

BSA**HAP ALZINA****SUNBEAM**

IMPORTERS

3074 BROADWAY

Oakland 11, California, U.S.A.

WESTERN UNITED STATES

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SERVICE
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BUSINESS**MEMO FROM "PARTS"**
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CRANKSHAFTS AND CON ROD INSERTS

The small journal crankshafts LESS the flywheel for 1949 to 1957 "A" models are not listed in the BSA parts catalogs. Following is a list of these shafts with model and year fitted.

<u>MODEL</u>	<u>PART NO.</u> <u>CRANKSHAFT ONLY</u>	<u>YEAR</u>
A-7 S. Twin	67-628	1948-50
A-7 S. Twin	67-385	1951-57
S. Star		
A-10 S. Flash	67-665	1950-57
Road Rocket	67-665	1954

All connecting rod big end bearings are now supplied with oil holes in each half. The big end split bearings should be ordered in pairs. Two pair equal one set for one machine.

Small journal connecting rod big end bearing part numbers.

Standard Size	1 pr.	67-320
.010" Undersize	1 pr.	67-244
.020" Undersize	1 pr.	67-245
.030" Undersize	1 pr.	67-246

BIG END ASSEMBLIES FOR SINGLE CYLINDER MODELS

Following is a list of big end connecting rod assemblies stocked for single cylinder models. These assemblies are fit and ready to install comprising the rod, rollers, crankpin with nuts, and cage. The cage will apply to "B" models only.

<u>MODEL</u>	<u>BIG-END ASSY.</u>	<u>YEAR</u>
D-1	90-362	1949-52
D-1	90-601	1953-54
D-1	90-784	1955-57
D-3	90-784	1953-57
C-10, C-10L	65-443	1948-57
C-11, C-11G, C-12	29-2275	1948-57
B-33, B-34, B-31	66-478	1948-52
Gold Star	65-1310	1948-54
B-33	65-1642	1953-57
B-34 Clipper	66-478	1955-57
B-34 Clubman	65-1835	1955-57