

**B.S.A. Motor Cycle  
Spare Parts  
1930 models**



Price 5/-

## GENERAL INDEX.

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NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

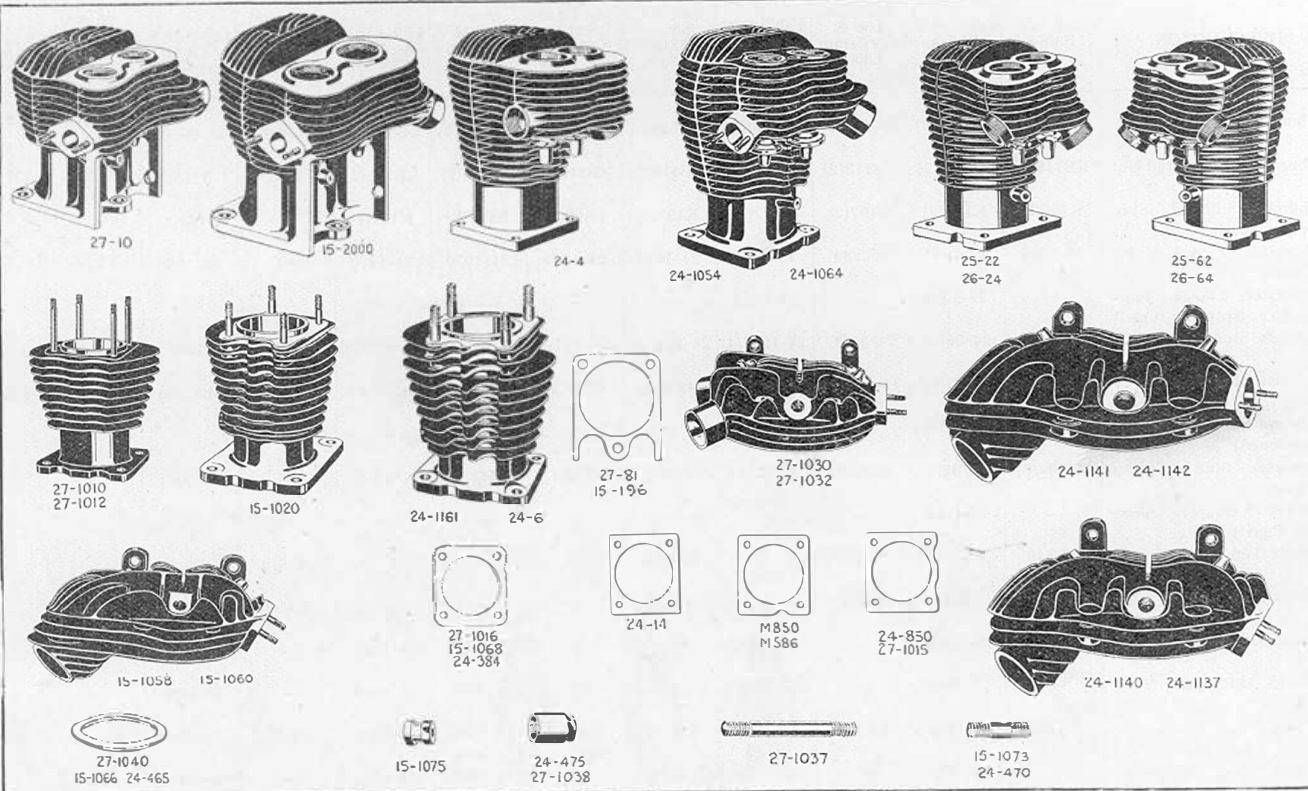
## ENGINE.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Cylinder, complete with guides .. .. .	27-10	—	15-2000	—	24-1054	24-1054	—	—	24-4	—	—	—
Cylinder, complete with Guides (5.57h.p.) ..	—	—	—	—	24-1064	24-1064	—	—	—	—	—	—
Cylinder (twin, front), with guides .. .. .	—	—	—	—	—	—	—	—	—	—	25-22	26-24
Cylinder (twin, front), with guides (9.86h.p. G30-15)	—	—	—	—	—	—	—	—	—	—	26-24	—
Cylinder (twin, rear), with guides .. .. .	—	—	—	—	—	—	—	—	—	—	25-62	26-64
Cylinder (twin, rear), with guides (9.86h.p. G30-15)	—	—	—	—	—	—	—	—	—	—	26-64	—
Cylinder Barrel, with studs	—	27-1010	—	15-1020	—	—	24-6	24-6	—	24-1161	—	—
Cylinder Barrel, with studs (specially-tuned) ..	—	27-1012	—	—	—	—	—	—	—	—	—	—
Cylinder Head, with guides and studs .. .. .	—	27-1030	—	15-1058	—	—	24-1140	24-1140	—	24-1141	—	—
Cylinder Head, with guides and studs (specially-tuned)	—	27-1032	—	15-1060	—	—	24-1137	24-1137	—	24-1142	—	—
Cylinder Head Washer ..	—	27-1040	—	15-1066	—	—	24-465	24-465	—	24-465	—	—
Cylinder Base Paper Washer	27-81	27-1015	15-196	24-850	24-850	24-850	24-850	24-850	24-14	24-850	M586(2)	M850(2)
Cylinder Base Paper Washer (9.86h.p. G30-15) ..	—	—	—	—	—	—	—	—	—	—	M850(2)	—
Cylinder Base Shim ..	—	27-1016	—	15-1068	—	—	24-384	24-384	—	—	—	—
Cylinder Head Stud ..	—	27-1037(4)	—	15-1073(4)	—	—	24-470(4)	24-470(4)	—	24-470(4)	—	—
Cylinder Head Stud Nut ..	—	27-1038(2)	—	15-1075(2)	—	—	24-475(2)	24-475(2)	—	24-475(2)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

