—	—
Chaincase Stud Spring Washer	—	—	—	—	A178(3) 1d.	A178(3) 1d.	—
Chaincase Stud Spring Washer	—	—	—	—	25-8714(3) 3d. doz.	25-8714(3) 3d. doz.	—
Chaincase Stud Nut (Outside)	—	—	—	—	EB113(3) 1d.	EB113(3) 1d.	—
Chaincase Stud Nut (Inside) ..	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EA80(2) 2d.	EA80(3) 2d.	EA80(3) 2d.	—
Chainguard complete ..	27-8760 10/-	15-802 10/-	15-802 10/-	24-8704 10/-	24-8780 10/-	25-8705 10/-	—
Chainguard Rear Connecting Bolt	M284 2d.	M284 2d.	M284 2d.	M284 2d.	24-8788 2d.	B751 2d.	—
Chainguard Rear Connecting Bolt Spring Washer ..	—	—	—	—	24-8784 6d. doz.	K197 3d. doz.	—
Chainguard Rear Connecting Bolt Nut	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	—	EB113 1d.	—

NOTE—Figures in brackets denote number per set, e.g. (2) 2 per set, (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

TANK AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Tank complete, with fittings..	27-8360 £3 15 0	15-751 £5 17 6	15-780 £5 17 6	24-8362 £6 10 0	24-8381 £6 15 0	25-8362 £6 15 0	25-8362 £6 15 0
Tank complete, less fittings ..	27-8361 £2 0 0	15-752 £4 7 6	15-781 £4 10 0	24-8363 £5 0 0	24-8382 £5 5 0	25-8382 £5 10 0	25-8382 £5 10 0
Tank complete, with fittings (for Magdyno)	—	—	—	—	24-8384 £7 0 0	25-8363 £7 0 0	25-8363 £7 0 0
Tank complete, less fittings (for Magdyno)	—	—	—	—	24-8383 £5 10 0	25-8383 £5 15 0	25-8383 £5 15 0
Tank Filler, with Rivets ..	—	SI27A(2) 1/6	SI27A(2) 1/6	SI27A(2) 1/6	SI27A(2) 1/6	SI27A(2) 1/6	SI27A(2) 1/6
Tank Filler Cap	SI26(2) 2/-	SI26(2) 2/-	SI26(2) 2/-	SI26(2) 2/-	SI26(2) 2/-	SI26(2) 2/-	SI26(2) 2/-
Tank Filler Cap Chain ..	B741(2) 3d.	B741(2) 3d.	B741(2) 3d.	B741(2) 3d.	B741(2) 3d.	B741(2) 3d.	B741(2) 3d.
Tank Petrol Strainer	—	SI29 1/6	SI29 1/6	SI29 1/6	SI29 1/6	25-8490 1/6	25-8490 1/6
Tank Support Rubber Washer (½in.)	—	15-757 3d.	15-757 3d.	K129(3) 3d.	K129(2) 3d.	K129(2) 3d.	K129(2) 3d.
Tank Support Rubber Washer (¾in.)	—	—	—	—	K129A 6d.	K129A 6d.	K129A 6d.
Tank Support Rubber Washer (Rear)	—	15-758 3d.	15-758 3d.	—	—	—	—
Tank Bolt	—	M413(4) 2d.	M413(4) 2d.	M413(6) 2d.	M413(6) 2d.	M413(6) 2d.	M413(6) 2d.
Tank Bolt Washer	—	M550A(4) 3d. doz.	M550A(4) 3d. doz.	M550A(6) 3d. doz.	M550A(6) 3d. doz.	M550A(6) 3d. doz.	M550A(6) 3d. doz.
Tank Clip	27-8450(2) 2/-	—	—	—	—	—	—
Tank Clip Pad	27-8455(2) 6d.	—	—	—	—	—	—
Tank Clip Plate	27-8460(4) 3d.	—	—	—	—	—	—
Tank Clip Bolt	27-8465(2) 3d.	—	—	—	—	—	—
Tank Clip Bolt Nut	M570A(2) 2d.	—	—	—	—	—	—
Tank Clip Rubber Pad ..	27-8470(2) 3d.	—	—	—	—	—	—
Tank Nose Clip	15-823 3d.	—	—	—	—	—	—
Tank Nose Clip Bolt	B751(2) 2d.	—	—	—	—	—	—
Tank Nose Clip Spring Washer	K197(2) 3d. doz.	—	—	—	—	—	—
Tank Nose Clip Rubber Pad..	27-8475 2d.	—	—	—	—	—	—
Tank Petrol Two-way Tap ..	—	K462 5/6	—	K462 5/6	K462 5/6	K462 5/6	K462 5/6
Tank Petrol One-way Tap ..	27-8515 3/-	—	27-8515 3/-	—	—	—	—
Tank Petrol Tap Washer ..	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.
Tank Petrol Drain Tap ..	—	—	—	—	—	M304 4/-	M304 4/-
Tank Petrol Drain Tap Washer	—	—	—	—	—	EB242 1d.	EB242 1d.
Tank Mechanical Pump Feed Pipe Tap	—	15-755 3/-	15-755 3/-	15-755 3/-	15-755 3/-	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 50.

Tank and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Tank Oil Feed Pipe Adapter..	27-8510 8d.	—	—	—	—	—	—
Tank Mechanical Pump Oil Feed Pipe Tap Washer ..	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	—	—
Tank Petrol Feed Pipe (" Mills "), complete with Nipples and Nuts.	—	—	—	—	—	26-8450 2/9	26-8450 2/9
Tank Petrol Feed Pipe (" Amac "), complete with Nipples and Nuts.	27-8481 2/9	SI96 2/9	15-783 2/9	24-8372 2/9	24-8372 2/9	26-8527 2/9	26-8527 2/9
Tank Petrol Feed Pipe Nipple (Top)	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.
Tank Petrol Feed Pipe Union Nut (Top)	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.
Tank Petrol Feed Pipe Nipple (Bottom) (" Mills ") ..	—	—	—	—	—	17 3d.	17 3d.
Tank Petrol Feed Pipe Union Nut (Bottom) (" Mills ") ..	—	—	—	—	—	16 10d.	16 10d.
Tank Petrol Feed Pipe Nipple (Bottom) (" Amac ") ..	15-785 3d.	15-785 3d.	15-785 3d.	15-785 3d.	15-785 3d.	15-785 3d.	15-785 3d.
Tank Petrol Feed Pipe Union Nut (Bottom) (" Amac ")..	15-786 6d.	15-786 6d.	15-786 6d.	15-786 6d.	15-786 6d.	15-786 6d.	15-786 6d.
Tank Petrol Priming Pipe, with Nipple	—	M303A 6d.	—	K464B 6d.	24-8430 6d.	—	—
Tank Petrol Priming Pipe, with Nipple (Rear Cylinder) ..	—	—	—	—	—	M303A 6d.	M303A 6d.
Tank Petrol Priming Pipe Union Nut	—	K464A 3d.	—	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.
Tank Petrol Priming Pipe Union Nipple	—	K462A 2d.	—	K462A 2d.	K462A 2d.	K462A 2d.	K462A 2d.
Tank Mechanical Pump Oil Feed Pipe (with Nipples and Nuts).	27-8491 4/-	15-759 4/-	15-759 4/-	24-8425 4/-	24-8425 4/-	25-8417 4/-	25-8417 4/-
Tank Mechanical Pump Oil Feed Pipe Union Nipple ..	12-119(2) 3d.	12-119(2) 3d.	12-119(2) 3d.	12-119(2) 3d.	12-119(2) 3d.	M613(2) 1d.	M613(2) 1d.
Tank Mechanical Pump Oil Feed Pipe Union Nut ..	15-768(2) 4d.	15-768(2) 4d.	15-768(2) 4d.	15-768(2) 4d.	15-768(2) 4d.	M612(2) 3d.	M612(2) 3d.
Tank Oil Sight Feed Delivery Pipe (with Nipples and Nuts)	27-8496 4/-	15-761 4/-	15-761 4/-	24-8370 4/-	24-8370 4/-	25-8438 4/-	25-8438 4/-
Tank Oil Sight Feed Delivery Pipe Union Nipple (Top) ..	EB249 3d.	EB249 3d.	EB249 3d.	EB249 3d.	EB249 3d.	EB249 3d.	EB249 3d.
Tank Oil Sight Feed Delivery Pipe Union Nut (Top) ..	EB250 3d.	EB250 3d.	EB250 3d.	EB250 3d.	EB250 3d.	EB250 3d.	EB250 3d.
Tank Oil Sight Feed Delivery Pipe Union Nipple (Bottom)	M613 1d.	M613 1d.	M613 1d.	M613 1d.	M613 1d.	M613 1d.	M613 1d.
Tank Oil Sight Feed Delivery Pipe Union Nut (Bottom)..	M612 3d.	M612 3d.	M612 3d.	M612 3d.	M612 3d.	M612 3d.	M612 3d.
Tank Engine Oil Feed Pipe (with Nipple and Nut) (Singles).	27-8501 2/6	15-763 2/6	15-763 2/6	15-763 2/6	15-763 2/6	—	—
Tank Engine Oil Feed Pipe (with Nipples and Nuts) (Twins).	—	—	—	—	—	25-8500 4/-	25-8500 4/-
Tank Engine Oil Feed Pipe Union Nipple (Bottom).	—	—	—	—	—	M613 1d.	M613 1d.
Tank Engine Oil Feed Pipe Union Nut (Bottom) ..	—	—	—	—	—	M612 3d.	M612 3d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 50.

Tank and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Tank Engine Oil Feed Pipe	EB249	EB249	EB249	EB249	EB249	EB249	EB249
Union Nipple (Top) ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Tank Engine Oil Feed Pipe	EB250	EB250	EB250	EB250	EB250	EB250	EB250
Union Nut (top) ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Tank Engine Oil Feed Rubber	EB357	EB357	EB357	EB357	EB357	—	—
Tube ..	6d.	6d.	6d.	6d.	6d.	—	—
Tank Engine Oil Feed Rubber	EB358	EB358	EB358	EB358	EB358	—	—
Tube Top Ferrule ..	3d.	3d.	3d.	3d.	3d.	—	—
Tank Engine Oil Feed Rubber	EB359	EB359	EB359	EB359	EB359	—	—
Tube Bottom Ferrule ..	2d.	2d.	2d.	2d.	2d.	—	—
Tank Hand Pump, with Drip	15-765	15-765	15-765	24-8420	24-8420	25-8409	25-8409
Feed (complete) ..	18/-	18/-	18/-	18/-	18/-	18/-	18/-
Pump Head and Barrel ..	EB707	EB707	EB707	EB707	EB707	EB707	EB707
	6/-	6/-	6/-	6/-	6/-	6/-	6/-
Pump Barrel Joint Washer ..	EB708A	EB708A	EB708A	EB708A	EB708A	EB708A	EB708A
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Pump Barrel Joint Screw ..	3BA	3BA	3BA	3BA	3BA	3BA	3BA
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Pump Vacuum Valve Ball	EB737	EB737	EB737	EB737	EB737	EB737	EB737
(½ in. diameter) ..	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.
Pump Vacuum Valve Spring..	EB736	EB736	EB736	EB736	EB736	EB736	EB736
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Pump Vacuum Valve Screw ..	EB735	EB735	EB735	EB735	EB735	EB735	EB735
	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Pump Plunger Rod ..	EB721	EB721	EB721	EB721	EB721	EB721	EB721
	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Pump Plunger Knob ..	EB720	EB720	EB720	EB720	EB720	EB720	EB720
	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Pump Plunger Brass Washer..	EB723	EB723	EB723	EB723	EB723	EB723	EB723
	4d.	4d.	4d.	4d.	4d.	4d.	4d.
Pump Plunger Leather Cup ..	EB724	EB724	EB724	EB724	EB724	EB724	EB724
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Pump Plunger Leather Cup	EB725	EB725	EB725	EB725	EB725	EB725	EB725
Washer ..	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Pump Plunger Bottom Nut ..	EB726	EB726	EB726	EB726	EB726	EB726	EB726
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Pump Plunger Gland Nut (with	EB722	EB722	EB722	EB722	EB722	EB722	EB722
Catch) ..	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Pump Plunger Leather Washers	L7	L7	L7	L7	L7	L7	L7
and Packing ..	1d. set	1d. set	1d. set	1d. set	1d. set	1d. set	1d. set
Pump Plunger Tubular Stop..	EB727	EB727	EB727	EB727	EB727	EB727	EB727
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Pump Plunger Spring ..	EB728	EB728	EB728	EB728	EB728	EB728	EB728
	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Pump Plunger Spring Seating	15-787	15-787	15-787	EB729A	EB729A	25-8517	25-8517
(with Extension Tube) ..	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Pump Barrel Bottom Strainer	EB730	EB730	EB730	EB730	EB730	EB730	EB730
Gauze ..	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Oil Sight Feed Body and Cup	5156	5156	5156	5156	5156	5156	5156
(with fittings) ..	9/-	9/-	9/-	9/-	9/-	9/-	9/-
Oil Sight Feed Body and Cup	5156-2	5156-2	5156-2	5156-2	5156-2	5156-2	5156-2
(less fittings) ..	5/-	5/-	5/-	5/-	5/-	5/-	5/-
Oil Sight Feed Regulating Screw	EB709	EB709	EB709	EB709	EB709	EB709	EB709
	2/-	2/-	2/-	2/-	2/-	2/-	2/-
Oil Sight Feed Regulating Screw	2697	2697	2697	2697	2697	2697	2697
Finger ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Oil Sight Feed Regulating	2056	2056	2056	2056	2056	2056	2056
Finger Screw ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 50.

Tank and Fittings—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Oil Sight Feed Regulating Screw Gland Washer ..	EB711 2d. doz.	EB711 2d. doz.	EB711 2d. doz.	EB711 2d. doz.	EB711 2d. doz.	EB711 2d. doz.	EB711 2d. doz.
Oil Sight Feed Regulating Screw Gland Nut	EB712 4d.	EB712 4d.	EB712 4d.	EB712 4d.	EB712 4d.	EB712 4d.	EB712 4d.
Oil Sight Feed Ratchet Spring	EB709A 1d.	EB709A 1d.	EB709A 1d.	EB709A 1d.	EB709A 1d.	EB709A 1d.	EB709A 1d.
Oil Sight Feed Ratchet Plunger	761 1d.	761 1d.	761 1d.	761 1d.	761 1d.	761 1d.	761 1d.
Oil Sight Feed Glass	634 4d.	634 4d.	634 4d.	634 4d.	634 4d.	634 4d.	634 4d.
Oil Sight Feed Paper Washer	P5 4d. doz.	P5 4d. doz.	P5 4d. doz.	P5 4d. doz.	P5 4d. doz.	P5 4d. doz.	P5 4d. doz.
Oil Sight Feed Leather Washer	L112 1d.	L112 1d.	L112 1d.	L112 1d.	L112 1d.	L112 1d.	L112 1d.
Oil Sight Feed Cap	2501 2/-	2501 2/-	2501 2/-	2501 2/-	2501 2/-	2501 2/-	2501 2/-
Oil Sight Feed Non-return Valve Body	EB717 1/-	EB717 1/-	EB717 1/-	EB717 1/-	EB717 1/-	EB717 1/-	EB717 1/-
Oil Sight Feed Non-return Valve Disc	EB718 2d. doz.	EB718 2d. doz.	EB718 2d. doz.	EB718 2d. doz.	EB718 2d. doz.	EB718 2d. doz.	EB718 2d. doz.
Oil Sight Feed Non-return Valve Seating	EB719 4d.	EB719 4d.	EB719 4d.	EB719 4d.	EB719 4d.	EB719 4d.	EB719 4d.
Oil Sight Feed Non-return Valve Body Washer	F1 2d. doz.	F1 2d. doz.	F1 2d. doz.	F1 2d. doz.	F1 2d. doz.	F1 2d. doz.	F1 2d. doz.
Oil Sight Feed Cup and Barrel Joint Washer	F9 3d. doz.	F9 3d. doz.	F9 3d. doz.	F9 3d. doz.	F9 3d. doz.	F9 3d. doz.	F9 3d. doz.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

SPRING SEAT PILLAR AND FITTINGS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Spring Seat Pillar complete ..	—	—	—	—	M203B £1 0 6	M203B £1 0 6	M203B £1 0 6
Spring Seat Pillar Clip (Top) ..	—	—	—	—	M203 3/6	M203 3/6	M203 3/6
Spring Seat Pillar Clip (Bottom)	—	—	—	—	M203A 1/6	M203A 1/6	M203A 1/6
Spring Seat Pillar Clip Screw	—	—	—	—	M204(2) 1d.	M204(2) 1d.	M204(2) 1d.
Spring Seat Pillar Clip Screw Nut	—	—	—	—	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.
Spring Seat Pillar Plunger complete	—	—	—	—	M206A 4/-	M206A 4/-	M206A 4/-
Spring Seat Pillar Plunger Screw	—	—	—	—	M208 4d.	M208 4d.	M208 4d.
Spring Seat Pillar Plunger Screw Nut	—	—	—	—	EA80 2d.	EA80 2d.	EA80 2d.
Spring Seat Pillar Lever ..	—	—	—	—	M210 5/-	M210 5/-	M210 5/-
Spring Seat Pillar Bush ..	—	—	—	—	M211 1/10	M211 1/10	M211 1/10
Spring Seat Pillar Spring Box	—	—	—	—	M212 2/6	M212 2/6	M212 2/6
Spring Seat Pillar Spring Box Washer	—	—	—	—	M213 2d.	M213 2d.	M213 2d.
Spring Seat Pillar Top Spring	—	—	—	—	M214 1/-	M214 1/-	M214 1/-
Spring Seat Pillar Bottom Spring	—	—	—	—	M215 3d.	M215 3d.	M215 3d.
Spring Seat Pillar Fulcrum Bolt	—	—	—	—	M216 4d.	M216 4d.	M216 4d.
Spring Seat Pillar Fulcrum Bolt Nut	—	—	—	—	EA111 1d.	EA111 1d.	EA111 1d.
Spring Seat Pillar Rod Cap ..	—	—	—	—	M231(2) 1d.	M231(2) 1d.	M231(2) 1d.
Spring Seat Pillar Rod Nut ..	—	—	—	—	EB363A 2d.	EB363A 2d.	EB363A 2d.
Spring Seat Pillar Rod Locknut	—	—	—	—	EB141 1/3 doz.	EB141 1/3 doz.	EB141 1/3 doz.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

Spring Seat Pillars are suitable for use with all models except 2½h.p. and 3½h.p.

HANDLEBAR CONTROLS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
FRONT BRAKE CONTROLS.							
Front Brake complete, with Cables and Covers (Touring)	—	15-667 £1 2 6	—	—	25-7647 £1 2 6	25-7647 £1 2 6	25-7647 £1 2 6
Front Brake complete, with Cables and Covers (Sports)..	—	15-690 £1 2 6	15-690 £1 2 6	24-7647 £1 2 6	—	—	—
Front Brake complete, with Cables and Covers (Light Chain).	—	—	—	—	24-7710 14/-	—	—
Front Brake Control complete, with Cables and Covers (Touring).	—	15-696 14/-	—	—	25-7657 14/-	25-7657 14/-	25-7657 14/-
Front Brake Control complete, with Cables and Covers (Sports).	—	15-695 14/-	15-695 14/-	24-7652 14/-	—	—	—
Front Brake Control complete, with Cables and Covers (Light Chain).	—	—	—	—	24-7715 14/-	—	—
Front Brake Control complete, less Cables and Covers ..	—	K335A 8/6	K335A 8/6	K335A 8/6	K335A 8/6	K335A 8/6	K335A 8/6
Front Brake Control Cable (Touring)	—	15-676 1/-	—	—	25-7731 1/-	25-7731 1/-	25-7731 1/-
Front Brake Control Cable (Sports)	—	15-677 1/-	15-677 1/-	24-7660 1/-	—	—	—
Front Brake Control Cable Cover (Touring)	—	15-678 3/-	—	—	25-7739 3/-	25-7739 3/-	25-7739 3/-
Front Brake Control Cable Cover (Light Chain) ..	—	—	—	—	24-7720 3/-	—	—
Front Brake Control Cable Cover (Sports)	—	15-679 3/-	15-679 3/-	24-7661 3/-	—	—	—
Front Brake Control Cable Adjusting Screw	—	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.
Front Brake Control Cable Adjusting Screw Locknut ..	—	A223 1d.	A223 1d.	A223 1d.	A223 1d.	A223 1d.	A223 1d.
Front Brake Control Cable Nipple	—	K342 1d.	K342 1d.	K342 1d.	K342 1d.	K342 1d.	K342 1d.
Front Brake Control Cable Ball	—	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.
Front Brake Control Cable Cover Caps	—	K465(2) 1d.	K465(2) 1d.	K465(2) 1d.	K465(2) 1d.	K465(2) 1d.	K465(2) 1d.
EXHAUST VALVE LIFTER CONTROL PARTS.							
Exhaust Lifter and Magneto Control combined, with Cables and Covers.	27-7647 22/6	—	—	—	—	—	—
Exhaust Lifter and Magneto Control, less Cables and Covers.	27-7648 14/-	—	—	—	—	—	—
Exhaust Lifter Control complete, with Cables and Covers (Touring).	—	15-687 15/6	—	—	24-7740 15/6	25-7720 15/6	25-7720 15/6
Exhaust Lifter Control (Tour'g), less Cables and Covers ..	—	K335A 8/6	—	—	K335A 8/6	K335A 8/6	K335A 8/6
Exhaust Lifter Control (Sports), with Cables and Covers ..	—	15-691 15/6	15-691 15/6	24-7679 15/6	—	—	—
Exhaust Lifter Control (Sports), less Cables and Covers ..	—	K335A 8/6	K335A 8/6	K335A 8/6	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 54.

Handlebar Controls—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Exhaust Lifter Cable (Touring)	27-7735 9d.	15-684 9d.	—	—	24-7731 9d.	25-7700 9d.	25-7700 9d.
Exhaust Lifter Cable (Sports)	27-7735 9d.	15-685 9d.	15-685 9d.	24-7680 9d.	—	—	—
Exhaust Lifter Cable Cover (Touring)	27-7740 3/-	15-682 4/-	—	—	24-7736 4/-	25-7715 2/9	25-7715 2/9
Exhaust Lifter Cable Cover (Touring) (Short)	—	—	—	—	—	25-7710 1/6	25-7710 1/6
Exhaust Lifter Cable Cover (Sports)	27-7740 3/-	15-683 4/-	15-683 4/-	15-682 4/-	—	—	—
Exhaust Lifter Cable Adjusting Sleeve	—	—	—	—	—	A222 5d.	A222 5d.
Exhaust Lifter Cable Adjusting Screw	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.
Exhaust Lifter Cable Adjusting Screw Nut	A223 1d.	A223 1d.	A223 1d.	A223 1d.	A223 1d.	A223 1d.	A223 1d.
Exhaust Lifter Cable Ball ..	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.
Exhaust Lifter Cable Nipple..	27-7768 1d.	K342A 1d.	K342A 1d.	K342A 1d.	K342A 1d.	K342A 1d.	K342A 1d.
Exhaust Lifter Cable Cover Cap	K466(2) 1d.	K466(2) 1d.	K466(2) 1d.	K466(2) 1d.	K466(2) 1d.	K466(4) 1d.	K466(4) 1d.
Exhaust Lifter Return Spring	24-7682 1d.	15-686 3d.	15-1312 3d.	24-7682 1d.	24-7682 1d.	—	—
Exhaust Lifter Control Body	27-7747 3/6	—	—	—	—	—	—
Exhaust Lifter Lever	27-7752 3/6	—	—	—	—	—	—
Exhaust Lifter Lever Fulcrum Screw	27-7758 4d.	—	—	—	—	—	—
Exhaust Lifter Lever Fulcrum Screw Nut	27-7763 2d.	—	—	—	—	—	—

FRONT BRAKE AND EXHAUST LIFTER CONTROL PARTS.

Front Brake and Exhaust Lifter Control Body	—	K335(2) 4/-	K335(2) 4/-	K335(2) 4/-	K335(2) 4/-	K335(2) 4/-	K335(2) 4/-
Front Brake and Exhaust Lifter Control Lever	—	K336(2) 3/6	K336(2) 3/6	K336(2) 3/6	K336(2) 3/6	K336(2) 3/6	K336(2) 3/6
Front Brake and Exhaust Lifter Control Plunger	—	K337(2) 6d.	K337(2) 6d.	K337(2) 6d.	K337(2) 6d.	K337(2) 6d.	K337(2) 6d.
Front Brake and Exhaust Lifter Control Pin	—	K338(2) 2d. doz.	K338(2) 2d. doz.	K338(2) 2d. doz.	K338(2) 2d. doz.	K338(2) 2d. doz.	K338(2) 2d. doz.
Front Brake and Exhaust Lifter Control Fulcrum Screw ..	—	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.
Front Brake and Exhaust Lifter Control Fulcrum Screw Nut	—	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.
Front Brake and Exhaust Lifter Control Cable Stop	—	K339(2) 2d.	K339(2) 2d.	K339(2) 2d.	K339(2) 2d.	K339(2) 2d.	K339(2) 2d.

HAND BRAKE CONTROL PARTS.

Hand Brake Control Cable ..	27-9626 1/-	—	—	—	—	—	—
Hand Brake Control Cable Cover	27-9632 4/6	—	—	—	—	—	—
Hand Brake Control Cable Cover Cap	K465(2) 1d.	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 54.

