

B.S.A. CYCLES LTD.

Service Sheet No. 75.

July, 1937.

MOTOR CYCLE.

GUDGEON PIN CIRCLIP—1937 "B" and "M" Group Models.

Pistons used in all 1937 "B" and "M" Group engines have the gudgeon pin located by means of circlips. It is important when re-assembling the piston to the engine that the butt end of the circlip corresponds with the small slot milled in the piston, because the sole purpose of this slot is to provide a means of readily removing the circlip.

Providing the butt end of the circlip matches up with the milled slot all that is required to effect removal is to insert a sharp pointed instrument such as the tang of a file along the slot when the circlip can be sprung out of position.