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Carburettor Fixing Stud ..	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	—	24-650(2)	—	—
Carburettor Fixing Stud Nut	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	—	EB113(2)	—	—
Carburettor Fixing Stud Spring Washer ..	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	—	K197(2)	—	—
Carburettor Flange Joint Washer ..	27-1042	27-1042	15-230	15-1070	24-1070	24-1070	24-1070	24-1070	—	24-1070	—	—
Carburettor Flange Joint Washer (specially-tuned)	—	27-1043	—	15-1070	—	—	—	—	—	—	—	—
Crankcase Stud ..	24-35(3)	24-35(4)	24-34(3)	24-1057(4)	24-1057(4)	24-1057(4)	24-1057(4)	24-1057(4)	24-35(4)	24-1057(4)	25-496(8)	25-496(8)
Crankcase Stud Nut ..	EA82(3)	EA82(4)	15-152(3)	M202(4)	M202(4)	M202(4)	M202(4)	M202(4)	EA82(4)	M202(4)	EA82(8)	EA82(8)
Crankcase Stud Nut (specially-tuned) ..	—	27-1070(4)	—	—	—	—	—	—	—	—	—	—
Crankcase Stud Spring Washer ..	M576a(3)	M576a(4)	N572(3)	N572(4)	N572(4)	N572(4)	N572(4)	N572(4)	—	N572(4)	—	—
Carburettor Adapter (specially-tuned) ..	—	27-1046	—	—	—	—	—	—	—	—	—	—
Cylinder Top Plug ..	27-510	—	27-510	—	27-510	—	—	—	27-510	—	—	—
Cylinder Top Plug Washer	EA32	—	EA32	—	EA32	—	—	—	EA32	—	—	—
Cylinder Oil Boss Plug ..	—	24-1050	—	24-1050	—	—	24-1050	24-1050	—	24-1050	—	—
Cylinder Oil Boss Plug Washer ..	—	27-8580	—	27-8580	—	—	27-8580	27-8580	—	27-8580	—	—
Spark Plug ..	EA122	15-1300	EA122	15-1300	EA122	EA122	15-1300	15-1300	EA122	15-1300	EA122	EA122
Spark Plug (specially-tuned) ..	—	24-1025	—	24-1025	—	—	24-1025	24-1025	—	24-1025	—	—

Prices on application.  
Prices on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.



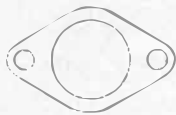
# ENGINE.