Handlebar Controls—*continued.*

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Hand Brake Control Cable	A202	—	—	—	—	—	—
Adjusting Screw	3d.	—	—	—	—	—	—
Hand Brake Control Cable	A223	—	—	—	—	—	—
Adjusting Screw Nut ..	1d.	—	—	—	—	—	—
Hand Brake Control Cable	M467A	—	—	—	—	—	—
Nipple (Bottom)	1d.	—	—	—	—	—	—
Hand Brake Control Cable	27-9637	—	—	—	—	—	—
Nipple (Top)	1d.	—	—	—	—	—	—
Hand Brake Lever Body ..	27-9645	—	—	—	—	—	—
	5/3	—	—	—	—	—	—
Hand Brake Cable Cover Stop	27-9653	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Hand Brake Lever	27-9659	—	—	—	—	—	—
	4/6	—	—	—	—	—	—
Hand Brake Lever Fulcrum Pin	27-9664	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Hand Brake Lever Fulcrum Pin	27-9669	—	—	—	—	—	—
Nut	1d.	—	—	—	—	—	—
Hand Brake Lever Fulcrum Pin	27-9675	—	—	—	—	—	—
Sleeve	3d.	—	—	—	—	—	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

CLUTCH CONTROL PARTS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2¾h.p. S.V.	2¾h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Clutch Control complete, with Cables and Covers	27-9305	15-941	15-941	24-9283	—	25-9290	25-9290
	18/6	16/6	16/6	16/6	—	16/6	16/6
Clutch Control, less Cables and Covers	27-9300	15-916	15-916	15-916	—	15-916	15-916
	10/6	10/6	10/6	10/6	—	10/6	10/6
Clutch Control Cable (Touring)	27-9310	15-891	—	—	25-9305	25-9305	25-9305
	1/6	1/-	—	—	1/-	1/-	1/-
Clutch Control Cable (Sports)	27-9310	15-897	15-897	24-9290	—	—	—
	1/6	1/-	1/-	1/-	—	—	—
Clutch Control Cable Cover (Touring)	27-9315	15-892	—	—	25-9310	25-9310	25-9310
	6/-	4/6	—	—	4/6	4/6	4/6
Clutch Control Cable Cover (Sports)	27-9315	15-898	15-898	24-9291	—	—	—
	6/-	4/6	4/6	4/6	—	—	—
Clutch Control Cable Cover Cap	M260A(2)	K465(2)	K465(2)	K465(2)	K465(2)	K465(2)	K465(2)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Cover Thrust Washer	—	15-924(2)	15-924(2)	15-924(2)	15-924(2)	15-924(2)	15-924(2)
	—	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Nipple..	27-9329	M467A	M467A	M467A	M467A	M467A	M467A
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Nipple..	—	15-921	15-921	15-921	15-921	15-921	15-921
	—	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Adjusting Screw	27-9320	A202	A202	A202	A202	A202	A202
	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Clutch Control Cable Adjusting Screw Nut	A223	A223	A223	A223	A223	A223	A223
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Lever Body ..	27-9339	15-912	15-912	15-912	15-912	15-912	15-912
	5/3	5/3	5/3	5/3	5/3	5/3	5/3
Clutch Control Lever	26-9416	15-911	15-911	15-911	15-911	15-911	15-911
	4/6	4/6	4/6	4/6	4/6	4/6	4/6
Clutch Control Lever Fulcrum Pin	26-9439	15-913	15-913	15-913	15-913	15-913	15-913
	4d.	4d.	4d.	4d.	4d.	4d.	4d.
Clutch Control Lever Fulcrum Pin Nut	26-9446	15-914	15-914	15-914	15-914	15-914	15-914
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Clutch Control Lever Cable Eye-bolt	26-9431	—	—	—	—	—	—
	3d.	—	—	—	—	—	—
Clutch Control Lever Cable Eye-bolt Nut.. ..	26-9453	—	—	—	—	—	—
	1d.	—	—	—	—	—	—
Clutch Control Lever Cable Eye-bolt Nut Washer ..	26-9460	—	—	—	—	—	—
	1d.	—	—	—	—	—	—
Clutch Control Body Clip ..	27-9347	15-918	15-918	15-918	15-918	15-918	15-918
	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Clutch Control Body Clip Screw	26-9476(2)	15-915(2)	15-915(2)	15-915(2)	15-915(2)	15-915(2)	15-915(2)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Clutch Control Lever Spring..	M172A	M172A	M172A	M172A	M172A	M172A	M172A
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Clip ..	S152A	S152A	S152A	S152A	S152A	M466A	M466A
	2d.	2d.	2d.	2d.	2d.	2d.	2d.

CLUTCH AND MAGNETO CONTROL PARTS.

Clutch and Magneto Control complete, less Cables and Covers.	—	15-899	—	—	15-899	—	—
	—	17/-	—	—	17/-	—	—
Clutch and Magneto Control complete, with Cables and Covers (Lucas).	—	15-925	—	—	25-9283	—	—
	—	£1 7 0	—	—	£1 7 0	—	—
Clutch and Magneto Control complete, with Cables and Covers (B.T.H.).	—	15-928	—	—	25-9284	—	—
	—	£1 6 0	—	—	£1 6 0	—	—

NOTE.—Figures in brackets denote number per set, *e.g.* (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 57.

Clutch Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Clutch and Magneto Control, with Cables and Covers (Lucas Lighting Set).	—	—	—	—	25-9301 £1 10 0	—	—
Clutch and Magneto Control, with Cables and Covers (M.L.)	—	15-926 £1 7 0	—	—	—	—	—
Clutch and Magneto Control, with Cables and Covers (Maglita).	—	15-927 £1 10 0	—	—	—	—	—
Magneto and Carburettor Control complete, less Cables and Covers.	—	—	—	—	—	K353 12/6	K353 12/6
Magneto and Carburettor Control complete, with Cables and Covers (Lucas & B.T.H.).	—	—	—	—	—	25-9620 £1 1 0	25-9620 £1 1 0
Magneto and Carburettor Control complete, with Cables and Covers (Lucas Lighting Set).	—	—	—	—	—	25-9300 £1 4 0	25-9300 £1 4 0
MAGNETO CONTROL PARTS.							
Magneto Control complete, less Cables and Covers	—	15-917 10/6	15-917 10/6	15-917 10/6	—	—	—
Magneto Control complete, with Cables and Covers (Lucas) ..	—	15-929 14/6	15-929 14/6	24-9304 14/6	—	—	—
Magneto Control complete, with Cables and Covers (B.T.H.)	—	15-932 13/6	15-932 13/6	24-9309 13/6	—	—	—
Magneto Control complete, with Cables and Covers (M.L.) ..	—	15-930 14/6	15-930 14/6	24-9305 14/6	—	—	—
Magneto Control complete, with Cables and Covers (Maglita)	—	15-931 17/6	15-931 17/6	24-9306 17/6	—	—	—
Magneto Control Cable (Lucas and B.T.H.) (Touring) ..	27-7664 1/-	15-893 1/-	—	—	25-9315 1/-	25-9315 1/-	25-9315 1/-
Magneto Control Cable (Lucas and B.T.H.) (Sports) ..	27-7664 1/-	15-895 1/-	15-895 1/-	24-9310 1/-	—	—	—
Magneto Control Cable (Lucas Lighting Set) (Touring) ..	—	—	—	—	25-9315 1/-	25-9315 1/-	25-9315 1/-
Magneto Control Cable (M.L.) (Touring)	—	15-945 1/-	—	—	—	—	—
Magneto Control Cable (Maglita) (Touring)	—	15-948 1/-	—	—	—	—	—
Magneto Control Cable (M.L.) (Sports)	—	15-951 1/-	15-951 1/-	24-9314 1/-	—	—	—
Magneto Control Cable (Maglita) (Sports)	—	15-954 1/-	15-954 1/-	24-9316 1/-	—	—	—
Magneto Control Cable Cover (Lucas and B.T.H.) (Touring)	27-7671 2/-	15-894 2/-	—	—	25-9320 2/-	25-9320 2/-	25-9320 2/-
Magneto Control Cable Cover (Lucas and B.T.H.) (Sports)	27-7671 2/-	15-896 2/-	15-896 2/-	24-9311 2/-	—	—	—
Magneto Control Cable Cover (Lucas Lighting Set) ..	—	—	—	—	25-9330 2/-	25-9330 2/-	25-9330 2/-
Magneto Control Cable Cover (M.L.) (Touring)	—	15-946 2/-	—	—	—	—	—
Magneto Control Cable Cover (Maglita) (Touring) ..	—	15-949 2/-	—	—	—	—	—
Magneto Control Cable Cover (M.L.) (Sports)	—	15-952 2/-	15-952 2/-	24-9315 2/-	—	—	—
Magneto Control Cable Cover (Maglita) (Sports)	—	15-955 2/-	15-955 2/-	24-9317 2/-	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 57.

Clutch Control Parts—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Magneto Control Cable Cover	K466(2)	K466(2)	K466(2)	K466(2)	K466(2)	K466(2)	K466(2)
Caps	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Magneto Control Cable Nipple	15-922	15-922	15-922	15-922	15-922	K367	K367
	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Magneto Control Lever Body	27-7680	15-900	15-900	15-900	15-900	K359	K359
complete	3/6	4/9	4/9	4/9	4/9	2/9	2/9
Magneto Control Lever Body	—	15-901	15-901	15-901	15-901	—	—
complete (less clip) ..	—	2/9	2/9	2/9	2/9	—	—
Magneto Control Lever ..	27-7688	15-908	15-908	15-908	15-908	K356	K356
	2/9	2/9	2/9	2/9	2/9	3/6	3/6
Magneto Control Lever Tip ..	—	—	—	—	—	K357	K357
	—	—	—	—	—	4d.	4d.
Magneto Control Lever Body	—	15-909	15-909	15-909	15-909	K360	K360
Clip	—	2/-	2/-	2/-	2/-	6d.	6d.
Magneto Control Lever Body	27-7719	15-902	15-902	15-902	15-902	K364	K364
Cap	8d.	3d.	3d.	3d.	3d.	3d.	3d.
Magneto Control Lever Body	—	15-903	15-903	15-903	15-903	—	—
Cap Nut	—	4d.	4d.	4d.	4d.	—	—
Magneto Control Lever Body	—	15-904	15-904	15-904	15-904	—	—
Cap Locknut	—	2d.	2d.	2d.	2d.	—	—
Magneto Control Lever Body	27-7711	15-905	15-905	15-905	15-905	—	—
Cap "D"-Washer	1d.	1d.	1d.	1d.	1d.	—	—
Magneto Control Lever Body	—	15-906	15-906	15-906	15-906	—	—
Cap Split Washer	—	1d.	1d.	1d.	1d.	—	—
Magneto Control Lever Body	—	15-907	15-907	15-907	15-907	K362(2)	K362(2)
Cap Oil-retain'g "D"-Washer	—	8d.	8d.	8d.	8d.	1d.	1d.
Magneto Control Lever Body	—	—	—	—	—	K362A	K362A
Cap Oil-retaining "D"-Washer (thin).	—	—	—	—	—	6d. doz.	6d. doz.
Magneto Control Body Clip	27-7726(2)	15-915(2)	15-915(2)	15-915(2)	15-915(2)	EB379(2)	EB379(2)
Screw	2d.	2d.	2d.	2d.	2d.	1d.	1d.
Magneto Control Body Spring	27-7697	—	—	—	—	K363	K363
Washer	2d.	—	—	—	—	1d.	1d.
Magneto Control Screw ..	27-7704	—	—	—	—	K365	K365
	2d.	—	—	—	—	2d.	2d.
Magneto Control Cable Nipple (B.T.H.)	—	—	—	K461	—	—	—
	—	—	—	1d.	—	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

When ordering spare parts it will save misunderstanding and delay if the numbers of the parts are clearly stated as well as the numbers of the engine and frame. The frame number will be found stamped on either the seat or head tube lug.

CARBURETTOR CONTROL PARTS.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Carburettor and Hand Brake Control, with Cables and Covers.	27-9493 £1 10 0	—	—	—	—	—	—
Carburettor and Hand Brake Control complete, less Cables and Covers	27-9494 18/6	—	—	—	—	—	—
Carburettor Control complete, less Cables and Covers ..	—	15-980 11/11	15-980 11/11	15-980 11/11	15-980 11/11	—	—
Carburettor Control complete, with Cables and Covers ..	—	15-981 17/10	15-982 17/10	24-9494 17/10	24-9495 17/10	—	—
Carburettor Control Cable (Sports)	27-9511(2) 1/-	15-985 1/-	15-985 1/-	24-9502 1/-	—	—	—
Carburettor Control Cable Cover (Sports)	27-9519(2) 2/6	15-988 2/6	15-988 2/6	24-9507 2/6	—	—	—
Carburettor Control Cable (Touring)	27-9511(2) 1/-	15-984 1/-	—	—	24-9503 1/-	25-9499 1/-	25-9499 1/-
Carburettor Control Cable Cover (Touring)	27-9519(2) 2/6	15-987 2/6	—	—	24-9508 2/6	25-9498 2/6	25-9498 2/6
Carburettor Control Cable Nipple	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	25-9500 1d.	25-9500 1d.
Carburettor Control Cable Nipple (Control end) ..	15-922(2) 1d.	15-922(2) 1d.	15-922(2) 1d.	15-922(2) 1d.	15-922(2) 1d.	K367 1d.	K367 1d.
Carburettor Control Cable Adjusting Screw	—	—	—	—	—	25-9501 4d.	25-9501 4d.
Carburettor Cable Adjusting Screw Nut	—	—	—	—	—	A223 1d.	A223 1d.
Carburettor Control Lever ..	—	—	—	—	—	K355 3/6	K355 3/6
Carburettor Control Lever Tip	—	—	—	—	—	K357 4d.	K357 4d.
Carburettor Control Body ..	27-9525 3/-	15-992 3/3	15-992 3/3	15-992 3/3	15-992 3/3	—	—
Carburettor Control Throttle Lever	27-9531 3/5	15-995 3/5	15-995 3/5	15-995 3/5	15-995 3/5	—	—
Carburettor Control Air Lever	27-9539 3/5	15-997 3/5	15-997 3/5	15-997 3/5	15-997 3/5	—	—
Carburettor Control Lever Spring Washer	27-9545(2) 1d.	27-9545(2) 1d.	27-9545(2) 1d.	27-9545(2) 1d.	27-9545(2) 1d.	—	—
Carburettor Control Levers Packing Washer	27-9552 6d.	27-9552 6d.	27-9552 6d.	27-9552 6d.	27-9552 6d.	—	—
Carburettor Control Body Cap (Top)	27-9559 2/6	27-9559 2/6	27-9559 2/6	27-9559 2/6	27-9559 2/6	—	—
Carburettor Control Body Cap Screw	27-9566 4d.	27-9566 4d.	27-9566 4d.	27-9566 4d.	27-9566 4d.	—	—
Carburettor Control Body Clip Screw	27-9572(2) 3d.	27-9572 3d.	27-9572 3d.	27-9572 3d.	27-9572 3d.	—	—

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

TOOLS AND SUNDRIES.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S. V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Tool Bag complete	15-821 10/-	15-821 10/-	15-821 10/-	24-8906 10/-	26-8944 11/-	26-8944 11/-	26-8944 11/-
Tool Bag only	15-822 9/-	15-822 9/-	15-822 9/-	24-8905 9/-	26-8937 9/-	26-8937 9/-	26-8937 9/-
Tool Bag Clip	15-823(2) 3d.	15-823(2) 3d.	15-823(2) 3d.	15-823(2) 3d.	15-823(2) 3d.	15-823(2) 3d.	15-823(2) 3d.
Tool Bag Clip Leather Washer	15-824(2) 1d.	15-824(2) 1d.	15-824(2) 1d.	15-824(2) 1d.	15-824(2) 1d.	15-824(2) 1d.	15-824(2) 1d.
Tool Bag Inside Strip ..	15-825(2) 3d.	15-825(2) 3d.	15-825(2) 3d.	15-825(2) 3d.	15-825(2) 3d.	15-825(2) 3d.	15-825(2) 3d.
Tool Bag Clip Screw	EB256(4) 2d.	EB256(4) 2d.	EB256(4) 2d.	EB256(4) 2d.	EB256(4) 2d.	EB256(4) 2d.	EB256(4) 2d.
Tool Bag Clip Screw Nut ..	EB256A(4) 1d.	EB256A(4) 1d.	EB256A(4) 1d.	EB256A(4) 1d.	EB256A(4) 1d.	EB256A(4) 1d.	EB256A(4) 1d.
Tool Bag Backstay Clip ..	—	—	—	—	26-8940 6d.	26-8940 6d.	26-8940 6d.
Tool Bag Backstay Clip Plate	—	—	—	—	26-8939 3d.	26-8939 3d.	26-8939 3d.
Tool Bag Backstay Clip Bolt	—	—	—	—	M253 2d.	M253 2d.	M253 2d.
Tool Bag Backstay Clip Washer (Fibre)	—	—	—	—	26-8941 2d.	26-8941 2d.	26-8941 2d.
Tool Bag Backstay Clip Bolt Nut	—	—	—	—	EB113 1d.	EB113 1d.	EB113 1d.
Tool Roll	27-8910 2/-	27-8910 2/-	EB257 3/3	EB257 3/3	EB257 3/3	EB257 3/3	EB257 3/3
Tool Roll, complete with Tools (Light Chain and Chain-cum- Belt).	27-8911 14/6	15-842 14/6	15-841 £1 6 6	SI66A £1 4 6	SI66A £1 4 6	—	—
Tool Roll, complete with Tools (de Luxe Single and Twins)	—	—	—	—	24-8950 £1 5 0	25-8965 £1 3 6	25-8965 £1 3 6
Screwdriver	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.
Adjustable Spanner	—	—	EB262 6/-	EB262 6/-	EB262 6/-	EB262 6/-	EB262 6/-
Pliers	—	—	EB263 3/-	EB263 3/-	EB263 3/-	EB263 3/-	EB263 3/-
B.S.A. Double-ended Spanner	EB259 1/6	EB259 1/6	15-839 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6
Valve Cap Spanner	SI66 1/6	SI66 1/6	—	SI66 1/6	SI66 1/6	SI66 1/6	SI66 1/6
Inlet and Exhaust Union Spanner	EB166 1/9	EB166 1/9	EB166 1/9	EB166 1/9	EB166 1/9	—	—
Hub and Union Spanner (de Luxe Single and Twins) ..	—	—	—	—	M269 1/9	M269 1/9	M269 1/9
Cone Spanner	M268 2/3	—	—	—	—	—	—
Tappet Adjusting Spanner ..	27-8926 1/-	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3
Box Spanner	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3
Sparking Plug Spanner ..	15-833 1/6	15-833 1/6	15-840 1/6	—	—	—	—
Valve-removing Spanner com- plete	—	—	15-834 3/6	—	—	—	—
Induction Pipe Spanner ..	—	—	—	—	—	M271 3d.	M271 3d.

NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc.
It is understood when no figures in brackets are shown that one part constitutes a set.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 60.

Tools and Sundries—continued.

DESCRIPTION.	1924	1924	1924	1924	1924	1924	1924
	2½h.p.	2½h.p. S.V.	2½h.p.OHV	3½h.p.	4½h.p.	6h.p.	8h.p.
Oil Can	EB648	EB648	EB648	EB648	EB648	EB648	EB648
	1/3	1/3	1/3	1/3	1/3	1/3	1/3
Inlet Valve complete	27-39	15-8	15-1189	15-8	R13D	M555B	M856A
	6/-	6/6	10/2	6/6	6/6	6/6	6/6
Exhaust Valve complete ..	27-50	15-9	15-1189	15-9	R13E	M555C	M857A
	8/3	9/-	10/2	9/-	9/-	9/-	9/-
Wooden Valve Holder ..	27-8939	S167	15-843	S167	S167	M476	M476
	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Dunlop Belt (state length) ..	—	—	—	—	S149	—	—
	—	—	—	Price on application.	—	—	—
Dunlop Belt Fastener	—	—	—	—	EB330	—	—
	—	—	—	Price on application.	—	—	—
Belt Punch	—	—	—	—	K454	—	—
	—	—	—	—	2/-	—	—
Transmission Chain (Front) ..	27-8750	15-810	15-810	24-8711	M477	S249	S249
	—	—	—	Prices on application.	—	—	—
Transmission Chain (Rear) ..	27-8755	15-811	15-811	24-8712	24-8938	S124	S124
	—	—	—	Prices on application.	—	—	—
Chain Rivet Extractor	—	—	—	—	M377	M377	M377
	—	—	—	—	5/9	5/9	5/9
Cable Clip (Triple)	24-8944(2)	24-8944	24-8944	24-8944	24-8944	—	—
	1d.	1d.	1d.	1d.	1d.	—	—
Cable Clip (Triple)	—	K408	K408	K408	K408	K408(2)	K408(2)
	—	1d.	1d.	1d.	1d.	1d.	1d.
Cable Clip (¾in. Single) ..	15-828(2)	15-828	15-828	—	—	—	—
	1d.	1d.	1d.	—	—	—	—
Cable Clip (¾in. Double) ..	15-829(2)	15-829	15-829	—	—	—	—
	1d.	1d.	1d.	—	—	—	—
Cable Clip (1in. Single) ..	—	—	—	—	—	EB368	EB368
	—	—	—	—	—	1d.	1d.
Cable Clip (1in. Double) ..	—	EB652(2)	EB652(2)	EB652(2)	EB652(2)	EB652(2)	EB652(2)
	—	1d.	1d.	1d.	1d.	1d.	1d.
Cable Clip (1½in. Single) ..	—	EB372	EB372	EB372	EB372	EB372	EB372
	—	1d.	1d.	1d.	1d.	1d.	1d.
Cable Clip (1½in. Double) ..	—	—	—	EB370(2)	EB370(2)	EB370	EB370
	—	—	—	1d.	1d.	1d.	1d.
Cable Clip (1½in. Double H.T. Cable)	—	—	—	—	—	25-8960	25-8960
	—	—	—	—	—	1d.	1d.
Cable Clip (1½in. Triple) ..	15-830(2)	15-830(2)	15-830(2)	—	—	15-830	15-830
	1d.	1d.	1d.	—	—	1d.	1d.
Cable Clip (1½in. Double) ..	—	—	—	—	—	S168(2)	S168(2)
	—	—	—	—	—	1d.	1d.
Cable Clip (1½in. Triple) ..	—	—	—	24-8943(2)	24-8943(2)	—	—
	—	—	—	1d.	1d.	—	—
Inflator	27-8957	EB245	EB245	EB245	EB245	EB245	EB245
	5/6	6/6	6/6	6/6	6/6	6/6	6/6

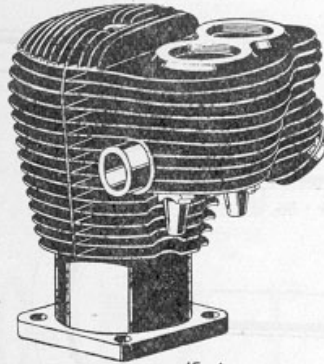
NOTE.—Figures in brackets denote number per set, e.g. (2) 2 per set. (3) 3 per set, etc. It is understood when no figures in brackets are shown that one part constitutes a set.

Quote Engine and Frame Numbers when ordering Spares.

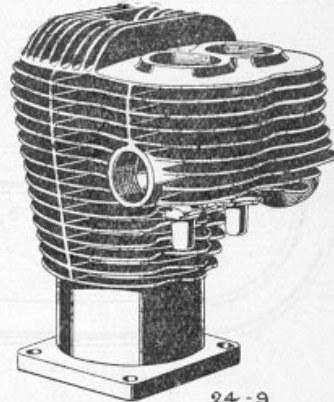
ENGINE.



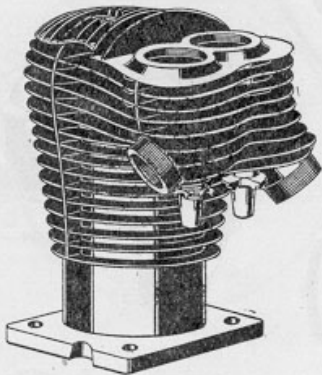
27-8



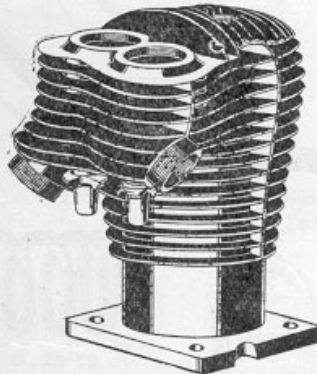
15-1



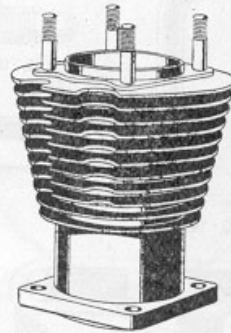
24-9
24-4



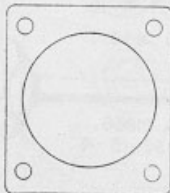
M 500A
M 800A



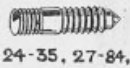
M 501A
M 801A



15-1012



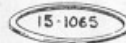
27-80, 15-7,
24-14, M 586,
M 850



24-35, 27-84,



EA 80; EA 82



15-1065



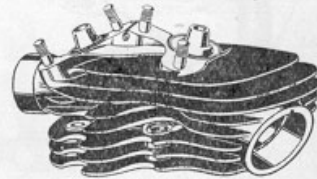
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15-1125



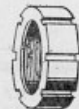
27-99,
EA 125; R 33



15-1055



M 618



M 617, EA 83



A 152, R 32, 27-94.



