

HINTS AND TIPS ON SERVICE

For **BSA** Dealers

from **BSA** Incorporated, 639 Passaic Avenue, Nutley, N. J.

Service Bulletin #257

July 27, 1967

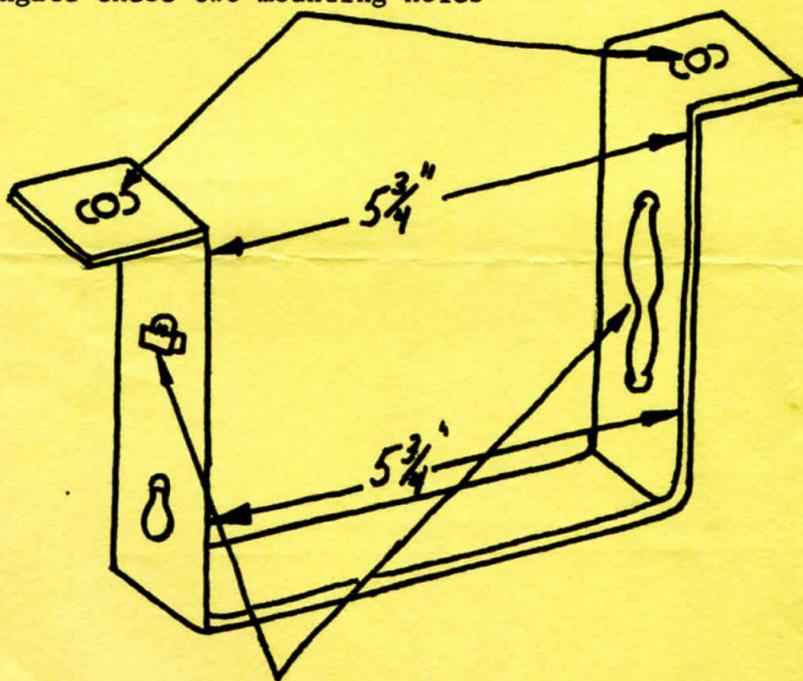
SUBJECT: HOW TO PREVENT BATTERY CASE BREAKAGE

On 1967 units equipped with 12 volt batteries (Lucas PUZ5A) the small rubber plugs on the sides of the battery carriers can exert an excessive amount of pressure on the end of the battery case causing it to break. A loss of acid is readily apparent.

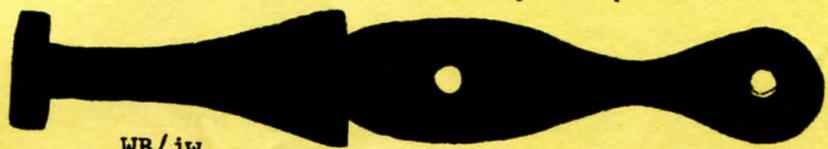
It's advisable to remove the small rubber plugs and replace them with a wire harness strap at each end of the battery. The Straps Part No. 66-9049 and are shown in the sketch below.

During the pre-delivery assembly it is advisable to elongate the top mounting bolt holes in the carrier as shown at No. 1 on Sketch to relieve this pressure. This can be done with a round file to get the 5-3/4" space required as shown in the sketch below.

Elongate these two mounting holes



Insert wire harness straps in place of rubber plugs.



WB/jw

Walter Brown
WALTER BROWN
Service Manager