EB 113



24-650



27-1042 27-1043  
15-1070 24-1070  
15-230



24-34 24-35  
24-1057 25-496



15-152  
EA 82  
M 202



27-1070



N 572  
M 576B



27-1046



27-510



EA 32



24-1050



27-8580



EA 122



15-1300



24-1025



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

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DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Sparking Plug Washer ..	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32	EA32
Cylinder Inlet Valve Cap..	27-88	—	R31	—	R31	R31	—	—	R31	—	A151(2)	A151(2)
Cylinder Exhaust Valve Cap	27-94	—	R32	—	R32	R32	—	—	R32	—	A152(2)	A152(2)
Cylinder Valve Cap Washer	27-99(2)	—	R33(2)	—	R33(2)	R33(2)	—	—	R33(2)	—	EA125A(4)	EA125A(4)
Cylinder Induction Pipe (twin) .. ..	—	—	—	—	—	—	—	—	—	—	M615	M615
Cylinder Induction Pipe (twin), with collar, sleeve, and nuts).	—	—	—	—	—	—	—	—	—	—	M615A	M615A
Cylinder Induction Pipe Sleeve (twin) .. ..	—	—	—	—	—	—	—	—	—	—	M616	M616
Cylinder Induction Pipe Nut (twin, front) .. ..	—	—	—	—	—	—	—	—	—	—	M617	M617
Cylinder Induction Pipe Collar (twin, front) ..	—	—	—	—	—	—	—	—	—	—	M618	M618
Cylinder Induction Pipe Nut (twin, rear) .. ..	—	—	—	—	—	—	—	—	—	—	M619	M619
Cylinder Induction Pipe Collar (twin, rear) ..	—	—	—	—	—	—	—	—	—	—	M620	M620
Cylinder Inlet Union ..	—	—	—	—	—	—	—	—	24-116	—	—	—
Cylinder Exhaust Pipe (twin, front) .. ..	—	—	—	—	—	—	—	—	—	—	25-1350	26-1348
Cylinder Exhaust Pipe (twin, rear) .. ..	—	—	—	—	—	—	—	—	—	—	25-1355	26-1353
Cylinder Exhaust Pipe (twin, front) (9.86b.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-1349	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



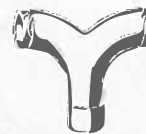
27-88  
R31  
A151



27-94  
R32  
A152



EA32  
27-99  
R33  
EA125<sup>A</sup>



M615



M616



M618



M617  
M619



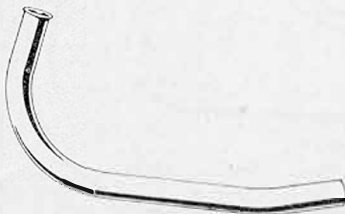
M620



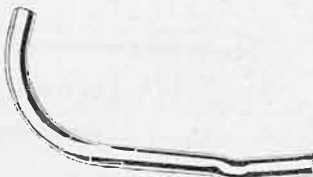
24-116



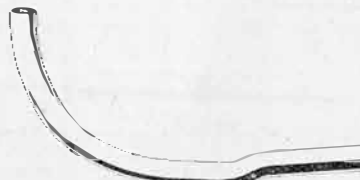
25-1355  
26-1353



26-1348



25-1350



26-1349



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### Engine—continued.