15-1400
24-116



M 615
M 855



M 616



M 620



R 31, A 151, 27-88



M 833; EA 84



M 835



M 619



15-94



M 582

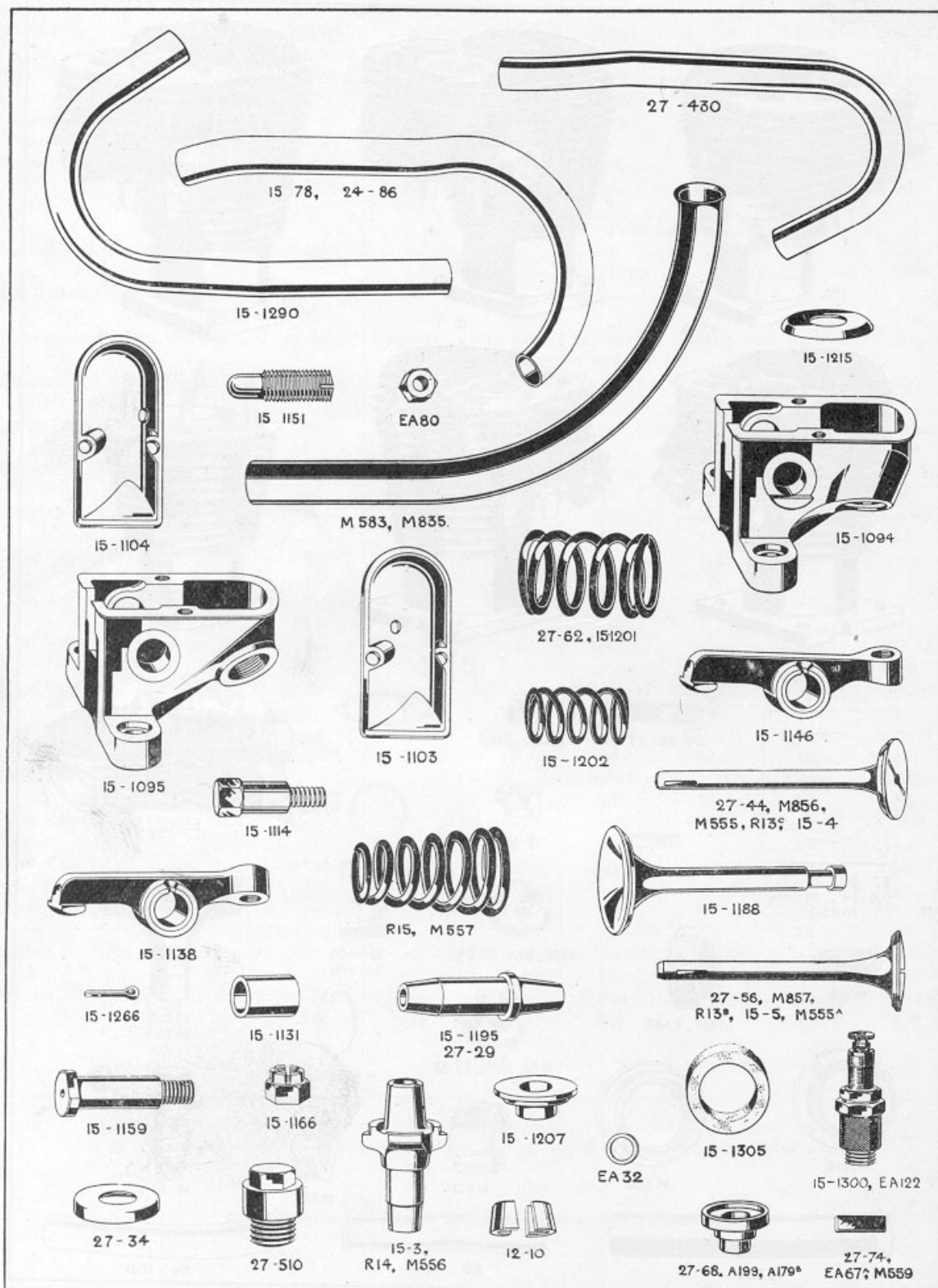


26-1346

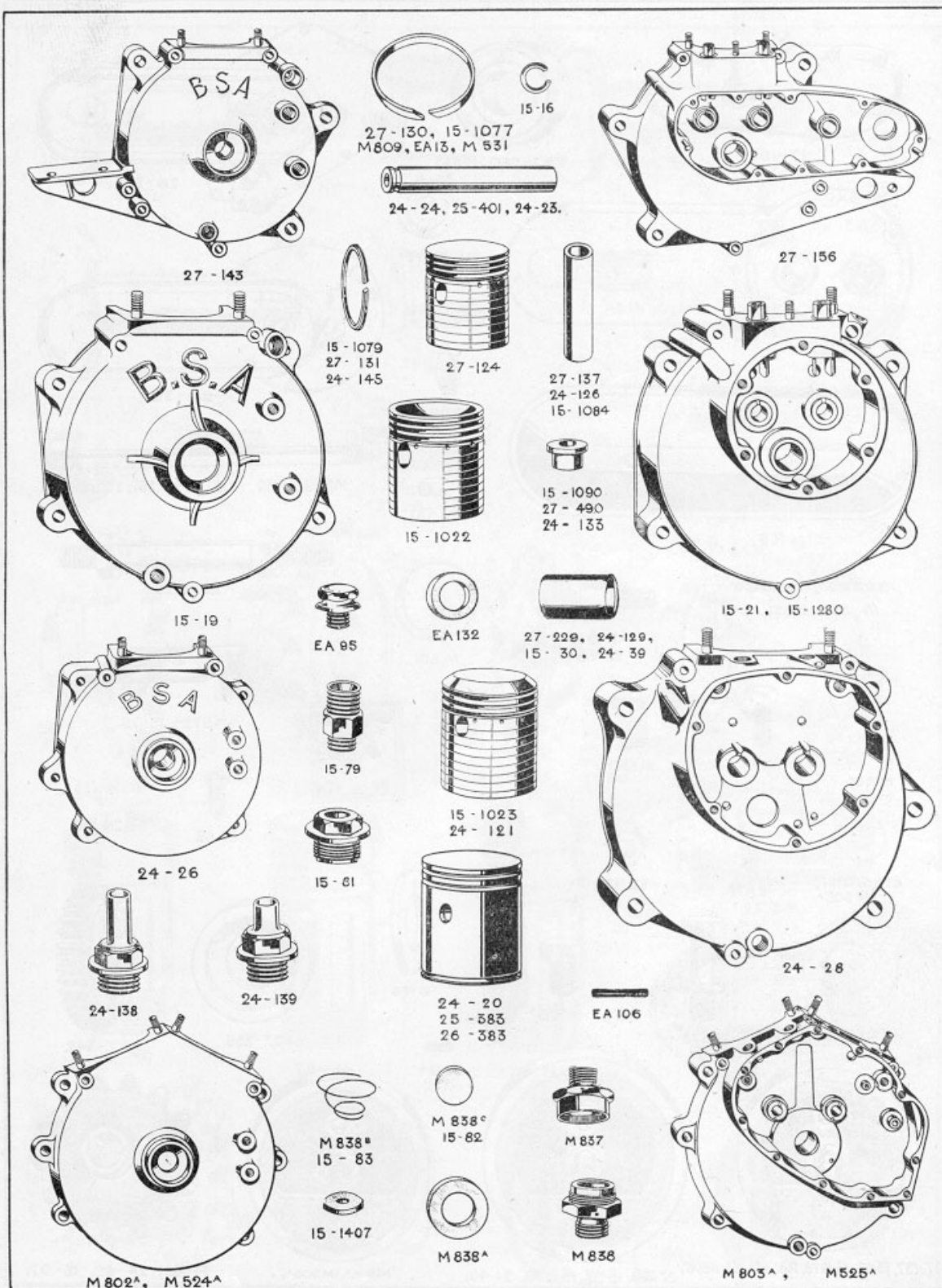


24-100

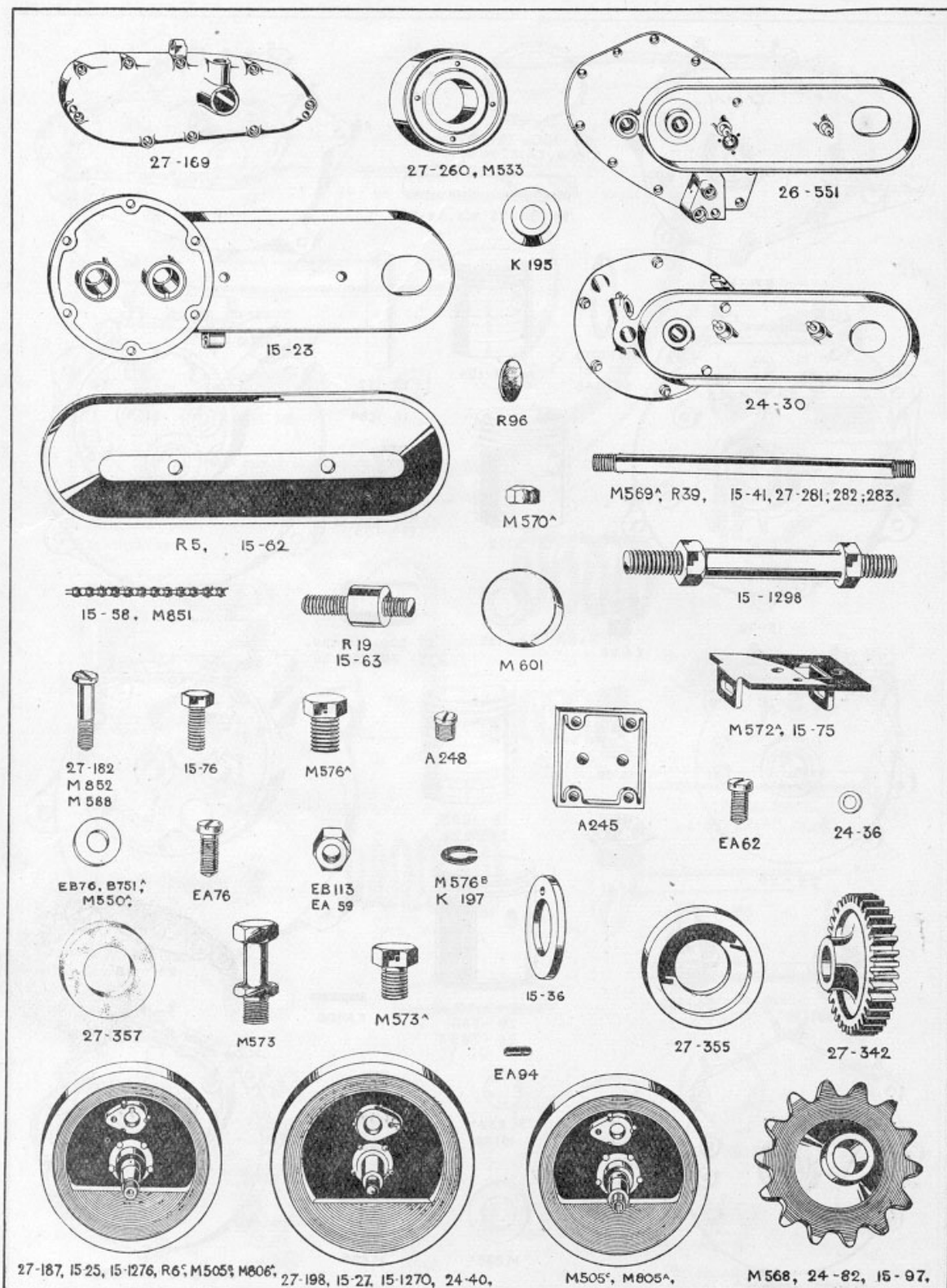
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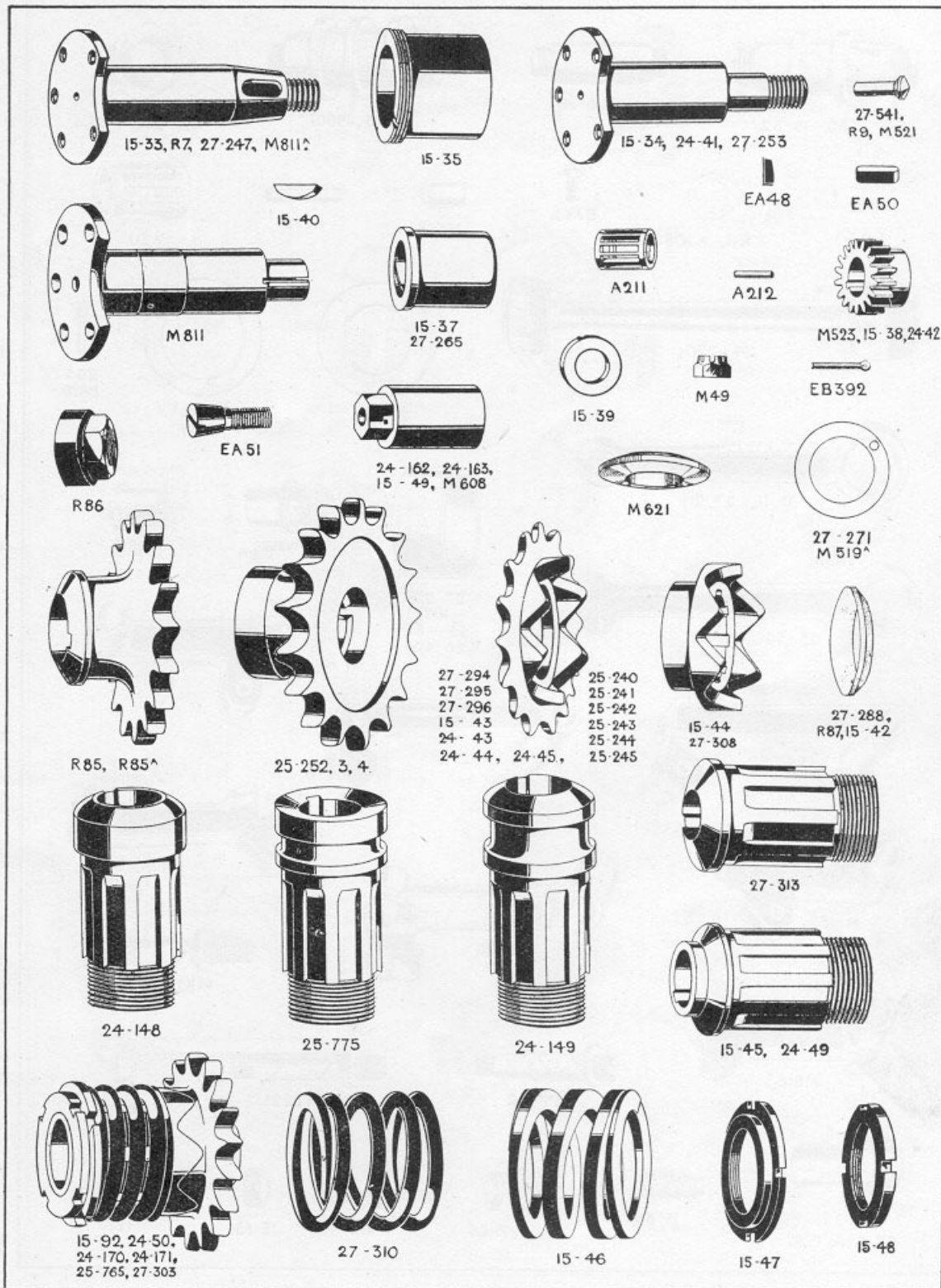
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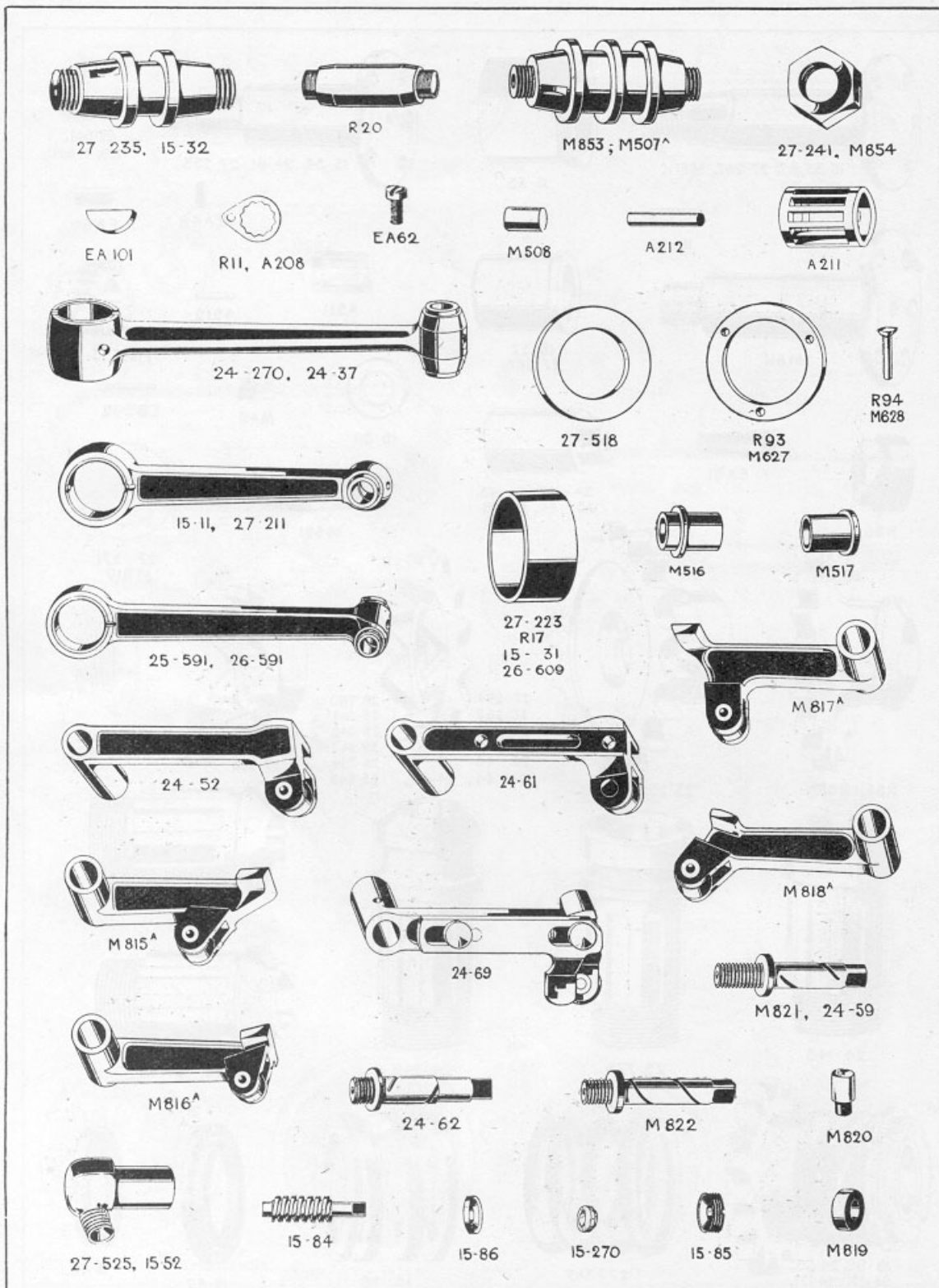
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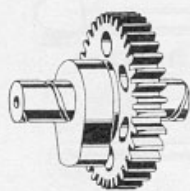
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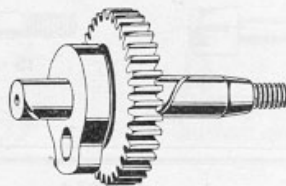
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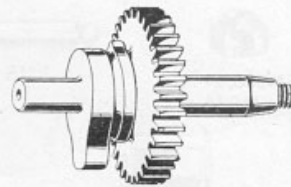
ENGINE (continued).



27-325



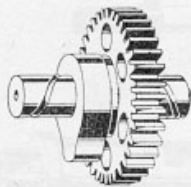
15-1310, 15-53



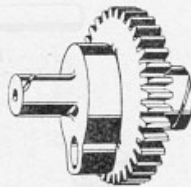
24-55



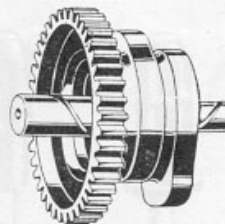
15-56
M567



27-319



15-50, 15-1315,
24-53



M828



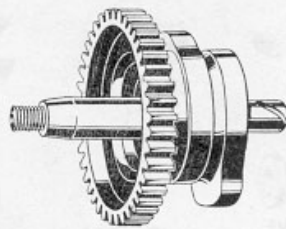
EA59



15-51



24-57
M514
M515



M829



27-361
15-54
24-56



27-347



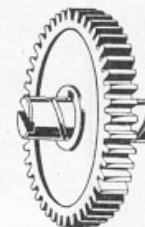
27-334



24-54



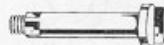
15-1181



27-338



15-1169
27-423



24-76, 15-69



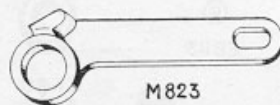
15-1174



M827



15-71



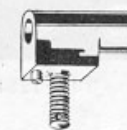
M823



M824



M825



24-78
15-95



M522



M534



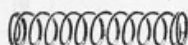
EB113
EB102



M826



K197



M554



M528



M529



M526

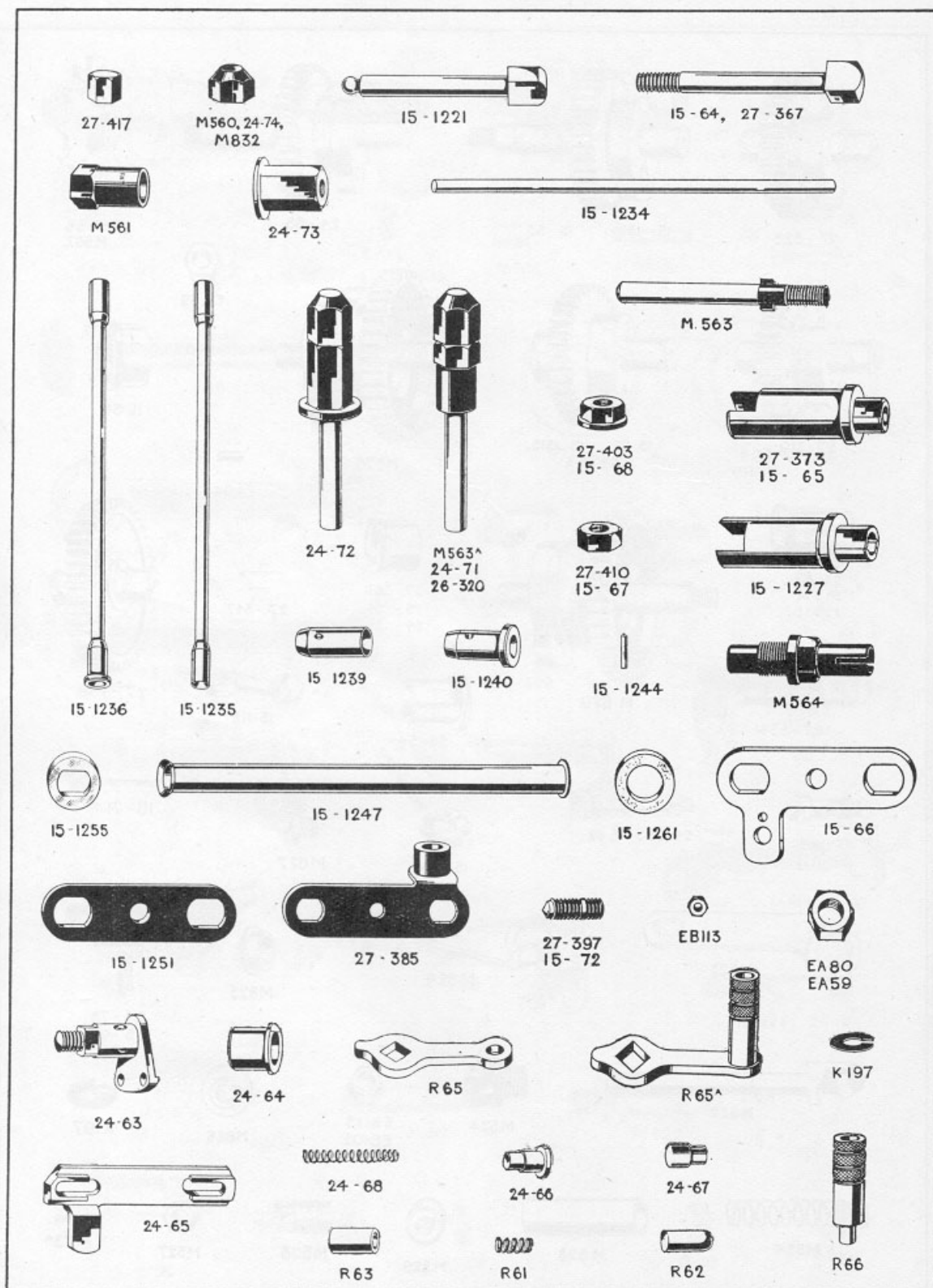


M527

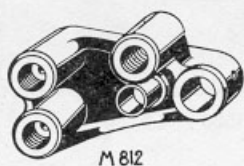


K173A

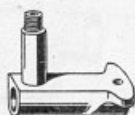
ENGINE (continued).



ENGINE (continued).



