

## DEALER PARTS and SERVICE BULLETIN

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= SUBJECTS =

C15S STARFIRE ROADSTER EXHAUST STACKS

The C15S Starfire Roadster model employs a sports or trials type muffler in conjunction with the exhaust stack to make this suitable for road use. The sports type silencer is of smaller capacity than regular touring and hence is assisted in muffling by a small plate being welded on the end, this plate having a small relief hole. While entirely suitable for trials work or Continental touring there is a possibility of excessive back-pressure being created when used under U.S. conditions.

(a) (a) (b)

Saw off right at the end of the stack just enough to clear the plate and leave end unrestricted.

The end opening (a) consists of a dollar-sized welded plate with a small hole terminating the exhaust stack.

It is recommended that this plate be hacksawed off the exhaust stack thus leaving the end opening into the muffler free and unrestricted.

The operation is a simple, few-mintes task consisting of nothing more than removing the muffler, sawing off the end plate and then replacing the muffler.

It is recommended that this operation be performed on all C15S Starfire Roadster models before customer delivery.

Any models already delivered should be called back in and this operation performed for the owner.