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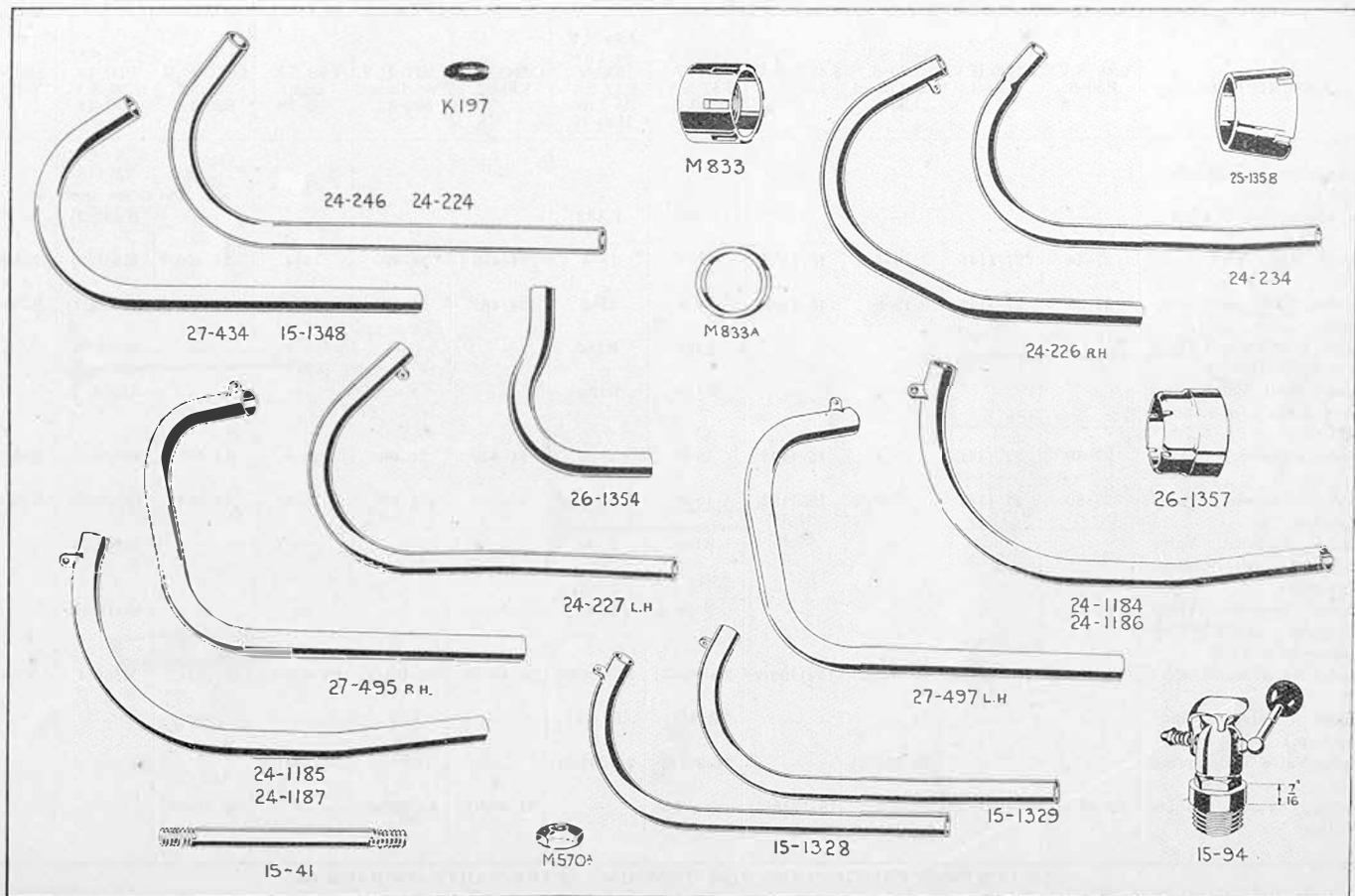
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Cylinder Exhaust Pipe (twin. rear) (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-1354	—
Cylinder Exhaust Pipe Collar	—	—	—	—	—	—	—	—	—	—	—	M833A(2)
Cylinder Exhaust Pipe Union Nut	—	—	—	—	—	—	—	—	—	—	—	M833(2)
Cylinder Exhaust Pipe Adapter	—	—	—	—	—	—	—	—	—	—	25-1358(2)	—
Cylinder Exhaust Pipe Adapter (9.86h.p. G30-15)	—	—	—	—	—	—	—	—	—	—	26-1357(2)	—
Cylinder Exhaust Pipe	27-434	—	15-1348	—	24-246	—	—	—	24-234	—	—	—
Cylinder Exhaust Pipe (chromium-plated)	—	—	—	—	—	24-224	—	—	—	—	—	—
Cylinder Exhaust Pipe (right-hand)	—	—	—	—	—	—	24-1184	—	—	24-226	—	—
Cylinder Exhaust Pipe (right-hand) (chromium-plated).	—	27-495	—	15-1328	—	—	—	24-1186	—	—	—	—
Cylinder Exhaust Pipe (left-hand)	—	—	—	—	—	—	24-1185	—	—	24-227	—	—
Cylinder Exhaust Pipe (left-hand) (chromium-plated)	—	27-497	—	15-1329	—	—	—	24-1187	—	—	—	—
Cylinder Exhaust Pipe Coupling Bolt	—	15-41	—	15-41	—	—	15-41	15-41	15-41	15-41	—	—
Cylinder Exhaust Pipe Coupling Bolt Nut	—	M570A(2)	—	M570A(2)	—	—	M570A(2)	M570A(2)	M570A(2)	M570A(2)	—	—
Cylinder Exhaust Pipe Coupling Bolt Spring Wshr	—	K197(2)	—	K197(2)	—	—	K197(2)	K197(2)	K197(2)	K197(2)	—	—
Compression Tap	—	—	—	—	15-94	15-94	—	—	—	—	15-94(2)	15-94(2)

Prices on application

Prices on application

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



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# Engine—continued.