M 812



M 539



M 546



M 540^A



M 541



K 234^A



M 542



M 543



EB 102



M 814



M 814^A



M 550



M 550^A



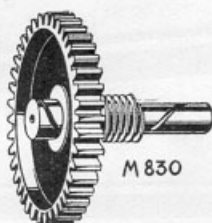
M 813



EA 132
M 552^A



25-1171



M 830



M 831



M 628



M 516



M 612



M 613



M 841



26-784



M 842



26-790



26-796



26-802

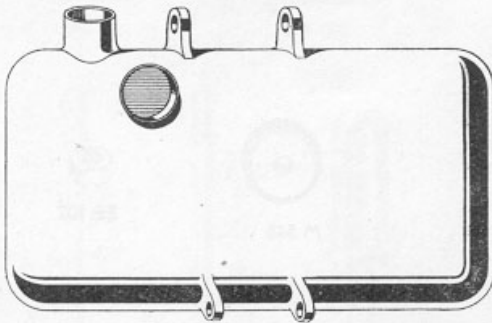
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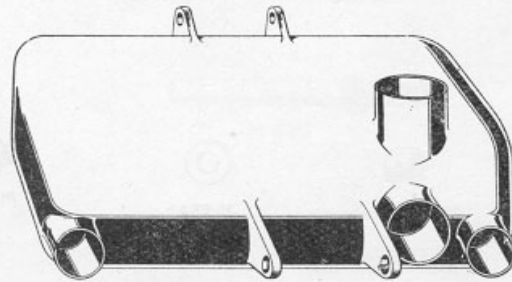
24-87, 27-444



15-1320



24-175



M 843



15-1340



24-101
R 74



M 550^A



E A 80
E B 113



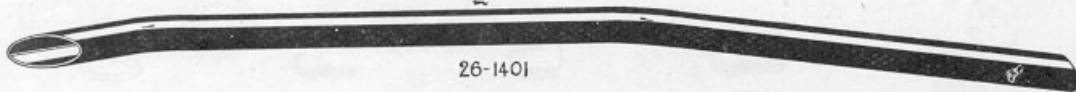
24-102
R 77



24-103



M 294^A



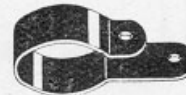
26-1401



15-1350



M 295



24-104



K 132^A



15-1355



A 250



27-478

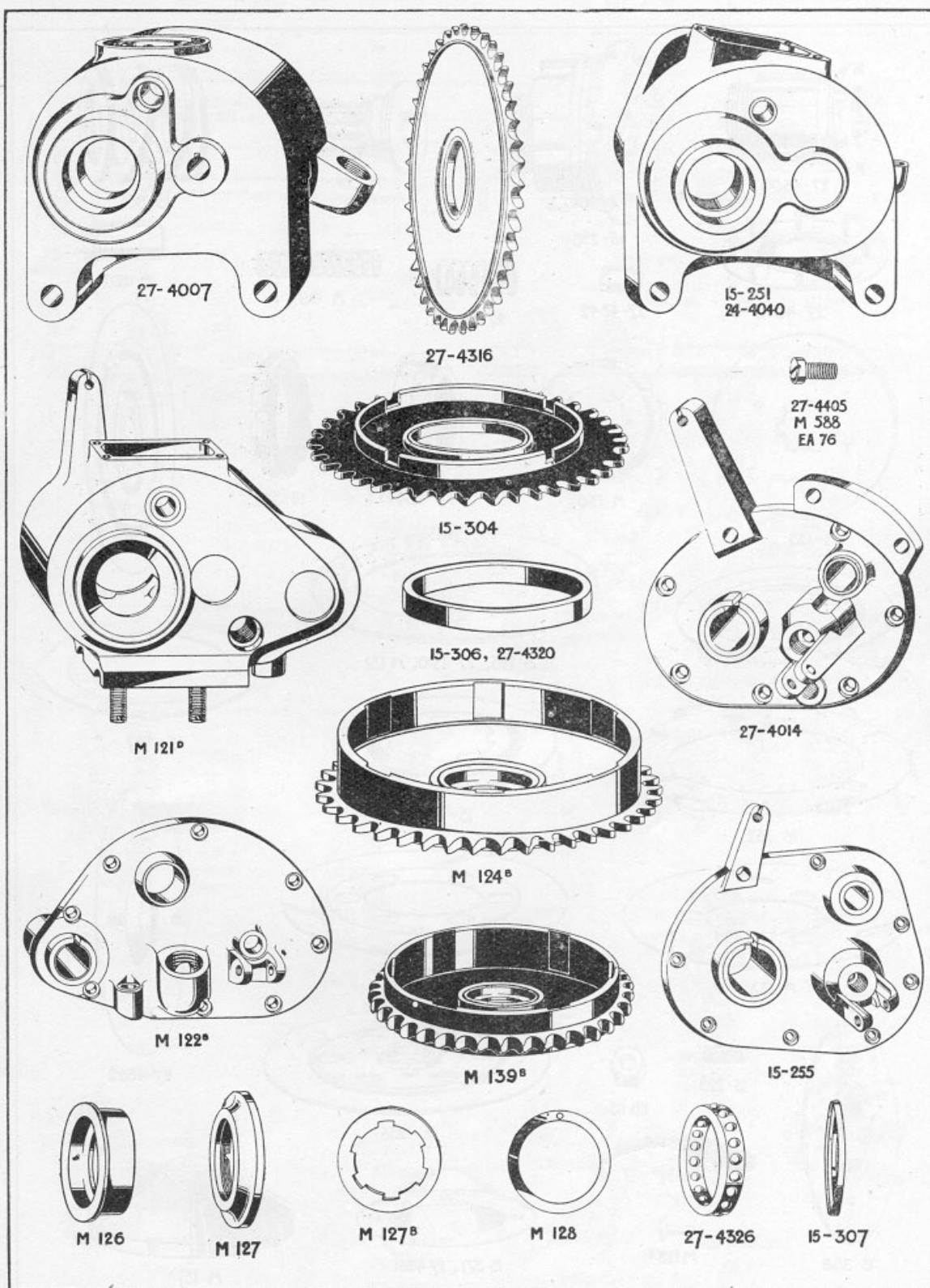


B 751

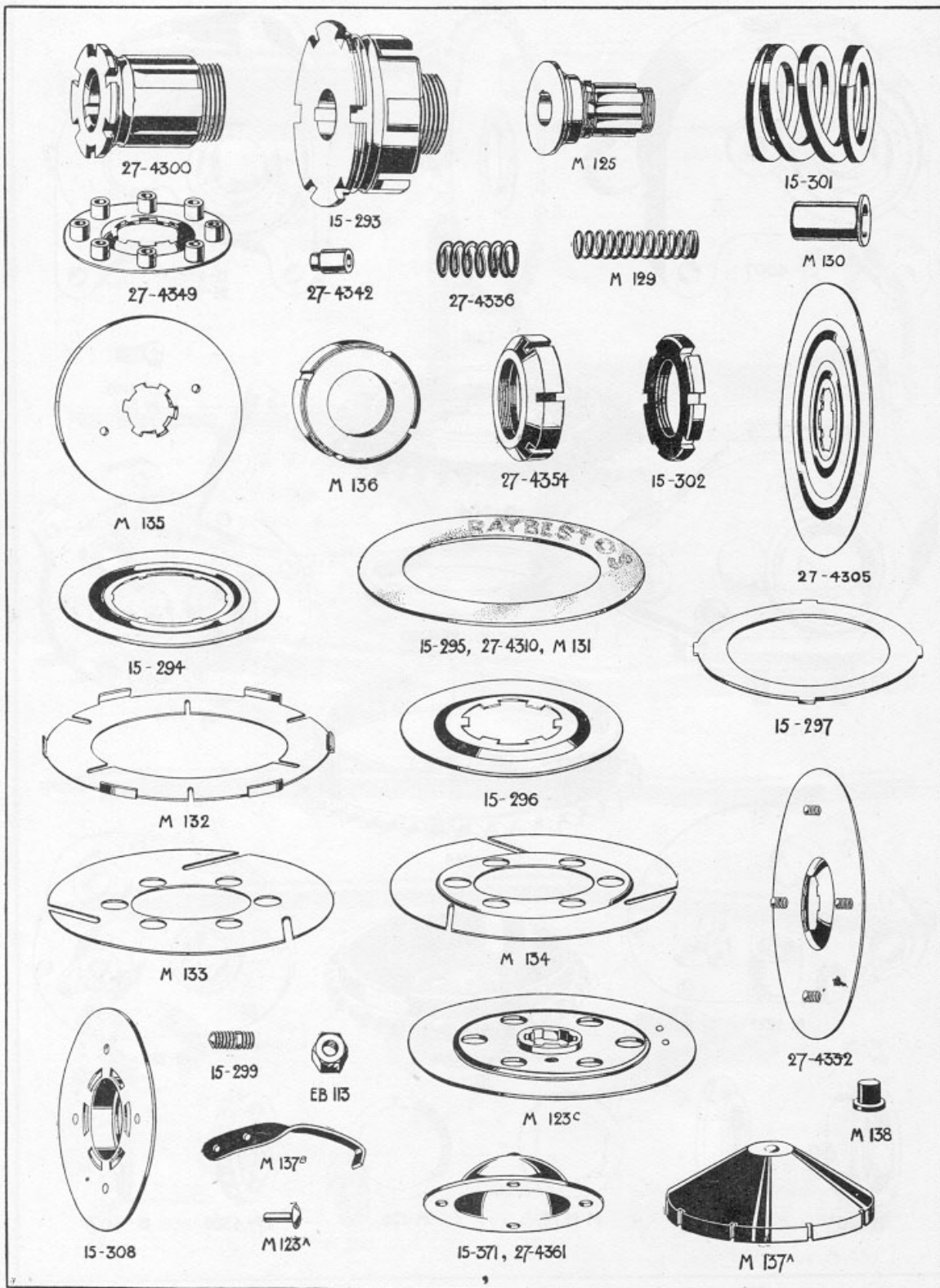


M 581

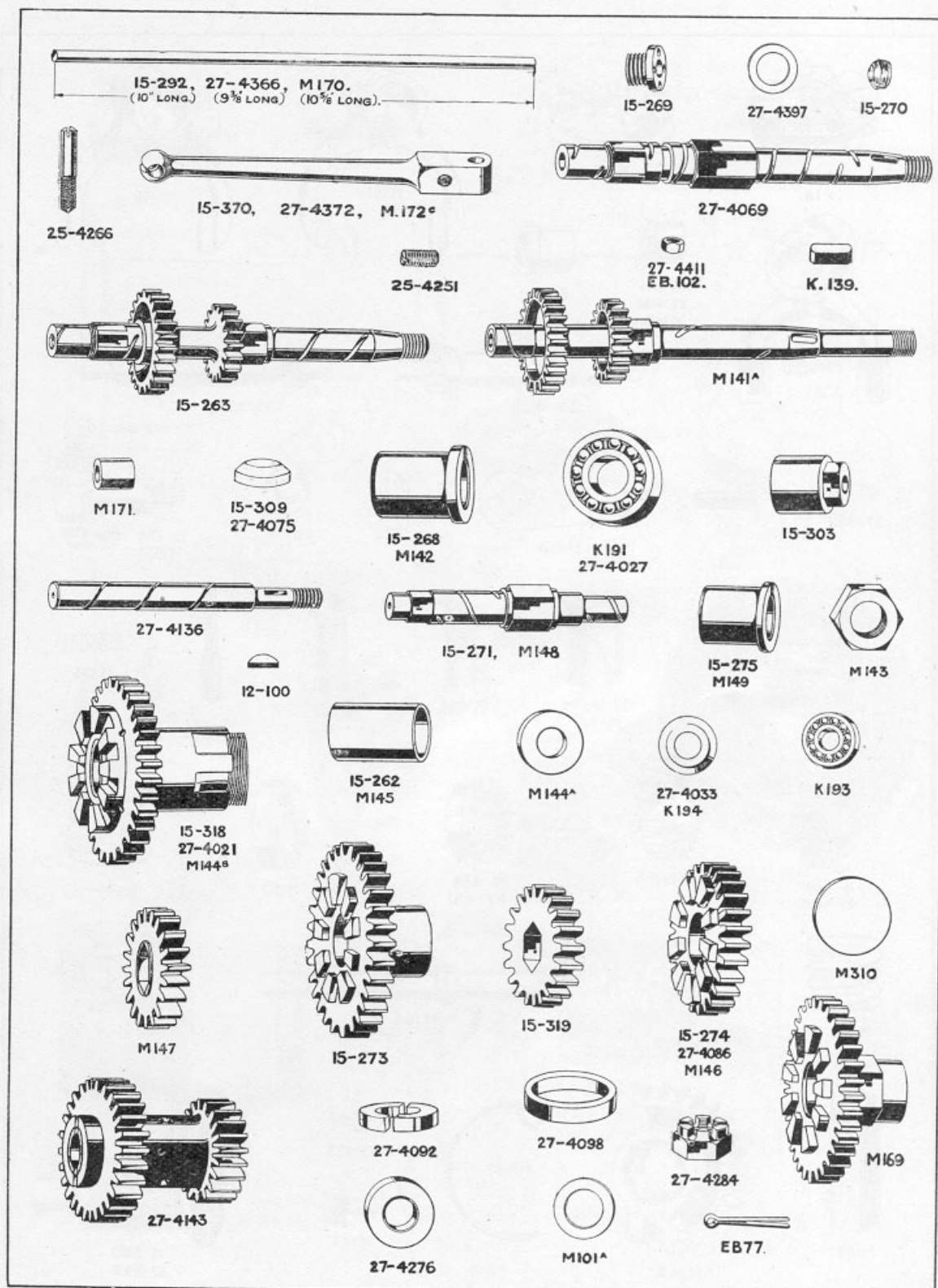
GEARBOX.



GEARBOX (continued).



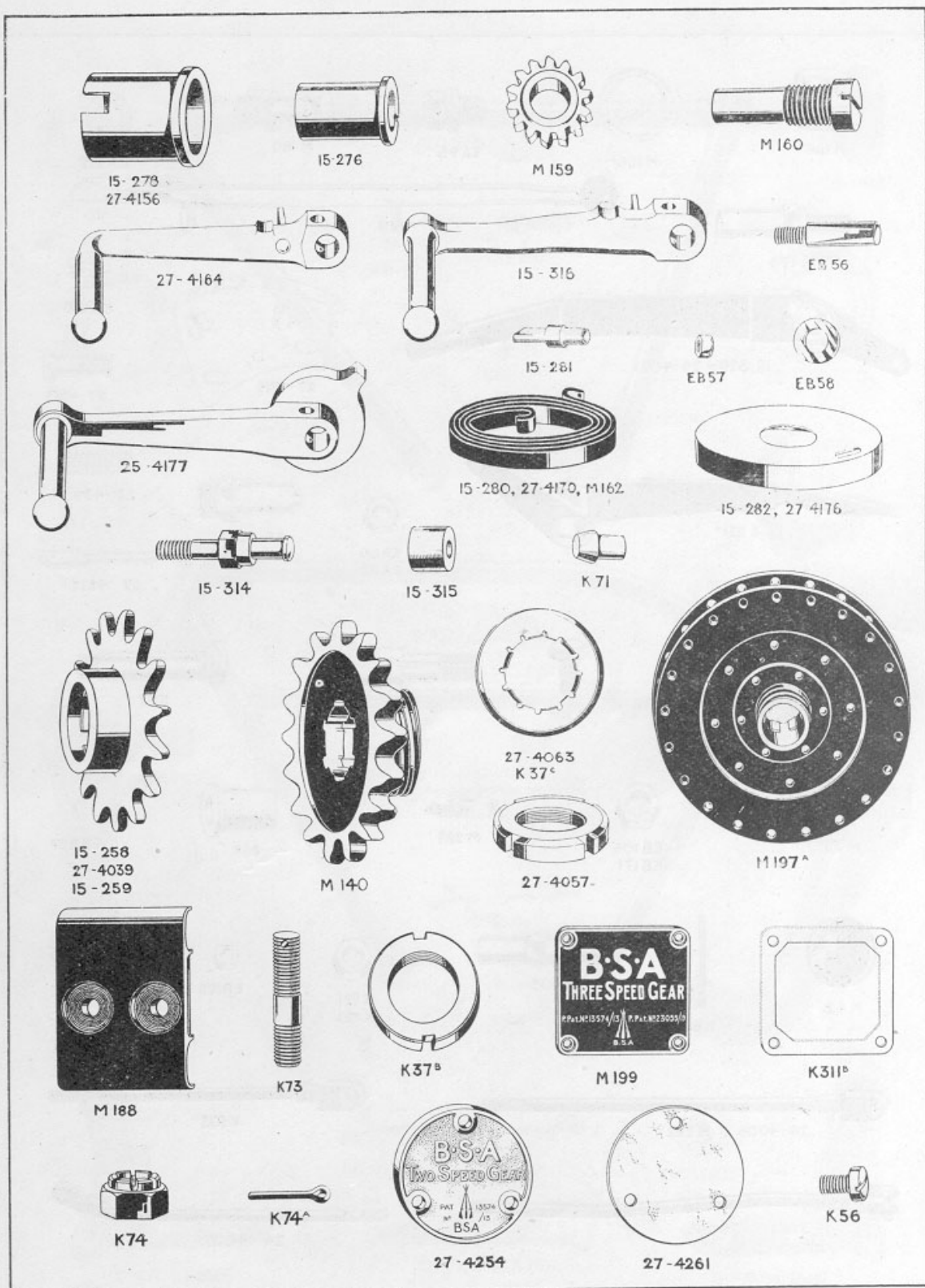
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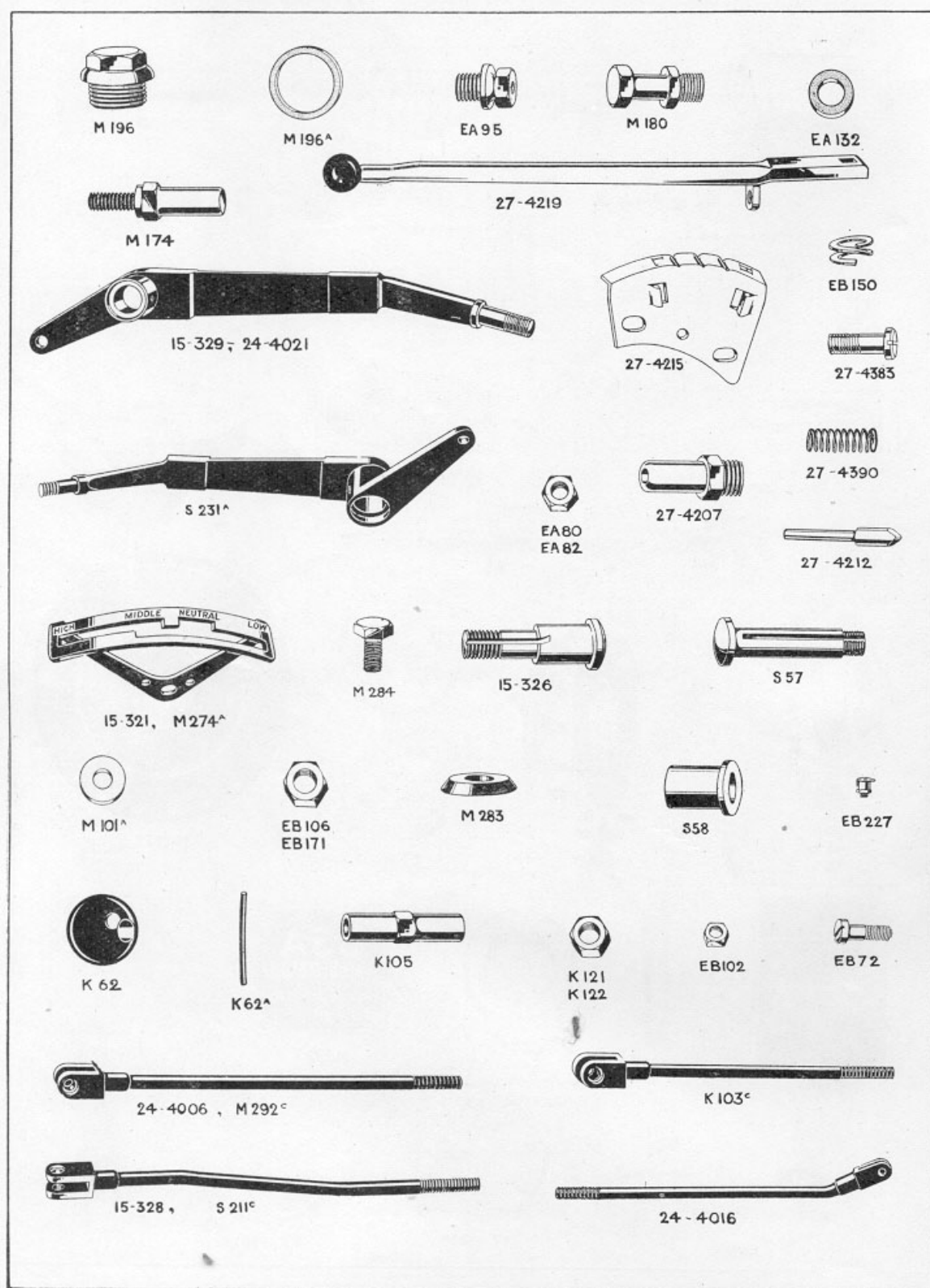
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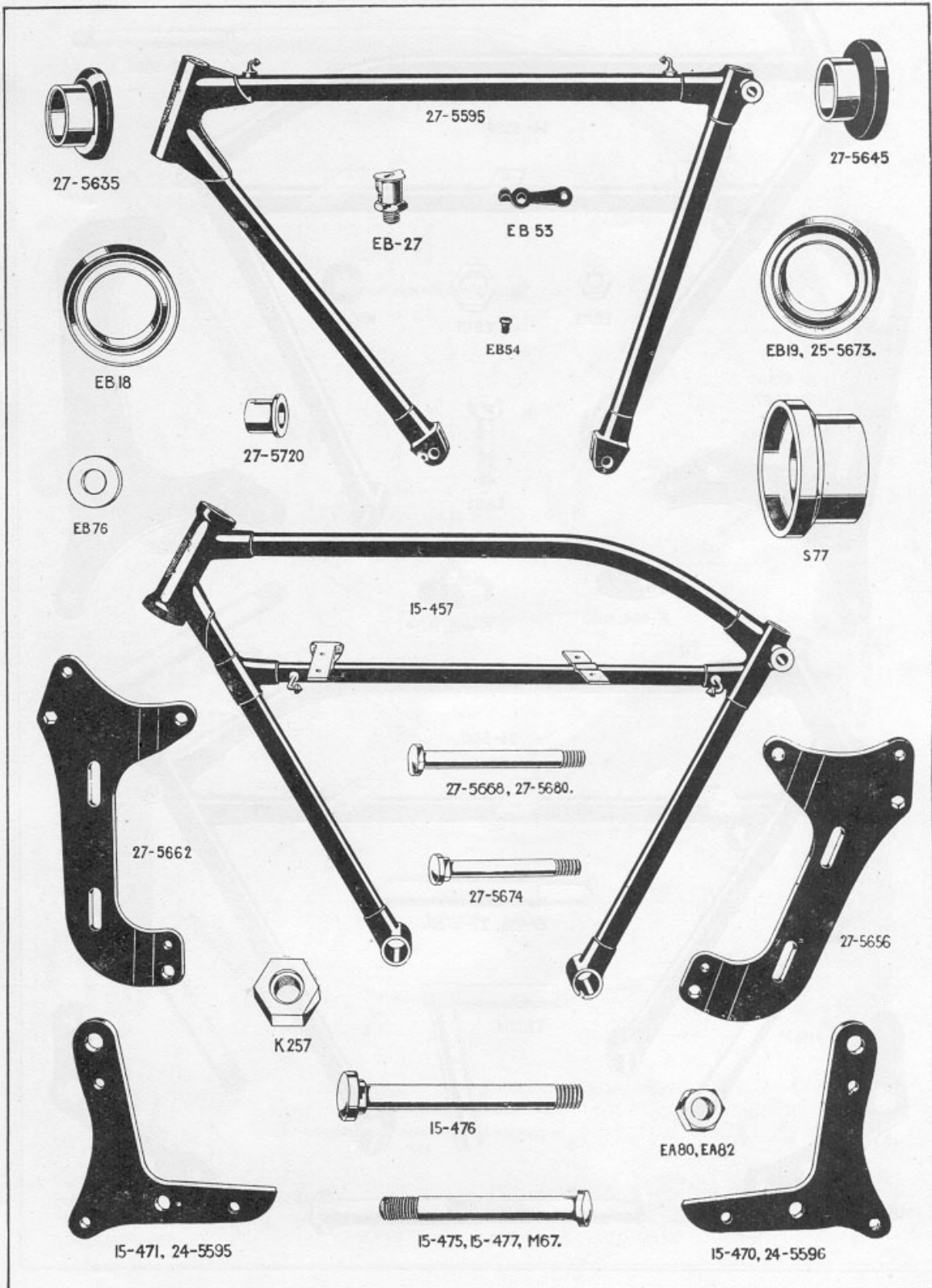
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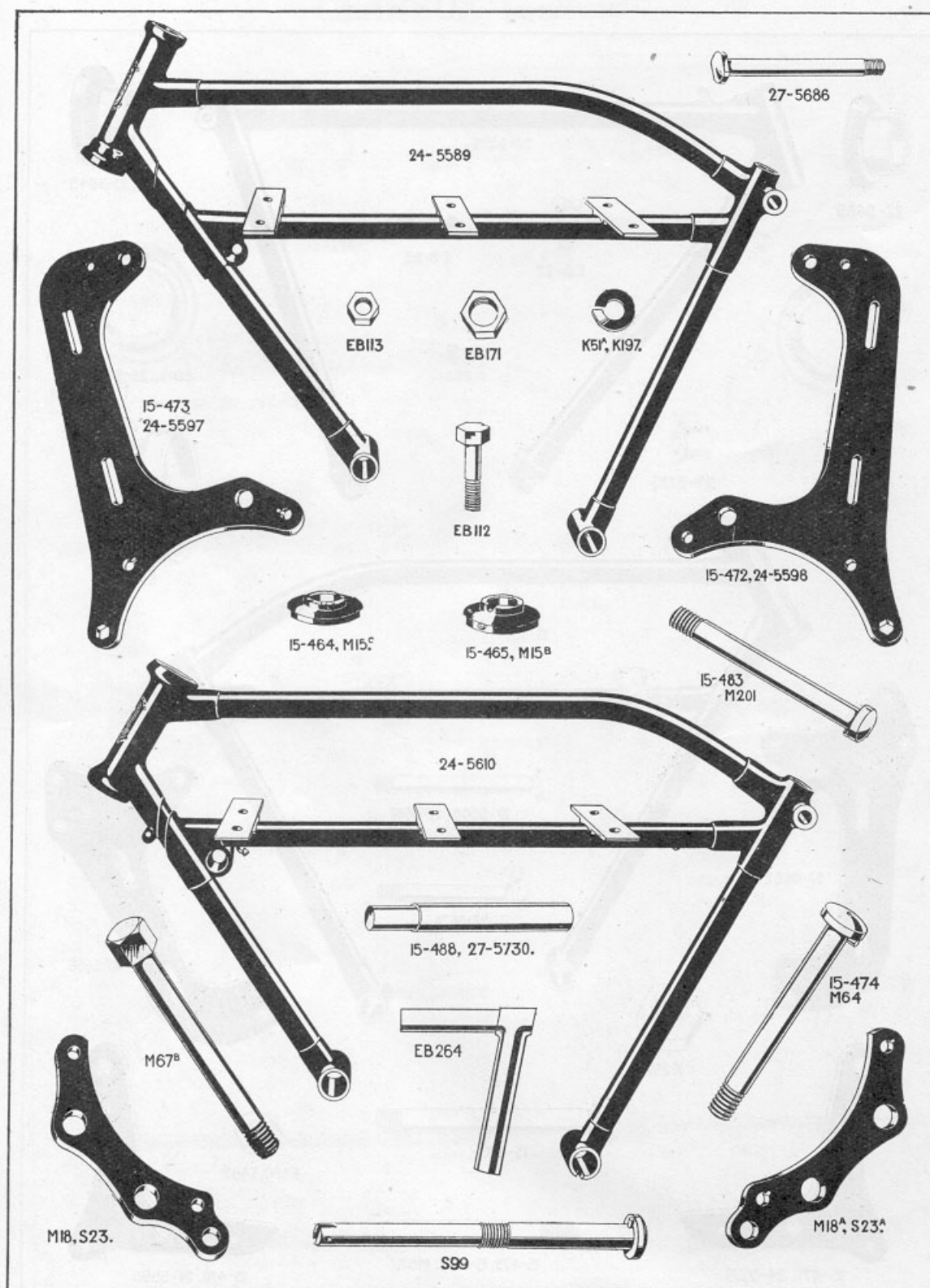
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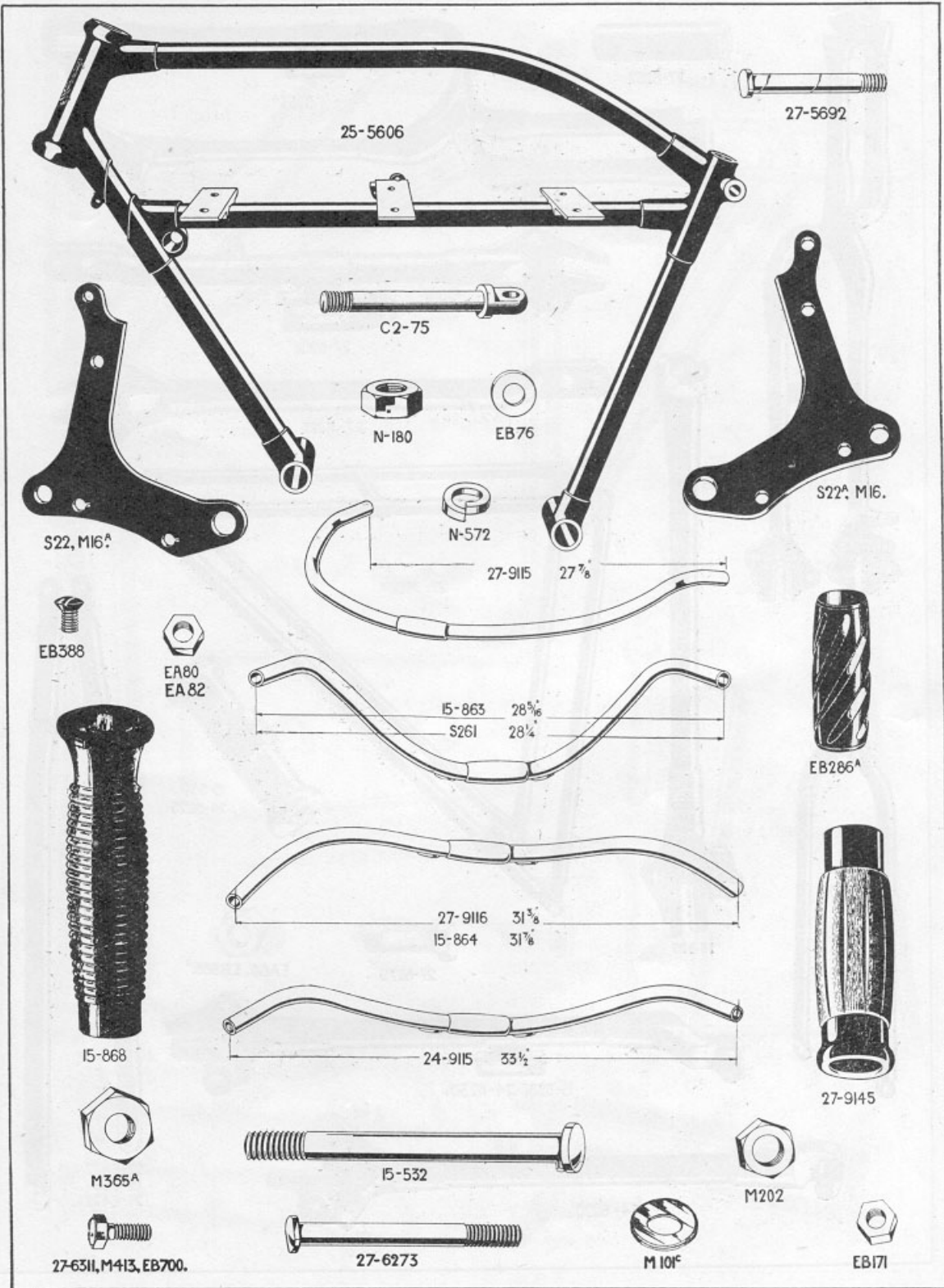
FRAME AND FITTINGS.



