

**B.S.A. Motor Cycle
Spare Parts
1932 models**



Price 5/-

GENERAL INDEX.

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NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

ENGINE.

When no figures in brackets are shown one part constitutes a set.

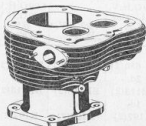
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cylinder, complete with guides ..	—	—	15-2000 £3 10 0	—	15-2000 £3 10 0	—	—	—	—	—	—
Cylinder Barrel, complete with guides	—	—	—	—	—	—	24-1405 £3 7 6	—	—	24-1065 £3 7 6	—
Cylinder Barrel (twin, front), complete with guides	—	—	—	—	—	—	—	—	—	—	26-72 £3 7 6
Cylinder Barrel (twin, rear), complete with guides	—	—	—	—	—	—	—	—	—	—	26-75 £3 7 6
Cylinder Head	—	—	—	—	—	—	24-1136 17/6	—	—	24-1136 17/6	26-70(2) 17/6
Cylinder Head (high compression) ..	—	—	—	—	—	—	—	—	—	—	26-71(2) 17/6
Cylinder Barrel, with studs	27-1010 £1 7 6	27-1010 £1 7 6	—	15-2100 £1 15 0	—	15-1050 £1 15 0	—	24-1403 £1 18 0	24-6 £1 18 0	—	—
Cylinder Head, with guides and studs	27-1034 £2 15 0	27-1034 £2 15 0	—	15-2110 £3 2 6	—	15-1986 £3 5 0	—	24-1410 £3 5 0	24-1143 £3 7 6	—	—
Cylinder Head, with guides and studs (Blue Star Models)	—	—	—	—	—	15-1992 £3 10 0	—	24-1477 £3 10 0	—	—	—
Cylinder Head, with guides and studs (Red Star Models)	—	—	—	—	—	—	—	—	24-1158 £3 12 6	—	—
Cylinder Head Washer	27-1040 4d.	27-1040 4d.	—	15-1065 4d.	—	15-1065 4d.	24-469 1/3	24-1415 7d.	24-465 7d.	24-469 1/3	24-469(2) 1/3
Cylinder Base Paper Washer	27-1015 1d.	27-1015 1d.	15-196 1d.	27-1015 1d.	15-196 1d.	27-1015 1d.	24-854 1d.	24-854 1d.	24-850 1d.	24-850 1d.	M850(2) 1d.
Cylinder Base Shim	—	—	—	—	—	27-1016 4d.	24-1431 6d.	24-1431 6d.	24-384 6d.	24-384 6d.	—
Cylinder Head Bolt	—	—	—	—	—	—	24-381(8) 6d.	—	—	24-381(7) 6d.	24-381(16) 6d.
Cylinder Head Bolt (inlet port) ..	—	—	—	—	—	—	—	—	—	24-377 6d.	—
Cylinder Head Stud	27-1037(4) 3d.	27-1037(4) 3d.	—	15-1074(4) 2d.	—	15-1074(4) 2d.	—	24-470(4) 3d.	24-470(4) 3d.	—	—
Cylinder Head Stud Nut	27-1038(2) 6d.	27-1038(2) 6d.	—	15-1075(2) 6d.	—	15-1075(2) 6d.	—	24-475(2) 6d.	24-475(2) 6d.	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

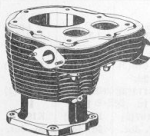
ENGINE.



15-2000



24-1405



24-1085



26-75



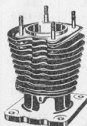
26-72



27-1034



15-2100



15-1050



27-1040
24-1403



24-6



24-1136
26-70
26-71



15-1074
24-470



15-1075



24-475
27-1058



27-1037



15-2110



15-1986 15-1992



24-1115



24-1143 24-1158



24-1410
24-1477



27-1016
24-384



24-850
27-1015



M850



24-1431



24-468



15-196



24-37



24-381



27-1040
15-1065 24-465



24-854

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Engine—continued.

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DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Carburettor Fixing Stud	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	—
Carburettor Fixing Stud Nut	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	—
Carburettor Fixing Stud Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	—
Carburettor Flange Joint Washer ..	27-1042 2d.	27-1042 2d.	15-230 2d.	15-1070 3d.	15-230 2d.	15-1070 3d.	24-1070 3d.	24-1070 3d.	24-1070 3d.	24-1070 3d.	—
Inlet Valve Lubricator Pipe	27-1136 1/3	27-1136 1/3	—	—	—	15-1210 1/3	—	24-1081 1/3	15-1210 1/3	—	—
Inlet Valve Lubricator Pipe Union Screw	27-1145 6d.	27-1145 6d.	—	—	—	27-1145 6d.	—	27-1145 6d.	27-1145 6d.	—	—
Inlet Valve Lubricator Pipe Nipple	H35	H35	—	—	—	H35	—	H35	H35	—	—
Fibre Washer	3d. doz.	3d. doz.	—	—	—	3d. doz.	—	3d. doz.	3d. doz.	—	—
Inlet Valve Lubricator Pipe Nut ..	27-1135 3d.	27-1135 3d.	—	—	—	27-1135 3d.	—	27-1135 3d.	27-1135 3d.	—	—
Inlet Valve Lubricator Cylinder Stud	27-1129 3d.	27-1129 3d.	—	—	—	27-1129 3d.	—	24-1073 7d.	24-1073 7d.	—	—
Inlet Valve Lubricator Cylinder Stud Union Nut	27-1131 6d.	27-1131 6d.	—	—	—	27-1131 6d.	—	—	—	—	—
Cylinder Base and Crankcase Stud ..	24-35(3) 2d.	24-35(3) 2d.	24-34(2) 2d.	24-35(4) 2d.	24-34(2) 2d.	24-35(3) 2d.	24-1057(4) 2d.	24-1057(3) 2d.	24-1057(3) 2d.	24-1057(4) 2d.	25-496(8) 2d.
Cylinder Base and Crankcase Stud ..	—	—	24-1057 2d.	—	24-1057 2d.	—	—	—	—	—	—
Cylinder Base Stud Nut	—	—	—	—	—	—	—	M202 4d.	—	—	—
Cylinder Base Stud Nut	EA82(3) 2d.	EA82(3) 2d.	15-152(3) 2d.	EA82(4) 2d.	15-152(3) 2d.	27-1070(4) 2d.	24-475(4) 6d.	24-475(3) 6d.	M202(4) 4d.	M202(4) 4d.	EA82(8) 2d.
Cylinder Base Stud Spring Washer ..	M576B(4) 3d. doz.	M576B(4) 3d. doz.	N572(3) 6d. doz.	M576B(4) 3d. doz.	N572(3) 6d. doz.	M576B(4) 3d. doz.	N572(4) 6d. doz.	N572(4) 6d. doz.	N572(4) 6d. doz.	N572(4) 6d. doz.	N572(8) 6d. doz.
Cylinder Top Plug	—	—	27-510 6d.	—	27-510 6d.	—	—	—	—	—	—
Cylinder Top Plug Washer	—	—	EA32 1d.	—	EA32 1d.	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-1057



24-35 24-34
25-496



27-1042 15-1070
24-1070 15-230



24-650



27-1129



24-1081
27-1136



EBI13



K 197



EA32



M202



H35



24-1073



27-1135



27-1131



15-1210



27-1145



27-510



M576B
N572



EA82. 15-152.
24-475. 27-1070.

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Engine—continued.

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Sparkign Plug	15-1300	15-1300	EA122	15-1300	EA122	15-1300	EA122	15-1300	15-1300	EA122	EA122(2)
Sparkign Plug (Blue and Red Star Models)	—	—	—	—	—	24-1026	—	24-1026	24-1026	—	—
Sparkign Plug Washer	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32(2)
Sparkign Plug Protector (rear cylinder)	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Compression Tap	—	—	—	—	—	—	—	—	—	—	25-1365
Compression Tap Washer	—	—	—	—	—	—	—	—	—	—	Price on a application.
Cylinder Inlet Valve Cap	—	—	R31	—	R31	—	—	—	—	—	26-1235(2)
Cylinder Exhaust Valve Cap	—	—	3/9	—	3/9	—	—	—	—	—	Price on a application.
Cylinder Valve Cap Washer	—	—	R32	—	R32	—	—	—	—	—	EA32(2)
Cylinder Oil Boss Plug	—	—	3/6	—	3/6	—	—	—	—	—	1d.
Cylinder Oil Boss Plug Washer	—	—	R33(2)	—	R33(2)	—	—	—	—	—	—
Cylinder Induction Pipe (twin)	—	—	2d.	—	2d.	—	—	—	—	—	—
Cylinder Induction Pipe (twin), with collar, sleeve, and nuts	—	—	—	—	—	24-1050	—	—	24-1050	—	—
Cylinder Induction Pipe Sleeve (twin)	—	—	—	—	—	3d.	—	—	3d.	—	—
Cylinder Induction Pipe Nut (twin, front)	—	—	—	—	—	27-8580	—	—	27-8580	—	—
Cylinder Induction Pipe Collar (twin, front)	—	—	—	—	—	3d. doz.	—	—	3d. doz.	—	—
Cylinder Induction Pipe Nut (twin, rear)	—	—	—	—	—	—	—	—	—	—	26-1239
											10/-
											26-1238
											14/6
											9d.
											M617
											1/9
											M618
											6d.
											M619
											1/9

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



EA32
R33



EA 122



15-1300



24-1026



27-8580



R31



M617
M619



R32



M616



26-1238



M618



26-1235



24-1050



25-1365

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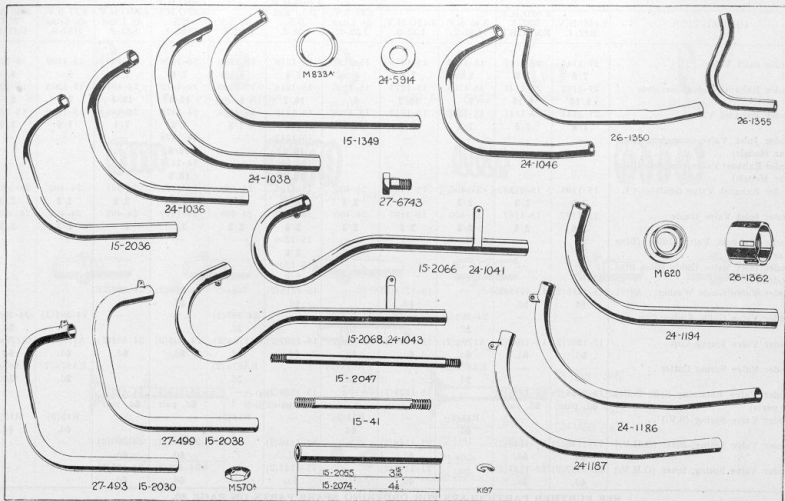
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Cylinder Induction Pipe Collar (twin, rear)	—	—	—	—	—	—	—	—	—	—	M620 6d.
Cylinder Exhaust Pipe (twin, front) ..	—	—	—	—	—	—	—	—	—	—	26-1350 15/-
Cylinder Exhaust Pipe (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	26-1355 15/-
Cylinder Exhaust Pipe Collar	—	—	—	—	—	—	—	—	—	—	M833A(2) 3d.
Cylinder Exhaust Pipe Union Nut ..	—	—	—	—	—	—	—	—	—	—	26-1362(2) 3/-
Cylinder Exhaust Pipe	—	—	15-1349 17/6	15-2036 17/6	15-1349 17/6	—	24-1046 17/6	—	—	24-1194 £1 2 0	—
Cylinder Exhaust Pipe (right-hand) ..	27-493 17/6	27-493 17/6	—	—	—	15-2030 17/6	—	24-1036 17/6	24-1186 £1 0 0	—	—
Cylinder Exhaust Pipe (left-hand) ..	27-499 17/6	27-499 17/6	—	—	—	15-2038 17/6	—	24-1038 17/6	24-1187 £1 0 0	—	—
Cylinder Upswept Exhaust Pipe, right-hand (Blue Star Models)	—	—	—	—	—	15-2066 £1 5 0	—	24-1041 £1 5 0	—	—	—
Cylinder Upswept Exhaust Pipe, left-hand (Blue Star Models)	—	—	—	—	—	15-2068 £1 5 0	—	24-1043 £1 5 0	—	—	—
Cylinder Exhaust Pipe Coupling Bolt	15-41 3d.	15-41 3d.	—	—	—	15-2047 4d.	—	15-2047 4d.	15-41 3d.	—	—
Cylinder Exhaust Pipe Coupling Bolt Nut	M570A(2) 2d.	M570A(2) 2d.	—	—	—	M570A(2) 2d.	—	M570A(2) 2d.	M570A(2) 2d.	—	—
Cylinder Exhaust Pipe Coupling Bolt Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	—	—	—	K197(2) 3d. doz.	—	K197(2) 3d. doz.	K197(2) 3d. doz.	—	—
Cylinder Exhaust Pipe Coupling Distance Tube (Blue Star Models) ..	—	—	—	—	—	15-2074 1/-	—	15-2055 1/-	—	—	—
Cylinder Exhaust Pipe Support Strip Bolt (Blue Star Models)	—	—	—	—	—	27-6743(2) 2d.	—	27-6743(2) 2d.	—	—	—
Cylinder Exhaust Pipe Support Strip Bolt Washer (Blue Star Models) ..	—	—	—	—	—	24-5914(2) 1d.	—	24-5914(2) 1d.	—	—	—
Cylinder Inlet Valve, complete ..	27-1142 9/10	27-1142 9/10	15-1198 6/6	15-1213 10/2	15-1198 6/6	15-1214 10/2	15-1198 6/6	*24-1412 10/4	24-485 10/4	15-1198 6/6	15-1198 6/6

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ENGINE.



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Engine—continued.

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Cylinder Inlet Valve	27-1141 7/6	27-1141 7/6	15-1199 5/-	15-1218 7/6	15-1199 5/-	15-1218 7/6	15-1199 5/-	24-1476 7/6	24-490 7/6	15-1199 5/-	15-1199 5/-
Cylinder Exhaust Valve, complete ..	27-1142 9/10	27-1142 9/10	15-1205 9/-	15-1213 10/2	15-1205 9/-	15-1214 10/2	15-1205 9/-	24-1412 10/4	24-485 10/4	15-1205 9/-	15-1205 9/-
Cylinder Exhaust Valve	27-1141 7/6	27-1141 7/6	15-1206 7/6	15-1218 7/6	15-1206 7/6	15-1218 7/6	15-1206 7/6	24-1476 7/6	24-490 7/6	15-1206 7/6	15-1206 7/6
Cylinder Inlet Valve, complete (Blue Star Models)	—	—	—	—	—	15-1217 10/4	—	24-1475 10/6	—	—	—
Cylinder Exhaust Valve, complete (Blue Star Models)	—	—	—	—	—	15-1217 10/4	—	24-1475 10/6	—	—	—
Cylinder Exhaust Valve Guide ..	15-1195 2/3	15-1195 2/3	24-400 2/3	15-1195 2/3	24-400 2/3	15-1195 2/3	24-400 2/3	24-1429 2/6	24-401 2/9	24-400 2/3	24-400(2) 2/3
Cylinder Inlet Valve Guide	15-1197 2/6	15-1197 2/6	24-400 2/3	15-1197 2/6	24-400 2/3	15-1197 2/6	24-400 2/3	24-1419 2/	24-402 3/-	24-400 2/3	24-400(2) 2/3
Cylinder Exhaust Valve Guide (Blue Star Models)	—	—	—	—	—	15-1209 2/6	—	—	—	—	—
Cylinder Inlet Valve Guide (Blue Star Models)	—	—	—	—	—	15-1208 2/6	—	—	—	—	—
Cylinder Valve Guide Washer	15-1215(2) 1d.	15-1215(2) 1d.	—	15-1215(2) 1d.	—	15-1215(2) 1d.	—	24-396(2) 3d.	24-396(2) 3d.	—	—
Cylinder Valve Guide Spring Cup ..	—	—	24-395(2) 2d.	—	24-395(2) 2d.	—	24-395(2) 2d.	—	—	24-395(2) 2d.	24-395(4) 2d.
Cylinder Valve Spring Cup	15-1207(2) 6d.	15-1207(2) 6d.	A179B(2) 6d.	15-1207(2) 6d.	A179B(2) 6d.	15-1207(2) 6d.	A179B(2) 6d.	24-505(2) 8d.	24-505(2) 8d.	A179B(2) 6d.	A179B(4) 6d.
Cylinder Valve Spring Cotter	—	—	EA67A(2) 2d.	—	EA67A(2) 2d.	—	EA67A(2) 2d.	—	—	EA67A(2) 2d.	EA67A(4) 2d.
Cylinder Valve Retaining Split Collar (2 parts)	15-1525(2) 6d. pair	15-1525(2) 6d. pair	—	15-1525(2) 6d. pair	—	15-1525(2) 6d. pair	—	24-510(2) 6d. pair	24-510(2) 6d. pair	—	—
Cylinder Valve Spring (S.V.)	—	—	R15(2) 6d.	—	R15(2) 6d.	—	R15(2) 6d.	—	—	R15(2) 6d.	R15(4) 6d.
Cylinder Valve Spring, outer (O.H.V.)	27-1146(2) 6d.	27-1146(2) 6d.	—	27-1148(2) 8d.	—	27-1146(2) 6d.	—	24-501(2) 8d.	24-500(2) 8d.	—	—
Cylinder Valve Spring, inner (O.H.V.)	27-1147(2) 4d.	27-1147(2) 4d.	—	27-1147(2) 4d.	—	27-1147(2) 4d.	—	24-495(2) 6d.	24-495(2) 6d.	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-34
24-396



27-68 A179^B
A199



15-1207
24-505



27-74 EA67^A
M559



15-1525
24-510



15-1215



R15



27-62 24-500 27-1146



27-1147 24-495



27-1148 24-501



24-1419



15-1197



24-402



15-1208



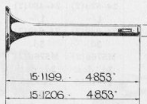
15-1209



24-1429



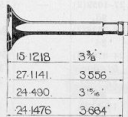
15-1195
24-400
24-401



15-1199 - 311"
15-1206 - 310"

15-1199 - 4.853"

15-1206 - 4.853"



15-1218 - 348"

27-1141 - 348"

24-490 - 3/8"

24-1476 - 3/8"

15-1218 3 3/8"

27-1141 3.556"

24-490 3 3/8"

24-1476 3.684"



24-395

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

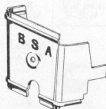
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT,	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cylinder Valve Spring, outer (O.H.V.) (Blue Star Models)	—	—	—	—	—	15-1203(2) 8d.	—	24-502(2) 8d.	—	—	—
Cylinder Valve Spring (racing), outer (O.H.V.) (Blue Star Models) ..	—	—	—	—	—	15-1219(2) 8d.	—	—	—	—	—
Cylinder Valve Spring, outer (O.H.V.) (Red Star Models)	—	—	—	—	—	—	—	—	24-501(2) 8d.	—	—
Cylinder Valve Spring Cover	—	—	15-77 1/-	—	15-77 1/-	—	24-1413 2/-	—	—	24-393 2/-	—
Cylinder Valve Spring Cover (front cy- linder)	—	—	—	—	—	—	—	—	—	—	26-1232 2/-
Cylinder Valve Spring Cover (rear cy- linder)	—	—	—	—	—	—	—	—	—	—	26-1233 2/-
Cylinder Valve Spring Cover Stud ..	—	—	15-1260 4d.	—	15-1260 4d.	—	24-1414 4d.	—	—	24-113 4d.	25-51(2) 4d.
Cylinder Valve Spring Cover Washer (inside)	—	—	K234A 3d. doz.	—	K234A 3d. doz.	—	—	—	—	—	—
Cylinder Valve Spring Cover Spring Washer (outside)	—	—	K197 3d. doz.	—	K197 3d. doz.	—	K197 3d. doz.	—	—	K197 3d. doz.	—
Cylinder Valve Spring Cover Knob ..	—	—	27-372 9d.	—	27-372 9d.	—	27-372 9d.	—	—	24-398 9d.	24-398(2) 9d.
Rocker Box, with bushes	—	—	—	—	—	—	—	—	24-518 19/6	—	—
Rocker Box, less fittings	27-1051 12/6	27-1051 12/6	—	15-1921 12/6	—	15-1921 12/6	—	24-518 12/6	—	—	—
Rocker Box Support Sleeve	27-1039(2) 9d.	27-1039(2) 9d.	—	15-1820(2) 1/-	—	15-1820(2) 1/-	—	24-523(2) 1/-	24-480(2) 1/-	—	—
Rocker Box Support Sleeve Connecting Bolt	28-2338(2) 2d.	28-2338(2) 2d.	—	24-649(2) 3d.	—	24-649(2) 3d.	—	24-649(2) 3d.	24-649(2) 3d.	—	—
Rocker Box Support Sleeve Connecting Bolt Spring Washer	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	—	M576B(2) 3d. doz.	—	M576B(2) 3d. doz.	—	M576B(2) 3d. doz.	M576B(2) 3d. doz.	—	—
Rocker Box Connecting Bolt, right-hand (front)	27-1055 3d.	27-1055 3d.	—	27-1055 3d.	—	27-1055 3d.	—	27-1055 3d.	24-645 3d.	—	—
Rocker Box Connecting Bolt, right-hand (rear)	15-1122 3d.	15-1122 3d.	—	15-1122 3d.	—	15-1122 3d.	—	15-1122 3d.	24-648 3d.	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

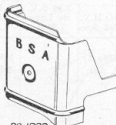
ENGINE.



15-77



24-1413



26-1232



26-1233



24-393



24-113



15-1260



24-1414



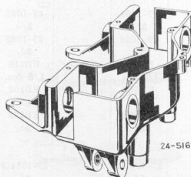
25-51



27-1055



27-372
24-398



24-516



28-2338
24-649



15-1122
24-645
24-648



M.576B
24-8784
K.197



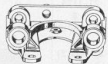
K.234A



15-1203. 15-1219.
24-501. 24-502



27-1039



15-1921
27-1051
24-518



24-523. 24-480



15-1820

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rocker Box Connecting Bolt Spring	K51A(2)	K51A(2)	—	M576B(2)	—	M576B(2)	—	M576B(2)	M576B(2)	—	—
Washer (right-hand)	3d. doz.	3d. doz.	—	3d. doz.	—	3d. doz.	—	3d. doz.	3d. doz.	—	—
Rocker Box Cover Plate	—	—	—	—	—	—	—	—	24-520	—	—
									1/6		
Rocker Box Cover Plate Pin	—	—	—	—	—	—	—	—	—	—	—
Rocker Box Dowel Pin	—	—	—	—	—	—	—	—	15-1129(2)	—	—
									1d.		
Rocker Box Cover	27-1052	27-1052	—	27-1052	—	27-1052	—	27-1052	24-525	—	—
	3/-	3/-	—	3/-	—	3/-	—	3/-	9d.	—	—
Rocker Box Cover Stud	27-1053	27-1053	—	27-1053	—	27-1053	—	27-1053	15-1117	—	—
	3d.	3d.	—	3d.	—	3d.	—	3d.	4d.	—	—
Rocker Box Cover Stud Nut (top) ..	EB116	EB116	—	EB116	—	EB116	—	EB116	EB116	—	—
	1/6 doz.	1/6 doz.	—	1/6 doz.	—	1/6 doz.	—	1/6 doz.	1/6 doz.	—	—
Rocker Box Cover Stud Nut (bottom)	EB102	EB102	—	EB102	—	EB102	—	EB102	—	—	—
	1d.	1d.	—	1d.	—	1d.	—	1d.	—	—	—
Rocker Box Cover Stud Washer (top)	EB222	EB222	—	EB222	—	EB222	—	EB222	EB222	—	—
	2d.	2d.	—	2d.	—	2d.	—	2d.	2d.	—	—
Rocker Box Cover Stud Washer (bottom)	—	—	—	—	—	—	—	—	K234A(2)	—	—
									3d. doz.		
Rocker Box Retaining Spring.. ..	27-1054(2)	27-1054(2)	—	27-1054(2)	—	27-1054(2)	—	27-1054(2)	15-1119	—	—
	2d.	2d.	—	2d.	—	2d.	—	2d.	1d.	—	—
Inlet Valve Rocker	27-1120	27-1120	—	27-1120	—	27-1120	—	24-534	24-536	—	—
	7/6	7/6	—	7/6	—	7/6	—	7/6	7/6	—	—
Exhaust Valve Rocker	27-1125	27-1125	—	27-1125	—	27-1125	—	24-542	24-541	—	—
	7/6	7/6	—	7/6	—	7/6	—	7/6	7/6	—	—
Valve Rocker Adjusting Screw ..	27-1130(2)	27-1130(2)	—	27-1130(2)	—	27-1130(2)	—	27-1130(2)	24-560(2)	—	—
	4d.	4d.	—	4d.	—	4d.	—	4d.	4d.	—	—
Valve Rocker Adjusting Screw Nut ..	24-563(2)	24-563(2)	—	24-563(2)	—	24-563(2)	—	24-563(2)	24-563(2)	—	—
	2d.	2d.	—	2d.	—	2d.	—	2d.	2d.	—	—
Inlet and Exhaust Valve Rocker Fulcrum Pin	27-1110(2)	27-1110(2)	—	27-1110(2)	—	27-1110(2)	—	24-547(2)	24-545(2)	—	—
	4/-	4/-	—	4/-	—	4/-	—	4/-	5/-	—	—
Valve Rocker Fulcrum Pin Adjusting Nut	—	—	—	—	—	—	—	—	24-550(2)	—	—
									6d.		

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

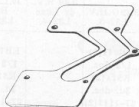
ENGINE.



27-1052



24-563



24-520



EB102



24-525



24-550



EB116



15-1117



K51A
M576B



15-1129



EB222



K234A



24-560



15-1119



24-545



27-1054



24-536



27-1130



27-1110
24-547



27-1053



24-541



27-1120



27-1125



24-534



24-542

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Valve Rocker Fulcrum Pin Locking Nut	EB141(2) 1/3 doz.	EB141(2) 1/3 doz.	—	EB141(2) 1/3 doz.	—	EB141(2) 1/3 doz.	—	EB141(2) 1/3 doz.	EB201(2) 2d.	—	—
Valve Rocker Fulcrum Pin Spring Washer	K51A(2) 3d. doz.	K51A(2) 3d. doz.	—	K51A(2) 3d. doz.	—	K51A(2) 3d. doz.	—	K51A(2) 3d. doz.	—	—	—
Valve Rocker Fulcrum Pin Thrust Washer	27-1111(2) 1d.	27-1111(2) 1d.	—	27-1111(2) 1d.	—	27-1111(2) 1d.	—	27-1111(2) 1d.	—	—	—
Valve Rocker Felt Washer	—	—	—	—	—	—	—	—	24-655(4) 1d.	—	—
Valve Rocker Fulcrum Pin Locking Stud	—	—	—	—	—	—	—	—	24-555(2) 2d.	—	—
Valve Rocker Fulcrum Pin Stud Nut	—	—	—	—	—	—	—	—	EB113(2) 1d.	—	—
Valve Rocker Roller	—	—	—	—	—	—	—	—	24-566(44) 4d.	—	—
Valve Rocker Return Spring, with adjuster	—	—	—	—	—	—	—	—	24-570(2) 1/1	—	—
Valve Rocker Return Spring Adjuster	—	—	—	—	—	—	—	—	24-580(2) 4d.	—	—
Valve Rocker Return Spring Adjuster Cap	—	—	—	—	—	—	—	—	24-576(2) 3d.	—	—
Valve Rocker Return Spring Adjuster Nut	—	—	—	—	—	—	—	—	24-585(2) 4d.	—	—
Engine Steady Plate	—	—	—	—	—	24-1012 6d.	—	24-1012 6d.	24-1011 6d.	—	—
Engine Steady Plate Bolt	—	—	—	—	—	27-1514 3d.	—	27-1514 3d.	24-1013 3d.	—	—
Engine Steady Plate Bolt Nut ..	—	—	—	—	—	27-8119 4d.	—	27-8119 4d.	EA80 2d.	—	—
Engine Steady Plate Bolt Split-pin ..	—	—	—	—	—	—	—	—	M626 1d. doz.	—	—
Engine Steady Plate Bolt Spring Washer	—	—	—	—	—	N584 6d. doz.	—	N584 6d. doz.	24-8784 6d. doz.	—	—
Exhaust Valve Lifter	27-424 8d.	27-424 8d.	27-424 8d.	27-424 8d.	27-424 8d.	27-424 8d.	24-588 8d.	27-424 8d.	27-423 8d.	24-588 8d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-1012



24-570



24-1011



24-580



24-555



24-566



27-424



27-423



27-1514



24-1013



24-588



M626



27-8119



EB113



EA80 EB201



EB141



24-585



27-1111



N584



K51*



24-8784



24-576



24-655

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Exhaust Valve Lifter Bush	27-427 4d.	27-427 4d.	27-427 4d.	27-427 4d.	27-427 4d.	27-427 4d.	—	27-427 4d.	24-590 4d.	—	—
Exhaust Valve Lifter Lever, with cable holder	27-1150 1/-	27-1150 1/-	27-1151 1/-	27-1150 1/-	27-1151 1/-	27-1150 1/-	—	24-591 1/-	—	—	—
Exhaust Valve Lifter Lever	—	—	—	—	—	—	24-594 1/-	—	15-71 1/-	24-593 1/-	—
Exhaust Valve Lifter Lever Locking Washer	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	24-81 1d.	—
Exhaust Valve Lifter Lever Nut	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	—
Exhaust Valve Lifter Cable Cover Stop	27-1163 3d.	27-1163 3d.	27-1163 3d.	27-1163 3d.	27-1163 3d.	27-1163 3d.	—	27-1163 3d.	—	24-70 1/-	—
Exhaust Lifter Cable Cover Stop Lock-nut	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	—	EB102 1d.	—	—	—
Exhaust Valve Lifter Lever (twin, front)	—	—	—	—	—	—	—	—	—	—	26-981 3/4
Exhaust Valve Lifter Lever (twin, rear)	—	—	—	—	—	—	—	—	—	—	26-986 3/4
Exhaust Valve Lifter Lever Toggle Rod	—	—	—	—	—	—	—	—	—	—	M522 1/9
Exhaust Valve Lifter Lever Toggle Rod Socket	—	—	—	—	—	—	—	—	—	—	M534 9d.
Exhaust Valve Lifter Spring	—	—	—	—	—	—	—	—	—	—	M554 2d.
Exhaust Valve Lifter Tube	—	—	—	—	—	—	—	—	—	—	M528 5d.
Exhaust Valve Lifter Tube Washer	—	—	—	—	—	—	—	—	—	—	M529 3d.
Exhaust Valve Lifter Ball Sleeve	—	—	—	—	—	—	—	—	—	—	M526 6d.
Exhaust Valve Lifter Ball Sleeve Lock-nut	—	—	—	—	—	—	—	—	—	—	M527 2d.
Piston, with gudgeon-pin, pads and rings	27-1025 16/-	27-1025 16/-	15-1040 18/6	15-1801 18/6	15-1040 18/6	15-1801 18/6	24-1451 £1 0 0	24-1451 £1 0 0	24-671 £1 1 6	24-1451 £1 0 0	26-356(2) £1 1 6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80

ENGINE.



27-427



27-1150
24-591



27-1151



24-593



24-590



24-594



24-81



24-70



EBI02
M527



15-71



M522



26-981



27-1163



26-986



M534



M554



M528



M529



M526

NOTE.—Figures in brackets denote number per set e.g., (2), 2/per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Piston only	27-1020 11/6	27-1020 11/6	15-1041 12/6	15-1811 12/6	15-1041 12/6 15-1799 18/6	15-1811 12/6	24-1444 15/-	24-1444 15/-	24-676 16/6	24-1444 15/-	26-395(2) 15/-
Piston with gudgeon-pin, pads and rings (G.P.O. only)	—	—	—	—	—	15-1824 18/6	—	24-1450 £1 2 0	—	—	—
Piston, with gudgeon-pin, pads and rings (Blue Star Models)	—	—	—	—	—	15-1825 14/-	—	24-1443 17/-	—	—	—
Piston only (Blue Star Models)	—	—	—	—	15-1042 12/6	—	—	—	—	—	—
Piston only (G.P.O. only)	—	—	—	—	—	—	—	—	24-670 £1 1 6	—	—
Piston, with gudgeon-pins, pads and rings (Red Star Models)	—	—	—	—	—	—	—	—	24-675 16/6	—	—
Piston only (Red Star Models)	—	—	—	—	—	—	—	—	—	—	26-355(2) 16/6
Piston, with gudgeon-pin, circlip and rings (cast iron)	—	—	—	—	—	—	—	—	—	—	26-396(2) 12/-
Piston only (cast iron)	—	—	—	—	—	—	—	—	—	—	M809(4) 1/-
Piston Ring	27-130(2) 1/-	27-130(2) 1/-	15-1077(2) 1/-	15-1077(2) 1/-	15-1077(2) 1/-	15-1077(2) 1/-	24-155(2) 1/-	24-155(2) 1/-	M809(2) 1/-	24-155(2) 1/-	26-403(2) 2/6
Piston Ring (scraper)	—	—	15-1079 1/6	15-1079 1/6	15-1079 1/6	15-1079 1/6	—	—	—	—	26-404(2) 6d. doz.
Gudgeon-pin, complete with pads	27-138 2/6	27-138 2/6	15-1590 2/6	15-1593 2/6	15-1590 2/6	15-1593 2/6	24-683 3/-	24-683 3/-	24-680 3/-	24-683 3/-	26-430 2/6
Gudgeon-pin Pad	27-490(2) 3d.	27-490(2) 3d.	15-1090(2) 3d.	15-1091(2) 3d.	15-1090(2) 3d.	15-1091(2) 3d.	24-690(2) 4d.	24-690(2) 4d.	24-690(2) 4d.	24-690(2) 4d.	26-430 2/6
Gudgeon-pin Bush	27-229 1/6	27-229 1/6	15-30 1/9	15-30 1/9	15-30 1/9	15-30 1/9	24-695 1/9	24-695 1/9	24-695 1/9	24-695 1/9	26-430 2/6
Gudgeon-pin (for cast iron piston)	—	—	—	—	—	—	—	—	—	—	26-403(2) 2/6
Gudgeon-pin Circlip (for cast iron piston)	—	—	—	—	—	—	—	—	—	—	26-404(2) 6d. doz.
Crankcase (drive side), complete with fixed fittings	15-1958 £2 5 6	15-1958 £2 5 6	15-2087 £2 5 6	15-1938 £2 5 6	15-1978 £2 5 6	27-1106 £2 5 6	24-1530 £3 2 0	24-1542 £3 2 6	24-1226 £4 3 0	24-1225 £4 3 0	26-430 £3 3 6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-1020



15-1041



15-1811



24-1443



24-1444
24-676



24-675



15-1825



15-1042
26-395



26-396



15-1590 15-1593,
24-680 24-683
27-138



15-1090 15-1091
24-690 27-490



26-404



15-30
24-695, 27-229



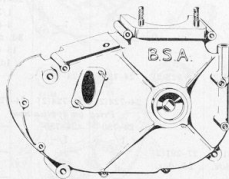
15-1079
24-145



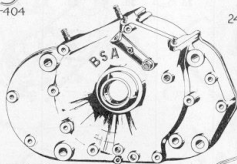
M1809 15-1077
24-155 27-130



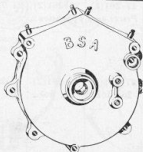
26-403



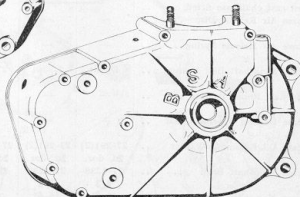
15-1958 15-1938 15-1978
15-2087 27-1106



24-1225
24-1226



26-430



24-1530, 24-1542

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

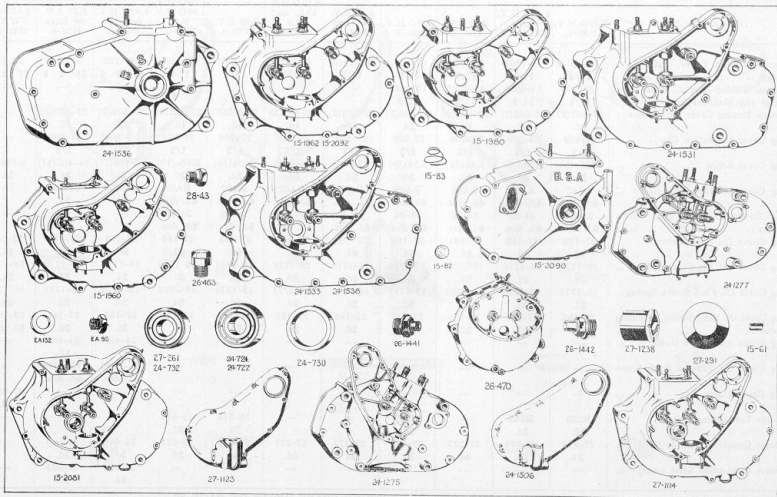
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Crankcase (gear side), complete with fixed fittings	27-1114 £3 10 0	27-1114 £3 10 0	15-2081 £3 10 0	15-1960 £3 19 6	15-1980 £3 19 6	15-1962 £4 1 6	24-1531 £4 19 6	24-1533 £5 0 0	24-1275 £5 17 6	24-1277 £5 17 6	26-470 £4 7 6
Crankcase (drive side), complete with fixed fittings (Blue Star Models) ..	—	—	—	—	—	15-2090 £2 7 6	—	24-1536 £3 4 6	—	—	—
Crankcase (gear side), complete with fixed fittings (Blue Star Models) ..	—	—	—	—	—	15-2092 £4 3 6	—	24-1538 £5 2 0	—	—	—
Crankcase Drain Screw	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	EA95(2) 3d.	EA95(2) 3d.	EA95 3d.
Crankcase Drain Screw Washer ..	—	—	—	—	—	—	—	—	EA132(2) 6d. doz.	EA132(2) 6d. doz.	EA132 6d. doz.
Crankcase Top Oil Plug	—	—	—	—	—	—	—	—	—	—	26-463 4d.
Crankcase Air Release Body, with tube	—	—	—	—	—	—	—	—	—	—	26-1442 1/3
Crankcase Air Release Body, with tube (when cast chaincase fitted) ..	—	—	—	—	—	—	—	—	—	—	26-1441 1/3
Crankcase Air Release Disc	—	—	—	—	—	—	—	—	—	—	5-82 3d. doz.
Crankcase Air Release Spring	—	—	—	—	—	—	—	—	—	—	15-83 1d.
Crankcase Mainshaft Ball Bearing ..	27-261	27-261	27-261	27-261(2)	27-261(2)	27-261(2)	24-722(2)	24-722(2)	24-732	24-732	—
Engine Shaft Roller Bearing	—	—	—	—	—	Prices on application.	—	—	24-724(2)	24-724(2)	24-724(2)
Crankcase Bearing Spacing Collar ..	—	—	—	—	—	—	—	—	Price on application. 24-730 1/-	24-730 1/-	—
Crankcase Oil Retaining Washer ..	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	27-291(2) 2d. doz.	—	—	—
Crankcase Mainshaft Bush	27-1238 2/3	27-1238 2/3	27-1238 2/3	—	—	—	—	—	—	—	—
Crankcase Mainshaft Bush Peg ..	15-61 3d. doz.	15-61 3d. doz.	15-61 3d. doz.	—	—	—	—	—	—	—	—
Crankcase Timing Cover, with fixed fittings (Blue Star Models)	—	—	—	—	—	27-1123 18/9	—	24-1506 18/9	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

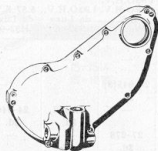
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

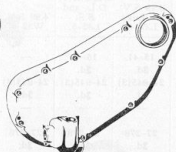
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Crankcase Timing Cover, with fixed fittings	15-1997 17/9	15-1997 17/9	15-1997 17/9	15-1997 17/9	27-1116 17/9	27-1116 17/9	24-1504 17/9	24-1504 17/9	24-1285 £1 2 0	24-1285 £1 2 0	28-555 £1 2 6
Crankcase Timing Cover, with fixed fittings (for Maglita)	15-1995 17/9	15-1995 17/9	15-1995 17/9	15-1995 17/9	— —	— —	— —	— —	— —	— —	— —
Crankcase Timing Cover Dowel Pin ..	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	27-502(2) 1d.	— —
Timing Cover Inspection Cap	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	27-209 1/3	— —
Timing Cover Screw	K58A(9) 2d.	K58A(9) 2d.	K58A(9) 2d.	K58A(9) 2d.	K58A(9) 2d.	K58A(9) 2d.	K58A(10) 2d.	K58A(10) 2d.	24-460(11) 2d.	24-460(11) 2d.	M588(9) 2d.
Timing Cover Oil Hole Plug Screw ..	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	EA62 4d. doz.	24-468 2d.	24-468 2d.	— —
Timing Cover Oil Hole Plug Screw Washer	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	24-36 6d. doz.	— —	— —	— —
Timing Cover Oil Feed Sleeve ..	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.	27-183 6d.
Timing Cover Oil Feed Sleeve End ..	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.	15-1776 3d.
Timing Cover Oil Feed Sleeve Spring ..	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.	15-1773 2d.
Timing Cover Oil Feed Sleeve Retaining Washer	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	27-185 2d.	26-1231 6d. doz.
Timing Cover Oil Sleeve Bush ..	— —	— —	— —	— —	— —	— —	— —	— —	24-467 1/-	24-467 1/-	— —
Timing Cover Oil Passage Grub Screw	— —	— —	— —	— —	— —	— —	— —	— —	15-1638 6d. doz.	15-1638 6d. doz.	— —
Timing Cover Union	— —	— —	— —	— —	— —	— —	— —	— —	— —	— —	27-8348 6d.
Crankcase Connecting Bolt	M253 2d.	M253 2d.	— —	M253 2d.	— —	— —	15-518 3d.	15-518 3d.	— —	— —	— —
Crankcase Connecting Stud (front) ..	27-277 3d.	27-277 3d.	27-277 3d.	27-277 3d.	27-277 3d.	27-277 3d.	27-277 3d.	27-277 3d.	24-940 3d.	24-940 3d.	— —
Crankcase Connecting Stud (rear) ..	— —	— —	— —	— —	— —	— —	— —	— —	24-935 3d.	24-935 3d.	— —

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

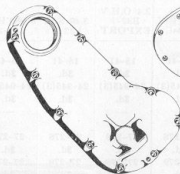
ENGINE.



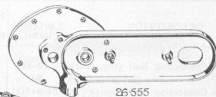
15-1995 15-1997
27-1116



24-1504



24-1285



26-555



27-502



K58A 24-460
M588



EA62



27-209



15-1636



24-468



24-36



15-1776



15-1773

24-935	3 1/2"
24-940	2 1/2"
27-277	3 1/2"



27-163



27-185



24-467



15-518



M253



27-8348

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1 EXPORT	3.49 S.V. L32-2	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Crankcase Connecting Bolt (top, rear)	15-41 3d.	15-41 3d.	15-41 3d.	15-41 3d.	15-41 3d.	15-41 3d.	—	—	—	—	—
Crankcase Connecting Bolt (front) ..	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	24-945(3) 3d.	—	—	—
Crankcase Connecting Stud (bottom, centre)	—	—	—	—	—	—	—	—	24-946 3d.	24-946 3d.	—
Crankcase Connecting Bolt (bottom, front)	27-278 3d.	27-278 3d.	27-278 3d.	27-278 3d.	27-278 3d.	27-278 3d.	27-278 3d.	27-278 3d.	—	—	—
Crankcase Connecting Bolt (bottom, rear)	27-279 3d.	27-279 3d.	27-279 3d.	27-279 3d.	27-279 3d.	27-279 3d.	27-279 3d.	27-279 3d.	—	—	—
Crankcase Connecting Stud (bottom), $\frac{1}{2}$ "	—	—	—	—	—	—	24-946(2) 3d.	24-946(2) 3d.	—	—	—
Crankcase Connecting Stud (top), $\frac{1}{2}$ "	—	—	—	—	—	—	24-947 3d.	24-947 3d.	—	—	—
Crankcase Connecting Stud (top, long), $\frac{1}{2}$ "	—	—	—	—	—	—	24-948 4d.	24-948 4d.	—	—	—
Crankcase Connecting Stud (top, short), $\frac{1}{2}$ "	—	—	—	—	—	—	24-949 4d.	24-949 4d.	—	—	—
Crankcase Connecting Bolt	—	—	—	—	—	—	—	—	24-945(7) 3d.	24-945(7) 3d.	M569A(3) 3d.
Crankcase Connecting Bolt (rear) ..	—	—	—	—	—	—	—	—	24-947(2) 3d.	24-947(2) 3d.	—
Crankcase Connecting Bolt Nut (for $\frac{1}{2}$ " bolt)	M570A(14) 2d.	M570A(14) 2d.	M570A(13) 2d.	M570A(14) 2d.	M570A(13) 2d.	M570A(13) 2d.	M570A(14) 2d.	M570A(14) 2d.	M570A(20) 2d.	M570A(20) 2d.	M570A(6) 2d.
Crankcase Connecting Bolt Nut (for $\frac{1}{2}$ " bolt)	—	—	—	—	—	—	15-5196(3) 2d.	15-5196(3) 2d.	—	—	—
Connecting Rod, complete with bushes	27-1200 12/-	27-1200 12/-	15-1514 12/-	15-1514 12/-	15-1514 12/-	15-1514 12/-	24-278 14/6	24-278 14/6	24-273 14/6	24-276 14/6	—
Connecting Rod, complete with bushes (Blue Star Models)	—	—	—	—	—	15-1522 14/-	—	24-1479 16/6	—	—	—
Connecting Rod, complete with bushes (Red Star Models)	—	—	—	—	—	—	—	—	24-275 16/6	—	—
Connecting Rod (outer), complete with bushes	—	—	—	—	—	—	—	—	—	—	26-601 16/3

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



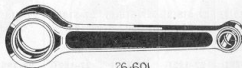
27-1200
15-1514
15-1522



24-273 24-275
24-276 24-278
24-1479



M570A



26-601



15-5196

15-41	4 1/8" LONG
27-277	3 1/16"
27-278	3 1/16"
27-279	1 1/16"
M569A	4 3/4"
24-945	4 3/4"
24-946	2 3/4"
24-947	3 3/8"

24-949	3 3/8" LONG
24-948	3 1/8" LONG

NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.88 S.V. W.T. G32-10.
Connecting Rod (inner), complete with bushes	—	—	—	—	—	—	—	—	—	—	26-600
Connecting Rod Big-end Bush ..	27-1208	27-1208	27-1208	27-1208	27-1208	27-1208	24-285	24-285	24-285	24-285	14/-
	2/3	2/3	2/3	2/3	2/3	2/3	3/-	3/-	3/-	3/-	—
Connecting Rod Big-end Bush (outer)	—	—	—	—	—	—	—	—	—	—	26-615(2)
Connecting Rod Big-end Bush (inner)	—	—	—	—	—	—	—	—	—	—	1/9
	—	—	—	—	—	—	—	—	—	—	26-610
	—	—	—	—	—	—	—	—	—	—	2/6
Connecting Rod Thrust Washer ..	27-518(2)	27-518(2)	27-518(2)	27-518(2)	27-518(2)	27-518(2)	24-284(2)	24-284(2)	24-386(2)	24-386(2)	26-655(2)
	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	1/-	1/-	1/-
Connecting Rod Thrust Washer Rivet	—	—	—	—	—	—	—	—	—	—	M828(6)
	—	—	—	—	—	—	—	—	—	—	3d. doz.
Crankpin	27-1221	27-1221	27-1221	27-1221	27-1221	27-1221	24-1430	24-1430	24-371	24-371	26-622
	4/-	4/-	4/-	4/-	4/-	4/-	6/-	6/-	6/-	6/-	7/-
Crankpin Roller	26-650(30)	26-650(30)	26-650(30)	26-650(30)	26-650(30)	26-650(30)	24-375(28)	24-375(28)	24-375(28)	24-375(28)	26-650(56)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Crankpin Roller Cage	—	—	—	—	—	—	24-380	24-380	24-380	24-380	—
	—	—	—	—	—	—	6/6	6/6	6/6	6/6	—
Crankpin Roller Cage (outer) ..	—	—	—	—	—	—	—	—	—	—	26-640
	—	—	—	—	—	—	—	—	—	—	2/6
Crankpin Roller Cage (inner) ..	—	—	—	—	—	—	—	—	—	—	26-645
	—	—	—	—	—	—	—	—	—	—	5/-
Crankpin Nut	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Crankpin Key	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Crankpin Locking Washer	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Crankpin Locking Washer Screw ..	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)
	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.	4d. doz.
Crankpin Oil Hole Plug Screw ..	27-239	27-239	27-239	27-239	27-239	27-239	15-1638	15-1638	15-1638	15-1638	—
	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	6d. doz.	—
Flywheel (drive side), with engine shaft, assembled	27-195	27-195	15-1581	15-1581	15-1575	15-1575	24-1420	24-1420	24-1283	24-1283	26-693
	£1 7 0	£1 7 0	£1 12 0	£1 12 0	£1 17 6	£1 17 6	£2 2 6	£2 2 6	£2 6 0	£2 6 0	£2 7 0

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



EA101



15-1495



26-600



R11



EA62



26-640



27-195



24-1283



26-693



15-1581



24-1420



24-380
26-645



27-1208



27-518 24-386
24-284



24-285



15-1575



M628



26-655



26-615



26-610



27-1221



26-650



24-1430
24-371



27-239
15-1638



24-375



26-622

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Flywheel (drive side), with engine shaft, assembled (Blue Star Models) ..	—	—	—	—	—	15-1600 £2 0 0	—	24-1481 £2 5 0	—	—	—
Flywheel (drive side), with engine shaft, assembled (Red Star Models) ..	—	—	—	—	—	—	—	—	24-1263 £2 8 6	—	—
Flywheel (gear side), with engine shaft, assembled	27-1182 £1 8 0	27-1182 £1 8 0	15-1527 £1 13 0	15-1578 £1 13 0	15-1528 £1 18 6	15-1528 £1 18 6	24-1422 £2 3 6	24-1422 £2 3 6	24-1257 £2 10 0	24-1257 £2 10 0	26-683 £2 8 6
Flywheel (gear side), with engine shaft, assembled (Blue Star Models) ..	—	—	—	—	—	15-1602 £2 1 0	—	24-1483 £2 6 0	—	—	—
Flywheel (gear side), with engine shaft, assembled (Red Star Models) ..	—	—	—	—	—	—	—	—	24-1265 £2 12 6	—	—
Engine Shaft (drive side)	27-1232 9/-	27-1232 9/-	27-1232 9/-	27-1232 9/-	27-1232 9/-	27-1232 9/-	24-1424 9/6	24-1424 9/6	24-341 10/6	24-341 10/6	26-733 9/-
Engine Shaft (gear side)	27-1231 10/-	27-1231 10/-	27-1231 10/-	15-173 10/-	15-173 10/-	15-173 10/-	24-1425 10/6	24-1425 10/6	24-1292 14/6	24-1292 14/6	26-723 10/6
Engine Shaft Rivet	R9(10) 1d.	R9(10) 1d.	R9(10) 1d.	R9(10) 1d.	R9(10) 1d.	R9(10) 1d.	24-1426 (14) 1d.	24-1426 (14) 1d.	24-430(10) 1d.	24-430(10) 1d.	26-745(10) 1d.
Oil Flinger (engine shaft, drive side) ..	27-1235 3d.	27-1235 3d.	27-1234 3d.	27-1234 3d.	27-1234 3d.	27-1234 3d.	24-1258 3d.	24-1258 3d.	24-1259 3d.	24-1259 3d.	24-1259 3d.
Engine Shaft Timing Pinion	27-1245 2/6	27-1245 2/6	27-1245 2/6	27-1245 2/6	27-1245 2/6	27-1245 2/6	27-1245 2/6	27-1245 2/6	24-703 1/9	24-703 1/9	26-1225 2/3
Engine Shaft Timing Pinion Key ..	15-40 2d.	15-40 2d.	15-40 2d.	15-40 2d.	15-40 2d.	15-40 2d.	15-40 2d.	15-40 2d.	24-342 2d.	24-342 2d.	15-40 2d.
Engine Shaft Timing Pinion Locking Washer	15-1410 1d.	15-1410 1d.	15-1410 1d.	15-1410 1d.	15-1410 1d.	15-1410 1d.	15-1410 1d.	15-1410 1d.	24-705 1d.	24-705 1d.	26-1227 1d.
Engine Shaft Timing Pinion Nut ..	15-1396 4d.	15-1396 4d.	15-1396 4d.	15-1396 4d.	15-1396 4d.	15-1396 4d.	15-1396 4d.	15-1396 4d.	24-710 3d.	24-710 3d.	26-1224 4d.
Engine Shaft Felt Washer (driving side)	—	—	—	—	—	—	—	—	—	—	M621 6d.
Engine Shaft Washer	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	15-177 2d. doz.	—	—	—
Engine Shaft Shim (.005 thick) ..	—	—	—	—	—	—	—	—	24-388 2d. doz.	24-388 2d. doz.	24-388 2d. doz.
Engine Shaft Shim (.010 thick) ..	—	—	—	—	—	—	—	—	24-389 2d. doz.	24-389 2d. doz.	24-389 2d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-1481



15-1600



24-1263



27-1182



15-1527 15-1578



15-1528 15-1602



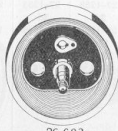
24-1422 24-1483



24-1257



27-1232



26-683



24-1424



24-341



24-388



15-177 24-389



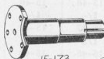
26-733



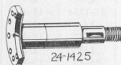
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27 1231



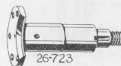
15-173



24-1425



24-1292



26-723



R9 24-430
26-745



24-1258 24-1259
27-1234 27-1235

15-1410



27-1245



24-703



26-1225



26-1227



15-1396



24-342



24-1426



24-710



M621



24-705



26-1224



15-40

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Engine Shaft Plug	27-1241 1/6 doz.	27-1241 1/6 doz.	27-1241 1/6 doz.	27-1241 1/6 doz.	27-1241 1/6 doz.	27-1241 1/6 doz.	—	—	—	—	—
Engine Shaft Nut	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	24-165 1/-	26-740 1/-
Cush Drive Felt Washer	27-1233 3d.	27-1233 3d.	27-1233 3d.	27-1233 3d.	27-1233 3d.	27-1233 3d.	27-1233 3d.	27-1233 3d.	15-42 1d.	15-42 1d.	—
Cush Drive, complete assembly (state number of teeth)	27-1256 16/6	27-1256 16/6	27-1256 16/6	27-1256 16/6	15-1559 16/6	15-1559 16/6	15-1559 16/6	15-1559 16/6	24-169 16/6	24-169 16/6	26-767 18/-
Cush Drive Bearing	27-315 4/6	27-315 4/6	27-315 4/6	27-315 4/6	27-315 4/6	27-315 4/6	27-315 4/6	27-315 4/6	24-348 4/6	24-348 4/6	26-776 4/6
Cush Drive Bearing (when cast chain-cases fitted)	—	—	—	—	—	—	—	—	—	—	26-775 4/6
Cush Drive, complete assembly (state number of teeth) (when cast chain-cases fitted).	—	—	—	—	—	—	—	—	—	—	26-768 11/6
Cush Drive Sleeve	27-307 4/-	27-307 4/-	27-307 4/-	27-307 4/-	15-1555 4/-	15-1555 4/-	15-1555 4/-	15-1555 4/-	15-1555 4/-	15-1555 4/-	15-1555 4/-
Cush Drive Spring	27-1254 1/-	27-1254 1/-	27-1254 1/-	27-1254 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-	15-46 1/-
Cush Drive Spring Nut	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3	15-47 1/3
Cush Drive Spring Locknut	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.	15-48 9d.
Cush Drive and Engine Shaft Key ..	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.	EA50 3d.
Engine Shaft Sprocket (15T)	—	—	—	—	—	—	—	—	—	—	25-257 6/6
Engine Shaft Sprocket (16T)	27-293 5/-	27-293 5/-	27-293 5/-	—	—	—	—	—	—	—	25-258 6/6
Engine Shaft Sprocket (17T)	27-297 5/-	27-297 5/-	27-297 5/-	—	15-1567 5/-	—	15-1567 5/-	15-1567 5/-	15-1567 5/-	15-1567 5/-	25-259 6/6
Engine Shaft Sprocket (18T)	27-298 5/-	27-298 5/-	27-298 5/-	27-298 5/-	15-1566 5/-	15-1566 5/-	15-1566 5/-	15-1566 5/-	15-1566 5/-	15-1566 5/-	25-260 6/6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-165



26-740



26-776



24-1233



15-42



26-775



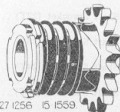
27-1254



27-307
15-1555



15-46



27-1256 15-1559
24-169 26-767
26-768.



15-48



27-1241



EA 50



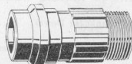
15-47



24-348



15-1566 15-1567
25-257 25-258 25-259 25-260.
27-293 27-297 27-298



27-315

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Engine Shaft Sprocket (19T)	27-299	27-299	27-299	27-299	15-1565	15-1565	15-1565	15-1565	15-1565	15-1565	25-261
	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	6/6
Engine Shaft Sprocket (20T)	27-300	27-300	27-300	27-300	15-1564	15-1564	15-1564	15-1564	15-1564	15-1564	25-262
	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	6/6
Engine Shaft Sprocket (21T)	27-301	27-301	27-301	27-301	15-1560	15-1560	15-1560	15-1560	15-1560	15-1560	—
	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	5/-	—
Engine Shaft Sprocket (22T)	—	—	—	—	15-1561	15-1561	—	—	15-1561	15-1561	—
	—	—	—	—	5/-	5/-	—	—	5/-	5/-	—
Engine Shaft Sprocket (23T)	—	—	—	—	15-1562	15-1562	—	—	15-1562	15-1562	—
	—	—	—	—	5/-	5/-	—	—	5/-	5/-	—
Engine Shaft Sprocket (24T)	—	—	—	—	15-1563	15-1563	—	—	15-1563	15-1563	—
	—	—	—	—	5/-	5/-	—	—	5/-	5/-	—
Engine Shaft Sprocket (25T)	—	—	—	—	15-1569	15-1569	—	—	15-1569	15-1569	—
	—	—	—	—	5/-	5/-	—	—	5/-	5/-	—
Maglita Pinion	27-345	27-345	27-345	27-345	27-345	27-345	27-345	27-345	—	—	—
	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	—	—	—
Magneto Pinion	27-1499	27-1499	27-1499	27-1499	27-1499	27-1499	27-1499	27-1499	24-885	24-885	—
	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	—
Magneto Pinion Spring Washer ..	M576B	M576B	M576B	M576B	M576B	M576B	M576B	M576B	M576B	M576B	—
	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	—
Magneto Pinion Nut	24-195	24-195	24-195	24-195	24-195	24-195	24-195	24-195	24-195	24-195	—
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	—
Maglita Pinion Nut	24-195	24-195	24-195	24-195	24-195	24-195	24-195	24-195	—	—	—
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	—	—	—
Magneto Drive Oil Retaining Washer (felt)	—	—	—	—	—	—	—	—	24-890	24-890	—
	—	—	—	—	—	—	—	—	6d.	6d.	—
Magneto and Crankcase Dowel ..	27-174(2)	27-174(2)	27-174(2)	27-174(2)	27-174(2)	27-174(2)	27-174(2)	27-174(2)	—	—	—
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	—	—	—
Magneto Pinion Oil Retaining Washer	27-558	27-558	27-558	27-558	27-558	27-558	27-558	27-558	—	—	—
	10d.	10d.	10d.	10d.	10d.	10d.	10d.	10d.	—	—	—
Magneto Pinion Oil Retaining Washer Screw	27-564(3)	27-564	27-564(3)	27-564(3)	27-564(3)	27-564(3)	27-564(3)	27-564(3)	—	—	—
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	—	—	—
Magneto Locating Dowel	—	—	—	—	—	—	—	—	24-1381(2)	24-1381(2)	—
	—	—	—	—	—	—	—	—	1d.	1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-1499



24-885



15-1560. 15-1561. 15-1562
15-1563. 15-1564. 15-1565
15-1569. 25-261. 25-262
27-300. 27-299. 27-301



27-558



27-345



27-174



27-564



24-195



24-1381



M5769



24-890

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Magneto Locating Dowel Nut..	—	—	—	—	—	—	—	—	15-247(2) 1d.	15-247(2) 1d.	—
Magneto Strap, front (Lucas K.M.1)	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	24-1456 1/-	24-1456 1/-	—	—	—
Magneto Strap, rear (Lucas K.M.1) ..	27-751 1/-	27-751 1/-	27-751 1/-	27-751 1/-	27-751 1/-	27-751 1/-	24-1458 1/-	24-1458 1/-	—	—	—
Magdyno Strap, front (Lucas M.S.1)	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	24-1460 1/-	24-1460 1/-	—	—	—
Magdyno Strap, rear (Lucas M.S.1) ..	27-721 1/-	27-721 1/-	27-721 1/-	27-721 1/-	27-721 1/-	27-721 1/-	24-1462 1/-	24-1462 1/-	—	—	—
Maglita Strap, front	27-757 1/-	27-757 1/-	27-757 1/-	27-757 1/-	27-753 1/-	27-753 1/-	24-1464 1/-	24-1464 1/-	—	—	—
Maglita Strap, rear	27-759 1/-	27-759 1/-	27-759 1/-	27-759 1/-	27-755 1/-	27-755 1/-	24-1466 1/-	24-1466 1/-	—	—	—
Mag-generator Strap, front (Bosch) ..	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	27-716 1/-	24-1460 1/-	24-1460 1/-	—	—	—
Mag-generator Strap, rear (Bosch) ..	27-727 1/-	27-727 1/-	27-727 1/-	27-727 1/-	27-727 1/-	27-727 1/-	24-1468 1/-	24-1468 1/-	—	—	—
Bosch Magneto Strap, front	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	27-746 1/-	24-1456 1/-	24-1456 1/-	—	—	—
Bosch Magneto Strap, rear	15-2124 1/-	15-2124 1/-	15-2124 1/-	15-2124 1/-	15-2124 1/-	15-2124 1/-	24-1453 1/-	24-1453 1/-	—	—	—
Magneto Strap (Lucas K.S.A.1) ..	—	—	—	—	—	—	—	—	24-1371 1/-	24-1371 1/-	—
Magdyno Strap (Lucas M.S.1) ..	—	—	—	—	—	—	—	—	24-1370 1/-	24-1370 1/-	—
Mag-generator Strap (Bosch)	—	—	—	—	—	—	—	—	24-1374 1/-	24-1374 1/-	—
Magneto Strap (Bosch).. ..	—	—	—	—	—	—	—	—	24-1383 1/-	24-1383 1/-	—
Magneto Strap Clip Piece (plain hole)	28-239 4d.	28-239 4d.	28-239 4d.	28-239 4d.	28-239 4d.	28-239 4d.	24-1376 4d.	24-1376 4d.	24-1376 4d.	24-1376 4d.	—
Magneto Strap Clip Piece (threaded hole)	28-240 4d.	28-240 4d.	28-240 4d.	28-240 4d.	28-240 4d.	28-240 4d.	24-1377 4d.	24-1377 4d.	24-1377 4d.	24-1377 4d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-746



24-1456



27-716
24-1460 27-757



27-721



27-755 15-2124
24-1453 24-1458 24-1466



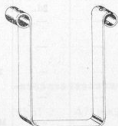
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24-1462 27-727 24-1464
24-1468 27-753



15-247



27-751



24-1383



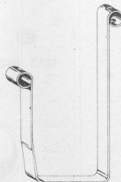
24-1374



28-239
24-1376



28-240
24-1377



24-1370



24-1371

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Magneto Strap Saddle Washer ..	28-241 2d.	28-241 2d.	28-241 2d.	28-241 2d.	28-241 2d.	28-241 2d.	24-1378 2d.	24-1378 2d.	24-1378 2d.	24-1378 2d.	—
Magneto Strap Clip Bolt	28-242 3d.	28-242 3d.	28-242 3d.	28-242 3d.	28-242 3d.	28-242 3d.	24-1379 3d.	24-1379 3d.	24-1379 3d.	24-1379 3d.	—
Magneto Platform	—	—	—	—	—	—	—	—	24-1380 2/6	24-1380 2/6	M572A 2/-
Magneto Platform Bolt (right-hand) ..	—	—	—	—	—	—	—	—	—	—	M573 6d.
Magneto Platform Bolt (left-hand) ..	—	—	—	—	—	—	—	—	—	—	M573A 3d.
Magneto Platform Bolt Washer ..	—	—	—	—	—	—	—	—	—	—	EB76(2) 1d.
Magneto Base Screw	—	—	—	—	—	—	—	—	—	—	M576A(4) 3d.
Magneto Base Screw Spring Washer ..	—	—	—	—	—	—	—	—	—	—	M576B(4) 3d. doz.
Magneto Platform Stud	—	—	—	—	—	—	—	—	24-860(4) 2d.	24-860(4) 2d.	—
Magneto Platform Stud Spring Washer	—	—	—	—	—	—	—	—	M576B(4) 3d. doz.	M576B(4) 3d. doz.	—
Magneto Platform Stud Nut	—	—	—	—	—	—	—	—	EB106(4) 2d.	EB106(4) 2d.	—
Magneto Chain Sprocket	—	—	—	—	—	—	—	—	—	—	M568 4/-
Magneto Chain	—	—	—	—	—	—	—	—	—	—	M851 3/7
Magneto Chain Cover	—	—	—	—	—	—	—	—	—	—	26-1240 1/6
Magneto Chain Cover Stud	—	—	—	—	—	—	—	—	—	—	R19(2) 6d.
Magneto Chain Cover Stud Washer ..	—	—	—	—	—	—	—	—	—	—	M550A(2) 3d. doz.
Magneto Chain Cover Stud Nut ..	—	—	—	—	—	—	—	—	—	—	EA80(2) 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



28-241
24-1378



24-1380



M572^A



28-242
24-1379



M573



M576^A
M573^R



EB 76
M550^A



M576^B



24-860



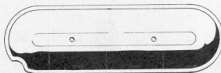
EB106 EA80



M568



M851 47LINKS



26-1240



R19

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

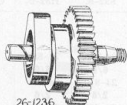
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

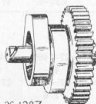
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cam Pinion Chain Sprocket	—	—	—	—	—	—	—	—	—	—	M567 4/~
Cam Pinion Chain Sprocket Nut ..	—	—	—	—	—	—	—	—	—	—	EB106 2d.
Cam Pinion (twin, front), complete with spindle	—	—	—	—	—	—	—	—	—	—	26-1235 15/9
Cam Pinion (twin, rear), complete with spindle	—	—	—	—	—	—	—	—	—	—	26-1237 14/9
Cam Pinion (twin, front), complete with spindle (high lift)	—	—	—	—	—	—	—	—	—	—	26-1242 15/9
Cam Pinion (twin, rear), complete with spindle (high lift)	—	—	—	—	—	—	—	—	—	—	26-1243 14/9
Front Cam Spindle	—	—	—	—	—	—	—	—	—	—	26-1220 3/6
Rear Cam Spindle	—	—	—	—	—	—	—	—	—	—	26-1225 2/6
Cam Pinion (twin, front)	—	—	—	—	—	—	—	—	—	—	26-1221 12/6
Cam Pinion (twin, rear)	—	—	—	—	—	—	—	—	—	—	26-1222 12/6
Cam Pinion (twin, front) (high lift) ..	—	—	—	—	—	—	—	—	—	—	26-1244 12/6
Cam Pinion (twin, rear) (high lift) ..	—	—	—	—	—	—	—	—	—	—	26-1245 12/6
Cam Pinion Spindle Key	—	—	—	—	—	—	—	—	—	—	EA101(2) 1d.
Cam Pinion Bush, T.C. (twin, front) ..	—	—	—	—	—	—	—	—	—	—	26-912 1/6
Cam Pinion Bush, T.C. (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	26-912 1/6
Front Cam Spindle Oil Retaining Washer	—	—	—	—	—	—	—	—	—	—	26-1234 2d.
Cam Pinion Bush, C.C. (twin, front)	—	—	—	—	—	—	—	—	—	—	M515 1/6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