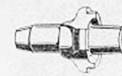
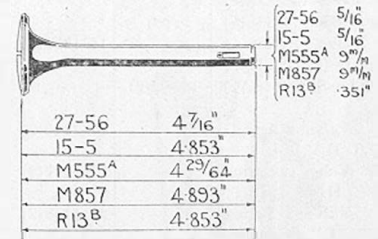
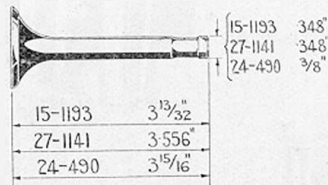
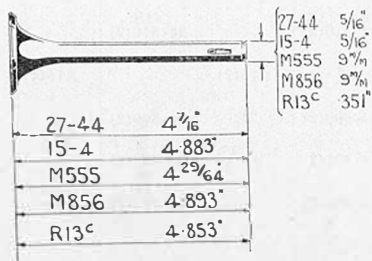
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Compression Tap (9.86h.p. G30-15) (rear)	—	—	—	—	—	—	—	—	—	—	25-115	—
Compression Tap Washer	—	—	—	—	EA32	EA32	—	—	—	—	Price on application. EA32(2)	EA32(2)
Cylinder Inlet Valve	27-44	27-1141	15-4	15-1193	15-4	15-4	24-490	24-490	15-4	24-490	M555(2)	M856(2)
Cylinder Inlet Valve complete	27-39	27-1142	15-8	15-1192	15-8	15-8	24-485	24-485	15-8	24-485	M555B(2)	M856A(2)
Cylinder Inlet Valve (5.57h.p. or 9.86h.p. G30-15)	—	—	—	—	R13c	R13c	—	—	—	—	M856(2)	—
Cylinder Inlet Valve complete (5.57h.p. or 9.86h.p. G30-15).	—	—	—	—	R13D	R13D	—	—	—	—	M856A(2)	—
Cylinder Exhaust Valve	27-56	27-1141	15-5	15-1193	15-5	15-5	24-490	24-490	15-5	24-490	M555A(2)	M857(2)
Cylinder Exhaust Valve complete	27-50	27-1142	15-9	15-1192	15-9	15-9	24-485	24-485	15-9	24-485	M555c(2)	M857A(2)
Cylinder Exhaust Valve (5.57h.p. or 9.86h.p. G30-15).	—	—	—	—	R13B	R13B	—	—	—	—	M857(2)	—
Cylinder Exhaust Valve complete (5.57h.p. or 9.86h.p. G30-15).	—	—	—	—	R13E	R13E	—	—	—	—	M857A(2)	—
Cylinder Valve Guide	27-29(2)	15-1195(2)	24-400(2)	15-1195(2)	24-400(2)	24-400(2)	24-401(2)	24-401(2)	24-400(2)	24-401(2)	M556(4)	M556(4)
Cylinder Valve Guide (5.57h.p.)	—	—	—	—	R14(2)	R14(2)	—	—	—	—	—	—
Cylinder Valve Guide Spring Cup	—	—	24-395(2)	—	24-395(2)	24-395(2)	—	—	24-395(2)	—	—	—
Cylinder Valve Guide Washer	27-34(2)	15-1215(2)	—	15-1215(2)	—	—	24-396(2)	24-396(2)	—	24-396(2)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.



# ENGINE.



27-29  
15-1195  
24-400  
24-401

M556  
R14



24-395



27-34  
24-396



15-1215

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

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Cylinder Valve Spring Cup	27-68(2)	15-1207(2)	A179B(2)	15-1207(2)	A179B(2)	A179B(2)	24-505(2)	24-505(2)	A179B(2)	24-505(2)	A199(4)	A199(4)
Cylinder Valve Spring Cup (5.57h.p.)	—	—	—	—	A199(2)	A199(2)	—	—	—	—	—	—
Cylinder Valve Spring Cotter	27-74(2)	—	—	—	EA67A(2)	EA67A(2)	—	—	EA67A(2)	—	M559(4)	EA67A(4)
Cylinder Valve Spring Cotter (5.57h.p. 9.86h.p. G30-15)	—	—	EA67A(2)	—	M559(2)	M559(2)	—	—	—	—	EA67A(4)	—
Cylinder Valve Retaining Split Collar (2 parts)	—	15-1525(2)	—	15-1525(2)	—	—	24-510(2)	24-510(2)	—	24-510(2)	—	—
Cylinder Valve Spring (S.V.)	27-62(2)	—	R15(2)	—	R15(2)	R15(2)	—	—	R15(2)	—	R15(4)	R15(4)
Cylinder Valve Spring (outer) (O.H.V.)	—	27-1146(2)	—	15-1201(2)	—	—	24-500(2)	24-500(2)	—	24-500(2)	—	—
Cylinder Valve Spring (inner) (O.H.V.)	—	27-1147(2)	—	15-1202(2)	—	—	24-495(2)	24-495(2)	—	24-495(2)	—	—
Cylinder Valve Spring (outer) (O.H.V. specially- tuned).	—	27-1148(2)	—	15-1203(2)	—	—	24-501(2)	24-501(2)	—	24-501(2)	—	—
Cylinder Valve Spring Cover	27-370	—	15-77	—	24-392	24-392	—	—	—	—	—	—
Cylinder Valve Spring Cover (front cylinder)	—	—	—	—	—	—	—	—	—	—	25-50	26-50
Cylinder Valve Spring Cover (front cylinder) (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-50	—
Cylinder Valve Spring Cover (rear cylinder)	—	—	—	—	—	—	—	—	—	—	25-90	26-90
Cylinder Valve Spring Cover (rear cylinder) (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-90	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