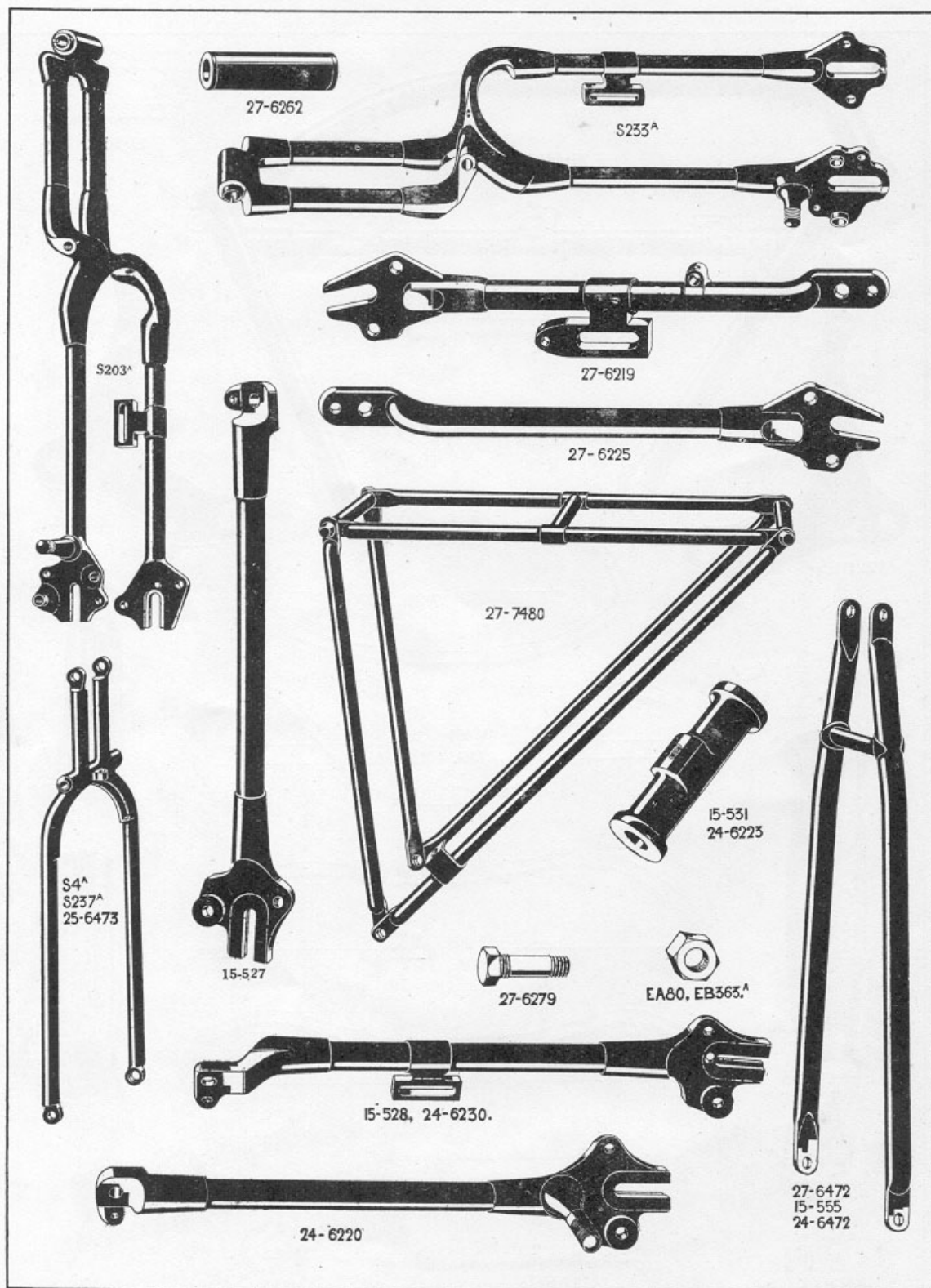
FRAME AND FITTINGS (continued).



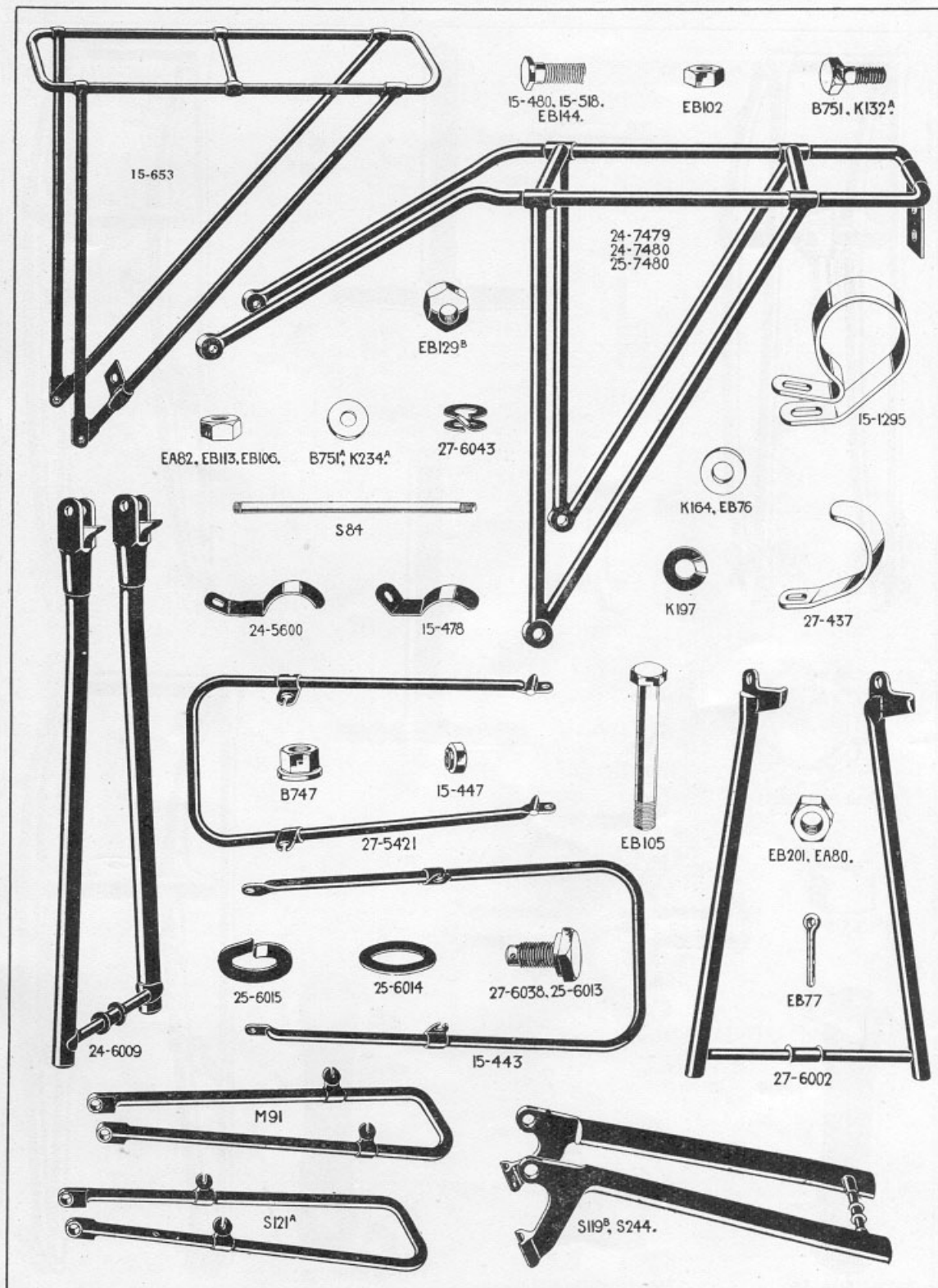
FRAME AND FITTINGS (continued).



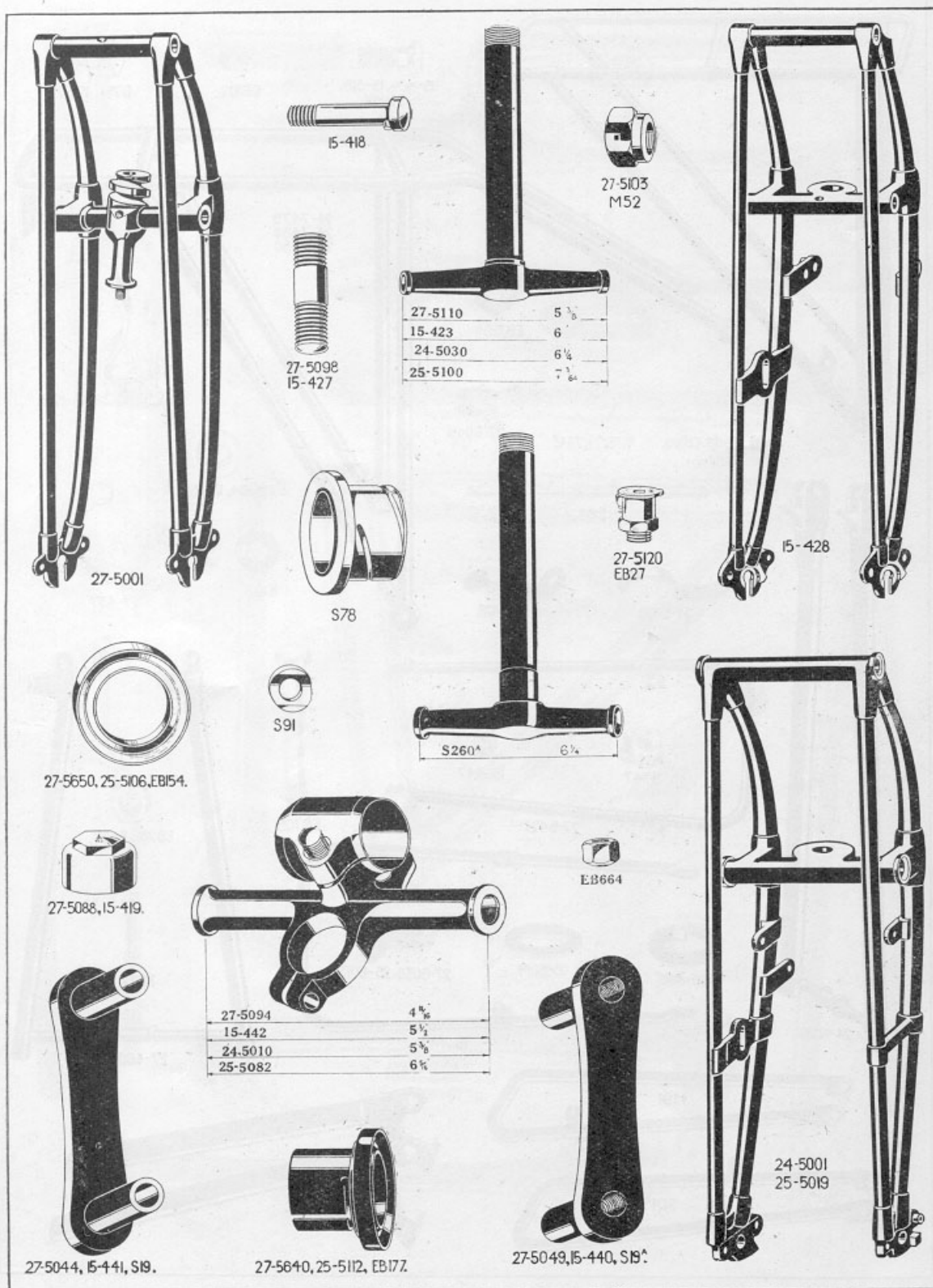
FRAME AND FITTINGS (continued).



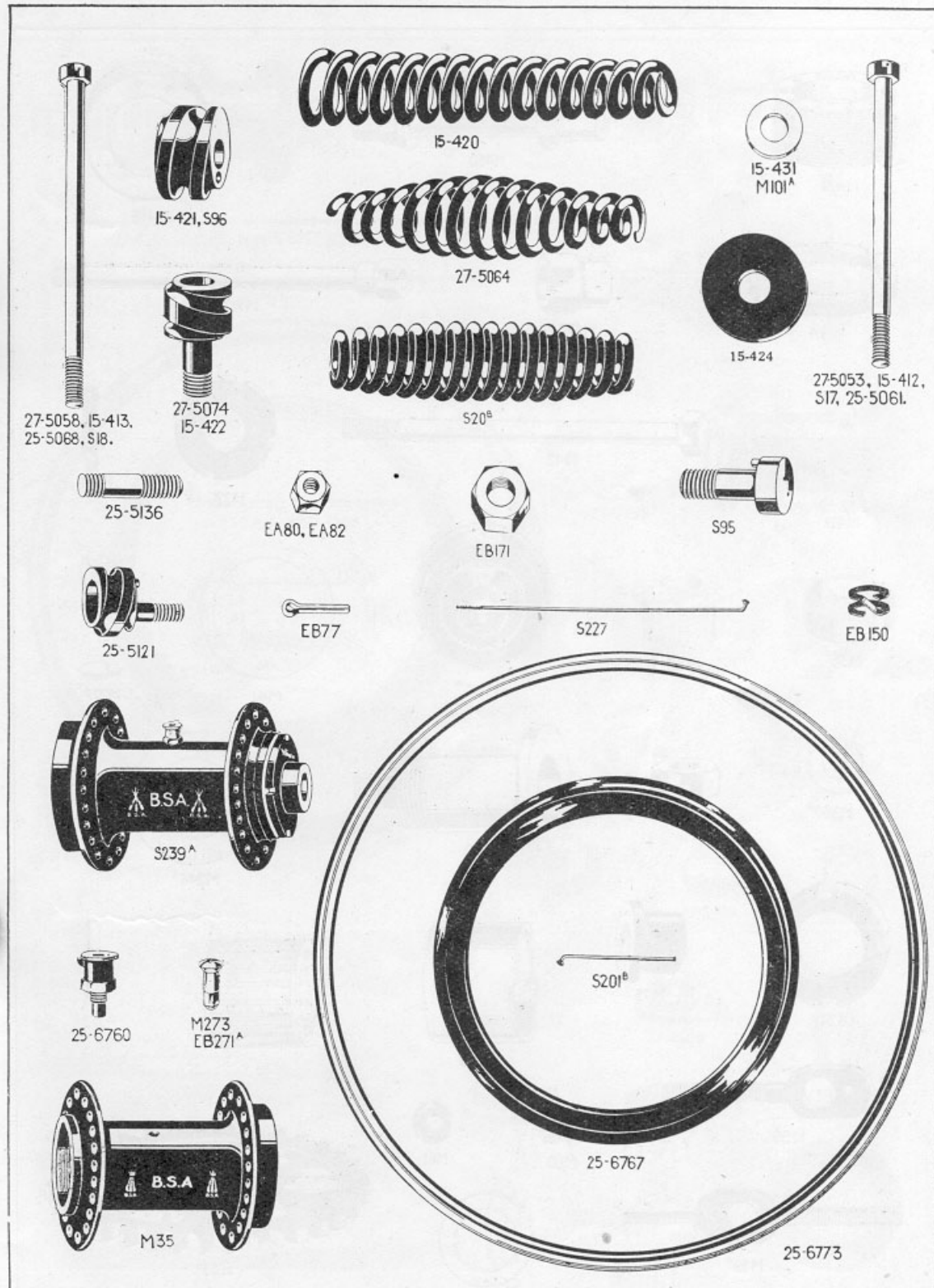
FRAME AND FITTINGS (continued).



FRONT FORK AND FITTINGS.



FRONT FORK AND FITTINGS (continued). **DETACHABLE WHEEL AND FITTINGS.**



DETACHABLE WHEEL AND FITTINGS (continued).