26-1236
26-1242



26-1237
26-1243



26-1222
26-1245



26-1221
26-1244



EA 101



26-1220



EB 106



M567



26-1223



26-912



26-1234



M515

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cam Pinion Bush, C.C. (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	M515 1/6
Idler Pinion	27-1490 4/-	27-1490 4/-	27-1490 4/-	27-1490 4/-	27-1490 4/-	27-1490 4/-	24-882 6/6	24-882 6/6	24-880 6/6	24-880 6/6	—
Idler Pinion Shaft	27-1494 2/6	27-1494 2/6	27-1494 2/6	27-1494 2/6	27-1494 2/6	27-1494 2/6	27-1494 2/6	27-1494 2/6	24-870 2/6	24-870 2/6	—
Idler Pinion Bush (timing cover) ..	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	24-665 1/9	—
Idler Pinion Thrust Washer	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	24-875 4d.	—
Idler Pinion Shaft Hole Plug	27-328 2d.	27-328 2d.	27-328 2d.	27-328 2d.	27-328 2d.	27-328 2d.	—	—	—	—	—
Maglita Drive Idler Pinion	27-330 6/6	27-330 6/6	27-330 6/6	27-330 6/6	27-330 6/6	27-330 6/6	—	—	—	—	—
Inlet Cam Pinion	27-1470 8/6	27-1470 8/6	27-1473 8/6	27-1470 8/6	27-1473 8/6	27-1470 8/6	27-1470 8/6	27-1470 8/6	24-438 11/-	24-437 10/-	—
Exhaust Cam Pinion	27-1471 8/6	27-1471 8/6	27-1471 8/6	27-1471 8/6	27-1471 8/6	27-1471 8/6	27-1471 8/6	27-1471 8/6	24-442 10/-	24-442 10/-	—
Inlet Cam Pinion (Blue Star Models)	—	—	—	—	—	15-1392 8/6	—	15-1392 8/6	—	—	—
Exhaust Cam Pinion (Blue Star Models)	—	—	—	—	—	15-1393 8/6	—	15-1393 8/6	—	—	—
Exhaust Cam Pinion (Red Star Models)	—	—	—	—	—	—	—	—	24-443 11/-	—	—
Cam Pinion Spindle	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	27-1480(2) 2/-	24-660(2) 3/-	24-660(2) 3/-	—
Cam Pinion Spindle Bush (timing cover)	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	27-363(2) 1/-	24-665(2) 1/9	24-665(2) 1/9	—
Valve Tappet	27-1520(2) 3/-	27-1520(2) 3/-	15-1220(2) 3/-	27-1520(2) 3/-	15-1220(2) 3/-	27-1520(2) 3/-	24-1436(2) 3/-	24-1435(2) 3/-	24-407(2) 3/6	24-408(2) 3/6	—
Inlet and Exhaust Tappet, complete	—	—	—	—	—	—	—	—	—	—	26-1228(4) 3/9
Tappet Rod (twin)	—	—	—	—	—	—	—	—	—	—	M563(4) 2/9

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



M 515



27-1490.	51 TEETH
24-860.	60
24-882.	60
27-330.	62



27-1494 24-870



24-660



24-437 24-438
24-442 24-443



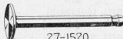
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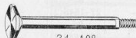
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15-1392, 15-1393



27-1480



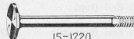
27-1520
24-1435
24-1436



24-408



26-1228



15-1220
27-368



24-407



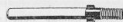
24-875



27-363



27-328



M563

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Inlet Valve Tappet Head	—	—	27-418 4d.	—	27-418 4d.	—	24-1433 6d.	—	—	24-403 9d.	26-1226(2) 8d.
Exhaust Valve Tappet Head	—	—	27-419 6d.	—	27-419 6d.	—	24-1432 9d.	—	—	24-403 9d.	26-1226(2) 8d.
Inlet Valve Tappet Locknut	—	—	M61 2d.	—	M61 2d.	—	M61 2d.	—	—	15-67 1d.	—
Exhaust Valve Tappet Locknut ..	—	—	M61 2d.	—	M61 2d.	—	M61 2d.	—	—	24-1434 4d.	—
Inlet Valve Tappet Locking Sleeve ..	—	—	—	—	—	—	—	—	—	—	M561(2) 6d.
Exhaust Valve Tappet Locking Sleeve	—	—	—	—	—	—	—	—	—	—	M561(2) 6d.
Valve Tappet Guide	27-1535(2) 3/6	27-1535(2) 3/6	15-1226(2) 3/6	27-1535(2) 3/6	15-1226(2) 3/6	27-1534(2) 4/6	24-1441(2) 4/-	24-1440(2) 4/6	24-411(2) 4/6	24-412(2) 4/-	M564(4) 2/6
Tappet Guide Plate	27-380 2d.	27-380 2d.	—	27-380 2d.	—	15-1253 2d.	24-1438 1/-	15-1253 2d.	24-862 2d.	24-422 1/-	—
Tappet Guide Plate Screw Washer ..	27-551 3d. doz.	27-551 3d. doz.	—	27-551 3d. doz.	—	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	—	K197 3d. doz.	—
Tappet Guide Plate Screw	24-7149 2d.	24-7149 2d.	—	24-7149 2d.	—	24-7149 2d.	24-7149 2d.	24-7149 2d.	—	EA62 4d. doz.	—
Valve Push Rod, complete with ends ..	27-1540(2) 2/9	27-1540(2) 2/9	—	15-1927(2) 2/9	—	15-1933(2) 6/-	—	24-1417(2) 6/-	24-600(2) 6/-	—	—
Valve Push Rod End (top)	27-1548(2) 9d.	27-1548(2) 9d.	—	27-1548(2) 9d.	—	27-1548(2) 9d.	—	27-1548(2) 9d.	15-1239(2) 9d.	—	—
Valve Push Rod End (bottom)	27-1548(2) 9d.	27-1548(2) 9d.	—	27-1548(2) 9d.	—	27-1549(2) 10d.	—	27-1549(2) 10d.	24-610(2) 10d.	—	—
Valve Push Rod End Rivet	15-1244(4) 2d. doz.	15-1244(4) 2d. doz.	—	15-1244(4) 2d. doz.	—	15-1244(4) 2d. doz.	—	15-1244(4) 2d. doz.	15-1244(4) 2d. doz.	—	—
Tappet Tube	27-1560(2) 2/-	27-1560(2) 2/-	—	15-1259(2) 2/-	—	15-1257(2) 2/-	—	24-1427(2) 2/-	24-623(2) 10d.	—	—
Tappet Tube Top Joint Washer ..	—	—	—	—	—	—	—	—	15-1261(2) 2d.	—	—
Tappet Tube Bottom Rubber Joint Washer	27-1567(2) 1d.	27-1567(2) 1d.	—	27-1567(2) 1d.	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-418



24-1433



24-403



26-1226



27-419



24-1432



M61
15-67



M561



24-1434



27-1535



27-1534
24-1440



M564



15-1226
24-1441



15-1253



24-1438



24-411



24-422



27-360



24-7149



15-1261



24-862



27-551



24-412



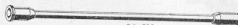
K197



27-1567



24-62



24-600



27-1540
15-1927



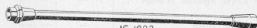
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15-1244



24-610



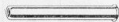
15-1933
24-1417



27-1560
15-1259



27-1549



24-623



27-1548



15-1257
24-1427

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Tappet Tube Spring	—	—	—	—	—	—	—	—	24-625(2) 3d.	—	—
Tappet Tube Locknut	—	—	—	—	—	27-1570(2) 6d.	—	27-1570(2) 6d.	—	—	—
Push Rod Return Spring	—	—	—	—	—	24-640(2) 3d.	—	24-640(2) 3d.	24-640(2) 3d.	—	—
Return Spring Sleeve	—	—	—	—	—	—	—	—	24-628(2) 1/9	—	—
Return Spring Sleeve Locking Spring	—	—	—	—	—	—	—	—	24-635 1d.	—	—
Return Spring Sleeve Locking Spring Screw	—	—	—	—	—	—	—	—	EA62 4d. doz.	—	—
Inlet Valve Lever (twin, front) ..	—	—	—	—	—	—	—	—	—	—	26-976 4/6
Inlet Valve Lever (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	26-978 4/6
Exhaust Valve Lever (twin, front) ..	—	—	—	—	—	—	—	—	—	—	26-975 4/6
Exhaust Valve Lever (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	26-977 4/6
Inlet Valve Lever Spindle	—	—	—	—	—	—	—	—	—	—	26-970(2) 1/6
Exhaust Valve Lever Spindle	—	—	—	—	—	—	—	—	—	—	M822(2) 1/6
Inlet Valve Lever Spindle Washer ..	—	—	—	—	—	—	—	—	—	—	26-1005(2) 2d.
Inlet Valve Lever Bush	—	—	—	—	—	—	—	—	—	—	M517(2) 10d.
Exhaust Valve Lever Bush	—	—	—	—	—	—	—	—	—	—	M516(2) 1/-
Oil Pump, complete with coupling and spring	—	—	—	—	—	—	—	—	24-759 17/6	24-759 17/6	—
Oil Pump Coupling	—	—	—	—	—	—	—	—	24-762 6d.	24-762 6d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-625



27-1570



24-640



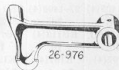
24-628



24-635



EA62



26-976



26-978



26-975



26-977



26-370



M 822



26-1005



M517



M 516



24-762

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pump Coupling Spring	—	—	—	—	—	—	—	—	24-763 1d.	24-763 1d.	—
Oil Pump, complete	27-1371 17/-	27-1371 17/-	27-1371 17/-	27-1371 17/-	27-1371 17/-	27-1371 17/-	27-1371 17/-	27-1371 17/-	—	—	26-1067 18/3
Oil Pump Body	27-1382 7/6	27-1382 7/6	27-1382 7/6	27-1382 7/6	27-1382 7/6	27-1382 7/6	27-1382 7/6	27-1382 7/6	24-771 8/-	24-771 8/-	26-1077 12/6
Oil Pump Body Dowel	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	24-783(2) 1d.	—
Oil Pump Body Stud	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	27-1405(4) 2d.	—	—	26-1080(3) 2d.
Oil Pump Body Stud Nut	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	—	—	26-1085(3) 2d.
Oil Pump Body Spring Washer ..	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	—	—	—
Oil Pump Body Cover	27-1383 4/-	27-1383 4/-	27-1383 4/-	27-1383 4/-	27-1383 4/-	27-1383 4/-	27-1383 4/-	27-1383 4/-	—	—	—
Oil Pump Body Cover Screw ..	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	27-1387(4) 1d.	—	—	—
Oil Pump Body Cover Joint Washer	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	27-1390 6d. doz.	24-773 2d.	24-773 2d.	—
Oil Pump Body Plate Junk Ring ..	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	24-779 2d.	—
Oil Pump Body Top Plate	—	—	—	—	—	—	—	—	24-777 3/6	24-777 3/6	—
Oil Pump Body Top Plate Screw ..	—	—	—	—	—	—	—	—	24-780(4) 1d.	24-780(4) 1d.	—
Oil Pump Body Gauze Plate, complete	—	—	—	—	—	—	—	—	24-794 9d.	24-794 9d.	—
Oil Pump Body Gauze Plate Screw ..	—	—	—	—	—	—	—	—	EA76(4) 2d.	EA76(4) 2d.	—
Oil Pump Body Gauze Plate Spring Washer	—	—	—	—	—	—	—	—	K197(4) 3d. doz.	K197(4) 3d. doz.	—
Oil Pump Cover Plate	—	—	—	—	—	—	—	—	24-815 1/-	24-815 1/-	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-763



27-1382



24-771



26-1077



24-783



27-1405
26-1080



EB113
26-1085



K.197



24-780



27-1387



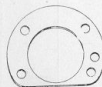
27-1383



27-1390



EA76



24-773



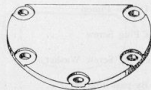
24-177



24-794



24-779



24-815

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pump Cover Plate Cover Joint	—	—	—	—	—	—	—	—	24-810	24-810	—
Washer	—	—	—	—	—	—	—	—	1d.	1d.	—
Oil Pump Stud	—	—	—	—	—	—	—	—	24-820(5)	24-820(5)	—
									2d.	2d.	—
Oil Pump Gauze Plate Cover Spring	—	—	—	—	—	—	—	—	K197(5)	K197(5)	—
Washer	—	—	—	—	—	—	—	—	3d. doz.	3d. doz.	—
Oil Pump Gauze Plate Cover Stud Nut	—	—	—	—	—	—	—	—	EB113(5)	EB113(5)	—
									1d.	1d.	—
Oil Pump Shaft	—	—	—	—	—	—	—	—	24-765	24-765	—
									2/-	2/-	—
Oil Pump Shaft Worm Wheel ..	—	—	—	—	—	—	—	—	24-760	24-760	—
									4/6	4/6	—
Oil Pump Shaft Worm Wheel Key ..	—	—	—	—	—	—	—	—	27-347	27-347	—
									2d.	2d.	—
Oil Pump Shaft Worm Wheel Spring	—	—	—	—	—	—	—	—	K197	K197	—
Washer	—	—	—	—	—	—	—	—	3d. doz.	3d. doz.	—
Oil Pump Shaft Worm Wheel Nut ..	—	—	—	—	—	—	—	—	15-1485	15-1485	—
									3d.	3d.	—
Oil Pump Shaft Worm Wheel Split-pin	—	—	—	—	—	—	—	—	M626	M626	—
									1d. doz.	1d. doz.	—
Oil Pump Shaft Bush	—	—	—	—	—	—	—	—	24-768	24-768	—
									1/-	1/-	—
Oil Pump Worm Pinion	27-1402	27-1402	27-1402	27-1402	27-1402	27-1402	27-1402	27-1402	—	—	—
	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	—	—	—
Oil Pump Driving Pinion	27-1394	27-1394	27-1394	27-1394	27-1394	27-1394	27-1394	27-1394	24-786	24-786	—
	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	—
Oil Pump Driven Pinion	27-1398	27-1398	27-1398	27-1398	27-1398	27-1398	27-1398	27-1398	24-790	24-790	—
	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	—
Oil Passage Plug Screw	—	—	—	—	—	—	—	—	EA62	EA62	—
									4d. doz.	4d. doz.	—
Oil Passage Plug Screw Washer ..	—	—	—	—	—	—	—	—	24-36	24-36	—
									6d. doz.	6d. doz.	—
Oil Pump By-pass Plunger	27-1415	27-1415	27-1415	27-1415	27-1415	27-1415	27-1415	27-1415	27-1415	27-1415	—
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



K197



EB113



27-347



24-768



27-1415



EA62



M626



15-1485



24-765



24-760



24-820



27-1402



24-36



27-1394



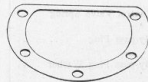
27-1398



24-790



24-786



24-810

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pump By-pass Plunger Spring ..	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	27-1416 1d.	—
Oil Pump Spindle	—	—	—	—	—	—	—	—	—	—	26-1091 10d.
Oil Pump Plunger	—	—	—	—	—	—	—	—	—	—	26-1095 2d.
Oil Pump Plunger Spring	—	—	—	—	—	—	—	—	—	—	26-1100 1d.
Oil Pump Plunger Spring Bush ..	—	—	—	—	—	—	—	—	—	—	26-1105 2d.
Oil Pump Valve Seat	—	—	—	—	—	—	—	—	—	—	25-1160 2/-
Oil Pump Valve Seat Washer ..	—	—	—	—	—	—	—	—	—	—	15-1673 1d.
Oil Pump Valve Knob	—	—	—	—	—	—	—	—	—	—	25-1205 6d.
Oil Pump Valve Knob Peg	—	—	—	—	—	—	—	—	—	—	15-1693 1d.
Oil Pump Control Valve	—	—	—	—	—	—	—	—	—	—	25-1195 1/-
Oil Pump Valve Gland Nut	—	—	—	—	—	—	—	—	—	—	15-1680 3d.
Oil Pump Valve Gland Washer ..	—	—	—	—	—	—	—	—	—	—	15-1675 1d.
Oil Pump Valve Gland Felt Washer..	—	—	—	—	—	—	—	—	—	—	15-270 3d.
Oil Pump Control Valve Spring ..	—	—	—	—	—	—	—	—	—	—	15-1655 3d.
Oil Pump By-pass Plug	27-1412 3d.	27-1412 3d.	27-1412 3d.	27-1412 3d.	27-1412 3d.	27-1412 3d.	27-1412 3d.	27-1412 3d.	24-811 3d.	24-811 3d.	—
Oil Pump By-pass Plug Washer ..	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	24-36 6d. doz.	24-36 6d. doz.
Oil Pump By-pass Plug Locking Plate	27-1413 2d.	27-1413 2d.	27-1413 2d.	27-1413 2d.	27-1413 2d.	27-1413 2d.	27-1413 2d.	27-1413 2d.	24-812 1d.	24-812 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-1416



24-811



26-1095



26-1100



26-1105



26-1091



15-1693



25-1670



15-1673



25-1205



EA-132



27-1413



27-1412



24-812



15-1675



15-270



15-1655



25-1195



15-1680

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pump Control Spindle, complete with knob	—	—	—	—	—	—	—	—	24-907 4/-	24-907 4/-	—
Oil Pump Control Spindle	—	—	—	—	—	—	—	—	24-912 3/-	24-912 3/-	—
Oil Pump Control Spindle Knob ..	—	—	—	—	—	—	—	—	24-756 1/-	24-756 1/-	—
Oil Pump Control Knob Peg	—	—	—	—	—	—	—	—	15-1693 1d.	15-1693 1d.	—
Oil Pump Control Knob Indicator ..	—	—	—	—	—	—	—	—	15-1687 1d.	15-1687 1d.	—
Oil Pump Control Knob Indicator Screw	—	—	—	—	—	—	—	—	15-1688 1d.	15-1688 1d.	—
Oil Pump Control Spindle Bush ..	27-1455 1/6	27-1455 1/6	27-1455 1/6	27-1455 1/6	27-1455 1/6	27-1455 1/6	27-1455 1/6	27-1455 1/6	24-901 1/6	24-901 1/6	—
Oil Pump Control Spindle Guide Clip	—	—	—	—	—	—	—	—	24-931 6d.	24-931 6d.	—
Oil Pump Control Spindle Gland Nut	27-1435 3d.	27-1435 3d.	27-1435 3d.	27-1435 3d.	27-1435 3d.	27-1435 3d.	27-1435 3d.	27-1435 3d.	—	—	—
Oil Pump Control Spindle Gland Felt Washer	27-1440 1d.	27-1440 1d.	27-1440 1d.	27-1440 1d.	27-1440 1d.	27-1440 1d.	27-1440 1d.	27-1440 1d.	—	—	—
Oil Pump Control Spindle Spring ..	27-1445 1d.	27-1445 1d.	27-1445 1d.	27-1445 1d.	27-1445 1d.	27-1445 1d.	27-1445 1d.	27-1445 1d.	24-927 1d.	24-927 1d.	—
Oil Pump Control Spindle, complete..	27-1421 1/7	27-1421 1/7	27-1421 1/7	27-1421 1/7	27-1421 1/7	27-1421 1/7	27-1421 1/7	27-1421 1/7	—	—	—
Oil Pump Control Spindle	27-1426 9d.	27-1426 9d.	27-1426 9d.	27-1426 9d.	27-1426 9d.	27-1426 9d.	27-1426 9d.	27-1426 9d.	—	—	—
Oil Pump Control Spindle Key ..	27-1427 9d.	27-1427 9d.	27-1427 9d.	27-1427 9d.	27-1427 9d.	27-1427 9d.	27-1427 9d.	27-1427 9d.	—	—	—
Oil Pump Control Spindle Washer ..	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	27-1428 3d. doz.	—	—	—
Oil Pump Control Spindle Screw ..	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	15-4170 1/6 doz.	—	—	—
Oil Pump Control Spindle Bush Fibre Washer	24-896 1d.	24-896 1d.	24-896 1d.	24-896 1d.	—	—	—	—	24-896 1d.	24-896 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-1426



24-756



27-1427



15-1687



15-1688



27-4428



27-1421



15-1693



27-1455



24-901



24-896



27-1445



24-927



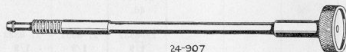
24-931



27-1435



27-1440



24-907



15-4170



24-912

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pump Control Spindle Bush Lock- nut	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	—
Oil Feed Tell-tale Plunger	24-830 6d.	24-830 6d.	24-830 6d.	24-830 6d.	— —	— —	— —	— —	— —	— —	—
Oil Feed Tell-tale Plunger Knob ..	24-845 2d.	24-845 2d.	24-845 2d.	24-845 2d.	— —	— —	— —	— —	— —	— —	—
Oil Feed Tell-tale Plunger Bush ..	24-825 2/-	24-825 2/-	24-825 2/-	24-825 2/-	— —	— —	— —	— —	— —	— —	—
Oil Feed Tell-tale Felt Washer ..	24-840 1d.	24-840 1d.	24-840 1d.	24-840 1d.	— —	— —	— —	— —	— —	— —	—
Oil Feed Tell-tale Plunger Spring- ..	24-835 1d.	24-835 1d.	24-835 1d.	24-835 1d.	— —	— —	— —	— —	— —	— —	—
Oil Feed Tell-tale Plunger Bush (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	24-825 2/-	—	—	—	—	—	—
Oil Feed Tell-tale Plunger (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	24-830 6d.	—	—	—	—	—	—
Oil Feed Tell-tale Plunger Knob (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	24-845 2d.	—	—	—	—	—	—
Oil Feed Tell-tale Felt Washer (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	24-840 1d.	—	—	—	—	—	—
Oil Feed Tell-tale Plunger Spring (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	24-835 1d.	—	—	—	—	—	—
Timing Cover Oil Feed Plug Screw (G.P.O. When oil pressure gauge not fitted).	—	—	—	—	27-181 4d.	—	—	—	—	—	—
Oil Feed Ball Valve, complete (when oil gauge fitted)	—	—	—	—	27-8332 1/9	27-8332 1/9	27-8332 1/9	27-8332 1/9	27-8332 1/9	27-8332 1/9	—
Oil Feed Ball Valve Bush	—	—	—	—	27-8351 1/3	27-8351 1/3	27-8351 1/3	27-8351 1/3	27-8351 1/3	27-8351 1/3	—
Oil Feed Ball Valve Bush Fibre Washer	—	—	—	—	—	—	—	—	27-8349 2d. doz.	27-8349 2d. doz.	—
Oil Feed Ball Valve Spring	—	—	—	—	27-8350 1d.	27-8350 1d.	27-8350 1d.	27-8350 1d.	27-8350 1d.	27-8350 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-898



24-830



24-845



27-8350



27-8351
27-8332



24-825



24-835



27-181



27-8349



24-840

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Feed Ball Valve Bush Locknut ..	—	—	—	—	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	24-898 2d.	—
Oil Feed Ball Valve Bush Plug Screw ..	—	—	—	—	27-210 1d.	27-210 1d.	27-210 1d.	27-210 1d.	27-210 1d.	27-210 1d.	—
Oil Feed Ball Valve Ball	—	—	—	—	1½" diam.	1½" diam.	1½" diam.	1½" diam.	1½" diam.	1½" diam.	—
Timing Cover Oil Gauge Pipe Union	—	—	—	—	27-8348 6d.	27-8348 6d.	27-8348 6d.	27-8348 6d.	24-8359 6d.	24-8359 6d.	—
Oil Sump Drain Plug and Filter, complete	27-1090 2/-	27-1090 2/-	27-1090 2/-	27-1090 2/-	27-1090 2/-	27-1090 2/-	27-1090 2/-	27-1090 2/-	—	—	—
Oil Sump Drain Plug and Filter Fibre Washer	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	—	—	—
Oil Sump Filler Bracket	27-641 2/6	27-641 2/6	27-641 2/6	27-641 2/6	27-641 2/6	27-641 2/6	—	—	—	—	—
Oil Sump Filler, complete with bush	—	—	—	—	—	—	—	—	24-1076 4/-	24-1076 4/-	—
Oil Sump Filler Crankcase Stud ..	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	24-650(2) 2d.	—	—	24-650(2) 2d.	24-650(2) 2d.	—
Oil Sump Filler Stud Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	—
Oil Sump Filler Stud Nut	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	EB113(2) 1d.	—	—	EB113(2) 1d.	EB113(2) 1d.	—
Oil Sump Filler Paper Washer ..	27-642 6d. doz.	27-642 6d. doz.	27-642 6d. doz.	27-642 6d. doz.	27-642 6d. doz.	27-642 6d. doz.	—	—	24-1083 1d.	24-1083 1d.	—
Oil Sump Filler Plug	—	—	—	—	—	—	—	—	24-456 1/6	24-456 1/6	—
Oil Sump Filler Plug and Dipper Rod, combined	27-1630 2/-	27-1630 2/-	27-1630 2/-	27-1630 2/-	27-1630 2/-	27-1630 2/-	24-1408 2/-	24-1408 2/-	—	—	—
Oil Sump Filler Plug Fibre Washer ..	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	24-457 1d.	—
Oil Level Dipper Rod, complete ..	—	—	—	—	—	—	—	—	24-1094 2/6	24-1094 2/6	—
Oil Level Dipper Rod Washer ..	—	—	—	—	—	—	—	—	24-1089 1d.	24-1089 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



K197



24-858



24-650



M196^



27-210



27-641



27-642



27-1090



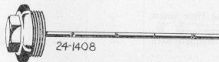
24-1083



24-1076



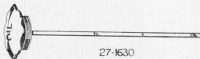
24-1094



24-1408



24-1089



27-1630



EB113



24-456



27-6348



24-8559



24-457

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Sump Filler Bracket (G.P.O. only)	—	—	—	—	27-638 4/-	—	—	—	—	—	—
Oil Level Dipper Rod, complete (G.P.O. only)	—	—	—	—	27-1087 2/-	—	—	—	—	—	—
Chain Oil Feed Regulator	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	27-1459 9d.	—
Chain Oil Feed Regulator Nut	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	—
Chain Oiler Stud	27-1467 9d.	27-1467 9d.	27-1467 9d.	27-1467 9d.	27-1467 9d.	27-1467 9d.	27-1467 9d.	27-1467 9d.	—	—	—
Chain Oiler Stud Nut	27-1465 4d.	27-1465 4d.	27-1465 4d.	27-1465 4d.	27-1465 4d.	27-1465 4d.	27-1465 4d.	27-1465 4d.	—	—	—
Chain Oiler Union	27-1466 6d.	27-1466 6d.	27-1466 6d.	27-1466 6d.	27-1466 6d.	27-1466 6d.	27-1466 6d.	27-1466 6d.	—	—	—
Chain Lubricator Cleaning Hole Screw	—	—	—	—	—	—	—	—	EB122 2d. doz.	EB122 2d. doz.	—
Chain Lubricator Cleaning Hole Screw Fibre Washer	—	—	—	—	—	—	—	—	H35 3d. doz.	H35 3d. doz.	—
Primary Chain Oil Pipe, complete with union	—	—	—	—	—	—	—	—	24-736 9d.	24-736 9d.	—
Primary Chain Oil Pipe Union Screw	—	—	—	—	—	—	—	—	24-738 6d.	24-738 6d.	—
Primary Chain Oil Pipe Clip	—	—	—	—	—	—	—	—	24-739 3d.	24-739 3d.	—
Primary Chain Oil Pipe Union	—	—	—	—	—	—	—	—	27-8347 6d.	27-8347 6d.	—
Primary Chain Oil Pipe	—	—	—	—	—	—	—	—	—	—	26-1156 2/3
Primary Chain Oil Pipe Nut	—	—	—	—	—	—	—	—	—	—	27-8530 3d.
Silencer (right-hand)	27-1576 £1 5 0	27-1576 £1 5 0	15-2048 £1 5 0	27-1576 £1 5 0	15-2048 £1 5 0	15-2049 £1 5 0	24-1195 £1 5 0	15-2049 £1 5 0	24-214 £1 13 0	24-1192 £1 13 0	26-1386 £1 18 0
Silencer (left-hand)	27-1576 £1 5 0	27-1576 £1 5 0	—	—	—	15-2049 £1 5 0	—	15-2049 £1 5 0	24-216 £1 13 0	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



27-638



27-1087



27-1467



27-8347



27-1466



27-1459



27-1465



EB122



H35



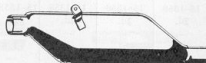
27-8530



24-739



26-1156



24-216



24-736



24-738



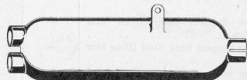
EB 201



24-214 24-1192



24-1195 27-1576 15-2048 15-2049



26-1386

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

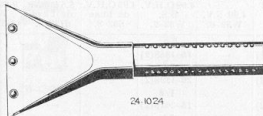
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

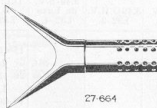
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Silencer (right-hand), for upswept pipes (Blue Star Models)	—	—	—	—	—	15-2056 £1 2 6	—	15-2056 £1 2 6	—	—	—
Silencer (left-hand), for upswept pipes (Blue Star Models)	—	—	—	—	—	15-2056 £1 2 6	—	15-2056 £1 2 6	—	—	—
Silencer Fishtail and Baffle Pipe, com- plete	27-664(2) 11/-	27-664(2) 11/-	27-664 11/-	27-664 11/-	27-664 11/-	15-2050(2) 18/6	15-2050 18/6	15-2050(2) 18/6	24-1024(2) 18/6	24-1021 18/6	—
Silencer Fishtail Clip	27-511(2) 1/3	27-511(2) 1/3	27-511 1/3	27-511 1/3	27-511 1/3	24-1002(2) 1/9	24-1002 1/9	24-1002(2) 1/6	24-1002(2) 1/6	24-1002 1/6	—
Silencer Fishtail Clip Bolt	15-1356(2) 3d.	15-1356(2) 3d.	15-1356 3d.	15-1356 3d.	15-1356 3d.	15-2018(2) 3d.	15-2018 3d.	15-2018(2) 3d.	15-1356(2) 3d.	15-1356 3d.	—
Silencer Fishtail Clip Bolt Distance Collar	15-1368(2) 2d.	15-1368(2) 2d.	15-1368 2d.	15-1368 2d.	15-1368 2d.	15-1368(2) 2d.	15-1368 2d.	15-1368(2) 2d.	—	—	—
Silencer Fishtail Clip Bolt Washer ..	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551(2) 3d. doz.	27-551 3d. doz.	27-551(2) 3d. doz.	15-1357(2) 3d. doz.	15-1357 3d. doz.	—
Silencer Fishtail Clip Bolt Nut ..	15-1358(2) 2d.	15-1358(2) 2d.	15-1358 2d.	15-1358 2d.	15-1358 2d.	15-1358(2) 2d.	15-1358 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358 2d.	—
Silencer Tail Pipe (Blue Star Models)	—	—	—	—	—	15-2019(2) 7/6	—	15-2019(2) 7/6	—	—	—
Silencer Tail Pipe	—	—	—	—	—	—	—	—	—	—	26-1396 7/6
Silencer Tail Pipe Clip	—	—	—	—	—	—	—	—	—	—	26-1398 1/6
Silencer Tail Pipe Clip Bolt	—	—	—	—	—	—	—	—	—	—	15-1356 3d.
Silencer Tail Pipe Clip Bolt Washer..	—	—	—	—	—	—	—	—	—	—	27-551 3d. doz.
Silencer Tail Pipe Clip Bolt Nut ..	—	—	—	—	—	—	—	—	—	—	15-1358 2d.
Silencer Support Strip (Blue Star Models)	—	—	—	—	—	15-2016(2) 1/6	—	15-2016(2) 1/6	—	—	—
Silencer Support Strip Stud (Blue Star Models)	—	—	—	—	—	15-2015(2) 8d.	—	15-2015(2) 8d.	—	—	—
Silencer Support Strip Stud Serrated Washer (Blue Star Models)	—	—	—	—	—	24-7361(4) 1d.	—	24-7361(4) 1d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

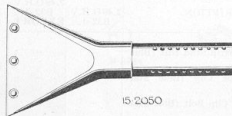
ENGINE.



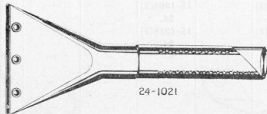
24-1024



27-664



15-2050



24-1021



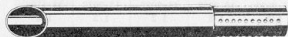
15-2018



24-7361



15-2019



26-1396



15-2015



15-2016



27-511



15-2056



24-1002
26-1398



27-551
15-1357



15-1368



15-1355



15-1358

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Silencer Support Strip Stud Nut (Blue Star Models)	—	—	—	—	—	15-1358(2) 2d.	—	15-1358(2) 2d.	—	—	—
Silencer Tail Pipe Clip (Blue Star Models)	—	—	—	—	—	26-1398(2) 1/6	—	26-1398(2) 1/6	—	—	—
Silencer Tail Pipe Clip Bolt (Blue Star Models)	—	—	—	—	—	15-2018(2) 3d.	—	15-2018(2) 3d.	—	—	—
Silencer Tail Pipe Clip Bolt Distance Washer (Blue Star Models)	—	—	—	—	—	15-1368(2) 2d.	—	15-1368(2) 2d.	—	—	—
Silencer Tail Pipe Clip Bolt Nut (Blue Star Models)	—	—	—	—	—	15-1358(2) 2d.	—	15-1358(2) 2d.	—	—	—
Silencer Lug Connecting Bolt	—	—	—	—	—	—	—	—	—	—	15-518 3d.
Silencer Lug Bolt Washer	—	—	—	—	—	—	—	—	—	—	24-8784 6d. doz.
Silencer Lug Bolt Nut	—	—	—	—	—	—	—	—	—	—	15-1359 2d.
Engine Exhaust Pipe Clip, right-hand	27-501 1/3	27-501 1/3	27-436 9d.	27-501 1/3	15-2022 1/3	15-2022 1/3	15-2022 1/3	15-2022 1/3	15-2022 1/3	24-1198 1/6	—
Engine Exhaust Pipe Clip, left-hand ..	27-501 1/3	27-501 1/3	—	—	—	—	—	15-2022 1/3	15-2022 1/3	—	—
Engine Exhaust Pipe Clip, right-hand (when footplates fitted)	—	—	27-461 9d.	—	—	—	24-1047 6d.	—	—	—	—
Engine Exhaust Pipe Clip Support Bracket, right-hand	27-503 6d.	27-503 6d.	— 1/3	15-2029 6d.	27-503 6d.	15-2025 6d.	27-503 6d.	15-2025 6d.	24-1213 6d.	24-1201 6d.	—
Engine Exhaust Pipe Clip Support Bracket, left-hand	27-503 6d.	27-503 6d.	—	—	—	15-2025 6d.	—	15-2025 6d.	24-1214 6d.	—	—
Engine Exhaust Pipe Clip Bolt ..	15-226(2) 2d.	15-226(2) 2d.	—	15-226 2d.	15-226 2d.	15-226(2) 2d.	15-226 2d.	15-226(2) 2d.	15-226(2) 2d.	15-226 2d.	—
Engine Exhaust Pipe Clip Bolt Nut ..	15-1358(2) 2d.	15-1358(2) 2d.	—	15-1358 2d.	15-1358 2d.	15-1358(2) 2d.	15-1358 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358 2d.	—
Engine Exhaust Pipe Clip Bolt Washer	27-551(2) 3d. doz.	27-551(2) 3d. doz.	—	27-551 3d. doz.	27-551 3d. doz.	27-551(2) 3d. doz.	27-551 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551 3d. doz.	—
Silencer Support Bracket	15-1369(2) 4d.	15-1369(2) 4d.	15-1369 4d.	15-1369 4d.	15-1369 4d.	15-1369(2) 4d.	15-2014 6d.	15-1369(2) 4d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



28-1398



15-1359
15-1358



15-518
15-2018



15-1368



24-8784



27-501
15-2022
24-1198
27-436



27-461



24-1047



27-503



24-1214
15-2029



15-2015



15-2025



24-1201



15-226



27-551



15-1369



24-1213

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Silencer Support Bracket right-hand (when sidecar is fitted)	—	—	—	—	—	15-2010 4d.	—	15-2010 4d.	—	—	—
Silencer Support Bracket, left-hand (when sidecar is fitted)	—	—	—	—	—	15-2014 6d.	—	15-2014 6d.	—	—	—
Silencer Support Bracket (G.P.O. only)	—	—	—	—	15-2014 6d.	—	—	—	—	—	—
Silencer Support Bracket Stud ..	15-1367(2) 1d.	15-1367(2) 1d.	15-1367 1d.	15-1367 1d.	15-1367 1d.	15-1367(2) 1d.	15-1367 1d.	15-1367(2) 1d.	—	—	—
Silencer Support Bracket Stud Spring Washer	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784 6d. doz.	24-8784 6d. doz.	24-8784 6d. doz.	24-8784(2) 6d. doz.	24-8784 6d. doz.	24-8784(2) 6d. doz.	—	—	—
Silencer Support Bracket Stud Nut ..	15-1358(2) 2d.	15-1358(2) 2d.	15-1358 2d.	15-1358 2d.	15-1358 2d.	15-1358(2) 2d.	15-1358 2d.	15-1358(2) 2d.	—	—	—
Silencer Support Bracket Stud Split Pin	M626(2) 1d. doz.	M626(2) 1d. doz.	M626 1d. doz.	M626 1d. doz.	M626 1d. doz.	M626(2) 1d. doz.	M626 1d. doz.	M626(2) 1d. doz.	—	—	—
Silencer Anchor Plate, left-hand (when sidecar fitted)	—	—	—	—	—	—	—	—	24-196 9d.	—	—
Silencer Anchor Plate Bracket Stud Nut	—	—	—	—	—	—	—	—	EB201 2d.	—	—
Magdyno Shield, complete with steady	—	—	—	—	—	—	—	—	—	—	24-193 3/6
Magneto Shield, complete with steady	—	—	—	—	—	—	—	—	—	—	24-192 3/6
Magdyno Shield only	—	—	—	—	15-2070 3/6	—	—	—	—	—	15-106 2/3
Magneto Shield only	—	—	—	—	—	—	—	—	—	—	24-110 2/3
Magneto and Magdyno Shield Steady	—	—	—	—	—	—	—	—	—	—	15-103 1/3
Crankcase Shield, with clips and bolts	—	—	—	—	—	—	—	—	24-1149 £1 1 9	24-1149 £1 1 9	—
Crankcase Shield	27-650 10/-	27-650 10/-	27-650 10/-	27-650 10/-	15-2123 10/-	15-2123 10/-	24-1492 10/-	24-1492 10/-	24-1150 17/6	24-1150 17/6	26-536 10/-
Crankcase Shield Front Clip	—	—	—	—	—	—	—	—	24-1155(2) 4d.	24-1155(2) 4d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-1155



15-2010 15-2014



15-1367



24-8784



EB201
15-1358



24-196



M 626



15-103



15-106



15-2123



24-110



15-2070



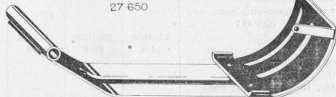
26-536



27 650



24-1492



24-1150

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Crankcase Shield Front Bolt	—	—	—	—	—	—	—	—	24-645(2) 3d.	24-645(2) 3d.	—
Crankcase Shield Front Bolt Nut ..	—	—	—	—	—	—	—	—	EA82(2) 2d.	EA82(2) 2d.	—
Crankcase Shield Rear Bolt	—	—	—	—	—	—	—	—	25-5070 1/6	25-5070 1/6	—
Crankcase Shield Rear Bolt Nut ..	—	—	—	—	—	—	—	—	EA82 2d.	EA82 2d.	—
Crankcase Shield Rear Bolt Clip ..	—	—	—	—	—	—	—	—	24-1155(2) 4d.	24-1155(2) 4d.	—
Crankcase Shield Rear Bolt Washer ..	—	—	—	—	—	—	—	—	EA129 1d.	EA129 1d.	—
Front Frame and Chainstay Connecting Bolt (when crankcase shield fitted)	15-494 3/3	15-494 3/3	15-494 3/3	15-494 3/3	—	—	—	—	—	—	—
Imm. OVERSIZE PISTONS, RINGS, AND GUDGEON-PINS.											
Piston, with gudgeon-pin, pads, and rings, Imm. O.S.	27-1029 16/-	27-1029 16/-	15-1804 18/6	15-1806 18/6	15-1804 18/6	15-1806 18/6	24-1447 £1 0 0	24-1447 £1 0 0	24-1106 £1 1 6	24-1447 £1 0 0	26-350(2) £1 1 6
Piston, with gudgeon-pin, pads, and rings, Imm. O.S. (Blue Star Models)	—	—	—	—	—	15-1821 18/6	—	24-1446 £1 2 0	—	—	—
Piston, with gudgeon-pin, circlip, and rings, Imm. O.S. (cast iron) ..	—	—	—	—	—	—	—	—	—	—	26-352(2) 16/6
Piston, with gudgeon-pin, pads, and rings, Imm. O.S. (G.P.O.)	—	—	—	—	15-1835 18/6	—	—	—	—	—	—
Piston only, Imm. O.S.	27-1026 11/6 *	27-1026 11/6	15-1814 12/6	15-1816 12/6	15-1814 12/6	15-1816 12/6	24-1471 15/-	24-1471 15/-	24-1116 16/6	24-1471 15/-	26-399(2) 15/-
Piston only, Imm. O.S. (Blue Star Models)	—	—	—	—	—	15-1834 14/-	—	24-1470 17/-	—	—	—
Piston only, Imm. O.S. (cast iron) ..	—	—	—	—	—	—	—	—	—	—	26-413(2) 12/-
Piston only, Imm. O.S. (G.P.O.) ..	—	—	—	—	15-1836 12/6	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 80.

ENGINE.



24-645



EA82



25-5070



EA129



24-1155



15-494



27-1026



15-1816



15-1814



24-1471
24-1116



26-399
15-1836



15-1834



24-1470



26-413



27-132 15-1475

24-159 24-157



27-140 24-1474

15-1592 15-1595 24-682



27-491

15-1092 15-1088 24-691



24-160 15-1480

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Piston Ring, 1mm. O.S.	27-132(2) 1/-	27-132(2) 1/-	15-1475(2) 1/-	15-1475(2) 1/-	15-1475(2) 1/-	15-1475(2) 1/-	24-157(2) 1/-	24-157(2) 1/-	24-159(2) 1/-	24-157(2) 1/-	24-159(2) 1/-
Piston Scraper Ring, 1mm. O.S. ..	—	—	15-1480 1/6	15-1480 1/6	15-1480 1/6	15-1480 1/6	—	—	—	—	24-160(2) 1/6
Gudgeon-pin complete with pads, 1mm. O.S.	27-140 2/6	27-140 2/6	15-1592 2/3	15-1595 2/6	15-1592 2/3	15-1595 2/6	24-1474 3/-	24-1474 3/-	24-682 3/-	24-1474 3/-	24-682(2) 3/-
Gudgeon-pin Pad, for 1mm. O.S. ..	27-491(2) 3d.	27-491(2) 3d.	15-1092(2) 3d.	15-1088(2) 3d.	15-1092(2) 3d.	15-1088(2) 3d.	24-691(2) 4d.	24-691(2) 4d.	24-691(2) 4d.	24-691(2) 4d.	24-691(2) 4d.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except when shown otherwise prices are for single components and not per set.

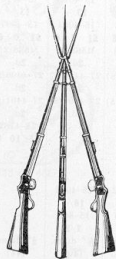
If one side of Crankcase is needed the other side should be sent to be properly fitted. If one side of a Crankcase is supplied independently a perfect fit cannot be guaranteed.

Connecting-rod Big-end Bushes are not supplied separately. The Bushes are ground after being pressed in, making a first-class job impossible except at the factory. A new Connecting-rod with Big-end Bush assembled is therefore supplied at the cost of the Bush only and mechanic's time, providing that the old parts are returned to Department 33, Small Heath, Birmingham.

See particulars of equipment on pages 352 and 353.

The B.S.A. Trade-marks

Famous the world over.



The B.S.A. registered Trade-marks, the Three Piled Rifles and the letters "B.S.A.," are known all over the world as the mark of highest quality.

Like the British hall-marks on gold and silver the B.S.A. Trade-marks are your safeguard.

The finest materials and workmanship, the best article of its kind at the price—that is what the B.S.A. Trade-marks guarantee.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

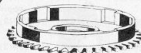
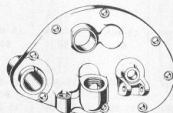
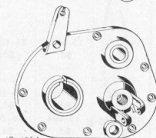
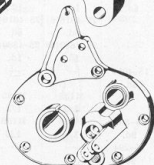
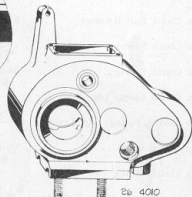
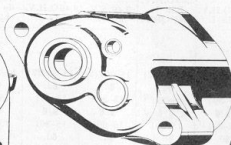
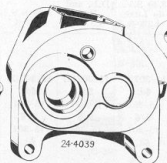
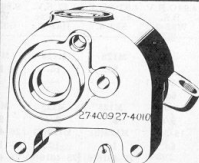
GEARBOX AND CONTROL PARTS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
GEARBOX AND CONTROL PARTS (3-SPEED).											
Gearbox only (less bushes and ballraces)	27-4008 £1 5 0	27-4008 £1 5 0	27-4008 £1 5 0	27-4011 £1 5 0	24-4003 £1 10 0	24-4003 £1 10 0	24-4003 £1 10 0	24-4003 £1 10 0	24-4045 £1 10 0	24-4045 £1 10 0	26-4015 £1 17 6
Gearbox, complete with fixed fittings	27-4009 £1 18 6	27-4009 £1 18 6	27-4009 £1 18 6	27-4010 £1 17 6	24-4039 £2 6 6	24-4039 £2 6 6	24-4039 £2 6 6	24-4039 £2 6 6	24-4043 £2 6 6	24-4043 £2 6 6	26-4010 £3 2 6
Gearbox Cover (less bushes and ballraces)	27-4017 11/-	27-4017 11/-	27-4017 11/-	27-4013 11/-	15-4010 13/-	15-4010 13/-	15-4010 13/-	15-4010 13/-	15-4010 13/-	15-4010 13/-	26-4025 16/-
Gearbox Cover, complete with fixed fittings	27-4018 18 6	27-4018 18 6	27-4018 18 6	27-4012 18 6	15-4004 £1 0 6	15-4004 £1 0 6	15-4004 £1 0 6	15-4004 £1 0 6	15-4007 £1 0 6	15-4007 £1 0 6	26-4020 £1 5 0
Gearbox Cover Screw	27-4405(3) 2d.	27-4405(3) 2d.	27-4405(3) 2d.	27-4405(3) 2d.	M588(2) 2d.	M588(2) 2d.	M588(2) 2d.	M588(2) 2d.	M588(2) 2d.	M588(2) 2d.	EA76(5) 2d.
Gearbox Cover Stud	27-4406(3) 2d.	27-4406(3) 2d.	27-4406(3) 2d.	27-4406(3) 2d.	27-4406(5) 2d.	27-4406(5) 2d.	27-4406(5) 2d.	27-4406(5) 2d.	27-4406(5) 2d.	27-4406(5) 2d.	27-4406(3) 2d.
Gearbox Cover Stud Nut	27-4401(3) 2d.	27-4401(3) 2d.	27-4401(3) 2d.	27-4401(3) 2d.	27-4401(5) 2d.	27-4401(5) 2d.	27-4401(5) 2d.	27-4401(5) 2d.	27-4401(5) 2d.	27-4401(5) 2d.	27-4401(3) 2d.
Gearbox Clutch Chain Wheel, complete with bush	—	—	—	—	—	—	—	—	25-4782 £1 10 0	25-4782 £1 10 0	M139b £1 10 0
Gearbox Clutch Chain Wheel, complete with bush (when cast chaincase is fitted).	—	—	—	—	—	—	—	—	—	—	M124b £1 10 0
Gearbox Clutch Chain Wheel, complete with bush and clutch cover ..	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	—	—	—
Gearbox Clutch Chain Wheel Bush ..	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	—	—	—
Gearbox Clutch Balls	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)
<i>Price on application.</i>											
Gearbox Clutch Ballrace Cup	—	—	—	—	—	—	—	—	M126 5/6	M126 5/6	M126 5/6
Gearbox Clutch Ballrace Ring	—	—	—	—	—	—	—	—	M127 2/9	M127 2/9	M127 2/9
Gearbox Clutch Locking Washer	—	—	—	—	—	—	—	—	M127b 1d.	M127b 1d.	M127b 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Clutch Packing Washer ..	—	—	—	—	—	—	—	—	M128 1d.	M128 1d.	M128 1d.
Gearbox Clutch Ball Retainer ..	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	—	—	—
Gearbox Clutch Sleeve	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	M125 9/-	M125 9/-	M125 9/-
Gearbox Clutch Spring	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	M129(6) 1d.	M129(6) 1d.	26-4172(6) 1d.
Gearbox Clutch Spring Cup	—	—	—	—	—	—	—	—	25-4816(6) 6d.	25-4816(6) 6d.	25-4816(6) 6d.
Gearbox Clutch Spring Cup Locking Washer	—	—	—	—	—	—	—	—	25-4880(6) 1d.	25-4880(6) 1d.	25-4880(6) 1d.
Gearbox Clutch Cover	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	—	—	—
Gearbox Clutch Spring Thrust Plate..	—	—	—	—	—	—	—	—	M135 1/3	M135 1/3	M135 1/3
Gearbox Clutch Plate Spring Retaining Nut	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	M136 1/3	M136 1/3	M136 1/3
Gearbox Clutch Sleeve Plate	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	—	—	—
Gearbox Clutch Plate (Ferodo) ..	15-295(6)	15-295(6)	15-295(6)	15-295(6)	15-295(6)	15-295(6)	15-295(6)	15-295(6)	M131(7)	M131(7)	M131(7)
<i>Prices on application.</i>											
Gearbox Clutch Driving Plate ..	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	M132(3) 1/3	M132(3) 1/3	M132(3) 1/3
Gearbox Clutch Driven Plate	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	M133(2) 1/-	M133(2) 1/-	M133(2) 1/-
Gearbox Clutch Driven Plate (recessed)	—	—	—	—	—	—	—	—	M134 1/-	M134 1/-	M134 1/-
Gearbox Clutch Sliding Plate, complete with studs	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	25-4778 2/6	25-4778 2/6	25-4778 2/6
Gearbox Clutch Sliding Plate Stud ..	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.
Gearbox Clutch Sliding Plate Stud Nut	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



25-4880



M129
26-4172



15-307



M135



15-294



M-133



M-134



15-301



15-391



15-295 M131



15-4080



M128



M125



15-297



15-308



M132



25-4778



25-4816



15-302 M-136



15-296



15-299



EB-113

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Clutch Actuating Cap, complete with button	15-373	15-373	15-373	15-373	15-373	15-373	15-373	15-373	—	—	—
Gearbox Clutch Actuating Cap Thrust Button	M138	M138	M138	M138	M138	M138	M138	M138	—	—	—
Gearbox Clutch Actuating Cap, complete with bush and ball	—	—	—	—	—	—	—	—	25-4849	25-4849	25-4849
Gearbox Clutch Actuating Cap ..	—	—	—	—	—	—	—	—	3/-	3/-	3/-
Gearbox Clutch Actuating Cap ..	—	—	—	—	—	—	—	—	25-4854	25-4854	25-4854
Gearbox Clutch Actuating Cap ..	—	—	—	—	—	—	—	—	2/2	2/2	2/2
Gearbox Clutch Actuating Cap ..	—	—	—	—	—	—	—	—	25-4861	25-4861	25-4861
Gearbox Clutch Actuating Cap Bush	—	—	—	—	—	—	—	—	8d.	8d.	8d.
Gearbox Clutch Actuating Cap Bush Ball	—	—	—	—	—	—	—	—	5/8" diam.	5/8" diam.	5/8" diam.
Gearbox Clutch Actuating Bush Lock-nut	—	—	—	—	—	—	—	—	EA60	EA60	EA60
Gearbox Clutch Operating Rod ..	27-4368	27-4368	27-4368	27-4368	15-382	15-382	15-382	15-382	2d.	2d.	2d.
Gearbox Clutch Operating Rod ..	8d.	8d.	8d.	8d.	8d.	8d.	8d.	8d.	25-4231	25-4231	15-381
Gearbox Clutch Operating Rod Gland ..	15-269	15-269	15-269	15-269	15-269	15-269	15-269	15-269	8d.	8d.	8d.
Gearbox Clutch Operating Rod Gland ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	15-269	15-269	—
Gearbox Clutch Operating Rod Gland ..	27-4397	27-4397	27-4397	27-4397	—	—	—	—	—	—	—
Gearbox Clutch Operating Rod Gland ..	6d. doz.	6d. doz.	6d. doz.	6d. doz.	15-270	15-270	15-270	15-270	15-270	15-270	—
Gearbox Clutch Operating Rod Gland ..	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	—
Gearbox Clutch Operating Rod Gland ..	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	—
Gearbox Clutch Operating Lever, complete with ball	27-4372	27-4372	27-4372	27-4372	15-370	15-370	15-370	15-370	15-370	15-370	M172c
Gearbox Clutch Lever Ball	2/6	2/6	2/6	2/6	2/3	2/3	2/3	2/3	2/3	2/3	2/3
Gearbox Clutch Lever Ball	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.	5/8" diam.
Gearbox Clutch Control Lever Thrust Pin	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251
Gearbox Clutch Control Lever Thrust Pin Nut	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Gearbox Clutch Control Lever Thrust Pin Nut	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411
Gearbox Clutch Control Lever Fulcrum Pin	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Clutch Control Lever Fulcrum Pin	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266
Gearbox Clutch Control Lever Fulcrum Pin	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Gearbox Clutch Control Lever Fulcrum Pin Nut	M263	M263	M263	M263	EB102	EB102	EB102	EB102	EB102	EB102	EB102
Gearbox Clutch Control Lever Fulcrum Pin Nut	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126,

GEARBOX AND CONTROL PARTS.



25-4266



27-4397



25-4849 With Bush
25-4854 1896 Bush



15-373



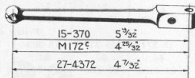
27-4411



25-4251



25-4861



15-370 $5\frac{3}{32}$ "
M172 $4\frac{25}{32}$ "
27-4372 $4\frac{7}{32}$ "



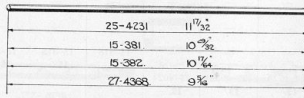
EA 60



M138



15-269



25-4231 $11\frac{17}{32}$ "
15-381 $10\frac{9}{32}$ "
15-382 $10\frac{17}{64}$ "
27-4368 $9\frac{3}{4}$ "



M263 EB.102



15-270

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Mainshaft, complete with bush	—	—	—	—	—	—	—	—	—	—	26-4030 £1 0 0
Gearbox Mainshaft	27-4070 10/-	27-4070 10/-	27-4070 10/-	27-4070 10/-	15-263 18/-	15-263 18/-	15-263 18/-	15-263 18/-	25-4052 £1 0 0	25-4052 £1 0 0	—
Gearbox Mainshaft (special close ratio)	—	—	—	—	15-385 18/-	15-385 18/-	15-385 18/-	15-385 18/-	24-4110 £1 0 0	24-4110 £1 0 0	—
Gearbox Mainshaft Clutch Operating Rod Bush	—	—	—	—	—	—	—	—	—	—	M171 3d.
Gearbox Mainshaft Felt Washer ..	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	15-309 4d.	—
Gearbox Mainshaft Key	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.
Gearbox Mainshaft Bush (gearbox cover)	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	15-268 2/-	M142 2/6
Gearbox Mainshaft Ballrace	27-4027	27-4027	27-4027	27-4027	K191	K191	K191	K191	K191	K191	K191
<i>Prices on application.</i>											
Gearbox Mainshaft Nut	15-374 6d.	15-374 6d.	15-374 6d.	15-374 6d.	15-303 6d.	15-303 6d.	15-303 6d.	15-303 6d.	M143(2) 3d.	M143(2) 3d.	M143(2) 3d.
Gearbox Layshaft	27-4136 2/6	27-4136 2/6	27-4136 2/6	27-4136 2/6	15-271 7/6	15-271 7/6	15-271 7/6	15-271 7/6	15-271 7/6	15-271 7/6	26-4040 7/6
Gearbox Layshaft Bush	—	—	—	—	15-4058 1/9	15-4058 1/9	15-4058 1/9	15-4058 1/9	15-4058 1/9	15-4058 1/9	M149 2/-
Gearbox Layshaft Ballrace	—	—	—	—	—	—	—	—	—	—	K193
Gearbox Layshaft Hole Disc	—	—	—	—	—	—	—	—	—	—	<i>Price on application.</i> M310 1d.
Gearbox Pinion Sleeve, with bush ..	—	—	—	—	15-318 15/-	15-318 15/-	15-318 15/-	15-318 15/-	25-4076 15/-	25-4076 15/-	26-4045 £1 0 0
Gearbox Pinion Sleeve	27-4023 13/-	27-4023 13/-	27-4023 13/-	27-4024 13/-	—	—	—	—	—	—	—
Gearbox Pinion Sleeve, complete with bush, 32T (special wide ratio) ..	—	—	—	—	—	—	—	—	25-4077 15/-	25-4077 15/-	—
Gearbox Pinion Sleeve Bush	—	—	—	—	—	—	—	—	—	—	M145(2) 1/9

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



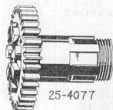
15-4058



K193



25-4076 26-4045
27-4023 15-318
27-4024



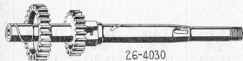
25-4077



M171



M149



26-4030



27-4070



15-263
15-385



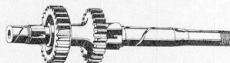
M310



27-4027
K191



15-309



25-4052 24-4110



K139



15-268 M142



M145



15-303
15-374



27-4136



15-271 26-4040



M143

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Pinion Sleeve Thrust Washer	—	—	—	—	25-4088 4d.	25-4088 4d.	25-4088 4d.	25-4088 4d.	25-4088 4d.	25-4088 4d.	—
Gearbox Pinion Sleeve Washer ..	—	—	—	—	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.	M144A 4d.
Gearbox Pinion Sleeve Oil Retaining Washer	27-4033(2) 1d.	27-4033(2) 1d.	27-4033(2) 1d.	27-4033(2) 1d.	K194 1d.	K194 1d.	K194 1d.	K194 1d.	K194 1d.	K194 1d.	K194(2) 1d.
Gearbox Pinion Sleeve Oil Retaining Washer (ballrace recess)	—	—	—	—	24-4195 1d.	24-4195 1d.	24-4195 1d.	24-4195 1d.	24-4195 1d.	24-4195 1d.	—
Gearbox Pinion, 20T.	—	—	—	—	—	—	—	—	—	—	26-4055 2/6
Gearbox Pinion, 22T.	27-4429 4/-	27-4429 4/-	27-4429 4/-	27-4429 4/-	15-319 2/9	15-319 2/9	15-319 2/9	15-319 2/9	15-319 2/9	15-319 2/9	—
Gearbox Pinion, 26T.	—	—	—	—	15-274 4/6	15-274 4/6	15-274 4/6	15-274 4/6	15-274 4/6	15-274 4/6	26-4060 5/-
Gearbox Pinion, 27T.	27-4423 4/9	27-4423 4/9	27-4423 4/9	27-4424 4/9	—	—	—	—	—	—	—
Gearbox Pinion, 32T.	—	—	—	—	—	—	—	—	—	—	26-4065 8/-
Gearbox Pinion, 33T.	—	—	—	—	15-273 6/-	15-273 6/-	15-273 6/-	15-273 6/-	15-273 6/-	15-273 6/-	—
Gearbox Pinion, 30T. (special close ratio)	—	—	—	—	—	—	—	—	24-4115 6/-	24-4115 6/-	—
Gearbox Pinion, 20T. (special wide ratio)	—	—	—	—	—	—	—	—	15-272 2/6	15-272 2/6	—
Gearbox Pinion Split Washer (2 parts)	27-4093 1/- pair	27-4093 1/- pair	27-4093 1/- pair	27-4093 1/- pair	—	—	—	—	—	—	—
Gearbox Pinion Retaining Ring ..	27-4099 6d.	27-4099 6d.	27-4099 6d.	27-4099 6d.	—	—	—	—	—	—	—
Gearbox Layshaft Pinion, 30T. ..	27-4144 4/6	27-4144 4/6	27-4144 4/6	27-4146 4/6	—	—	—	—	—	—	—
Gearbox Layshaft Pinion Sleeve, complete with bushes, 20T.	27-4145 8/6	27-4145 8/6	27-4145 8/6	27-4145 8/6	—	—	—	—	—	—	—
Gearbox Layshaft Pinion Sleeve Bush	27-4290 1/-	27-4290 1/-	27-4290 1/-	27-4290 1/-	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

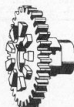
GEARBOX AND CONTROL PARTS.