27-68 A179<sup>B</sup>  
A199



15-1207  
24-505



27-74 EA67<sup>A</sup>  
M559



15-1525  
24-510



R15



27-62 15-1201 24-500 27-1146



15-1202 24-495  
27-1147



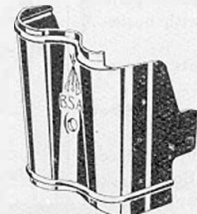
15-1203 24-501  
27-1143



27-370



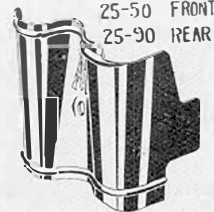
24-392



26-50 FRONT  
26-90 REAR



15-77



25-50 FRONT  
25-90 REAR



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.96 W.T. G30-16.
Cylinder Valve Spring Cover Stud .. .. .	27-371	—	15-1260	—	24-113	24-113	—	—	—	—	25-51(2)	25-51(2)
Cylinder Valve Spring Cover Washer (inside) .. .	K234A	—	K234A	—	—	—	—	—	—	—	—	—
Cylinder Valve Spring Cover Spring Washer (outside)	K197	—	K197	—	K197	K197	—	—	—	—	K197(2)	K197(2)
Cylinder Valve Spring Cover Knob .. .. .	27-372	—	27-372	—	24-397	—	—	—	—	—	24-397	24-397
Cylinder Valve Spring Cover Knob (chromium-plated)	—	—	—	—	—	24-398	—	—	—	—	—	—
Rocker Box, with bushes ..	—	—	—	—	—	—	24-516	24-516	—	24-516	—	—
Rocker Box, less fittings ..	—	27-1051	—	15-1920	—	—	—	—	—	—	—	—
Rocker Box Support Sleeve	—	27-1039	—	15-1820(2)	—	—	24-480(2)	24-480(2)	—	24-480	—	—
Rocker Box Support Sleeve Connecting Bolt .. .	—	28-2338(2)	—	24-649(2)	—	—	24-649(2)	24-649(2)	—	24-649(2)	—	—
Rocker Box Support Sleeve Connecting Bolt Spring Washer.	—	24-8784(2)	—	M576B(2)	—	—	M576B(2)	M576B(2)	—	M576B(2)	—	—
Rocker Box Connecting Bolt (R.H.) (front) .. .	—	27-1055	—	15-1122	—	—	24-645	24-645	—	24-645	—	—
Rocker Box Connecting Bolt (R.H.) (rear) .. .	—	15-1122	—	15-1122	—	—	24-648	24-648	—	24-645	—	—
Rocker Box Connecting Bolt (R.H.) (rear) (specially-tuned).	—	24-645	—	—	—	—	—	—	—	—	—	—
Rocker Box Connecting Bolt Spring Washer (R.H.) ..	—	K51A(2)	—	M576B(2)	—	—	M576B(2)	M576B(2)	—	M576B(2)	—	—
Rocker Box Cover Plate ..	—	—	—	15-1110	—	—	24-520	24-520	—	24-520	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.

