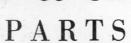


# BSA

# SPEED & SPORTS





### BSA Incorporated Service Dept.

Speed Bulletin #24

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## MORE R.P.M.-MORE POWER & SPEED!

OVERSIZE INTAKE VALVES - RACING VALVE SPRINGS - ALLOY VALVE COLLARS For 1954 to 1963 A10 Rocket Engine

QUANTITY	PART NO.	DESCRIPTION	LIST PRICE	
2	67-961	Oversize Intake Valve (Valve head dia. 1½")	\$ 8.10 A	ea.
4 pr.	в613	S & W Racing Valve Springs	2.74 B	pr.
4	67-1349	Alloy Valve Collar	.96 ▲	ea.
4 pr.	65-1848	Alloy Valve Collar Keepers	.96 A	pr.

#### **INSTRUCTIONS:**

- Increase inlet port at valve seat to 1-3/8" and polish to a mirror finish.
- Re-face valve seat and grind in the valves for a perfect seat.
- Shim valve springs to 1-5/16" solid height when valves are assembled in the cylinder head.

We have the above items in stock. Order a supply of these Speed Parts now and sell your AlO Rocket customers a SPEED JOB!

> Walter Brown, Service Manager