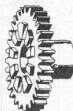
27-4093



27-4145



26-4065



15-273
24-4115



27-4144
27-4146



25-4088



27-4290



M14.4A



27-4033
K194



24-4195



26-4055



27-4423
27-4424



15-274 26-4060

27-4429



27-4099



15-319



15-272

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Layshaft Sliding Pinion, 25T.	27-4435 5/6	27-4435 5/6	27-4435 5/6	27-4436 5/6	—	—	—	—	—	—	—
Gearbox Layshaft Thrust Washer ..	27-4276 6d.	27-4276 6d.	27-4276 6d.	27-4276 6d.	—	—	—	—	—	—	—
Gearbox Layshaft Key	27-347 2d.	27-347 2d.	27-347 2d.	27-347 2d.	—	—	—	—	—	—	—
Gearbox Layshaft Washer	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	—	—	—	—	—	—	—
Gearbox Layshaft Nut	27-4284 4d.	27-4284 4d.	27-4284 4d.	27-4284 4d.	—	—	—	—	—	—	—
Gearbox Layshaft Nut Split Pin ..	27-4281 2d. doz.	27-4281 2d. doz.	27-4281 2d. doz.	27-4281 2d. doz.	—	—	—	—	—	—	—
Gearbox Low Gear Dog Clutch ..	—	—	—	—	K18 5/-	K18 5/-	K18 5/-	K18 5/-	K18 5/-	K18 5/-	K18 5/-
Gearbox High Gear Dog Clutch ..	—	—	—	—	K17 3/6	K17 3/6	K17 3/6	K17 3/6	K17 3/6	K17 3/6	K17 3/6
Gearbox Low Gear Operating Fork ..	27-4202 5/6	27-4202 5/6	27-4202 5/6	27-4202 5/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6	M181 7/6
Gearbox High Gear Operating Fork ..	27-4201 6/-	27-4201 6/-	27-4201 6/-	27-4201 6/-	26-4070 7/6	26-4070 7/6	26-4070 7/6	26-4070 7/6	26-4070 7/6	26-4070 7/6	26-4070 7/6
Gearbox Control Shaft	27-4183 2/9	27-4183 2/9	27-4183 2/9	27-4183 2/9	15-285 4/-	15-285 4/-	15-285 4/-	15-285 4/-	15-285 4/-	15-285 4/-	26-4075 6/-
Gearbox Control Shaft Bush (cover) ..	27-4194 1/-	27-4194 1/-	27-4194 1/-	27-4194 1/-	15-284 1/-	15-284 1/-	15-284 1/-	15-284 1/-	15-284 1/-	15-284 1/-	M158 1/-
Gearbox Control Shaft Bush (gearbox)	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-	K32 1/-
Gearbox Control Shaft Plug Washer ..	27-4268 1d.	27-4268 1d.	27-4268 1d.	27-4268 1d.	—	—	—	—	—	—	—
Gearbox Control Shaft Peg	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.	K31(2) 9d.
Gearbox Control Shaft Operating Lever	—	—	—	—	M153 1/6	M153 1/6	M153 1/6	M153 1/6	24-4150 1/6	24-4150 1/6	M153 1/6
Gearbox Control Shaft Operating Lever Washer	—	—	—	—	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



K18



M 181



27-4183



15-285 26-4075



26-4070



K17



27-4202



M 153
24-4150



K-31



27-4268



27-4201



27-4435
27-4436



K 32



27-4276



27-4194 15-284



27-4281



27-4284



M 156



M101A



27-347



E876

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Control Shaft Operating Lever	—	—	—	—	EB106	EB106	EB106	EB106	EB106	EB106	EB106
Nut	—	—	—	—	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Gearbox Control Quadrant	27-4249	27-4249	27-4249	27-4249	15-4045	15-4045	15-4045	15-4045	15-4045	15-4045	M155A
	4/6	4/6	4/6	4/6	6/-	6/-	6/-	6/-	6/-	6/-	6/-
Gearbox Control Quadrant Bush ..	27-4242	27-4242	27-4242	27-4242	M156	M156	M156	M156	M156	M156	M156
	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6
Gearbox Control Quadrant Plunger ..	—	—	—	—	15-4035	15-4035	15-4035	15-4035	15-4035	15-4035	M193A
	—	—	—	—	4d.	4d.	4d.	4d.	4d.	4d.	6d.
Gearbox Control Quadrant Plunger Bush	—	—	—	—	15-4040	15-4040	15-4040	15-4040	15-4040	15-4040	26-4080
	—	—	—	—	6d.	6d.	6d.	6d.	6d.	6d.	9d.
Gearbox Control Quadrant Plunger Bush Retaining Washer	—	—	—	—	—	—	—	—	—	—	25-4343
	—	—	—	—	—	—	—	—	—	—	1d.
Gearbox Control Quadrant Plunger Spring	—	—	—	—	24-68	24-68	24-68	24-68	24-68	24-68	M195A
	—	—	—	—	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Kickstarter Ratchet Pinion..	27-4106	27-4106	27-4106	27-4106	15-4020	15-4020	15-4020	15-4020	15-4020	15-4020	26-4085
	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	3/3
Gearbox Kickstarter Ratchet	27-4112	27-4112	27-4112	27-4112	15-4025	15-4025	15-4025	15-4025	15-4025	15-4025	26-4090
	1/6	1/6	1/6	1/6	2/6	2/6	2/6	2/6	2/6	2/6	2/-
Gearbox Kickstarter Ratchet Spring..	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	M152
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	1d.
Gearbox Kickstarter Ratchet Spring Nut	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	—
	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	—
Gearbox Kickstarter Spindle	—	—	—	—	—	—	—	—	—	—	26-4095
	—	—	—	—	—	—	—	—	—	—	8/-
Gearbox Kickstarter Spindle Bush (cover)	—	—	—	—	—	—	—	—	—	—	26-4100
	—	—	—	—	—	—	—	—	—	—	2/-
Gearbox Kickstarter Spindle Bush (gearbox)	—	—	—	—	—	—	—	—	—	—	M164
	—	—	—	—	—	—	—	—	—	—	2/-
Gearbox Kickstarter Quadrant, complete with spring tooth	—	—	—	—	—	—	—	—	—	—	26-4105
	—	—	—	—	—	—	—	—	—	—	8/-
Gearbox Kickstarter Quadrant ..	27-4150	27-4150	27-4150	27-4150	—	—	—	—	—	—	26-4110
	8/-	8/-	8/-	8/-	—	—	—	—	—	—	7/-
Gearbox Kickstarter Quadrant Spring	—	—	—	—	—	—	—	—	—	—	M166
	—	—	—	—	—	—	—	—	—	—	1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



M164



27-4242
M156



26-4100



15-4040



26-4080



25-4343



24-68
M195A



EB-106



26-4110



26-4095



27-4112
15-4025



26-4090



27-4447



M152



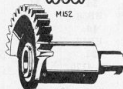
15-267



26-4085



27-4106
15-4020



27-4150



M193A



27-4249



15-4035



15-4045
M155 A



M166

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Kickstarter Quadrant Spring	—	—	—	—	—	—	—	—	—	—	EB673
Screw	—	—	—	—	—	—	—	—	—	—	1d.
Gearbox Kickstarter Quadrant Spring	—	—	—	—	—	—	—	—	—	—	M167
Tooth	—	—	—	—	—	—	—	—	—	—	10d.
Gearbox Kickstarter Quadrant, com- plete with bush	—	—	—	—	15-4051	15-4051	15-4051	15-4051	15-4051	15-4051	—
Gearbox Kickstarter Quadrant Bush	27-4156	27-4156	27-4156	27-4156	15-278	15-278	15-278	15-278	15-278	15-278	—
(cover)	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	—
Gearbox Kickstarter Quadrant Lay- shaft Bush	—	—	—	—	15-276	15-276	15-276	15-276	15-276	15-276	—
Gearbox Kickstarter Idler Pinion ..	—	—	—	—	2/3	2/3	2/3	2/3	2/3	2/3	26-4115
Gearbox Kickstarter Idler Pinion Pin	—	—	—	—	—	—	—	—	—	—	2/3 M160 10d.
Gearbox Kickstarter Crank, complete with fixed fittings	27-4161	27-4161	27-4161	27-4161	15-4042	15-4042	15-4042	15-4042	24-4092	24-4092	26-4126
Gearbox Kickstarter Crank, Cotter Pin	10/- EB56 3d.	10/- EB56 3d.	10/- EB56 3d.	10/- EB56 3d.	11/- EB56 3d.	11/- EB56 3d.	11/- EB56 3d.	11/- EB56 3d.	11/- EB56 3d.	11/- EB56 3d.	16/- EB56 3d.
Gearbox Kickstarter Crank Cotter Pin	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58
Washer	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Gearbox Kickstarter Crank Cotter Pin	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57
Nut	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Gearbox Kickstarter Crank Spring ..	27-4170	27-4170	27-4170	27-4170	15-280	15-280	15-280	15-280	15-280	15-280	M162
Gearbox Kickstarter Crank Spring	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Gearbox Kickstarter Crank Spring	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	—
Anchor Pin	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	—
Gearbox Kickstarter Crank Spring	27-4176	27-4176	27-4176	27-4176	15-282	15-282	15-282	15-282	15-282	15-282	—
Cover	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	—
Gearbox Kickstarter Crank Stop ..	15-4059	15-4059	15-4059	15-4059	15-4059	15-4059	15-4059	15-4059	15-4059	15-4059	—
Gearbox Kickstarter Crank Stop Rubber	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	—
Gearbox Kickstarter Crank Stop Rubber	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	K71
Gearbox Kickstarter Crank Pin Rubber	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	2d.
Gearbox Kickstarter Crank Pin Rubber	27-4174	27-4174	27-4174	27-4174	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055
Cover	8d.	8d.	8d.	8d.	10d.	10d.	10d.	10d.	10d.	10d.	10d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

NOTE.—Figures in bracket denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox 15T. Sprocket	—	—	—	—	15-259 6/-	15-259 6/-	—	—	—	—	—
Gearbox 16T. Sprocket	27-4040 6/-	27-4040 6/-	27-4040 6/-	27-4040 6/-	—	—	—	—	—	—	—
Gearbox 17T. Sprocket	27-4039 6/-	27-4039 6/-	27-4039 6/-	27-4039 6/-	—	—	—	—	—	—	M176B 7/6
Gearbox 18T. Sprocket	—	—	—	—	—	—	24-4205 7/-	24-4205 7/-	—	—	—
Gearbox 19T. Sprocket	—	—	—	—	—	—	—	—	25-4276 7/6	25-4276 7/6	—
Gearbox Sprocket Locking Washer ..	27-4063 1d.	27-4063 1d.	27-4063 1d.	27-4063 1d.	K37c 1d.	K37c 1d.	K37c 1d.	K37c 1d.	K37c 1d.	K37c 1d.	K37c 1d.
Gearbox Sprocket Locknut	27-4057 1/-	27-4057 1/-	27-4057 1/-	27-4057 1/-	K37B 1/-	K37B 1/-	K37B 1/-	K37B 1/-	K37B 1/-	K37B 1/-	K37B 1/-
Gearbox Clamp Plate	—	—	—	—	—	—	—	—	—	—	25-4316 5/-
Gearbox Clamp Plate Stud	—	—	—	—	—	—	—	—	—	—	25-4321(2) 4d.
Gearbox Clamp Plate Stud Nut	—	—	—	—	—	—	—	—	—	—	25-4325(2) 4d.
Gearbox Clamp Plate Stud Spring Washer	—	—	—	—	—	—	—	—	—	—	15-716(2) 1d.
Gearbox Inspection Cover	27-4255 6d.	27-4255 6d.	27-4255 6d.	27-4255 6d.	M199 2/-	M199 2/-	M199 2/-	M199 2/-	M199 2/-	M199 2/-	M199 2/-
Gearbox Inspection Cover Washer ..	27-4261 1d.	27-4261 1d.	27-4261 1d.	27-4261 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110 1d.	15-4110 1d.	15-4110 1d.
Gearbox Inspection Cover Screw ..	27-4258(3) 2d.	27-4258(3) 2d.	27-4258(3) 2d.	27-4258(3) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.
Gearbox Oil Plug	M196 1/-	M196 1/-	M196 1/-	M196 1/-	M196 1/-	M196 1/-	M196 1/-	M196 1/-	24-456 1/6	24-456 1/6	24-456 1/6
Gearbox Oil Plug Washer	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	24-457 1d.	24-457 1d.	24-457 1d.
Gearbox Oil Level Screw	—	—	—	—	—	—	—	—	24-4101 3d.	24-4101 3d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



27-4063
K37^C



M176^B



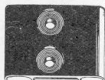
27-4057



27-4040 27-4039 25-4276



K37^B



25-4316



25-4321



24-4205



25-4325



15-716



27-4255



27-4261



15-259



15-4110



M199



M196



24-456



27-4258



24-457
M196^A



24-4101

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

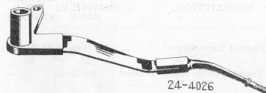
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Drain Screw	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	EA95 3d.	M180 3d.
Gearbox Drain and Oil Level Screw Washer	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132 6d. doz.	EA132(2) 6d. doz.	EA132(2) 6d. doz.	EA132 6d. doz.
Gear Control Operating Lever, complete with fixed fittings	27-4466 6/6	27-4466 6/6	27-4466 6/6	27-4466 6/6	15-4086 7/6	15-4086 7/6	15-4086 7/6	15-4086 7/6	24-4026 13/-	24-4026 13/-	26-4146 15/6
Gearbox Control Operating Lever Selec- tor Plate	27-4217 9d.	27-4217 9d.	27-4217 9d.	27-4217 9d.	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selec- tor Plate Screw	27-4384(2) 2d.	27-4384(2) 2d.	27-4384(2) 2d.	27-4384(2) 2d.	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selec- tor Plate Screw Nut	24-6040(2) 2d.	24-6040(2) 2d.	24-6040(2) 2d.	24-6040(2) 2d.	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selec- tor Plate Screw Spring Washer ..	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever ..	27-4270 1/6	27-4270 1/6	27-4270 1/6	27-4270 1/6	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Plunger	15-4035 4d.	15-4035 4d.	15-4035 4d.	15-4035 4d.	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Plunger Spring	24-68 1d.	24-68 1d.	24-68 1d.	24-68 1d.	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Spring Washer	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Nut	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	—	—	—	—	—	—	—
Gearbox Control Operating Lever Grease Nipple	—	—	—	—	—	—	—	—	28-2080 3d.	28-2080 3d.	28-2080 3d.
Gearbox Control Operating Lever Knob	27-4471 1/3	27-4471 1/3	27-4471 1/3	27-4471 1/3	15-4104 1/3	15-4104 1/3	15-4104 1/3	15-4104 1/3	27-4471 1/3	27-4471 1/3	27-4471 1/3
Gearbox Control Operating Control Knob Peg	27-4473 6d. doz.	27-4473 6d. doz.	27-4473 6d. doz.	27-4473 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	27-4473 6d. doz.	27-4473 6d. doz.	27-4473 6d. doz.
Gear Control Lever Thrust Washer ..	—	—	—	—	15-4100 2d.	15-4100 2d.	15-4100 2d.	15-4100 2d.	—	—	—
Gearbox Control Gate	27-4496 3/-	27-4496 3/-	27-4496 3/-	27-4496 3/-	15-4097 4/-	15-4097 4/-	15-4097 4/-	15-4097 4/-	24-4146 4/-	24-4146 4/-	24-4146 4/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



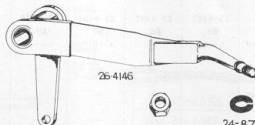
27-4466



24-4026



15-4086



25-4146



15-4035



EA 132



24-68



EA82



24-8784



EB150



27-4217



EA95



27-4471



15-4104



28-2080



M180



27-4270



27-4384



15-4097



24-6040



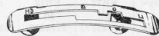
15-4105
27-4473



15-4100



27-4496



24-4146

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Control Gate Screw	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.
Gearbox Control Gate Screw Washer	—	—	—	—	—	—	—	—	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.
Gearbox Control Fulcrum Bolt	27-4491 6d.	27-4491 6d.	27-4491 6d.	27-4491 6d.	15-4092 9d.	15-4092 9d.	15-4092 9d.	15-4092 9d.	24-4136 1/6	24-4136 1/6	25-4597 1/6
Gearbox Control Fulcrum Bolt Sleeve	—	—	—	—	—	—	—	—	24-4140 1/-	24-4140 1/-	25-4591 1/-
Gearbox Control Fulcrum Bolt Bush	—	—	—	—	—	—	—	—	—	—	25-4596 1/6
Gearbox Control Fulcrum Bolt Washer	—	—	—	—	—	—	—	—	M101A 1d.	M101A 1d.	B905 1d.
Gearbox Control Fulcrum Pin Cap ..	—	—	—	—	15-4096 9d.	15-4096 9d.	15-4096 9d.	15-4096 9d.	—	—	—
Gearbox Control Fulcrum Pin Cap Spring	—	—	—	—	15-4094 2d.	15-4094 2d.	15-4094 2d.	15-4094 2d.	—	—	—
Gearbox Control Operating Lever Fulcrum Bolt Spring Washer	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	—	—	—
Gearbox Control Operating Lever Fulcrum Bolt Nut	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	M202 4d.	M202 4d.	EB171 1/6 doz.
Gearbox Control Operating Rod, complete with fixed toggle end	15-4049 2/6	15-4049 2/6	15-4049 2/6	15-4049 2/6	15-4053 2/6	15-4053 2/6	15-4053 2/6	15-4053 2/6	24-4077 2/6	24-4077 2/6	26-4154 2/6
Gearbox Control Operating Rod Adjustable Toggle End	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	—	—	—
Gearbox Control Operating Rod Toggle End Locknut	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	—	—	—
Gearbox Control Operating Rod Toggle End	—	—	—	—	—	—	—	—	24-4025 1/3	24-4025 1/3	24-4025 1/3
Gearbox Control Rod Toggle End Screw	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.
Gearbox Control Rod Toggle End Screw (gearbox end)	27-4517 2d.	27-4517 2d.	27-4517 2d.	27-4517 2d.	—	—	—	—	—	—	—
Gearbox Control Rod Toggle End Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



24-4136



24-7149



25-4596



15-4096



15-4094



EB 72
27-4517



27-4491



25-4597

15-4053	16 ⁷ / ₁₆ "
24-4077	15"
15-4049	16 ¹ / ₂ "
26-4154	16 ⁷ / ₁₆ "



24-4025



15-4048



K197



27551



M101^A
8905



15-4092



EB201
M202
EB171



K51^A



24-4140



K121



25-4591

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

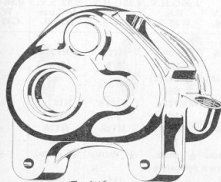
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Control Rod Toggle End Nut	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d. K105	EB102(2) 1d. K105	EB102(2) 1d. K105
Gearbox Control Rod Adjusting Sleeve	—	—	—	—	—	—	—	—	1/- K121	1/- K121	1/- K121
Gearbox Control Rod Sleeve Locknut (right-hand thread)	—	—	—	—	—	—	—	—	2d. K122	2d. K122	2d. K122
Gearbox Control Rod Sleeve Locknut (left-hand thread)	—	—	—	—	—	—	—	—	2d. K122	2d. K122	2d. K122
GEARBOX AND CONTROL PARTS (4-SPEED).											
Gearbox only (less bushes and ballraces)	—	—	—	—	15-4117 £1 15 0	15-4117 £1 15 0	15-4117 £1 15 0	15-4117 £1 15 0	24-4063 £1 15 0	24-4063 £1 15 0	—
Gearbox, complete with fixed fittings	—	—	—	—	15-4116 £2 13 6	15-4116 £2 13 6	15-4116 £2 13 6	15-4116 £2 13 6	24-4064 £2 13 6	24-4064 £2 13 6	—
Gearbox Cover, outer (less bush) ..	—	—	—	—	24-4211 15/-	24-4211 15/-	24-4211 15/-	24-4211 15/-	24-4211 15/-	24-4211 15/-	—
Gearbox Cover (outer), complete with fixed fittings	—	—	—	—	24-4210 17/9	24-4210 17/9	24-4210 17/9	24-4210 17/9	24-4210 17/9	24-4210 17/9	—
Gearbox Cover (outer, less bush), (when foot change is fitted)	—	—	—	—	— 18/6	15-4130 18/6	— 18/6	15-4130 18/6	— 18/6	— 18/6	—
Gearbox Cover (outer), complete with fixed fittings (when foot change is fitted).	—	—	—	—	— £1 1 3	15-4164 £1 1 3	— £1 1 3	15-4164 £1 1 3	— £1 1 3	— £1 1 3	—
Gearbox Cover (inner), complete with fixed fittings)	—	—	—	—	24-4215 £1 6 0	24-4215 £1 6 0	24-4215 £1 6 0	24-4215 £1 6 0	24-4215 £1 6 0	24-4215 £1 6 0	—
Gearbox Cover Stud	—	—	—	—	24-4227(9) 2d.	24-4227(9) 2d.	24-4227(9) 2d.	24-4227(9) 2d.	24-4227(9) 2d.	24-4227(9) 2d.	—
Gearbox Cover Stud Nut	—	—	—	—	27-4401(9) 2d.	27-4401(9) 2d.	27-4401(9) 2d.	27-4401(9) 2d.	27-4401(9) 2d.	27-4401(9) 2d.	—
Gearbox Inner Cover Screw	—	—	—	—	24-4214(3) 2d.	24-4214(3) 2d.	24-4214(3) 2d.	24-4214(3) 2d.	24-4214(3) 2d.	24-4214(3) 2d.	—
Gearbox Clutch Chain Wheel, complete (43T.)	—	—	—	—	15-4072 18/-	15-4072 18/-	15-4072 18/-	15-4072 18/-	25-4782 £1 10 0	25-4782 £1 10 0	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-4116



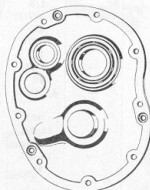
E B 102



K105



K 121



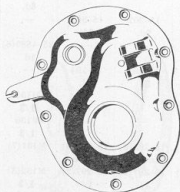
24-4215



24-4064



15-4072



24-4210



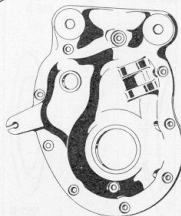
27-4401



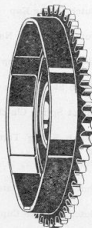
24-4214



24-4227



15-4164



25-4782

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Clutch Ballrace Ring ..	—	—	—	—	15-306 1/3	15-306 1/3	15-306 1/3	15-306 1/3	M127 2/9	M127 2/9	—
Gearbox Clutch Ball Retainer ..	—	—	—	—	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	15-307(2) 6d.	—	—	—
Gearbox Clutch Ballrace Locking Washer	—	—	—	—	M127B 1d.	M127B 1d.	M127B 1d.	M127B 1d.	M127B 1d.	M127B 1d.	—
Gearbox Clutch Ballrace Packing Washer	—	—	—	—	M128 1d.	M128 1d.	M128 1d.	M128 1d.	M128 1d.	M128 1d.	—
Gearbox Clutch Ball	—	—	—	—	$\frac{1}{8}$ " diam. (40)	$\frac{1}{8}$ " diam. (40)	$\frac{1}{8}$ " diam. (40)	$\frac{1}{8}$ " diam. (40)	$\frac{1}{8}$ " diam. (44)	$\frac{1}{8}$ " diam. (44)	—
Gearbox Clutch Sleeve	—	—	—	—	15-391 9/6	15-391 9/6	15-391 9/6	15-391 9/6	24-4228 9/-	24-4228 9/-	—
Gearbox Clutch Spring	—	—	—	—	15-301 6d.	15-301 6d.	15-301 6d.	15-301 6d.	M129(6) 1d.	M129(6) 1d.	—
Gearbox Clutch Spring Cup	—	—	—	—	—	—	—	—	25-4816(6) 6d.	25-4816(6) 6d.	—
Gearbox Clutch Retaining Nut ..	—	—	—	—	15-302 9d.	15-302 9d.	15-302 9d.	15-302 9d.	—	—	—
Gearbox Clutch Spring Cup Locking Washer	—	—	—	—	—	—	—	—	25-4880(6) 1d.	25-4880(6) 1d.	—
Gearbox Clutch Sleeve Plate	—	—	—	—	15-294 9d.	15-294 9d.	15-294 9d.	15-294 9d.	—	—	—
Gearbox Thrust Spring Clutch Plate..	—	—	—	—	—	—	—	—	M135 1/3	M135 1/3	—
Gearbox Clutch Spring Thrust Plate Retaining Ring	—	—	—	—	—	—	—	—	M136 1/3	M136 1/3	—
Gearbox Clutch Plate	—	—	—	—	15-295(6) 1/-	15-295(6) 1/-	15-295(6) 1/-	15-295(6) 1/-	M131(7) 1/3	M131(7) 1/3	—
Gearbox Clutch Driving Plate ..	—	—	—	—	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	15-297(2) 1/-	M132(3) 1/3	M132(3) 1/3	—
Gearbox Clutch Ballrace Cup	—	—	—	—	—	—	—	—	M126 5/6	M126 5/6	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-306



M-127



15-307



15-391



24-4228



M-127 B



M-128



M-126



15-301



M-129



25-4816



15-302



25-4880



M-136



15-294



M-135



15-295



M-131



15-297



M-132

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Clutch Driven Plate ..	—	—	—	—	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	15-296(2) 9d.	M133(2) 1/-	M133(2) 1/-	—
Gearbox Clutch Driven Plate (recessed)	—	—	—	—	—	—	—	—	M134 1/-	M134 1/-	—
Gearbox Clutch Sliding Plate, with studs	—	—	—	—	15-308 2/6	15-308 2/6	15-308 2/6	15-308 2/6	25-4778 2/6	25-4778 2/6	—
Gearbox Clutch Sliding Plate Stud ..	—	—	—	—	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	15-299(4) 2d.	—
Gearbox Clutch Sliding Plate Stud Nut	—	—	—	—	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	EB113(4) 1d.	—
Gearbox Clutch Cover	—	—	—	—	15-4080 6d.	15-4080 6d.	15-4080 6d.	15-4080 6d.	—	—	—
Gearbox Clutch Actuating Cap, complete with buttons	—	—	—	—	15-373 1/6	15-373 1/6	15-373 1/6	15-373 1/6	—	—	—
Gearbox Clutch Actuating Cap, complete	—	—	—	—	—	—	—	—	25-4849 3/-	25-4849 3/-	—
Gearbox Clutch Actuating Cap Button	—	—	—	—	M138 1d.	M138 1d.	M138 1d.	M138 1d.	—	—	—
Gearbox Clutch Actuating Cap Bush ..	—	—	—	—	—	—	—	—	25-4861 8d.	25-4861 8d.	—
Gearbox Clutch Actuating Cap Bush Ball	—	—	—	—	—	—	—	—	$\frac{1}{16}$ " diam. Price on application.	$\frac{1}{16}$ " diam. Price on application.	—
Gearbox Clutch Actuating Cap Bush Locknut	—	—	—	—	—	—	—	—	EA60 2d.	EA60 2d.	—
Gearbox Clutch Operating Rod ..	—	—	—	—	15-4124 8d.	15-4124 8d.	15-4124 8d.	15-4124 8d.	24-4267 8d.	24-4267 8d.	—
Gearbox Ball Journal	—	—	—	—	24-4065	24-4065	24-4065	24-4065	24-4065	24-4065	—
Gearbox Oil Retaining Washer ..	—	—	—	—	24-4225(2) 3d.	24-4225(2) 3d.	24-4225(2) 3d.	24-4225(2) 3d.	24-4225(2) 3d.	24-4225(2) 3d.	—
Gearbox Cover Ball Journal	—	—	—	—	24-4217	24-4217	24-4217	24-4217	24-4217	24-4217	—
Gearbox Mainshaft	—	—	—	—	15-4167 15/6	15-4167 15/6	15-4167 15/6	15-4167 15/6	24-4395 £1 0 0	24-4395 £1 0 0	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-296



M133



M134



24-4217



M138



15-308



25-4778



15-4080



25-4849



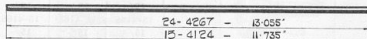
25-4861



15-293



24-4065



24-4267 - 13.055"

15-4124 - 11.735"



24-4395



15-4167



EA60



EB115



24-4225

15-373



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Mainshaft Felt Washer ..	—	—	—	—	24-4232 4d.	24-4232 4d.	24-4232 4d.	24-4232 4d.	24-4232 4d.	24-4232 4d.	—
Gearbox Mainshaft Key	—	—	—	—	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	K139 1d.	—
Gearbox Mainshaft Nut	—	—	—	—	15-374 6d.	15-374 6d.	15-374 6d.	15-374 6d.	M143(2) 3d.	M143(2) 3d.	—
Gearbox Mainshaft Distance Washer..	—	—	—	—	24-4237 4d.	24-4237 4d.	24-4237 4d.	24-4237 4d.	24-4237 4d.	24-4237 4d.	—
Gearbox Mainshaft Gear (20T. and 16T.)	—	—	—	—	24-4231 12/6	24-4231 12/6	24-4231 12/6	24-4231 12/6	24-4231 12/6	24-4231 12/6	—
Gearbox Mainshaft Gear Wheel, 25T. (5 dog)	—	—	—	—	24-4230 6/-	24-4230 6/-	24-4230 6/-	24-4230 6/-	24-4230 6/-	24-4230 6/-	—
Gearbox Mainshaft Gear Wheel, 25T. (9 dog)	—	—	—	—	24-4391(2) 6/-	24-4391(2) 6/-	24-4391(2) 6/-	24-4391(2) 6/-	24-4391(2) 6/-	24-4391(2) 6/-	—
Gearbox Pinion Sleeve, complete with bush (5 dog)	—	—	—	—	15-4118 15/-	15-4118 15/-	15-4118 15/-	15-4118 15/-	24-4219 15/-	24-4219 15/-	—
Gearbox Pinion Sleeve, complete with bush (9 dog)	—	—	—	—	15-4165 15/-	15-4165 15/-	15-4165 15/-	15-4165 15/-	24-4289 15/-	24-4289 15/-	—
Gearbox Dog Clutch (5 dog)	—	—	—	—	24-4242(2) 5/-	24-4242(2) 5/-	24-4242(2) 5/-	24-4242(2) 5/-	24-4242(2) 5/-	24-4242(2) 5/-	—
Gearbox Dog Clutch (9 dog)	—	—	—	—	24-4393(2) 5/-	24-4393(2) 5/-	24-4393(2) 5/-	24-4393(2) 5/-	24-4393(2) 5/-	24-4393(2) 5/-	—
Gearbox Layshaft	—	—	—	—	24-4394 10/6	24-4394 10/6	24-4394 10/6	24-4394 10/6	24-4394 10/6	24-4394 10/6	—
Gearbox Layshaft Bush (short) ..	—	—	—	—	24-4223 2/-	24-4223 2/-	24-4223 2/-	24-4223 2/-	24-4223 2/-	24-4223 2/-	—
Gearbox Layshaft Bush (long) ..	—	—	—	—	24-4241 2/6	24-4241 2/6	24-4241 2/6	24-4241 2/6	24-4241 2/6	24-4241 2/6	—
Gearbox Layshaft Gear (17T. and 20T.)	—	—	—	—	24-4221 12/6	24-4221 12/6	24-4221 12/6	24-4221 12/6	24-4221 12/6	24-4221 12/6	—
Gearbox Layshaft Gear, 29T. (5 dog)	—	—	—	—	24-4222 6/6	24-4222 6/6	24-4222 6/6	24-4222 6/6	24-4222 6/6	24-4222 6/6	—
Gearbox Layshaft Gear, 29T. (9 dog)	—	—	—	—	24-4392 6/6	24-4392 6/6	24-4392 6/6	24-4392 6/6	24-4392 6/6	24-4392 6/6	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



24-4237



M 143



24-4231
24-4221



24-4230



K-139



24-4391



24-4223



15-374



15-4118
24-4219



24-4289
15-4165



24-4232



24-4241



24-4242



24-4393



24-4394



24-4392



24-4222

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Layshaft Gear Wheel, 25T. (5 dog)	—	—	—	—	24-4286 5/6	24-4286 5/6	24-4286 5/6	24-4286 5/6	24-4286 5/6	24-4286 5/6	—
Gearbox Sprocket, 15T. .. .	—	—	—	—	15-4122 6/-	15-4122 6/-	—	—	—	—	—
Gearbox Sprocket, 18T. .. .	—	—	—	—	—	—	24-4280 7/-	24-4280 7/-	—	—	—
Gearbox Sprocket, 19T. .. .	—	—	—	—	—	—	—	—	24-4262 7/6	24-4262 7/6	—
Gearbox Sprocket Nut Locking Washer	—	—	—	—	24-4263 1d.	24-4263 1d.	24-4263 1d.	24-4263 1d.	24-4263 1d.	24-4263 1d.	—
Gearbox Sprocket Locknut .. .	—	—	—	—	24-4226 1/-	24-4226 1/-	24-4226 1/-	24-4226 1/-	24-4226 1/-	24-4226 1/-	—
Gearbox Kickstarter Crank .. .	—	—	—	—	24-4259 9/-	24-4259 9/-	24-4259 9/-	24-4259 9/-	24-4259 9/-	24-4259 9/-	—
Gearbox Kickstarter Crank Cotter Pin	—	—	—	—	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	EB56 3d.	—
Gearbox Kickstarter Crank Cotter Pin Nut	—	—	—	—	EB57 2d.	EB57 2d.	EB57 2d.	EB57 2d.	EB57 2d.	EB57 2d.	—
Gearbox Kickstarter Crank Cotter Pin Washer	—	—	—	—	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	—
Gearbox Kickstarter Return Stop Rubber	—	—	—	—	24-4261 3d.	24-4261 3d.	24-4261 3d.	24-4261 3d.	24-4261 3d.	24-4261 3d.	—
Gearbox Kickstarter Crank Pin Rubber	—	—	—	—	15-4055 10d.	15-4055 10d.	15-4055 10d.	15-4055 10d.	15-4055 10d.	15-4055 10d.	—
Gearbox Kickstarter Quadrant ..	—	—	—	—	15-4121 11/-	15-4121 11/-	15-4121 11/-	15-4121 11/-	24-4257 11/-	24-4257 11/-	—
Gearbox Kickstarter Quadrant Bush..	—	—	—	—	24-4258 2/6	24-4258 2/6	24-4258 2/6	24-4258 2/6	24-4258 2/6	24-4258 2/6	—
Gearbox Kickstarter Crank Spring ..	—	—	—	—	24-4266 6d.	24-4266 6d.	24-4266 6d.	24-4266 6d.	24-4266 6d.	24-4266 6d.	—
Gearbox Kickstarter Crank Spring Anchor Pin	—	—	—	—	M588 2d.	M588 2d.	M588 2d.	M588 2d.	M588 2d.	M588 2d.	—
Gearbox Kickstarter Crank Spring Anchor Pin Nut	—	—	—	—	27-4401 2d.	27-4401 2d.	27-4401 2d.	27-4401 2d.	27-4401 2d.	27-4401 2d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



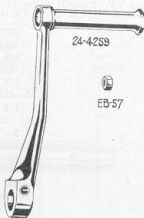
24-4280
IS-4122



24-4263



EB-56



24-4259



EB-57



24-4226



24-4262



EB-58



24-4261



IS-4055



M-588



27-4401



IS-4121



24-4257



24-4286



24-4258



24-4266

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

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DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Kickstarter Ratchet ..	—	—	—	—	24-4252 2/6	24-4252 2/6	24-4252 2/6	24-4252 2/6	24-4252 2/6	24-4252 2/6	—
Gearbox Kickstarter Ratchet Pinion ..	—	—	—	—	24-4253 3/3	24-4253 3/3	24-4253 3/3	24-4253 3/3	24-4253 3/3	24-4253 3/3	—
Gearbox Kickstarter Ratchet Pinion Sleeve	—	—	—	—	24-4281 1/3	24-4281 1/3	24-4281 1/3	24-4281 1/3	24-4281 1/3	24-4281 1/3	—
Gearbox Kickstarter Ratchet Pinion Sleeve Nut	—	—	—	—	24-4282 3d.	24-4282 3d.	24-4282 3d.	24-4282 3d.	24-4282 3d.	24-4282 3d.	—
Gearbox Kickstarter Ratchet Pinion Sleeve Locking Washer	—	—	—	—	24-4278 1d.	24-4278 1d.	24-4278 1d.	24-4278 1d.	24-4278 1d.	24-4278 1d.	—
Gearbox Kickstarter Ratchet Pinion Sleeve Locknut	—	—	—	—	24-4255 3d.	24-4255 3d.	24-4255 3d.	24-4255 3d.	24-4255 3d.	24-4255 3d.	—
Gearbox Kickstarter Ratchet Spring ..	—	—	—	—	24-4256 1d.	24-4256 1d.	24-4256 1d.	24-4256 1d.	24-4256 1d.	24-4256 1d.	—
Gearbox Control Shaft	—	—	—	—	24-4243 7/-	24-4243 7/-	24-4243 7/-	24-4243 7/-	24-4243 7/-	24-4243 7/-	—
Gearbox Control Shaft Bush (gearbox)	—	—	—	—	24-4244 2/-	24-4244 2/-	24-4244 2/-	24-4244 2/-	24-4244 2/-	24-4244 2/-	—
Gearbox Control Shaft Bush (inner cover)	—	—	—	—	24-4245 1/-	24-4245 1/-	24-4245 1/-	24-4245 1/-	24-4245 1/-	24-4245 1/-	—
Gearbox Control Shaft Collar Felt Washer	—	—	—	—	24-4238 2d.	24-4238 2d.	24-4238 2d.	24-4238 2d.	24-4238 2d.	24-4238 2d.	—
Gearbox Operating Fork	—	—	—	—	24-4265(2) 8/-	24-4265(2) 8/-	24-4265(2) 8/-	24-4265(2) 8/-	24-4265(2) 8/-	24-4265(2) 8/-	—
Gearbox Control Shaft Peg	—	—	—	—	24-4246(2) 9d.	24-4246(2) 9d.	24-4246(2) 9d.	24-4246(2) 9d.	24-4246(2) 9d.	24-4246(2) 9d.	—
Gearbox Control Quadrant	—	—	—	—	24-4247 6/-	24-4247 6/-	24-4247 6/-	24-4247 6/-	24-4247 6/-	24-4247 6/-	—
Gearbox Control Quadrant Bush ..	—	—	—	—	24-4248 1/9	24-4248 1/9	24-4248 1/9	24-4248 1/9	24-4248 1/9	24-4248 1/9	—
Gearbox Control Quadrant Spacing Collar	—	—	—	—	24-4249 3d.	24-4249 3d.	24-4249 3d.	24-4249 3d.	24-4249 3d.	24-4249 3d.	—
Gearbox Control Plunger	—	—	—	—	15-4035 4d.	15-4035 4d.	15-4035 4d.	15-4035 4d.	15-4035 4d.	15-4035 4d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



24-4252



24-4253



24-4281



24-4278



24-4282



24-4255



24-4243



24-4256



24-4247



24-4244



24-4245



24-4265



24-4238



24-4246



24-4248



24-4249



15-4035

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Control Plunger Cup.. ..	—	—	—	—	24-4251 3d.	24-4251 3d.	24-4251 3d.	24-4251 3d.	24-4251 3d.	24-4251 3d.	—
Gearbox Control Plunger Spring ..	—	—	—	—	24-68 1d.	24-68 1d.	24-68 1d.	24-68 1d.	24-68 1d.	24-68 1d.	—
Gearbox Control Shaft Operating Lever	—	—	—	—	15-4128 1/6	15-4128 1/6	15-4128 1/6	15-4128 1/6	24-4150 1/6	24-4150 1/6	—
Gearbox Control Shaft Operating Lever Nut	—	—	—	—	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.	EB106 2d.	—
Gearbox Control Shaft Operating Lever Washer	—	—	—	—	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	—
Gearbox Inspection Cover	—	—	—	—	24-4264 6d.	24-4264 6d.	24-4264 6d.	24-4264 6d.	24-4264 6d.	24-4264 6d.	—
Gearbox Oil Baffle	—	—	—	—	24-4288 4d.	24-4288 4d.	24-4288 4d.	24-4288 4d.	—	—	—
Gearbox Inspection Cover Screw ..	—	—	—	—	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	27-4258(4) 2d.	—
Gearbox Inspection Cover Washer ..	—	—	—	—	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	15-4110(2) 1d.	—
Gearbox Oil Filler Plug	—	—	—	—	M196 1/-	M196 1/-	M196 1/-	M196 1/-	24-456 1/6	24-456 1/6	—
Gearbox Oil Filler Plug Washer ..	—	—	—	—	M196A 1d.	M196A 1d.	M196A 1d.	M196A 1d.	24-457 1d.	24-457 1d.	—
Gearbox Drain Plug	—	—	—	—	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	28-43 3d.	—
Gearbox Oil Level Plug	—	—	—	—	—	—	—	—	28-43 3d.	28-43 3d.	—
Gearbox Oil Flinger Washer	—	—	—	—	24-4235 1d.	24-4235 1d.	24-4235 1d.	24-4235 1d.	24-4235 1d.	24-4235 1d.	—
Gearbox Oil Retaining Washer (small)	—	—	—	—	24-4236 1d.	24-4236 1d.	24-4236 1d.	24-4236 1d.	24-4236 1d.	24-4236 1d.	—
Gearbox Clutch Control Lever Thrust Pin	—	—	—	—	25-4251 3d.	25-4251 3d.	25-4251 3d.	25-4251 3d.	25-4251 3d.	25-4251 3d.	—
Gearbox Clutch Control Lever Thrust Pin Nut	—	—	—	—	27-4411 1d.	27-4411 1d.	27-4411 1d.	27-4411 1d.	27-4411 1d.	27-4411 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-4128



24-4251



24-68



EB-106



27-4411



24-4288



15-4110



M-136



15-4150



EB 76
EB 383



27-4258



24-456



24-4264

25-4251

25-4251



24-4235



24-4236



M-136 A



24-457



28-43

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Clutch Operating Lever ..	—	—	—	—	24-4233 2/6	24-4233 2/6	24-4233 2/6	24-4233 2/6	24-4233 2/6	24-4233 2/6	—
Gearbox Clutch Operating Lever Fulcrum Pin	—	—	—	—	25-4266 2d.	25-4266 2d.	25-4266 2d.	25-4266 2d.	25-4266 2d.	25-4266 2d.	—
Gearbox Clutch Operating Lever Fulcrum Pin Nut	—	—	—	—	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	—
Clutch Rod Gland Washer	—	—	—	—	15-270 3d.	15-270 3d.	15-270 3d.	15-270 3d.	15-270 3d.	15-270 3d.	—
Gear Contro. Operating Lever, complete with fixed fittings	—	—	—	—	15-4085 7/-	15-4085 7/-	15-4085 7/-	15-4085 7/-	24-4268 9/-	24-4268 9/-	—
Gear Control Operating Lever Knob ..	—	—	—	—	15-4104 1/3	15-4104 1/3	15-4104 1/3	15-4104 1/3	15-4104 1/3	15-4104 1/3	—
Gear Control Operating Lever Knob Peg	—	—	—	—	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	15-4105 6d. doz.	—
Gear Control Fulcrum Pin	—	—	—	—	15-4092 9d.	15-4092 9d.	15-4092 9d.	15-4092 9d.	24-4274 1/6	24-4274 1/6	—
Gear Control Fulcrum Pin Sleeve ..	—	—	—	—	—	—	—	—	24-4277 1/-	24-4277 1/-	—
Gear Control Fulcrum Pin Spring Washer	—	—	—	—	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	15-4094(2) 2d.	15-4094(2) 2d.	—
Gear Control Fulcrum Pin Nut ..	—	—	—	—	EB201 2d.	EB201 2d.	EB201 2d.	EB201 2d.	M202 4d.	M202 4d.	—
Gear Control Fulcrum Cap Spring Washer	—	—	—	—	15-4094 2d.	15-4094 2d.	15-4094 2d.	15-4094 2d.	—	—	—
Gear Control Fulcrum Pin Cap ..	—	—	—	—	15-4096 9d.	15-4096 9d.	15-4096 9d.	15-4096 9d.	—	—	—
Gear Contro. Fulcrum Pin Washer ..	—	—	—	—	—	—	—	—	M101A 1d.	M101A 1d.	—
Gear Control Fulcrum Pin Washer	—	—	—	—	—	—	—	—	24-5914 1d.	24-5914 1d.	—
Gear Control Operating Lever Thrust Washer	—	—	—	—	15-4100 2d.	15-4100 2d.	15-4100 2d.	15-4100 2d.	—	—	—
Gear Control Gate	—	—	—	—	15-4095 4/-	15-4095 4/-	15-4095 4/-	15-4095 4/-	24-4273 4/-	24-4273 4/-	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-4105



25-4266



24-4253



EB-102



15-270



15-4104



15-4085



24-4268



15-4092



K-51 A



24-4274



24-4277



15-4094



15-4096



EB-201
M-202



15-4095
24-4273



M-101 A
24-5814



15-4100

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe W32-7.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gear Control Gate Screw	—	—	—	—	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d'	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	24-7149(2) 2d.	—
Gear Control Gate Screw Washer ..	—	—	—	—	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	—
Gear Control Operating Rod, with fixed toggle end	—	—	—	—	15-4126 2/6	15-4126 2/6	15-4126 2/6	15-4126 2/6	15-4126 2/6	24-4078 2/6	24-4078 2/6	—
Gear Control, Operating Rod Adjust- able Toggle End	—	—	—	—	15-4048 1/6	15-4048 1/6	15-4048 1/6	15-4048 1/6	24-4025 1/3	24-4025 1/3	24-4025 1/3	—
Gear Control Operating Rod Toggle End Locknut (right-hand)	—	—	—	—	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	K121 2d.	—
Gear Control Operating Rod Toggle End Locknut (left hand)	—	—	—	—	—	—	—	—	K122 2d.	K122 2d.	K122 2d.	—
Gearbox Control Rod Adjusting Sleeve	—	—	—	—	—	—	—	—	K105 1/-	K105 1/-	K105 1/-	—
Gear Control Operating Rod Toggle End Screw	—	—	—	—	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	EB72(2) 2d.	—
Gear Control Rod Operating Toggle End Spring Washer	—	—	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	—
Gear Control Operating Rod Toggle End Nut	—	—	—	—	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	EB102(2) 1d.	—
GEARBOX AND CONTROL PARTS—GEAR FOOT CHANGE (4-SPEED)												
Gear Foot Change, complete	—	—	—	—	—	15-4129 £1 15 0	—	15-4129 £1 15 0	—	—	—	—
Gearbox Cover (outer) complete with fixed fittings (when foot change fitted)	—	—	—	—	—	15-4164 £1 1 3	—	15-4164 £1 1 3	—	—	—	—
Gear Operating Lever	—	—	—	—	—	15-4137 1/6	—	14-5137 1/6	—	—	—	—
Gear Control Rod, complete	—	—	—	—	—	15-4131 1/6	—	15-4131 1/6	—	—	—	—
Gear Control Rod Adjustable Toggle End	—	—	—	—	—	15-4048 1/6	—	15-4048 1/6	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



27-551



K 121
K 122



K-105



EB-72



K-197



24-7149



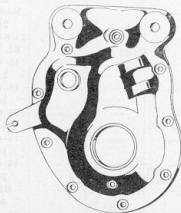
EB-102



24-4025



15-4048



15-4164



15-4137



15-4131

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gear Control Rod Toggle End Locknut	—	—	—	—	—	24-563	—	24-563	—	—	—
Gear Control Rod Toggle End Screw..	—	—	—	—	—	EB72(2)	—	EB72(2)	—	—	—
Gear Control Rod Toggle End Spring	—	—	—	—	—	2d.	—	2d.	—	—	—
Washer	—	—	—	—	—	K197(2)	—	K197(2)	—	—	—
Gear Control Rod Toggle End Nut ..	—	—	—	—	—	3d. doz.	—	3d. doz.	—	—	—
Foot Change Stop Plate, complete with plunger bearing	—	—	—	—	—	EB102(2)	—	EB102(2)	—	—	—
Foot Change Stop Plate Plunger ..	—	—	—	—	—	1d.	—	1d.	—	—	—
Foot Change Stop Plate Plunger Spring	—	—	—	—	—	15-4158	—	15-4158	—	—	—
Foot Change Stop Plate Gearbox Cover	—	—	—	—	—	2/6	—	2/6	—	—	—
Bolt	—	—	—	—	—	15-4148	—	15-4148	—	—	—
Foot Change Stop Plate Gearbox Cover	—	—	—	—	—	2d.	—	2d.	—	—	—
Bolt Nut	—	—	—	—	—	15-4149	—	15-4149	—	—	—
Foot Change Stop Plate Gearbox Cover	—	—	—	—	—	1d.	—	1d.	—	—	—
Bolt Spring Washer	—	—	—	—	—	24-645(2)	—	24-645(2)	—	—	—
Foot Change Stop Plate Spindle ..	—	—	—	—	—	3d.	—	3d.	—	—	—
Foot Change Stop Plate Spindle Nut..	—	—	—	—	—	EA82(2)	—	EA82(2)	—	—	—
Foot Change Stop Plate Spindle Washer	—	—	—	—	—	2d.	—	2d.	—	—	—
Foot Change Stop Plate Spindle Washer	—	—	—	—	—	24-8784(2)	—	24-8784(2)	—	—	—
Foot Change Stop Plate Spindle "D"	—	—	—	—	—	6d. doz.	—	6d. doz.	—	—	—
Washer	—	—	—	—	—	15-4152	—	15-4152	—	—	—
Foot Change Stop Plate Spindle "D"	—	—	—	—	—	2/6	—	2/6	—	—	—
Washer Nut	—	—	—	—	—	15-4168	—	15-4168	—	—	—
Foot Change Stop Plate Spindle "D"	—	—	—	—	—	2d.	—	2d.	—	—	—
Washer Grease Nipple	—	—	—	—	—	27-6043	—	27-6043	—	—	—
	—	—	—	—	—	1d.	—	1d.	—	—	—
	—	—	—	—	—	15-4150	—	15-4150	—	—	—
	—	—	—	—	—	1d.	—	1d.	—	—	—
	—	—	—	—	—	15-4140	—	15-4140	—	—	—
	—	—	—	—	—	2d.	—	2d.	—	—	—
	—	—	—	—	—	M202	—	M202	—	—	—
	—	—	—	—	—	4d.	—	4d.	—	—	—
	—	—	—	—	—	35-5016	—	35-5016	—	—	—

Price on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



EB 72



K 197



IS 4148



IS 4149



24-563



IS-4158



27-6043



24-645



EA-82



EB 102



24-8784



IS-4168



IS-4150



IS-4140



IS- 4152



M 202



3S-5016

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

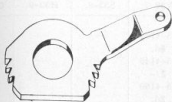
Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Foot Change Ratchet Lever	—	—	—	—	—	15-4144 2/-	—	15-4144 2/-	—	—	—
Foot Change Ratchet Lever Spring Washer	—	—	—	—	—	15-4134 3d. doz.	—	15-4134 3d. doz.	—	—	—
Foot Change Ratchet Lever Spacing Washer	—	—	—	—	—	15-4163(2) 3d. doz.	—	15-4163(2) 3d. doz.	—	—	—
Foot Change Pawl Carrier Arm (top)	—	—	—	—	—	15-4156 1/6	—	15-4156 1/6	—	—	—
Foot Change Pawl Carrier Arm (bottom)	—	—	—	—	—	15-4136 1/6	—	15-4136 1/6	—	—	—
Foot Change Pawl Carrier Spacing Washer	—	—	—	—	—	15-4155(2) 3d. doz.	—	15-4155(2) 3d. doz.	—	—	—
Foot Change Pawl Pivot	—	—	—	—	—	15-4138 1/6	—	15-4138 1/6	—	—	—
Foot Change Pawl Nut	—	—	—	—	—	15-4143 2d.	—	15-4143 2d.	—	—	—
Foot Change Pawl Locknut	—	—	—	—	—	27-286 1d.	—	27-286 1d.	—	—	—
Foot Change Pawl Arm Spacing Washer	—	—	—	—	—	15-4162(2) 3d. doz.	—	15-4162(2) 3d. doz.	—	—	—
Foot Change Main Spring (pawl carrier arm)	—	—	—	—	—	15-4139 4d.	—	15-4139 4d.	—	—	—
Foot Change Pawl (top)	—	—	—	—	—	15-4141 1/6	—	15-4141 1/6	—	—	—
Foot Change Pawl (bottom)	—	—	—	—	—	15-4142 1/6	—	15-4142 1/6	—	—	—
Foot Change Pawl Return Spring ..	—	—	—	—	—	15-4161 2d.	—	15-4161 2d.	—	—	—
Foot Change Operating Plate	—	—	—	—	—	15-4154 2/6	—	15-4154 2/6	—	—	—
Foot Change Operating Lever Bush ..	—	—	—	—	—	15-4151 1/6	—	15-4151 1/6	—	—	—
Foot Change Operating Lever	—	—	—	—	—	15-4159 5/-	—	15-4159 5/-	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 126.

GEARBOX AND CONTROL PARTS.



15-4144



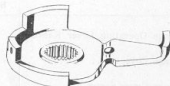
15-4134
15-4163



15-4136



15-4162
15-4155



15-4154



15-4156



15-4143



15-4159



15-4141



15-4142



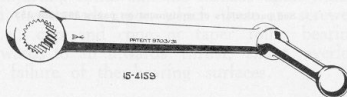
15-4161



15-4138



15-4151



15-4159



15-4157



27-286



15-4170



24-7068



15-4169



15-4145

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Foot Change Operating Lever Rubber	—	—	—	—	—	15-4157 6d.	—	15-4157 6d.	—	—	—
Foot Change Cover	—	—	—	—	—	15-4145 2/-	—	15-4145 2/-	—	—	—
Foot Change Cover Screw	—	—	—	—	—	15-4169 2d.	—	15-4169 2d.	—	—	—
Foot Change Cover Screw Spring Washer	—	—	—	—	—	24-7068 3d. doz.	—	24-7068 3d. doz.	—	—	—
Foot Change Cover and Foot Lever Extractor Screw	—	—	—	—	—	15-4170 1/6 doz.	—	15-4170 1/6 doz.	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

B.S.A. MOTOR CYCLES.

Wheel Bearings.

IN view of the susceptibility of wheel bearings to over adjustment, we cannot too strongly emphasize that when adjustments have been carried out, and all is locked up solid ready for the road, there should be the barest perceptible shake in the bearing as measured at the wheel rim.

What actually happens in many cases is that the adjustment of the wheel is checked before the locking nuts are tightened up, and that when, owing to the slight clearance that exists between the adjusting cones and the threads upon which they are screwed, or the adjusting nuts and the threads upon which these are screwed (according to the type of bearing fitted—i.e., cup and cone or taper roller bearing), the pressure is transferred from an outwards to an inwards thrust, slight overloading takes place, which quickly results in failure of the bearing surfaces.

Owing to the friction set up by the hub felt washers, it is impossible to adopt the swinging-wheel method common to bicycle practice. While the wheel should not be allowed to run in a loose condition, it is even worse for excessive end thrust to be present.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

FRAME AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

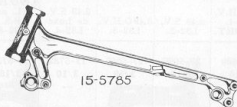
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Frame Front	27-5600 £3 10 0	27-5591 £4 5 0	27-5600 £3 10 0	15-5781 £3 10 0	—	—	—	—	—	—	26-5603 £6 0 0
Frame Top Member	—	—	—	—	15-5785 £2 5 0	15-5785 £2 5 0	15-5785 £2 5 0	15-5785 £2 5 0	24-5625 £2 15 0	24-5625 £2 15 0	—
Ball Head Grease Nipple	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.	28-2080(2) 3d.
Ball Head Top Cup	27-5635 1/3	27-5635 1/3	27-5635 1/3	27-5635 1/3	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.
Ball Head Bottom Cup	27-5645 1/6	27-5645 1/6	27-5645 1/6	27-5645 1/6	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.	25-5673 9d.
Ball Head Balls	1/2" diam. (34)	1/2" diam. (34)	1/2" diam. (34)	1/2" diam. (34)	1/2" diam. (36)	1/2" diam. (36)	1/2" diam. (36)	1/2" diam. (36)	1/2" diam. (36)	1/2" diam. (36)	1/2" diam. (36)
<i>Price on application.</i>											
Ball Head Lug Taper Washer	—	—	—	—	—	—	—	—	—	—	26-5613 9d.
Seat Lug Taper Washer	—	—	—	—	—	—	—	—	—	—	26-5623 9d.
Inflator Clip (front)	27-5754 4d.	—	27-5754 4d.	—	15-5662 2d.	15-5662 2d.	15-5662 2d.	15-5662 2d.	—	—	—
Inflator Clip (rear)	27-5756 4d.	—	27-5756 4d.	—	24-5663 2d.	24-5663 2d.	24-5663 2d.	24-5663 2d.	—	—	—
Inflator Clip (top)	—	—	—	15-5662 2d.	—	—	—	—	—	—	—
Inflator Clip Stud (rear)	—	—	—	15-5652 4d.	—	—	—	—	—	—	—
Inflator Clip Bolt	EB673(2) 1d.	—	EB673(2) 1d.	—	—	—	24-780 1d.	24-780 1d.	—	—	—
Inflator Clip Nut	15-239(2) 1/6 doz.	—	15-239(2) 1/6 doz.	15-239 1/6 doz.	—	—	15-8147 1/6 doz.	15-8147 1/6 doz.	—	—	—
Engine Yoke Plate (right-hand)	—	—	—	—	—	—	24-5952 6/3	24-5952 6/3	—	—	—
Engine Yoke Plate (right-hand), complete with gearbox adjuster stop	—	—	—	—	—	—	—	—	24-5605 7/-	24-5605 7/-	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

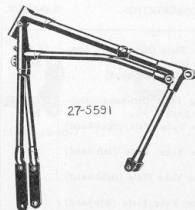
FRAME AND FITTINGS.



27-5600
15-5781



15-5785



27-5591



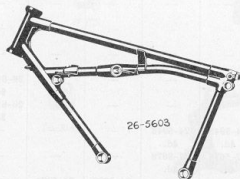
26-5623



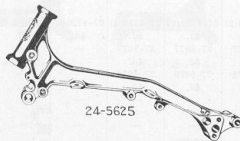
24-780



26-5613



26-5603



24-5625



27-5635



27-5645



25-5673



15-847
15-239



15-5652



26-2080



EB673



24-5952



24-5605



27-5754



27-5756



24-5663



15-5662

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Engine Yoke Plate (right-hand), complete with bush	27-5669 3/10	27-5669 3/10	27-5669 3/10	27-5669 3/10	15-5732 3/10	15-5732 3/10	—	—	—	—	—
Engine Yoke Plate (left-hand) ..	—	—	—	—	—	—	24-5952 6/3	24-5952 6/3	24-5607 6/3	24-5607 6/3	—
Engine Yoke Plate (left-hand), complete with bush	27-5672 3/10	27-5672 3/10	27-5672 3/10	27-5672 3/10	15-5733 3/10	15-5733 3/10	—	—	—	—	—
Rear Engine Yoke Plate (right-hand)	—	—	—	—	—	—	—	—	—	—	26-5849 3/3
Rear Engine Yoke Plate (left-hand)	—	—	—	—	—	—	—	—	—	—	26-5850 3/9
Front Engine Yoke Plate (right-hand)	—	—	—	—	—	—	—	—	—	—	26-5842 4/-
Front Engine Yoke Plate (left-hand)	—	—	—	—	—	—	—	—	—	—	26-5847 4/3
Engine Yoke Plate Bush	27-5720(2) 4d.	27-5720(2) 4d.	27-5720(2) 4d.	27-5720(2) 4d.	27-5720(2) 4d.	27-5720(2) 4d.	—	—	—	—	—
Engine, Frame and Footrests Connecting Bolt Packing Collar (right-hand)	27-5677 4d.	27-5677 4d.	27-5677 4d.	27-5677 4d.	—	—	—	—	—	—	—
Engine, Frame and Footrests Connecting Bolt Packing Collar (left-hand)	27-5678 4d.	27-5678 4d.	27-5678 4d.	27-5678 4d.	—	—	—	—	—	—	—
Footboard Rod Support Plate ..	—	—	—	—	—	—	—	—	—	—	26-8147(2) 9d.
Footboard Rod Support Plate Bush ..	—	—	—	—	—	—	—	—	—	—	26-8149(2) 3d.
Engine Yoke Plate Distance Collar (left-hand)	—	—	—	—	—	—	24-5948 4d.	24-5948 4d.	—	—	—
Engine Yoke Plate Distance Collar (right-hand)	—	—	—	—	—	—	27-5678 4d.	27-5678 4d.	—	—	—
Tank Front Support	—	—	—	—	—	—	—	—	24-5822 1/6	24-5822 1/6	—
Tank Rear Support	—	—	—	—	15-5786 1/3	15-5786 1/3	15-5786 1/3	15-5786 1/3	24-5823 1/3	24-5823 1/3	—
Tank Support Bracket Bolt	—	—	—	—	24-5824(2) 2d.	24-5824(2) 2d.	24-5824(2) 2d.	24-5824(2) 2d.	24-5824(2) 2d.	24-5824(2) 2d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



27-5669 WITH BUSH



27-5672 WITH BUSH



24-5952



26-5842 26-5847



27-5677



27-5720



15-5732 WITH BUSH



15-5733 WITH BUSH



26-8147



26-5849



26-8149



24-5607



27-5678



24-5948



15-5788



26-5850



24-5824



24-5822



24-5823

NOTE.— Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B31-1.	2.49 O.H.V. B31-2.	2.49 O.H.V. de Luxe B31-3.	3.49 S.V. L31-4.	3.49 S.V. de Luxe L31-5.	3.49 O.H.V. de Luxe L31-6.	4.93 S.V. S31-7.	5.57 S.V. de Luxe H31-8.	4.93 O.H.V. S31-9.	4.93 O.H.V. de Luxe S31-10.	7.70 S.V. E31-11.	9.86 S.V. W.T. G31-12.
Rear Brake Anchor Pin Nut	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-734 3d.	15-734 3d.	15-734 3d.	15-734 3d.	15-245 2d.	15-1359 2d.
Rear Brake Anchor Pin Split-pin	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	—	—	—	—	—	—
Rear Brake Anchor Pin Washer (silencer support)	—	—	—	—	—	—	—	—	—	—	15-243 1d.	—
Rear Brake Anchor Pin Nut (silencer support) ..	—	—	—	—	—	—	—	—	—	—	15-236 2d.	—
Rear Brake Anchor Pin Nut (outside)	—	—	—	—	—	—	—	—	—	—	—	15-734 3d.
BACKSTAYS.												
Backstays	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	24-6523 £1 2 6	24-6523 £1 2 6	24-6523 £1 2 6	24-6523 £1 2 6	25-6476 £1 5 0	26-6474 £1 5 0
Backstay, Chainstay, and Carrier Connecting Bolt (right-hand)	27-6259 6d.	—	—	—	24-6095 6d.	24-6095 6d.	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt (left-hand)	27-6260 4d.	—	—	—	15-6496 3d.	15-6496 3d.	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt Spring Washer	24-8784 6d. doz.	—	—	—	24-8784 6d. doz.	24-8784 6d. doz.	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt Nut	15-1359(2) 2d.	—	—	—	15-1359(2) 2d.	15-1359(2) 2d.	—	—	—	—	—	—
Backstay, Chainstay, and Mudguard Stay Bolt (right-hand).	—	24-6095 6d.	24-6095 6d.	24-6095 6d.	—	—	24-6096 6d.	24-6096 6d.	24-6096 6d.	24-6096 6d.	24-6096 6d.	26-6285 6d.
Backstay, Chainstay, and Mudguard Stay Bolt (left- hand).	—	15-6496 3d.	15-6496 3d.	15-6496 3d.	—	—	15-492 3d.	15-492 3d.	15-492 3d.	15-492 3d.	15-492 3d.	EB144 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 138.

FRAME AND FITTINGS.



15-6496



24-6095



15-243



27-6478



15-1166



24-6523 25-6476 26-6474



27-6259



27-6260



24-6096 26-6285



15-734
15-1359
15-236 15-245



15-1266



24-8784



15-492
EB144

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

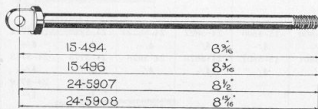
Frame and Fittings—continued.

When no figures in bracket are shown one part constitutes a set.

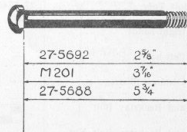
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.98 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Down Tubes and Crankcase Connecting Bolt Nut (when footplates fitted).	EA82(2) 2d.	—	EA82(2) 2d.	EA82(2) 2d.	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Washer (when footplates fitted).	EB76(2) 1d.	—	EB76(2) 1d.	EB76(2) 1d.	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt (bottom)	27-5688 1/4	27-5688 1/4	27-5688 1/4	27-5688 1/4	—	—	—	—	—	—	—
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt (footrests)	—	—	—	—	15-494 3/3	15-494 3/3	15-494 3/3	15-494 3/3	—	—	—
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt (footplates)	—	—	—	—	15-496 3/3	15-496 3/3	15-496 3/3	15-496 3/3	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Nut	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Washer	K51A 3d. doz.	EB76 1d.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	—	—	—
Engine Yoke Lug Collar, with peg (right-hand)	—	—	—	—	—	—	—	—	—	—	M15a(2) 6d.
Engine Yoke Lug Collar (left-hand)	—	—	—	—	—	—	—	—	—	—	M15c(2) 6d.
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt	—	—	—	—	—	—	—	—	24-5907 3/3	24-5907 3/3	—
Front Down Tube, Crankcase and Sidecar Connecting Bolt (when footplates fitted).	—	—	—	—	—	—	—	—	—	24-5908 3/3	—
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt Nut	—	—	—	—	—	—	—	—	B906 6d.	B906 6d.	—
Seat Lug Bolt	27-5692 6d.	15-476 8d.	27-5692 6d.	27-5692 6d.	—	—	—	—	M201 6d.	M201 6d.	M201 6d.
Seat Lug Bolt Washer	EB76 1d.	EB76 1d.	EB76 1d.	EB76 1d.	—	—	—	—	M101A 1d.	M101A 1d.	M101A 1d.
Seat Lug Bolt Nut	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	—	—	—	—	M202 4d.	M202 4d.	M202 4d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154,

FRAME AND FITTINGS.



KS1A



M15°



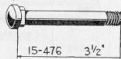
EB-76
M101A



M15°



B306
M202



EA82

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

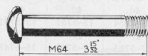
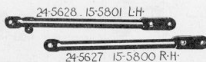
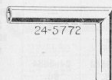
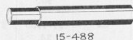
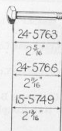
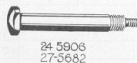
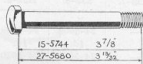
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Seat Lug Bolt Tube	27-5745 3d.	27-5745 3d.	27-5745 3d.	27-5745 3d.	—	—	—	—	—	—	—
Seat Tube (right-hand)	—	—	—	—	15-5800 4/-	15-5800 4/-	24-5627 4/-	24-5627 4/-	24-5712 4/-	24-5712 4/-	—
Seat Tube (left-hand)	—	—	—	—	15-5801 4/-	15-5801 4/-	24-5628 4/-	24-5628 4/-	24-5713 4/-	24-5713 4/-	—
Seat Tube Distance Sleeve	—	—	—	—	—	—	—	—	24-5719 1/-	24-5719 1/-	—
Seat Tube and Backstay Bolt	—	—	—	—	15-5749 6d.	15-5749 6d.	15-5749 6d.	15-5749 6d.	—	—	—
Seat Tube and Backstay Bolt Nut	—	—	—	—	24-5659 3d.	24-5659 3d.	24-5659 3d.	24-5659 3d.	—	—	—
Seat Tube Bolt	—	—	—	—	24-5763 6d.	24-5763 6d.	24-5763 6d.	24-5763 6d.	24-5763(2) 6d.	24-5763(2) 6d.	—
Seat Tube Bolt (when Pan Saddle fitted)	—	—	—	—	—	—	—	—	24-5766(2) 6d.	24-5766(2) 6d.	—
Seat Tube Bolt Spring Washer	—	—	—	—	K51A(2) 3d. doz.	K51A(2) 3d. doz.	K51A(2) 3d. doz.	K51A(2) 3d. doz.	K51A(2) 3d. doz.	K51A(2) 3d. doz.	—
Seat Tube Bolt Nut	—	—	—	—	24-5764(2) 3d.	24-5764(2) 3d.	24-5764(2) 3d.	24-5764(2) 3d.	24-5764(2) 3d.	24-5764(2) 3d.	—
Seat Pillar	—	—	—	—	—	—	—	—	24-5772 3/6	24-5772 3/6	26-6345 7/-
Seat Pillar (when Pan Saddle fitted)	—	—	—	—	—	—	—	—	—	—	15-488 3/-
Frame and Yoke Plates Connecting Bolt	27-5680 6d.	27-5682 6d.	27-5680 6d.	15-5744 6d.	—	—	—	—	24-5906 1/-	24-5906 1/-	M64(3) 9d.
Frame and Yoke P'ates Connecting Bolt, top (G.P.O.)	—	—	—	—	27-5680 6d.	—	—	—	—	—	—
Frame and Yoke Plates Connecting Bolt Nut	EA82 2d.	EA82 2d.	EA82 2d.	EA82 2d.	—	—	—	—	K257 6d.	K257 6d.	K257(3) 6d.
Frame Connecting Bolt Chaincase Washer	—	—	—	—	—	—	—	—	M550A 3d. doz.	M550A 3d. doz.	—
Frame Connecting Bolt Chaincase Nut	—	—	—	—	—	—	—	—	EA80 2d.	EA80 2d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

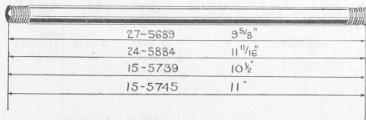
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Frame Connecting Bolt Washer (when battery carrier not fitted)	—	—	—	—	—	—	—	—	24-5909 1d.	24-5909 1d.	—
Engine Yoke Plates and Crankcase Connecting Bolt	—	—	—	—	—	—	—	—	24-5920 6d.	24-5920 6d.	27-5680(3) 6d.
Engine Yoke Plates and Crankcase Connecting Bolt Nut	—	—	—	—	—	—	—	—	M202 4d.	M202 4d.	EA82(4) 2d.
Engine Yoke Plates and Crankcase Bolt	—	—	—	—	—	—	—	—	24-5923 9d.	24-5923 9d.	—
Brake Adjusting Stop Nut (coupled brakes).	—	—	—	—	—	—	—	—	27-1163 3d.	27-1163 3d.	—
Brake Adjusting Cable Stop	—	—	—	—	—	—	—	—	—	—	M67 ₈ 6d.
Engine Yoke Plates and Crankcase Connecting Bolt (front, top)	—	—	—	—	—	—	—	—	—	—	26-5663 9d.
Engine Yoke Plates and Crankcase Connecting Bolt (front, bottom) ..	—	—	—	—	—	—	—	—	—	—	B929 2d.
Engine Plate Distance Tube End ..	—	—	—	—	—	—	—	—	—	—	M100 6d.
Engine Connecting Bolt Distance Tube	—	—	—	—	—	—	—	—	—	—	—
Footrest and Frame Connecting Bolt	27-5689 9d.	27-5689 9d.	27-5689 9d.	27-5689 9d.	15-5739 9d.	15-5745 9d.	15-5745 9d.	15-5745 9d.	24-5884 9d.	24-5884 9d.	—
Footrest and Frame Connecting Bolt (G.P.O.)	—	—	—	—	15-5739 9d.	—	—	—	—	—	—
Footrest and Frame Connecting Bolt Nut	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	27-8119(2) 4d.	B906(2) 6d.	B906(2) 6d.	—
Footrest Distance Sleeve (right-hand)	27-5784 1/-	27-5784 1/-	27-5784 1/-	27-5784 1/-	15-5751 1/-	15-5751 1/-	15-5751 1/-	15-5751 1/-	—	—	—
Footrest Distance Sleeve (left-hand) ..	27-5785 1/-	27-5785 1/-	27-5785 1/-	27-5785 1/-	15-5748 1/-	15-5748 1/-	15-5748 1/-	15-5748 1/-	24-8198 10d.	24-8198 10d.	—
Footrest Positioning Plate	—	—	—	—	—	—	—	—	24-8192(2) 3d.	24-8192(2) 3d.	—
Footrest and Frame Bolt Distance Tube	—	—	—	—	15-5742 8d.	15-5742 8d.	15-5742 8d.	15-5742 8d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



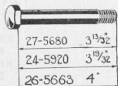
15-5748



15-5751



B906 .EA82
M202 .27-8119



27-5785 (LH)



27-1163



24-8198



M67B 3 11/32"



24-5909



27-5784



M100



B 929



24-8192



24-5923



15-5742

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Footrest and Frame Bolt Distance	—	—	—	—	15-5758	15-5758	15-5758	15-5758	—	—	—
Packing Collar (right-hand) ..	—	—	—	—	4d.	4d.	4d.	4d.	—	—	—
Footrest and Frame Bolt Distance	—	—	—	—	27-5784	—	—	—	—	—	—
Sleeve, right-hand (G.P.O.) ..	—	—	—	—	1/-	—	—	—	—	—	—
Frame Connecting Bolt Packing Sleeve	—	—	—	—	—	—	—	—	24-5885 6d.	24-5885 6d.	—
Engine Plate Footrest Link	—	—	—	—	15-5747(2) 6d.	15-5747(2) 6d.	—	—	—	—	—
Engine Plate Footrest Link Bolt ..	—	—	—	—	15-5746 9d.	15-5746 9d.	—	—	—	—	—
Engine Plate Footrest Link Bolt Nut	—	—	—	—	15-5753 4d.	15-5753 4d.	—	—	—	—	—
Front Yoke Plates and Footboard	—	—	—	—	—	—	—	—	—	—	26-5664
Support Bolt (front)	—	—	—	—	—	—	—	—	—	—	9d.
Front Yoke Plates and Footboard	—	—	—	—	—	—	—	—	—	—	EB171
Support Bolt Nut	—	—	—	—	—	—	—	—	—	—	1/6 doz.
Frame and Yoke Plates Connecting	—	—	—	—	—	—	—	—	—	—	26-5665(2)
Bolt Spring Washer	—	—	—	—	—	—	—	—	—	—	3d. doz.
Crankcase Connecting Bolt (front,	—	—	—	—	—	—	—	—	—	—	EB105
bottom)	—	—	—	—	—	—	—	—	—	—	6d.
Crankcase Connecting Bolt Nut ..	—	—	—	—	—	—	—	—	—	—	EB106
	—	—	—	—	—	—	—	—	—	—	2d.
Footboard Tube Distance Washer ..	—	—	—	—	—	—	—	—	—	—	B929
	—	—	—	—	—	—	—	—	—	—	2d.
Chain Oil Pipe Clip	—	—	—	—	—	—	—	—	—	—	27-590
	—	—	—	—	—	—	—	—	—	—	2d.
Chain Oil Pipe Clip Bolt	—	—	—	—	—	—	—	—	—	—	EB673
	—	—	—	—	—	—	—	—	—	—	1d.
Chain Oil Pipe Clip Bolt Nut ..	—	—	—	—	—	—	—	—	—	—	EB116
	—	—	—	—	—	—	—	—	—	—	1/6 doz.
Chain Oil Pipe Clip Attachment Screw	—	—	—	—	—	—	—	—	—	—	15-645
	—	—	—	—	—	—	—	—	—	—	3d.
Chain Oil Pipe Clip Spring Washer ..	—	—	—	—	—	—	—	—	—	—	K197
	—	—	—	—	—	—	—	—	—	—	3d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



15-5758



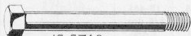
24-5885



27-5784(RH)



15-5747



15-5746



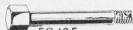
EB106
EB116 .EB171
15-5753



26-5664



26-5665



EB 105



B929



27-590



EB 673



15-645



K197

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

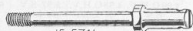
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Engine Bolt and Brake Cable Support	—	—	—	—	15-5741 1/-	15-5741 1/-	24-5924 1/-	24-5924 1/-	—	—	—
Electric Lighting Cable Frame Clip..	—	—	—	—	—	—	—	—	24-5672 1d.	24-5672 1d.	—
Rear Brake Pedal Spindle	27-6336 10d.	27-6336 10d.	27-6336 10d.	27-6336 10d.	27-6336 10d.	27-6336 10d.	27-6336 10d.	27-6336 10d.	—	—	—
Rear Brake Pedal Spindle Washer ..	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	M101A 1d.	—	—	—
Rear Brake Lever Bolt Nut (outside)	15-541 3d.	15-541 3d.	15-541 3d.	15-541 3d.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	—	—	—
Rear Brake Pedal Spindle Nut (inside)	EA60 2d.	EA60 2d.	EA60 2d.	EA60 2d.	EA60 2d.	EA60 2d.	EA60 2d.	EA60 2d.	—	—	—
Rear Brake Pedal Stop Plate ..	27-6337 2d.	27-6337 2d.	27-6337 2d.	27-6337 2d.	27-6337 2d.	27-6337 2d.	27-6337 2d.	27-6337 2d.	24-8070 4d.	24-8070 4d.	—
Rear Brake Pedal Stop Plate (footboard models)	—	—	—	—	—	—	—	—	24-8071 4d.	24-8071 4d.	—
Brake Shaft Support Lug Stop (left- hand brake pedal)	—	—	—	—	24-8079 2d.	24-8079 2d.	24-8079 2d.	24-8079 2d.	—	—	—
Frame and Crankcase Bolt Brake Pedal Packing Sleeve (right-hand) ..	—	—	—	—	—	—	—	—	24-8065 9d.	24-8065 9d.	—
Rear Brake Anchor Pin	27-6330 6d.	27-6330 6d.	27-6330 6d.	27-6330 6d.	27-6330 6d.	27-6330 6d.	27-6330 6d.	27-6330 6d.	24-8033 6d.	24-8033 6d.	24-8032 6d.
Rear Brake Anchor Pin Nut (inside)	15-1359 2d.	15-1359 2d.	15-1359 2d.	15-1359 2d.	15-1359 2d.	15-1359 2d.	15-1359 2d.	15-1359 2d.	—	—	—
Rear Brake Anchor Pin Washer (inside)	15-243 1d.	15-243 1d.	15-243 1d.	15-243 1d.	15-243 1d.	15-243 1d.	15-243 1d.	15-243 1d.	—	—	—
Rear Brake Anchor Pin Nut (outside)	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-1166 5d.	15-734 3d.	15-734 3d.	15-734 3d.
Rear Brake Anchor Pin Split-pin ..	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	15-1266 2d. doz.	—	—	—
Chainstay Sidecar Connecting Nut ..	—	—	—	—	M365A 1/-	M365A 1/-	M365A 1/-	M365A 1/-	M365A 1/-	M365A 1/-	M365A 1/-
Chainstay and Front Down Tube Dis- tance Piece	—	—	—	—	—	—	—	—	24-6267(2) 6d.	24-6267(2) 6d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154i

FRAME AND FITTINGS.



