

B.S.A. CYCLES LTD.

Service Sheet No. 71.

July, 1937.

MOTOR CYCLE.

CYLINDER HOLDING DOWN BOLTS—"B" and "M" Group, O.H.V. MODELS.

When slackening off the cylinder holding down bolts for the removal of the cylinder head, it is imperative that the bolts be rotated by means of a spanner applied to the hexagon formed on the bolt itself. Under no consideration must the anchorage sleeves, which are screwed in the crankcase be interfered with, because if these sleeves are unscrewed whilst there is any strain upon the bolts, there will be every possibility of the thread being stripped from the crankcase.