M419



M420



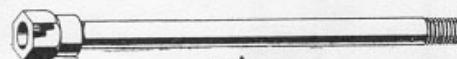
M418



M44



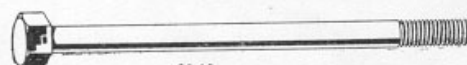
M70



M71^A



Z32-9
M421



S242



M226



M228



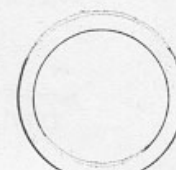
M36^A



M36



M45^A



M41



M229



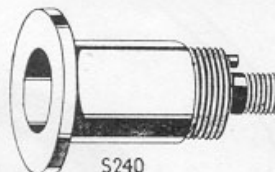
M227



M367^A



B906



S240



M246^B



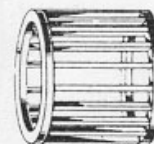
S241



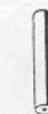
M75



M73



M76



A212



M59



M60



M61



M59^C



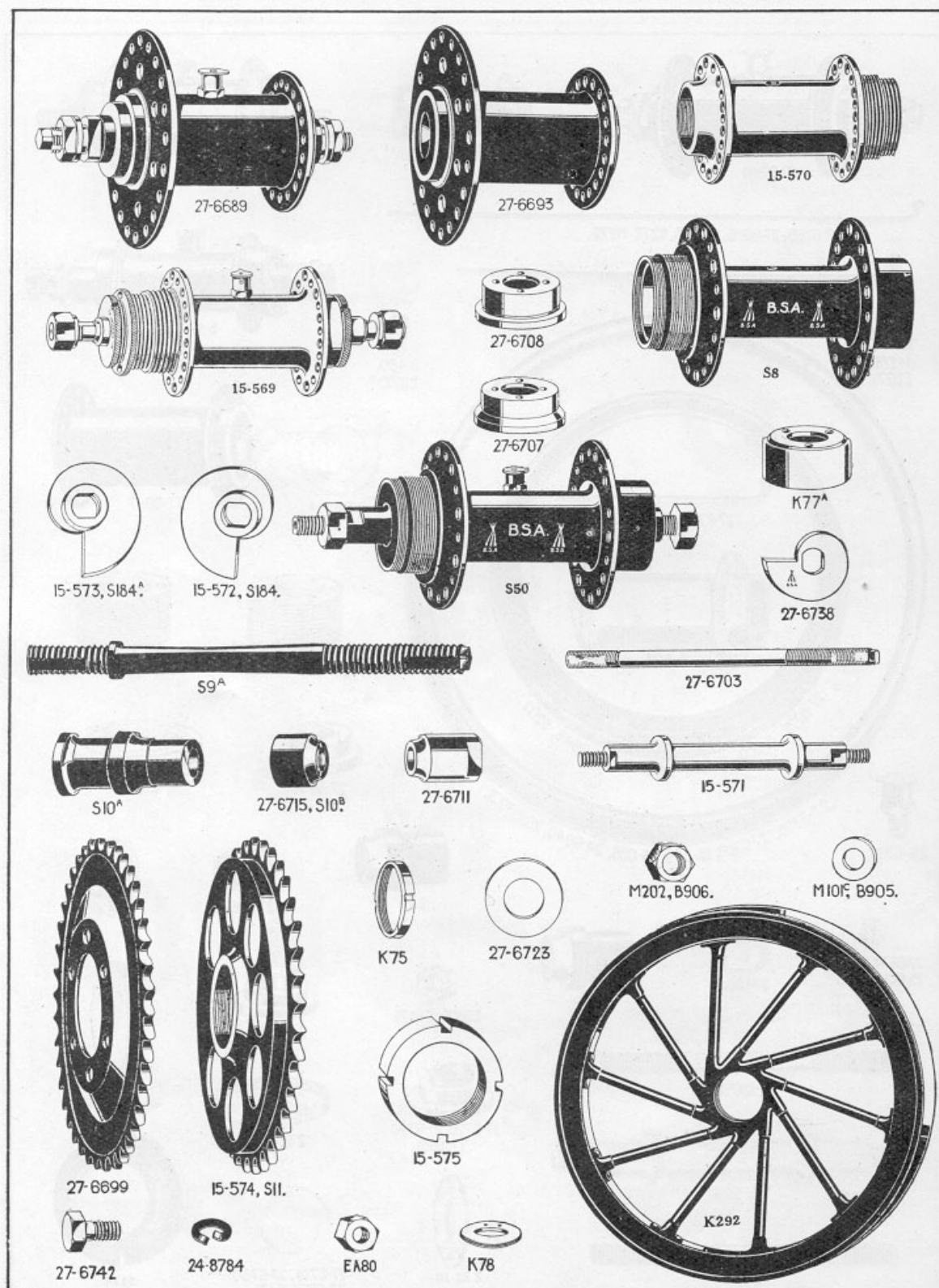
M246^A



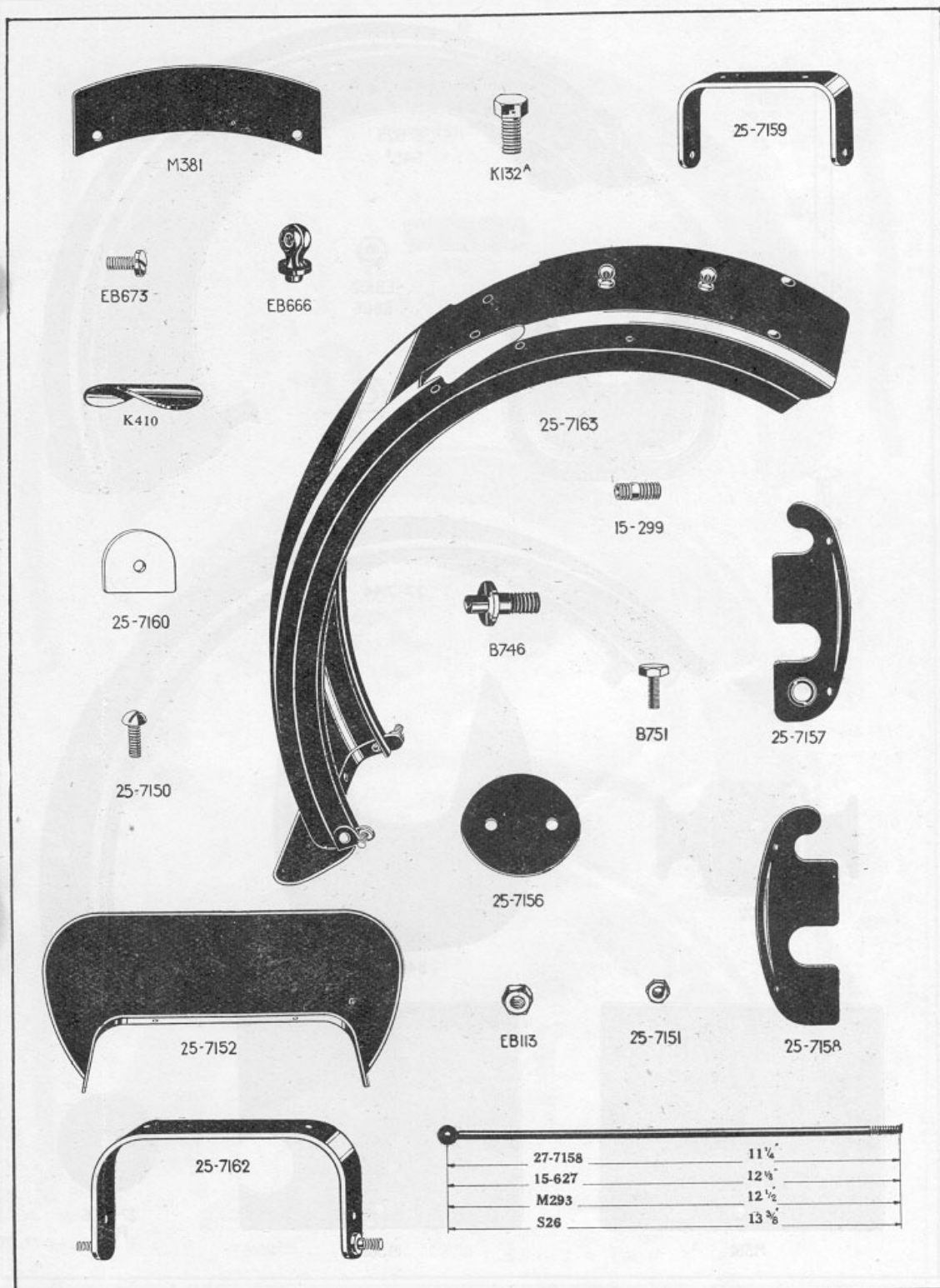
S239^B

[illegible]

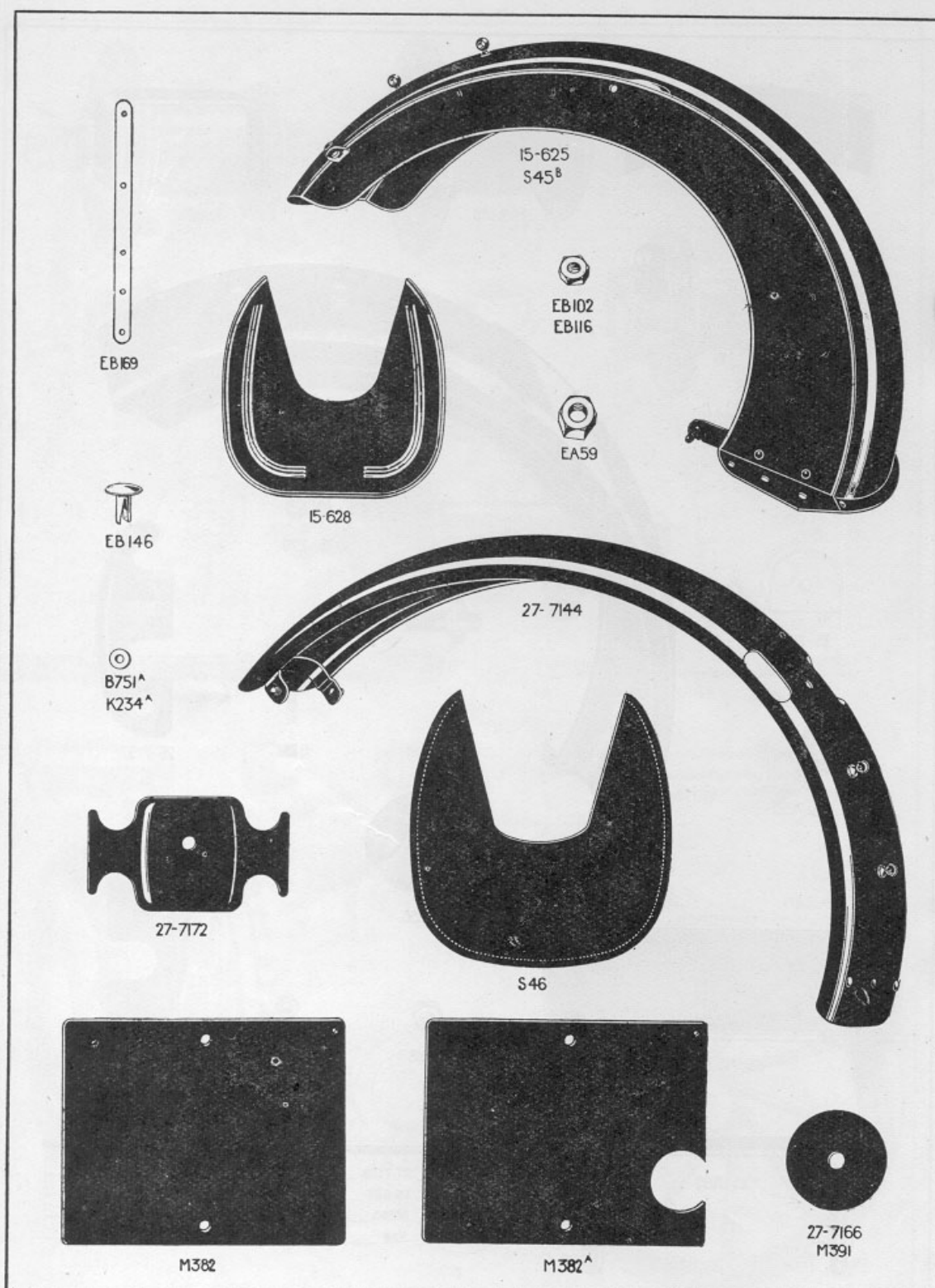
REAR HUB AND WHEEL FITTINGS (non-detachable).



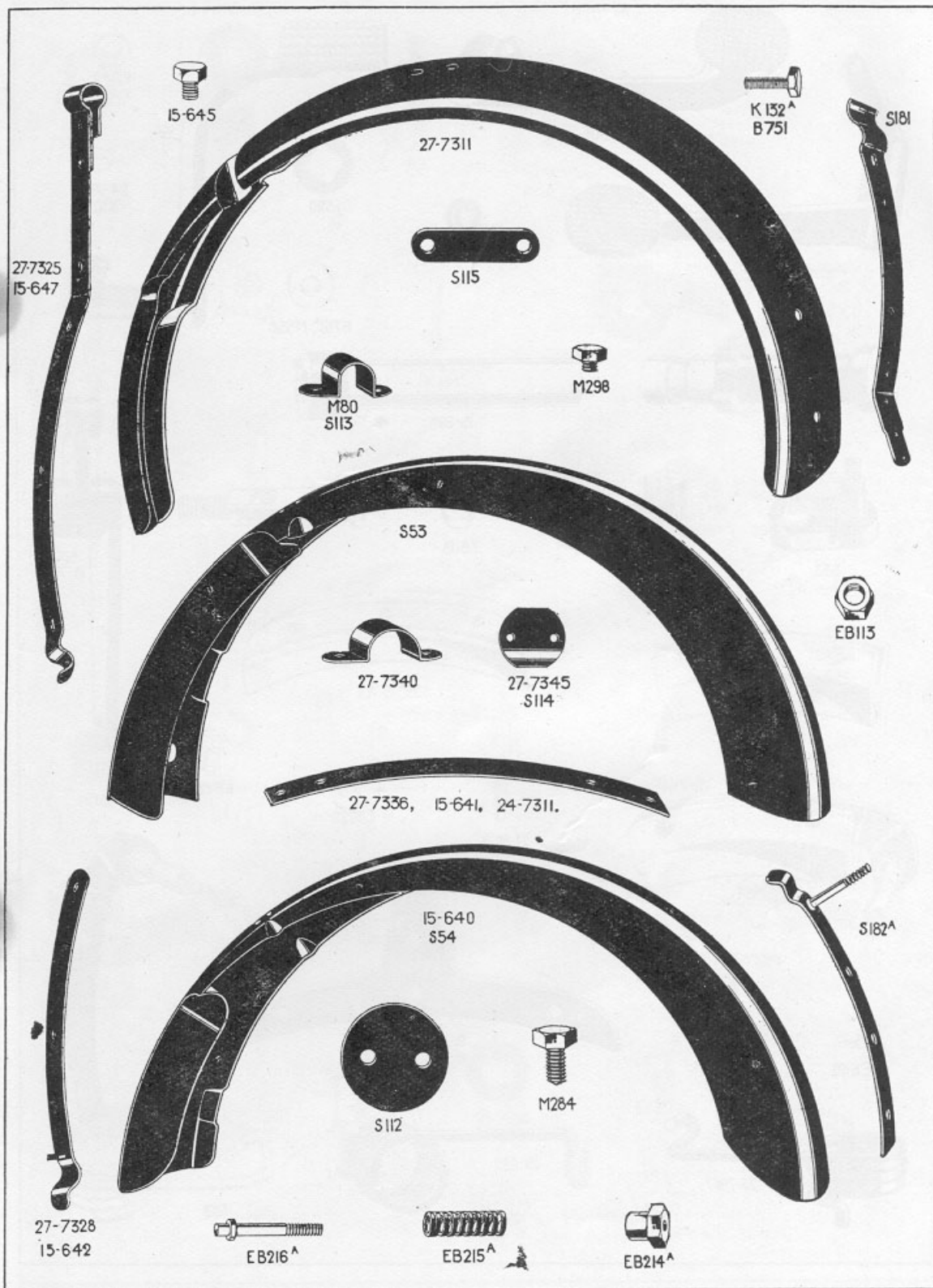
FRONT MUDGUARD AND FITTINGS (Detachable Wheel Type)



FRONT MUDGUARD & FITTINGS (Non-detachable Wheel Type)



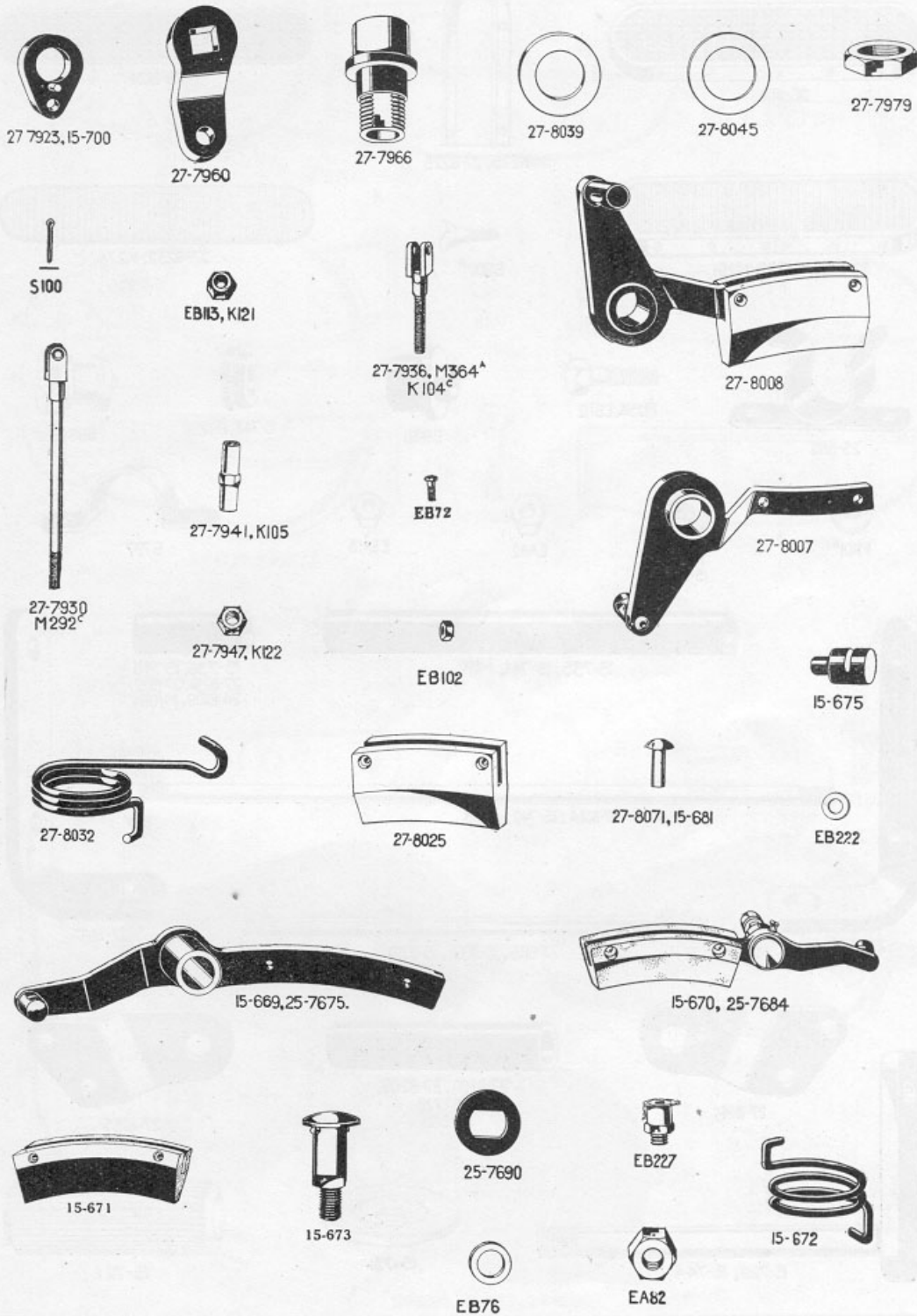
REAR MUDGUARD AND FITTINGS.



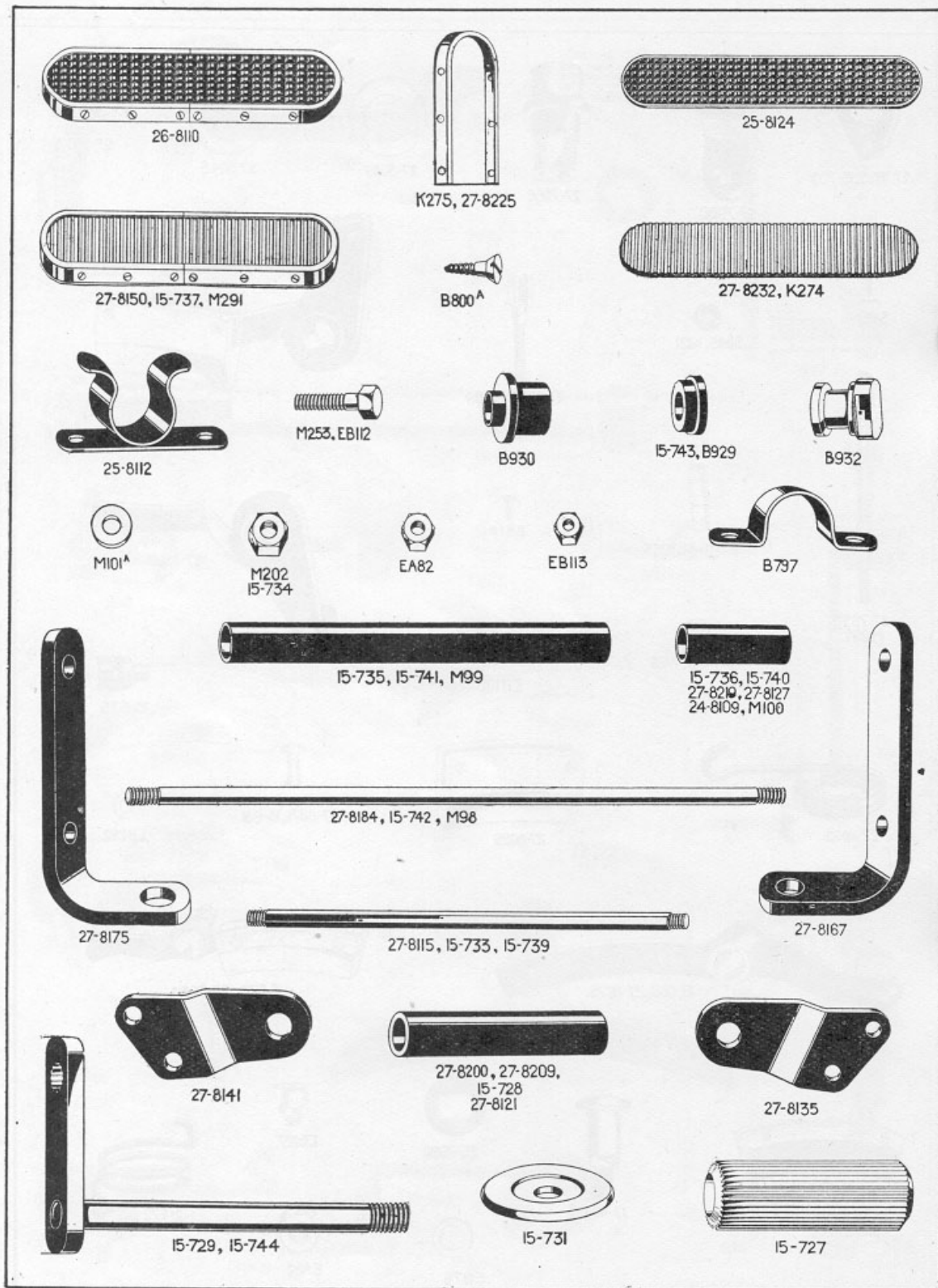
BRAKE FITTINGS.



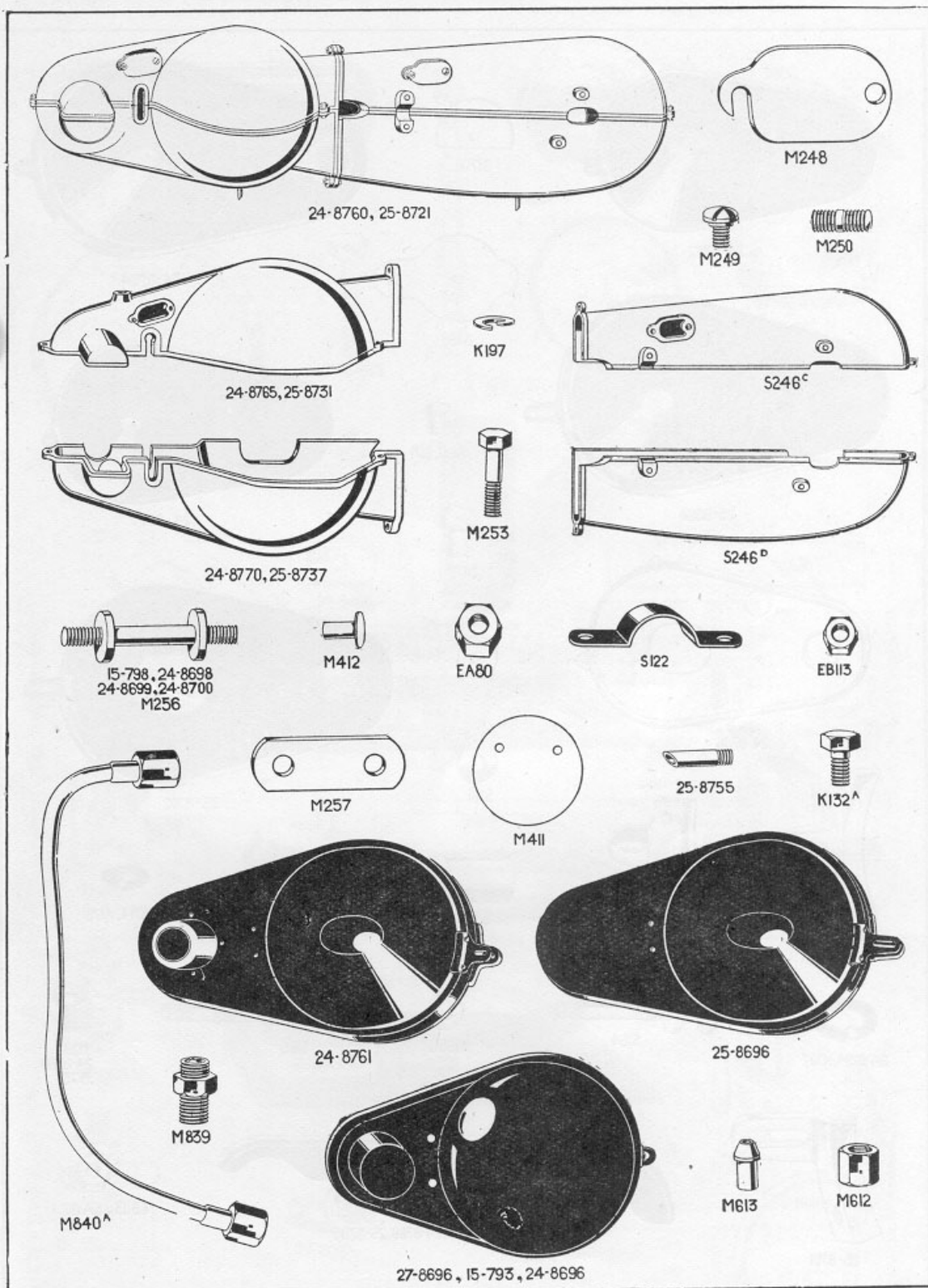
BRAKE FITTINGS (continued).