27-371  
15-1260

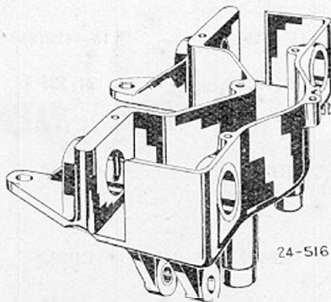
24-113

25-51

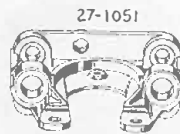
K234A

K197  
24-8784  
M576B  
K51A

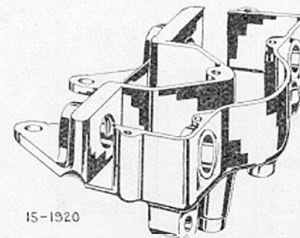
27-372  
24-397  
24-398



24-516



27-1051



15-1920

27-1039

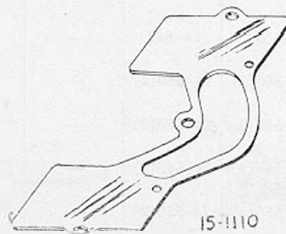


15-1920

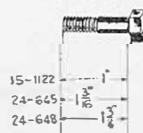


24-480

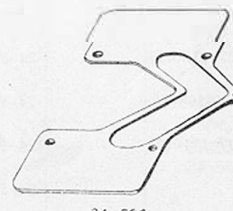
28-2338  
24-649



15-1110



15-1122  
24-645  
24-648



24-649

27-1055

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T.
Rocker Box Cover Plate Pin	—	—	—	24-530(2)	—	—	—	—	—	—	—	—
Rocker Box Dowel Pin	—	—	—	15-1129(2)	—	—	15-1129(2)	15-1129(2)	—	15-1129(2)	—	—
Rocker Box Cap	—	27-1052	—	15-1111	—	—	24-525	24-525	—	24-525	—	—
Rocker Box Cap Stud	—	27-1053	—	15-1117	—	—	15-1117	15-1117	—	15-1117	—	—
Rocker Box Cap Stud Nut (top)	—	EB116	—	EB116	—	—	EB116	EB116	—	EB116	—	—
Rocker Box Cap Stud Nut (bottom)	—	EB102	—	—	—	—	—	—	—	—	—	—
Rocker Box Cap Stud Washer (top)	—	EB222	—	EB222	—	—	EB222	EB222	—	EB222	—	—
Rocker Box Cap Stud Washer (bottom)	—	—	—	—	—	—	K234A	K234A	—	K234A	—	—
Rocker Box Retaining Spring	—	27-1054(2)	—	15-1119	—	—	15-1119	15-1119	—	15-1119	—	—
Inlet Valve Rocker	—	27-1120	—	15-1142	—	—	24-536	24-536	—	24-536	—	—
Exhaust Valve Rocker	—	27-1125	—	15-1143	—	—	24-541	24-541	—	24-541	—	—
Valve Rocker Adjusting Screw	—	27-1130(2)	—	24-560(2)	—	—	24-560(2)	24-560(2)	—	24-560(2)	—	—
Valve Rocker Adjusting Screw Nut	—	24-563(2)	—	24-563(2)	—	—	24-563(2)	24-563(2)	—	24-563(2)	—	—
Valve Rocker Fulcrum Pin	—	27-1110(2)	—	24-545(2)	—	—	24-545(2)	24-545(2)	—	24-545(2)	—	—
Valve Rocker Fulcrum Pin Adjusting Nut	—	—	—	24-550(2)	—	—	24-550(2)	24-550(2)	—	24-550(2)	—	—
Valve Rocker Fulcrum Pin Locking Nut	—	EB141(2)	—	EB201(2)	—	—	EB201(2)	EB201(2)	—	EB201(2)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