15-5741



24-5672



24-5924



27-6336



M1014
15-243



27-6337



15-541 15-455
15-734.15-1359



EA60



24-8070



24-8079



24-8071



24-8065



27-6330



24-8032
24-8033



15-1166



M365A



15-1266



24-6267

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10
Brake Lever Cross Tube, complete ..	—	—	—	—	—	—	—	—	24-8037 3/6	24-8037 3/6	—
Brake Lever Cross Tube Washer ..	—	—	—	—	—	—	—	—	M101A 1d.	M101A 1d.	—
Silencer Connecting Bolt	—	—	—	—	—	—	—	—	24-209(2) 3d.	24-209 3d.	—
Silencer Lug Connecting Bolt Nut ..	—	—	—	—	—	—	—	—	EB201(2) 2d.	EB201 2d.	—
Silencer Connecting Bolt Split-pin ..	—	—	—	—	—	—	—	—	EB77(2) 2d. doz.	EB77 2d. doz.	—
Gearbox Connecting Bolt (front) ..	27-5674 6d.	27-5674 6d.	27-5674 6d.	27-5674 6d.	15-476 8d.	15-476 8d.	15-476 8d.	15-476 8d.	—	—	—
Gearbox Connecting Bolt (rear) ..	27-5675 6d.	27-5675 6d.	27-5675 6d.	27-5675 6d.	15-5655 8d.	15-5655 8d.	15-5655 8d.	15-5655 8d.	—	—	—
Gearbox Connecting Bolt, top (when battery bracket not fitted)	—	—	—	—	—	—	—	—	24-5910 1/-	24-5910 1/-	—
Gearbox Connecting Bolt, top (when battery bracket fitted)	—	—	—	—	—	—	—	—	24-5911 1/-	24-5911 1/-	—
Gearbox Connecting Bolt Washer ..	27-5676(2) 1d.	EB76(2) 1d.	27-5676(2) 1d.	27-5676(2) 1d.	27-5676(2) 1d.	27-5676(2) 1d.	27-5676(2) 1d.	27-5676(2) 1d.	24-5914 1d.	24-5914 1d.	—
Gearbox Connecting Bolt Nut ..	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	EA82(2) 2d.	B906 6d.	B906 6d.	—
Gearbox Connecting Bolt Head Washer	—	—	—	—	—	—	—	—	24-5922 1d.	24-5922 1d.	—
Gearbox Connecting Bolt (bottom) ..	—	—	—	—	—	—	—	—	24-5915 1/-	24-5915 1/-	—
Gearbox Connecting Bolt Nut (bottom)	—	—	—	—	—	—	—	—	24-5919 6d.	24-5919 6d.	—
Gearbox Adjusting Screw	27-5710 1/-	27-5710 1/-	27-5710 1/-	27-5710 1/-	27-5710 1/-	27-5710 1/-	27-5710 1/-	27-5710 1/-	—	—	—
Gearbox Adjusting Screw Nut ..	15-5663 6d.	15-5663 6d.	15-5663 6d.	15-5663 6d.	15-5664 6d.	15-5664 6d.	15-5664 6d.	15-5664 6d.	—	—	—
Gearbox Adjusting Stop	27-5705 6d.	27-5705 6d.	27-5705 6d.	27-5705 6d.	27-5705 6d.	27-5705 6d.	27-5705 6d.	27-5705 6d.	—	—	25-4433 2/9

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



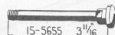
24-5910



15-476 $3\frac{1}{2}$ "

24-5911 $3\frac{5}{16}$ "

27-5674 $2\frac{3}{4}$ "



15-5655 $3\frac{11}{16}$ "

27-5675 $2\frac{15}{16}$ "



24-209



15-5663



1877



27-5705



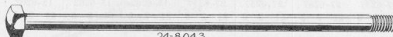
24-5919



15-5664



25-4433



24-8043



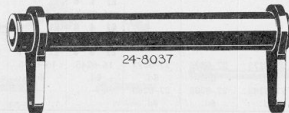
M101A EB76
24-5922, 24-5914
27-5676



EA82
EB201 B906



24-5915



24-8037



27-5710
15-5660

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

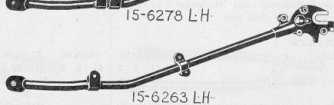
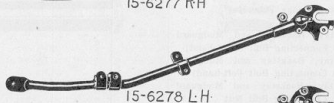
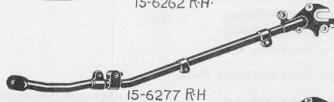
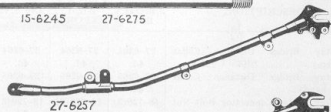
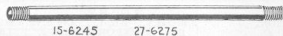
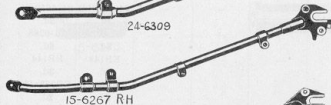
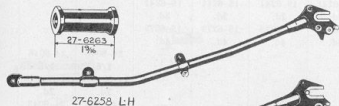
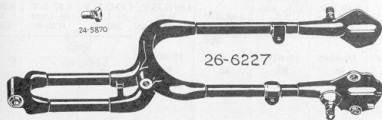
Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Gearbox Adjusting Stop Washer ..	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	EB58 1d.	—	—	—
Gearbox Adjusting Stop Nut	M263 1d.	M263 1d.	M263 1d.	M263 1d.	M263 1d.	M263 1d.	M263 1d.	M263 1d.	—	—	25-4440 6d.
Gearbox Adjuster Bolt	—	—	—	—	—	—	—	—	24-5865 9d.	24-5865 9d.	—
Gearbox Adjuster Sleeve	—	—	—	—	—	—	—	—	24-5855 6d.	24-5855 6d.	—
Gearbox Adjuster Sleeve Locknut ..	—	—	—	—	—	—	—	—	24-5860 2d.	24-5860 2d.	—
Gearbox Adjuster Connecting Pin ..	—	—	—	—	—	—	—	—	24-5870 3d.	24-5870 3d.	—
Gearbox Adjuster Connecting Pin Spring Washer	—	—	—	—	—	—	—	—	M576B 3d. doz.	M576B 3d. doz.	—
CHAINSTAYS.											
Chainstays, complete	—	—	—	—	—	—	—	—	—	—	26-6227 £3 12 6
Chainstay (right-hand)	27-6257 £1 2 6	27-6257 £1 2 6	27-6257 £1 2 6	27-6257 £1 2 6	15-6262 £1 2 6	15-6262 £1 2 6	15-6262 £1 2 6	15-6262 £1 2 6	24-6309 £1 8 6	24-6309 £1 8 6	—
Chainstay, right-hand (G.P.O.) ..	—	—	—	—	15-6267 £1 2 6	—	—	—	—	—	—
Chainstay (left-hand)	27-6258 18/6	27-6258 18/6	27-6258 18/6	27-6258 18/6	15-6263 £1 1 6	15-6263 £1 1 6	15-6263 £1 1 6	15-6263 £1 1 6	24-6310 £1 11 0	24-6310 £1 11 0	—
Chainstay, left-hand (G.P.O.) ..	—	—	—	—	15-6263 £1 1 6	—	—	—	—	—	—
Chainstay, right-hand (when left hand brake pedal is fitted)	—	—	—	—	15-6277 £1 4 6	15-6277 £1 4 6	15-6277 £1 4 6	15-6277 £1 4 6	—	—	—
Chainstay, left-hand (when left-hand brake pedal is fitted)	—	—	—	—	15-6278 £1 3 6	15-6278 £1 3 6	15-6278 £1 3 6	15-6278 £1 3 6	—	—	—
Chainstay Bridge Connecting Bolt ..	27-6275 6d.	27-6275 6d.	27-6275 6d.	27-6275 6d.	15-6245 6d.	15-6245 6d.	15-6245 6d.	15-6245 6d.	—	—	—
Chainstay Bridge Distance Collar (right-hand)	27-6263 6d.	27-6263 6d.	27-6263 6d.	27-6263 6d.	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154

FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Chainstay Bridge Distance Collar (centre)	27-6264 4d.	27-6264 4d.	27-6264 4d.	27-6264 4d.	15-6240 8d.	15-6240 8d.	15-6240 8d.	15-6240 8d.	—	—	—
Chainstay Bridge Distance Collar (left-hand)	27-6265 4d.	27-6265 4d.	27-6265 4d.	27-6265 4d.	—	—	—	—	—	—	—
Chainstay Bridge Connecting Bolt Nut	15-720(2) 2d.	15-720(2) 2d.	15-720(2) 2d.	15-720(2) 2d.	—	—	—	—	—	—	—
Chainstay Engine Plate Distance Collar (right-hand)	—	—	—	—	15-6241 3d.	15-6241 3d.	15-6241 3d.	15-6241 3d.	—	—	—
Chainstay Engine Plate Distance Collar (left-hand)	—	—	—	—	15-6273 4d.	15-6273 4d.	15-6273 4d.	15-6273 4d.	—	—	—
Chainstay Bridge Tube, complete with bushes	—	—	—	—	—	—	—	—	24-8046 1/6	24-8046 1/6	—
Chainstay Bridge Tube Bush	—	—	—	—	—	—	—	—	24-8047(2) 2d.	24-8047(2) 2d.	—
Chainstay Bridge Tube Bolt	—	—	—	—	—	—	—	—	24-8043 1/6	24-8043 1/6	—
Chainstay Bridge Tube Spring Washer	—	—	—	—	—	—	—	—	M281A 1d.	M281A 1d.	—
Chainstay Bridge Tube Nut	—	—	—	—	—	—	—	—	24-5659(2) 3d.	24-5659(2) 3d.	—
Chainstay, Backstay and Mudguard Stay Connecting Bolt (right-hand)	—	—	—	—	—	—	—	—	26-6285 6d.	26-6285 6d.	—
Chainstay, Backstay and Mudguard Stay Connecting Bolt (left-hand) ..	—	—	—	—	—	—	—	—	EB144 3d.	EB144 3d.	—
Chainstay, Backstay and Mudguard Stay Connecting Bolt Nut	—	—	—	—	—	—	—	—	EB363A(2) 2d.	EB363A(2) 2d.	—
BACKSTAYS.											
Backstays	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	27-6478 £1 2 6	15-6476 £1 2 6	15-6476 £1 2 6	15-6476 £1 2 6	15-6476 £1 2 6	24-6524 £1 2 6	24-6524 £1 2 6	26-6474 £1 5 0
Backstay Saddle Spring Bolt	27-6743(2) 2d.	—	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	—	—	—
Backstay Saddle Spring Bolt Washer	M550A(2) 3d. doz.	—	M550A(2) 3d. doz.	M550A(2) 3d. doz.	24-5914(2) 1d.	24-5914(2) 1d.	24-5914(2) 1d.	24-5914(2) 1d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



24-8047



24-8043



11281A



27-6264



EB 144
27-6743



EB-363A
24-5689
15-720



11550A
24-5914



15-6240



15-6273



24-8046



27-6265



27-6478



15-6241



26-6285



24-6524 15-6476

26-6474

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Backstay Saddle Spring Bolt Serrated Washer (when carrier not fitted) ..	—	—	—	—	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	—	—	—
Saddle Front Fixing Bolt	—	—	—	—	15-5808 3d.	15-5808 3d.	15-5808 3d.	15-5808 3d.	—	—	—
Saddle Front Fixing Bolt Nut ..	—	—	—	—	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	—	—	—
Backstay, Chainstay and Mudguard Stay Connecting Bolt (right-hand)	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6095 6d.	24-6096 6d.	24-6096 6d.	26-6285 6d.
Backstay, Chainstay and Mudguard Stay Connecting Bolt (left-hand) ..	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-6496 3d.	15-492 3d.	15-492 3d.	EB144 3d.
Backstay, Chainstay and Mudguard Stay Connecting Bolt Nut	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	EB363A(2) 2d.
Backstay, Chainstay and Mudguard Stay Connecting Bolt Spring Washer	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	—	—	—
Backstay, Chainstay and Mudguard Stay Connecting Bolt Washer ..	24-7420 2d.	24-7420 2d.	24-7420 2d.	24-7420 2d.	—	—	—	—	—	—	—
REAR STAND.											
Rear Stand	27-6004 17/6	15-6516 17/6	27-6004 17/6	27-6004 17/6	15-6518 17/6	15-6518 17/6	15-6518 17/6	15-6518 17/6	24-6016 £1 2 6	24-6016 £1 2 6	26-6004 £1 5 0
Rear Stand (G.P.O.)	—	—	—	—	15-6517 17/6	—	—	—	—	—	—
Rear Stand Connecting Bolt	27-6312(2) 2d.	27-6312(2) 2d.	27-6312(2) 2d.	27-6312(2) 2d.	15-518(2) 3d.	15-518(2) 3d.	15-518(2) 3d.	15-518(2) 3d.	24-6058(2) 3d.	24-6058(2) 3d.	25-6018(2) 3d.
Rear Stand Bolt (G.P.O.)	—	—	—	—	15-6522(2) 3d.	—	—	—	—	—	—
Rear Stand Connecting Bolt Spring Washer	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	15-716(2) 1d.	15-716(2) 1d.	25-6015(2) 1d.
Rear Stand Connecting Bolt Nut ..	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-6524(2) 2d.	15-6524(2) 2d.	15-6524(2) 2d.	15-6524(2) 2d.	24-6042(2) 2d.	24-6042(2) 2d.	—
Rear Stand Spring	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6	24-6060 1/6
Rear Stand Bolt Split-pin	—	—	—	—	—	—	—	—	—	—	EB77(2) 2d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



24-7361



EA80



15-5808



EB44
15-492, 15-518



24-7420



24-6095



EB363A
15-1359
15-6524
24-6042



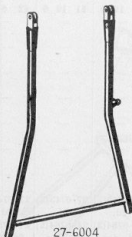
15-6496



24-8784 15-716
25-6015



24-6096
26-6285



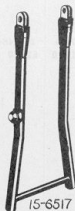
27-6004
15-6516



27-6312



24-6058



15-6517
15-6518



24-6016



EB77



25-6013



24-6060



26-6004

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Stand Bolt Washer	—	—	—	—	—	—	—	—	—	—	25-6014(2)
Rear Stand Bush (G.P.O.)	—	—	—	—	15-6521(4) 1d.	—	—	—	—	—	1d. —
BATTERY CARRIER.											
Battery Carrier Bracket, complete with clips	27-5760 5/-	27-5760 5/-	27-5760 5/-	27-5760 5/-	27-5761 5/-	27-5761 5/-	27-5761 5/-	27-5761 5/-	24-6110 5/-	24-6110 5/-	27-5760 5/-
CARRIER (DETACHABLE).											
Carrier, complete with fittings	27-7486 £1 10 0	—	27-7486 £1 10 0	27-7486 £1 10 0	—	—	—	—	—	—	—
Carrier	—	27-7484 £1 10 0	—	—	27-7484 £1 10 0	27-7484 £1 10 0	27-7484 £1 10 0	27-7484 £1 10 0	24-7476 £1 10 0	24-7476 £1 10 0	26-7485 £2 0 0
Carrier Backstay Clip	27-9001(2) 3d.	—	27-9001(2) 3d.	27-9001(2) 3d.	—	—	—	—	—	—	—
Carrier Lifting Stay Clip	27-7542(2) 2d.	—	27-7542(2) 2d.	27-7542(2) 2d.	—	—	—	—	—	—	—
Carrier Clip Bolt	15-237(4) 2d.	—	15-237(4) 2d.	15-237(4) 2d.	—	—	—	—	—	—	—
Carrier Clip Bolt Spring Washer	K197(4) 3d. doz.	—	K197(4) 3d. doz.	K197(4) 3d. doz.	—	—	—	—	—	—	—
Carrier Clip Bolt Nut	15-247(4) 1d.	—	15-247(4) 1d.	15-247(4) 1d.	—	—	—	—	—	—	—
Carrier and Mudguard Upright Stay Bolt	15-227 2d.	—	15-227 2d.	15-227 2d.	—	—	—	—	—	—	—
Carrier and Mudguard Upright Stay Bolt Nut	15-247 1d.	—	15-247 1d.	15-247 1d.	—	—	—	—	—	—	—
Carrier and Backstay Connecting Bolt	—	27-6743(2) 2d.	—	—	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.	27-6743(2) 2d.
Carrier and Backstay Bolt Spring Washer	—	24-8784(2) 6d. doz.	—	—	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 154.

FRAME AND FITTINGS.



24-6110



25-6014



27-5761



K197
24-8784



27-5760



27-7542



15-6521



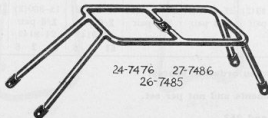
27-9001



15-247



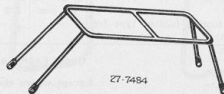
27-6743



24-7476 27-7486
26-7485



15-227
15-237



27-7484

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

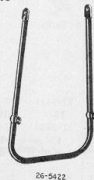
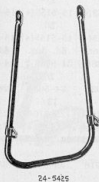
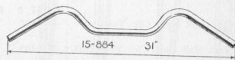
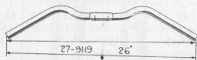
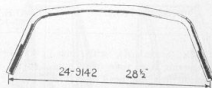
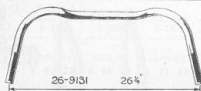
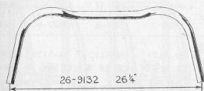
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
FRONT STAND.											
Front Stand (open-type mudguard) ..	—	27-5423 8/6	—	—	27-5423 8/6	27-5423 8/6	27-5423 8/6	27-5423 8/6	24-5425 10/6	24-5425 10/6	—
Front Stand (valanced mudguard) ..	—	15-5180 8/6	—	—	15-5180 8/6	15-5180 8/6	15-5180 8/6	15-5180 8/6	—	—	26-5422 18/-
Front Stand (semi-valanced mudguard)	—	—	—	—	—	—	—	—	24-5424 10/6	24-5424 10/6	—
Front Stand Fulcrum Bolt	—	15-233(2) 1d.	—	—	24-225(2) 2d.	24-225(2) 2d.	24-225(2) 2d.	24-225(2) 2d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Front Stand Fulcrum Bolt Nut ..	—	15-240(2) 1d.	—	—	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	—	—	—
Front Stand Fulcrum Bolt Washer ..	—	K197(2) 3d. doz.	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.
Front Stand Support Clip Bolt ..	—	27-5446 3d.	—	—	27-5446 3d.	27-5446 3d.	27-5446 3d.	27-5446 3d.	—	—	—
Front Stand Support Bolt Nut ..	—	15-456 3d.	—	—	15-456 3d.	15-456 3d.	15-456 3d.	15-456 3d.	—	—	26-5451(2) 4d.
HANDLEBAR.											
Handlebar (slotted type for twist grips)	27-9121 £1 0 0	15-886 17/6	27-9121 £1 0 0	27-9121 £1 0 0	15-886 17/6	15-886 17/6	15-886 17/6	15-886 17/6	24-9139 £1 2 6	24-9139 £1 2 6	26-9131 £1 2 6
Handlebar (for lever controls) ..	27-9119 19/6	15-889 17/-	27-9119 19/6	27-9119 19/6	15-889 17/-	15-889 17/-	15-889 17/-	15-889 17/-	24-9141 £1 2 0	24-9141 £1 2 0	26-9132 £1 2 0
Handlebar (G.P.O.)	—	—	—	—	15-884 15/-	—	—	—	—	24-9136 £1 0 0	—
Handlebar Grips	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	27-9149(2) 2/3 pair	15-880(2) 2/6 pair	15-880(2) 2/6 pair	15-880(2) 2/6 pair
Handlebar, touring (slotted type for twist grips)	—	—	—	—	—	—	—	—	24-9142 £1 2 6	24-9142 £1 2 6	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

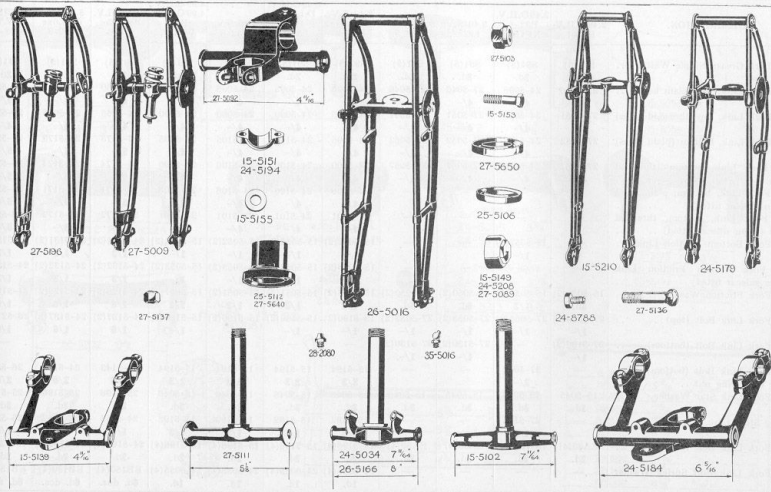
FRONT FORK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Fork (assembled), with links, bolts, steering stem yoke (with nut) and spring (less ball head clip yoke and ball head clip).	27-5195 £4 18 0	27-5027 £5 5 0	27-5195 £4 18 0	27-5195 £4 18 0	15-5212 £5 18 0	15-5212 £5 18 0	24-5173 £6 0 0	24-5173 £6 0 0	24-5172 £6 18 0	24-5172 £6 18 0	26-5010 £8 1 0
Front Fork	27-5196 £2 17 6	27-5009 £3 0 0	27-5196 £2 17 6	27-5196 £2 17 6	15-5210 £3 7 6	15-5210 £3 7 6	15-5210 £3 7 6	15-5210 £3 7 6	24-5179 £4 0 0	24-5179 £4 0 0	26-5016 £5 2 6
Front Fork Ball Head Clip Yoke ..	27-5092 15/-	27-5092 15/-	27-5092 15/-	27-5092 15/-	15-5139 12/-	15-5139 12/-	15-5139 12/-	15-5139 12/-	24-5184 £1 0 0	24-5184 £1 0 0	24-5184 £1 0 0
Front Fork Ball Head Clip Yoke Nut	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.	27-5103 4d.
Front Fork Ball Head Clip Yoke Lock-nut	27-5089 1/6	15-5149 1/6	27-5089 1/6	27-5089 1/6	24-5208 1/6	24-5208 1/6	24-5208 1/6	24-5208 1/6	24-5208 1/6	24-5208 1/6	24-5208 1/6
Front Fork Ball Head Clip	27-5640 2/3	27-5640 2/3	27-5640 2/3	27-5640 2/3	25-5112 2/6	25-5112 2/6	25-5112 2/6	25-5112 2/6	25-5112 2/6	25-5112 2/6	25-5112 2/6
Front Fork Ball Head Clip Bolt ..	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.	27-5136 3d.
Front Fork Ball Head Clip Bolt Nut	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.	27-5137 4d.
Front Fork Ball Head Clip Yoke Clip	—	—	—	—	15-5151(2) 9d.	15-5151(2) 9d.	15-5151(2) 9d.	15-5151(2) 9d.	24-5194(2) 1/-	24-5194(2) 1/-	24-5194(2) 1/-
Front Fork Ball Head Clip Yoke Clip Screw	—	—	—	—	15-5153(4) 2d.	15-5153(4) 2d.	15-5153(4) 2d.	15-5153(4) 2d.	15-5153(4) 2d.	15-5153(4) 2d.	15-5153(4) 2d.
Front Fork Ball Head Clip Yoke Clip Washer	—	—	—	—	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.	15-5155(4) 6d. doz.
Front Fork Ball Head Clip Yoke Bolt (when speedometer not fitted) ..	—	—	—	—	24-8788(2) 2d.	24-8788(2) 2d.	24-8788(2) 2d.	24-8788(2) 2d.	24-8788(2) 2d.	24-8788(2) 2d.	24-8788(2) 2d.
Steering Stem Yoke, with stem and crown cup	27-5111 10/-	27-5106 10/-	27-5111 10/-	27-5111 10/-	15-5102 12/-	15-5102 12/-	15-5102 12/-	15-5102 12/-	24-5034 13/-	24-5034 13/-	26-5166 14/-
Steering Stem Yoke Crown Cup ..	27-5650 1/-	27-5650 1/-	27-5650 1/-	27-5650 1/-	25-5106 1/3	25-5106 1/3	25-5106 1/3	25-5106 1/3	25-5106 1/3	25-5106 1/3	25-5106 1/3
Front Fork Grease Nipple	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)
Front Fork Grease Nipple (angle type)	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 162.

FRONT FORK AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86TS.V. W.T. G32-10.
Front Fork Grease Nipple Washer ..	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.	S91(5) 2d.
Front Fork Link, top (plain holes) ..	27-5046 4/-	24-5095 4/-	27-5046 4/-	27-5046 4/-	24-5095 4/-	24-5095 4/-	24-5095 4/-	24-5095 4/-	24-5050 4/-	24-5050 4/-	26-5208 4/-
Front Fork Link, top (threaded holes)	27-5051 4/-	24-5090 4/-	27-5051 4/-	27-5051 4/-	24-5090 4/-	24-5090 4/-	24-5090 4/-	24-5090 4/-	24-5055 4/-	24-5055 4/-	26-5213 4/-
Front Fork Link, bottom (plain holes)	27-5052 4/-	24-5105 4/-	27-5052 4/-	27-5052 4/-	24-5105 4/-	24-5105 4/-	24-5105 4/-	24-5105 4/-	25-5173 5/-	25-5173 5/-	26-5209 5/-
Front Fork Link, bottom (threaded holes)	27-5057 4/-	24-5100 4/-	27-5057 4/-	27-5057 4/-	24-5100 4/-	24-5100 4/-	24-5100 4/-	24-5100 4/-	25-5174 5/-	25-5174 5/-	26-5214 5/-
Front Fork Link, bottom, plain holes (when sidecar fitted)	—	—	—	—	24-5106 4/-	24-5106 4/-	24-5106 4/-	24-5106 4/-	25-5171 5/-	25-5171 5/-	26-5209 5/-
Front Fork Link, bottom, threaded holes (when sidecar fitted)	—	—	—	—	24-5101 4/-	24-5101 4/-	24-5101 4/-	24-5101 4/-	25-5172 5/-	25-5172 5/-	26-5214 5/-
Front Fork Bottom Friction Link ..	—	15-5052(2) 1/-	—	—	15-5052(2) 1/-	15-5052(2) 1/-	15-5052(2) 1/-	15-5052(2) 1/-	24-5131(2) 1/3	24-5131(2) 1/3	24-5131(2) 1/3
Front Fork Bottom Friction Link (when sidecar fitted)	—	—	—	—	15-5053(2) 1/-	15-5053(2) 1/-	15-5053(2) 1/-	15-5053(2) 1/-	24-5132(2) 1/3	24-5132(2) 1/3	24-5132(2) 1/3
Front Fork Friction Washer	15-5050(2) 5d.	15-5051(2) 1/2	15-5050(2) 5d.	15-5050(2) 5d.	15-5051(2) 1/2	15-5051(2) 1/2	15-5051(2) 1/2	15-5051(2) 1/2	24-5128(2) 1/8	24-5128(2) 1/8	24-5128(2) 1/8
Front Fork Link Bolt (top)	27-5053(2) 1/-	27-5055(2) 1/-	27-5053(2) 1/-	27-5053(2) 1/-	15-5190(2) 1/-	15-5190(2) 1/-	15-5190(2) 1/-	15-5190(2) 1/-	24-5137(2) 1/6	24-5137(2) 1/6	26-5216(2) 1/6
Front Fork Link Bolt (bottom) ..	27-5130(2) 1/-	—	27-5130(2) 1/-	27-5130(2) 1/-	—	—	—	—	—	—	—
Front Fork Link Bolt (bottom), com- plete with wing nut	—	27-5062 2/-	—	—	15-5194 2/3	15-5194 2/3	15-5194 2/3	15-5194 2/3	24-5143 2/6	24-5143 2/6	26-5322 2/6
Front Fork Link Star Washer	15-5045 3d.	15-5046 3d.	15-5045 3d.	15-5045 3d.	15-5046 3d.	15-5046 3d.	15-5046 3d.	15-5046 3d.	25-5196 3d.	25-5196 3d.	25-5196 3d.
Steering Stem Link Bolt	—	27-5132 1/3	—	—	15-5192 1/3	15-5192 1/3	15-5192 1/3	15-5192 1/3	24-5152 1/6	24-5152 1/6	26-5308 1/6
Front Fork Link Bolt Nut	EA80(4) 2d.	15-1359(4) 2d.	EA80(4) 2d.	EA80(4) 2d.	15-5196(4) 2d.	15-5196(4) 2d.	15-5196(4) 2d.	15-5196(4) 2d.	24-5161(4) 2d.	24-5161(4) 2d.	15-720(4) 2d.
Front Fork Link Bolt Spring Washer	—	—	—	—	24-6035(4) 1d.	24-6035(4) 1d.	24-6035(4) 1d.	24-6035(4) 1d.	EB150(4) 6d. doz.	EB150(4) 6d. doz.	EB150(4) 6d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 162.

FRONT FORK AND FITTINGS.



THREADED HOLES

24-5100 $3\frac{3}{8}$ "

25-5174 $3\frac{1}{2}$ "

26-5214 $3\frac{1}{2}$ "



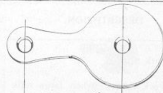
THREADED HOLES

24-5101 $3\frac{3}{4}$ "



THREADED HOLES

25-5172 $3\frac{7}{8}$ "



15-5052 $3\frac{3}{8}$ "

24-5131 $3\frac{1}{2}$ "

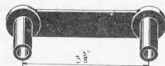
15-5053 $3\frac{3}{4}$ "

24-5132 $3\frac{3}{8}$ "



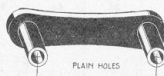
27-5052 PLAIN HOLES

27-5057 THREADED HOLES



27-5046 PLAIN HOLES

27-5051 THREADED HOLES



PLAIN HOLES

24-5095 $3\frac{3}{8}$ "

24-5050 $3\frac{1}{2}$ "



PLAIN HOLES

24-5105 $3\frac{3}{8}$ "

25-5173 $3\frac{1}{2}$ "

26-5209 $3\frac{1}{2}$ "

25-5171 $3\frac{7}{8}$ "

24-5106 $3\frac{3}{4}$ "



26-5208 $3\frac{1}{2}$ "



EA80 15-720
15-1359 15-5196
24-5161



24-6035
EB150



591

THREADED HOLES	
24-5090	$3\frac{3}{8}$ "
24-5055	$3\frac{1}{2}$ "
26-5213	$3\frac{1}{2}$ "



15-5046

25-5196

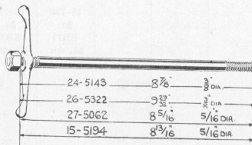
15-5045



24-5128

15-5051

15-5050



24-5143

$8\frac{3}{8}$ "

$3\frac{3}{8}$ " DIA.

26-5322

$9\frac{13}{32}$ "

$2\frac{1}{2}$ " DIA.

27-5062

$8\frac{5}{16}$ "

$5\frac{1}{16}$ " DIA.

15-5194

$8\frac{3}{16}$ "

$5\frac{1}{16}$ " DIA.



15-5192

$8\frac{9}{32}$ "

$5\frac{1}{16}$ " DIA.

15-5190

$5\frac{11}{16}$ "

$2\frac{1}{16}$ " DIA.

24-5152

$8\frac{23}{32}$ "

$2\frac{1}{8}$ " DIA.

24-5137

$7\frac{5}{16}$ "

$2\frac{3}{8}$ " DIA.

26-5216

$7\frac{9}{16}$ "

$2\frac{1}{8}$ " DIA.

26-5308

$9\frac{3}{16}$ "

$2\frac{1}{8}$ " DIA.

27-5055

$5\frac{1}{2}$ "

$2\frac{1}{16}$ " DIA.

27-5122

$7\frac{9}{16}$ "

$2\frac{1}{16}$ " DIA.

27-5053

$5\frac{23}{64}$ "

$2\frac{1}{16}$ " DIA.

27-5130

$6\frac{1}{8}$ "

$2\frac{1}{16}$ " DIA.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Fork Spring	27-5066 3/6	27-5066 3/6	27-5066 3/6	27-5066 3/6	15-5175 4/6	15-5175 4/6	24-5213 6/-	24-5213 6/-	24-5211 6/-	24-5211 6/-	S208 6/-
Front Fork Spring (when large milk carrier fitted)			—	—	—	—	—	—	—	—	26-5282 6/-
Front Fork Spring Top Sleeve ..	27-5075 1/6	27-5075 1/6	27-5075 1/6	27-5075 1/6	15-5171 1/-	15-5171 1/-	24-5227 1/-	24-5227 1/-	24-5182 1/-	24-5182 1/-	S96 1/-
Front Fork Spring Top Sleeve Nut ..	27-5103 4d.	15-720 2d.	27-5103 4d.	27-5103 4d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	—	—	—
Front Fork Spring Top Sleeve Washer	—	—	—	—	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	—	—	—
Front Fork Spring Top Bolt	—	—	—	—	—	—	24-5228 6d.	24-5228 6d.	—	—	—
Front Fork Spring Bottom Sleeve, with stud or peg	—	—	—	—	—	—	24-5233 1/-	24-5233 1/-	24-5222 1/-	24-5222 1/-	25-5121 1/6
Front Fork Spring Bottom Sleeve ..	—	—	—	—	15-5201 1/-	15-5201 1/-	—	—	—	—	—
Front Fork Spring Bottom Sleeve Washer, with peg	—	—	—	—	15-5199 3d.	15-5199 3d.	—	—	—	—	—
Front Fork Spring Bottom Sleeve Washer	—	—	—	—	—	—	24-5237 3d.	24-5237 3d.	—	—	—
Front Fork Spring Bottom Sleeve Stud	—	—	—	—	—	—	—	—	—	—	25-5136 2d.
Front Fork Spring Bottom Sleeve Nut	—	—	—	—	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.
Front Fork Spring Bottom Sleeve Stud Split-pin	—	—	—	—	EB77 2d. doz.	EB77 2d. doz.	EB77 2d. doz.	EB77 2d. doz.	EB77 2d. doz.	EB77 2d. doz.	EB77 2d. doz.
Front Fork Spring Washer	—	—	—	—	—	—	—	—	15-424 3d.	15-424 3d.	15-424 3d.
Front Fork Top Sleeve Bolt, with peg	—	—	—	—	—	—	—	—	S95 4d.	S95 4d.	—
Front Fork Top Sleeve Bolt Washer..	—	—	—	—	—	—	—	—	15-454 1d.	15-454 1d.	15-431 1d.
Front Fork Top Sleeve Bolt Nut ..	—	—	—	—	—	—	—	—	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 162.

FRONT FORK AND FITTINGS.



15-424



S 20B 15-5175 24-5211
26-5282 27-5066
24-5213



25 5121



S95
24-5228



15-454
15-431



27-5103



15-5201



15-5199



27-5075



24-5237



15 5171



S96
24-5182
24-5227



25-5136



EB77



15-720
15-455



24-5222
24-5233

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

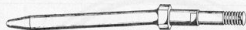
DESCRIPTION	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Fork Spring Stop	—	—	—	—	15-5202 1/-	15-5202 1/-	24-5229 1/-	24-5229 1/-	24-5224 1/-	24-5224 1/-	26-5156 1/-
Steering Damper Adjusting Rod, com- plete with damper centre	—	27-5167 1/-	—	—	15-5093 1/-	15-5093 1/-	15-5093 1/-	15-5093 1/-	25-5201 1/-	25-5201 1/-	25-5201 1/-
Steering Damper Star Washer ..	—	25-5247 3d.	—	—	25-5247 3d.	25-5247 3d.	25-5247 3d.	25-5247 3d.	25-5247 3d.	25-5247 3d.	25-5247 3d.
Steering Damper Bottom Plate ..	—	25-5241 3d.	—	—	25-5241 3d.	25-5241 3d.	25-5241 3d.	25-5241 3d.	25-5241 3d.	25-5241 3d.	25-5241 3d.
Steering Damper Friction Washer ..	—	25-5234(2) 2d.	—	—	25-5234(2) 2d.	25-5234(2) 2d.	25-5234(2) 2d.	25-5234(2) 2d.	25-5234(2) 2d.	25-5234(2) 2d.	25-5234(2) 2d.
Steering Damper Anchor Plate ..	—	15-5069 3d.	—	—	15-5072 3d.	15-5072 3d.	15-5072 3d.	15-5072 3d.	25-5227 3d.	25-5227 3d.	25-5227 3d.
Steering Damper Anchor Plate Screw	—	M284 2d.	—	—	M284 2d.	M284 2d.	M284 2d.	M284 2d.	M284 2d.	M284 2d.	EB112 2d.
Steering Damper Anchor Plate Screw Spring Washer	—	K197 3d. doz.	—	—	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.
Steering Damper Anchor Plate Screw Nut	—	—	—	—	—	—	—	—	—	—	EB113 1d.
Damper Adjusting Knob	—	25-5226 2/-	—	—	25-5226 2/-	25-5226 2/-	25-5226 2/-	25-5226 2/-	25-5226 2/-	25-5226 2/-	25-5226 2/-
Damper Adjusting Knob Spring Washer	—	EB150 6d. doz.	—	—	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.	EB150 6d. doz.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

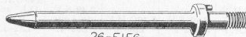
Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

FRONT FORK AND FITTINGS.



15-5202



26-5156



24-5224 . 24-5229



K.197



15-5093

10 $\frac{1}{32}$ "

25-5201

11 $\frac{1}{32}$ "

27-5167

9 $\frac{3}{32}$ "



EB.150



M284



EB.112



EB.113



25-5247



25-5227



25-5241



25-5226



25-5234



15-5069. 15-5072

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

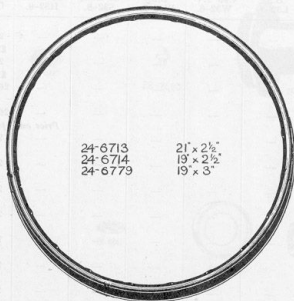
DETACHABLE WHEEL.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.4 O.H.V. B32-1. EXPORT	3.49 S.V. L32-2	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
FRONT DETACHABLE WHEEL.											
Detachable Wheel, complete (19"×2½" rim for 27"×4", 26"×3.25" and 26"×3.50") (less tyre)	—	—	—	—	—	—	—	—	—	—	26-6966 £3 14 0
Detachable Wheel Rim (19"×2½") ..	—	—	—	—	—	—	—	—	—	—	24-6714 10/-
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	26-6824 (40) 6d. doz.
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.
Detachable Wheel, complete (19"×3" rim for 27"×4" tyre) (less tyre) ..	—	—	—	—	—	—	—	—	—	—	25-6690 £3 14 0
Detachable Wheel Rim (19"×3") ..	—	—	—	—	—	—	—	—	—	—	25-6779 10/-
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	25-6946 (40) 6d. doz.
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.
Detachable Wheel, complete (21"×2½" rim for 28"×3.5" tyre) (less tyre) ..	—	—	—	—	—	—	—	—	—	—	26-6967 £3 14 0
Detachable Wheel Rim (21"×2½") ..	—	—	—	—	—	—	—	—	—	—	24-6713 10/-
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	26-6822 (40) 6d. doz.
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

DETACHABLE WHEEL.



26-6822	8c	9 3/4"
26-6824	8c	8 3/4"
25-6946	8c	8 7/8"



27-6808

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Detachable Wheel Hub, complete ..	—	—	—	—	—	—	—	—	—	—	26-6751 £2 10 0
Hub Shell, complete with bearings (less sleeve)	—	—	—	—	—	—	—	—	—	—	26-6748 £2 0 0
Hub Shell Washer	—	—	—	—	—	—	—	—	—	—	26-6880(2) 5d.
Hub Shell Roller Bearing	—	—	—	—	—	—	—	—	—	—	26-6890(2) Price on application.
Hub Bearing Sleeve	—	—	—	—	—	—	—	—	—	—	26-6799 7/-
Hub Bearing Sleeve Thrust Washer ..	—	—	—	—	—	—	—	—	—	—	26-6885 10d.
Hub Bearing Thrust Nut, with peg ..	—	—	—	—	—	—	—	—	—	—	26-6853 1/-
Hub Bearing Thrust Nut Locking Washer	—	—	—	—	—	—	—	—	—	—	26-6855 1d.
Hub Shell Oil Retaining Cup	—	—	—	—	—	—	—	—	—	—	26-6865 2d.
Hub Shell Felt Washer Retainer ..	—	—	—	—	—	—	—	—	—	—	26-6868 10d.
Hub Shell Dust Cap	—	—	—	—	—	—	—	—	—	—	26-6873 6d.
Hub Shell Felt Washer	—	—	—	—	—	—	—	—	—	—	26-6930(4) 1d.
Hub Shell Dust Cap Felt Washer ..	—	—	—	—	—	—	—	—	—	—	26-6878 2d.
Hub Bearing Locknut	—	—	—	—	—	—	—	—	—	—	26-6861 9d.
Hub Shell Grease Nipple	—	—	—	—	—	—	—	—	—	—	28-2080 Price on application
Front Hub Spindle	—	—	—	—	—	—	—	—	—	—	26-6935 2/-
Front Hub Spindle Nut	—	—	—	—	—	—	—	—	—	—	M70 8d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

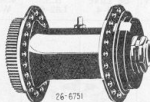
DETACHABLE WHEEL.



26-6885



28-2080



26-6751



26-6748



26-6850



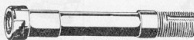
26-6935



26-6861



26-6865



26-6739



26-6853



26-6873



M70



26-6930 26-6878



26-6890



26-6835



26-6868

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-7.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Hub Packing Washer	—	—	—	—	—	—	—	—	—	—	26-7015 3d.
Front Hub Dust Washer	—	—	—	—	—	—	—	—	—	—	26-6931 3d.
Front Brake Drum, complete	—	—	—	—	—	—	—	—	—	—	26-7000 £1 7 6
Front Brake Drum Felt Washer	—	—	—	—	—	—	—	—	—	—	26-7035 3d.
Front Brake Drum Thrust Washer ..	—	—	—	—	—	—	—	—	—	—	26-7023 6d.
Front Brake Cover Plate Thrust Washer	—	—	—	—	—	—	—	—	—	—	26-7026 6d.
Front Brake Thrust Ball Cage	—	—	—	—	—	—	—	—	—	—	26-7030 2/6
Front Brake Thrust Ball	—	—	—	—	—	—	—	—	—	—	3/8" diam. (12)
Front Brake Cover Plate	—	—	—	—	—	—	—	—	—	—	Price on application. 26-7745
Front Brake Cam	—	—	—	—	—	—	—	—	—	—	8/- 24-8015
Front Brake Cam Grease Nipple ..	—	—	—	—	—	—	—	—	—	—	2/- 28-2080
Front Brake Operating Lever	—	—	—	—	—	—	—	—	—	—	Price on application. 24-7801
Front Brake Operating Lever Nut ..	—	—	—	—	—	—	—	—	—	—	6d. 15-455
Front Brake Operating Lever Washer	—	—	—	—	—	—	—	—	—	—	1/6 doz. 15-454
Front Brake Fulcrum Pin	—	—	—	—	—	—	—	—	—	—	1d. 24-7960
Front Brake Fulcrum Pin Washer ..	—	—	—	—	—	—	—	—	—	—	8d. 24-8045
											2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180

DETACHABLE WHEEL.



26-7000



26-7035



26-7023



26-7026



26-7030



26-6931



26-7015



24-8015



28-2080



24-7801



26-7745



15-455



24-7960



15-454



24-8045

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

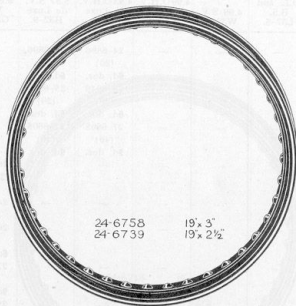
Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Brake Fulcrum Pin Nut ..	—	—	—	—	—	—	—	—	—	—	24-8050 3d.
Front Brake Shoe, with lining (right-hand)	—	—	—	—	—	—	—	—	—	—	24-7975 6/3
Front Brake Shoe, with lining (left-hand)	—	—	—	—	—	—	—	—	—	—	24-7976 6/3
Front Brake Shoe Lining	—	—	—	—	—	—	—	—	—	—	24-7985(2) Price on application.
Front Brake Shoe Lining Rivet ..	—	—	—	—	—	—	—	—	—	—	24-7990 (18) 1d. doz.
Front Brake Shoe Spring	—	—	—	—	—	—	—	—	—	—	24-8036(2) 6d.
REAR DETACHABLE WHEEL.											
Detachable Wheel, complete (19"×3" rim for 26"×3.5" and 27"×4" tyres) (less tyre).	—	—	—	—	—	—	—	—	24-6869 £3 9 0	24-6869 £3 9 0	—
Detachable Wheel Rim (19"×3") ..	—	—	—	—	—	—	—	—	24-6758 10/-	24-6758 10/-	—
Detachable Wheel Spoke (short) ..	—	—	—	—	—	—	—	—	24-6896 (20) 6d. doz.	24-6896 (20) 6d. doz.	—
Detachable Wheel Spoke (long) ..	—	—	—	—	—	—	—	—	25-6946 (20) 6d. doz.	25-6946 (20) 6d. doz.	—
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	—
Detachable Wheel, complete (19"×2½" rim for 26"×3.25" tyres) (less tyre)	—	—	—	—	—	—	—	—	24-6874 £3 9 0	24-6874 £3 9 0	—
Detachable Wheel Rim (19"×2½") ..	—	—	—	—	—	—	—	—	24-6739 10/-	24-6739 10/-	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

DETACHABLE WHEEL.



24-6758
24-6739

19' x 3"
19' x 2½"



27-6808



24-8050



24-7390



24-7975 RH 24-7976 LH



24-7985



24-8036

24-6896	8 c	8 5/8"
25-6946	8 c	8 7/8"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

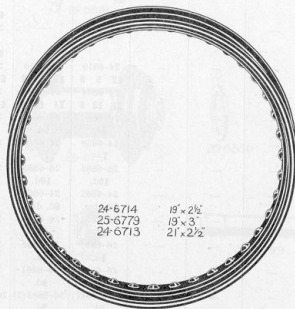
Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Detachable Wheel Spoke (short) ..	—	—	—	—	—	—	—	—	24-6896 (20) 6d. doz.	24-6896 (20) 6d. doz.	—
Detachable Wheel Spoke (long) ..	—	—	—	—	—	—	—	—	25-6946 (20) 6d. doz.	25-6946 (20) 6d. doz.	—
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	—
Detachable Wheel, complete (19"×2½" rim for 27"×4", 26"×3.25", 26"×3.50" tyres) (less tyre).	—	—	—	—	—	—	—	—	—	—	26-6966 £3 14 0
Detachable Wheel Rim (19"×2½") ..	—	—	—	—	—	—	—	—	—	—	24-6714 10/-
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	26-6824 (40) 6d. doz.
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.
Detachable Wheel, complete (19"×3" rim for 27"×4" tyre) (less tyre) ..	—	—	—	—	—	—	—	—	—	—	25-6690 £3 14 0
Detachable Wheel Rim (19"×3") ..	—	—	—	—	—	—	—	—	—	—	25-6779 10/-
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	25-6946 (40) 6d. doz.
Detachable Wheel Spoke Nipple ..	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.
Detachable Wheel, complete (21"×2½" rim for 28"×3.5 tyre) (less tyre) ..	—	—	—	—	—	—	—	—	—	—	26-6967 £3 14 0
Detachable Wheel Rim (21"×2½") ..	—	—	—	—	—	—	—	—	—	—	24-6713 10/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

DETACHABLE WHEEL.



27-6808

24-6896	8 c	8 3/8"
25-6946	8 c	8 7/8"
26-6824	8 c	8 3/4"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

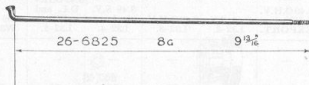
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Detachable Wheel Spoke	—	—	—	—	—	—	—	—	—	—	26-6825 (40) 6d. doz.
Detachable Wheel Spoke Nipple .	—	—	—	—	—	—	—	—	—	—	27-6808 (40) 9d. doz.
Detachable Wheel Hub, complete ..	—	—	—	—	—	—	—	—	24-6819	24-6819	26-6751
Hub Shell complete, with bearings ..	—	—	—	—	—	—	—	—	£2 5 0	£2 5 0	£2 10 0
Hub Shell Washer	—	—	—	—	—	—	—	—	24-6834	24-6834	26-6748
Hub Bearing Sleeve	—	—	—	—	—	—	—	—	£1 12 0	£1 12 0	£2 0 0
Hub Bearing Sleeve Thrust Washer ..	—	—	—	—	—	—	—	—	26-6880	26-6880	26-6880
Hub Bearing Sleeve Packing Washer	—	—	—	—	—	—	—	—	5d.	5d.	5d.
Hub Bearing Sleeve Thrust Nut, with peg	—	—	—	—	—	—	—	—	24-6858	24-6858	26-6799
Hub Bearing Sleeve Thrust Nut Lock- ing Washer	—	—	—	—	—	—	—	—	7/-	7/-	7/-
Hub Bearing Locknut	—	—	—	—	—	—	—	—	26-6885	26-6885	26-6885
Hub Shell Oil Retaining Cap	—	—	—	—	—	—	—	—	10d.	10d.	10d.
Hub Shell Felt Washer Retainer ..	—	—	—	—	—	—	—	—	24-6862	24-6862	—
Hub Shell Dust Cap	—	—	—	—	—	—	—	—	6d. doz.	6d. doz.	—
Hub Shell Dust Cap Felt Washer ..	—	—	—	—	—	—	—	—	26-6851	26-6851	26-6853
	—	—	—	—	—	—	—	—	1/-	1/-	1/-
	—	—	—	—	—	—	—	—	26-6855	26-6855	26-6855
	—	—	—	—	—	—	—	—	1d.	1d.	1d.
	—	—	—	—	—	—	—	—	26-6861	26-6861	26-6861
	—	—	—	—	—	—	—	—	9d.	9d.	9d.
	—	—	—	—	—	—	—	—	26-6865(2)	26-6865(2)	26-6865(2)
	—	—	—	—	—	—	—	—	2d.	2d.	2d.
	—	—	—	—	—	—	—	—	—	—	26-6868
	—	—	—	—	—	—	—	—	—	—	10d.
	—	—	—	—	—	—	—	—	24-6864	24-6864	26-6873
	—	—	—	—	—	—	—	—	6d.	6d.	6d.
	—	—	—	—	—	—	—	—	24-6865	24-6865	26-6878
	—	—	—	—	—	—	—	—	2d.	2d.	2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

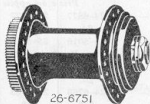
DETACHABLE WHEEL.



24-6819



24-6834



26-6751



26-6880



27-6808



26-6885



24-6862



26-6748



26-6851



26-6799



24-6858



26-6853



26-6855



26-6861



26-6865



26-6868



24-6864



24-6865



26-6873



26-6878

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Hub Shell Felt Washer	—	—	—	—	—	—	—	—	—	—	26-6930(4) 1d.
Hub Shell Dust Cap Screw	—	—	—	—	—	—	—	—	24-7065(4) 1d.	24-7065(4) 1d.	—
Hub Shell Dust Cap Screw Spring Washer	—	—	—	—	—	—	—	—	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	—
Hub Shell Roller Bearing	—	—	—	—	—	—	—	—	26-6890(2)	26-6890(2)	26-6890(2)
Hub Chain Wheel Locknut	—	—	—	—	—	—	—	—	24-6877 6d.	24-6877 6d.	—
Hub Shell Grease Nipple	—	—	—	—	—	—	—	—	35-5016 Price on application.	35-5016 Price on application.	35-5016
Hub Shell Grease Nipple Washer	—	—	—	—	—	—	—	—	35-7999 2d.	35-7999 2d.	—
Hub Spindle	—	—	—	—	—	—	—	—	24-6763 2/9	24-6763 2/9	S242 2/9
Hub Spindle Washer	—	—	—	—	—	—	—	—	—	—	M367A(2) 4d.
Hub Dust Washer	—	—	—	—	—	—	—	—	—	—	26-6931 3d.
Hub Packing Washer	—	—	—	—	—	—	—	—	26-6689 6d.	26-6689 6d.	26-6689 6d.
Hub Chain Wheel, with cups	—	—	—	—	—	—	—	—	24-6838 £2 7 6	24-6838 £2 7 6	26-6898 £2 7 6
Hub Chain Wheel Ballrace Cup	—	—	—	—	—	—	—	—	25-6807(2) 3/-	25-6807(2) 3/-	25-6807(2) 3/-
Hub Chain Wheel Bearing Spindle Cone	—	—	—	—	—	—	—	—	24-6876 2/-	24-6876 2/-	26-6845 2/-
Hub Chain Wheel Felt Washer	—	—	—	—	—	—	—	—	24-6859 4d.	24-6859 4d.	26-6709 4d.
Hub Chain Wheel Oil Retaining Washer	—	—	—	—	—	—	—	—	—	—	26-6907 3d.
Hub Chain Wheel Ball	—	—	—	—	—	—	—	—	1 1/4" dia. (38)	1 1/4" dia. (38)	1 1/4" dia. (38)

Price on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

DETACHABLE WHEEL.



26-6830



24-7065



24-7068



26-6890



24-6877



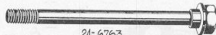
35-5046



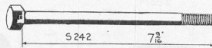
35-7993



M 367A



24-6763



5242

7 1/2



26-6689



26-6931



24-6838



25-6807



24-6876



26-6845



26-6709



24-6859



26-6907



26-6898

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Hub Chain Wheel Locknut	—	—	—	—	—	—	—	—	24-6877 6d.	24-6877 6d.	—
Hub Chain Wheel Retaining Nut ..	—	—	—	—	—	—	—	—	—	—	26-6721 1/-
Hub Felt Washer	—	—	—	—	—	—	—	—	24-6848 5d.	24-6848 5d.	—
Hub Felt Washer Retaining Ring ..	—	—	—	—	—	—	—	—	24-6849 3d.	24-6849 3d.	—
Hub Spindle Bearing	—	—	—	—	—	—	—	—	24-6875 7/6	24-6875 7/6	26-6716 7/6
Hub Bearing Nut	—	—	—	—	—	—	—	—	24-7133 6d.	24-7133 6d.	B906 6d.
Hub Bearing Grease Nipple	—	—	—	—	—	—	—	—	28-2080	28-2080	—
Chain Adjusting Plate	—	—	—	—	—	—	—	—	Price on application. 24-6806	24-6806	—
Chain Adjuster (right-hand), complete with peg	—	—	—	—	—	—	—	—	8d.	8d.	M59c 2/9
Chain Adjuster (left-hand)	—	—	—	—	—	—	—	—	—	—	M59 2/9
Chain Adjuster Nut	—	—	—	—	—	—	—	—	—	—	M60(2) 2d.
Chain Adjuster Locknut	—	—	—	—	—	—	—	—	—	—	M61(2) 2d.
Hub Grease Flinger	—	—	—	—	—	—	—	—	24-6847 4d.	24-6847 4d.	—
Hub Grease Collector	—	—	—	—	—	—	—	—	24-6857 6d.	24-6857 6d.	—
Rear Brake Cover Plate, complete with fixed fittings	—	—	—	—	—	—	—	—	24-6852 8/-	24-6852 8/-	26-6893 8/-
Rear Brake Fulcrum Pin	—	—	—	—	—	—	—	—	24-7131 1/-	24-7131 1/-	24-7131 1/-
Rear Brake Fulcrum Pin Nut ..	—	—	—	—	—	—	—	—	15-1455 3d.	15-1455 3d.	15-1455 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 180.

DETACHABLE WHEEL.



24-6877



26-6721



24-6848



24-6849



24-6875



26-6716



24-7133



B906



28-2080



M59c



M59



M60



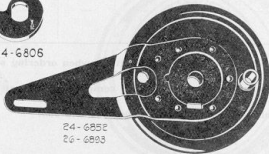
M61



24-6847



24-6806



24-6852
26-6893



24-6857



24-713



15-1455

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Fulcrum Pin Spring Washer	—	—	—	—	—	—	—	—	26-5665 6d. doz.	26-5665 6d. doz.	26-5665 6d. doz.
Rear Brake Cam	—	—	—	—	—	—	—	—	24-7127 2/6	24-7127 2/6	24-7127 2/6
Rear Brake Cam Grease Nipple ..	—	—	—	—	—	—	—	—	28-2080 <i>Price on application.</i>	28-2080	28-2080
Rear Brake Operating Lever	—	—	—	—	—	—	—	—	24-8028 1/-	24-8028 1/-	26-7941 1/-
Rear Brake Operating Lever Nut ..	—	—	—	—	—	—	—	—	15-455 1/6 doz.	15-455 1/6 doz.	EB108 2d.
Rear Brake Operating Lever Washer ..	—	—	—	—	—	—	—	—	15-454 1d.	15-454 1d.	15-431 1d.
Rear Brake Shoe, with lining ..	—	—	—	—	—	—	—	—	35-9235(2) 7/6	35-9235(2) 7/6	35-9235(2) 7/6
Rear Brake Shoe Lining	—	—	—	—	—	—	—	—	35-6432(2) <i>Price on application.</i>	35-6432(2)	35-6432(2)
Rear Brake Shoe Lining Rivet ..	—	—	—	—	—	—	—	—	35-6436 (14)	35-6436 (14)	35-6436 (14)
Rear Brake Shoe Spring	—	—	—	—	—	—	—	—	1d. doz. 35-6440(2) 6d.	1d. doz. 35-6440(2) 6d.	1d. doz. 35-6440(2) 6d.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

DETACHABLE WHEEL.



24-7127



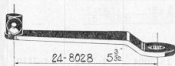
26-5665



35-6436



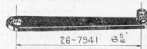
26-2080



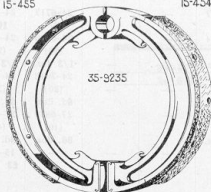
EB-108
15-455



15-431
15-454



35-6432



35-9235



35-6440

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

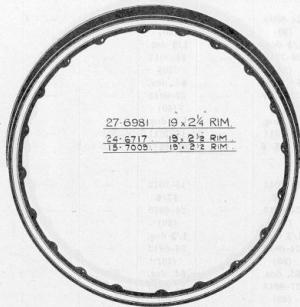
FRONT HUB AND WHEEL FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Wheel, with 19"×2½" rim (for 25"×3" W.O. tyre), with spindle and bearings (less brake and tyre).	27-7020 £2 17 0	—	27-7020 £2 17 0	27-7020 £2 17 0	—	—	—	—	—	—	—
Front Wheel Rim (19"×2½")	27-6981 8/-	—	27-6981 8/-	27-6981 8/-	—	—	—	—	—	—	—
Front Wheel Spoke (short)	27-7008 (20) 6d. doz.	—	27-7008 (20) 6d. doz.	27-7008 (20) 6d. doz.	—	—	—	—	—	—	—
Front Wheel Spoke (long)	27-7009 (20) 6d. doz.	—	27-7009 (20) 6d. doz.	27-7009 (20) 6d. doz.	—	—	—	—	—	—	—
Front Wheel Spoke Nipple	EB271A (40) 9d. doz.	—	EB271A (40) 9d. doz.	EB271A (40) 9d. doz.	—	—	—	—	—	—	—
Front Wheel, with 19"×2½" rim (for 26"×3.25" W.O. tyre), with spindle and bearings (less brake and tyre).	—	24-7089 £2 19 0	—	—	15-7004 £3 7 6	15-7004 £3 7 6	15-7004 £3 7 6	15-7004 £3 7 6	24-7110 £3 10 0	24-7110 £3 10 0	—
Front Wheel Rim (19"×2½")	—	24-6717 10/-	—	—	24-6717 10/-	24-6717 10/-	24-6717 10/-	24-6717 10/-	24-6717 10/-	24-6717 10/-	—
Front Wheel Spoke (short)	—	24-6774 (20) 1/3 doz.	—	—	24-6899 (20) 1/3 doz.	24-6899 (20) 1/3 doz.	24-6899 (20) 1/3 doz.	24-6899 (20) 1/3 doz.	24-6772 (20) 1/3 doz.	24-6772 (20) 1/3 doz.	—
Front Wheel Spoke (long)	—	27-7010 (20) 6d. doz.	—	—	24-7012 (20) 6d. doz.	24-7012 (20) 6d. doz.	24-7012 (20) 6d. doz.	24-7012 (20) 6d. doz.	27-7010 (20) 6d. doz.	27-7010 (20) 6d. doz.	—
Front Wheel Spoke Nipple	—	27-6810 (40) 9d. doz.	—	—	27-6810 (40) 9d. doz.	27-6810 (40) 9d. doz.	27-6810 (40) 9d. doz.	27-6810 (40) 9d. doz.	27-6810 (40) 9d. doz.	27-6810 (40) 9d. doz.	—
Front Wheel, with 19"×2½" rim (for 26"×3.25" W.O. tyre), with spindle and bearings (less brake and tyre) (Blue Star Models).	—	—	—	—	—	15-7007 £3 15 0	—	15-7007 £3 15 0	—	—	—
Front Wheel Rim, 19"×2½" (Blue Star Models)	—	—	—	—	—	15-7009 17/6	—	15-7009 17/6	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 192.