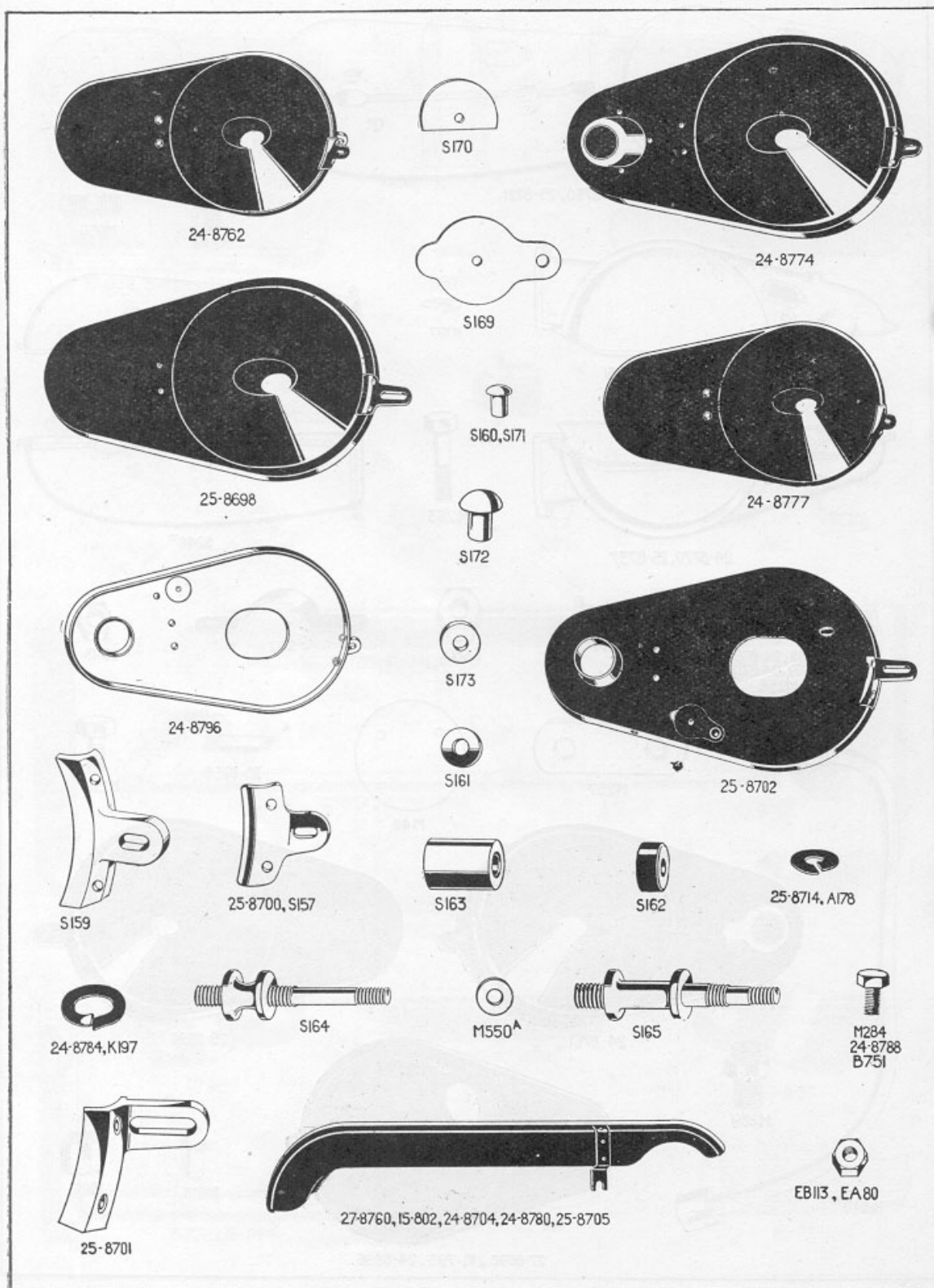
FOOTBOARDS, FOOTRESTS, AND FITTINGS.



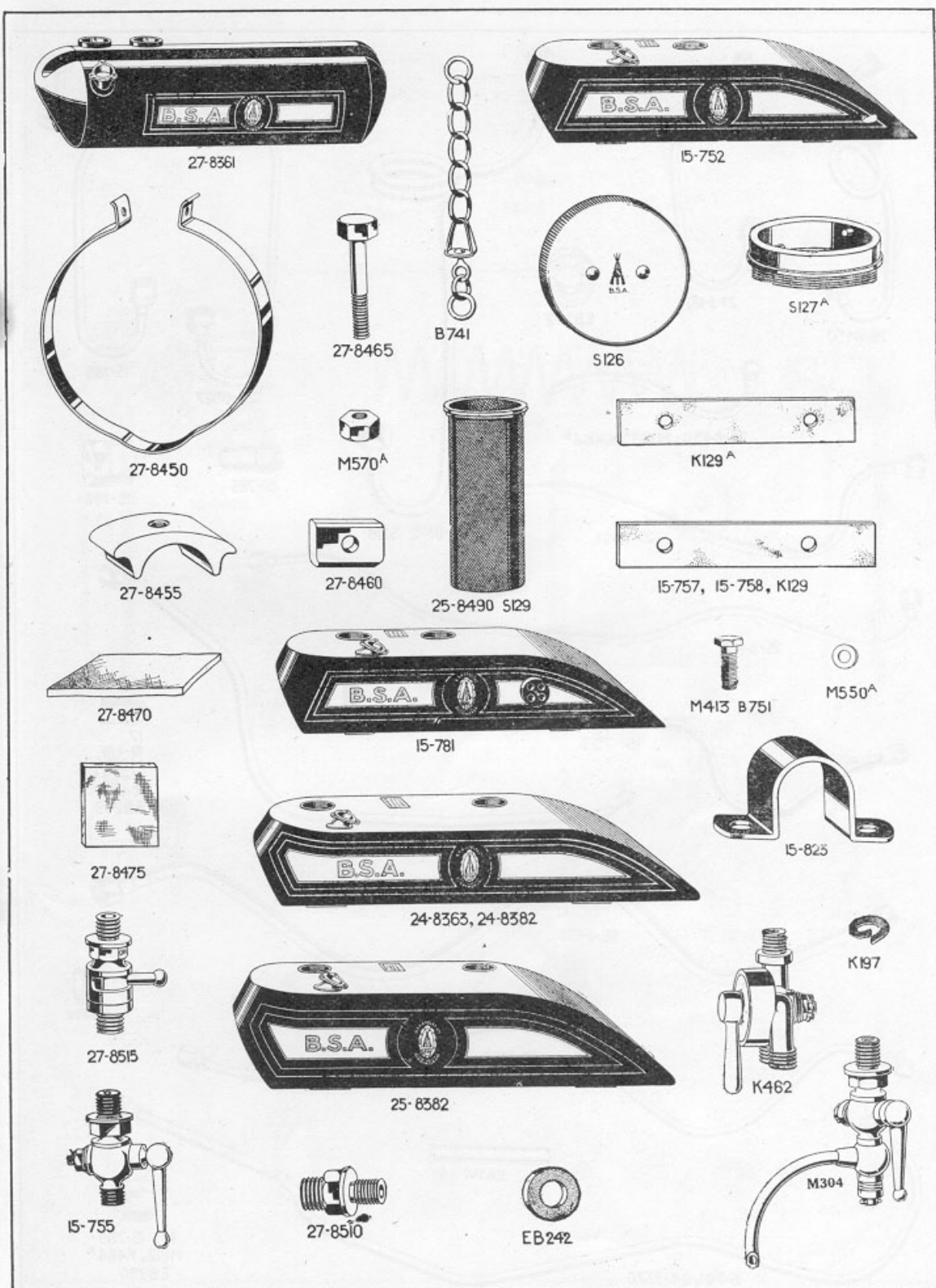
CHAINCASE, CHAINGUARD, AND FITTINGS.



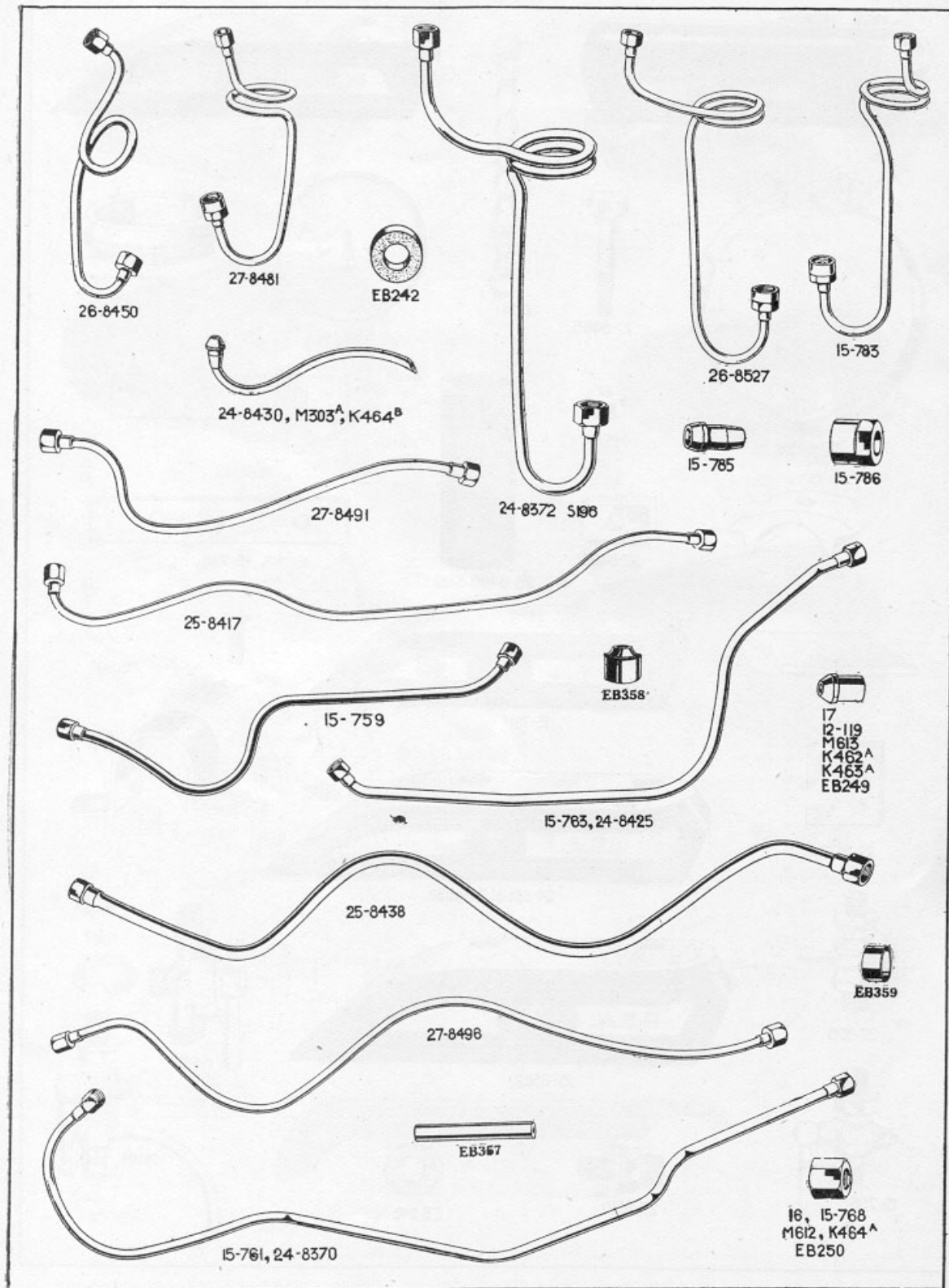
CHAINCASE, CHAINGUARD, AND FITTINGS (continued).



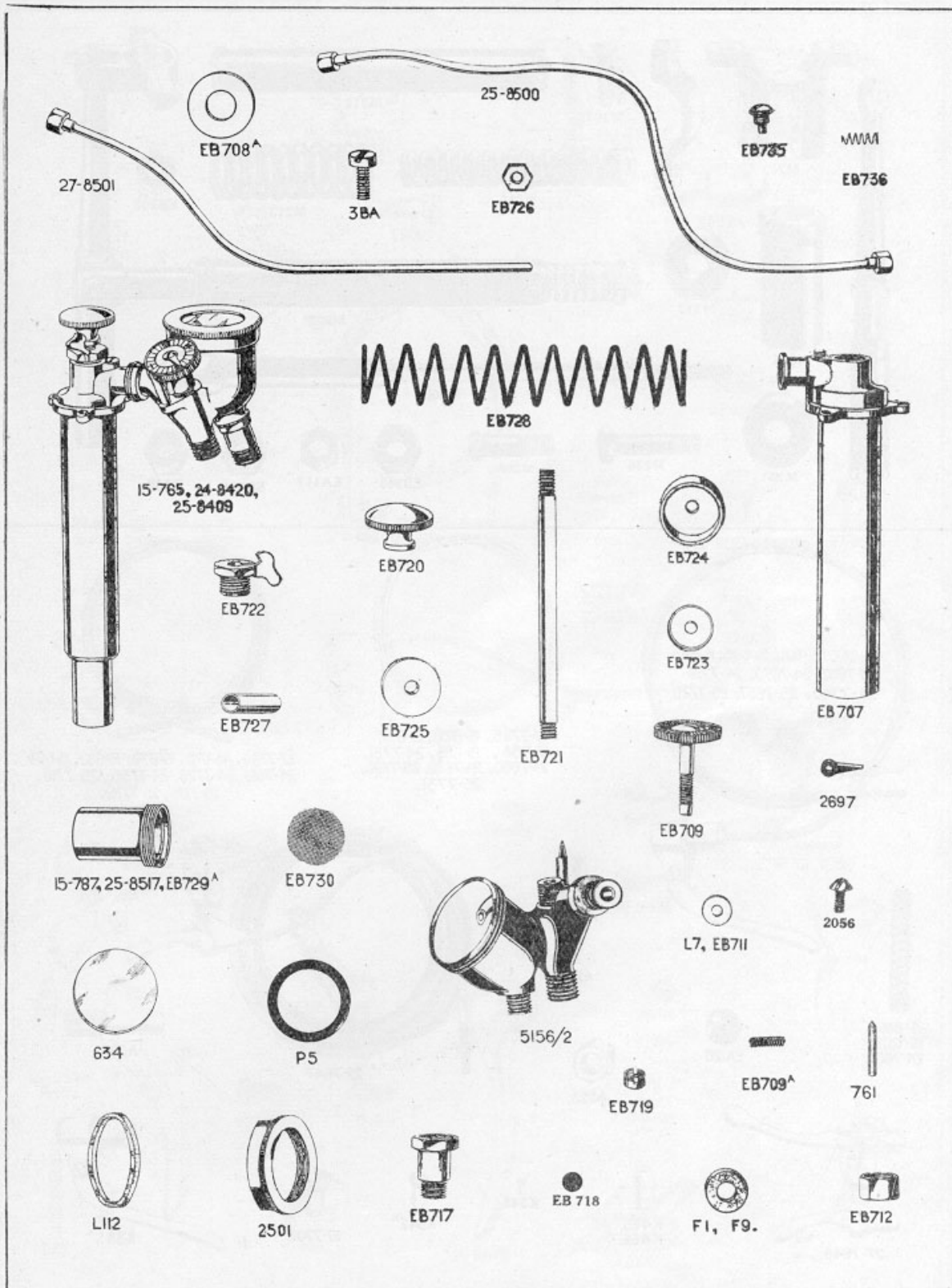
TANK AND FITTINGS.



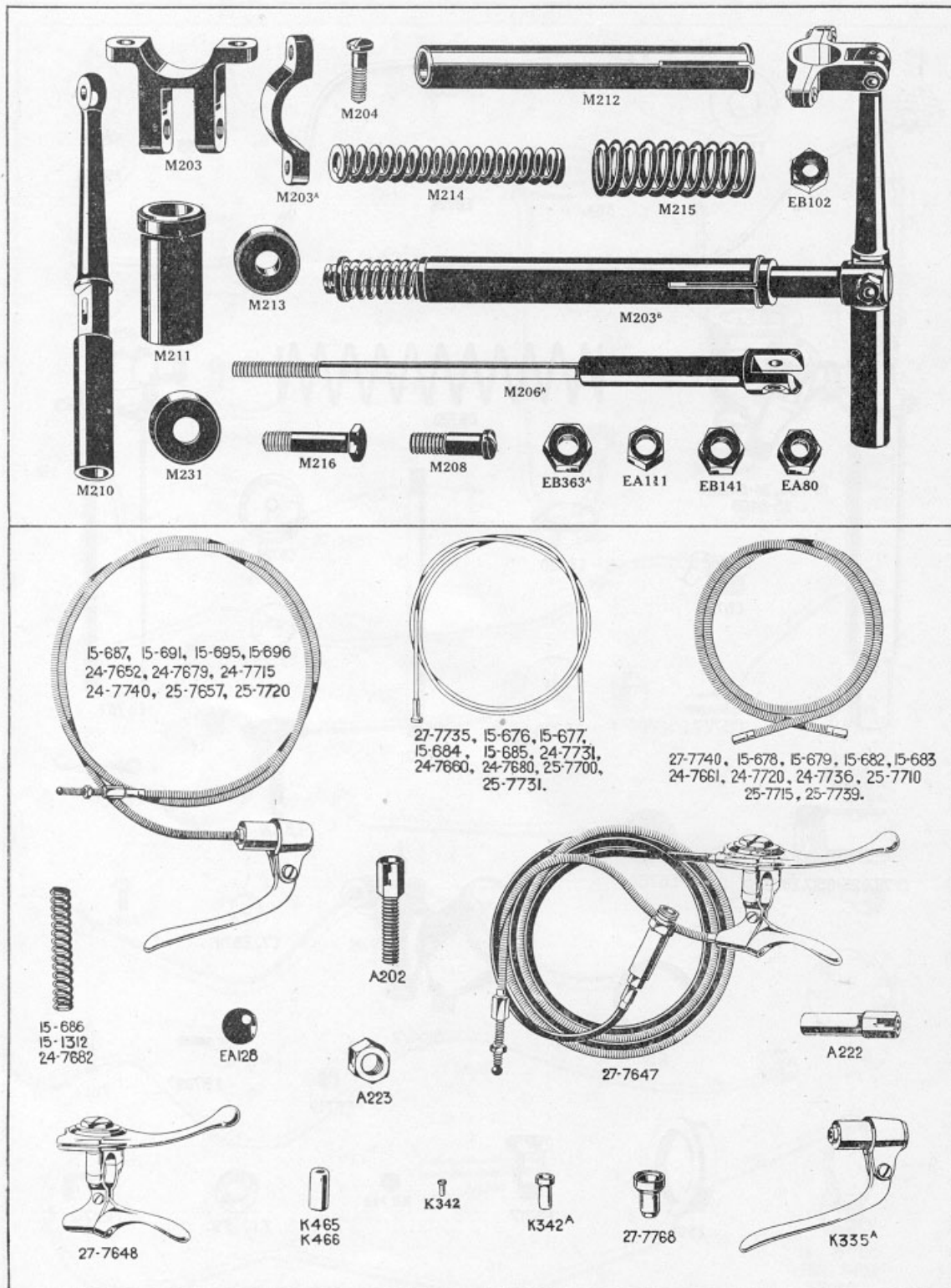
TANK AND FITTINGS (continued).



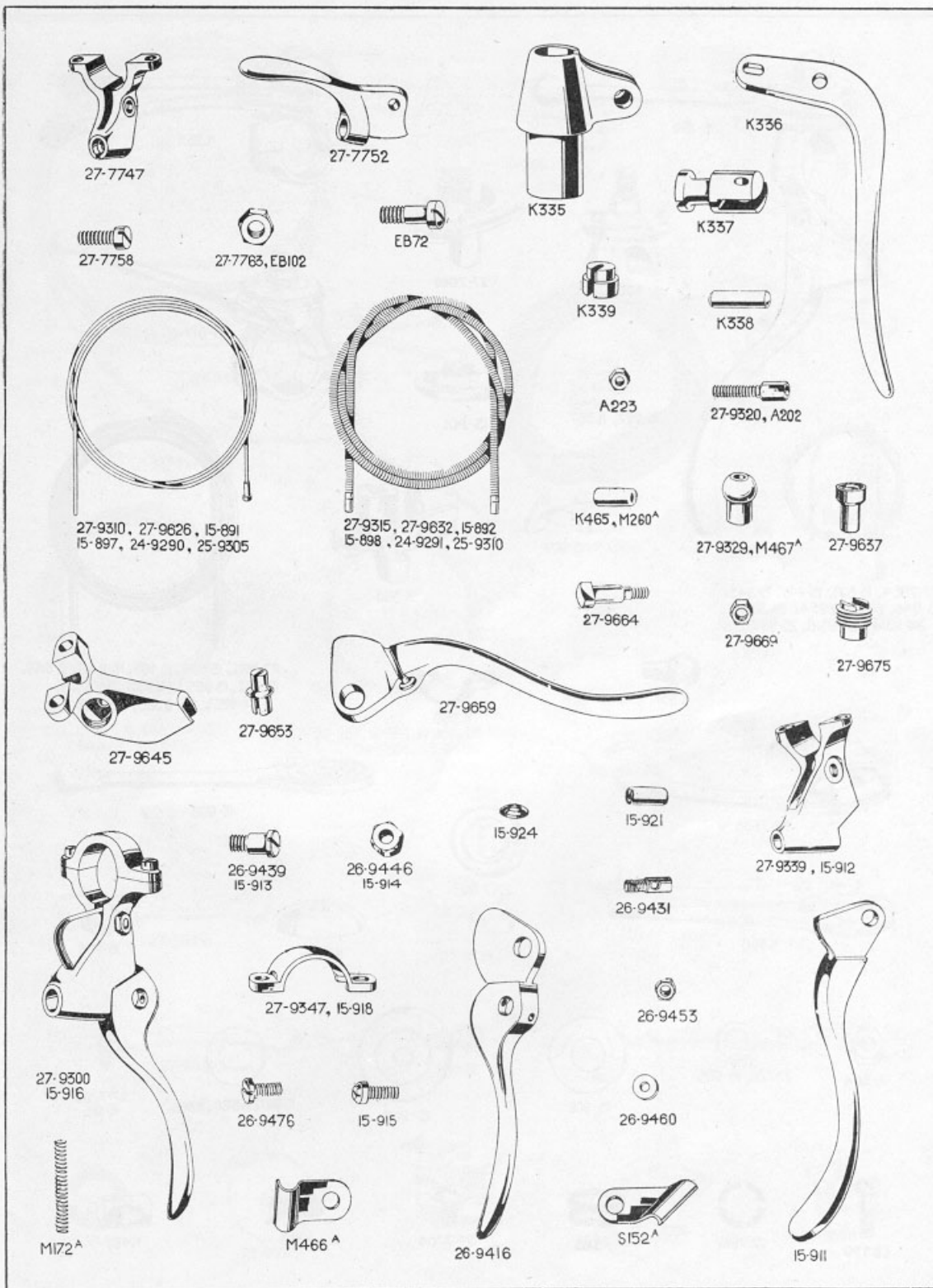
TANK AND FITTINGS (continued).



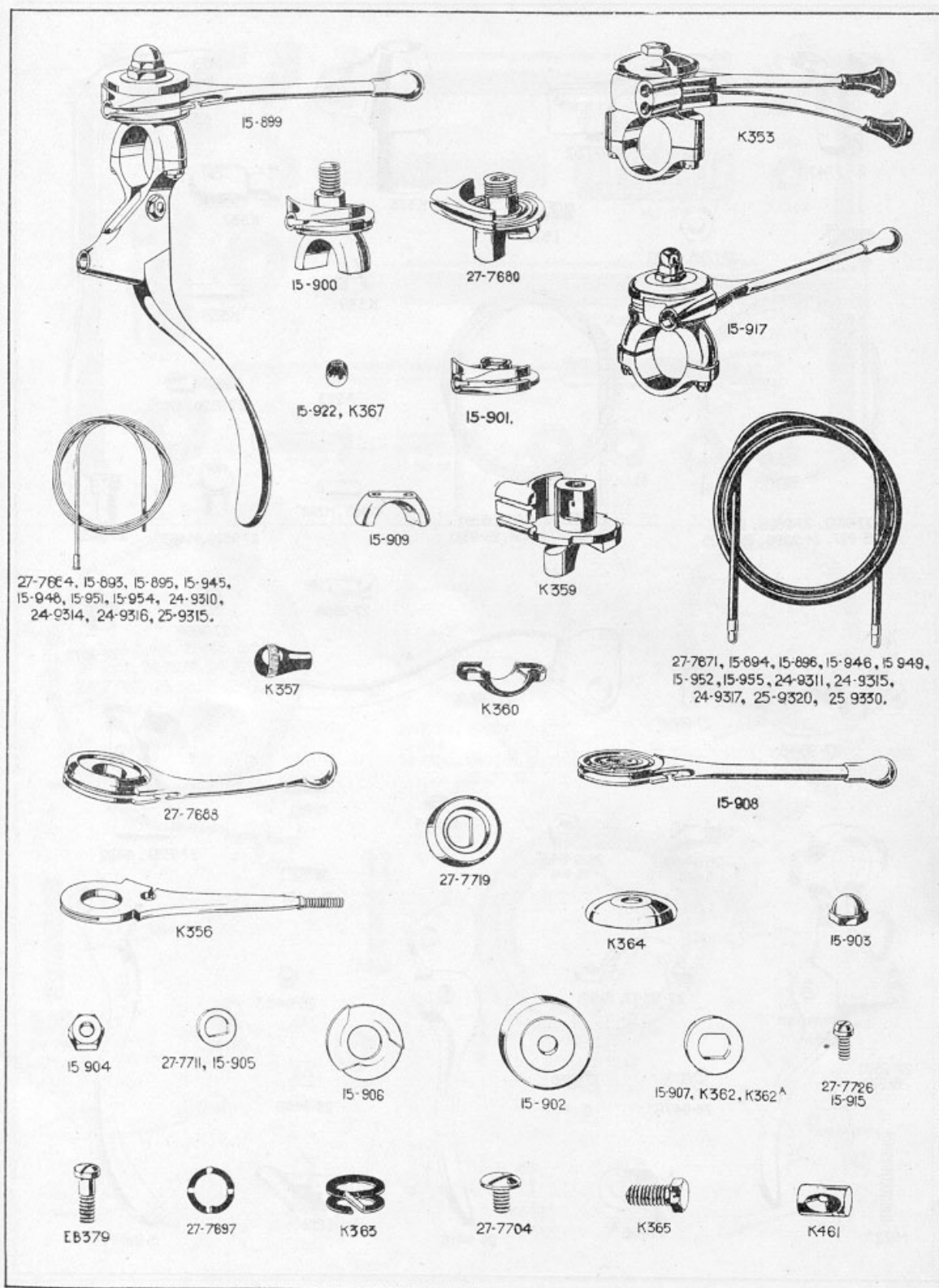
HANDLEBAR CONTROLS. SPRING SEAT PILLAR AND FITTINGS.



