



BSA INCORPORATED • 639 PASSAIC AVENUE • NUTLEY, NEW JERSEY 07110 • TELEPHONE (201) 667-5600
EASTERN STATES DISTRIBUTOR FOR BSA MOTORCYCLES / A SUBSIDIARY OF THE BIRMINGHAM SMALL ARMS COMPANY, LTD. OF ENGLAND

despatch to all dealers:

SERVICE BULLETIN #32-69

July 11, 1969

FROM: Walter Brown, Service Manager

SUBJECT: CYLINDER BARRELS LOOSENING 1968-69 TWIN MODELS

PRECAUTION - Tighten Cylinder Barrel Stud Nuts

It has been reported by dealers that cylinder barrels have cracked at the base flange.

The condition is due to neglecting to properly tighten the cylinder barrel stud nuts at pre-delivery check ups, at 500 mile check ups, and periodically there-after.

The specified and correct Torque Wrench Settings or Pound Pull for Cylinder Base Stud Nuts is 18 lb/ft.

We urge you to be sure that all the cylinder barrel stud nuts are tightened to this specification:

1. When setting up new motorcycles for delivery.
2. When the motorcycle is brought in for the 500 mile free service check.
3. When the motorcycle is checked at the 1500 miles.
4. At other periodical checks there-after.

WARNING: Failure to follow these instructions will result in oil leaks - broken cylinder barrel studs and/or a cylinder barrel breakage.

A WORD TO THE WISE IS SUFFICIENT!