FRONT HUB AND WHEEL FITTINGS.



27-6981 19 x 2 1/4 RIM

24-6717 19 x 2 1/2 RIM
15-7005 19 x 2 1/2 RIM

27-7008	12G	7 1/2"
27-7009	12G	8 3/4"
24-6774	10G	7 3/4"
27-7010	10G	8 3/4"
24-7012	10G	8 3/4"

24-6772	104G	6 3/4"
24-6899	104G	6 3/4"



EB 271A



27-6810

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

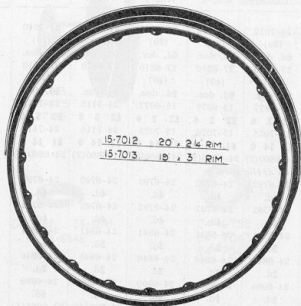
Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Wheel Spoke (short)	—	—	—	—	—	24-6899 (20)	—	24-6899 (20)	—	—	—
Front Wheel Spoke (long)	—	—	—	—	—	1/3 doz. 24-7012 (20)	—	1/3 doz. 24-7012 (20)	—	—	—
Front Wheel Spoke Nipple	—	—	—	—	—	6d. doz. 27-6813 (40)	—	6d. doz. 27-6813 (40)	—	—	—
Front Wheel, with 20"×2½" rim (for 26"×3" W.O. tyre), with spindle and bearings (less brake and tyre) (Blue Star Models).	—	—	—	—	—	1/- doz. 15-7011 £3 15 0	—	1/- doz. 15-7011 £3 15 0	—	—	—
Front Wheel Rim, 20"×2½" (Blue Star Models)	—	—	—	—	—	15-7012 17/6	—	15-7012 17/6	—	—	—
Front Wheel Spoke (short)	—	—	—	—	—	24-6913 (20)	—	24-6913 (20)	—	—	—
Front Wheel Spoke (long)	—	—	—	—	—	1/3 doz. 24-6912 (20)	—	1/3 doz. 24-6912 (20)	—	—	—
Front Wheel Spoke Nipple	—	—	—	—	—	6d. doz. 27-6813 (40)	—	6d. doz. 27-6813 (40)	—	—	—
Front Wheel, with 19"×3" rim (for 26"×3.50" and 27"×4" W.O. tyre), with spindle and bearings (less brake and tyre).	—	—	—	—	15-7005 £3 7 6	1/- doz. 15-7005 £3 7 6	15-7005 £3 7 6	1/- doz. 15-7005 £3 7 6	24-7111 £3 10 0	24-7111 £3 10 0	—
Front Wheel Rim (19"×3")	—	—	—	—	15-7013 10/-	15-7013 10/-	15-7013 10/-	15-7013 10/-	15-7013 10/-	15-7013 10/-	—
Front Wheel Spoke (short)	—	—	—	—	24-6899 (20)	24-6899 (20)	24-6899 (20)	24-6899 (20)	24-6772 (20)	24-6772 (20)	—
					1/3 doz.	1/3 doz.	1/3 doz.	1/3 doz.	1/3 doz.	1/3 doz.	

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 192.

FRONT HUB AND WHEEL FITTINGS.



27-6813

24-7012	10G	8 3/4
24-6912	10G	7 5/8

24-6599	10/8G	6 3/4
24-6913	10/8G	7 5/8
24-6772	10/8G	6 3/8

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

Front Hub and Wheel Fittings—continued

When no figures in brackets are shown one part constitutes a set.

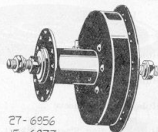
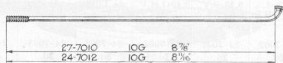
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Wheel Spoke (long)	—	—	—	—	24-7012 (20)	24-7012 (20)	24-7012 (20)	24-7012 (20)	27-7010 (20)	27-7010 (20)	—
Front Wheel Spoke Nipple	—	—	—	—	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	—
Front Hub, with spindle and bearings (less brake)	27-6956 £1 15 0	27-6956 £1 15 0	27-6956 £1 15 0	27-6956 £1 15 0	15-6977 £2 2 6	15-6977 £2 2 6	15-6977 £2 2 6	15-6977 £2 2 6	24-7115 £2 5 0	24-7115 £2 5 0	—
Front Hub only, with bearings	27-6953 £1 9 0	27-6953 £1 9 0	27-6953 £1 9 0	27-6953 £1 9 0	15-7025 £1 14 0	15-7025 £1 14 0	15-7025 £1 14 0	15-7025 £1 14 0	24-7116 £1 14 0	24-7116 £1 14 0	—
Front Hub Roller Bearing	24-7058(2)	24-7058(2)	24-7058(2)	24-7058(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	—
<i>Price on application.</i>											
Front Hub Felt Washer (right-hand)	24-7047 3d.	24-7047 3d.	24-7047 3d.	24-7047 3d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	—
Front Hub Felt Washer (left-hand)	24-7049 4d.	24-7049 4d.	24-7049 4d.	24-7049 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	—
Front Hub Felt Washer Retaining Ring (right-hand)	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	—
Front Hub Felt Washer Retaining Ring (left-hand)	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	—
Front Hub Dust Cap	24-6991 9d.	24-6991 9d.	24-6991 9d.	24-6991 9d.	24-6999 9d.	24-6999 9d.	24-6999 9d.	24-6999 9d.	24-6999 9d.	24-6999 9d.	—
Front Hub Dust Cap Screw	24-7065(4) 1d.	24-7065 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	24-7065(4) 1d.	—
Front Hub Dust Cap Screw Spring Washer	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	24-7068(4) 3d. doz.	—
Front Hub Spindle	27-6969 1/9	27-6969 1/9	27-6969 1/9	27-6969 1/9	15-7018 3/-	15-7018 3/-	15-7018 3/-	15-7018 3/-	24-7121 3/-	24-7121 3/-	—
Front Hub Bearing Locknut	24-6987 10d.	24-6987 10d.	24-6987 10d.	24-6987 10d.	24-6868 1/-	24-6868 1/-	24-6868 1/-	24-6868 1/-	24-6868 1/-	24-6868 1/-	—
Front Hub Distance Piece	27-7001 6d.	27-7001 6d.	27-7001 6d.	27-7001 6d.	24-7051 6d.	24-7051 6d.	24-7051 6d.	24-7051 6d.	24-7051 6d.	24-7051 6d.	—
Front Hub Spindle Nut	27-6732(2) 6d.	27-6732(2) 6d.	27-6732(2) 6d.	27-6732(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	24-7133(2) 6d.	24-7133(2) 6d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 192.

FRONT HUB AND WHEEL FITTINGS.



27-6953
15-7025
24-7116



27-6956
15-6977
24-7115



24-7041 24-6841
24-6846



24-6792
24-7047
24-7049



27-6810



24-7058
24-6860



24-6991
24-6999



27-6969 15-7018



24-7065



24-7068



24-7121



24-6987
24-6868



27-7001



24-7051



27-6732
24-6811



24-7133

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Hub Spindle Locknut	24-7002 2d.	24-7002 2d.	24-7002 2d.	24-7002 2d.	24-7003 3d.	24-7003 3d.	24-7003 3d.	24-7003 3d.	24-7003 3d.	24-7003 3d.	—
Front Hub Grease Nipple	28-2080	28-2080	28-2080	28-2080	35-5016	35-5016	35-5016	35-5016	35-5016	35-5016	—
<i>Prices on a application.</i>											
Front Hub Adjusting Sleeve	24-6993 10d.	24-6993 10d.	24-6993 10d.	24-6993 10d.	24-6867 10d.	24-6867 10d.	24-6867 10d.	24-6867 10d.	24-6867 10d.	24-6867 10d.	—
Front Hub Adjusting Sleeve Locknut	27-6716 2d.	27-6716 2d.	27-6716 2d.	27-6716 2d.	24-6994 3d.	24-6994 3d.	24-6994 3d.	24-6994 3d.	24-7003 3d.	24-7003 3d.	—
Front Brake Cover Plate, with fixed fittings only	24-7745 6/-	24-7745 6/-	24-7745 6/-	24-7745 6/-	15-6942 8/6	15-6942 8/6	15-6942 8/6	15-6942 8/6	24-7124 8/6	24-7124 8/6	—
Front Brake Cover Plate, with fixed fittings (when speedometer drive fitted).	15-6940 7/6	15-6940 7/6	15-6940 7/6	15-6940 7/6	—	—	—	—	—	—	—
Front Brake Shoe, with lining (right-hand)	24-7765 5/3	24-7765 5/3	24-7765 5/3	24-7765 5/3	24-7981 6/3	24-7981 6/3	24-7981 6/3	24-7981 6/3	35-9235 7/6	35-9235 7/6	—
Front Brake Shoe, with lining (left-hand)	24-7766 5/3	24-7766 5/3	24-7766 5/3	24-7766 5/3	24-7982 6/3	24-7982 6/3	24-7982 6/3	24-7982 6/3	35-9235 7/6	35-9235 7/6	—
Front Brake Shoe Lining	24-7775(2)	24-7775(2)	24-7775(2)	24-7775(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	35-6432(2)	35-6432(2)	—
<i>Prices on a application.</i>											
Front Brake Shoe Lining Rivet ..	24-7990 (14)	24-7990 (14)	24-7990 (14)	24-7990 (14)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	35-6436 (14)	35-6436 (14)	—
Front Brake Shoe Spring	1d. doz. 24-7810(2) 6d.	1d. doz. 24-7810(2) 6d.	1d. doz. 24-7810(2) 6d.	1d. doz. 24-7810(2) 6d.	1d. doz. 24-8036(2) 6d.	1d. doz. 24-8036(2) 6d.	1d. doz. 24-8036(2) 6d.	1d. doz. 24-8036(2) 6d.	1d. doz. 35-6440(2) 6d.	1d. doz. 35-6440(2) 6d.	—
Front Brake Cam	24-8015 2/-	24-8015 2/-	24-8015 2/-	24-8015 2/-	24-8017 2/6	24-8017 2/6	24-8017 2/6	24-8017 2/6	24-7127 2/6	24-7127 2/6	—
Front Brake Cam Grease Nipple ..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—
<i>Price on a application.</i>											
Front Brake Operating Lever ..	27-7961 6d.	27-7961 6d.	27-7961 6d.	27-7961 6d.	24-7802 6d.	24-7802 6d.	24-7802 6d.	24-7802 6d.	24-7802 6d.	24-7802 6d.	—
Front Brake Operating Lever (when speedometer drive fitted)	15-6980 6d.	15-6980 6d.	15-6980 6d.	15-6980 6d.	—	—	—	—	—	—	—
Front Brake Operating Lever Washer	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 192.

FRONT HUB AND WHEEL FITTINGS.



24-7745



15-6942
24-7124



15-6940

24-6994 27-6716
24-7002 24-7003



28-2080



24-8015



27-7961



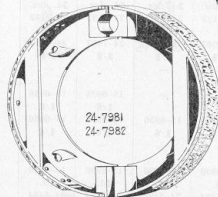
24-8017
24-7127



35-5016



24-6867
24-6993



24-7981
24-7982



15-6980



24-7802



35-6432



24-8036



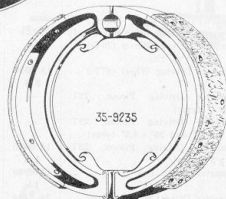
15-454



24-7766 LHP. 24-7765 RHP



35-6436
24-7990



35-9235



24-7775



24-7810



35-6440



24-7985

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. H32-9.	9.86 S.V. W.T. G32-10.
Front Brake Operating Lever Nut ..	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	—
Front Brake Fulcrum Pin	24-7960 8d.	24-7960 8d.	24-7960 8d.	24-7960 8d.	24-7961 9d.	24-7961 9d.	24-7961 9d.	24-7961 9d.	24-7131 1/-	24-7131 1/-	—
Front Brake Fulcrum Pin Washer ..	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	26-5665 3d. doz.	26-5665 3d. doz.	—
Front Brake Fulcrum Pin Nut ..	24-8050 3d.	24-8050 3d.	24-8050 3d.	24-8050 3d.	M202 4d.	M202 4d.	M202 4d.	M202 4d.	15-1455 3d.	15-1455 3d.	—
Front Brake Anchor Bolt	—	—	—	—	15-7030 3d.	15-7030 3d.	15-7030 3d.	15-7030 3d.	15-7030 3d.	15-7030 3d.	—
Front Brake Anchor Bolt Nut ..	—	—	—	—	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	15-720 2d.	—
Front Brake Anchor Bolt Spring Washer	—	—	—	—	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	K51A 3d. doz.	—
Speedometer Drive Cover Plate Plug (when speedometer drive not fitted)	—	—	—	—	24-7132 6d.	24-7132 6d.	24-7132 6d.	24-7132 6d.	24-7132 6d.	24-7132 6d.	—
Speedometer Driving Wheel (70T.) ..	—	—	—	—	24-7087 3/9	24-7087 3/9	24-7087 3/9	24-7087 3/9	24-7087 3/9	24-7087 3/9	—
Speedometer Driving Wheel (67T.) ..	15-6937 3/9	15-6937 3/9	15-6937 3/9	15-6937 3/9	—	—	—	—	—	—	—
Speedometer Driving Pinion 22T. (27" x 4" tyres)	—	—	—	—	—	—	—	—	15-6935 1/6	15-6935 1/6	—
Speedometer Driving Pinion, 23T. (26" x 3.25" and 26" x 3.5" tyres) ..	—	—	—	—	15-6936 1/6	15-6936 1/6	15-6936 1/6	15-6936 1/6	15-6936 1/6	15-6936 1/6	—
Speedometer Driving Pinion, 23T. (25" x 3" tyres)	15-6936 1/6	15-6935 1/6	15-6936 1/6	15-6936 1/6	—	—	—	—	—	—	—
Speedometer Pinion Peg	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	15-6939 1d.	—
Speedometer Drive Cable Gearbox ..	24-5494	24-5494	24-5494	24-5494	24-5494 <i>Price on application.</i>	24-5494	24-5494	24-5494	24-5494	24-5494	—
Speedometer Drive Cable Gearbox Adjusting Sleeve	15-6985 2/-	15-6985 2/-	15-6985 2/-	15-6985 2/-	24-5510 2/-	24-5510 2/-	24-5510 2/-	24-5510 2/-	24-5510 2/-	24-5510 2/-	—
Speedometer Drive Cable Gearbox Adjusting Sleeve Locknut	15-6987 4d.	15-6987 4d.	15-6987 4d.	15-6987 4d.	24-5511 4d.	24-5511 4d.	24-5511 4d.	24-5511 4d.	24-5511 4d.	24-5511 4d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 192.

FRONT HUB AND WHEEL FITTINGS.



EB113 M202
15-455 15-720
24-8050
15-1455



24-7960



24-7961



24-7131



24-8045



15-7030



K51A
26-5665



24-7132



15-6937 67T
24-7087 70T



15-6935 22T
15-6936 23T



15-6939



24-5494



15-6985



24-5510



15-6987
24-5511



15-6989



24-225

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Speedometer Drive Cable Gearbox	15-3989	15-6989	15-6989	15-6989	15-6989	15-6989	15-6989	15-6989	15-6989	15-6989	—
Adjusting Sleeve Clip	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	—
Speedometer Drive Cable Gearbox	24-225	24-225	24-225	24-225	24-225	24-225	24-225	24-225	24-225	24-225	—
Adjusting Sleeve Clip Bolt	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	—
Speedometer Drive Cable Gearbox	EB113	EB113	EB113	EB113	EB113	EB113	EB113	EB113	EB113	EB113	—
Adjusting Sleeve Clip Nut	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

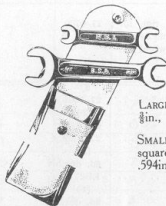
When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim. Also state diameter of Brake Drum.

See particulars of equipment on pages 352 and 353.

B.S.A. Four-way Set of Spanners.

THIS handy set of B.S.A. four-way Spanners is invaluable in any tool-kit. B.S.A. Spanners are the strongest in the world, being accurately made from steel forgings, with the jaws carefully hardened and tempered and the shanks left soft. They are finished in carbonia black, with polished cheeks, and fit in a neat strong black leather case with fastener.

Price **5/-** (Gt. Britain only).

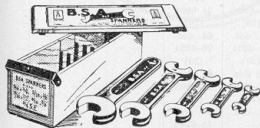


SIZES.

LARGE SPANNER, $\frac{1}{8}$ in., $\frac{3}{16}$ in., $\frac{7}{16}$ in. and $\frac{1}{2}$ in.

SMALL SPANNER, .26 in. square; .44 in., .525 in. and .594 in. hexagon.

B.S.A. Spanners—in a handy box.



Here is a handy set of five most useful sizes of the strongest spanners in the world—B.S.A. Spanners. They are accurately made from steel forgings, carefully hardened and tempered, and finished in carbonia black with polished cheeks. Each spanner fits in separate metal slots in a strong wooden box and can be readily removed and replaced.

The spanners comprise the following :

$\frac{3}{16}$ in. \times $\frac{1}{4}$ in. D.E.

$\frac{5}{16}$ in. \times $\frac{3}{8}$ in. D.E.

$\frac{7}{16}$ in. \times $\frac{1}{2}$ in. D.E.

$\frac{9}{16}$ in. \times $\frac{5}{8}$ in. D.E.

$\frac{3}{4}$ in. S.E.

Price per set, in box **12/6** (Gt. Britain only).

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

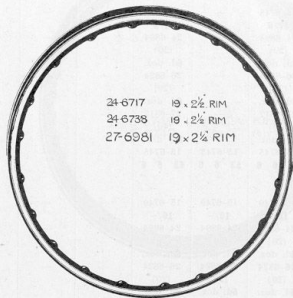
REAR HUB AND WHEEL FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Wheel (with 19"×2½" rim, for 25"×3" W.O. tyre), with spindle and bearings (less brake, chain wheel and tyre).	27-6700 £2 17 0	—	27-6700 £2 17 0	27-6698 £2 17 0	—	—	—	—	—	—	—
Rear Wheel Rim (19"×2½")	27-6981 8/-	—	27-6981 8/-	27-6981 8/-	—	—	—	—	—	—	—
Rear Wheel Spoke (short)	27-7008 (20) 6d. doz.	—	27-7008 (20) 6d. doz.	24-6774 (20) 6d. doz.	—	—	—	—	—	—	—
Rear Wheel Spoke (long)	27-7009 (20) 6d. doz.	—	27-7009 (20) 6d. doz.	27-7010 (20) 6d. doz.	—	—	—	—	—	—	—
Rear Wheel Spoke Nipple	EB271A (40) 9d. doz.	—	EB271A (40) 9d. doz.	27-6810 (40) 9d. doz.	—	—	—	—	—	—	—
Rear Wheel (with 19"×2½" rim, for 26"×3.25" W.O. tyre), with spindle and bearings (less brake, chain wheel and tyre).	— £2 19 0	27-6817 £2 19 0	—	—	15-592 £3 6 6	15-592 £3 6 6	15-592 £3 6 6	15-592 £3 6 6	—	—	—
Rear Wheel Rim (19"×2½")	— 10/-	24-6717 10/-	—	—	24-6738 10/-	24-6738 10/-	24-6738 10/-	24-6738 10/-	—	—	—
Rear Wheel Spoke (short)	— 24-6774 (20) 6d. doz.	— 24-6774 (20) 6d. doz.	—	—	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	—	—	—
Rear Wheel Spoke (long)	— 27-7010 (20) 6d. doz.	— 27-7010 (20) 6d. doz.	—	—	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	—	—	—
Rear Wheel Spoke Nipple	— 27-6810 (40) 9d. doz.	— 27-6810 (40) 9d. doz.	—	—	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	—	—	—
Rear Wheel (with 19"×2½" rim, for 26"×3.25" W.O. tyre), with spindle and bearings (less brake, chain wheel and tyre) (Blue Star Models).	—	—	—	—	— 15-6746 £3 14 0	— 15-6746 £3 14 0	—	15-6746 £3 14 0	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 200.

REAR HUB AND WHEEL FITTINGS.



24-6717 19 x 2½ RIM
 24-6738 19 x 2½ RIM
 27-6981 19 x 2½ RIM

24-6774	10 G	7 ⅜"
24-6894	8 G	6 ¾"
26-6824	8 G	8 ¾"
27-7008	12 G	7 ⅞"
27-7009	12 G	8 ⅞"
27-7010	10 G	8 ⅞"



EB271a
 27-6808
 27-6810

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Hub and Wheel Fittings—continued.

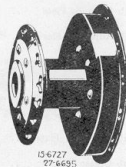
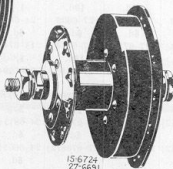
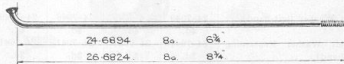
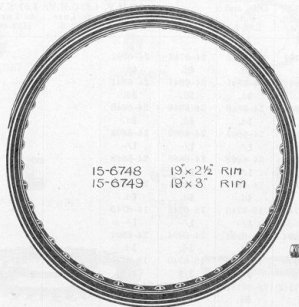
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Wheel Rim, 19"×2½" (Blue Star Models)	—	—	—	—	—	15-6748 17/6	—	15-6748 17/6	—	—	—
Rear Wheel Spoke (short)	—	—	—	—	—	24-6894 (20) 6d. doz.	—	24-6894 (20) 6d. doz.	—	—	—
Rear Wheel Spoke (long)	—	—	—	—	—	26-6824 (20) 6d. doz.	—	26-6824 (20) 6d. doz.	—	—	—
Rear Wheel Spoke Nipple	—	—	—	—	—	27-6812 (40) 1/- doz.	—	27-6812 (40) 1/- doz.	—	—	—
Rear Wheel (with 19"×3" rim, for 26"×3.5" W.O. tyre), with spindle and bearings (less brake, chain wheel and tyre).	—	—	—	—	15-6745 £3 6 6	15-6745 £3 6 6	15-6745 £3 6 6	15-6745 £3 6 6	—	—	—
Rear Wheel Rim (19"×3")	—	—	—	—	15-6749 10/-	15-6749 10/-	15-6749 10/-	15-6749 10/-	—	—	—
Rear Wheel Spoke (short)	—	—	—	—	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	24-6894 (20) 6d. doz.	—	—	—
Rear Wheel Spoke (long)	—	—	—	—	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	26-6824 (20) 6d. doz.	—	—	—
Rear Wheel Spoke Nipple	—	—	—	—	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	27-6808 (40) 9d. doz.	—	—	—
Rear Hub, with spindle and bearings (less brake)	27 .691 £1 15 0	27-6691 £1 15 0	27-6691 £1 15 0	27-6691 £1 15 0	15-6724 £2 2 6	15-6724 £2 2 6	15-6724 £2 2 6	15-6724 £2 2 6	—	—	—
Rear Hub only, with bearings	27-6695 £1 9 0	27-6695 £1 9 0	27-6695 £1 9 0	27-6695 £1 9 0	15-6727 £1 15 0	15-6727 £1 15 0	15-6727 £1 15 0	15-6727 £1 15 0	—	—	—
Rear Hub Roller Bearings	24-7058(2)	24-7058(2)	24-7058(2)	24-7058(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	—	—	—
Rear Hub Felt Washer (right-hand) ..	24-7047 3d.	24-7047 3d.	24-7047 3d.	24-7047 3d.	24-7047 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	—	—	—

Prices on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 200.

REAR HUB AND WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Hub Felt Washer (left-hand) ..	24-7049 4d.	24-7049 4d.	24-7049 4d.	24-7049 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	24-6792 4d.	—	—	—
Rear Hub Felt Washer Retaining Ring (right-hand)	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	24-6841 3d.	—	—	—
Rear Hub Felt Washer Retaining Ring (left-hand)	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-7041 3d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	24-6846 2d.	—	—	—
Rear Hub Dust Cap	27-6747 9d.	27-6747 9d.	27-6747 9d.	27-6747 9d.	24-6802 1/-	24-6802 1/-	24-6802 1/-	24-6802 1/-	—	—	—
Rear Hub Bearing Locknut	24-6987 10d.	24-6987 10d.	24-6987 10d.	24-6987 10d.	24-6868 1/-	24-6868 1/-	24-6868 1/-	24-6868 1/-	—	—	—
Rear Hub Distance Piece	27-6803 6d.	27-6803 6d.	27-6803 6d.	27-6803 6d.	24-6851 6d.	24-6851 6d.	24-6851 6d.	24-6851 6d.	—	—	—
Rear Hub Adjusting Sleeve	27-6714 10d.	27-6714 10d.	27-6714 10d.	27-6714 10d.	15-6743 1/-	15-6743 1/-	15-6743 1/-	15-6743 1/-	—	—	—
Rear Hub Adjusting Sleeve Locknut	27-6716 2d.	—	27-6716 2d.	27-6716 2d.	24-6994 3d.	24-6994 3d.	24-6994 3d.	24-6994 3d.	—	—	—
Rear Hub Spindle	27-6705 1/9	27-6705 1/9	27-6705 1/9	27-6705 1/9	15-6740 3/9	15-6740 3/9	15-6740 3/9	15-6740 3/9	—	—	—
Rear Hub Spindle Nut	27-6731(2) 6d.	27-6731(2) 6d.	27-6731(2) 6d.	27-6731(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	24-6811(2) 6d.	—	—	—
Rear Hub Adjusting Plate	27-6738(2) 3d.	27-6738(2) 3d.	27-6738(2) 3d.	27-6738(2) 3d.	24-6805(2) 6d.	24-6805(2) 6d.	24-6805(2) 6d.	24-6805(2) 6d.	—	—	—
Rear Hub Grease Nipple	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—	—	—
Rear Hub Chain Wheel	27-6699 8/-	27-6699 8/-	27-6699 8/-	27-6699 8/-	15-585 12/6	15-585 12/6	15-585 12/6	15-585 12/6	—	—	—
Rear Hub Chain Wheel Connecting Bolt	27-6743(6) 2d.	27-6743(6) 2d.	27-6743(6) 2d.	27-6743(6) 2d.	24-6770(6) 2d.	24-6770(6) 2d.	24-6770(6) 2d.	24-6770(6) 2d.	—	—	—
Rear Hub Chain Wheel Connecting Bolt Spring Washer	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	24-8784(6) 6d. doz.	—	—	—
Rear Hub Chain Wheel Connecting Bolt Nut	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	15-1359(6) 2d.	—	—	—
Rear Brake Cover Plate, with fixed fittings	27-7901 7/-	27-7901 7/-	27-7901 7/-	27-7901 7/-	24-7951 8/-	24-7951 8/-	24-7951 8/-	24-7951 8/-	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 200.

REAR HUB AND WHEEL FITTINGS.



24-6987



24-6868



24-6841 24-6846
24-7041



27-6743
24-6770



27-6747
24-6802



27-6803



24-6851



27-6714 15-6743



27-6716
24-6994



27-6731
24-6811



27-6738
24-6805



24-8784



15-1359



27-6699



27-6705



15-585



15-6740



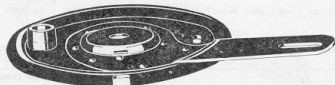
27-7901



24-7049
24-6792



28-2080



24-7951

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Cam	24-8015 2/-	24-8015 2/-	24-8015 2/-	24-8015 2/-	24-8017 2/6	24-8017 2/6	24-8017 2/6	24-8017 2/6	—	—	—
Rear Brake Cam Grease Nipple ..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—	—	—
Rear Brake Operating Lever, with stud	27-7967 1/-	27-7967 1/-	27-7967 1/-	27-7967 1/-	27-7967 1/-	24-8019 1/-	24-8019 1/-	24-8019 1/-	—	—	—
Rear Brake Operating Lever Stud Bush	27-7971 6d.	27-7971 6d.	27-7971 6d.	27-7971 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	—	—	—
Rear Brake Operating Lever Nut ..	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	15-455 1/6 doz.	—	—	—
Rear Brake Operating Lever Washer	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	15-454 1d.	—	—	—
Rear Brake Operating Lever Grease Nipple	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—	—	—
Rear Brake Shoe Fulcrum Pin ..	24-7960 8d.	24-7960 8d.	24-7960 8d.	24-7960 8d.	24-7961 9d.	24-7961 9d.	24-7961 9d.	24-7961 9d.	—	—	—
Rear Brake Shoe Fulcrum Pin Washer	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	24-8045 2d.	—	—	—
Rear Brake Shoe Fulcrum Pin Nut ..	24-8050 3d.	24-8050 3d.	24-8050 3d.	24-8050 3d.	M202 4d.	M202 4d.	M202 4d.	M202 4d.	—	—	—
Rear Brake Shoe, with lining (right-hand)	24-7765 5/3	24-7765 5/3	24-7765 5/3	24-7765 5/3	24-7981 6/3	24-7981 6/3	24-7981 6/3	24-7981 6/3	—	—	—
Rear Brake Shoe, with lining (left-hand)	24-7766 5/3	24-7766 5/3	24-7766 5/3	24-7766 5/3	24-7982 6/3	24-7982 6/3	24-7982 6/3	24-7982 6/3	—	—	—
Rear Brake Shoe Lining	24-7775(2)	24-7775(2)	24-7775(2)	24-7775(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	—	—	—
Rear Brake Shoe Lining Rivet ..	24-7990 (14) 1d. doz.	24-7990 (14) 1d. doz.	24-7990 (14) 1d. doz.	24-7990 (14) 1d. doz.	24-7990 (18) 1d. doz.	24-7990 (18) 1d. doz.	24-7990 (18) 1d. doz.	24-7990 (18) 1d. doz.	—	—	—
Rear Brake Shoe Spring	24-7810(2) 6d.	24-7810 6d.	24-7810(2) 6d.	24-7810(2) 6d.	24-8036(2) 6d.	24-8036(2) 6d.	24-8036(2) 6d.	24-8036(2) 6d.	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim. Also state diameter of Brake Drum.

See particulars of equipment on pages 352 and 353.

REAR HUB AND WHEEL FITTINGS.



248050

M202



15-454



24-7960



28-2080



24-7961



248045



15-455



27-7971
15-7975



24-7810



24-8036



24-8015



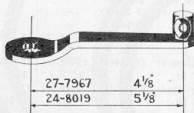
24-8017



24-7765 RH 24-7766 LH



24-7990



24-7981 RTHD 24-7982 LTHD



24-7775



24-7985

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

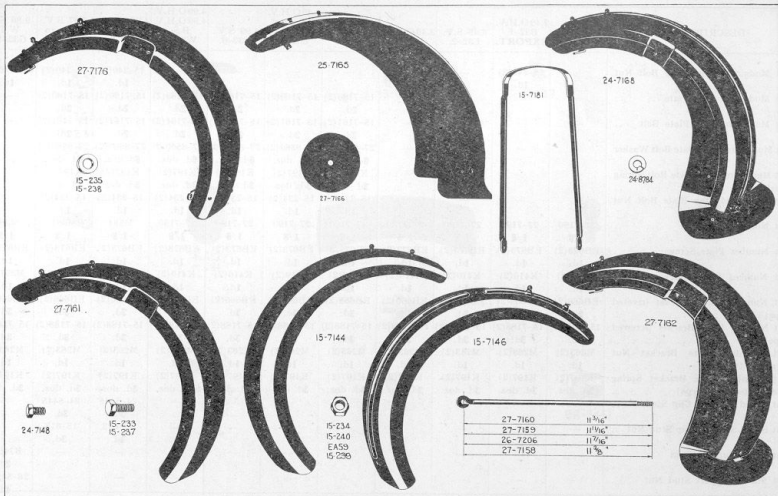
FRONT MUDGUARD AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Mudguard, with fixed fittings only (plain type)	27-7176 15/-	27-7161 15/-	27-7176 15/-	27-7176 15/-	15-7144 15/-	15-7144 15/-	15-7144 15/-	15-7144 15/-	—	—	—
Front Mudguard, with fixed fittings only (Blue Star Models)	—	—	—	—	—	15-7146 15/-	—	15-7146 15/-	—	—	—
Front Mudguard, with fixed fittings only (valanced type)	—	—	—	—	27-7162 £1 5 0	27-7162 £1 5 0	27-7162 £1 5 0	27-7162 £1 5 0	24-7168 £1 5 0	24-7168 £1 5 0	25-7165 £1 10 0
Front Mudguard Support Bolt ..	—	—	—	—	24-7148	24-7148	24-7148	24-7148	—	—	—
					2d.	2d.	2d.	2d.			
Front Mudguard Support Nut ..	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	EA59 2d.	—	—	—
Front Mudguard Support Bolt Spring Washer	—	—	—	—	24-8784 6d. doz.	24-8784 6d. doz.	24-8784 6d. doz.	24-8784 6d. doz.	—	—	—
Front Mudguard Support Washer ..	27-7166 3d.	27-7166 3d.	27-7166 3d.	27-7166 3d.	27-7166 3d.	27-7166 3d.	27-7166 3d.	27-7166 3d.	—	—	—
Front Mudguard Stay (top)	27-7158(2) 9d.	27-7159(2) 9d.	27-7158(2) 9d.	27-7158(2) 9d.	15-7181 4/6	15-7181 4/6	15-7181 4/6	15-7181 4/6	—	—	—
Front Mudguard Stay (valanced type)	—	—	—	—	27-7160(2) 9d.	27-7160(2) 9d.	27-7160(2) 9d.	27-7160(2) 9d.	15-7181 4/6	15-7181 4/6	27-7160(2) 9d.
Front Mudguard Stay (bottom) ..	26-7206(2) 9d.	—	26-7206(2) 9d.	26-7206(2) 9d.	—	—	—	—	—	—	—
Front Mudguard Top Stay Nut ..	15-239(4) 1/6 doz.	15-234(4) 1d.	15-239(4) 1/6 doz.	15-239(4) 1/6 doz.	—	—	—	—	—	—	15-234(4) 1/6 doz.
Front Mudguard Stay Nut (bottom)	15-234(4) 1d.	—	15-234(4) 1d.	15-234(4) 1d.	—	—	—	—	—	—	15-234(4) 1d.
Front Mudguard Stay Bolt	15-233(4) 1d.	15-233(2) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Front Mudguard Stay Bolt Washer ..	15-238(4) 1d.	15-238(2) 1d.	15-238(4) 1d.	15-238(4) 1d.	15-235(2) 3d. doz.	15-235(2) 3d. doz.	15-235(2) 3d. doz.	15-235(2) 3d. doz.	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.
Front Mudguard Stay Bolt Nut ..	15-240(4) 1d.	15-240(2) 1d.	15-240(4) 1d.	15-240(4) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.
Front Mudguard Connecting Bolt (side)	—	15-233(2) 2d.	—	—	—	—	—	—	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Front Mudguard Connecting Bolt Washer	—	15-235(2) 1d.	—	—	—	—	—	—	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 208.

FRONT MUDGUARD AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Mudguard Connecting Bolt Nut	—	15-240(2) 1d.	—	—	—	—	—	—	15-240(2) 1d.	15-240(2) 1d.	15-240(2) 1d.
Front Mudguard Stay Plate	—	—	—	—	15-7160(2) 2d.	15-7160(2) 2d.	15-7160(2) 2d.	15-7160(2) 2d.	15-7160(2) 2d.	15-7160(2) 2d.	—
Front Mudguard Stay Plate Bolt ..	—	—	—	—	15-7161(2) 2d.	15-7161(2) 2d.	15-7161(2) 2d.	15-7161(2) 2d.	15-7161(2) 2d.	15-7161(2) 2d.	—
Front Mudguard Stay Plate Bolt Washer	—	—	—	—	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.	—
Front Mudguard Stay Plate Bolt Spring Washer	—	—	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	—
Front Mudguard Stay Plate Bolt Nut	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	—
Front Number Plate	27-7190 1/8	27-7190 1/8	27-7190 1/8	27-7190 1/8	27-7190 1/8	27-7190 1/8	27-7190 1/8	27-7190 1/8	M381 1/8	M381 1/8	M381 1/8
Front Number Plate Screw	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.	EB673(2) 1d.
Front Number Plate Bracket Washer	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	K410(2) 1d.	M391(2) 1d.
Front Number Plate Bracket (riveted type)	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.	EB666(2) 3d.
Front Number Plate Bracket (screwed type)	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.	15-7188(2) 3d.
Front Number Plate Bracket Nut (screwed type)	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.	M263(2) 1d.
Front Number Plate Bracket Spring Washer (screwed type)	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.
Front Stand Support Clip Stud ..	—	—	—	—	—	—	—	—	24-5445 3d.	24-5445 3d.	—
Front Stand Support Clip Stud Nut ..	—	—	—	—	—	—	—	—	15-613 3d.	15-613 3d.	—
Front Stand Support Stud	—	—	—	—	—	—	—	—	—	—	B746(2) 2d.
Front Stand Support Stud Nut ..	—	—	—	—	—	—	—	—	—	—	26-5451(2) 4d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 208.

FRONT MUDGUARD AND FITTINGS.



M-263
15-234
15-240



15-7160



15-7161



K-197



27-8560



EB-673



K-410
M-391



M-381 27-7190



15-7188



EB-666



B-746



24-5445



15-613



26-5451

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
OPEN TYPE MUDGUARD, 8½in. wide (9.86 h.p., 9½in. wide).											
Front Mudguard, with fixed fittings ..	—	—	—	—	—	—	—	—	24-7164 £1 2 6	24-7164 £1 2 6	26-7153 £1 10 0
Front Mudguard Flap	—	—	—	—	—	—	—	—	24-7171 3/3	24-7171 3/3	25-7171 4/-
Front Mudguard Flap Bolt	—	—	—	—	—	—	—	—	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.
Front Mudguard Flap Bolt Washer ..	—	—	—	—	—	—	—	—	25-7160(4) 1d.	25-7160(4) 1d.	25-7160(4) 1d.
Front Mudguard Flap Bolt Nut ..	—	—	—	—	—	—	—	—	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.
Front Mudguard Cover Plate (top) ..	—	—	—	—	—	—	—	—	24-7187 9d.	24-7187 9d.	25-7156 3d.
Front Mudguard Strengthening Plate (inside)	—	—	—	—	—	—	—	—	26-7215 9d.	26-7215 9d.	26-7215 9d.
Front Mudguard Cover Plate Bolt ..	—	—	—	—	—	—	—	—	15-242(2) 2d.	15-242(2) 2d.	15-242(2) 2d.
Front Mudguard Cover Plate Screw ..	—	—	—	—	—	—	—	—	—	—	15-248(4) 1d.
Front Mudguard Cover Plate Screw Nut	—	—	—	—	—	—	—	—	—	—	15-239(4) 1/6 doz.
Front Mudguard Cover Plate Bolt Washer	—	—	—	—	—	—	—	—	25-7180(2) 1d.	25-7180(2) 1d.	25-7180(2) 1d.
Front Mudguard Cover Plate Bolt Nut	—	—	—	—	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Front Mudguard Cover Plate (right- hand)	—	—	—	—	—	—	—	—	—	—	26-7161 9d.
Front Mudguard Cover Plate (left- hand)	—	—	—	—	—	—	—	—	—	—	26-7166 9d.
Front Mudguard Fork Bridge ..	—	—	—	—	—	—	—	—	24-7190 1/6	24-7190 1/6	26-7225 1/6
Front Mudguard Fork Bridge Bolt (top)	—	—	—	—	—	—	—	—	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 208.

FRONT MUDGUARD AND FITTINGS.



24-7171
25-7171



26-7161



26-7225
24-7190



24-7187



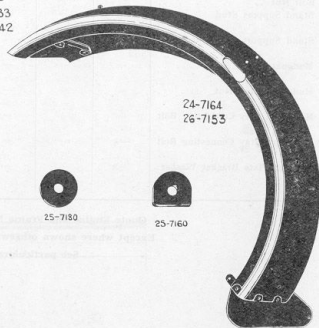
15-248



15-233
15-242



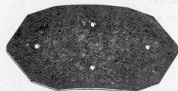
25-7156



24-7164
26-7153



15-234
15-239



26-7215



26-7166



25-7180



25-7160

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Mudguard Fork Bridge Bolt Nut	—	—	—	—	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Front Mudguard Fork Bridge Connecting Bolt (side)	—	—	—	—	—	—	—	—	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Front Mudguard Fork Bridge Connecting Bolt Washer	—	—	—	—	—	—	—	—	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	25-8714(2) 3d. doz.
Front Mudguard Fork Bridge Connecting Bolt Nut	—	—	—	—	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Front Stand Support Stud	—	—	—	—	—	—	—	—	B746(2) 2d.	B746(2) 2d.	B746(2) 2d.
Front Stand Support Stud Nut ..	—	—	—	—	—	—	—	—	15-1126(2) 2d.	15-1126(2) 2d.	26-5451(2) 4d.
Front Mudguard Stay	—	—	—	—	—	—	—	—	M293(2) 9d.	M293(2) 9d.	S26(2) 9d.
Front Mudguard Stay Nut	—	—	—	—	—	—	—	—	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.
Front Mudguard Stay Connecting Bolt	—	—	—	—	—	—	—	—	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Front Mudguard Stay Connecting Bolt Washer	—	—	—	—	—	—	—	—	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.
Front Number Plate Bracket Washer	—	—	—	—	—	—	—	—	M391(2) 1d.	M391(2) 1d.	M391(2) 1d.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

FRONT MUDGUARD AND FITTINGS.



15-1126



26-5451



15-234



24-8784
25-8714



15-238



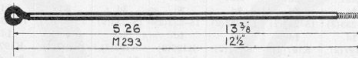
B 746



M391



15-237



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

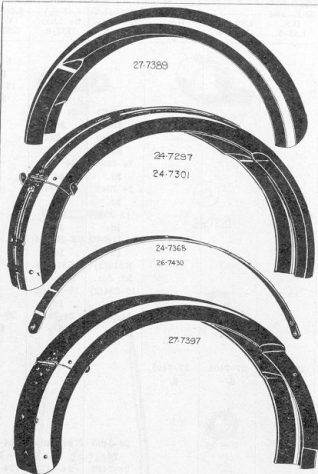
REAR MUDGUARD AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Mudguard Blade, less fittings ..	27-7389 10/-	—	27-7389 10/-	27-7389 10/-	—	—	—	—	—	—	—
Rear Mudguard Blade, with hinged tail	—	27-7397 £1 0 0	—	—	15-7341 £1 0 0	15-7341 £1 0 0	15-7341 £1 0 0	15-7341 £1 0 0	24-7301 £1 0 0	24-7301 £1 0 0	26-7425 £1 2 6
Rear Mudguard Blade, with hinged tail (Blue Star Models)	—	—	—	—	—	15-7316 £1 0 0	—	15-7316 £1 0 0	—	—	—
Rear Mudguard Blade, with hinged tail (when pillion seat fitted)	—	—	—	—	—	—	—	—	24-7297 £1 0 0	24-7297 £1 0 0	—
Rear Mudguard Blade, with hinged tail (Blue Star Models), when pillion seat fitted.	—	—	—	—	—	15-7318 £1 0 0	—	15-7318 £1 0 0	—	—	—
Rear Mudguard Inside Strip	27-7374 6d.	15-7319 2/-	27-7374 6d.	27-7374 6d.	15-7319 2/-	15-7319 2/-	15-7319 2/-	15-7319 2/-	24-7368 2/-	24-7368 2/-	26-7430 2/-
Rear Mudguard Backstay Bridge Clip	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.	M80 2d.
Rear Mudguard Backstay Bridge Clip Bolt	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.
Rear Mudguard Backstay Bridge Clip Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.
Rear Mudguard Backstay Bridge Clip Bolt Nut	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Rear Mudguard Chainstay Bridge Clip	24-7385 3d.	24-7385 3d.	24-7385 3d.	24-7385 3d.	24-7385 3d.	24-7385 3d.	24-7385 3d.	24-7385 3d.	—	—	—
Rear Mudguard Chainstay Bridge Clip Washer	M81 3d.	M81 3d.	M81 3d.	M81 3d.	M81 3d.	M81 3d.	M81 3d.	M81 3d.	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	15-233(2) 1d.	—	—	—
Rear Mudguard Chainstay Bridge Clip Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt Nut	15-247(2) 1d.	15-234(2) 1d.	15-247(2) 1d.	15-247(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	—	—	—
Rear Mudguard Clip Chainstay Plate (G.P.O.)	—	—	—	—	15-7382 4d.	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

REAR MUDGUARD AND FITTINGS.



15-7382



15-233



24-7385



M80



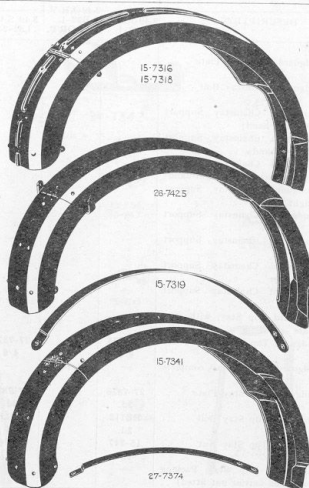
15-234



K197



M-81



NOTE.—Figures in brackets denote number per set, e.g., (2). 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Mudguard Chainstay Plate ..	—	—	—	—	—	—	—	—	—	—	S115 1d.
Rear Mudguard Chainstay Bolt ..	—	—	—	—	—	—	—	—	—	—	15-233 1d.
Rear Mudguard Chainstay Support Bracket (right-hand)	—	—	—	—	—	—	—	—	24-8927 3d.	24-8927 3d.	—
Rear Mudguard Chainstay Support Bracket (left-hand)	—	—	—	—	—	—	—	—	24-7342 6d.	24-7342 6d.	—
Rear Mudguard Chainstay Support Bracket Distance Piece (right-hand)	—	—	—	—	—	—	—	—	24-7388 2d.	24-7388 2d.	—
Rear Mudguard Chainstay Support Bolt (right-hand)	—	—	—	—	—	—	—	—	24-7343 3d.	24-7343 3d.	—
Rear Mudguard Chainstay Support Bolt	—	—	—	—	—	—	—	—	15-233 1d.	15-233 1d.	—
Rear Mudguard Chainstay Support Bolt Washer	—	—	—	—	—	—	—	—	26-7220(4) 1d.	26-7220(4) 1d.	—
Rear Mudguard Chainstay Support Spring Washer	—	—	—	—	—	—	—	—	K310(2) 3d. doz.	K310(2) 3d. doz.	—
Rear Mudguard Chainstay Support Nut	—	—	—	—	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	—
Rear Mudguard Top Stay, with stud and plate	—	—	—	—	—	—	—	—	24-7337 6/-	24-7337 6/-	26-7438 6/-
Rear Mudguard Top Stay	27-7375 4/6	—	27-7375 4/6	27-7375 4/6	—	—	—	—	—	—	—
Rear Mudguard Upright Stay, complete	—	27-7405 6/-	—	—	27-7405 6/-	27-7405 6/-	27-7405 6/-	27-7405 6/-	—	—	—
Rear Mudguard Top Stay Plate ..	27-7376 3d.	—	27-7376 3d.	27-7376 3d.	—	—	—	—	—	—	—
Rear Mudguard Top Stay Bolt ..	EB112 2d.	—	EB112 2d.	EB112 2d.	—	—	—	—	—	—	—
Rear Mudguard Top Stay Nut ..	15-247 1d.	—	15-247 1d.	15-247 1d.	—	—	—	—	24-7406 2d.	24-7406 2d.	24-7406 2d.
Rear Mudguard Top Stay Packing Washer (when carrier not fitted) ..	—	—	—	—	—	—	—	—	24-7420 2d.	24-7420 2d.	24-7420 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

REAR MUDGUARD AND FITTINGS.



5115



24-8927



27-7376



24-7342



24-7388



24-7343



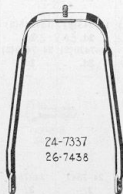
26-7220



15-234
15-247



EB-112



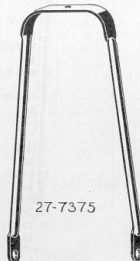
24-7337
26-7438



K 310



24-7420



27-7375



15-233



24-7406



27-7405

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

[DESCRIPTION.]	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Mudguard Top Stay Bottom	—	—	—	—	—	—	—	—	24-7344	24-7344	24-7344
Connecting Bolt (right-hand) ..	—	—	—	—	—	—	—	—	2d.	2d.	2d.
Rear Mudguard Top Stay Bottom	—	—	—	—	—	—	—	—	15-518	15-518	15-518
Connecting Bolt (left-hand) ..	—	—	—	—	—	—	—	—	3d.	3d.	3d.
Rear Mudguard Top Stay Bottom	—	—	—	—	—	—	—	—	15-1359(2)	15-1359(2)	15-1359(2)
Connecting Bolt Nut	—	—	—	—	—	—	—	—	2d.	2d.	2d.
Rear Mudguard Lifting Stay, complete	27-7380	15-7357	27-7380	27-7380	15-7357	15-7357	15-7357	15-7357	24-7412	24-7412	26-7450
	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-
Rear Mudguard Lifting Stay Bolt ..	15-242(2)	—	15-242(2)	15-242(2)	—	—	—	—	—	—	—
	2d.	—	2d.	2d.	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay Spring	K197(2)	—	K197(2)	K197(2)	—	—	—	—	—	—	—
Washer	3d. doz.	—	3d. doz.	3d. doz.	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay Bolt Nut	15-247(2)	—	15-247(2)	15-247(2)	—	—	—	—	—	—	—
	1d.	—	1d.	1d.	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay Top Bolt	—	15-7354(2)	—	—	15-221(2)	15-221(2)	15-221(2)	15-221(2)	24-7525(2)	24-7525(2)	24-7525(2)
	—	2d.	—	—	2d.	2d.	2d.	2d.	3d.	3d.	3d.
Rear Mudguard Lifting Stay Top Bolt	—	—	—	—	15-7354(2)	15-7354(2)	15-7354(2)	15-7354(2)	—	—	—
(when carrier not fitted)	—	—	—	—	2d.	2d.	2d.	2d.	—	—	—
Rear Mudguard Lifting Stay Top Bolt	—	24-8784(2)	—	—	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	—	—	—
Washer	—	6d. doz.	—	—	6d. doz.	6d. doz.	6d. doz.	6d. doz.	—	—	—
Rear Mudguard Lifting Stay Top Bolt	—	15-1359(2)	—	—	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-245(2)	15-245(2)	15-245(2)
Nut	—	2d.	—	—	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Rear Mudguard Lifting Stay Packing	—	—	—	—	—	—	—	—	24-7420(2)	24-7420(2)	24-7420(2)
Washer	—	—	—	—	—	—	—	—	2d.	2d.	2d.
Rear Mudguard Carrier Connecting Clip	—	—	—	—	S113	S113	S113	S113	—	—	—
	—	—	—	—	2d.	2d.	2d.	2d.	—	—	—
Rear Mudguard Carrier Connecting Clip	—	15-233(2)	—	—	15-233(2)	15-233(2)	15-233(2)	15-233(2)	—	—	—
Bolt	—	1d.	—	—	1d.	1d.	1d.	1d.	—	—	—
Rear Mudguard Carrier Connecting Clip	—	K197(2)	—	—	K197(2)	K197(2)	K197(2)	K197(2)	—	—	—
Spring Washer	—	3d. doz.	—	—	3d. doz.	3d. doz.	3d. doz.	3d. doz.	—	—	—
Rear Mudguard Carrier Connecting Clip	—	15-234(2)	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	—	—	—
Bolt Nut	—	1d.	—	—	1d.	1d.	1d.	1d.	—	—	—
Rear Mudguard Bottom Stay (right-hand)	—	15-7361	—	—	15-7361	15-7361	15-7361	15-7361	24-7347	24-7347	26-7444
	—	3/-	—	—	3/-	3/-	3/-	3/-	3/-	3/-	3/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

REAR MUDGUARD AND FITTINGS.



26-7444



15-7361



15-242



K137
24-8784



24-7347



24-7525
15-221



15-7354
15-233



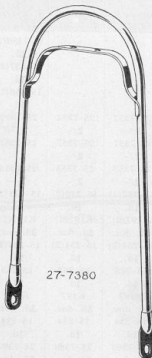
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15-247
15-1359
15-245



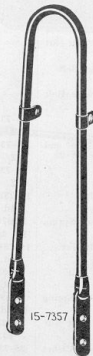
15-518
24-7344



26-7450
24-7412



27-7380



15-7357



5113



24-7420

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

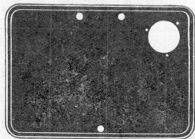
Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

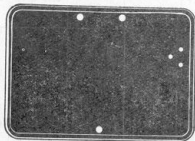
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Mudguard Bottom Stay (left-hand)	—	15-7363 3/-	—	—	15-7363 3/-	15-7363 3/-	15-7363 3/-	15-7363 3/-	24-7347 3/-	24-7347 3/-	26-7444 3/-
Rear Mudguard Bottom Stay Washer	—	24-7361(2) 1d.	—	—	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.	24-7361(2) 1d.
Rear Mudguard Bottom Stay Bolt	—	27-6037(2) 3d	—	—	27-6037(2) 3d	27-6037(2) 3d.	27-6037(2) 3d.	27-6037(2) 3d.	—	—	—
Rear Mudguard Bottom Stay Bolt Spring Washer	—	24-8784(2) 6d. doz.	—	—	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	24-8784(2) 6d. doz.	—	—	—
Rear Mudguard Bottom Stay Bolt Nut	—	15-1359(2) 2d.	—	—	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	15-1359(2) 2d.	—	—	—
Rear Mudguard Bottom Bridge Bolt	—	15-237(2) 2d.	—	—	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.	15-237(2) 2d.
Rear Mudguard Bottom Bridge Bolt Nut	—	15-456(2) 3d.	—	—	15-456(2) 3d.	15-456(2) 3d.	15-456(2) 3d.	15-456(2) 3d.	14-456(2) 3d.	15-456(2) 3d.	15-456(2) 3d.
Rear Number Plate (acetylene)	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-	25-7352 2/-
Rear Number Plate (Magdyno and Maglita)	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-	25-7357 2/-
Rear Number Plate (Bosch)	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-	25-7353 2/-
Rear Number Plate Top Bolt	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.
Rear Number Plate Top Bolt Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.
Rear Number Plate Top Bolt Nut	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Rear Number Plate Bottom Bolt	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.
Rear Number Plate Bottom Bolt Spring Washer	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.
Rear Number Plate Bottom Bolt Nut	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.
Rear Number Plate Bottom Bolt Washer	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	25-7369 6d. doz.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

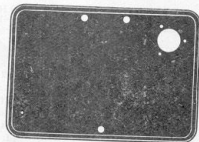
REAR MUDGUARD AND FITTINGS.



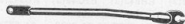
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25-7352



25-7353



24-7347



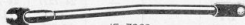
27-6037



15-237
15-233



26-7444



15-7363



15-234
15-456
15-1359



K 197
24-8784



24-7361



25-7369



15-232

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Number Plate Bracket	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.	15-7371 6d.
Rear Number Plate Bracket Bolt	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232(2) 1d.
Rear Number Plate Bracket Spring Washer	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.	K197(2) 3d. doz.
Rear Number Plate Bracket Bolt Nut	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.	15-234(2) 1d.
Rear Number Plate Lamp Packing Piece	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.	25-7373 2d.
Rear Number Plate Screw (Bosch)	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.	C2-153(3) 6d. doz.
Rear Number Plate Screw Nut (Bosch)	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.	C2-158(3) 6d. doz.
Rear Mudguard Fibre Washer	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.	EB242(6) 1d.
Rear Mudguard Tail, complete with hinge	— 6/-	15-7336 6/-	— 6/-	— 6/-	24-7278 6/-	24-7278 6/-	24-7278 6/-	24-7278 6/-	24-7278 6/-	24-7278 6/-	26-7428 6/-
Rear Mudguard Tail, complete with hinge (Blue Star Models)	— 6/-	— 6/-	— 6/-	— 6/-	15-7317 6/-	15-7317 6/-	15-7317 6/-	15-7317 6/-	— 6/-	— 6/-	— 6/-
Rear Mudguard Tail Connecting Strip	— 1/1	24-7292 1/1	— 1/1	— 1/1	24-7277 1/1	24-7277 1/1	24-7277 1/1	24-7277 1/1	24-7277 1/1	24-7277 1/1	26-7432 1/1
Rear Mudguard Tail Hinge Bolt	— 1d.	15-233 1d.	— 1d.	— 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.	15-233 1d.
Rear Mudguard Tail Hinge Bolt Spring Washer	— 3d. doz.	K197 3d. doz.	— 3d. doz.	— 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.
Rear Mudguard Tail Hinge Bolt Nut	— 1d.	15-234 1d.	— 1d.	— 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.	15-234 1d.
Rear Mudguard Bridge Bolt	— 6d. doz.	24-7276(3) 6d. doz.	— 6d. doz.	— 6d. doz.	24-7276(3) 6d. doz.	24-7276(3) 6d. doz.	24-7276(3) 6d. doz.	24-7276(3) 6d. doz.	24-7276(3) 6d. doz.	24-7276(3) 6d. doz.	15-237 2d.
Rear Mudguard Bridge Bolt Spring Washer	— 3d. doz.	K197(3) 3d. doz.	— 3d. doz.	— 3d. doz.	K197(3) 3d. doz.	K197(3) 3d. doz.	K197(3) 3d. doz.	K197(3) 3d. doz.	K197(3) 3d. doz.	K197(3) 3d. doz.	K197 3d. doz.
Rear Mudguard Bridge Bolt Nut	— 1d.	15-234(3) 1d.	— 1d.	— 1d.	15-234(3) 1d.	15-234(3) 1d.	15-234(3) 1d.	15-234(3) 1d.	15-234(3) 1d.	15-234(3) 1d.	15-234 1d.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

REAR MUDGUARD AND FITTINGS.



15-7371



26-7428
15-7336 24-7278



K197



15-7317



25-7373



15-233
15-232



24-7276



15-237



C2-158



C2-153



24-7292
26-7432
24-7277



EB-242



15-234

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

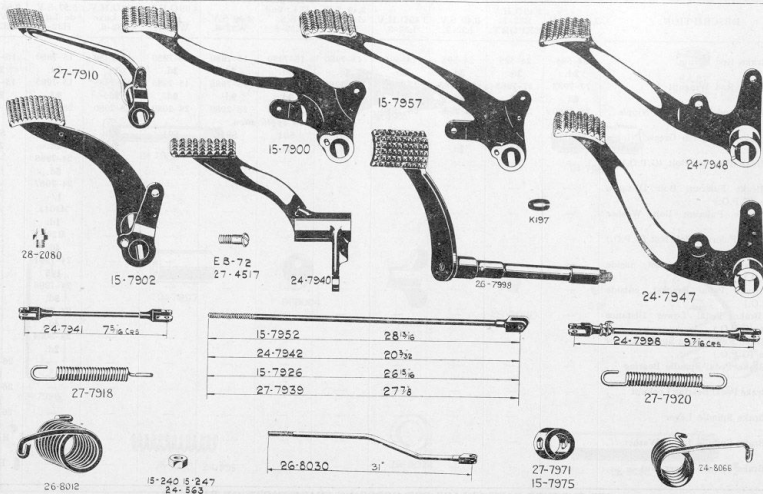
REAR BRAKE CONTROL.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Pedal	27-7910 4/-	27-7910 4/-	27-7910 4/-	27-7910 4/-	15-7900 4/6	15-7900 4/6	15-7900 4/6	15-7900 4/6	24-7948 4/6	24-7948 4/6	—
Rear Brake Pedal (G.P.O.)	—	—	—	—	15-7902 4/-	—	—	—	—	24-7940 4/6	—
Rear Brake Pedal (when footplates fitted)	—	—	—	—	15-7957 4/6	15-7957 4/6	15-7957 4/6	15-7957 4/6	24-7947 4/6	24-7947 4/6	—
Rear Brake Pedal, complete with spindle	—	—	—	—	—	—	—	—	—	—	26-7998 12/-
Rear Brake Pedal Grease Nipple	28-2080	28-2080	28-2080	28-2080	28-2080 <i>Price on application.</i>	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
Rear Brake Pedal Spring	27-7918 6d.	27-7918 6d.	27-7918 6d.	27-7918 6d.	27-7918 6d.	27-7918 6d.	27-7918 6d.	27-7918 6d.	24-8066 4d.	24-8066 4d.	26-8012 8d.
Rear Brake Pedal Spring (G.P.O.)	—	—	—	—	27-7920 6d.	—	—	—	—	27-7918 6d.	—
Rear Brake Rod, with toggle end	27-7939 2/6	27-7939 2/6	27-7939 2/6	27-7939 2/6	15-7952 2/9	15-7952 2/9	15-7952 2/9	15-7952 2/9	24-7942 2/6	24-7942 2/6	26-9030 3/3
Rear Brake Rod, with toggle end (G.P.O.)	—	—	—	—	15-7926 2/9	—	—	—	—	—	—
Rear Brake Rod (short)	—	—	—	—	—	—	—	—	24-7941 2/6	24-7941 2/6	—
Rear Brake Rod (short) (G.P.O.)	—	—	—	—	—	—	—	—	—	24-7998 2/6	—
Rear Brake Rod Toggle End Screw	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	27-4517 2d.	27-4517 2d.	27-4517 2d.	27-4517 2d.	EB72 2d.	EB72 2d.	EB72 2d.
Rear Brake Rod Toggle End Screw (G.P.O.)	—	—	—	—	EB72 2d.	—	—	—	—	—	—
Rear Brake Rod Toggle End Screw Spring Washer	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.	K197 3d. doz.
Rear Brake Rod Toggle End Screw Nut	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.	15-240 1d.
Rear Brake Rod Nut	15-247 1d.	15-247 1d.	15-247 1d.	15-247 1d.	15-247 2d.	15-247 2d.	15-247 2d.	15-247 2d.	15-247 2d.	15-247 2d.	15-247 2d.
Rear Brake Rod Bush	27-7971 6d.	27-7971 6d.	27-7971 6d.	27-7971 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.	15-7975 6d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 228.

REAR BRAKE CONTROL.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set!

Rear Brake Control—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Rod Spring	24-595 3d.	24-595 3d.	24-595 3d.	24-595 3d.	15-7980 3d.	15-7980 3d.	15-7980 3d.	15-7980 3d.	15-7980 3d.	15-7980 3d.	15-7980 3d.
Rear Brake Rod Wingnut	27-7983 6d.	27-7983 6d.	27-7983 6d.	27-7983 6d.	15-7985 9d.	15-7985 9d.	15-7985 9d.	15-7985 9d.	15-7985 9d.	15-7985 9d.	15-7985 9d.
Rear Brake Rod Bush Grease Nipple ..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
<i>Price on application.</i>											
Rear Brake Rod Bush Grease Nipple	S91	S91	S91	S91	S91	S91	S91	S91	S91	S91	S91
Washer	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Rear Brake Fulcrum Bolt (G.P.O.) ..	—	—	—	—	—	—	—	—	—	24-7988 6d.	—
Rear Brake Fulcrum Bolt Distance Piece (G.P.O.)	—	—	—	—	—	—	—	—	—	24-7987 1/-	—
Rear Brake Fulcrum Bolt Washer (G.P.O.)	—	—	—	—	—	—	—	—	—	M101A 1d.	—
Rear Brake Fulcrum Bolt Nut (G.P.O.)	—	—	—	—	—	—	—	—	—	M202 4d.	—
Rear Brake Pedal Bracket, inside (G.P.O.)	—	—	—	—	—	—	—	—	—	24-7991 1/6	—
Rear Brake Pedal Bracket, outside (G.P.O.)	—	—	—	—	—	—	—	—	—	24-7996 9d.	—
Rear Brake Pedal Lower Distance Piece (G.P.O.)	—	—	—	—	—	—	—	—	—	24-7997 4d.	—
Rear Brake Rod Return Spring Anchor Plate (G.P.O.)	—	—	—	—	—	—	—	—	—	24-8004 2d.	—
Rear Brake Pedal Spindle Bearing ..	—	—	—	—	—	—	—	—	—	—	26-8022 6/-
Rear Brake Pedal Bearing Locknut ..	—	—	—	—	—	—	—	—	—	—	26-8024 4d.
Rear Brake Spindle Lever	—	—	—	—	—	—	—	—	—	—	26-8025 6d.
Rear Brake Spindle Lever Washer ..	—	—	—	—	—	—	—	—	—	—	EB76A 1d.
Rear Brake Spindle Lever Nut ..	—	—	—	—	—	—	—	—	—	—	EA82 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 228.

REAR BRAKE CONTROL.



M101A
E376A



26-8025



EA.82
M.202



24-798P



24-7987



24-7996



24-7997



24-8004



15-7985
27-7983



28-2080



S 91



24-7991



15-7980. 24-595



26-8024



26-8022

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Brake Control—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Spindle Lever (when cast aluminium chaincase is fitted)	—	—	—	—	—	—	—	—	—	—	26-8026 6d.
REAR BRAKE CONTROL (LEFT-HAND).											
Rear Brake Pedal	—	—	—	—	—	24-7949 4/6	—	24-7949 4/6	—	—	—
Rear Brake Pedal Cross Shaft ..	—	—	—	—	—	24-8076 3/6	—	24-8076 3/6	—	—	—
Rear Brake Lever	—	—	—	—	—	24-8072 2/-	—	24-8072 2/-	—	—	—
Rear Brake Cross Shaft Chainstay Lug Bush	—	—	—	—	—	24-8077(2) 1/6	—	24-8077(2) 1/6	—	—	—
Rear Brake Cross Shaft Washer ..	—	—	—	—	—	15-431(2) 1d.	—	15-431(2) 1d.	—	—	—
Rear Brake Cross Shaft Spring Washer	—	—	—	—	—	15-4094 2d.	—	15-4094 2d.	—	—	—
Rear Brake Cross Shaft Nut	—	—	—	—	—	15-455(2) 1/6 doz.	—	15-455(2) 1/6 doz.	—	—	—
Rear Brake Cross Shaft Grease Nipple	—	—	—	—	—	28-2080(2)	—	28-2080(2)	—	—	—
Rear Brake Spring	—	—	—	—	—	<i>Price on application.</i>		27-7918	—	—	—
Rear Brake Rod, with toggle end ..	—	—	—	—	—	6d. 15-7952 2/9	—	6d. 15-7952 2/9	—	—	—
Rear Brake Rod Toggle End Screw ..	—	—	—	—	—	27-4517 2d.	—	27-4517 2d.	—	—	—
Rear Brake Rod Toggle End Screw Spring Washer	—	—	—	—	—	K197 3d. doz.	—	K197 3d. doz.	—	—	—
Rear Brake Rod Toggle End Screw Nut	—	—	—	—	—	15-240 1d.	—	15-240 1d.	—	—	—
Rear Brake Rod Nut	—	—	—	—	—	24-563 2d.	—	24-563 2d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 228.

REAR BRAKE CONTROL.