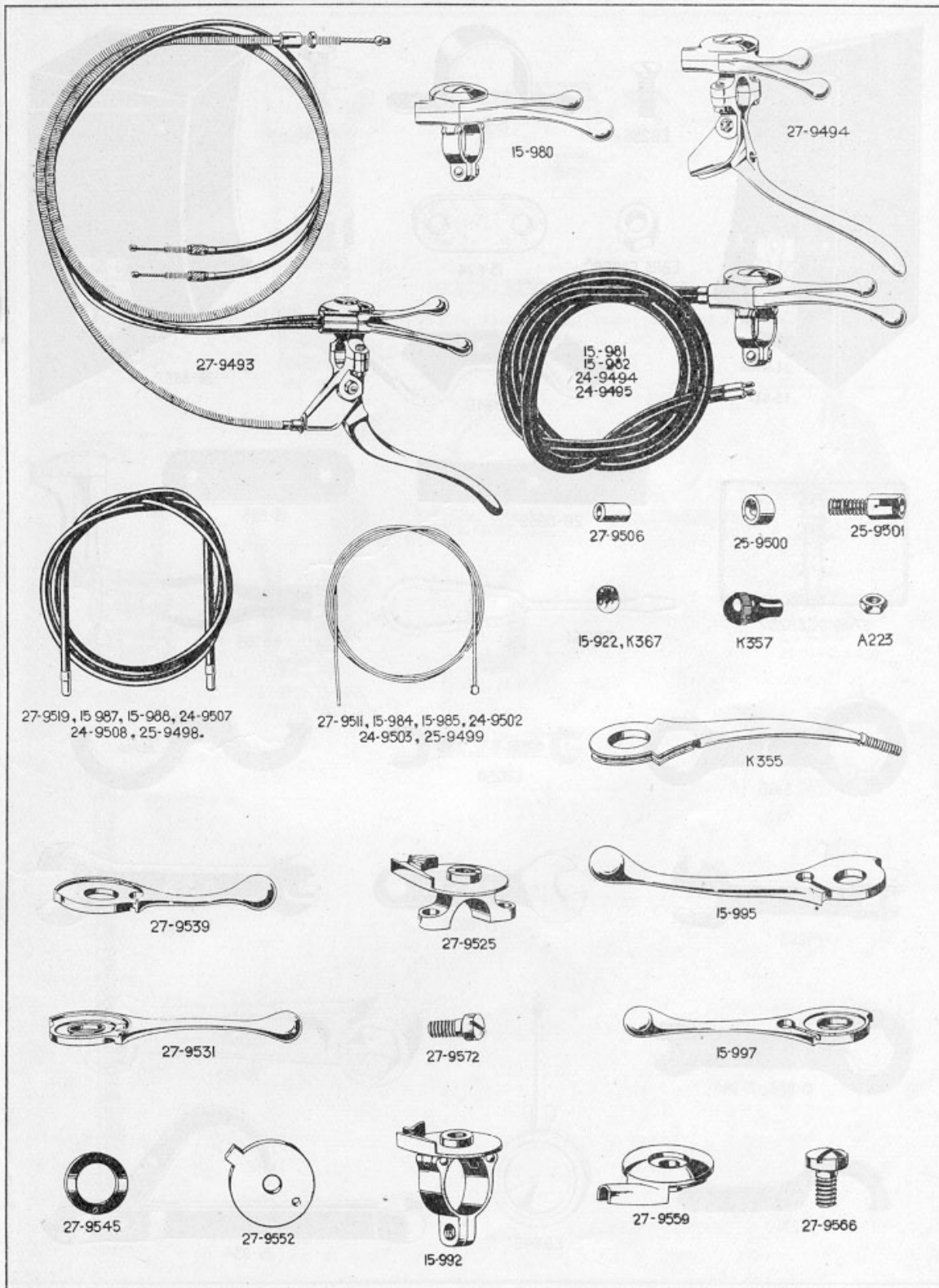
HANDLEBAR CONTROLS (continued).



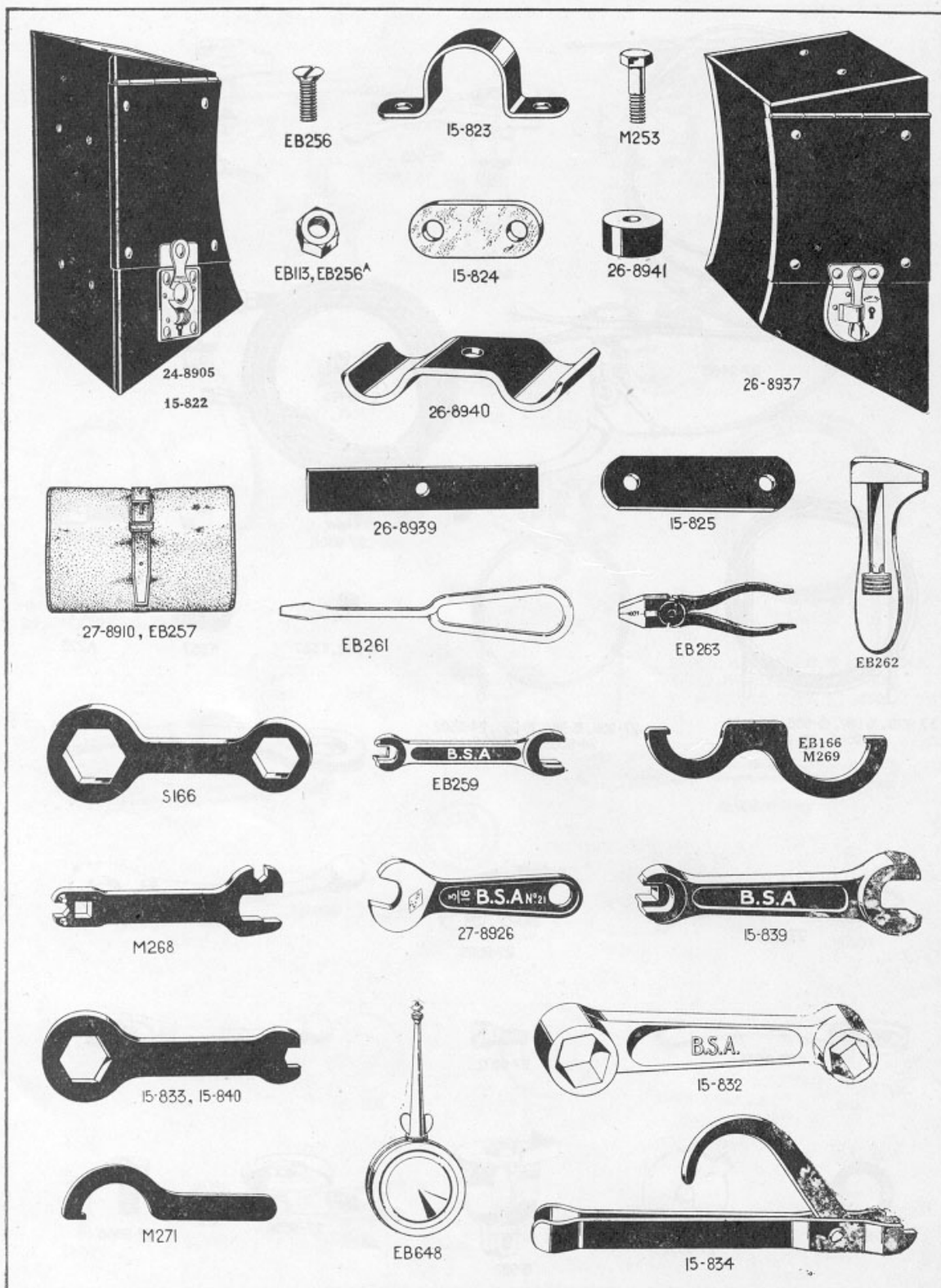
HANDLEBAR CONTROLS (continued).



HANDLEBAR CONTROLS (continued).



SUNDRIES.



SUNDRIES (continued).



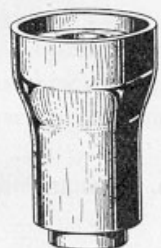
27-39, 27-50



15-8, 15-9, R13^a, R13^c,
M555^b, M555^c, M856^A,
M857^A



15-1189



27-8939, 15-843,
M476, S167.



EB330



K454



27-8750, 27-8755, 15-810, 15-811, 24-8712, 24-8711, 24-8938, S124, S249,
M477.



15-829, 25-8960,
EB370, EB652, S168.



15-828, EB368, EB372.



M377



15-830, 24-8943.



24-8944, K408



27-8957
EB245

SIDECAR COMPONENTS.

(These are not shown in the Illustrated Section.)

B.S.A. No. 1 and No. 3a Sidecars.

								PRICE.			
								£	s.	d.	
3/9050	Chassis frame only	11	11	0	each
N.149	Spring bridge pieces		4		"
N.143	Spring clamp bolt (large)		6		"
N.135	Mudguard blade	1	0	0	"
N.612	Mudguard stay screws		3		"
N.151	Mudguard inner washers	1	0	doz.	
N.573	Mudguard nuts ($\frac{1}{4}$ ")		2		each
N.574	Mudguard $\frac{1}{4}$ " spring washers		2		doz.
N.631	Mudguard leather washers		6		"
N.142	Spring clamp bolt (small)		6		each
N.146a	Loose collar for mudguard and stays		3		"
3/9051	Front connection, assembled complete (N.13 with N.112, N.116, N.116a, N.176, N.177, N.522, N.561, N.585, and N.613)	1	2	6	"
N.13 with N.111	Front connection tube, with lug	13	0		"
N.112	Top taper connection	5	0		"
N.576	Inter taper connection	1	9		"
N.575	Inter taper connection nut		8		"
N.177	Bottom taper connection nut		9		"
N.584	Inter taper connection nut spring washer ($\frac{1}{2}$ ")		6		doz.
N.540	Inter connection lug and clamp only	5	6		each
3/9052	Inter connection lug and clamp assembled with nuts, bolts, and washers (N.540 with N.613, N.561, and N.584)	7	0		"
N.176	Bottom taper connection "S"-washer		6		doz.
N.116a	Bottom taper connection split-pin		1		"
N.555	Bottom lug bolt (mudguard front clip bolt)		4		each
L.36	Bottom lug bolt nut (mudguard front clip nut)		2		"
N.566	Bottom lug bolt washer (.345" dia.)		2		doz.
3/9053	Intermediate connection assembled complete (N.11 with N.522, N.540, N.541, N.561, N.575, N.576, N.584, N.585, and N.613)	1	5	0	each
N.11 with N.522	Intermediate connection, fixed for attachment to footrest	6	0		"
N.11 with N.540	Intermediate connection tube and lug, with bolts, nuts, and washers	12	0		"
N.522	Intermediate connection clip lug	2	6		"
N.613	Intermediate connection lug bolt		6		"
N.561	Intermediate connection lug bolt nut		3		"
N.585	Intermediate connection lug bolt spring washer		6		doz.
3/9054	Seat pillar connection assembled complete (N.12 with N.120, N.518, N.544, N.545, N.552, N.555, N.561, N.566, L.36, N.585, N.613, N.522, N.572, N.180, N.116a, N.175)	1	5	0	each
N.12 with N.522	Seat pillar connection with lug, bolts, nuts, and washers	12	6		"
N.518 with N.544	Seat pillar connection inner tube, with lug	5	0		"
N.545	Seat pillar connection U-lug	2	0		"
N.552	Seat pillar connection inner tube bolt		6		"
N.570	Seat pillar connection stud		9		"
N.571	Seat pillar connection stud collar		4		"
N.129a	Front spring inc. leaf	6	6		"
N.141	Front and rear spring bush	1	0		"

B.S.A. No. 1 and No. 3a Sidecars—continued.

PRICE.

£ s. d.

3/9055	Front springs and bearer bar complete, assembled (N15 with N.125, N.129a, N.141, N.143, N.149, N.168, N.525, N.561, N.585, N.621, N.615, and N.614)	1	7	6	pair
N.129a	with N.141 Front spring, assembled, with bush	7	6	each	
N.15	Front bearer bar	12	0	..	
N.168	Front bearer washer	2	
3/9056	Front springs for 2-seater sidecar (extra strong)	7	0	..	
3/9057	Front springs for 2-seater sidecar (bushed)	8	0	..	
N.128	Rear springs	1	5	0	..
	Rear springs for 2-seater sidecar	1	11	0	..
N.141	Rear spring bush	1	0	..	
N.128	with N.141 Rear spring assembled, with bush	1	6	0	..
3/9058	Rear spring assembled complete, with bush, shackle, and gaiter (N.128 with N.141, N.126, N.136, and N.173/4)	1	12	0	..
N.173/4	Gaiters and laces	1	0	..	
N.126	Shackles	3	9	..	
N.136	Shackle bolt	9	
N.152	Lubricator (Type "B")	2	
N.130	Rear bearer bar	3	6	..	
N.127a	Rear bearer bar brackets, in pairs, for No. 3A sidecar	3	0	..	
N.126a	Rear bearer bar brackets (left-hand) for No. 1 sidecar	1	6	..	
N.133	Rear bearer bar brackets (right-hand) for No. 1 sidecar	1	6	..	
N.158	Setscrews	2	
N.180	Saddle pillar bolt nut	8	
N.14	Stand	7	6	..	
N.177	Connection nut, slotted	9	
N.139	Hinge-pin for stand	9	
N.150	Stand support lug screw	6	
N.153	Mudguard valance clip	6	
C.M.34	Screw	1	
No. 3	Nut	1	
N.627	Spring plate clip	1	9	..	
N.628	Mudguard stay clip	6	
N.614/5	Coach bolt and nut	2	pair		

(i.e., nut and bolt)

B.S.A. No. 2 Sidecar.

3/9059	Rear spring box assembled complete with body brackets (N.509 with N.510, N.524, N.526, N.527, N.528, N.529, N.567, N.582, N.583, N.591, N.592, N.618, and N.619)	1	7	6	each
N.509	(with N.510 and N.526) Rear spring box	10	0	..	
N.526	Rear spring box top lug	2	0	..	
N.527	Rear spring box bottom lug	2	6	..	
N.567	Rear spring box centre stud	9	
N.582	Long spring	1	6	..	
N.583	Short spring	1	0	..	
N.592	Centre bolt washer (leather)	1	
N.591	Centre bolt washer	2	
N.568	Centre bolt nut (steel finish)	3	
N.618	Spring box lubricator	3	

B.S.A. No. 2 Sidecar—continued.

										PRICE.		
										£	s.	d.
N.568	Rear spring lug nut (bright)	6	each	
N.584	$\frac{1}{2}$ " spring washer	6	doz.	
N.528	Body suspension shackle piece	2	6	each
N.529	Body suspension lug	3	0	"
N.554	Body suspension bolt (and rear spring plug bolt)	1	0	"
N.614/5	Body suspension bolt and nut	2	"	
N.620	Body suspension lug washer	1	"	
N.595	Mudguard blade, including valance	15	0	"
N.530	Mudguard front T-clip lug, assembled	4	6	"
N.555	Mudguard front T-clip bolt	4	"	
N.511	Mudguard front stay tube	2	3	"
N.558	Mudguard stay screws	3	"	
N.573	Mudguard stay nuts	2	"	
N.574	Mudguard spring washer	2	doz.	
N.607	Mudguard screw washer	2	each	
N.617	Mudguard screw washer (large) (inner washer)	1	"	
N.535	Mudguard centre stay lug	3	0	"
N.612	Mudguard stay screws	3	"	
N.536	Mudguard rear stay lug	2	6	"
N.596	Locking bolt (mudguard)	2	0	"
N.512	Mudguard rear stay tube	10	0	"
N.556	Mudguard centre lug bolt	3	"	
N.513	Wheel stand	9	0	"
N.557	Stand lug bolt	6	"	
N.568	Stand lug bolt nut	6	"	
N.594	Stand lug bolt washer	2	"	
N.593	Stand lug bolt leather washer (mudguard lug washer)	1	"	
3/9060	Lamp bracket (N.604) assembled complete (with N.608 and N.609/10)	3	0	"
N.604	Lamp bracket	2	0	"
N.608	Lamp bracket plate	3	"	
N.609 and 610	Lamp bracket bolt and nut..	2	pair	
N.550	Front stay U-bolt	9	each	
L.36	Front stay U-bolt nut	2	"	
N.551	Single bolt (.375")	6	"	
N.579/80/1	Front spring, with leaf bolt, and nut	4	0	"
3/9061	Chassis frame only	8	7	0
3/9062	Front connection assembled complete	1	10	0
3/9063	Front connection complete, less motor-cycle frame lug and clamp, assembled	1	3	0
N.540	Front connection lug and clamp	5	6	"
N.540	With N.613, N.561, and N.584. Front connection lug and clamp, with two bolts, nuts, and washers	7	0	"
N.514	Front connection tube, with lug (N.540)	12	6	"
N.538	Front connection bottom clamp	3	0	"
N.559	Front connection double clamp bolts	1	0	"
N.575	Front connection double clamp nuts	8	"	
N.584	Front connection double clamp spring washers	6	doz.	
N.611	Front connection split cotters	2	"	
N.522	Clip lug (carrier)	2	6	each
N.613	Clip lug bolt	6	"	
N.561	Clip lug bolt nut	3	"	

B.S.A. No. 2 Sidecar—continued.

										PRICE.		
										£	s.	d.
N.585	Clip lug bolt washer	6	doz.	
N.576	Taper connection	1	9	each
N.575	Taper connection nut	8	..	
N.584	Taper connection washer	6	doz.	
3/9064	Intermediate connection assembled complete	1	3	6 each
3/9065	Intermediate connection, less motor-cycle frame lug and clamp, assembled	17	6	..
N.542	Intermediate taper connection lug and clamp, assembled, with bolts, nuts, and washers	6	0	..
3/9066	Intermediate connection outer tube and bottom lug clamp, bolts, and nuts (less clip)	12	0	..
3/9067	Seat pillar connection assembled complete	1	3	6 ..
3/9068	Seat pillar connection outer tube and bottom lug, clamp, bolts, and nuts (less clip)	11	0	..
N.518	Seat pillar connection inner tube	5	0	..
N.545	Seat pillar connection U-lug	2	0	..
N.552	Seat pillar connection U-lug bolt	6	..	
N.570	Seat pillar connection U-lug stud	9	..	
N.571	Seat pillar connection U-lug stud collar	4	..	
N.516 and 543	Rear connection tube and lug	7	6	..
N.577	Rear connection eye bolt	2	0	..
N.553	Rear connection tube plug bolt	4	..	
N.578	Rear connection tube plug nut	1	0	..
N.586	Rear connection tube plug washer	1	..	
N.569	Rear connection bolt	9	..	
N.597	Rear connection nut	6	..	
N.572	Rear connection washer	3	doz.	
3/9069	Front stay complete with nuts and bolts, etc.	15	0	each
N.507	Front stay tube, with lugs	12	6	..
N.588	Front stay end plate	6	..	
N.549	Front stay screws	6	..	
N.615/6	Bolt and nut	2	..	
N.621	Washers	1	..	
N.566	Spring washers	2	doz.	

B.S.A. No. 3 and No. 6 Sidecars.

C.2-79	Main frame, with spindle	4	5	0 each
C.2-115	Stand	2	9	..
R.D.38	Standard nut	2	..	
N.611	Hinge pin (split-pin $\frac{3}{32}$ " \times $\frac{3}{4}$ ")	2	doz.	
C.2-104a	Outside bushes	1	6	each
K.74a	Cotter pin (split-pin $\frac{3}{32}$ " \times $1\frac{1}{4}$ ")	2	doz.	
C.2-119	Clamp bolt	5	each	
L.36	Clip nut	2	..	
F.21	Washer	6	doz.	
N.566	Spring washer	2	..	
C.2-76	Rear spring	19	0	each
3/9070	Rear spring (C.2-76) assembled, with gaiters and shackles (C.2-105, C.2-96, C.2-68, C.2-80, and C.2-97a)	1	7	6 ..
C.2-105	Gaiters and laces	2	6	pair

B.S.A. No. 3 and No. 6 Sidecars—continued.

										PRICE.		
										£	s.	d.
C.2-96	Shackle link, rear	9		each
C.2-68	Shackle link, front	9		"
C.2-80	Shackle link bolts	9		"
C.2-74	Clamp plate	8		"
C.2-97a	Nuts	2		"
N.585	Washer	6		doz.
C.2-98	Cotters (split-pin $\frac{1}{8}'' \times \frac{11}{16}''$)	2		"
C.2-66	Rear spring bolt	9		each
C.2-60	Rear spring bracket (right-hand)	4	0	"
C.2-94	Rear spring bracket (left-hand)	2	0	"
N.590	Cotter (split-pin $\frac{1}{8}'' \times 1\frac{1}{4}''$)	2		doz.
N.572	Washer	3		"
C.2-77	Rear spring bracket clamp bolt	4		each
C.2-129	Leaf spring bolt	2		"
C.2-128	Leaf spring bolt nut	1		"
C.2-69	Packing piece	3	6	"
C.2-73	Stirrup bolts	2	0	"
C.2-89	Distance block bolt	6		"
C.2-65	Rear connection bolt nut	9		"
N.590	Rear connection cotter pin (split-pin $\frac{1}{8}'' \times 1\frac{1}{4}''$)	2		doz.
C.2-58	Rear connection double spring washer	2		each
C.2-57	Rear connection spherical washer	2		"
C.2-99	Inside strut	1	1	0 "
C.2-112	Main rear connection bolt	4		"
3/9071	Front spring (C.2-87) assembled (with C.2-91, C.2-86, C.2-78, and C.2-136)	8	0	"
C.2-87	Front spring	2	0	"
C.2-91	Washer	1		"
C.2-140	Cotter-pin (split-pin $\frac{1}{8}'' \times 1\frac{1}{2}''$)	2		doz.
C.2-86	Bracket	5	3	each
C.2-131	Bracket plate	4		"
C.2-78	Bolts	2		"
C.2-136	Nuts	1		"
3/9072	Lamp bracket complete (C.2-122) (with C.2-123, C.2-125, and N.690/10)	3	9	"
C.2-122	Lamp bracket only	2	3	"
C.2-123	Lamp bracket blade	1	3	"
C.2-125	Lamp bracket plate	2		"
N.609 and 610	Bolt and nut	2		pair
N.574	Spring washer	2		doz.
3/9073	Mudguard complete with fittings (C.2-149) (with C.2-133/134/135, C.2-130 and C.2-132)	1	6	0 each
C.2-149	Mudguard blade only	1	0	0 "
C.2-133	Stud front	1	6	"
C.2-134	Stud (rear)	1	0	"
C.2-135	Stud (centre)	1	0	"
C.2-130	Washers (large)	1		"
C.2-132	Washers (thick)	2		"
3/9074	Front stay (C.2-84) assembled complete	17	0	"
C.2-84	Front stay, with lug	15	0	"
N.177	Connection nut	9		"
N.176	Spring washer	6		doz.
C.2-65	Swivel nut	9		each

B.S.A. No. 3 and No. 6 Sidecars—continued.

										PRICE.	
										s.	d.
C.2-138	Distance washer	2	each
3/9075	Front support assembled complete	12	6 "
C.2-85	Front support tube	10	0 "
C.2-93	Footrest tube lug	1	0 "
C.2-138	Washers	2	"
C.2-109	Bolt for connection lug	4	"
3/9076	Seat pillar connection, assembled complete	1	2 6 "
C.2-101	Seat pillar tube	12	9 "
C.2-75	Seat pillar bolt	3	3 "
N.180	Seat pillar nut	8	"
N.572	Spring washer	3	doz.
C.2-61	Seat pillar tube "B" lug	2	6 each
C.2-72	Spherical washer	2	"
N.575	Nut	8	"
N.562	Cone (large)	1	0 "
N.563	Cone (small)	9	"
N.590	Split-pin ($\frac{1}{8} \times 1\frac{1}{4}$)	2	doz.
N.565	Nut	6	each
N.599	Lubricator	2	"
N.546	Cap	2	3 "
N.589	Washer	9	doz.
C.2-95	Spindle	4	0 each
N.365a	Nut	1	0 "
N.605	Hub cup (large)	1	3 each
N.606	Hub cup (small)	1	0 "
3/9077	Hub shell, with cups	12	6 "
3/9078	Wheel, built with hub shell and cups	1	17 6 "