

February, 1958.



SERVICE SHEET

No. 48.

A.Group. Connecting Rod Bolts and Nuts.

D.E. 6335

To improve the design Simmonds self locking nuts have been introduced on the Connecting Rod Bolts in place of the slotted nuts and split pins.

This change requires an alteration in the thickness of the Connecting Rod cap and an increase in the dia. of the spot facing.

New Connecting Rods can be used with the old type bolts and nuts but the plain washer part No. 67-297, will not be required.

The latest type ~~of~~ bolts and nuts ^{MUST NOT} cannot be used with old type Rods.

<u>Old Part No.</u>	<u>Model</u>	<u>Description.</u>	<u>New No.</u>	<u>Qty.</u>
67-1059	A7.	Bolt.	67-1535.	4.
67-1181	A10	Bolt.	67-1536	4.
67-1034.	A7/10.	Nut.	67-1537.	4.
35-702	A7/10.	Split pin.	Cancelled.	
67-297.	A7/10.	Washer	Cancelled.	

The new parts have been fitted to Engines on and after the following No's and will be fitted to A7 Engines as soon as possible.

A10 engine No. DA10-1391.

A10. S/R Engine No. CALOR - 6415.