26-8026



24-7949



24-8072



24-8077



15-431



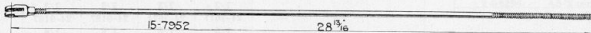
24-8076



K197
15-4094



24-563
15-455



15-7952

28 ¹³/₁₆



28-2080



27-7918



15240



27-4517

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Brake Control—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Brake Rod Bush	—	—	—	—	—	15-7975 6d.	—	15-7975 6d.	—	—	—
Rear Brake Rod Spring	—	—	—	—	—	15-7980 3d.	—	15-7980 3d.	—	—	—
Rear Brake Rod Wingnut	—	—	—	—	—	15-7985 9d.	—	15-7985 9d.	—	—	—
Rear Brake Rod Grease Nipple ..	—	—	—	—	—	28-2080	—	28-2080	—	—	—
Rear Brake Rod Bush Grease Nipple Washer	—	—	—	—	—	<i>Price on application.</i>		S91 2d.	—	—	—

INTER-CONNECTED BRAKE CABLE AND FITTINGS.

Control Cable and Cover complete (hand gear change)	—	—	—	—	15-7653 7/3	15-7653 7/3	24-9186 7/3	24-9186 7/3	24-9184 7/3	24-9184 7/3	—
Control Cable (hand gear change) ..	—	—	—	—	24-7671 1/6	24-7671 1/6	24-9187 1/6	24-9187 1/6	24-9185 1/6	24-9185 1/6	—
Control Cable Cover (hand gear change)	—	—	—	—	15-7678 4/-	15-7678 4/-	24-9188 4/-	24-9188 4/-	15-7678 4/-	15-7678 4/-	—
Control Cable and Cover complete (foot gear change)	—	—	—	—	15-7654 7/3	15-7654 7/3	24-9186 7/3	24-9186 7/3	—	—	—
Control Cable (foot gear change) ..	—	—	—	—	24-7671 1/6	24-7671 1/6	24-9187 1/6	24-9187 1/6	—	—	—
Control Cable Cover (foot gear change)	—	—	—	—	24-9294 4/-	24-9294 4/-	24-9188 4/-	24-9188 4/-	—	—	—
Control Cable Cover Cap	—	—	—	—	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	—
Control Cable Ball Nipple	—	—	—	—	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	—
Cable Adjusting Screw	—	—	—	—	25-9360 6d.	25-9360 6d.	25-9360 6d.	25-9360 6d.	25-9360 6d.	25-9360 6d.	—
Cable Adjusting Screw Locknut ..	—	—	—	—	25-9365 3d.	25-9365 3d.	25-9365 3d.	25-9365 3d.	25-9365 3d.	25-9365 3d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 228.

REAR BRAKE CONTROL.



15-7985



15-7980



15-7975



28-2080



5-91



24-7671	53 1/2 LONG
24-9187	53 3/4 LONG
24-9185	54 3/4 LONG



27-9353



15-7678	48 LONG
24-9188	47 3/4 LONG
24-9294	48 1/2 LONG



25-9365



24-7729



25-9360

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Rear Brake Control—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cable Toggle End	—	—	—	—	M261A 9d.	M261A 9d.	M261A 9d.	M261A 9d.	M261A 9d.	M261A 9d.	—
Cable Toggle End Screw	—	—	—	—	27-4517 2d.	27-4517 2d.	27-4517 2d.	27-4517 2d.	EB72 2d.	EB72 2d.	—
Cable Toggle End Screw Nut ..	—	—	—	—	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	—
Control Cable Nipple (toggle end) ..	—	—	—	—	M262 2d.	M262 2d.	M262 2d.	M262 2d.	M262 2d.	M262 2d.	—
Cable Adjusting Screw Cable Stop ..	—	—	—	—	—	—	—	—	27-1163 3d.	27-1163 3d.	—
Cable Adjusting Screw Cable Stop Nut	—	—	—	—	—	—	—	—	EB102 1d.	EB102 1d.	—
Front Brake Cable Adjusting Screw ..	—	—	—	—	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	—
Front Brake Cable Adjusting Screw Locknut	—	—	—	—	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	—
Front Brake Rod Spring	—	—	—	—	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	—
Front Brake Rod Outer Sleeve ..	—	—	—	—	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	—
Front Brake Control Adjusting Sleeve	—	—	—	—	24-7831 1/-	24-7831 1/-	24-7831 1/-	24-7831 1/-	24-7831 1/-	24-7831 1/-	—
Front Brake Control Adjusting Sleeve Nut	—	—	—	—	M265 1d.	M265 1d.	M265 1d.	M265 1d.	M265 1d.	M265 1d.	—
Front Brake Control Cross Piece ..	—	—	—	—	24-7851 4d.	24-7851 4d.	24-7851 4d.	24-7851 4d.	24-7851 4d.	24-7851 4d.	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

REAR BRAKE CONTROL.



M261A



EB 72
27-4517



EB102



M262



27-1163



24-7848



24-7849



24-7835



24-7824



24-7831



M265



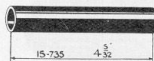
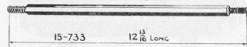
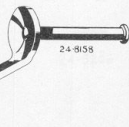
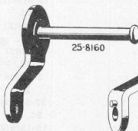
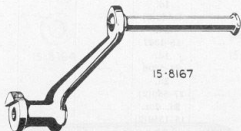
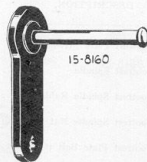
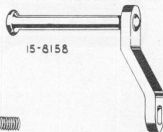
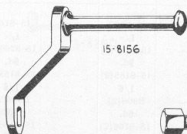
24-7851

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
FOOTRESTS.											
Footrest Plate, with spindle (right-hand)	27-8272	27-8272	27-8272	27-8272	15-8156	15-8156	15-8156	15-8156	24-8158	24-8158	15-8160
	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9
Footrest Plate, with spindle (left-hand)	27-8272	27-8272	27-8272	27-8272	15-8158	15-8158	15-8158	15-8158	24-8158	24-8158	25-8160
	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9
Footrest Bracket, with spindle (right-hand) (Blue Star Models)	—	—	—	—	—	15-8167	—	15-8167	—	—	—
	—	—	—	—	—	2/6	—	2/6	—	—	—
Footrest Bracket Plate (right-hand) (Blue Star Models)	—	—	—	—	—	15-8161	—	15-8161	—	—	—
	—	—	—	—	—	3d.	—	3d.	—	—	—
Footrest Rubber	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)
	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6
Footrest Rod	—	—	—	—	—	—	—	—	—	—	15-733
	—	—	—	—	—	—	—	—	—	—	9d.
Footrest Distance Tube (engine plates)	—	—	—	—	—	—	—	—	—	—	24-8109
	—	—	—	—	—	—	—	—	—	—	6d.
Footrest Tube	—	—	—	—	—	—	—	—	—	—	15-735(2)
	—	—	—	—	—	—	—	—	—	—	8d.
Footrest Rod Nut	—	—	—	—	—	—	—	—	—	—	M202(2)
	—	—	—	—	—	—	—	—	—	—	4d.
Footrest Packing Washer	—	—	—	—	—	—	—	—	—	—	12-508(2)
	—	—	—	—	—	—	—	—	—	—	1d.
Footrest Rod Attachment Plate ..	—	—	—	—	—	—	—	—	—	—	26-8130(2)
	—	—	—	—	—	—	—	—	—	—	3d.
Footrest Rod Attachment Plate Bolt	—	—	—	—	—	—	—	—	—	—	28-9261
	—	—	—	—	—	—	—	—	—	—	6d.
Footrest Rod Attachment Plate Bolt Nut	—	—	—	—	—	—	—	—	—	—	15-720
	—	—	—	—	—	—	—	—	—	—	2d.
PILLION FOOTRESTS (BLUE STAR MODELS).											
Pillion Footrest Plate (right-hand) ..	—	—	—	—	—	15-8162	—	15-8162	—	—	—
	—	—	—	—	—	1/-	—	1/-	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Footrests, Footboards, Legshields, and Fittings—contd.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Pillion Footrest Plate (left-hand) ..	—	—	—	—	—	15-8163 1/-	—	15-8163 1/-	—	—	—
Pillion Footrest Spindle	—	—	—	—	—	15-8260(2) 9d.	—	15-8260(2) 9d.	—	—	—
Pillion Footrest Spindle Rubber ..	—	—	—	—	—	15-8155(2) 1/6	—	15-8155(2) 1/6	—	—	—
Pillion Footrest Spindle Nut	—	—	—	—	—	B906(2) 6d.	—	B906(2) 6d.	—	—	—
Pillion Footrest Plate Bolt (top) ..	—	—	—	—	—	15-8166(2) 4d.	—	15-8166(2) 4d.	—	—	—
Pillion Footrest Plate Distance Washer	—	—	—	—	—	15-8164(2) 1d.	—	15-8164(2) 1d.	—	—	—
Pillion Footrest Plate Bolt Nut ..	—	—	—	—	—	EA60(2) 2d.	—	EA60(2) 2d.	—	—	—
Pillion Footrest Plate Stud (right-hand)	—	—	—	—	—	15-1367 1d.	—	15-1367 1d.	—	—	—
Pillion Footrest Plate Stud (left-hand)	—	—	—	—	—	24-5206 2d.	—	24-5206 2d.	—	—	—
Pillion Footrest Plate Stud Distance Washer	—	—	—	—	—	27-550(2) 3d. doz.	—	27-550(2) 3d. doz.	—	—	—
Pillion Footrest Plate Stud Nut ..	—	—	—	—	—	15-1359(2) 2d.	—	15-1359(2) 2d.	—	—	—
Pillion Footrest Plate Distance Collar	—	—	—	—	—	15-6521 1d.	—	15-6521 1d.	—	—	—
FOOTPLATES.											
Footplates (pair), complete assembly	—	—	27-8190 £1 1 0	—	—	—	—	—	—	—	26-8114 £1 11 0
Footplate (right-hand), complete with mat	—	—	27-8192 10/-	—	15-8242 10/-	—	15-8242 10/-	—	—	24-8094 10/-	26-8110 10/-
Footplate (left-hand), complete with mat	—	—	27-8196 10/-	—	15-8242 10/-	—	15-8242 10/-	—	—	24-8094 10/-	26-8110 10/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS AND FITTINGS.



15-8163



15-8260



15-8155



B906



15-8166



EA-60



27-550



15-1359



15-8164



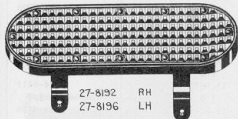
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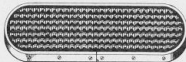
24-5206



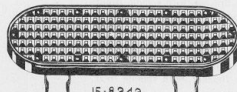
15-6521



27-8192 RH
27-8196 LH



26-8110



15-8242
24-8094

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

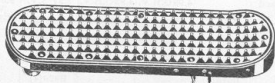
Footrests, Footboards, Legshields, and Fittings—contd.

When no figures in brackets are shown one part constitutes a set.

{DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Footplate, complete with mat (G.P.O.)	—	—	—	—	15-8235(2) 10/-	—	—	—	—	24-8090(2) 10/-	—
Footplate Rubber Mat	—	—	15-8190(2) 4/3	—	15-8190(2) 4/3	—	15-8190(2) 4/3	—	—	15-8190(2) 4/3	25-8124(2) 4/3
Footplate Rubber Mat Rivet	—	—	15-8195 (24) 1d.	—	15-8195 (24) 1d.	—	15-8195 (24) 1d.	—	—	15-8195 (24) 1d.	—
Footplate Distance Collar	—	—	27-6265 4d.	—	—	—	—	—	—	—	—
Footplate Spring Clip	—	—	—	—	15-8224(8) 3d.	—	15-8224(8) 3d.	—	—	15-8224(8) 3d.	—
Footplate Spring Clip (G.P.O.) ..	—	—	—	—	15-8224(4) 3d.	—	—	—	—	15-8224(4) 3d.	—
Footplate "U" Clip (G.P.O.)	—	—	—	—	24-8085(2) 6d.	—	—	—	—	24-8085(2) 6d.	—
Footplate Spring Clip Bolt	—	—	—	—	24-8328(8) 2d.	—	24-8328(8) 2d.	—	—	24-8328(8) 2d.	—
Footplate Spring Clip Bolt Nut ..	—	—	—	—	15-234(8) 1d.	—	15-234(8) 1d.	—	—	15-234(8) 1d.	—
Footplate Spring Clip Bolt Spring Washer	—	—	—	—	K197(8) 3d. doz.	—	K197(8) 3d. doz.	—	—	K197(8) 3d. doz.	—
Footplate Bracket, with spindle (front, right-hand)	—	—	—	—	15-8248 1/3	—	15-8248 1/3	—	—	24-8203 1/6	—
Footplate Bracket, with spindle (front, left-hand)	—	—	—	—	15-8250 1/3	—	15-8250 1/3	—	—	24-8203 1/6	—
Footplate Bracket, with spindle (rear, right-hand)	—	—	—	—	15-8256 1/6	—	15-8256 1/6	—	—	24-8212 1/6	—
Footplate Bracket, with spindle (rear, left-hand)	—	—	—	—	15-8256 1/6	—	15-8256 1/6	—	—	24-8211 1/6	—
Footplate Support Tube (front, right- hand)	—	—	—	—	15-8246 1/-	—	15-8246 1/-	—	—	24-8176 8d.	—
Footplate Support Tube (front, left- hand)	—	—	—	—	15-8247 1/-	—	15-8247 1/-	—	—	24-8176 8d.	—
Footplate Support Tube (rear, right- hand)	—	—	—	—	—	—	—	—	—	24-8176 8d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

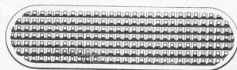
FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



15-8235 24-8090



15-8190



25-8124



15-8195



15-8224



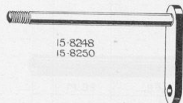
24-8328



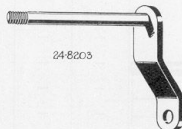
24-8085



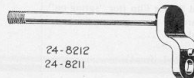
15-234



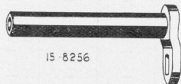
15-8248
15-8250



24-8203



24-8212
24-8211



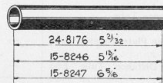
15-8256



27-6265



K197



24-8176 5³/₃₂

15-8246 5¹/₁₆

15-8247 6⁵/₁₆

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

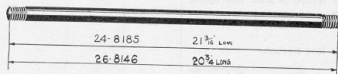
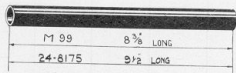
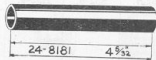
Footrests, Footboards, Legshields, and Fittings—contd.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Footplate Support Tube (rear, left-hand)	—	—	—	—	—	—	—	—	—	24-8181 6d.	—
Footplate Support Tube End Washer	—	—	—	—	B929(2) 2d.	—	B929(2) 2d.	—	—	B929(4) 2d.	—
Footplat. Support Tube End Nut ..	—	—	—	—	B932(2) 6d.	—	B932(2) 6d.	—	—	B932(4) 6d.	—
Footboard Edge Plate	—	—	—	—	—	—	—	—	—	—	K275(4) 9d.
Footboard Edge Plate Screw	—	—	—	—	—	—	—	—	—	—	B800A(24) 3d doz
Footboard Clip	—	—	—	—	—	—	—	—	—	—	B797(8) 2d
Footboard Clip Bolt	—	—	—	—	—	—	—	—	—	—	15-227(16) 2d.
Footboard Clip Bolt Nut	—	—	—	—	—	—	—	—	—	—	15-234(16) 1d.
Footboard Spring Clip (for "spring-on" footboards)	—	—	—	—	—	—	—	—	—	—	25-8112(8) 4d.
Footboard Rod	—	—	—	—	—	—	—	—	—	—	26-8146 9d.
Footboard Rod (front)	—	—	—	—	—	—	—	—	—	—	24-8185 9d.
Footboard Tube (right-hand)	—	—	—	—	—	—	—	—	—	—	M99(2) 1/3
Footboard Tube (left-hand)	—	—	—	—	—	—	—	—	—	—	24-8175(2) 1/3
Footboard Tube End	—	—	—	—	—	—	—	—	—	—	B930(4) 3d.
Footboard Distance Tube	—	—	—	—	—	—	—	—	—	—	M100 6d.
Footboard Engine Plate Distance Tube (front)	—	—	—	—	—	—	—	—	—	—	26-8148 6d.
Engine Plate Distance Tube End Washer	—	—	—	—	—	—	—	—	—	—	B929(4) 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Footrests Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

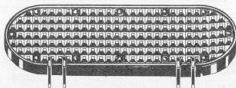
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Footboard Rod Nut	—	—	—	—	—	—	—	—	—	—	B932(4) 6d.
FOLDING FOOTPLATES.											
Footplate (right-hand), complete ..	—	—	—	—	—	—	—	—	—	—	26-8192 10/-
Footplate (left-hand), complete ..	—	—	—	—	—	—	—	—	—	—	26-8195 10/-
Footplate Rubber Mat	—	—	—	—	—	—	—	—	—	—	15-8190(2) 4/3
Footplate Rubber Mat Rivet	—	—	—	—	—	—	—	—	—	—	15-8195 (24) 1d.
Footplate Hanger Bracket	—	—	—	—	—	—	—	—	—	—	25-8204(4) 9d.
Footplate Hanger Bracket Bolt ..	—	—	—	—	—	—	—	—	—	—	24-8970(4) 3d.
Footplate Hanger Bracket Bolt Nut..	—	—	—	—	—	—	—	—	—	—	15-1359(4) 2d.
Footplate Hanger Bracket Bolt Spring Washer	—	—	—	—	—	—	—	—	—	—	24-8784(4) 6d. doz.
Footplate Rod (front)	—	—	—	—	—	—	—	—	—	—	26-8198 9d.
Footplate Rod Eyebolt	—	—	—	—	—	—	—	—	—	—	C2-93 1/-
Footplate Rod Distance Tube (left-hand)	—	—	—	—	—	—	—	—	—	—	26-8200 8d.
Footplate Rod Distance Tube End ..	—	—	—	—	—	—	—	—	—	—	B929 2d.
Footplate Rod Front Tube (left-hand)	—	—	—	—	—	—	—	—	—	—	26-8201 10d.
Footplate Rod Front Tube End ..	—	—	—	—	—	—	—	—	—	—	B929 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

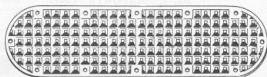
FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



B-932



26-8192
26-8195



15-8190



15-8195



25-8204



24-8970



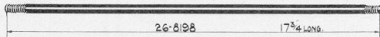
15-1359



24-8784



C2-93



26-8198

17³/₄ LONG.



B929



26-8200 3³/₈ LONG

26-8201 4³/₄ LONG

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

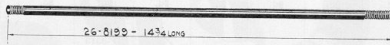
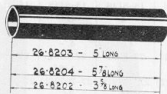
Footrests, Footboards, Legshields, and Fittings—contd.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Footplate Rod Front Tube End Washer	—	—	—	—	—	—	—	—	—	—	B930 3d.
Footplate Rod Distance Tube (centre)	—	—	—	—	—	—	—	—	—	—	26-8148 6d.
Footplate Rod Distance Tube End ..	—	—	—	—	—	—	—	—	—	—	B929 (2) 2d.
Footplate Rod Distance Tube (right-hand)	—	—	—	—	—	—	—	—	—	—	26-8202 8d.
Footplate Rod Distance Tube End ..	—	—	—	—	—	—	—	—	—	—	B929 (2) 2d.
Footplate Rod Distance Tube End Washer	—	—	—	—	—	—	—	—	—	—	B930 3d.
Footplate Rod Front Nut	—	—	—	—	—	—	—	—	—	—	M202 (2) 4d.
Footplate Rod (rear)	—	—	—	—	—	—	—	—	—	—	26-8199 9d.
Footplate Rear Tube (left-hand) ..	—	—	—	—	—	—	—	—	—	—	26-8203 1/-
Footplate Rear Tube End	—	—	—	—	—	—	—	—	—	—	B929 2d.
Footplate Rear Tube End Washer ..	—	—	—	—	—	—	—	—	—	—	B930 3d.
Footplate Rear Tube (centre) ..	—	—	—	—	—	—	—	—	—	—	M100 6d.
Footplate Rear Tube End	—	—	—	—	—	—	—	—	—	—	B929 (2) 2d.
Footplate Rear Tube (right-hand) ..	—	—	—	—	—	—	—	—	—	—	26-8204 8d.
Footplate Rear Tube End	—	—	—	—	—	—	—	—	—	—	B929 2d.
Footplate Rear Tube End Washer ..	—	—	—	—	—	—	—	—	—	—	B930 3d.
Footplate Rod Rear Nut	—	—	—	—	—	—	—	—	—	—	M202 (2) 4d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Footrests, Footboards, Legshields, and Fittings—contd

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
LEGSHIELDS FOR FOOTRESTS.											
Legshields (pair), complete assembly	27-8257 12/6	27-8257 12/6	27-8256 12/6	27-8258 12/6	15-8215 12/6	15-8216 12/6	15-8215 12/6	15-8217 12/6	24-8128 12/6	24-8296 12/6	—
Legshields (pair), complete assembly (Blue Star Models)	—	—	—	—	—	15-8218 12/6	—	15-8218 12/6	—	—	—
Legshield, right-hand (Blue Star Models)	—	—	—	—	—	15-8206 4/-	—	15-8206 4/-	—	—	—
Legshield, left-hand (Blue Star Models)	—	—	—	—	—	15-8208 4/-	—	15-8208 4/-	—	—	—
Legshield (right-hand)	27-8283 4/-	27-8283 4/-	27-8283 4/-	27-8283 4/-	15-8148 4/-	15-8148 4/-	15-8148 4/-	15-8148 4/-	24-8301 4/-	24-8306 4/-	—
Legshield (left-hand)	27-8289 4/-	27-8289 4/-	27-8288 4/-	27-8288 4/-	15-8149 4/-	15-8146 4/-	15-8149 4/-	15-8149 4/-	24-8312 4/-	24-8312 4/-	—
Legshield Cross Tube	27-8291 1/6	27-8291 1/6	27-8291 1/6	27-8291 1/6	27-8291 1/6	27-8291 1/6	27-8291 1/6	27-8291 1/6	—	—	—
Legshield Cross Tube Nut	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	27-7979(2) 3d.	—	—	—
Legshield Cross Tube Frame Clip (right- hand)	27-8302 6d.	27-8302 6d.	27-8302 6d.	27-8302 6d.	27-8302 6d.	27-8302 6d.	27-8302 6d.	27-8302 6d.	—	—	—
Legshield Cross Tube Frame Clip (left- hand)	27-8301 4d.	27-8301 4d.	27-8301 4d.	27-8301 4d.	27-8301 4d.	27-8301 4d.	27-8301 4d.	27-8301 4d.	—	—	—
Legshield Bottom Bracket (right-hand)	27-8313 9d.	27-8313 9d.	27-8313 9d.	27-8311 9d.	27-8313 9d.	27-8309 9d.	27-8313 9d.	27-8309 9d.	24-8331 9d.	24-8331 9d.	—
Legshield Bottom Bracket (left-hand)	27-8313 9d.	27-8313 9d.	27-8312 9d.	27-8312 9d.	27-8312 9d.	27-8309 9d.	27-8312 9d.	27-8309 9d.	24-8336 9d.	24-8336 9d.	—
Legshield Bottom Bracket right-hand (Blue Star Models)	—	—	—	—	—	27-8313 9d.	—	27-8313 9d.	—	—	—
Legshield Bottom Bracket, left-hand (Blue Star Models)	—	—	—	—	—	27-8313 9d.	—	27-8313 9d.	—	—	—
Legshield Top Bracket Bolt	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	—
Legshield Top Bolt Spring Washer ..	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



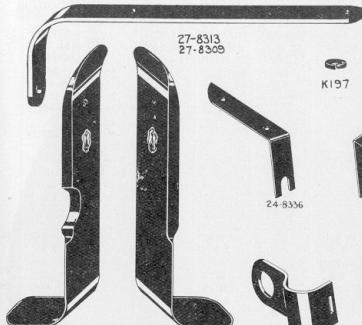
15-233



27-8291



27-7979



27-8313
27-8309



K197



24-8336



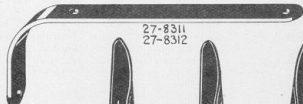
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27-8302



27-8301



27-8311
27-8312



24-8306



24-8301
15-8206



24-8312
15-8208

27-8289 LH
15-8146 LH

27-8283 RH
27-8288 LH
15-8148 RH
15-8149 LH

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Footrests, Footboards, Legshields, and Fittings—contd.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Legshield Bottom Bracket Bolt Nut ..	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	—
Legshield Support Tube Clip	S113(2) 2d.	S113 2d.	S113(2) 2d.	S113(2) 2d.	S113(2) 2d.	S113(2) 2d.	S113(2) 2d.	S113(2) 2d.	—	—	—
Legshield Bottom Bracket Bolt ..	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	15-233(4) 1d.	—
Legshield Bottom Bolt Washer ..	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	27-8560(4) 6d. doz.	K197(4) 3d. doz.	K197(4) 3d. doz.	—
Legshield Bottom Bolt Nut	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	15-234(4) 1d.	—
Legshield Crossbar	—	—	—	—	—	—	—	—	24-8320 1/-	24-8320 1/-	—
Legshield Crossbar Clip	—	—	—	—	—	—	—	—	24-8325 6d.	24-8325 6d.	—
Legshield Crossbar Clip Bolt	—	—	—	—	—	—	—	—	15-227(2) 2d.	15-227(2) 2d.	—
Legshield Crossbar Clip Bolt Spring Washer	—	—	—	—	—	—	—	—	K197(2) 3d. doz.	K197(2) 3d. doz.	—
Legshield Crossbar Clip Bolt Nut ..	—	—	—	—	—	—	—	—	15-234(2) 1d.	15-234(2) 1d.	—
LEGSHIELDS FOR FOOTPLATES.											
Legshield (right-hand)	—	—	27-8250 3/9	—	15-8110 3/9	—	15-8110 3/9	—	—	25-8142 6/3	26-8166 8/9
Legshield (right-hand) (G.P.O.) ..	—	—	—	—	15-8131 3/9	—	—	—	—	—	—
Legshield (left-hand)	—	—	27-8247 3/9	—	15-8110 3/9	—	15-8110 3/9	—	—	25-8142 6/3	26-8167 8/9
Legshield (left-hand) (G.P.O.) ..	—	—	—	—	15-8132 3/9	—	—	—	—	—	—
Legshield Bolt	—	—	15-248(10) 1d.	—	15-248(10) 1d.	—	15-248(10) 1d.	—	—	15-248(10) 1d.	—
Legshield Bolt Nut	—	—	15-239(10) 1/6 doz.	—	15-239(10) 1/6 doz.	—	15-239(10) 1/6 doz.	—	—	15-239(10) 1/6 doz.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 246.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



15-234



5113



15-233



27-8560



K 197



15-227



24-8320



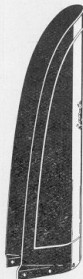
24-8325



27-8247 LH



27-8250 RH



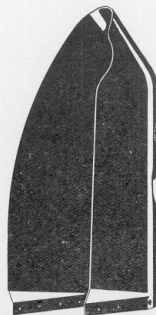
15-8110 15-8131
15-8132 25-8142



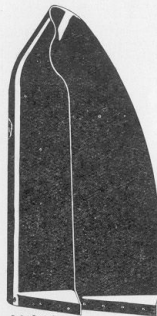
15-248



15-239



26-8167



26-8166

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Footrests, Footboards, Legshields, and Fittings—*contd.*

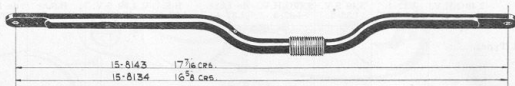
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.99 S.V. W.T. G32-10.
Legshield Bolt Spring Washer ..	—	—	24-7068 (10) 3d. doz.	—	24-7068 (10) 3d. doz.	—	24-7068 (10) 3d. doz.	—	—	24-7068 (10) 3d. doz.	—
Legshield Screw	—	—	—	—	—	—	—	—	—	—	25-8141 (16) 3d. doz. EB353(16) 3d. doz.
Legshield Screw Washer	—	—	—	—	—	—	—	—	—	—	—
Legshield Front Support Tube ..	—	—	—	—	15-8143 2/-	—	15-8143 2/-	—	—	25-8150 3/-	—
Legshield Front Support Tube (right-hand)	—	—	—	—	—	—	—	—	—	—	26-8160 1/6
Legshield Front Support Tube (left-hand)	—	—	—	—	—	—	—	—	—	—	26-8163 1/6
Legshield Front Support Tube (G.P.O.)	—	—	—	—	15-8134 2/-	—	—	—	—	—	—
Legshield Front Support Tube Nut ..	—	—	—	—	27-7979(2) 3d.	—	27-7979(2) 3d.	—	—	27-7979(2) 3d.	—
Legshield Front Support Frame Clip (right-hand)	—	—	—	—	27-8302 6d.	—	27-8302 6d.	—	—	27-8302 6d.	—
Legshield Front Support Frame Clip (left-hand)	—	—	—	—	27-8301 4d.	—	27-8301 4d.	—	—	27-8301 4d.	—
Legshield Support Tube Clip	—	—	—	—	S113(2) 2d.	—	S113(2) 2d.	—	—	S113(2) 2d.	—
Legshield Front Support Bolt ..	—	—	—	—	15-233(2) 1d.	—	15-233(2) 1d.	—	—	15-233(2) 1d.	15-233(2) 1d.
Legshield Front Support Bolt Spring Washer	—	—	—	—	24-978(2) 1d.	—	24-978(2) 1d.	—	—	24-978(2) 1d.	24-978(2) 1d.
Legshield Front Support Bolt Plain Washer	—	—	—	—	27-8560(2) 6d. doz.	—	27-8560(2) 6d. doz.	—	—	27-8560(2) 6d. doz.	27-8560(2) 6d. doz.
Legshield Front Support Bolt Nut ..	—	—	—	—	15-247 1d.	—	15-247 1d.	—	—	15-247 1d.	15-247 1d.
Legshield Front Support Bolt Wingnut	—	—	—	—	27-9006 6d.	—	27-9006 6d.	—	—	27-9006 6d.	27-9006 6d.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

See particulars of equipment on pages 352 and 353.

FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.

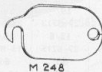
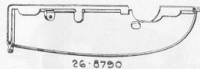
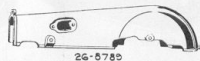
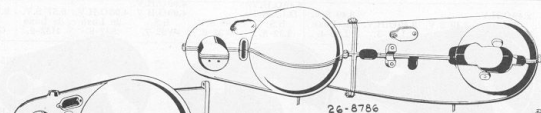


CHAINCASE, CHAINGUARD, AND FITTINGS.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
CHAINCASE (Cast Aluminium Type).											
Chaincase, complete	—	—	—	—	—	—	—	—	—	—	26-8786 £4 15 0
Chaincase, Front (top)	—	—	—	—	—	—	—	—	—	—	26-8787 £1 7 6
Chaincase, Front (bottom)	—	—	—	—	—	—	—	—	—	—	26-8788 £1 7 6
Chaincase, Rear (top)	—	—	—	—	—	—	—	—	—	—	26-8789 £1 2 6
Chaincase, Rear (bottom)	—	—	—	—	—	—	—	—	—	—	26-8790 £1 4 0
Chaincase Chainwheel Cover	—	—	—	—	—	—	—	—	—	—	26-8791(2) 6d.
Chaincase Chainwheel Cover Screws	—	—	—	—	—	—	—	—	—	—	E 379 1d.
Chaincase Chainwheel Cover Screw Spring Washer	—	—	—	—	—	—	—	—	—	—	24-7068 3d. doz.
Chaincase Inspection Plate	—	—	—	—	—	—	—	—	—	—	M248(2) 3d.
Chaincase Inspection Plate Pin	—	—	—	—	—	—	—	—	—	—	M249(2) 1d.
Chaincase Inspection Plate Stud	—	—	—	—	—	—	—	—	—	—	M250 1d.
Chaincase Spring Washer	—	—	—	—	—	—	—	—	—	—	K197(11) 3d. doz.
Chaincase Nut	—	—	—	—	—	—	—	—	—	—	EB113(7) 1d.
Chaincase Bolt	—	—	—	—	—	—	—	—	—	—	M253 2d.
Chaincase Chainstay Clip	—	—	—	—	—	—	—	—	—	—	M254 2d.
Chaincase Chainstay Clip Pin	—	—	—	—	—	—	—	—	—	—	K132A(2) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 254.

CHAINCASE, CHAINGUARD, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

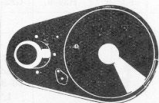
Chaincase, Chainguard, and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

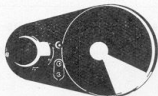
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Chaincase Stud	—	—	—	—	—	—	—	—	—	—	25-8760(2) 9d.
Chaincase Stud Strip	—	—	—	—	—	—	—	—	—	—	M257 3d.
Chaincase Stud Nut	—	—	—	—	—	—	—	—	—	—	EA80(2) 2d.
Chaincase Baffle Washer	—	—	—	—	—	—	—	—	—	—	M411(2) 3d. doz.
Chaincase Baffle Washer Rivet	—	—	—	—	—	—	—	—	—	—	M412(2) 1d. doz.
Chaincase Drain Tube	—	—	—	—	—	—	—	—	—	—	25-8755(2) 2d.
CHAINCASE.											
Chaincase Front, complete with fixed fittings	27-8708 10/-	27-8708 10/-	27-8708 10/-	27-8708 10/-	24-8864 10/-	24-8864 10/-	24-8864 10/-	24-8864 10/-	24-8842 10/6	24-8842 10/6	26-8841 10/6
Chaincase Rear, complete with fixed fittings	27-8713 13/6	27-8713 13/6	27-8713 13/6	27-8713 13/6	24-8862 13/6	24-8862 13/6	24-8860 13/6	24-8860 13/6	24-8859 11/6	24-8859 11/6	26-8834 11/6
Chaincase Rear Support Bracket	27-8715 3d.	27-8715 3d.	27-8715 3d.	27-8715 3d.	15-8737 6d.	15-8737 6d.	15-8737 6d.	15-8737 6d.	—	—	—
Chaincase and Chainstay Bolt	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	—	—	—
Chaincase and Chainstay Bolt Washer	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	—	—	—
Chaincase and Chainguard Bolt	15-232(2) 1d.	15-232 1d.	15-232(2) 1d.	15-232(2) 1d.	15-232 1d.	15-232 1d.	15-232 1d.	15-232 1d.	—	—	—
Chaincase and Chainguard Bolt Washer	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.	15-238(2) 1d.	15-238 1d.	15-238 1d.	15-238 1d.	15-238 1d.	—	—	—
Chaincase and Seat Tube Connecting Bolt	15-237 2d.	15-237 2d.	15-237 2d.	15-237 2d.	15-237 2d.	15-237 2d.	15-237 2d.	15-237 2d.	—	—	—
Chaincase and Seat Tube Connecting Bolt Nut	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	EB113 1d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 254.

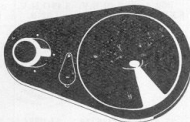
CHAINCASE, CHAINGUARD, AND FITTINGS.



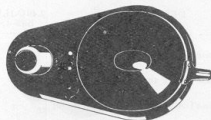
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24-8864



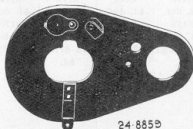
24-8842



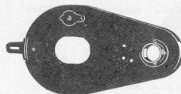
26-8841



27-8713
24-8860
24-8862



24-8859



26-8834



15-232
15-237



15-8715



M257



M411



15-8737



EABO
EB 113



25-8755



25-8760



M412



15-238

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Chaincase, Chainguard, and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Chaincase Stud Nuts	—	—	—	—	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	—	—	—
Chaincase Front and Rear Bracket ..	—	—	—	—	2d.	2d.	2d.	2d.	—	—	24-8720(2)
Chaincase Distance Collar (in crankcase)	—	—	—	—	—	—	—	—	—	—	5d. 26-8861 1/9
Chaincase Rear Inspection Cover, complete	27-8724 6d.	27-8724 6d.	27-8724 6d.	27-8724 6d.	27-8724 6d.	27-8724 6d.	27-8724 6d.	27-8724 6d.	24-8742 6d.	24-8742 6d.	24-8742 6d.
Chaincase Inspection Cover Rivet ..	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.	S172 4d. doz.
Chaincase Inspection Cover Rivet Washer	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.	S173 6d. doz.
Chaincase Front Inspection Cover, complete	27-8725 6d.	27-8725 6d.	27-8725 6d.	27-8725 6d.	15-8718 6d.	15-8718 6d.	15-8718 6d.	15-8718 6d.	24-8737 6d.	24-8737 6d.	25-8793 6d.
Chaincase Rear Top Bracket	—	—	—	—	—	—	—	—	24-8727 6d.	24-8727 6d.	—
Chaincase Rear Bottom Bracket	—	—	—	—	—	—	—	—	24-8728 6d.	24-8728 6d.	—
Chaincase Top and Bottom Bracket Rivet	—	—	—	—	—	—	—	—	27-8775(4) 2d. doz.	27-8775(4) 2d. doz.	—
Chaincase Top and Bottom Bracket Rivet Washer	—	—	—	—	—	—	—	—	EB353(4) 3d. doz.	EB353(4) 3d. doz.	—
Chaincase Front Stud	—	—	—	—	—	—	—	—	24-8746 9d.	24-8746 9d.	26-8773(2) 9d.
Chaincase Front Stud Distance Collar	—	—	—	—	—	—	—	—	S163 3d.	S163 3d.	S163(2) 3d.
Chaincase Front Stud Distance Washer (inside)	—	—	—	—	—	—	—	—	27-550 3d. doz.	27-550 3d. doz.	27-550(2) 3d. doz.
Chaincase Front Stud Plain Washer (outside)	—	—	—	—	—	—	—	—	15-238 1d.	15-238 1d.	15-238(2) 1d.
Chaincase Front Stud Spring Washer (outside)	—	—	—	—	—	—	—	—	25-8714 3d. doz.	25-8714 3d. doz.	25-8714(2) 3d. doz.
Chaincase Front Stud Nut (inside) ..	—	—	—	—	—	—	—	—	15-1359 2d.	15-1359 2d.	15-1359(2) 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 254.

CHAINCASE, CHAINGUARD, AND FITTINGS.



24-8720



26-8861



24-8742



24-8727



S173
EB353



27-8775



S172



15-1359



24-8728



27-8725

27-8724



15-8718



24-8737



25-8793



24-8746



26-8773



S163



27-550
15-236



25-8714

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Chaincase, Chainguard, and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Chaincase Front Stud Nut (outside) ..	—	—	—	—	—	—	—	—	15-234 1d.	15-234 1d.	15-234(2) 1d.
Chaincase Front Stud Spring Washer (inside)	—	—	—	—	—	—	—	—	—	—	24-8784(2) 6d. doz.
Chaincase Rear Stud (in chainstay) ..	—	—	—	—	—	—	—	—	—	—	24-8752 9d.
Chaincase Rear Stud Distance Collar	—	—	—	—	—	—	—	—	—	—	24-8754 3d.
Chaincase Rear Stud Spring Washer ..	—	—	—	—	—	—	—	—	—	—	24-8784 6d. doz.
Chaincase Rear Stud Nut	—	—	—	—	—	—	—	—	—	—	15-1359 2d.
CHAINGUARD.											
Chainguard	27-8762 8/6	27-8762 8/6	27-8762 8/6	27-8762 8/6	15-8744 8/6	15-8744 8/6	15-8744 8/6	15-8744 8/6	24-8825 11/-	24-8825 11/-	26-8868 11/-
Chainguard (when oversize tyres fitted)	—	—	—	—	—	—	—	—	24-8781 11/-	24-8781 11/-	—
Chainguard (G.P.O.)	—	—	—	—	—	—	—	—	—	24-8834 11/-	—
Chainguard Rear Strip Connecting Bolt	—	—	—	—	—	—	—	—	15-233 1d.	15-233 1d.	—
Chainguard Rear Strip Connecting Bolt Nut	—	—	—	—	—	—	—	—	15-234 1d.	15-234 1d.	—
Chainguard Rear Strip Connecting Bolt Spring Washer	—	—	—	—	—	—	—	—	25-8714 3d. doz.	25-8714 3d. doz.	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See prices of equipment on pages 352 and 353.

CHAINCASE, CHAINGUARD, AND FITTINGS.



15-234



24-8784
258714



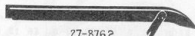
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24-8754



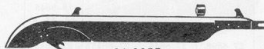
15-1359



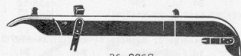
27-8762



15-8744



24-8825
24-8834



26-8868



15-233



24-8781

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

TANK AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

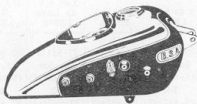
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Tank, with fixed fittings (chromium plated, with green side panels) (for instrument panel).	27-8615 £5 12 6	27-8615 £5 12 6	—	27-8619 £5 12 6	15-8614 £6 2 0	15-8614 £6 2 0	15-8614 £6 2 0	15-8614 £6 2 0	24-8684 £6 15 0	24-8684 £6 15 0	26-8367 £7 15 0
Tank, with fixed fittings (B.S.A. green) (for instrument panel)	—	—	27-8613 £4 2 0	—	—	—	—	—	—	—	—
Tank, with fixed fittings (chromium plated, with green side panels) (for instrument panel) (for foot change gear).	—	—	—	—	—	15-8618 £5 19 6	—	15-8618 £5 19 6	—	—	—
Tank, with fixed fittings (chromium plated, with green side panels)	27-8628 £5 10 6	27-8628 £5 10 6	—	27-8617 £5 10 6	15-8616 £6 0 0	15-8616 £6 0 0	15-8616 £6 0 0	15-8616 £6 0 0	24-8686 £6 13 0	24-8686 £6 13 0	—
Tank, with fixed fittings (B.S.A. green)	—	—	27-8627 £4 0 0	—	—	—	—	—	—	—	—
Tank, with fixed fittings (B.S.A. green), G.P.O.	—	—	—	—	27-8627 £4 0 0	—	—	—	—	24-8654 £5 2 6	—
Tank, with fixed fittings (chromium plated, with green side panels) (for foot change gear).	—	—	—	—	—	15-8645 £5 17 6	—	15-8645 £5 17 6	—	—	—
Tank Filler Cap	27-8645 2/-	27-8645 2/-	27-8598 2/-	27-8645 2/-	27-8645 2/-	27-8645 2/-	27-8645 2/-	27-8645 2/-	27-8645 2/-	27-8645 2/-	27-8645(2) 2/-
Tank Filler Cap Washer	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041 2d.	28-4041(2) 2d.
Tank Front Support Bolt	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	M413(2) 2d.	— 2d.	— 2d.	— 2d.
Tank Front Support Sleeve	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	27-8447(2) 2d.	— 2d.	— 2d.	— 2d.
Tank Support Rubber Washer (front)	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	27-8448(2) 1d.	24-8507(2) 3d.	24-8507(2) 3d.	24-8506(2) 4d.
Tank Front Support Buffer Cup	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	27-8449(2) 1d.	— 1d.	— 1d.	— 1d.
Tank Rear Support Stud (long)	—	—	—	—	—	—	—	—	24-5207(2) 2d.	24-5207(2) 2d.	— 2d.
Tank Rear Support Stud (short)	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5205(2) 2d.	24-5206(2) 2d.	24-5206(2) 2d.	24-5205(4) 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



27-8613
27-8615



27-8619



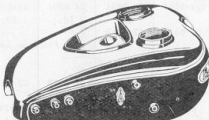
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M 413



24-8684



26-8367



24-5205
24-5206
24-5207



15-8618



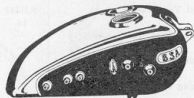
27-8627
27-8628



27-8447



27-8449



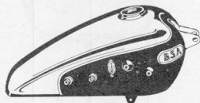
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24-8654
24-8686



27-8448



27-8617



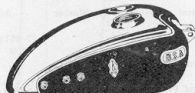
28-4041



27-8645



24-8507



15-8645

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-7.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Tank Rear Support Stud Washer ..	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(2) 3d. doz.	27-551(4) 3d. doz.	27-551(4) 3d. doz.	27-551(4) 3d. doz.
Tank Rear Support Stud Nut ..	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(2) 2d.	15-1358(4) 2d.	15-1358(4) 2d.	15-1358(4) 2d.
Tank Support Rubber Washer (rear)	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	27-8474(2) 3d.	24-8514(2) 4d.	24-8511(2) 4d.	24-8506(4) 4d.
Tank Petrol Filter	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436 2/6	27-8436(2) 2/6
Tank Petrol Filter Washer	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.	24-8504 1d.
Tank Petrol Tap (one-way)	27-8515	27-8515	27-8515	27-8515	—	—	—	—	—	—	27-8515
Tank Petrol Tap (two-way)	—	—	—	—	—	—	—	—	—	—	15-8401
Tank Petrol Tap (two-level)	—	—	—	—	27-8523	27-8523	27-8523	27-8523	27-8523	27-8523	Price on application.
Tank Petrol Tap Washer	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242 1d.	EB242(2) 1d.
Tank Priming Pipe (rear)	—	—	—	—	—	—	—	—	—	—	26-8560 6d.
Tank Priming Pipe Nipple	—	—	—	—	—	—	—	—	—	—	K463A 3d.
Tank Priming Pipe Nut	—	—	—	—	—	—	—	—	—	—	K464A 3d.
Tank Petrol Priming Tap (front) ..	—	—	—	—	—	—	—	—	—	—	26-8538
Tank Petrol Priming Tap Washer (front)	—	—	—	—	—	—	—	—	—	—	Price on application. EB242 1d.
Tank Petrol Pipe, complete	27-8518 2/9	27-8518 2/9	27-8521 2/9	27-8518 2/9	15-8438 2/9	24-8652 2/9	24-8656 2/9	24-8617 2/9	24-8617 2/9	24-8656 2/9	26-8568 4/-
Tank Petrol Pipe, complete (G.P.O.)	—	—	—	—	15-8435 2/9	—	—	—	—	—	—
Tank Petrol Pipe Top Nipple ..	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.	K463A 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



27-551



15-1358



24-8514



27-8474



24-8506



27-8436



EB 242
24-8504



26-8560



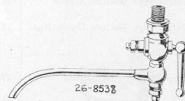
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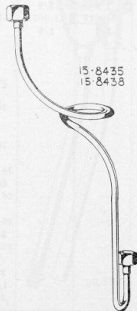
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27-8515



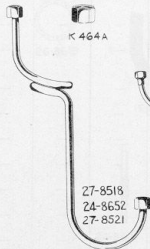
26-8538



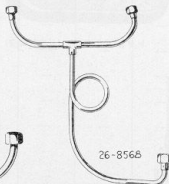
15-8435
15-8438



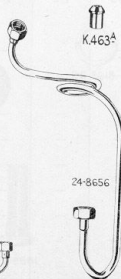
K 464A



27-8518
24-8652
27-8521

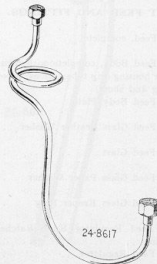


26-8568



K.463^A

24-8656



24-8617

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Tank Petrol Pipe Top Union Nut ..	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.	K464A 3d.
Tank Petrol Pipe Bottom Nipple ..	15-8433 3d.	15-8433 3d.	15-8433 3s.	15-8433 3d.	15-8433 3d.	15-8433 3d.	15-8433 3d.	15-8433 3d.	15-8433 3d.	15-8433 3d.	15-8433 3d.
Tank Petrol Pipe Bottom Union Nut	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.	15-8434 6d.
Tank Oil Filter	—	—	—	—	—	—	—	—	—	—	26-8581 2/6
Knee Grip (B.S.A.), right-hand ..	27-9020 1/3	27-9020 1/3	27-9020 1/3	27-9020 1/3	15-9022 2/6	15-9022 2/6	15-9022 2/6	15-9022 2/6	15-9022 2/6	15-9022 2/6	15-9022 2/6
Knee Grip (B.S.A.), left-hand ..	27-9020 1/3	27-9020 1/3	27-9020 1/3	27-9020 1/3	15-9023 2/6	15-9023 2/6	15-9023 2/6	15-9023 2/6	15-9023 2/6	15-9023 2/6	15-9023 2/6
SIGHT FEED AND FITTINGS.											
Sight Feed, complete	—	—	—	—	—	—	—	—	—	—	26-8575 17/6
Sight Feed Body, complete with regu- lator housing drip tube, unions, tubes (long and short).	—	—	—	—	—	—	—	—	—	—	26-8611 13/6
Sight Feed Body Plate	—	—	—	—	—	—	—	—	—	—	26-8613 1/-
Sight Feed Glass Leather Washer ..	—	—	—	—	—	—	—	—	—	—	26-8621(2) 6d. doz.
Sight Feed Glass	—	—	—	—	—	—	—	—	—	—	26-8620(2) 4d.
Sight Feed Glass Paper Washer ..	—	—	—	—	—	—	—	—	—	—	26-8619(2) 3d. doz.
Sight Feed Glass Keeper Ring ..	—	—	—	—	—	—	—	—	—	—	26-8618(2) 6d.
Sight Feed Regulator Knob Ratchet Spring	—	—	—	—	—	—	—	—	—	—	26-8629 1/6 doz.
Sight Feed Regulator	—	—	—	—	—	—	—	—	—	—	26-8615 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



15-8434
K-464A



15-8433



27-9020



26-8613



26-8621



26-8620



26-8629



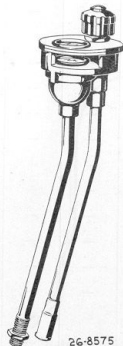
26-8619



15-9022 L.H. 15-9023 R.H.



26-8618



26-8575



26-8615



26-8581



26-8611

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Sight Feed Regulator Knob Ratchet Spring and Body Plate Locknut ..	—	—	—	—	—	—	—	—	—	—	26-8617 3d.
Sight Feed Regulator Housing Gland Nut	—	—	—	—	—	—	—	—	—	—	26-8628 4d.
Sight Feed Regulator Housing Gland Nut Washer	—	—	—	—	—	—	—	—	—	—	26-8626(2) 6d. doz.
Sight Feed Regulator Knob	—	—	—	—	—	—	—	—	—	—	26-8625 1/-
Sight Feed Regulator Knob Screw ..	—	—	—	—	—	—	—	—	—	—	26-8627 2d.
Sight Feed Non-return Valve Union Washer	—	—	—	—	—	—	—	—	—	—	26-8632 3d. doz.
Sight Feed Non-return Valve Union Plug	—	—	—	—	—	—	—	—	—	—	26-8633 2d.
Sight Feed Non-return Valve Union Locknut	—	—	—	—	—	—	—	—	—	—	26-8630 2d.
Sight Feed Fixing Plate	—	—	—	—	—	—	—	—	—	—	26-8576 9d.
Oil Tank to Pump Oil Pipe, complete with nuts	—	—	—	—	—	—	—	—	—	—	26-8478 3/6
Pump to Sight Feed Oil Pipe, complete with nut and union	—	—	—	—	—	—	—	—	—	—	26-8480 3/6
Pump to Sight Feed Oil Pipe Union Nut	—	—	—	—	—	—	—	—	—	—	27-8525 3d.
Pump to Sight Feed Oil Pipe Swivel Union	—	—	—	—	—	—	—	—	—	—	26-1229 6d.
Sight Feed to Mainshaft Oil Pipe, complete with nut and union	—	—	—	—	—	—	—	—	—	—	26-8573 3/6
Sight Feed to Mainshaft Oil Pipe Union Nut	—	—	—	—	—	—	—	—	—	—	27-8526 3d.
Sight Feed to Mainshaft Oil Pipe Swivel Union	—	—	—	—	—	—	—	—	—	—	26-1229 9d.
Sight Feed to Mainshaft Oil Pipe Cone	—	—	—	—	—	—	—	—	—	—	27-8545 2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



26-8617



26-8628



26-8625



26-8576



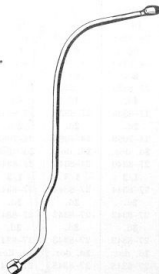
26-1229



26-8630



27-8526
27-8525



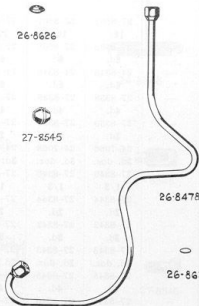
26-8480



26-8626



27-8545



26-8478



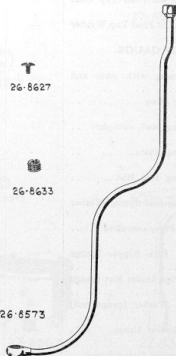
26-8632



26-8627



26-8633



26-8573

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pipe Swivel Union Screw	—	—	—	—	—	—	—	—	—	—	26-1230 (2) 4d.
Mechanical Pump Oil Feed Tap ..	—	—	—	—	—	—	—	—	—	—	25-8507 Price on application.
Mechanical Pump Oil Feed Tap Cone	—	—	—	—	—	—	—	—	—	—	27-8545 2d.
Mechanical Pump Oil Feed Tap Washer	—	—	—	—	—	—	—	—	—	—	EB242 1d.
OIL PRESSURE GAUGE.											
Oil Pressure Gauge, with nuts and washers	—	—	—	—	27-8507 10/-	27-8507 10/-	27-8507 10/-	27-8507 10/-	27-8507 10/-	27-8507 10/-	—
Oil Gauge Fitting Ring	—	—	—	—	27-8508 6d.	27-8508 6d.	27-8508 6d.	27-8508 6d.	27-8508 6d.	27-8508 6d.	—
Oil Gauge Securing Rod, complete ..	—	—	—	—	24-8348 6d.	24-8348 6d.	24-8348 6d.	24-8348 6d.	24-8348 6d.	24-8348 6d.	—
Oil Gauge Securing Plate	—	—	—	—	27-8338 4d.	27-8338 4d.	27-8338 4d.	27-8338 4d.	27-8338 4d.	27-8338 4d.	—
Oil Gauge Securing Rod Nut	—	—	—	—	27-8339 2d.	27-8339 2d.	27-8339 2d.	27-8339 2d.	27-8339 2d.	27-8339 2d.	—
Oil Gauge Securing Rod Spring Washer	—	—	—	—	24-7068 3d. doz.	24-7068 3d. doz.	24-7068 3d. doz.	24-7068 3d. doz.	24-7068 3d. doz.	24-7068 3d. doz.	—
Oil Gauge Tank Pipe, complete ..	—	—	—	—	27-8340 1/3	27-8340 1/3	27-8340 1/3	27-8340 1/3	27-8340 1/3	27-8340 1/3	—
Oil Gauge Tank Pipe Nipple (gauge end)	—	—	—	—	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	—
Oil Gauge Tank Pipe Union Nut (gauge end)	—	—	—	—	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	—
Oil Gauge Union Washer (gauge end)	—	—	—	—	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	—
Oil Gauge Pipe Swivel Union ..	—	—	—	—	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	—
Oil Gauge Pipe Swivel Union Screw ..	—	—	—	—	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



27-8338



26-1230



EB242



24-7068



27-8344



27-8508



27-8343



24-8348



27-8342



24-8343



27-8339



27-8345



27-8545



25-8507



27-8346



27-8507



27-8340

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

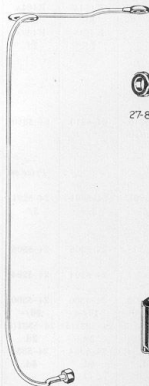
Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Pressure Gauge Engine Pipe, complete	—	—	—	—	27-8333 3/-	27-8333 3/-	27-8333 3/-	27-8333 3/-	24-8352 3/-	24-8352 3/-	—
Oil Gauge Engine Pipe Swivel ..	—	—	—	—	27-8347(2) 6d.	27-8347(2) 6d.	27-8347(2) 6d.	27-8347(2) 6d.	27-8347 6d.	27-8347 6d.	—
Oil Gauge Engine Pipe Swivel Screw	—	—	—	—	27-8346(2) 6d.	27-8346(2) 6d.	27-8346(2) 6d.	27-8346(2) 6d.	27-8346 6d.	27-8346 6d.	—
Oil Gauge Engine Pipe Union Nut ..	—	—	—	—	—	—	—	—	K464A 3d.	K464A 3d.	—
Oil Gauge Engine Pipe Nipple ..	—	—	—	—	—	—	—	—	K462A 2d.	K462A 2d.	—
OIL PRESSURE GAUGE (PANEL TYPE).											
Oil Pressure Gauge	—	—	—	—	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	—
Oil Gauge Tank Pipe, complete ..	—	—	—	—	15-8562 1/3	15-8562 1/3	15-8562 1/3	15-8562 1/3	24-8351 1/3	24-8351 1/3	—
Oil Gauge Tank Pipe Nipple (gauge end)	—	—	—	—	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	27-8344 2d.	—
Oil Gauge Tank Pipe Union Nut (gauge end)	—	—	—	—	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	27-8342 3d.	—
Oil Gauge Union Washer (gauge end)	—	—	—	—	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	27-8343 2d. doz.	—
Oil Gauge Pipe Swivel Union ..	—	—	—	—	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	27-8345 4d.	—
Oil Gauge Pipe Swivel Union Screw ..	—	—	—	—	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	27-8346 6d.	—
Oil Gauge Engine Pipe, complete ..	—	—	—	—	15-8566 3/-	15-8566 3/-	15-8566 3/-	15-8566 3/-	24-8357 3/-	24-8357 3/-	—
Oil Gauge Engine Pipe Swivel ..	—	—	—	—	27-8347(2) 6d.	27-8347(2) 6d.	27-8347(2) 6d.	27-8347(2) 6d.	27-8347 6d.	27-8347 6d.	—
Oil Gauge Engine Pipe Swivel Screw	—	—	—	—	27-8346(2) 6d.	27-8346(2) 6d.	27-8346(2) 6d.	27-8346(2) 6d.	27-8346 6d.	27-8346 6d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

TANK AND FITTINGS.



24-8357



27-8346



27-8347



27-8344



24-5300



24-8352



27-8343



27-8345



K-464A
27-8342



15-8562
24-8351



K-462A



15-8566
27-8333

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Oil Gauge Engine Pipe Union Nut ..	—	—	—	—	—	—	—	—	K464A 3d.	K464A 3d.	—
Oil Gauge Engine Pipe Nipple ..	—	—	—	—	—	—	—	—	K462A 2d.	K462A 2d.	—
TANK INSTRUMENT PANEL.											
Instrument Panel, complete with am- meter, switch, inspection lamp, cables and oil gauge blank (Maglita).	24-5308	24-5308 <i>Price on application.</i>	24-5307	24-5308	—	—	—	—	—	—	—
Instrument Panel, complete with am- meter, switch, inspection lamp, cables and oil gauge (Magdyno).	—	—	—	—	24-5310	24-5310	24-5310 <i>Price on application.</i>	24-5310	24-5310	24-5310	—
Instrument Panel, complete with am- meter, switch, inspection lamp, and cables (Magdyno).	—	—	—	—	—	—	—	—	—	—	24-5311 <i>Price on application.</i>
Instrument Panel Top, complete with inspection lamp fixing	24-5291 3/-	24-5291 3/-	24-5293 5/-	24-5291 3/-	24-5291 3/-	24-5291 3/-	24-5291 3/-	24-5291 3/-	24-5291 3/-	24-5291 3/-	24-5291 3/-
Instrument Panel Oil Gauge Blank ..	24-5301 9d.	24-5301 9d.	24-5301 9d.	24-5301 9d.	—	—	—	—	—	—	—
Instrument Panel Inspection Lamp, complete with cable	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305	24-5305
Instrument Panel Ammeter	24-5294	24-5294	24-5294	24-5294	24-5294 <i>Price on application.</i>	24-5294	24-5294	24-5294	24-5294	24-5294	24-5294
Instrument Panel Oil Gauge	—	—	—	—	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	24-5300 10/-	—
Instrument Panel Top Screw	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.	24-5331(3) 2d.
Instrument Panel Top Joint Rubber Washer	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.	24-5334 6d.
Instrument Panel Top (when Magdyno is not fitted)	—	—	—	—	—	—	—	—	—	—	24-5295 2 6

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.
Except where shown otherwise prices are for single components and not per set,
See particulars of equipment on pages 352 and 353.

TANK AND FITTINGS.



24-5291
24-5293



24-5305



24-5295



K-462A



24-5301



K464A



24-5294



245334



24-5331



24-5300

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

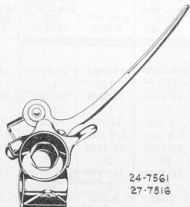
HANDLEBAR CONTROLS.

When no figures in brackets are shown one part constitutes a set.

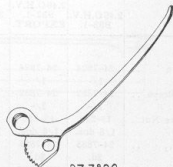
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
FRONT BRAKE AND AIR CONTROL.											
Front Brake and Air Controls, complete (less cables and covers)	27-7816 £1 1 0	27-7816 £1 1 0	27-7816 £1 0 0	27-7816 £1 1 0	27-7816 £1 1 0	27-7816 £1 1 0	27-7816 £1 1 0	27-7816 £1 1 0	27-7816 £1 1 0	24-7561 £1 1 0	24-7561 £1 1 0
Brake and Air Control Clamp	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	27-7818 3/-	24-7563 3/-	24-7563 3/-
Control Clamp Bolt	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.	27-7830 6d.
Brake Control Lever	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3	27-7820 5/3
Brake Control Body	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3	27-7819 5/3
Brake Control Ratchet Pawl, Thumb Knob and Spring	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3	27-7833 1/3
Brake Control Lever Fulcrum Pin	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.	26-9441(2) 4d.
Brake Control Lever Fulcrum Pin Nut	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.	26-9442(2) 1d.
Air Control Lever	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6	27-7822 2/6
Air Control Body	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10	27-7824 1/10
Air Control Lever Spring Washer	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.	27-7823 3d.
Control Lever Cap	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.
Control Lever Bolt	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.
Control Lever Bolt Nut	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.
Front Brake Cable Quick-adjusting Screw, complete	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	24-7848 6d.	26-7803 6d.
Front Brake Cable Adjusting Screw Locknut	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7849 3d.	24-7844 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



24-7561
27-7816



27-7820



27-7818
24-7563



26-9441



27-7819



26-9442



24-7830



27-7833



27-7822



27-7823



27-7824



27-7825



27-7831



EA 80



24-7844
24-7849



24-7848
26-7803

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

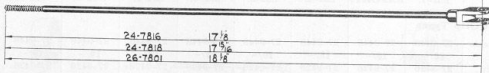
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Brake Rod Outer Sleeve ..	24-7824	24-7824	24-7824	24-7824	24-7824	24-7824	24-7824	24-7824	24-7824	24-7824	26-7806
	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Front Brake Rod Adjusting Sleeve ..	24-7832	24-7832	24-7832	24-7832	24-7831	24-7831	24-7831	24-7831	24-7831	24-7831	26-7805
	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-
Brake Control Adjusting Sleeve Nut..	15-239	15-239	15-239	15-239	15-239	15-239	15-239	15-239	15-239	15-239	15-239
	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.
Front Brake Rod Spring ..	24-7835	24-7835	24-7835	24-7835	24-7835	24-7835	24-7835	24-7835	24-7835	24-7835	26-7807
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Front Brake Rod, complete with toggle end ..	24-7816	24-7816	24-7816	24-7816	24-7818	24-7818	24-7818	24-7818	24-7818	24-7818	26-7801
	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-
Front Brake Control Rod Toggle End Screw ..	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Front Brake Control Rod Toggle End Spring Washer ..	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197
	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.
Front Brake Rod Toggle End Screw Nut	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Brake Control Cable Gripping Pin ..	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Front Brake Control Cable Gripping Pin Washer ..	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Brake Control Cable Gripping Pin Nut ..	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241
	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.
Front Brake Control Lever Roller ..	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Front Brake Cable ..	27-9629	27-9629	27-9629	27-9629	15-7664	15-7664	15-7664	15-7664	24-7842	24-7842	26-7721
	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/6	1/6	1/6
Front Brake Cable Cover ..	27-9636	27-9636	27-9636	27-9636	15-7677	15-7677	15-7677	15-7677	24-7876	24-7876	26-7722
	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-
Front Brake Cable Cover Cap ..	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Brake Cable Ball Nipple (brake end) ..	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729	24-7729
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



24-7831



24-7824



24-7832

26-7805



24-7835

26-7807



26-7806



EB72



15-7664	18 ³ / ₄	N23
24-7842	19 ⁵ / ₈	N23
26-7721	20 ¹ / ₄	N23
27-9629	17 ¹ / ₄	N23



15-239



K197



EB 102



26-9462



26-9433



15-241



27-9353



26-9483



24-7729



15-7677	15 ¹ / ₂	Long
24-7876	16 ³ / ₄	Long
26-7722	24	Long
27-9636	13 ¹ / ₂	Long

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
THROTTLE CONTROL (Twist Grip Type).											
Throttle Twist Grip complete, less cable and cover	27-9448 10/-	27-9446 10/-	27-9448 10/-	27-9448 10/-	27-9446 10/-	27-9446 10/-	27-9446 10/-	27-9446 10/-	24-9158 10/-	24-9158 10/-	24-9158 10/-
Throttle Twist Grip Handlebar Clip ..	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	24-9159 1/-	24-9159 1/-	24-9159 1/-
Throttle Twist Grip Handlebar Clip Pin	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9427 3d.	27-9427 3d.	27-9427 3d.
Throttle Twist Grip End	27-9451 2/-	27-9428 2/-	27-9451 2/-	27-9451 2/-	27-9428 2/-	27-9428 2/-	27-9428 2/-	27-9428 2/-	24-9160 2/-	24-9160 2/-	24-9160 2/-
Throttle Twist Grip End Screw ..	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.
Throttle Twist Grip Locknut	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.
Throttle Twist Grip Cantilever with guide strip	27-9457 2/-	27-9457 2/-	27-9457 2/-	27-9457 2/-	27-9457 2/-	27-9457 2/-	27-9457 2/-	27-9457 2/-	24-9169 2/6	24-9169 2/6	24-9169 2/6
Throttle Twist Grip Cantilever Pin ..	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	24-9162 1d.	24-9162 1d.	24-9162 1d.
Throttle Twist Grip Helix Tube ..	27-9436 2/-	27-9436 2/-	27-9436 2/-	27-9436 2/-	27-9436 2/-	27-9436 2/-	27-9436 2/-	27-9436 2/-	24-9164 2/-	24-9164 2/-	24-9164 2/-
Throttle Twist Grip Long Slide ..	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-	27-9439 1/-
Throttle Twist Grip Short Slide ..	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.	27-9454 9d.
Throttle Twist Grip Rubber Grip ..	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-
Throttle Twist Grip Helix Strip ..	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.
Throttle Twist Grip Patch	27-9453 4d.	27-9453 4d.	27-9453 4d.	27-9453 4d.	27-9453 4d.	27-9453 4d.	27-9453 4d.	27-9453 4d.	24-9166 4d.	24-9166 4d.	24-9166 4d.
AIR AND THROTTLE CONTROL CABLES AND COVERS.											
Air Control Cable and Cover, complete	27-9460 2/3	27-9460 2/3	27-9460 2/3	27-9462 2/3	15-9695 2/3	15-9699 2/3	15-9697 2/3	15-9699 2/3	15-9699 2/3	15-9697 2/3	26-7815 2/3

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



27-9452



24-9159
27-9426



24-9162
27-9433



27-9440



24-9164
27-9436



24-9169
27-9457



27-9439



27-9454



24-9160
27-9428
27-9451



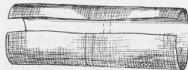
27-9427
27-9450



27-9429



24-9158 27-9446 27-9448



24-9166
27-9453

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-8.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Air Control Cable and Cover, complete (Blue Star Models)	—	—	—	—	—	15-9699 2/3	—	15-9701 2/3	—	—	—
Throttle Control Cable and Cover, complete	27-9461 2/3	27-9461 2/3	27-9461 2/3	27-9463 2/3	15-9696 2/3	15-9700 2/3	15-9698 2/3	15-9700 2/3	15-9700 2/3	15-9698 2/3	26-7816 2/3
Throttle Control Cable and Cover, complete (Blue Star Models)	—	—	—	—	—	15-9700 2/3	—	15-9702 2/3	—	—	—
Air Control Cable	15-9596 1/-	15-9596 1/-	15-9596 1/-	24-9501 1/-	15-9596 1/-	24-9501 1/-	24-9501 1/-	24-9501 1/-	24-9501 1/-	24-9501 1/-	15-9500 1/-
Air Control Cable (Blue Star Models)	—	—	—	—	—	24-9501 1/-	—	15-9708 1/-	—	—	—
Throttle Control Cable	27-9464 1/-	27-9464 1/-	27-9464 1/-	15-986 1/-	15-9703 1/-	15-9705 1/-	15-9705 1/-	15-9705 1/-	15-9705 1/-	15-9705 1/-	26-7818 1/-
Throttle Control Cable (Blue Star Models)	—	—	—	—	—	15-9705 1/-	—	15-986 1/-	—	—	—
Air Control Cable Cover	15-9583 2/6	15-9583 2/6	15-9583 2/6	15-9583 2/6	15-9583 2/6	15-9706 1/6	15-9583 2/6	15-9706 1/6	15-9706 1/6	15-9583 2/6	26-7817 2/6
Air Control Cable Cover (Blue Star Models)	—	—	—	—	—	15-9706 1/6	—	15-9706 1/6	—	—	—
Air Control Cable Cover (short) ..	—	—	—	—	—	24-9512 1/-	—	24-9512 1/-	24-9512 1/-	—	—
Throttle Control Cable Cover	27-9465 2/6	27-9465 2/6	27-9465 2/6	24-9511 2/6	15-9704 2/6	15-9707 1/6	24-9511 2/6	15-9707 1/6	15-9707 1/6	24-9511 2/6	24-9363 2/6
Throttle Control Cable Cover (Blue Star Models)	—	—	—	—	—	15-9707 1/6	—	15-9707 1/6	—	—	—
Throttle Control Cable Cover (short)	—	—	—	—	—	24-9512 1/-	—	24-9512 1/-	24-9512 1/-	—	—
Carburettor Control Cable Cover Cap	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(6) 1d.	27-9579(4) 1d.	27-9579(6) 1d.	27-9579(6) 1d.	27-9579(4) 1d.	27-9579(4) 1d.
Carburettor Control Cable Nipple (control end)	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.
Carburettor Control Cable Nipple (carburettor end)	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.	27-9506(2) 1d.
Carburettor Control Midway Adjuster, complete	—	—	—	—	—	15-9577(2) 9d.	—	15-9577(2) 9d.	15-9577(2) 9d.	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



15-9596 - 36 ³ / ₄
15-9500 - 43 ¹ / ₂
15-9703 - 39 ⁵ / ₈
15-9705 - 38 ³ / ₈
15-9708 - 38 ⁷ / ₈
15-986 - 39'
24-9501 - 37'
26-7818 - 45'
27-9464 - 39 ⁵ / ₈



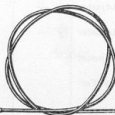
27-9506



27-9443



15-9577



15-9583 - 33'
15-9704 - 37'
15-9706 - 25'
15-9707 - 28'
24-9363 - 42'
24-9511 - 36'
24-9512 - 8'
26-7817 - 39'
27-9465 - 37'



27-3573

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Carburettor Control Midway Adjuster	—	—	—	—	—	15-9578(2)	—	15-9578(2)	15-9578(2)	—	—
Body	—	—	—	—	—	4d.	—	4d.	4d.	—	—
Carburettor Control Midway Adjuster	—	—	—	—	—	15-9579(2)	—	15-9579(2)	15-9579(2)	—	—
Screw	—	—	—	—	—	3d.	—	3d.	3d.	—	—
Carburettor Control Midway Adjuster	—	—	—	—	—	15-9580(2)	—	15-9580(2)	15-9580(2)	—	—
Nut	—	—	—	—	—	1d.	—	1d.	1d.	—	—
Carburettor Control Cable Cover Fer- rule	—	—	—	—	—	15-9581(2)	—	15-9581(2)	15-9581(2)	—	—
						1d.		1d.	1d.		
IGNITION CONTROL (Twist Grip Type).											
Ignition Twist Grip complete, less cable and cover	27-9449 10/-	27-9425 10/-	27-9449 10/-	27-9449 10/-	27-9425 10/-	27-9425 10/-	27-9425 10/-	27-9425 10/-	24-9157 10/-	24-9157 10/-	24-9157 10/-
Ignition Twist Grip Handlebar Clip ..	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	27-9426 1/-	24-9159 1/-	24-9159 1/-	24-9159 1/-
Ignition Twist Grip Handlebar Clip Pin	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9450 3d.	27-9427 3d.	27-9427 3d.	27-9427 3d.
Ignition Twist Grip End	27-9451 2/-	27-9428 2/-	27-9451 2/-	27-9451 2/-	27-9428 2/-	27-9428 2/-	27-9428 2/-	27-9428 2/-	24-9160 2/-	24-9160 2/-	24-9160 2/-
Ignition Twist Grip End Screw ..	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.	27-9429 2d.
Ignition Twist Grip Locknut	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.	27-9452 6d.
Ignition Twist Grip Cantilever Pin ..	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	27-9433 1d.	24-9162 1d.	24-9162 1d.	24-9162 1d.
Ignition Twist Grip Helix Tube ..	27-9437 2/-	27-9437 2/-	27-9437 2/-	27-9437 2/-	27-9437 2/-	27-9437 2/-	27-9437 2/-	27-9437 2/-	24-9165 2/-	24-9165 2/-	24-9165 2/-
Ignition Twist Grip Short Slide ..	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.	27-9438 9d.
Ignition Twist Grip Rubber Grip ..	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-	27-9440 1/-
Ignition Twist Grip Helix Strip ..	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.	27-9441 6d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



15-9578



15-9579



24-9157 27-9449 27-9425



15-9580



15-9581



27-9452



27-9429



24-9160
27-9428
27-9451



24-9162
27-9433



24-9159
27-9426



27-9427
27-9450



27-9438



24-9165 27-9437



27-9440

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

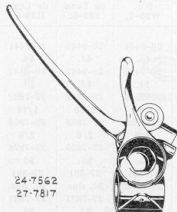
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.96 S.V. W.T. G32-10.
Ignition Twist Grip Patch	27-9453	27-9453	27-9453	27-9453	27-9453	27-9453	27-9453	27-9453	24-9166	24-9166	24-9166
	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.
Ignition Twist Grip Cantilever, with guide strip	27-9458	27-9458	27-9458	27-9458	27-9458	27-9458	27-9458	27-9458	24-9172	24-9172	24-9172
	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6
Ignition Control Cable and Cover, complete	27-7810	27-7810	27-7810	27-7810	27-7810	27-7810	27-7810	27-7810	24-9369	24-9369	26-9386
	3/9	3/9	3/9	3/9	3/9	3/9	3/9	3/9	4/3	4/3	3/9
Ignition Control Cable and Cover, complete (Maglita)	27-7813	27-7813	27-7813	27-7813	—	—	—	—	—	—	—
	3/9	3/9	3/9	3/9	—	—	—	—	—	—	—
Ignition Control Cable	27-7811	27-7811	27-7811	27-7811	27-7811	27-7811	27-7811	27-7811	24-9370	24-9370	26-9387
	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.	9d.
Ignition Control Cable Cover	27-7812	27-7812	27-7812	27-7812	27-7812	27-7812	27-7812	27-7812	24-9371	24-9371	25-9497
	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/6	2/6	2/6
Ignition Control Cable (Maglita) ..	27-7814	27-7814	27-7814	27-7814	—	—	—	—	—	—	—
	9d.	9d.	9d.	9d.	—	—	—	—	—	—	—
Ignition Control Cable Cover (Maglita)	15-9529	15-9529	15-9529	15-9529	—	—	—	—	—	—	—
	2/6	2/6	2/6	2/6	—	—	—	—	—	—	—
Ignition Control Cable Cover Cap ..	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Ignition Control Cable Nipple (control end)	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443	27-9443
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
EXHAUST AND CLUTCH CONTROL.											
Exhaust and Clutch Controls, complete (less cables and covers)	27-7817	27-7817	27-7817	27-7817	27-7817	27-7817	27-7817	27-7817	24-7562	24-7562	24-7562
	17/6	17/6	17/6	17/6	17/6	17/6	17/6	17/6	17/6	17/6	17/6
Exhaust and Clutch Control Clamp ..	27-7818	27-7818	27-7818	27-7818	27-7818	27-7818	27-7818	27-7818	24-7563	24-7563	24-7563
	3/-	3/-	3/-	3/-	3/-	3/-	3/-	3/-	3/-	3/-	3/-
Control Clamp Bolt	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830	27-7830
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Clutch Control Lever	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826	27-7826
	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6
Clutch Control Body	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827	27-7827
	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6	4/6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



24-7562
27-7817



27-7827



24-7814	-	38 1/2
24-9370	-	43 1/2
26-9387	-	48
27-7811	-	38 5/8



27-7830



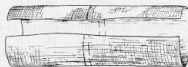
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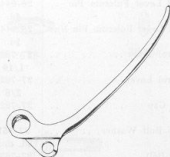
27-9579



27-9443



24-9166
27-9453



27-7826



24-7563
27-7818



13-9529	-	34
24-9371	-	46
25-9497	-	45
27-7812	-	35 1/4

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Clutch Control Lever Fulcrum Pin ..	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.
Clutch Control Lever Fulcrum Pin Nut	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.
Exhaust Control Body	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10	27-7829 1/10
Exhaust Control Lever	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6	27-7828 2/6
Control Lever Cap	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.	27-7825 5d.
Control Clamp Bolt Washer	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.	27-551 3d. doz.
Control Lever Bolt	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.	27-7831 3d.
Control Lever Bolt Nut	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.	EA80 2d.
Exhaust Lifter Control Return Spring	24-595 3d.	24-595 3d.	27-7785 3d.	24-595 3d.	27-7785 1d.	24-595 3d.	27-7785 1d.	24-595 3d.	24-595 3d.	24-595 3d.	—
Exhaust Lifter Control Cable and Cover, complete	27-7800 3/3	27-7800 3/3	15-9390 3/3	27-7800 3/3	15-9390 3/3	27-7800 3/3	24-9170 3/3	27-7800 3/3	24-9175 3/3	24-9180 3/9	26-9690 4/-
Exhaust Lifter Control Cable	27-7801 9d.	27-7801 9d.	15-9391 9d.	27-7801 9d.	15-9391 9d.	27-7801 9d.	24-9171 9d.	27-7801 9d.	24-9176 9d.	24-9181 9d.	26-9691 9d.
Exhaust Lifter Control Cable Cover ..	27-7794 2/-	27-7794 2/-	15-9392 2/-	27-7794 2/-	15-9392 2/-	27-7794 2/-	27-7794 2/-	27-7794 2/-	24-7892 2/-	27-7667 2/-	26-9692 2/-
Exhaust Lifter Control Cable Cover (short)	—	—	—	—	—	—	—	—	—	—	26-9693 6d.
Exhaust Lifter Control Cable Cover Cap	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(4) 1d.
Exhaust Lifter Control Cable Ball ..	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.	EA128 2d.
Exhaust Lifter Control Cable Nipple (control end)	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.
Exhaust Lifter Control Cable Adjusting Screw	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.	A202 3d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



EA80



27-7829



27-7828



27-7825



27-551



26-9441



24-595



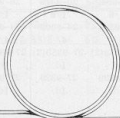
27-7831



26-9442



27-9443



15-9391-35	24-9181-40 1/4
24-9171-35 1/4	26-9691-44
24-9176-30 1/2	27-7801-27 1/2



EA128



27-9579



A202



15-9392-29 1/2	27-7667-36
24-7892-25 1/4	27-7788-30 3/4
26-9692-34 3/8	27-7794-23 1/6
26-9693-6 3/4	

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Exhaust Lifter Control Cable Adjusting Screw Nut	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442
Exhaust Lifter Control Cable Adjusting Sleeve	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Adjusting Screw (complete)	—	—	—	—	—	—	—	—	—	—	A222
Clutch Control Cable Adjusting Screw Locknut	—	—	—	—	—	—	—	—	—	—	5d.
Clutch Control Cable Gripping Pin ..	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360	25-9360
Clutch Control Cable Gripping Pin Washer	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Clutch Control Cable Gripping Pin Nut	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365	25-9365
Clutch Control Cable Gripping Pin	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Clutch Control Cable Gripping Pin	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433	26-9433
Clutch Control Cable Gripping Pin	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Clutch Control Cable Gripping Pin	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462	26-9462
Clutch Control Cable Gripping Pin	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Gripping Pin	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241	15-241
Clutch Control Cable Gripping Pin	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.
Clutch Control Lever Roller	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483	26-9483
Clutch Control Lever Roller	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Clutch Control Cable Clip	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932
Clutch Control Cable Clip	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Clutch Control Cable	15-964	15-964	15-964	15-964	15-964	15-964	15-964	15-964	15-964	15-964	15-964
Clutch Control Cable	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6
Clutch Control Cable Cover	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294	24-9294
Clutch Control Cable Cover	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-	4/-
Clutch Control Cable Cover Cap ..	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
Clutch Control Cable Cover Cap	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Clutch Control Cable Nipple	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329
Clutch Control Cable Nipple	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.

CARBURETTER LEVER CONTROLS (when Twist Grip Control is not fitted).

Carburetter Controls, complete with cable and cover	27-9413	27-9413	27-9413	27-9413	27-9413	27-9408	27-9413	27-9408	15-9498	15-9496	25-9541
Carburetter Control, less cable and cover	11/6	11/6	11/6	11/6	11/6	11/6	11/6	11/6	11/6	11/6	11/6
Carburetter Control, less cable and cover	27-9411	27-9411	27-9411	27-9411	27-9411	27-9411	27-9411	27-9411	15-9605	15-9605	15-9605
Carburetter Control, less cable and cover	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



26-9442



A222



26-9433



27-8932



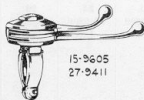
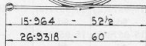
26-9462



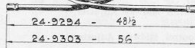
15-241



26-9483



15-9605
27-9411



27-9329



25-9360



25-9365



27-9353

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

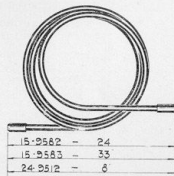
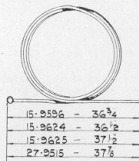
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Carburettor Throttle Control Cable and Cover, complete	15-9626 2/3	15-9626 2/3	15-9626 2/3	15-9626 2/3	15-9626 2/3	15-9603 2/3	15-9626 2/3	15-9603 2/3	15-9603 2/3	15-9601 2/3	15-9626 2/3
Carburettor Air Control Cable and Cover, complete	15-9627 2/3	15-9627 2/3	15-9627 2/3	15-9627 2/3	15-9627 2/3	15-9602 2/3	15-9627 2/3	15-9602 2/3	15-9602 2/3	15-9600 2/3	15-9627 2/3
Carburettor Throttle Control Cable ..	15-9624 1/-	15-9624 1/-	15-9624 1/-	15-9624 1/-	15-9624 1/-	15-9596 1/-	15-9624 1/-	15-9596 1/-	15-9596 1/-	15-9596 1/-	15-9624 1/-
Carburettor Air Control Cable ..	15-9625 1/-	15-9625 1/-	15-9625 1/-	15-9625 1/-	15-9625 1/-	27-9515 1/-	15-9625 1/-	27-9515 1/-	27-9515 1/-	27-9515 1/-	15-9625 1/-
Carburettor Throttle and Air Control Cable Cover	15-9583(2) 2/6	15-9583(2) 2/6	15-9583(2) 2/6	15-9583(2) 2/6	15-9583(2) 2/6	15-9583(2) 1/6	15-9583(2) 2/6	15-9582(2) 1/6	15-9582(2) 1/6	15-9583(2) 2/6	15-9583(2) 2/6
Carburettor Throttle and Air Control Cable Cover (short)	—	—	—	—	—	24-9512 1/-	—	24-9512 1/-	24-9512 1/-	—	—
Carburettor Control Cable Cover Cap	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(4) 1d.	27-9579(6) 1d.	27-9579(4) 1d.	27-9579(6) 1d.	27-9579(6) 1d.	27-9579(4) 1d.	27-9579(4) 1d.
Carburettor Control Cable Nipple (control end)	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.	27-9443(2) 2d.
Carburettor Control Cable Nipple (carburettor end)	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.	27-9506 1d.
Carburettor Control Midway Adjuster, complete	—	—	—	—	—	15-9577(2) 9d.	—	15-9577(2) 9d.	15-9577(2) 9d.	—	—
Carburettor Control Midway Adjuster Body	—	—	—	—	—	15-9578(2) 4d.	—	15-9578(2) 4d.	15-9578(2) 4d.	—	—
Carburettor Control Midway Adjuster Screw	—	—	—	—	—	15-9579(2) 3d.	—	15-9579(2) 3d.	15-9579(2) 3d.	—	—
Carburettor Control Midway Adjuster Nut	—	—	—	—	—	15-9580(2) 1d.	—	15-9580(2) 1d.	15-9580(2) 1d.	—	—
Carburettor Control Cable Cover Adjuster Ferrule	—	—	—	—	—	15-9581(2) 1d.	—	15-9581(2) 1d.	15-9581(2) 1d.	—	—
Carburettor Control Body, with clips	27-9529 3/3	27-9529 3/3	27-9529 3/3	27-9529 3/3	27-9529 3/3	27-9529 3/3	27-9529 3/3	27-9529 3/3	15-9547 3/3	15-9547 3/3	15-9547 3/3
Carburettor Control Throttle Lever ..	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6	15-9537 2/6
Carburettor Control Air Lever ..	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6	15-9542 2/6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Carburettor Control Lever Spring Washer	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.	27-9546 2d.
Carburettor Control Division Plate ..	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.	27-9554 5d.
Carburettor Control Locking Washer ..	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.	27-9590 3d.
Carburettor Control Adjusting Nut ..	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.	27-9595 6d.
Carburettor Control Bottom Spring Washer	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.
Carburettor Control Body Cap ..	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.	27-9561 5d.
Carburettor Control Body Cap Screw	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.
Carburettor Control Body Clip Screw	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.	15-9551 3d.
IGNITION LEVER CONTROL (when Twist Grip Control not fitted)											
Ignition Control, complete with cable and cover	27-7672 9/9	27-7672 9/9	27-7672 9/9	27-7672 9/9	27-7672 9/9	27-7672 9/9	27-7672 9/9	27-7672 9/9	15-9291 10/3	15-9291 10/3	25-9303 9/9
Magneto and Exhaust Lifter Control (combined), less cable and cover ..	27-7655 9/-	27-7655 9/-	27-7655 9/-	27-7655 9/-	27-7655 9/-	27-7655 9/-	27-7655 9/-	27-7655 9/-	—	—	—
Ignition Control, less cable and cover	27-7654 6/-	27-7654 6/-	27-7654 6/-	27-7654 6/-	27-7654 6/-	27-7654 6/-	27-7654 6/-	27-7654 6/-	15-9294 6/-	15-9294 6/-	15-9294 6/-
Ignition Control Cable and Cover, complete	27-7663 3/9	27-7663 3/9	27-7663 3/9	27-7663 3/9	27-7663 3/9	27-7663 3/9	27-7663 3/9	27-7663 3/9	15-9360 4/3	15-9360 4/3	15-9650 3/6
Ignition Control Cable	27-7669 9d.	27-7669 9d.	27-7669 9d.	27-7669 9d.	27-7669 9d.	27-7669 9d.	27-7669 9d.	27-7669 9d.	24-9332 9d.	24-9332 9d.	15-986 1/-
Ignition Control Cable Cover	27-7670 2/-	27-7670 2/-	27-7670 2/-	27-7670 2/-	27-7670 2/-	27-7670 2/-	27-7670 2/-	27-7670 2/-	24-9325 2/6	24-9325 2/6	15-9460 2/-
Ignition Control Cable Cover Cap ..	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.	27-9579(2) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



27-9546



27-9554



27-9590



27-9595



27-9600



27-9561



15-9294



27-7655



27-7654



15-9551



27-7669	32 1/2"
24-9332	44 1/4"
15-986	39"



27-9568



27-9579



27-7670	28 3/4"
24-9325	40"
15-9460	35 1/2"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Ignition Control Cable Nipple (control end)	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.	27-9443 2d.
Ignition Control Lever	27-7687 2/6	27-7687 2/6	27-7687 2/6	27-7687 2/6	27-7687 2/6	27-7687 2/6	27-7687 2/6	27-7687 2/6	15-9307 2/6	15-9307 2/6	15-9307 2/6
Ignition Control Body (for 1/2" bar) ..	27-7683 1/10	27-7683 1/10	27-7683 1/10	27-7683 1/10	27-7683 1/10	27-7683 1/10	27-7683 1/10	27-7683 1/10	—	—	—
Ignition Control Body, with clips ..	—	—	—	—	—	—	—	—	15-9306 3/3	15-9306 3/3	15-9306 3/3
Ignition Control Body Clip	—	—	—	—	—	—	—	—	15-9548 6d.	15-9548 6d.	15-9548 6d.
Ignition Control Body Clip Screw ..	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	27-9572(2) 3d.	15-9551(2) 3d.	15-9551(2) 3d.	15-9551(2) 3d.
Ignition Control Body Spring Washer	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.	27-9600 2d.
Ignition Control Body Cap	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.	27-9574 5d.
Ignition Control Body Cap Screw ..	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.	27-9568 3d.
EXHAUST LIFTER CONTROL (when Twist Grip Control is not fitted).											
Exhaust Lifter Control, with cable and cover (less handlebar clip)	27-7676 6/3	27-7676 6/3	27-7675 6/3	27-7676 6/3	27-7677 6/3	27-7676 6/3	27-7677 6/3	27-7676 6/3	—	—	—
Exhaust Lifter Control, with cable and cover	—	—	—	—	—	—	—	—	24-7900 6/3	24-7901 6/9	26-7763 7/6
Exhaust Lifter Control, with handlebar clip (less cable and cover)	27-7791 3/-	27-7791 3/-	27-7791 3/-	27-7791 3/-	27-7791 3/-	27-7791 3/-	27-7791 3/-	27-7791 3/-	—	—	—
Exhaust Lifter Control (less cable and cover)	—	—	—	—	—	—	—	—	24-7882 3/-	24-7882 3/-	26-7761 3/6
Exhaust Lifter Control Cable and Cover, complete	27-7792 3/3	27-7792 3/3	27-7786 3/3	27-7792 3/3	27-7786 3/3	27-7792 3/3	27-7792 3/3	27-7792 3/3	24-7889 3/3	24-7890 3/9	26-7782 4/-
Exhaust Lifter Control Cable	27-7793 9d.	27-7793 9d.	27-7787 9d.	27-7793 9d.	27-7787 9d.	27-7793 9d.	27-7787 9d.	27-7793 9d.	24-7734 9d.	24-7893 9d.	26-7781 9d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



27-7683
15-9306



27-9600



27-7791
24-7882



15-9307
27-7687



27-9568



27-9443



15-9551
27-9572



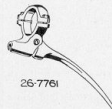
15-9548



27-9574



24-7734	-	30"
24-7893	-	40 1/2"
26-7781	-	42"
27-7767	-	36"
27-7793	-	27 1/2"



26-7761

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Exhaust Lifter Control Cable Cover ..	27-7794	27-7794	27-7788	27-7794	27-7788	27-7794	27-7788	27-7794	24-7892	24-7894	15-9528
	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/-	2/6	2/-
Exhaust Lifter Control Cable Cover (short)	—	—	—	—	—	—	—	—	—	—	25-7730
Exhaust Lifter Control Cable Cover Cap	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Exhaust Lifter Control Cable Ball ..	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Exhaust Lifter Control Cable Nipple (control end)	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Exhaust Lifter Control Adjusting Screw	A202	A202	A202	A202	A202	A202	A202	A202	A202	A202	A202
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Exhaust Lifter Control Adjusting Screw Nut	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442	26-9442
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Exhaust Lifter Control Cable Adjusting Sleeve	—	—	—	—	—	—	—	—	—	—	A222
	—	—	—	—	—	—	—	—	—	—	5d.
Exhaust Lifter Control Return Spring	27-7783	—	27-7785	27-7783	27-7785	24-595	27-7785	24-595	24-595	15-1312	—
	1d.	—	1d.	1d.	1d.	3d.	1d.	3d.	3d.	3d.	—
Exhaust Lifter Control Body	27-7748	27-7748	27-7748	27-7748	27-7748	27-7748	27-7748	27-7748	24-7898	24-7898	24-7898
	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
Exhaust Lifter Control Lever	27-7753	27-7753	27-7753	27-7753	27-7753	27-7753	27-7753	27-7753	27-7753	27-7753	26-7766
	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6	1/6
Exhaust Lifter Control Lever Fulcrum Screw	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759	27-7759
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Exhaust Lifter Control Lever Fulcrum Screw Nut	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764	27-7764
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Exhaust Lifter Control Body Clip ..	27-7724	27-7724	27-7724	27-7724	27-7724	27-7724	27-7724	27-7724	24-7899	24-7899	24-7899
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Exhaust Lifter Control Body Clip Screw	27-7727	27-7727	27-7727	27-7727	27-7727	27-7727	27-7727	27-7727	28-3865	28-3865	28-3865
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
CLUTCH CONTROL (when Twist Grip Control is not fitted).											
Clutch Control, complete with cable and cover	27-9309	27-9309	27-9309	27-9309	15-9350	15-9350	15-9350	15-9350	24-9191	24-9191	25-9292
	17/-	17/-	17/-	17/-	17/-	17/-	17/-	17/-	17/-	17/-	17/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



A 202



27-9573



27-7768



A 222

15-9528	-	32
24-7892	-	254
25-7730	-	6
27-7724	-	23 1/2
27-7768	-	30 1/4
24-7894	-	36 1/4



27-7759



24-7898
27-7748



24-7899
27-7724



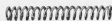
28-3865
27-7727



26-7766



26-8442
27-7764



15-1312 27-7783
24-595 27-7785



EA-128



27-7753

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

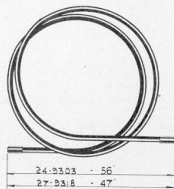
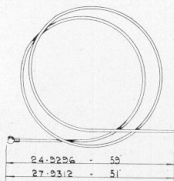
Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Clutch Control, complete less cable and cover	27-9302 10/6	27-9302 10/6	27-9302 10/6	27-9302 10/6	27-9302 10/6	27-9302 10/6	27-9302 10/6	27-9302 10/6	26-9414 10/6	26-9414 10/6	26-9414 10/6
Clutch Control Cable	27-9312 1/6	27-9312 1/6	27-9312 1/6	27-9312 1/6	27-9312 1/6	27-9312 1/6	27-9312 1/6	27-9312 1/6	24-9296 1/6	24-9296 1/6	24-9296 1/6
Clutch Control Cable Cover	27-9318 4/-	27-9318 4/-	27-9318 4/-	27-9318 4/-	27-9318 4/-	27-9318 4/-	27-9318 4/-	27-9318 4/-	24-9303 4/-	24-9303 4/-	24-9303 4/-
Clutch Control Cable Cover Cap	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.
Clutch Control Cable Nipple	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.	27-9329 1d.
Clutch Control Cable Quick Adjusting Screw	24-4180 6d.	24-4180 6d.	24-4180 6d.	24-4180 6d.	25-9360 6d.	25-9360 6d.	25-9360 6d.	25-9360 6d.	24-4180 6d.	24-4180 6d.	25-9360 6d.
Clutch Control Cable Quick Adjusting Screw Locknut	24-4185 3d.	24-4185 3d.	24-4185 3d.	24-4185 3d.	25-9365 3d.	25-9365 3d.	25-9365 3d.	25-9365 3d.	24-4185 3d.	24-4185 3d.	25-9365 3d.
Clutch Control Lever Body	27-9341 5/3	27-9341 5/3	27-9341 5/3	27-9341 5/3	27-9341 5/3	27-9341 5/3	27-9341 5/3	27-9341 5/3	26-9425 5/3	26-9425 5/3	26-9425 5/3
Clutch Control Lever	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6	26-9419 4/6
Clutch Control Fulcrum Pin	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.	26-9441 4d.
Clutch Control Fulcrum Pin Nut	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.	26-9442 1d.
Clutch Control Cable Gripping Pin	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.
Clutch Control Cable Gripping Pin Washer	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.
Clutch Control Cable Gripping Pin Nut	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.
Clutch Control Lever Roller	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.
Clutch Control Body Clip	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	26-9470 6d.	26-9470 6d.	26-9470 6d.
Clutch Control Body Clip Screw	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.	EB379(2) 1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

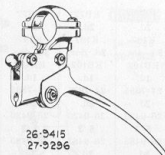
DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.99 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10
Clutch Control Cable Clip	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.	27-8932 2d.
FRONT BRAKE CONTROL (when Twist Grip Control is not fitted).											
Front Brake Control, complete with cable, cover and adjusting sleeve ..	27-9295 19/9	27-9295 19/9	27-9295 19/9	27-9295 19/9	27-9295 19/9	27-9295 19/9	27-9295 19/9	27-9295 19/9	26-9408 19/9	26-9408 19/9	26-7655 19/9
Front Brake Control, less cable, cover, and sleeve	27-9296 13/6	27-9296 13/6	27-9296 13/6	27-9296 13/6	27-9296 13/6	27-9296 13/6	27-9296 13/6	27-9296 13/6	26-9415 13/6	26-9415 13/6	26-9415 13/6
Front Brake Cable	27-9629 1/-	27-9629 1/-	27-9629 1/-	27-9629 1/-	27-9629 1/-	27-9629 1/-	27-9629 1/-	27-9629 1/-	24-7842 1/6	24-7842 1/6	26-7734 1/6
Front Brake Cable Cover	27-9636 2/-	27-9636 2/-	27-9636 2/-	27-9636 2/-	27-9636 2/-	27-9636 2/-	27-9636 2/-	27-9636 2/-	24-7843 2/-	24-7843 2/-	26-7735 2/-
Front Brake Cable Cover Cap	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.	27-9353(2) 1d.
Front Brake Cable Ball Nipple (brake end)	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	24-7729 2d.	27-9329 1d.	27-9329 1d.	27-9329 1d.
Front Brake Cable Quick Adjusting Screw	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.	24-7838 6d.
Front Brake Cable Quick Adjusting Screw Locknut	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.	24-7844 3d.
Front Brake Rod Outer Sleeve	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	24-7824 1/-	26-7806 1/-
Front Brake Rod Outer Sleeve (open mudguard)	—	—	—	—	—	—	—	—	24-7827 1/-	24-7827 1/-	—
Front Brake Rod Adjusting Sleeve ..	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	24-7832 1/-	26-7805 1/-
Front Brake Rod Adjusting Sleeve Nut	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.	15-239 1/6 doz.
Front Brake Rod, complete with toggle end	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7816 2/-	24-7815 2/-	24-7815 2/-	26-7801 2/-
Front Brake Rod, complete with toggle end (open type mudguard)	—	—	—	—	—	—	—	—	26-7670 2/-	26-7670 2/-	26-7668 2/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 298.

HANDLEBAR CONTROLS.



24-7843	-	16"
26-7735	-	20"
27-9636	-	13 1/2"



26-9415
27-9296



24-7842	-	19 1/2"
26-7734	-	23 3/4"
27-9629	-	17 1/4"



24-7827

24-7815	-	18 7/8"
24-7816	-	17 1/8"
26-7668	-	20 3/4"
26-7670	-	19 1/16"
26-7801	-	18 3/16"



27-8932



15-239



27-9353



24-7838



24-7824
26-7806



24-7844



26-7805
24-7832



27-9329
24-7729

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Front Brake Rod Toggle End Screw	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.	EB72 2d.
Front Brake Rod Toggle End Screw	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197
Spring Washer	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.
Front Brake Rod Toggle End Nut ..	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.	EB102 1d.
Front Brake Rod Spring	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	24-7835 2d.	26-7807 2d.
Front Brake Control Lever	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3	26-9420 5/3
Front Brake Control Lever Roller ..	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.	26-9483 3d.
Front Brake Control Lever Body ..	27-9342 6/-	27-9342 6/-	27-9342 6/-	27-9342 6/-	27-9342 6/-	27-9342 6/-	27-9342 6/-	27-9342 6/-	26-9426 6/-	26-9426 6/-	26-9426 6/-
Front Brake Ratchet Pawl, complete with cap and spring	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3	26-9486 1/3
Front Brake Control Lever Fulcrum	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)	26-9441(2)
Pin	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.	4d.
Front Brake Control Lever Fulcrum	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)	26-9442(2)
Pin Nut	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Brake Control Body Clip ..	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	27-9349 6d.	26-9470 6d.	26-9470 6d.	26-9470 6d.
Front Brake Control Body Clip Screw	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.	EB379 1d.
Front Brake Control Cable Gripping	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	26-9433 3d.	25-9433 3d.	26-9433 3d.	26-9433 3d.
Pin	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Front Brake Control Cable Gripping	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.	26-9462 1d.
Pin Washer	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Front Brake Control Cable Gripping	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.	15-241 1/6 doz.
Pin Nut	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.	1/6 doz.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

When ordering Twist Grip Controls please state if Control is required for Throttle or Ignition.

When ordering Cables and Covers state length.

See particulars of equipment on pages 352 and 353.

HANDLEBAR CONTROLS.



EB-72



K 197



EB-102



24-7835
26-7807



26-9483



26-9462



26-9426
27-9342



26-9420



26-9470
27-9349



26-9441



15-241
26-9442



26-9486



EB379



26-9433

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

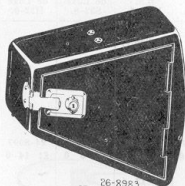
TOOLS AND SUNDRIES.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1 EXPORT.	3.49 S.V. L32 2	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. de Luxe W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
TOOLBOX.											
Toolbox, complete with clips	27-8993	27-8993	27-8993	27-8993	27-8993	27-8993	27-8993	27-8993	24-8912	24-8912	26-8982
	8/-	8/-	8/-	8/-	8/-	8/-	8/-	8/-	8/-	8/-	8/-
Toolbox only	27-8998	27-8998	27-8998	27-8998	27-8998	27-8998	27-8998	27-8998	24-8916	24-8916	26-8983
	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-	7/-
Toolbox Chainstay Clip	15-8923	15-8923	15-8923	15-8923	15-8923	15-8923	15-8923	15-8923	24-8927(2)	24-8927(2)	24-8927(2)
	6d.	6d.	6d.	6d.	6d.	6d.	6d.	6d.	3d.	3d.	3d.
Toolbox Backstay Clip	27-9001(2)	27-9001(2)	27-9001(2)	27-9001(2)	27-9001(2)	27-9001(2)	27-9001(2)	27-9001(2)	24-8928	24-8928	24-8928
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Toolbox Clip Bolt	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)
	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.
Toolbox Clip Bolt Spring Washer ..	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)
	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.	3d. doz.
Toolbox Wing Nut	27-9006(3)	27-9006(3)	27-9006(3)	27-9006(3)	—	—	—	—	—	—	—
	6d.	6d.	6d.	6d.	—	—	—	—	—	—	—
Toolbox Clip Bolt Nut	—	—	—	—	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)
	—	—	—	—	1d.	1d.	1d.	1d.	1d.	1d.	1d.
Toolbox Clip Bolt Inside Washer ..	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)
	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.	1d.
TOOLBOX (Blue Star Models).											
Toolbox, complete with clips	—	—	—	—	—	15-8933	—	15-8933	—	—	—
	—	—	—	—	—	6/6	—	6/6	—	—	—
Toolbox only	—	—	—	—	—	15-8934	—	15-8934	—	—	—
	—	—	—	—	—	5/-	—	5/-	—	—	—
Toolbox Stay Clips	—	—	—	—	—	28-3612(4)	—	28-3612(4)	—	—	—
	—	—	—	—	—	3d.	—	3d.	—	—	—
Toolbox Clip Bolt Inside Washer ..	—	—	—	—	—	M391(2)	—	M391(2)	—	—	—
	—	—	—	—	—	1d.	—	1d.	—	—	—
Toolbox Clip Bolt	—	—	—	—	—	15-233(2)	—	15-233(2)	—	—	—
	—	—	—	—	—	1d.	—	1d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

TOOLS AND SUNDRIES.



26-8983
27-8998



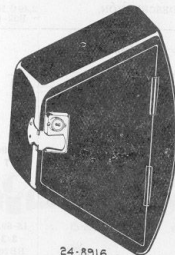
15-8923



K197



15-234



24-8916



15-237



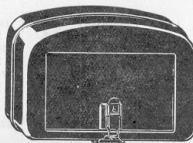
15-233



27-9001
24-8927
24-8928



M391



15-8934



27-9006



28-3612

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Toolbox Clip Bolt Washer	—	—	—	—	—	15-238(2) 1d.	—	15-238(2) 1d.	—	—	—
Toolbox Clip Bolt Nut	—	—	—	—	—	EB113(2) 1d.	—	EB113(2) 1d.	—	—	—
TOOLS.											
Toolbag, complete with tools	27-8908 £1 7 3	27-8908 £1 7 3	27-8907 £1 4 6	27-8908 £1 7 3	15-8937 £1 6 0	15-8938 £1 12 0	15-8937 £1 6 0	15-8944 £1 12 0	24-8998 £2 0 0	24-8997 £1 14 0	26-8987 £1 11 9
Toolbag, complete with tools (Blue Star Models)	—	—	—	—	—	15-8936 £1 13 4	—	24-8999 £1 13 4	—	—	—
Toolbag, complete with tools (G.P.O.)	—	—	—	—	27-8917 £1 5 3	—	—	—	—	24-9003 £1 14 9	—
Toolbag only	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3	15-8930 3/3
Screwdriver	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.	EB261 9d.
Adjustable Spanner	—	—	—	—	—	—	—	—	EB262 6/-	EB262 6/-	EB262 6/-
Pliers	—	—	—	—	—	—	—	—	EB263 3/-	EB263 3/-	EB263 3/-
Box Spanner	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3	15-832 2/3
Tappet Spanner	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3	M268 2/3
Tappet Spanner	27-8925 9d.	27-8925 9d.	27-8928 9d.	27-8925 9d.	27-8928 9d.	27-8925 9d.	27-8928 9d.	27-8925 9d.	27-8925 9d.	—	27-8928 9d.
Tappet Spanner	—	—	27-8927 9d.	—	27-8927 9d.	—	27-8927 9d.	—	—	—	—
Tappet Tube Locknut and Guide Spanner	—	—	—	—	—	27-8935 1/6	—	27-8935 1/6	—	—	—
B.S.A. Double-ended Spanner	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6	EB259 1/6

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

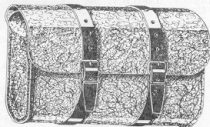
TOOLS AND SUNDRIES.



15-238



EB113



15-8930



EB 261



EB 262



EB-263



15-832



27-8925



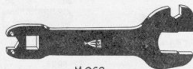
27-8927



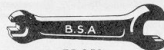
27-8928



27-8935



M.268



EB 259

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32 9.	9.86 S.V. W.T. G32 10.
Sparking Plug and Cone Spanner ..	—	—	24-8955	—	24-8955	24-8955	24-8955	24-8955	24-8955	24-8955	—
			1/6		1/6	1/6	1/6	1/6	1/6	1/6	
Cush Drive and Clutch Spanner ..	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	—
	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	1/9	
Tubular Spanner	27-8943	27-8943	—	27-8943	27-8943	27-8943	27-8943	27-8943	24-8956	24-8956	27-8943
	1/-	1/-		1/-	1/-	1/-	1/-	1/-	1/3	1/3	1/-
Tubular Spanner Tommy Bar ..	27-8944	27-8944	—	27-8944	27-8944	27-8944	27-8944	27-8944	24-8957	24-8957	27-8944
	3d.	3d.		3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Valve Cap and Spindle Nut Spanner	—	—	S166	—	S166	S166	S166	S166	S166	S166	S166
			1/6		1/6	1/6	1/6	1/6	1/6	1/6	1/6
Valve Removing Tool	27-825	27-825	—	27-825	—	27-825	—	27-825	24-8974	—	—
	3/6	3/6		3/6		3/6		3/6	3/6		
Valve Grinding Tool	15-8950	15-8950	—	15-8950	—	15-8950	—	24-8983	24-8983	—	—
	1/6	1/6		1/6		1/6		1/6	1/6		
Clutch Assembly Tool	27-8970	27-8970	27-8970	27-8970	27-8970	27-8970	27-8970	27-8970	—	—	—
	1/-	1/-	1/-	1/-	1/-	1/-	1/-	1/-			
Carburettor Spanner	15-8945	15-8945	15-8945	15-8945	15-8945	15-8945	15-8945	15-8945	—	—	—
	1/3	1/3	1/3	1/3	1/3	1/3	1/3	1/3			
Hub and Union Spanner	—	—	—	—	—	—	—	—	—	—	M269
											1/9
Induction Pipe Spanner	—	—	—	—	—	—	—	—	—	—	M271
											3d.
Grease Gun (Tecalemit)	28-4265	28-4265	28-4265	28-4265	28-4265	28-4265	28-4265	28-4265	26-8995	26-8995	26-8995
					<i>Price s on application.</i>						
Speedometer Drive Spanner	M271	M271	M271	M271	M271	M271	M271	M271	M271	M271	M271
	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.	3d.
Gearbox Box Spanner (4-speed) ..	—	—	—	—	24-8981	24-8981	24-8981	24-8981	24-8981	24-8981	—
					3d.	3d.	3d.	3d.	3d.	3d.	
Chainwheel Bearing Locking Washer Bolt	—	—	—	—	—	—	—	—	24-8972	24-8972	—
									4d.	4d.	
Chainwheel Bearing Locking Washer	—	—	—	—	—	—	—	—	24-8971	24-8971	—
									3d.	3d.	
Gearbox Adjusting Spanner (G.P.O.)	—	—	—	—	27-8925	—	—	—	—	—	—
					9d.						

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

TOOLS AND SUNDRIES.



24-8955



EB166



27-8343



5166



15-8945



24-8974
27-825



27-8925



M271



15-8950
24-8983



24-8981



27-8970



M269



24-8956



24-8957
27-8944



24-8972



24-8971



28-4265 26-8995

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
SUNDRIES.											
Transmission Chain, front (56 links)..	—	—	—	—	—	—	—	—	—	—	S249
Transmission Chain, front (57 links)..	—	—	—	—	—	—	—	—	—	—	Price on application.
Transmission Chain, front (60 links)..	27-8750	27-8750	—	—	—	—	—	—	—	—	25-8909
Transmission Chain, front (61 links)..	—	—	27-8753	—	—	—	—	—	—	—	Price on application.
Transmission Chain, front (62 links)..	—	—	—	15-819	15-819	15-819	—	—	—	—	—
Transmission Chain, front (63 links)..	—	—	—	—	15-820	15-820	15-820	15-820	—	—	—
Transmission Chain, front (68 links)..	—	—	—	—	—	—	—	—	—	24-8930	—
Transmission Chain, front (69 links)..	—	—	—	—	—	—	—	—	—	—	Price on application.
Transmission Chain, front (70 links)..	—	—	—	—	—	—	—	—	—	24-8931	—
Transmission Chain, rear	27-8752	27-8752	27-8752	27-8752	24-8713	24-8713	15-817	15-817	24-8940	24-8940	25-8912
Transmission Chain, rear (G.P.O.) ..	—	—	—	—	15-8968	—	—	—	—	—	—
Front Chain Connecting Link (for B.S.A. Chain)	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	S255A
Front Chain Double Connecting Link (for B.S.A. Chain)	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	24-8979
Front Chain Cranked Link (for B.S.A. Chain)	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	24-8977 *
Rear Chain Connecting Link (for B.S.A. Chain)	27-8746	27-8746	27-8746	27-8746	15-816	15-816	15-816	15-816	S255A	S255A	S255A
Rear Chain Double Connecting Link (for B.S.A. Chain)	27-8810	27-8810	27-8810	27-8810	15-8976	15-8976	15-8976	15-8976	24-8979	24-8979	24-8979

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

TOOLS AND SUNDRIES.



5-249	-	56	LINKS	-	5/8	PITCH	x	375
25-8909	-	57		-	5/8		x	375
27-8750	-	60		-	1/2		x	305
27-8753	-	61		-	1/2		x	305
15-819	-	62		-	1/2		x	305
15-820	-	63		-	1/2		x	305
24-8930	-	68		-	1/2		x	305
24-8931	-	69		-	1/2		x	305
24-8932	-	70		-	1/2		x	305



27-8752	-	112	LINKS	-	1/2	PITCH	x	305
24-8713	-	95		-	5/8		x	250
15-817	-	96		-	5/8		x	250
24-8940	-	93		-	5/8		x	375
25-8912	-	103		-	5/8		x	375
15-8968	-	94		-	5/8		x	250



27-8746 15-816
S255 A



24-8979 27-8810
15-8976



27-8805 24-8977

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Rear Chain Cranked Link (for B.S.A. Chain)	27-8805	27-8805	27-8805	27-8805	15-8972	15-8972	15-8972	15-8972	24-8977	24-8977	24-8977
Connecting Link Key, $\frac{1}{8}$ " chain (for B.S.A. Chain)	—	—	—	—	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985
Tyre Inflator	27-8958	27-8958	27-8958	27-8958	27-8958	27-8958	27-8958	27-8958	15-9000	15-9000	15-9000
Tyre Inflator (G.P.O.)	2/6	2/6	2/6	2/6	2/6	2/6	2/6	2/6	4/6	4/6	4/6
Chain Rivet Extractor	—	—	—	—	EB245A	—	—	—	—	EB245A	—
Speedometer Bracket	—	—	—	—	6/6	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995
Speedometer Bracket Bolt	—	—	—	—	1/9	1/9	1/9	1/9	1/9	1/9	1/9
Speedometer Outer Cover Flexible Spring Guard	15-9038	15-9038	15-9038	15-9038	15-9032	15-9032	15-9032	15-9032	15-9032	15-9032	—
Oil Gauge Pipe Clip	6d.	6d.	6d.	6d.	2/6	2/6	2/6	2/6	2/6	2/6	—
Carburettor and H.T. Cable Clip	27-9360	27-9360	27-9360	27-9360	M413(2)	M413(2)	M413(2)	M413(2)	M413(2)	M413(2)	—
Cables and H.T. Cable Clip	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	2d.	—
Maglita Ignition Cable Guard	27-7715	27-7715	—	—	15-9038	15-9038	15-9038	15-9038	15-9038	15-9038	15-9038
Lighting Cable Clip	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	6d.	6d.	6d.	6d.	6d.	6d.	6d.
Cable Clip (Shamrock Pattern)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	—	—	—	—	27-8930	27-8930	—
Cable Clip ($\frac{1}{8}$ " triple)	27-8952	27-8952	27-8952	27-8952	1d.	1d.	1d.	1d.	1d.	1d.	—
Cable Clip (1" double)	—	—	—	—	—	—	—	—	—	—	—
Cable Clip (1 $\frac{1}{4}$ " double)	—	—	—	—	24-8945	24-8945	24-8945	24-8945	24-8945	24-8945	24-8945
	—	—	—	—	1d.	1d.	1d.	1d.	1d.	1d.	1d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

TOOLS AND SUNDRIES.



15-8972 24-8977
27-8805



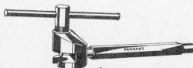
24-8985



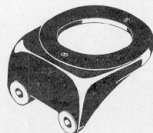
27-8958



EB 245 A 15-9000.



24-8995



15-9032



M413



15-9038



27-8930



27-7715



27-9360



27-8953



25-8980



24-8944



27-8952



24-8945



24-8946

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Cable Clip (double), H.T. Cable ..	—	—	—	—	—	—	—	—	—	—	26-8980 1d.
Lighting Cable Clip	—	—	—	—	—	—	—	—	24-8967 1d.	24-8967 1d.	—
Cable Clip (oil gauge pipe)	—	—	—	—	EB368 1d.	EB368 1d.	EB368 1d.	EB368 1d.	EB368 1d.	EB368 1d.	—
Inlet Valve, complete with spring, etc.	27-1142 9/10	27-1142 9/10	15-1198 6/6	15-1213 10/2	15-1198 6/6	15-1214 10/2	15-1198 6/6	24-1412 10/4	24-485 10/4	15-1198 6/6	15-1198 6/6
Exhaust Valve, complete with spring, etc.	27-1142 9/10	27-1142 9/10	15-1205 9/-	15-1213 10/2	15-1205 9/-	15-1214 10/2	15-1205 9/-	24-1412 10/4	24-485 10/4	15-1205 9/-	15-1205 9/-
Inlet Valve, complete with spring, etc. (Blue Star Models)	—	—	—	—	—	15-1217 10/4	—	24-1475 10/6	—	—	—
Exhaust Valve, complete with spring, etc. (Blue Star Models)	—	—	—	—	—	15-1217 10/4	—	24-1475 10/6	—	—	—
Wooden Valve Holder	15-843 6d.	15-843 6d.	S167 6d.	15-843 6d.	S167 6d.	S167 6d.	S167 6d.	24-8987 6d.	24-8987 6d.	S167 6d.	S167 6d.
Lamp Bracket, complete with nut ..	—	24-8962(2)	—	—	—	Prices on application.		—	24-8961(2)	24-8961(2)	24-8961(2)
Lamp Bracket (top)	27-9031 3d.	—	27-9031 3d.	27-9031 3d.	27-9022(2) 1/-	27-9022(2) 1/-	27-9022(2) 1/-	27-9022(2) 1/-	—	—	—
Lamp Bracket (bottom)	27-9032 3d.	—	27-9032 3d.	27-9032 3d.	27-9023(2) 1/-	27-9023(2) 1/-	27-9023(2) 1/-	27-9023(2) 1/-	—	—	—
Lamp Bracket (top), when Bosch head- lamp fitted	27-9036 1/-	—	27-9036 1/-	27-9036 1/-	—	—	—	—	—	—	—
Lamp Bracket (bottom), when Bosch headlamp fitted	27-9037 3d.	—	27-9037 3d.	27-9037 3d.	27-9024(2) 1/-	27-9024(2) 1/-	27-9024(2) 1/-	27-9024(2) 1/-	—	—	—
Lamp Bracket (top), when acetylene lighting fitted	27-9034 3d.	—	27-9034 3d.	27-9034 3d.	—	—	—	—	—	—	—
Lamp Bracket (bottom), when acety- lene lighting fitted	27-9035 3d.	—	27-9035 3d.	27-9035 3d.	—	—	—	—	—	—	—
Lamp Bracket (bottom), when M.C. 140 Lamp fitted	—	—	—	—	27-9036 1/-	27-9036 1/-	27-9036 1/-	27-9036 1/-	—	—	—
Lamp Bracket (top), when M.C. 140 Lamp fitted	—	—	—	—	27-9021 1/-	27-9021 1/-	27-9021 1/-	27-9021 1/-	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 312.

TOOLS AND SUNDRIES.



26-8980



SI67



15-1213 24-1412
15-1214 24-1475
15-1217 24-485
27-1142



15-1198



15-1205



24-8987
15-843



E8-368
24-8967



24-8961
24-8962



27-9037



27-9034



27-9031



27-9035



27-9023 27-9024



27-9032



27-9021
27-9022
27-9036

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
Lamp Bracket Top Bolt	15-233(2) 1d.	—	15-233(2) 1d.	15-233(2) 1d.	15-8993(2) 1d.	15-8993(2) 1d.	15-8993(2) 1d.	15-8993(2) 1d.	—	—	—
Lamp Bracket Top Bolt, when electric horn is fitted	—	—	—	—	15-8992(2) 1d.	15-8992(2) 1d.	15-8992(2) 1d.	15-8992(2) 1d.	—	—	—
Lamp Bracket Bottom Bolt	15-233(2) 1d.	—	15-233(2) 1d.	15-233(2) 1d.	15-8994(2) 1d.	15-8994(2) 1d.	15-8994(2) 1d.	15-8994(2) 1d.	—	—	—
Lamp Bracket Bolt Nut	A223(4) 1d.	—	A223(4) 1d.	A223(4) 1d.	15-1359(4) 2d.	15-1359(4) 2d.	15-1359(4) 2d.	15-1359(4) 2d.	—	—	—
Electric Horn Bracket	—	—	—	—	15-9033 6d.	15-9033 6d.	15-9033 6d.	15-9033 6d.	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

See particulars of equipment on pages 352 and 353.

TOOLS AND SUNDRIES.



15-233



15-8992

15-8993

15-8994



15-1359



A 223



15-9033

Why you
should buy

Genuine B.S.A. Spares

Every owner of a B.S.A. Motor Cycle is strongly advised to buy only genuine B.S.A. Spare Parts when replacements become necessary.

ENGINE AND FRAME NUMBERS, 1932 MODEL MOTOR CYCLES.

The key letter which will be used with the numbers stamped on all engines and frames of B.S.A. Motor Cycles for the 1932 Season will be "Z."

When ordering motor cycle spare parts it is essential that the engine and frame numbers be given in full. Thus, "Engine No. Z9.101, Frame No. Z8.101" would indicate that the replacement parts are required for a Model H32-9 5.57 h.p. S.V.

ENGINE AND FRAME PREFIX LETTERS.

	<i>Model.</i>	<i>Engine.</i>	<i>Frame.</i>
B32-1	2.49 h.p. O.H.V.	Z1 ...	Z1
L32-2	3.49 h.p. S.V.	Z2 ...	Z1
L32-3	3.49 h.p. O.H.V. Special	Z3 ...	Z3
L32-4	3.49 h.p. S.V. de Luxe	Z4 ...	{ Z4 Hand Gear Change Z5 Foot Gear Change
L32-5	3.49 h.p. O.H.V. de Luxe	Z5 ...	{ Z4 Hand Gear Change Z5 Foot Gear Change
* L32-5	3.49 h.p. O.H.V. Blue Star Z5 or Z11	{ Z4 Hand Gear Change Z5 Foot Gear Change
W32-6	4.99 h.p. S.V.	Z6 ...	{ Z6 Hand Gear Change Z7 Foot Gear Change
W32-7	4.99 h.p. O.H.V.	Z7 ...	{ Z6 Hand Gear Change Z7 Foot Gear Change
** W32-7	4.99 h.p. O.H.V. Blue Star Z7 or Z12	{ Z6 Hand Gear Change Z7 Foot Gear Change
S32-8	4.93 h.p. O.H.V. de Luxe	Z8 ...	Z8
H32-9	5.57 h.p. S.V. de Luxe	Z9 ...	Z8
G32-10	9.86 h.p. S.V.	Z10 ...	Z10

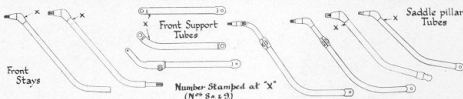
* Note Engines The engines fitted to the 3.49 h.p. O.H.V. Blue Star models have the prefix Z5 up to Engine No. Z5.1050, after which the Blue Star engines have the prefix Z11.

** Note Engines The engines fitted to the 4.99 h.p. O.H.V. Blue Star models have the prefix Z7 up to Engine No. Z7 462, after which the Blue Star engines have the prefix Z12.

FRONT STAYS, FRONT SUPPORT TUBES, SADDLE PILLAR TUBES.

(See Footnote.)

1932

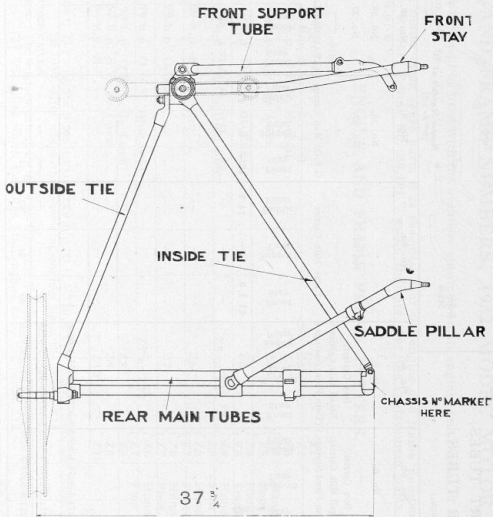


Chassis ..	No. 6b.			No. 6c.			No. 8a.			No. 9.			No. 20.			No. 21.		
Bodies fitted	No. 6.			No. 6.			No. 33.			No. 36.			No. 36.			No. 15, No. 20,		
	Box Carrier.			Box Carrier.			Large Milk Carrier			G.P.O. Mail Carrier.			G.P.O. Mail Carrier.			No. 22, No. 23,		
	Small Milk Carrier.			Small Milk Carrier												No. 24.		
	(Twin Front Springs.)			(Twin Front Springs.)												No. 30 Light Box Carrier.		
MODELS	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar
Price							£1 1 0	12/-	14/3	12/-	8/-	11/-						
3.49h.p. S.V. de Luxe L32-4	—	—	—	—	—	—	—	—	—	27	43	44	3-1273	43	44	3-1273	3-9260	3-9261
3.49h.p. O.H.V. de Luxe L32-5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9261
5.57h.p. O.H.V. "Blue Star" L32-5	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9291
4.99h.p. S.V. .. W32-6	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9261
4.99h.p. O.H.V. .. W32-7	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9261
4.93h.p. O.H.V. "Blue Star" W32-7	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9291
4.93h.p. O.H.V. de Luxe S32-8	3-9274	3-9275	3-9258	3-9274	3-9275	3-9258	—	—	—	—	—	—	—	—	—	3-1273	3-9260	3-9261
5.57h.p. S.V. de Luxe H32-9	3-9274	3-9275	3-9258	3-9274	3-9275	3-9258	—	—	—	—	—	—	3-1273	3-9260	3-9261	3-1273	3-9260	3-9261
9.86h.p. S.V. W.T. G32-10	3-9274	3-9278	3-9258	3-9274	3-9278	3-9258	50	51	52	—	—	—	—	—	—	3-1273	3-1279	3-9261

NOTE.—Nos. 6b, 6c, 20, and 21 SIDECAR CHASSIS.—Where the connections on these Chassis are of the adjustable type, the numbers in the above chart refer to the Stays complete, and if only portions of the Stays are required, details of these will be found on pages 322 to 326.

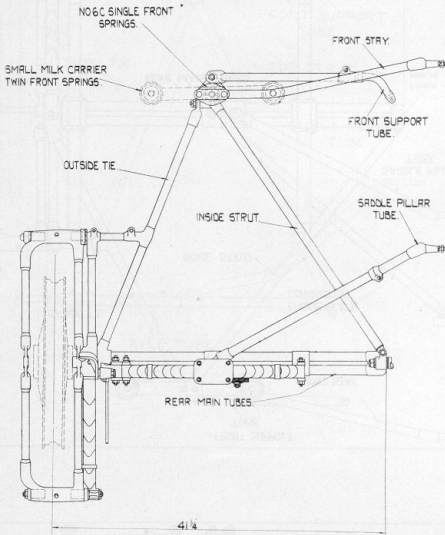
When ordering Front Stays, Support Tubes, or Saddle Tubes, state name and number of required part as on above chart.

No. 6b B.S.A. SIDECAR CHASSIS.

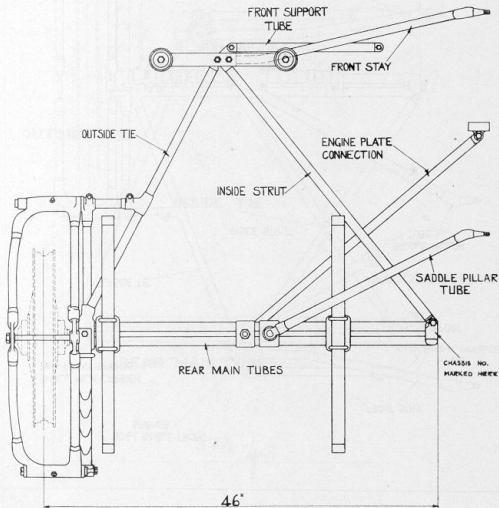


No. 6c B.S.A. SIDECAR CHASSIS.

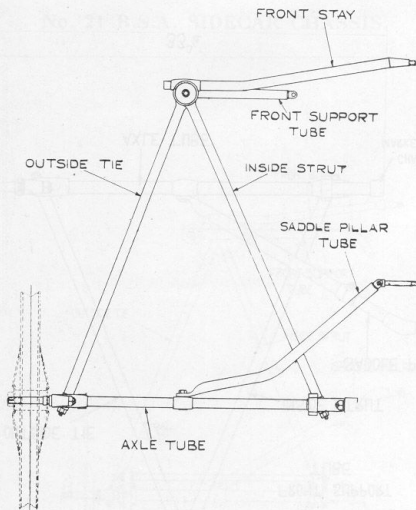
(SPRUNG WHEEL.)



No. 8a Large Milk Carrier
B.S.A. SIDECAR CHASSIS.
(SPRUNG WHEEL.)

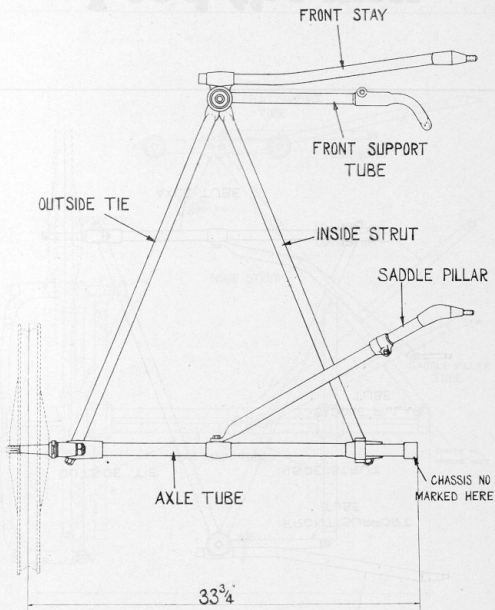


No. 9 B.S.A. SIDECAR CHASSIS.

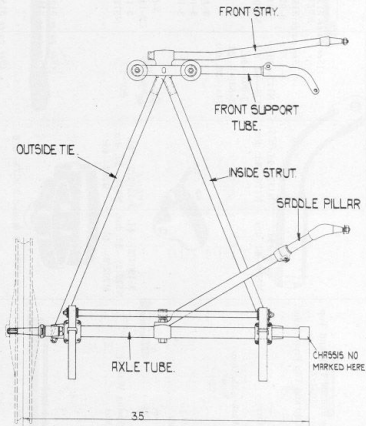


**Lead the way
on a B·S·A**

No. 20 B.S.A. SIDECAR CHASSIS.



No. 21 B.S.A. SIDECAR CHASSIS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

SIDECAR CHASSIS PARTS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.

No. 6a

No. 6c

No. 8a

No. 9

No. 20

No. 21

FRONT STAY.

Front Stay, comprising Front Stay Spindle Tube and Top

Front Cone

(See page 315.)

Front Stay, comprising Tube End Cup and Top Front Cone

Front Stay (G.P.O.)

(See page 315.)

Front Stay Cone Nut

N177—9d.

N177—9d.

N177—9d.

3-9284—12/-

N177—9d.

N177—9d.

Front Stay Cone Nut Spring Washer

N176—6d. doz.

N176—6d. doz.

N176—6d. doz.

N176—6d. doz.

N176—6d. doz.

N176—6d. doz.

Front Stay Spindle Nut (bottom)

—

—

3-901—9d.

—

—

—

Front Stay Spindle Adjustment Washer (bottom) ..

—

—

C2-83(4)—2d.

—

—

—

Front Stay Spindle Split Pin

—

—

K74A—2d. doz.

—

—

—

Front Connecting Lug

—

—

—

3-1028—4/6

3-1028—4/6

3-1373—3/6

Front Connecting Lug Bolt

—

—

—

3-1029—1/-

3-1029—1/-

3-1372—1/-

Front Connecting Lug Bolt (G.P.O.)

—

—

—

3-1231—1/-

—

—

Front Connecting Lug Bolt Washer

—

—

—

—

30-729—2d.

30-729—2d.

Front Connecting Lug Bolt Nut

—

—

—

3-953—3d.

3-953—3d.

3-953—3d.

Front Connecting Lug Bolt Split Pin

—

—

—

C2-191—2d. doz.

C2-191—2d. doz.

C2-191—2d. doz.

Front Connecting Lug Clip Bolt

3-1302(2)—4d.

3-1302(2)—4d.

—

3-1048—4d.

3-1048—4d.

3-1048—4d.

Front Connecting Lug Clip Bolt Spring Washer ..

N572(2)—3d. doz.

N572—3d. doz.

—

N572—3d. doz.

N572—3d. doz.

N572—3d. doz.

Front Connecting Lug Clip Bolt Nut

M202(2)—4d.

M202—4d.

—

—

—

—

FRONT SUPPORT TUBE.

Front Support Tube, with lugs

(See page 315.)

Front Support Tube, with liner and lugs

(See page 315.)

Front Support, complete with tube, socket connection, and

clip bolt and nut (adjustable type)

3-9275—9/6

2-9275—9/6

—

—

3-9260—9/6

3-9260—9/6

Front Support Tube (adjustable type)

3-9276—5/-

3-9276—5/-

—

—

3-1276—5/-

3-1276—5/-

Front Support Tube, complete (9.86 h.p. W.T.) ..

3-9278—8/-

3-9278—8/-

—

—

3-1279—8/-

3-1279—8/-

Front Support Tube Socket Connection (adjustable type)

3-1259—4/-

3-1259—4/-

—

—

3-1259—4/-

3-1259—4/-

Front Support Tube Socket Connection Clip Bolt ..

3-1271—6d.

3-1271—6d.

—

—

3-1271—6d.

3-1271—6d.

Front Support Tube Socket Connection Clip Bolt Nut ..

M202—4d.

M202—4d.

—

—

M202—4d.

M202—4d.

Front Support Connecting Bolt (motor cycle end) ..

C2-109—4d.

C2-109—4d.

C2-109—4d.

C2-109—4d.

C2-109—4d.

C2-109—4d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350

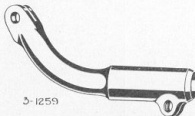
SIDECAR CHASSIS PARTS.



3-1048
3-1271



3-1372



3-1259



3-1029



3-1302



N176



3-953



N572



C2-191
K74A



N177
M202



30-729



C2-109



3-1373



3-1231



C2-83



3-901



3-9278



3-1028



3-1279



3-9260
3-9275



3-1276
3-9276

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6C	No. 8A	No. 9	No. 20	No. 21
Front Support Connecting Bolt Nut (motor cycle end) ..	15-720—2d.	15-720—2d.	15-720—2d	15-720—2d.	15-720—2d.	15-720—2d.
Front Support Bolt (sidecar end)	3-1291—4d.	3-1291—4d.	C2-109—4d.	—	—	—
Front Support Bolt Nut (sidecar end)	M202—4d.	M202—4d.	15-720—2d.	—	—	—
Footboard Tube Lug (9.86 h.p. S.V. W.T.) ..	C2-93—1/-	C2-93—1/-	C2-93—1/-	—	C2-93—1/-	C2-93—1/-
Footboard Tube Lug Adjustment Washer (9.86 h.p. S.V. W.T.)	C2-138(4)—2d.	C2-138(4)—2d.	C2-138(4)—2d.	—	C2-138(4)—2d.	—
Front Support Tube Screwed Lug	—	—	—	3-1083—1/3	—	—
Front Support Tube Screwed Lug Adjustment Washer ..	—	—	—	C2-83(2)—2d.	—	—
Front Support Bolt Spring Washer (sidecar end) ..	N572—3d. doz.	N572—3d. doz.	N572—3d. doz.	—	—	—
SADDLE PILLAR.						
Saddle Pillar Tube, comprising tube, bottom lug and top lug.	(See page 315.)					
Saddle Pillar Tube, comprising tube, liner and lug ..	(See page 315.)					
Saddle Pillar Tube (adjustable type), complete	3-9258—18/6	3-9258—18/6	—	—	3-9261—17/6	3-9261—17/6
Saddle Pillar Tube (adjustable type), complete with tube, top connection clip bolt and nut (Blue Star Models)	—	—	—	—	—	3-9291—18/-
Saddle Pillar Top Cone Connection (adjustable type) ..	3-1281—6/6	3-1281—6/6	—	—	3-1281—6/6	3-1281—6/6
Saddle Pillar Top Connection (adjustable type), Blue Star Models	—	—	—	—	—	3-1395—5/-
Saddle Pillar Bottom Tube (adjustable type), with clip	3-9279—12/-	3-9279—12/-	—	—	3-1286—11/-	3-1286—11/-
Saddle Pillar Tube (G.P.O.)	—	—	—	3-9085—11/-	—	—
Saddle Pillar Bottom Tube Clip	3-1258—2/6	3-1258—2/6	—	—	3-1258—2/6	3-1258—2/6
Saddle Pillar Bottom Tube Clip Bolt	3-1271—6d.	3-1271—6d.	—	—	3-1271—6d.	3-1271—6d.
Saddle Pillar Bottom Tube Clip Bolt Nut	M202—4d.	M202—4d.	—	—	M202—4d.	M202—4d.
Saddle Pillar Tube Top Clamp Plate	3-1221—3/-	3-1221—3/-	3-1221—3/-	—	—	—
Saddle Pillar Tube Bottom Clamp Plate	C2-61—2/6	C2-61—2/6	C2-61—2/6	—	—	—
Saddle Pillar Tube Clamp Plate Bolt	3-1012—1/-	3-1012—1/-	3-1012—1/-	—	—	—
Saddle Pillar Tube Clamp Plate Spherical Washer ..	C2-72—2d.	C2-72—2d.	C2-72—2d.	—	—	—
Saddle Pillar Tube Clamp Plate Spring Washer	N584—6d. doz.	N584—6d. doz.	N584—6d. doz.	—	—	—
Saddle Pillar Tube Clamp Plate Bolt Nut	3-1137—8d.	3-1137—8d.	3-1137—8d.	—	—	—
Saddle Pillar Tube Bottom Lug	—	—	—	3-936—3/-	3-1252—3/-	3-1252—3/-
Saddle Pillar Tube Bottom Lug Bolt	—	—	—	3-937—4d.	3-1289—1/-	3-1289—1/-

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



C2-93



3-1083



3-1271



3-1012



3-1289



C2-83



N 572
N 584



3-936



3-9279



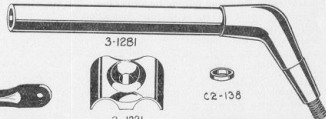
3-1286



M 202
3-1137
15-720



C2-109
3-937



3-1281



3-1221



C2-138



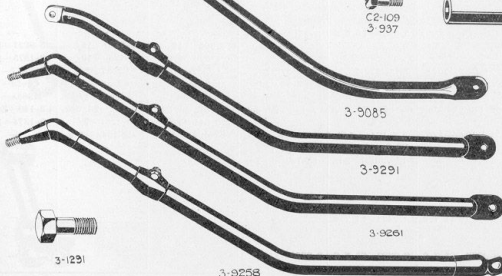
C2-61



3-1252
3-1258



C2-72



3-9085

3-9291

3-9261

3-9258



3-1291



3-1395

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6C	No. 8A	No. 9	No. 20	No. 21
Saddle Pillar Tube Bottom Lug Spherical Washer ..	—	—	—	—	3-1290(2)—2d.	3-1290(2)—2d.
Saddle Pillar Tube Bottom Lug Spring Washer ..	—	—	—	N572—3d. doz.	N572—3d. doz.	N572—3d. doz.
Saddle Pillar Tube Bottom Lug Nut ..	—	—	—	—	M202—4d.	M202—4d.
Saddle Pillar Connecting Bolt (Blue Star) ..	—	—	—	—	—	3-1393—2/-
Saddle Pillar Connecting Bolt Nut (Blue Star) ..	—	—	—	—	—	3-1137—8d.
Saddle Pillar Tube Top Cone Nut ..	3-1137—8d.	3-1137—8d.	3-1137—8d.	3-1137—8d.	3-1137—8d.	3-1137—8d.
Saddle Pillar Tube Top Cone Spring Washer ..	N584—6d. doz.	N584—6d. doz.	N584—6d. doz.	N584—6d. doz.	N584—6d. doz.	N584—6d. doz.
Saddle Pillar Tube Lug Bolt (Blue Star Models) ..	—	—	—	—	—	C2-109—4d.
Saddle Pillar Tube Lug Bolt Nut (Blue Star Models) ..	—	—	—	—	—	15-720—2d.
MAIN FRAME.						
Main Frame, comprising tubes, main rear connection, wheel bracket with bush, and outside tie swivel lug ..	3-9281—£4 5 0	—	—	—	—	—
Main Frame, comprising tubes, main rear connection, outside tie swivel lug, anchor lug, anchor "T" lug, shackle and wheel spring brackets ..	—	3-9297—£6 0 0	3-9219—£6 0 0	—	—	—
Axle Tube, complete ..	—	—	—	3-9086—12/-	3-9227—15/-	3-9227—15/-
Main Rear Connection Bracket ..	—	—	—	3-940—8/6	3-1250—10/-	3-1375—11/-
Main Rear Connection Spherical Washer ..	C2-57—2d.	C2-57—2d.	C2-57—2d.	C2-57—2d.	C2-57—2d.	C2-57—2d.
Main Rear Connection Double Spring Washer ..	C2-58—2d.	C2-58—2d.	C2-58—2d.	C2-58—2d.	C2-58—2d.	C2-58—2d.
Main Rear Connection Nut ..	M365A—1/-	M365A—1/-	M365A—1/-	M365A—1/-	M365A—1/-	M365A—1/-
Main Rear Connection Split-pin ..	C2-140—2d. doz.	C2-140—2d. doz.	C2-140—2d. doz.	C2-140—2d. doz.	C2-140—2d. doz.	C2-140—2d. doz.
Wheel Bracket ..	—	—	—	3-941—7/6	3-1251—9/-	3-1374—10/-
Wheel Bracket Bush ..	C2-104A—1/6	C2-104A—1/6	—	C2-104A—1/6	C2-104A—1/6	—
Anchor Lug and Anchor "T" Lug Bolt ..	—	C2-201(2)—6d.	C2-201(2)—6d.	—	—	—
Anchor Lug and Anchor "T" Lug Bolt Nut ..	—	15-720(2)—2d.	15-720(2)—2d.	—	—	—
INSIDE STRUT.						
Inside Strut, comprising tube, rear lug, front connecting lug, spring stud and pin (for single front spring) ..	3-9280—£1 7 0	3-9280—£1 7 0	—	—	—	—
Inside Strut, comprising tube, rear lug, front connecting lug, spring bearer bar, studs and pins (for twin front springs) ..	3-9283—£1 7 6	3-9283—£1 7 6	3-9220—£1 10 0	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
Inside Strut, comprising tube, liner and tube end spindle	—	—	—	3-9083—12/-	3-9263—12/-	3-9263—12/-
Inside Strut Rear Lug Bolt	C2-112—4d.	C2-112—4d.	C2-112—4d.	—	—	—
Inside Strut Rear Lug Bolt Spring Washer	N585—6d. doz.	N585—6d. doz.	N585—6d. doz.	—	—	—
Inside Strut End Spindle Washer	—	—	—	12-508—1d.	12-508—1d.	12-508—1d.
Inside Strut End Spindle Castle-nut	—	—	—	3-953—3d.	3-953—3d.	3-953—3d.
Inside Strut End Spindle Split-pin	—	—	—	2-191—2d. doz.	C2-191—2d. doz.	C2-191—2d. doz.
OUTSIDE TIE TUBE.						
Outside Tie, comprising tube liner and tube end spindle	—	—	—	3-9084—12/-	3-9264—12/-	3-9264—12/-
Outside Tie End Spindle Washer	—	—	—	12-508—1d.	12-508—1d.	12-508—1d.
Outside Tie End Spindle Castle-nut	—	—	—	3-953—3d.	3-953—3d.	3-953—3d.
Outside Tie End Spindle Split-pin	—	—	—	C2-191—2d. doz.	C2-191—2d. doz.	C2-191—2d. doz.
Outside Tie Swivel Lug Washer	24-5914—1d.	24-5914—1d.	—	—	—	—
Outside Tie Swivel Lug Castle-nut	3-953—3d.	3-953—3d.	—	—	—	—
Outside Tie Swivel Lug Split-pin	S100—2d. doz.	S100—2d. doz.	—	—	—	—
Outside Tie Lug Stud	3-1304—8d.	3-1304—8d.	—	—	—	—
Outside Tie Lug Stud Peg	C2-102—3d. doz.	C2-102—3d. doz.	—	—	—	—
FRONT SPRING (Single).						
Front Spring (7-coil), for ½" bolt	—	—	—	3-1216—2/-	3-1216—2/-	—
Front Spring (5-coil), for ¾" bolt	3-1150—2/-	3-1150—2/-	—	—	—	—
Front Spring (7-coil), for ¾" bolt	C2-260—2/-	C2-260—2/-	—	—	—	—
Front Compound Spring, complete assembly (G.P.O.) ..	—	—	—	3-9207—9/6	3-9207—9/6	—
Front Inner Spring (G.P.O.)	—	—	—	3-1230—1/-	3-1230—1/-	—
Front Spring Cup	C2-238—1/-	C2-238—1/-	—	—	—	—
Front Spring Stud Washer	C2-91—1d.	C2-91—1d.	—	—	—	—
Front Spring Stud Nut	15-720—2d.	15-720—2d.	—	—	—	—
Front Spring Stud Spring Washer	N585—6d. doz.	N585—6d. doz.	—	—	—	—
Front Spring Bracket (top)	C2-86—5/3	C2-86—5/3	—	C2-86—5/3	C2-86—5/3	—
Front Spring Bracket (top), G.P.O.	—	—	—	3-1021—5/3	3-1021—5/3	—
Front Spring Bracket Clamp Plate	C2-131—4d.	C2-131—4d.	—	C2-131—4d.	C2-131—4d.	—
Front Spring Bracket Bolt and Nut	C2-78(2)—2d.	C2-78(2)—2d.	—	C2-78(2)—2d.	C2-78(2)—2d.	—
Front Spring Bracket Bolt Spring Washer	N566(2)—2d. doz.	N566(2)—2d. doz.	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



3-9083 3-9263
3-9084 3-9264



C2-238



N585
N566



C2-112



12-508
24-5914
C2-91



3-953



C2-102



C2-191
5-100



C2-260 7 COIL } FOR 3/8" BOLT
3-1150 5 COIL }



3-1216 7 COIL



3-1230 9 COIL



15-720



C2-78



C2-86



C2 131



3-1021



3-1304

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6c	No. 8A	No. 9	No. 20	No. 21
Front Spring Bracket Inside Clamp Plate (Nos. 15 and 16 bodies)	—	—	—	—	30-1135—1/-	—
Front Spring Outside Body Plate (Nos. 15 and 16 bodies)	—	—	—	—	30-984—1/6	—
FRONT SPRINGS (Twin).						
Front Spring (5-coil)	3-1150(2)—2/-	3-1150(2)—2/-	—	—	—	3-1396(2)—2/-
Front Spring (7-coil)	—	C2-260(2)—2/-	C2-260(2)—2/-	—	—	3-1378(2)—2/-
Front Spring (inner)	—	—	3-1080(2)—2/-	—	—	—
Front Spring Bracket (top)	C2-86(2)—5/3	C2-86(2)—5/3	3-1021(2)—5/3	—	—	—
Front Spring Bracket Clamp Plate	C2-131(2)—4d.	C2-131(2)—4d.	C2-131(2)—4d.	—	—	—
Front Spring Bracket Bolt and Nut	C2-78(4)—2d.	C2-78(4)—2d.	C2-78(4)—2d.	—	—	—
Front Spring Bracket Bolt Spring Washer	N566(4)—2d. doz.	N566(4)—2d. doz.	N566(4)—2d. doz.	—	—	—
Front Spring Connecting Bolt (long)	—	—	—	—	—	3-1377(2)—8d.
Front Spring Connecting Bolt Retaining Ring	—	—	—	—	—	3-1364(2)—3d. doz.
Front Spring Cup	C2-238(2)—1/-	C2-238(2)—1/-	C2-238(2)—1/-	—	—	C2-238(4)—1/-
Front Spring Bolt	C2-249(2)—5d.	C2-249(2)—5d.	C2-249(2)—5d.	—	—	3-1376(2)—6d.
Front Spring Bolt Washer	C2-91(2)—1d.	C2-91(2)—1d.	C2-91(2)—1d.	—	—	—
Front Spring Bolt Pad	C2-248(2)—6d.	C2-248(2)—6d.	C2-248(2)—6d.	—	—	—
Front Spring Bolt Nut	15-720(2)—2d.	15-720(2)—2d.	15-720(2)—2d.	—	—	15-720(2)—2d.
Front Spring Bracket Plate	—	—	30-1024—1/6	—	—	—
Front Spring Bearer Bar	3-982—8/-	3-982—8/-	3-982—8/-	—	—	3-1369—2/-
Front Spring Bearer Bar (when box carrier is fitted)	—	—	—	—	—	3-1386—3/-
Front Spring Bearer Bar (No. 6 body)	3-1219—7/-	3-1219—7/-	—	—	—	—
Front Spring Bearer Bar Nut	15-720(2)—2d.	15-720(2)—2d.	15-720(2)—2d.	—	—	15-720(2)—2d.
Front Spring Bearer Bar Spring Washer	N585(2)—6d. doz.	N585(2)—6d. doz.	N585(2)—6d. doz.	—	—	N585(2)—6d. doz.
REAR SPRING.						
Rear Spring, comprising spring, bushes, gaiters and laces, shackle links, bolts and nuts, spring bolt and grease nipple (light type)	3-9252—£1 7 6	3-9252—£1 7 6	—	—	—	—
Rear Spring, comprising spring, bushes, gaiters and laces, shackle links, bolts and nuts, spring bolt and grease nipple (heavy type)	3-9115—£1 7 6	3-9115—£1 7 6	3-9221(2)—£1166	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



64-113
64-113
64-113



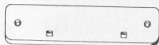
3-1378



3-1396



C2-131



30-1135



3-1150



3-1021 C2-86



C2-260



30-984



C2-238



N 566
N 585



3-1080



15-720



C2-248



3-1376



3-1384



30-1024



C2-91



C2-249



3-1377



3-982

3-1219



C2-78

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

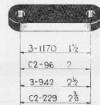
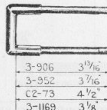
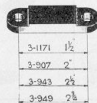
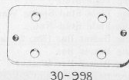
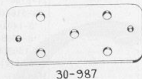
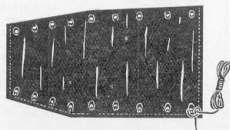
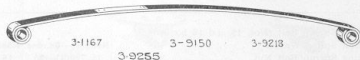
Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6C	No. 8A	No. 9	No. 20	No. 21
Rear Spring, comprising spring, bushes, gaiters and laces (light type)	3-9253—£1 1 6	3-9253—£1 1 6	—	—	3-9267—£1 1 6	—
Rear Spring, comprising spring, bushes, gaiters and laces (heavy type)	3-9112—£1 1 6	3-9112—£1 1 6	3-9222(2)—£1 2 6	—	—	—
Rear Spring, comprising spring, bushes, gaiters and laces (G.P.O.)	—	—	—	3-9201—£1 1 6	3-9201—£1 1 6	—
Rear Spring, complete with bushes (light type)	3-9254—19/-	3-9254—19/-	—	—	3-9268—19/-	—
Rear Spring, complete with bushes (heavy type)	3-9109—19/-	3-9109—19/-	3-9223(2)—£1 2 6	—	—	—
Rear Spring, complete with bushes (heavy type, G.P.O.)	—	—	—	3-9110—19/-	3-9110—19/-	—
Rear Spring Main Leaf, complete with bushes (light type)	3-9255—7/6	3-9255—7/6	—	—	—	—
Rear Spring Main Leaf, complete with bushes (heavy type)	3-9150—7/6	3-9150—7/6	3-9218(2)—8/-	—	—	—
Rear Spring Main Leaf, complete with bushes (heavy type), G.P.O.	—	—	—	3-1167—7/6	3-1167—7/6	—
Rear Spring Gaiter and Laces	C2-105(2)—2/6 pr	C2-105(2)—2/6 pr	3-888(4)—2/6 pr	C2-105(2)—2/6 pr	C2-105(2)—2/6 pr	—
Rear Spring Bush	C2-104A(2)—1/6	C2-104A(2)—1/6	C2-104A(4)—1/6	C2-104A(2)—1/6	C2-104A(2)—1/6	—
Rear Spring Bracket (top half)	C2-60—4/-	C2-60—4/-	—	—	—	—
Rear Spring Bracket (bottom half)	C2-94—2/-	C2-94—2/-	—	—	—	—
Rear Spring Bracket Clamping Bolt	C2-77—4d.	C2-77—4d.	—	—	—	—
Rear Spring Bracket Clamping Bolt Spring Washer	N572—3d. doz.	N572—3d. doz.	—	—	—	—
Rear Spring Bolt	3-947—1/3	3-947—1/3	—	3-947—1/3	3-947—1/3	—
Rear Spring Shackle Bolt	3-948(2)—1/-	3-948(2)—1/-	3-948(2)—1/-	3-948(2)—1/-	3-948(2)—1/-	—
Rear Spring Shackle Pin Castle-nut	15-1166(3)—5d.	15-1166(3)—5d.	15-1166(6)—5d.	15-1166(3)—5d.	15-1166(3)—5d.	—
Rear Spring Shackle Pin Nut Split-pin	N611(3)—2d. doz.	N611(3)—2d. doz.	N611(6)—2d. doz.	N611(3)—2d. doz.	N611(3)—2d. doz.	—
Rear Spring Shackle Link (plain)	C2-96—9d.	C2-229—1/3	3-1170(2)—9d.	3-942—1/3	3-1253—1/-	—
Rear Spring Shackle Link (stepped)	3-907—1/3	3-949—1/3	3-1171(2)—1/3	3-943—1/3	3-1254—1/3	—
Rear Spring Shackle Link Grease Nipple	28-2080(3)—3d.	28-2080(3)—3d.	28-2080(6)—3d.	28-2080(3)—3d.	28-2080(3)—3d.	—
Rear Spring Distance Plate	3-1246(3)—1/3	3-1246(3)—1/3	—	3-944—1/-	3-1246—1/3	—
Rear Spring Distance Plate (Nos. 15 and 16 bodies)	—	—	—	—	30-987—2/-	—
Rear Spring Clamp Plate	3-955—8d.	3-955—8d.	—	3-955—8d.	3-955—8d.	—
Rear Spring Clamp Plate (Nos. 15 and 16 bodies)	—	—	—	—	30-998—1/3	—
Rear Spring Stirrup Bolt	3-906(2)—2/-	3-906(2)—2/-	—	3-952(2)—2/-	3-952(2)—2/-	—
Rear Spring Stirrup Bolt (tradesman's carrier)	3-952(2)—2/-	3-952(2)—2/-	—	3-1169(2)—2/-	3-1169(2)—2/-	—
Rear Spring Stirrup Bolt (small milk carrier)	C2-73(2)—2/-	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

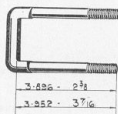
Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6C	No. 8A	No. 9	No. 20	No. 21
Rear Spring Stirrup Bolt (Nos. 15 and 16 bodies) ..	—	—	—	3-896(2)—2/-	3-896(2)—2/-	—
Stirrup Bolt Spring Washer	N585(4)—6d. doz.	N585(4)—6d. doz.	—	—	N585(4)—6d. doz.	—
Rear Spring Stirrup Bolt Nut	15-720(4)—2d.	15-720(4)—2d.	—	15-720(2)—2d.	15-720(2)—2d.	—
Rear Spring Body Bracket (shackle end)	—	—	3-1186(2)—3/-	—	—	—
Rear Spring Body Bracket (fixed end)	—	—	3-1185(2)—3/-	—	—	—
Rear Spring Body Bracket Clamp Plate	—	—	3-1181(4)—4d.	—	—	—
Rear Spring Body Bracket Plate	—	—	30-1025(2)—1/6	—	—	—
Rear Spring Bed Plate	—	—	3-970(2)—5/-	—	—	—
Rear Spring Bed Clamp Plate	—	—	3-971—5/-	—	—	—
Rear Spring Bed Clamp Plate (wheelside)	—	—	3-1188—6/-	—	—	—
Rear Spring Bed Plate Stirrup Bolt	—	—	3-952(4)—2/-	—	—	—
Rear Spring Bed Plate Stirrup Bolt Nut	—	—	15-720(4)—2d.	—	—	—
Rear Spring Bed Plate Stirrup Bolt Spring Washer ..	—	—	N585(4)—6d. doz.	—	—	—
Rear Spring, complete with Silentbloc	—	—	—	—	—	3-1371(2)—8/-
Rear Spring, complete with Silentbloc (commercial carrier)	—	—	—	—	—	3-1384(2)—8/-
Rear Spring Silentbloc	—	—	—	—	—	3-1360(2)—1/6
Rear Spring Plate	—	—	—	—	—	3-1368(4)—6d.
Rear Spring Plate Stud	—	—	—	—	—	3-1381(8)—3d.
Rear Spring Plate Stud Spring Washer	—	—	—	—	—	24-8784-(8)6d.dz.
Rear Spring Plate Stud Nut	—	—	—	—	—	24-5160(8)—2d.
Rear Spring Bearer Bar (No. 24 launch body)	—	—	—	—	—	3-1401—5/-
Rear Spring Bearer Bar	—	—	—	—	—	3-1388—5/-
Rear Spring Bearer Bar Washer	—	—	—	—	—	3-1365(4)—1d.
Rear Spring Bearer Bar Nut	—	—	—	—	—	M49(4)—6d.
Rear Spring Bearer Bar Split-pin	—	—	—	—	—	M49A(4)—2d. doz.
Rear Spring Bearer Bar Bolt (commercial carrier) ..	—	—	—	—	—	3-1383(2)—6d.
Rear Spring Bearer Bar Bolt Nut (commercial carrier)	—	—	—	—	—	28-118(2)—3d.
REAR SPRING SHOCK ABSORBER.						
Rear Spring Shock Absorber, complete assembly (including saddle pillar clamp lug, with stud, and rear spring distance plate, with lug)	3-9032—11/6	3-9032—11/6	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



3-970



3-1186



3-1185



3-971



3-1188



3-1181



M 49



15-720
24-5160



28-118



3-1360



24-8784



3-1381



3-1383



3-1365



3-1368



M 49A



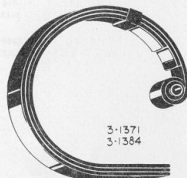
30-1025



3-1401



3-1388



3-1371
3-1384



N 585

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6c	No. 8A	No. 9	No. 20	No. 21
Rear Spring Shock Absorber, complete assembly (including rear spring distance plate, with bolt, and saddle tube bottom lug bolt)	—	—	—	—	3-9033—10/-	—
Rear Spring Shock Absorber, complete assembly ..	—	—	—	—	—	3-9293—8/-
Saddle Pillar Tube Top Clamp Plate, complete with shock absorber stud	3-9270—4/-	3-9270—4/-	—	—	—	—
Saddle Pillar Tube Bottom Lug Shock Absorber Bolt ..	—	—	—	—	3-1348—1/6	3-1387—1/6
Shock Absorber Bottom Link Bolt Locknut	EA60(2)—2d.	EA60(2)—2d.	—	—	EA60(2)—2d.	EA60(2)—2d.
Shock Absorber Bottom Link Bolt Double Spring Washer	3-1346(2)—1d.	3-1346(2)—1d.	—	—	3-1346(2)—1d.	3-1346(2)—1d.
Shock Absorber Bottom Link Bolt Grease Nipple ..	28-2080—3d.	28-2080—3d.	—	—	28-2080—3d.	28-2080—3d.
Shock Absorber Rear Spring Distance Plate, with lug ..	3-1335—2/-	3-1335—2/-	—	—	3-1335—2/-	—
Shock Absorber Top Link Bolt	3-1342—9d.	3-1342—9d.	—	—	3-1342—9d.	3-1342—9d.
Shock Absorber Top Link Double Spring Washer ..	3-1346—1d.	3-1346—1d.	—	—	3-1346—1d.	3-1346—1d.
Shock Absorber Top Link Bush	3-1341—4d.	3-1341—4d.	—	—	3-1341—4d.	—
Shock Absorber Top Link Single Spring Washer ..	M576B—3d. doz.	M576B—3d. doz.	—	—	M576B—3d. doz.	M576B—3d. doz.
Shock Absorber Top Link Bolt Grease Nipple	28-2080—3d.	28-2080—3d.	—	—	28-2080—3d.	28-2080—3d.
Shock Absorber Link, with bush (top)	3-1338—1/-	3-1338—1/-	—	—	3-1338—1/-	3-1338—1/-
Shock Absorber Link, with bush (bottom)	3-1351—1/-	3-1351—1/-	—	—	3-1351—1/-	3-1338—1/-
Shock Absorber Centre Bolt	3-1345—6d.	3-1345—6d.	—	—	3-1345—6d.	3-1345—6d.
Shock Absorber Pressure Washer	3-1344—1d.	3-1344—1d.	—	—	3-1344—1d.	3-1344—1d.
Shock Absorber Friction Washer	3-1350	3-1350	—	—	3-1350	3-1350
			<i>Price on application.</i>			
Shock Absorber Star Washer	3-1349—3d.	3-1349—3d.	—	—	3-1349—3d.	3-1349—3d.
Shock Absorber Centre Bolt Locknut	EA60(2)—2d.	EA60(2)—2d.	—	—	EA60(2)—2d.	EA60(2)—2d.
ENGINE PLATE CONNECTION.						
Engine Plate Connection Tube, complete	—	—	3-9159—17/-	—	—	—
Engine Plate Connection Bracket	—	—	3-1059—2/3	—	—	—
Engine Plate Connection Bracket Bolt	—	—	3-1060—4d.	—	—	—
Engine Plate Connection Clamp Bolt	—	—	C2-267—9d.	—	—	—
Engine Plate Connection Bracket and Clamp Bolt Nut	—	—	N180(2)—4d.	—	—	—
Engine Plate Connection Bracket and Clamp Bolt Spring Washer	—	—	N572(2)—3d. doz.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



3-9270



N572
M576B



28-2080



3-1342



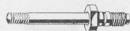
3-1341



3-1346



3-1335



3-1367



3-1060



3-1344



3-1350



3-1345



3-1348



3-1349



3-1338



C2-267



3-1351



3-1059



EA60



3-9153



N180

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidcar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
Engine Plate Connection Top Clamp Plate	—	—	C2-94—2/-	—	—	—
Engine Plate Connection Bottom Clamp Plate	—	—	C2-61—2/6	—	—	—
Engine Plate Connection Clamp Plate Spherical Washer	—	—	C2-72—2d.	—	—	—
SIDECAR STAND.						
Sidcar Stand	3-1026—2/9	3-1026—2/9	3-1026—2/9	3-1255—2/9	3-1255—2/9	3-1379—2/9
Sidcar Stand Axis Bolt	3-1088—5d.	3-1088—5d.	3-1088—5d.	EB144—3d.	EB144—3d.	EB144—3d.
Sidcar Stand Axis Bolt Spring Washer	—	—	—	EB150—6d. doz.	EB150—6d. doz.	EB150—6d. doz.
Sidcar Stand Axis Bolt Nut	15-720—2d.	15-720—2d.	15-720—2d.	15-236—2d.	15-236—2d.	15-236—2d.
Sidcar Stand Axis Bolt Split-pin	N611—2d. doz.	N611—2d. doz.	N611—2d. doz.	N611—2d. doz.	—	—
Sidcar Stand Clamping Bolt	C2-119—5d.	C2-119—5d.	C2-119—5d.	C2-119—5d.	—	—
Sidcar Stand Clamping Bolt Nut	L36—2d.	L36—2d.	C2-212—1d.	L36—2d.	—	—
Sidcar Stand Clamping Bolt Spring Washer	N566—2d. doz	N566—2d. doz.	N566—2d. doz.	N566—2d. doz.	—	—
Sidcar Stand, complete with bracket clip and bolts (G.P.O.), when anti-roll spring not fitted	—	—	—	3-9165—8/-	—	—
Sidcar Stand Bracket (G.P.O.)	—	—	—	3-1146—2/6	—	—
Sidcar Stand Bracket Clip (G.P.O.)	—	—	—	3-1147—1/-	—	—
Sidcar Stand Bracket Clip Bolt (G.P.O.)	—	—	—	3-1148(2)—3d.	—	—
ANTI-ROLL SPRING.						
Anti-roll Spring, complete with stand (complete assembly), G.P.O.	—	—	—	3-9232—13/9	—	—
Anti-roll Spring Bracket	—	—	—	3-1328—3/6	3-1389—3/6	—
Anti-roll Spring Bracket Clip	—	—	—	3-1329—1/6	3-1390—1/-	—
Anti-roll Spring Bracket Bolt	—	—	—	15-6053(2)—3d.	3-1399(2)—4d.	—
Anti-roll Spring Bracket Bolt Spring Washer	—	—	—	EB150(2)—6d. doz.	EB150(2)—6d. doz.	—
Anti-roll Spring, complete with bolts	—	—	—	3-1333(2)—2/-	3-1333(2)—2/-	—
Anti-roll Spring Bottom Bolt Head Washer	—	—	—	M625—6d. doz.	M625—6d. doz.	—
Anti-roll Spring Bottom Nut	—	—	—	EA80(2)—2d.	EA80(2)—2d.	—
Anti-roll Spring Bottom Spring Washer	—	—	—	24-8784(2)—6d. doz	24-8784(2)—6d. doz	—
Anti-roll Spring Top Bolt Spring Washer	—	—	—	24-8784(2)—6d. doz	24-8784(2)—6d. doz	—
Anti-roll Spring Body Washer (inside)	—	—	—	N620(2)—1d.	N620(2)—1d.	—
Anti-roll Spring Body Washer (outside)	—	—	—	3-1331(2)—2d.	3-1331(2)—2d.	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

TOOLS AND SUNDRIES.



3-1147



3-1088



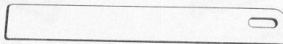
3-1026



C2-61



3-1146



3-1255

3-1379



C2-94



C2-212



EB 150



N566



C2-119



C2-72



EA 80
L 36
15-236
15-720



N 611



3-1389



3-1333



3-1328



24 S784



3-1390



3-1148



N 620



3-1331



3-1399
15-6053
EB 144



3-1329



M 625

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

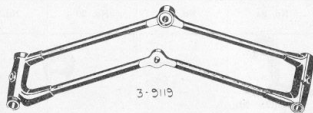
Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

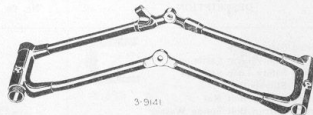
DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
SPRUNG WHEEL CRADLE.						
Sprung Wheel Cradle, comprising cradle support bridges with bushes and peg, cradle support tubes, spindle support lugs and grease nipples	—	3-9119—£4 0 0	3-9141—£4 16 6	—	—	—
Spring Wheel Cradle (brake model), comprising cradle support bridges with bushes and peg, cradle support tubes, spindle support lugs (brake type), and grease nipples	—	3-9141—£4 16 6	3-9141—£4 16 6	—	—	—
Rear Cradle Support Axis Pin	—	C2-190—4/6	C2-190—4/6	—	—	—
Rear Cradle Support Axis Pin Castle-nut	—	N177A—9d.	N177A—9d.	—	—	—
Rear Cradle Support Axis Pin Split-pin	—	C2-191—2d. doz.	C2-191—2d. doz.	—	—	—
Front Cradle Anchor Pin	—	3-902—9/-	3-1218—9/-	—	—	—
Anchor Pin Castle Nut	—	N177A—9d.	N177A—9d.	—	—	—
Anchor Pin Split-pin	—	C2-191—2d. doz.	C2-191—2d. doz.	—	—	—
Anchor Pin Dust Cap	—	C2-208—1/3	C2-208—1/3	—	—	—
Anchor Pin Double Spring Washer	—	C2-209—1d.	C2-209—1d.	—	—	—
Anchor Pin Felt Washer	—	C2-210—3d.	C2-210—3d.	—	—	—
Front Cradle Support Bridge Bush (screwed)	—	C2-204—4/9	C2-204—4/9	—	—	—
Front Cradle Support Bridge Bush (plain)	—	C2-205—6/3	C2-205—6/3	—	—	—
Rear Cradle Support Bridge Bush	—	C2-206(2)—4/6	C2-206(2)—4/6	—	—	—
Cradle Grease Nipple	—	28-2080(2)—3d.	28-2080(2)—3d.	—	—	—
WHEEL SPRING.						
Wheel Spring, with bushes, gaiters and laces	—	3-9125—19/3	3-9126—19/3	—	—	—
Wheel Spring, with bush	—	3-9123—15/-	3-9124—15/-	—	—	—
Wheel Spring Gaiters and Laces	—	C2-217—4/3	C2-251—4/3	—	—	—
Wheel Spring Bush	—	C2-196—2/6	C2-196—2/6	—	—	—
Wheel Spring Shackle	—	C2-189—8/-	C2-189—8/-	—	—	—
Wheel Spring Shackle Pin	—	C2-197—2/6	C2-197—2/6	—	—	—
Wheel Spring Bolt Nut	—	N180—4d.	N180—4d.	—	—	—
Wheel Spring Bolt Spring Washer	—	N572—3d. doz.	N572—3d. doz.	—	—	—
Wheel Spring Shackle Pin Castle-nut	—	K74—6d.	K74—6d.	—	—	—
Wheel Spring Shackle Pin Split-pin	—	K74A—2d. doz.	K74A—2d. doz.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



3-9119



3-9141



C2-190



N177A



C2-197



C2-191
K 74 A



3-902 3-1218



C2-196



C2-210



C2-208



C2-205
C2-206



C2-204



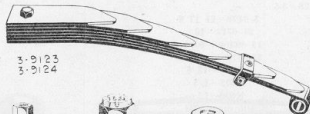
C2-209



28 2080



C2-217 C2-251



3-9123
3-9124



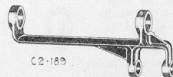
N180



K74



N572



C2-189

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
Wheel Spring Safety Loop	—	C2-211—3/-	3-1189—3/-	—	—	—
Wheel Spring Safety Loop Castle-nut	—	K74—6d.	—	—	—	—
Wheel Spring Safety Loop Split-pin	—	K74A—2d. doz.	—	—	—	—
Wheel Spring Stirrup Bolt	—	3-896—2/-	3-896—2/-	—	—	—
Wheel Spring Stirrup Bolt Nut	—	15-720(2)—2d.	15-720(2)—2d.	—	—	—
Wheel Spring Stirrup Bolt Spring Washer	—	N585—6d. doz.	N585—6d. doz.	—	—	—
Wheel Spring Retaining Bolt	—	C2-198—9d.	3-1197—9d.	—	—	—
Wheel Spring Shackle Pin Grease Nipple	—	28-2080—3d.	28-2080—3d.	—	—	—
WHEEL AND HUB.						
Sidecar Wheel, complete (20×2½ W.O. rim, to suit 26×3 tyre), less spindle, cones, and tyre	3-9180—£1 17 6	—	—	3-9180—£1 17 6	3-9180—£1 17 6	3-9180—£1 17 6
Wheel Rim (20×2½ W.O.)	15-590—10/-	—	—	15-590—10/-	15-590—10/-	15-590—10/-
Wheel Spoke	27-7014(40)—6d.dz	—	—	27-7014(40)—6d.dz	27-7014(40)—6d.dz	27-7014(40)—6d.dz
Wheel Spoke Nipple	27-6810(40)—9d.dz	—	—	27-6810(40)—9d.dz	27-6810(40)—9d.dz	27-6810(40)—9d.dz
Sidecar Wheel, complete (19×2½ W.O. rim, to suit 26×3.5, 26×3.5, or 27×4 tyres), less spindle, cones and tyre	3-9174—£1 17 6	—	—	3-9174—£1 17 6	3-9174—£1 17 6	3-9174—£1 17 6
Wheel Rim (19×2½)	24-6717—10/-	—	—	24-6717—10/-	24-6717—10/-	24-6717—10/-
Wheel Spoke	27-7010(40)—6d.dz	—	—	27-7010(40)—6d.dz	27-7010(40)—6d.dz	27-7010(40)—6d.dz
Wheel Spoke Nipple	27-6810(40)—9d.dz	—	—	27-6810(40)—9d.dz	27-6810(40)—9d.dz	27-6810(40)—9d.dz
Sidecar Wheel, complete (21×2½ W.O. rim, to suit 28×3.5 tyre), less spindle, cones and tyre	3-9178—£1 17 6	—	—	3-9178—£1 17 6	3-9178—£1 17 6	3-9178—£1 17 6
Wheel Rim (21×2½ W.O.)	24-6712—10/-	—	—	24-6712—10/-	24-6712—10/-	24-6712—10/-
Wheel Spoke	15-593(40)—6d.dz.	—	—	15-593(40)—6d.dz.	15-593(40)—6d.dz.	15-593(40)—6d.dz.
Wheel Spoke Nipple	27-6810(40)—9d.dz	—	—	27-6810(40)—9d.dz	27-6810(40)—9d.dz	27-6810(40)—9d.dz
Hub Shell, complete with cups	3-9077—12/6	—	—	3-9077—12/6	3-9077—12/6	3-9077—12/6
Hub Shell Cup (large)	N605—1/3	—	—	N605—1/3	N605—1/3	N605—1/3
Hub Shell Cup (small)	N606—1/-	—	—	N606—1/-	N606—1/-	N606—1/-
Hub Balls	½ in. diam (31)	—	—	½ in. diam. (31)	½ in. diam. (31)	½ in. diam. (31)
<i>Price on application.</i>						
Hub Spindle	3-1240—4/-	—	—	3-1240—4/-	3-1240—4/-	3-1240—4/-
Hub Spindle Cone (large)	3-1241—1/-	—	—	3-1241—1/-	3-1241—1/-	3-1241—1/-
Hub Spindle Cone (small)	N563—9d.	—	—	N563—9d.	N563—9d.	N563—9d.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



K-74



K-74A



C2-211



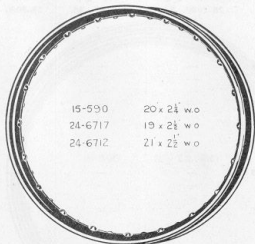
3-1189



3-896



15-720



15-590 20 x 2 1/4" w.o.
24-6717 19 x 2 1/2" w.o.
24-6712 21 x 2 1/2" w.o.



N 585



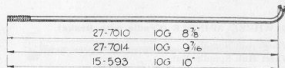
C2-198 3-1197



28-2080



27-6810



3-9077



N605 (LARGE)
N606 (SMALL)



3-1240



3-1241



N563

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.*

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
Hub Spindle Bracket Washer	3-1049—6d. doz.	—	—	3-1049—6d. doz.	3-1049—6d. doz.	3-1049—6d. doz.
Hub Spindle Bracket Castle-nut	M365A—1/-	—	—	M365A—1/-	M365A—1/-	M365A—1/-
Hub Spindle Bracket Castle-nut Split-pin	C2-140—2d. doz.	—	—	C2-140—2d. doz.	C2-140—2d. doz.	C2-140—2d. doz.
Hub Spindle Cone Washer	N589—9d. doz.	—	—	N589—9d. doz.	N589—9d. doz.	N589—9d. doz.
Hub Spindle Cone Castle-nut	N565—6d.	—	—	N565—6d.	N565—6d.	N565—6d.
Hub Spindle Cone Castle-nut Split-pin	N590—2d. doz.	—	—	N590—2d. doz.	N590—2d. doz.	N590—2d. doz.
Hub Shell Cap	N546—2/3	—	—	N546—2/3	N546—2/3	N546—2/3
Hub Grease Nipple	28-2080—3d.	—	—	28-2080—3d.	28-2080—3d.	28-2080—3d.

SPRUNG WHEEL SPINDLE (Cradle without Brake)

Sidecar Wheel Hub Spindle	—	M74A—2/9	3-1052—2/9	—	—	—
Sidecar Wheel Hub Spindle Nut	—	B906—6d.	B906—6d.	—	—	—
Sidecar Wheel Hub Felt Washer	—	26-6931—3d.	26-6931—3d.	—	—	—
Sidecar Wheel Hub Dust Cap	—	3-1050—1/3	3-1050—1/3	—	—	—
Sidecar Wheel Spindle Distance Collar	—	3-1053—4d.	3-1053(2)—4d.	—	—	—

SPRUNG WHEEL SPINDLE (Cradle with Brake).

Sidecar Wheel Hub Spindle	—	3-1052—2/9	3-1052—2/9	—	—	—
Sidecar Wheel Hub Spindle Nut	—	B906—6d.	B906—6d.	—	—	—
Sidecar Wheel Hub Spindle Washer	—	B905—1d.	B905—1d.	—	—	—
Sidecar Wheel Hub Spindle Packing Washer	—	26-7015—3d.	26-7015—3d.	—	—	—

SIDECAR WHEEL BRAKE.

Sidecar Wheel, complete, with 5½" diam. brake drum (20×2½ W.O. rim, to suit 26×3 tyre), less spindle and tyre	3-9188—£2 5 0	—	—	—	—	—
Wheel Rim (20×2½ W.O.)	15-590—10/-	—	—	—	—	—
Wheel Spoke (long)	27-7014(20)—6d. dz	—	—	—	—	—
Wheel Spoke (short)	27-7011(20)—6d. dz	—	—	—	—	—
Wheel Spoke Nipple	27-6810(40)—9d. dz	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



3-1049



M365A



N 590
C 2-140



26-2080



N 589



N565



N 546



26-6931



B-905



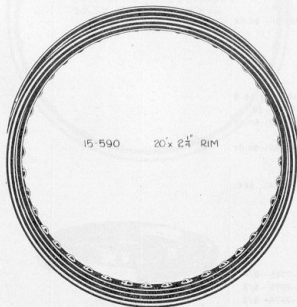
3-1050



3-1053



26-7015



15-590 20" x 2 1/4" RIM



B 908



M74A 3-1052



27-6810

27-7011	10G.	7 3/4
27-7014	10G.	9 7/16

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

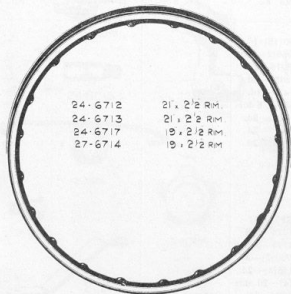
Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6B	No. 6C	No. 8A	No. 9	No. 20	No. 21
Sidecar Wheel, complete, with 5½" diam. brake drum (19×2½ W.O. rim, to suit 26×3.25, 26×3.5, or 27×4 tyres), less spindle and tyre	3-9182—£2 5 0	—	—	—	—	—
Sidecar Wheel, complete, with 7" diam. brake drum (19×2½ W.O. rim, to suit 26×3.25, 26×3.5, or 27×4 tyres), less spindle and tyre	—	26-6966—£3 14 0	26-6966—£3 14 0	—	—	—
Wheel Rim (19×2½ W.O.)	24-6717—10/-	24-6714—10/-	24-6714—10/-	—	—	—
Wheel Spoke (long)	27-7010(20)—6d.dz	26-6824(40)—6d.dz	26-6824(40)—6d.dz	—	—	—
Wheel Spoke (short)	24-6774(20)—6d.dz	—	—	—	—	—
Wheel Spoke Nipple	27-6810(40)—9d.dz	27-6808(40)—9d.dz	27-6808(40)—9d.dz	—	—	—
Sidecar Wheel, complete, with 5½" diam. brake drum (21×2½ W.O. rim, to suit 28×3.5 tyre), less spindle and tyre	3-9186—£2 5 0	—	—	—	—	—
Sidecar Wheel, complete, with 7" diam. brake drum (21×2½ W.O. rim, to suit 28×3.5 tyre), less spindle and tyre	—	26-6967—£3 14 0	26-6967—£3 14 0	—	—	—
Wheel Rim (21×2½ W.O.)	24-6712—10/-	24-6713—10/-	24-6713—10/-	—	—	—
Wheel Spoke (long)	15-593(20)—6d.dz	26-6822(40)—6d.dz	26-6822(40)—6d.dz	—	—	—
Wheel Spoke (short)	15-615(20)—6d.dz	—	—	—	—	—
Wheel Spoke Nipple	27-6810(40)—9d.dz	27-6808(40)—9d.dz	27-6808(40)—9d.dz	—	—	—
Hub Shell (with 5½" brake drum with cups)	3-9148—£1 0 0	—	—	—	—	—
<i>For Spindle and other Hub Parts see pages 342, 344.</i>						
SIDECAR WHEEL BRAKE.						
Sidecar Brake Cover Plate, with fixed fittings only (5½" brake)	3-9229—6/-	—	—	—	—	—
Sidecar Brake Cover Plate, with fixed fittings (7" brake)	—	26-7745—8/-	26-7745—8/-	—	—	—
Sidecar Brake Shoe, with lining (right-hand)	24-7767—5/3	24-7975—6/3	24-7975—6/3	—	—	—
Sidecar Brake Shoe, with lining (left-hand)	24-7768—5/3	24-7976—6/3	24-7976—6/3	—	—	—
Sidecar Brake Shoe Lining	24-7775(2)	24-7985(2)	24-7985(2)	—	—	—
<i>Price on application.</i>						

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.

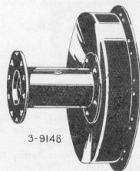


24-6712 21 x 2 1/2 RIM.
 24-6713 21 x 2 1/2 RIM.
 24-6717 19 x 2 1/2 RIM.
 27-6714 19 x 2 1/2 RIM.

15-615	10G.	8 1/4
15-593	10G.	10
24-6774	10G.	7 3/16
26-6822	8G.	9 3/4
26-6824	8G.	8 3/4
27-7010	10G.	8 7/8



27-6808
 27-6810



3-9148



3-9229



24-7975, 24-7767 - RH.
 24-7976, 24-7768 - LH.



24-7985, 24-7775.



26-7745

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

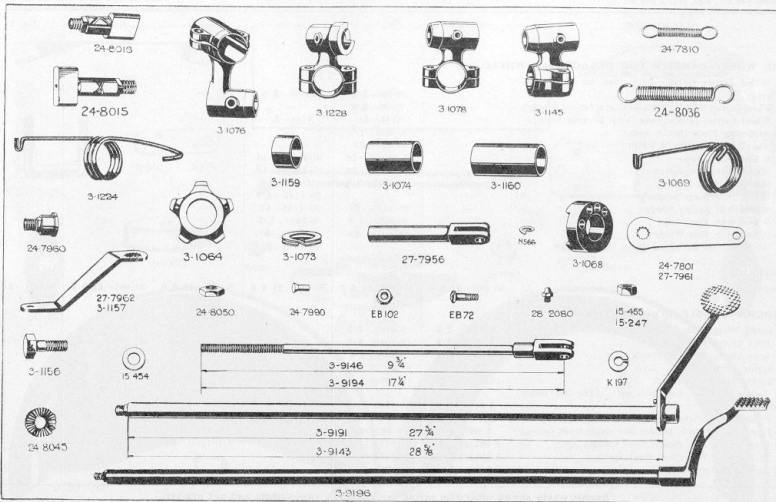
DESCRIPTION.	No. 6a	No. 6c	No. 8a	No. 9	No. 20	No. 21
Sidecar Brake Shoe Lining Rivet	24-7990(14)—1d.dz.	24-7990(18)—1d.dz.	24-7990(18)—1d.dz.	—	—	—
Sidecar Brake Shoe Spring	24-7810(2)—6d.	24-8036(2)—6d.	24-8036(2)—6d.	—	—	—
Sidecar Brake Cam	24-8016—2/-	24-8015—2/-	24-8015—2/-	—	—	—
Sidecar Brake Cam Grease Nipple	28-2080—3d.	28-2080—3d.	28-2080—3d.	—	—	—
Sidecar Brake Operating Lever Washer	15-454—1d.	15-454—1d.	15-454—1d.	—	—	—
Sidecar Brake Operating Lever Nut	15-455—1/6 doz.	15-455—1/6 doz.	15-455—1/6 doz.	—	—	—
Sidecar Brake Fulcrum Pin	24-7960—8d.	24-7960—8d.	24-7960—8d.	—	—	—
Sidecar Brake Fulcrum Pin Serrated Washer	24-8045—2d.	24-8045—2d.	24-8045—2d.	—	—	—
Sidecar Brake Fulcrum Pin Nut	24-8050—3d.	24-8050—3d.	24-8050—3d.	—	—	—
Sidecar Brake Cover Plate Star Washer	3-1064—3d.	—	—	—	—	—

SIDECAR BRAKE CONTROL (Pedal Shaft operated).

Sidecar Brake Pedal, with shaft	3-9143—10/6	3-9191—10/6	3-9196—11/-	—	—	—
Sidecar Brake Pedal Shaft Bracket, with clip (inner)	3-1076—3/6	3-1076—3/6	3-1228—3/6	—	—	—
Sidecar Brake Pedal Shaft Bracket, with clip (outer)	3-1078—3/6	3-1145—3/6	3-1145—3/6	—	—	—
Sidecar Brake Pedal Shaft Bracket Grease Nipple	28-2080(2)—3d.	28-2080(2)—3d.	28-2080(2)—3d.	—	—	—
Sidecar Brake Pedal Shaft Bracket Bolt	3-1156(4)—2d.	3-1156(4)—2d.	3-1156(4)—2d.	—	—	—
Sidecar Brake Pedal Shaft Bracket Spring Washer	N566(4)—2d. doz.	N566(4)—2d. doz.	N566(4)—2d. doz.	—	—	—
Sidecar Brake Pedal Spring	3-1069—6d.	3-1069—6d.	3-1224—6d.	—	—	—
Sidecar Brake Pedal Spring Stop Collar	3-1068—3d.	3-1068—3d.	—	—	—	—
Sidecar Brake Pedal Shaft Operating Lever	27-7961—6d.	24-7801—6d.	24-7801—6d.	—	—	—
Sidecar Brake Pedal Shaft Distance Sleeve	3-1074—3d.	3-1159—2d.	3-1160—2d.	—	—	—
Sidecar Brake Pedal Shaft Double Spring Washer	3-1073—2d.	3-1073—2d.	3-1073—2d.	—	—	—
Sidecar Brake Pedal Shaft End Nut	15-455—1/6 doz.	15-455—1/6 doz.	15-455—1/6 doz.	—	—	—
Sidecar Brake Pedal Shaft End Nut Washer	15-454—1d.	15-454—1d.	15-454—1d.	—	—	—
Sidecar Brake Rod, with fixed toggle end	3-9146—2/6	3-9194—2/6	3-9194—2/6	—	—	—
Sidecar Brake Rod Adjustable Toggle End	27-7956—1/6	27-7956—1/6	27-7956—1/6	—	—	—
Sidecar Brake Rod Toggle End Locknut	15-247—1d.	15-247—1d.	15-247—1d.	—	—	—
Sidecar Brake Rod Toggle End Screw	EB72(2)—2d.	EB72(2)—2d.	EB72(2)—2d.	—	—	—
Sidecar Brake Rod Toggle End Screw Nut	EB102(2)—1d.	EB102(2)—1d.	EB102(2)—1d.	—	—	—
Sidecar Brake Rod Toggle End Screw Spring Washer	K197(2)—3d. doz.	K197(2)—3d. doz.	K197(2)—3d. doz.	—	—	—
Sidecar Brake Operating Lever (cover plate)	27-7962—6d.	3-1157—6d.	3-1157—6d.	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 350.

SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Sidecar Chassis Parts—continued.

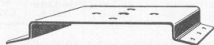
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6b	No. 6c	No. 8a	No. 9	No. 20	No. 21
SPARE WHEEL CARRIER FOR DETACHABLE WHEEL.						
Spare Wheel Carrier Outside Plate (flat, for commercial carriers)	—	30-60—2/6	30-60—2/6	—	—	—
Spare Wheel Carrier Outside Plate (concave, for No. 6 body)	—	30-59—2/6	—	—	—	—
Spare Wheel Carrier Inside Plate, with Locking Strip	—	N144—3/-	N144—3/-	—	—	—
Inside Stiffening Plate (No. 6 body)	—	30-926—1/-	—	—	—	—
Inside Packing Block (No. 6 body)	—	30-927—1/-	—	—	—	—
Spare Wheel Plate Screw	—	30-510(4)—1d.	30-510(4)—1d.	—	—	—
Spare Wheel Plate Screw Nut	—	15-234(4)—1d.	15-234(4)—1d.	—	—	—
Spare Wheel Bolt	—	30-1141—2/9	—	—	—	—
Spare Wheel Bolt (large carrier)	—	—	30-1142—2/9	—	—	—
Spare Wheel Bolt Spring Washer	—	30-1155—6d.	30-1155—6d.	—	—	—
Spare Wheel Hub Dust Cap	—	3-1050—1/3	3-1050—1/3	—	—	—
Spare Wheel Hub Felt Washer	—	26-6931—3d.	26-6931—3d.	—	—	—
Spare Wheel Carrier Stiffening Plate (large carrier)	—	—	30-1015—3/-	—	—	—
MUDGUARD.						
Mudguard-only	30-560—£1 0 0	30-560—£1 0 0	30-560—£1 0 0	30-681—£1 0 0	30-681—£1 0 0	30-681—£1 0 0
INTERCHANGEABLE BODY FITTINGS.						
Rear Spring Clamp Plate, with studs	3-9162—7/6	3-9162—7/6	—	3-9162—7/6	3-9162—7/6	—
Body Rear Clamp Plate (top)	3-1018—2/6	3-1018—2/6	—	3-1018—2/6	3-1018—2/6	—
Body Rear Clamp Plate (bottom)	3-968—2/6	3-968—2/6	—	3-968—2/6	3-968—2/6	—
Rear Spring Stirrup Bolt	3-979(2)—2/-	3-979(2)—2/-	—	3-979(2)—2/-	3-979(2)—2/-	—
Rear Spring Stirrup Bolt Nut	15-720(4)—2d.	15-720(4)—2d.	—	15-720(4)—2d.	15-720(4)—2d.	—
Front Spring Bracket, complete with studs (for single front spring)	3-9163—5/3	3-9163—5/3	—	3-9163—5/3	3-9163—5/3	—
Body Front Clamp Plate, top (for single front spring)	3-1019—8d.	3-1019—8d.	—	3-1019—8d.	3-1019—8d.	—
Body Front Clamp Plate, bottom (for single front spring)	3-987—8d.	3-987—8d.	—	3-987—8d.	3-987—8d.	—
Body Fixing Stud Nut (single front spring)	3-1017(4)—6d.	3-1017(4)—6d.	—	3-1017(4)—6d.	3-1017(4)—6d.	—
Body Fixing Stud Nut (twin front springs)	3-1017(2)—6d.	3-1017(2)—6d.	—	—	—	—
Front Spring Bottom Adaptor	3-980—2/-	3-980—2/-	—	—	—	—

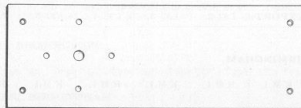
Except where shown otherwise prices are for single components and not per set.

When ordering Spares, quote Engine and Frame Numbers, with prefix letters, of Motor Cycle, also Sidecar Chassis Number.

SIDECAR CHASSIS PARTS.



30-926



30-1015



30-927



3-979



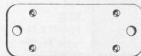
3-987

3-1019



30-1141

30-1142



3-968

3-1018



3-980



30-60



3-1050



15-234



N-144



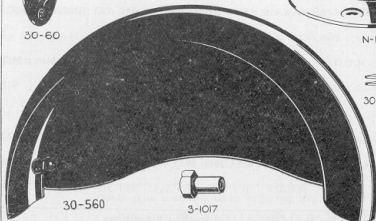
15-720



26-6931



30-59



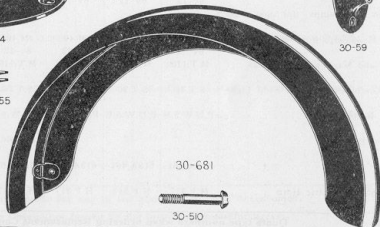
30-560



3-1017



30-1155



30-681



30-510

EQUIPMENT.

DESCRIPTION.	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.86 S.V. W.T. G32-10.
J. LUCAS LTD., GREAT KING STREET, BIRMINGHAM.											
Lucas Magneto	K.M.1.	K.M.1.	K.M.1.	K.M.1.	K.M.1.	K.M.1.	K.M.1.	K.M.1.	K.S.A.1.	K.S.A.1.	K.L.V.
Lucas Magdyno	—	—	—	—	M.S.1.	M.S.1.	M.S.1.	M.S.1.	M.S.1.	M.S.1.	M.S.V.5.
					L.H. Pick-up						
M.L. Maglita	F.D. 6v-20w	F.D. 6v-20w	F.D. 6v-20w	F.D. 6v-20w	—	—	—	—	—	—	—
Magdyno Tank Panels, complete with cables (less oil gauge).	—	—	—	—	CX.317B	CX.317B	CX.317B	CX.317B	CX.317B	CX.317B	CX.356A
Maglita Tank Panels, complete with cables (less oil gauge). Blank.	CX.318B	CX.318B	CX.318B	CX.318B	—	—	—	—	—	—	—
Magdyno Headlamps (for panel sets)	—	—	—	—	M.P.40 6v-24	M.P.40 6v-24	M.P.40 6v-24	M.P.40 6v-24	M.C.140	M.C.140	M.C.140
Maglita Headlamps (for panel sets) ..	M.P.40 6v-12	M.P.40 6v-12	M.P.40 6v-12	M.P.40 6v-12	—	—	—	—	—	—	—
Magdyno Headlamps (for non-panel sets).	—	—	—	—	H52 A.C.1.	H52 A.C.1.	H52 A.C.1.	H52 A.C.1.	H52 A.C.	H52 A.C.	H52 A.C.1.
Maglita Headlamps (for non-panel sets)	M.40 6v-12	M.40 6v-12	M.40 6v-12	M.40 6v-12	—	—	—	—	—	—	—
Maglita and Magdyno Tail Lamps ..	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110	M.T.110
Lucas Combined Tail and Stop Light	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20	S.T.20
Maglita Battery	P.U.W.5.E	P.U.W.5.E	P.U.W.5.E	P.U.W.5.E	—	—	—	—	—	—	—
Magdyno Battery	—	—	—	—	P.U.W.7.E	P.U.W.7.E	P.U.W.7.E	P.U.W.7.E	P.U.W.7.E	P.U.W.7.E	P.U.W.7.E
Battery Carrier	613A/461	613A/461	613A/461	613A/461	613A/701	613A/701	613A/701	613A/701	613A/456	613A/456	613A/461
Lucas Altette Electric Horn	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317	H.F.317

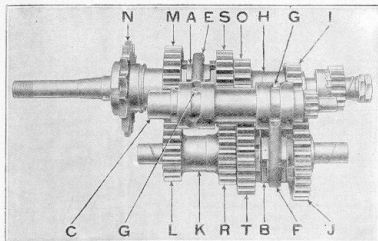
Quote type numbers when ordering Replacement Components for any of the above mentioned Accessories.

Equipment—continued.

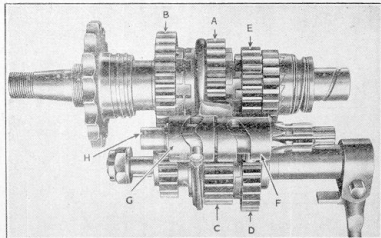
DESCRIPTION	2.49 O.H.V. B32-1.	2.49 O.H.V. B32-1. EXPORT.	3.49 S.V. L32-2.	3.49 O.H.V. L32-3.	3.49 S.V. de Luxe L32-4.	3.49 O.H.V. D.L. and B.S. L32-5.	4.99 S.V. W32-6.	4.99 O.H.V. 4.99 O.H.V. B.S. W32-7.	4.93 O.H.V. de Luxe S32-8.	5.57 S.V. de Luxe H32-9.	9.88 S.V. W.T. G32-10.
GLAR HOOTERS LTD., LOMBARD STREET, BIRMINGHAM.											
Clear Hooter Electric Horn	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"	Type "Q"
AMAL LTD., HOLFORD WORKS, PERRY BARR, BIRMINGHAM											
Amal Carburetter	4/027	4/027	74/024	75/014	74/024	6/004	6/112	76/024	76/024	6/112	5/012
Amal Carburetter (Blue Star Models)	—	—	—	—	—	6/004 Pump	—	29/014 Pump	—	—	—
Amal Air Cleaner Elbow (Blue Star Models).	—	—	—	—	—	15-006	—	15-022	—	—	—
Amal Air Cleaner	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c	34-001c
Amal Air Cleaner Adaptor	34-012	34-012	34-012	34-012	34-012	34-012	34-012	34-012	34-015	34-015	34-012
Amal Air Cleaner Elbow	15-005	15-005	15-005	15-005	15-005	15-006	15-006	15-006	—	—	15-005
DUNLOP RUBBER CO. LTD., FORT DUNLOP, BIRMINGHAM.											
Dunlop Pillion Saddle	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002	A.O.2002
H. TERRY & SONS LTD., REDDITCH.											
Saddle	27-8982	15-9015	27-8982	15-9004	15-9005	15-9005	15-9005	15-9005	24-8959	24-8959	26-8971
Saddle (G.P.O.)	—	—	—	—	15-9006	—	—	—	—	24-8959	—
LYCETT'S SADDLE CO., ARTHUR STREET, SMALL HEATH, BIRMINGHAM.											
Saddle	27-8983	—	27-8983	—	—	—	—	—	—	—	—

Quote type numbers when ordering Replacement Components for any of the above mentioned Accessories.

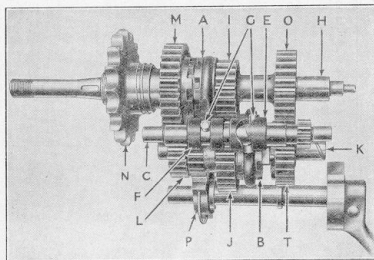
Reference should also be made to the Spare Parts Catalogues issued by the individual manufacturers.



General arrangement
of gearbox on 1932
B.S.A. 3.49, 4.93, 4.99
and 5.57 h.p. models.



General arrangement
of gearbox on 1932
B. S. A. 2.49 h.p.
O.H.V. and 3.49 h.p.
O.H.V., S.P.



General arrangement of
gearbox on 1932 B.S.A.
Twin cylinder model.

Gear Ratios of 1932 B.S.A. Motor Cycles.

MODEL	SOLO MACHINES (Great Britain)						SOLO MACHINES (Overseas)						SIDECAR MACHINES					
	Teeth on Eng'ne Sp'ket	GEAR RATIO					Teeth on Eng'ne Sp'ket	GEAR RATIO					Teeth on Eng'ne Sp'ket	GEAR RATIO				
		4th	3rd	2nd	1st			4th	3rd	2nd	1st			4th	3rd	2nd	1st	
B32-1 2.49 h.p. O.H.V. ...	17	—	6.2	9.3	13.6		16	—	6.6	9.8	14.5		—	—	—	—	—	
L32-2 3.49 h.p. S.V. ...	19	—	5.6	8.2	12.1		18	—	5.9	8.7	12.8		—	—	—	—	—	
L32-3 3.49 h.p. O.H.V. S.P. ...	21	—	5.0	7.2	10.6		20	—	5.3	7.8	11.5		—	—	—	—	—	
L32-4 3.49 h.p. S.V. de Luxe .	21	5.7	7.5	11.7	17.0		20	6.0	7.9	12.4	18.0		18	6.7	8.8	13.8	20.0	
L32-5 3.49 h.p. O.H.V. de Luxe	21	5.7	7.5	11.7	17.0		21	5.7	7.5	11.7	17.0		18	6.7	8.8	13.8	20.0	
W32-6 4.99 h.p. S.V. ...	19	5.3	7.0	10.9	15.8		19	5.3	7.0	10.9	15.8		17	5.9	7.8	12.2	17.6	
W32-7 4.99 h.p. O.H.V. ...	21	4.8	6.4	9.9	14.3		20	5.0	6.6	10.3	14.9		18	5.6	7.4	11.5	16.7	
S32-8 4.93 h.p. O.H.V. de Luxe	22	4.8	6.4	9.9	14.3		21	5.1	6.7	10.5	15.2		19	5.6	7.4	11.5	16.7	
H32-9 5.57 h.p. S.V. de Luxe .	21	5.1	6.7	10.5	15.2		21	5.1	6.7	10.5	15.2		17	6.2	8.2	12.9	18.6	
G32-10 9.86 h.p. S.V. W.T. ...	20	—	4.5	7.1	11.4		20	—	4.5	7.1	11.4		{	19	—	4.7	7.5	12.0
														18*	—	4.9	7.9	12.7

*For normal passenger work the 19 tooth sprocket should be fitted. For heavy passenger or commercial work the 18 tooth sprocket should be fitted.

Carburetter Settings of 1932 B.S.A. Motor Cycles.

Model	No.	Type	No.	Float Chamber	Jet	Spare Jet	Jet with Air Cleaner	Valve	Needle
2.49 O.H.V. ...	B32-1	4/027	25A	62/079	75	65	75	4/4	3
3.49 S.V. ...	L32-2	4/024	25A	62/079	85	80	85	4/5	1
3.49 O.H.V. ...	L32-3	5/014	33A	62/079	120	110	110	5/4	2
3.49 S.V. ...	L32-4	4/024	25A	62/079	85	80	80	4/5	1
3.49 O.H.V. ...	L32-5	6/004	39A	64/079	140	120	140	6/4	2
3.49 O.H.V. ...	L32-5BS	6/004P	39A	64/079P	150	140	150	6/4	2
4.99 S.V. ...	W32-6	6/112	45A	64/079	140	120	140	6/4	1
4.99 O.H.V. ...	W32-7	76/024	51A	64/079	170	140	140	6/4	2
4.99 O.H.V. ...	W32-7BS	29/014P	58A	64/079P	200	170	200	29/4	2
4.93 O.H.V. ...	S32-8	76/024	51A	64/079	170	140	140	6/4	2
5.57 S.V. ...	H32-9	6/112	45A	64/079	140	120	140	6/4	1
9.86 W.T. ...	G32-10	5/012	33A	64/078	110	110	110	5/4	1