24-539



15-1129



27-1052



15-1111



24-525



27-1053



15-1117



27-1120



15-1142 24-536



K234\*



27-1054



15-1119



27-1125



15-1143 24-541



27-1130



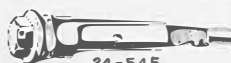
24-560



EB222



27-1110



24-545



24-550



EB201  
24-563



EB102  
EB116



EB141

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

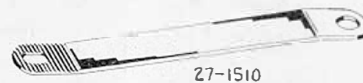
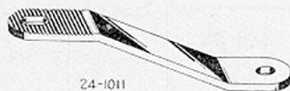
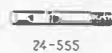
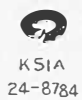
### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Valve Rocker Fulcrum Pin	—	K51A(2)	—	—	—	—	—	—	—	—	—	—
Spring Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Valve Rocker Fulcrum Pin	—	27-1111(2)	—	—	—	—	—	—	—	—	—	—
Thrust Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Valve Rocker Felt Washer	—	—	—	24-655(4)	—	—	24-655(4)	24-655(4)	—	24-655(4)	—	—
Valve Rocker Fulcrum Pin	—	—	—	24-555(2)	—	—	24-555(2)	24-555(2)	—	24-555(2)	—	—
Locking Stud .. ..	—	—	—	M263(2)	—	—	EB113(2)	EB113(2)	—	EB113(2)	—	—
Valve Rocker Fulcrum Pin	—	—	—	—	—	—	—	—	—	—	—	—
Stud Nut .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Valve Rocker Roller ..	—	—	—	24-566(44)	—	—	24-566(44)	24-566(44)	—	24-566(44)	—	—
Valve Rocker Return Spring, with adjuster .. ..	—	—	—	24-570(2)	—	—	24-570(2)	24-570(2)	—	24-570(2)	—	—
Valve Rocker Return Spring Adjuster .. ..	—	—	—	24-580(2)	—	—	24-580(2)	24-580(2)	—	24-580(2)	—	—
Valve Rocker Return Spring Adjuster Cap .. ..	—	—	—	24-576(2)	—	—	24-576(2)	24-576(2)	—	24-576(2)	—	—
Valve Rocker Return Spring Adjuster Nut .. ..	—	—	—	24-585(2)	—	—	24-585(2)	24-585(2)	—	24-585(2)	—	—
Engine Steady Plate ..	—	—	—	—	—	—	24-1011	24-1011	—	—	—	—
Engine Steady Plate (speci- ally-tuned only) .. ..	—	27-1510	—	—	—	—	—	—	—	—	—	—
Engine Steady Plate Bolt ..	—	27-1514	—	—	—	—	24-1013	24-1013	—	—	—	—
Engine Steady Plate Bolt Nut .. ..	—	27-8119	—	—	—	—	EA80	EA80	—	—	—	—
Engine Steady Plate Bolt Split-pin .. ..	—	—	—	—	—	—	M626	M626	—	—	—	—
Engine Steady Plate Bolt Spring Washer .. ..	—	N584	—	—	—	—	24-8784	24-8784	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. F30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Exhaust Valve Lifter	27-424	27-424	27-424	27-423	24-588	24-588	27-423	27-423	27-423	27-423	—	—
Exhaust Valve Lifter Bush	27-427	27-427	27-427	24-590	—	—	24-590	24-590	—	24-590	—	—
Exhaust Valve Lifter Lever, with cable holder	27-1151	27-1150	27-1151	—	—	—	—	—	—	—	—	—
Exhaust Valve Lifter Lever	—	—	—	15-1182	24-593	24-593	15-71	15-71	24-79	15-71	—	—
Exhaust Valve Lifter Lever Locking Washer	24-81	24-81	24-81	24-81	—	—	24-81	24-81	24-81	24-81	—	—
Exhaust Valve Lifter Lever Nut	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	—	—
Exhaust Valve Lifter Cable Cover Stop	27-1163	27-1163	27-1163	—	24-70	24-70	—	—	—	—	—	—
Exhaust Lifter Cable Cover Stop Locknut	EB102	EB102	EB102	—	—	—	—	—	—	—	—	—
Exhaust Valve Lifter Lever (twin, front)	—	—	—	—	—	—	—	—	—	—	26-981	26-981
Exhaust Valve Lifter Lever (twin, rear)	—	—	—	—	—	—	—	—	—	—	26-986	26-986
Exhaust Valve Lifter Lever Toggle Rod	—	—	—	—	—	—	—	—	—	—	M522	M522
Exhaust Valve Lifter Lever Toggle Rod Socket	—	—	—	—	—	—	—	—	—	—	M534	M534
Exhaust Valve Lifter Spring	—	—	—	—	—	—	—	—	—	—	M554	M554
Exhaust Valve Lifter Tube	—	—	—	—	—	—	—	—	—	—	M528	M528
Exhaust Valve Lifter Tube Washer	—	—	—	—	—	—	—	—	—	—	M529	M529
Exhaust Valve Lifter Ball Sleeve	—	—	—	—	—	—	—	—	—	—	M526	M526

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



27-424



27-423



27-427



24-590



27-1151



27-1150



15-1182



24-79  
24-593



15-71



24-81



EB102



27-1163



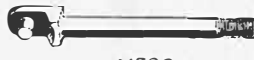
24-70



26-981



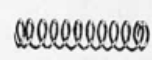
26-986



M522



M534



M554



M528



M529



M526



NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Exhaust Valve Lifter Ball	—	—	—	—	—	—	—	—	—	—	M527	M527
Sleeve Locknut .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Piston only .. ..	27-124	27-1020	15-1041	15-1811	24-678	24-678	24-676	24-676	24-678	24-676	25-373(2)	26-375(2)
Piston, with gudgeon-pin, pads, and rings .. ..	27-105	27-1025	15-1040	15-1801	24-673	24-673	24-671	24-671	24-673	24-671	25-363(2)	26-365(2)
Piston (only) (5.57h.p. or 9.86h.p. G30-15) .. ..	—	—	—	—	24-679	24-679	—	—	—	—	26-375(2)	—
Piston, with gudgeon-pin, pads, and rings (5.57h.p. or 9.86h.p. G30-15) .. ..	—	—	—	—	24-674	24-674	—	—	—	—	26-365(2)	—
Piston (only) (high-com- pression) .. ..	—	—	—	15-1810	—	—	24-675	24-675	—	24-675	—	—
Piston, with gudgeon-pin, pads, and rings (high- compression) .. ..	—	—	—	15-1800	—	—	24-670	24-670	—	24-670	—	—
Piston (only) (specially- tuned) .. ..	—	27-1028	—	—	—	—	—	—	—	—	—	—
Piston, with gudgeon-pin, pads, and rings (specially- tuned) .. ..	—	27-1027	—	—	—	—	—	—	—	—	—	—
Piston Ring .. ..	27-130(2)	27-130(2)	15-1077(2)	15-1077(2)	M809(2)	M809(2)	M809(2)	M809(2)	M809(2)	M809(2)	M531(4)	M809(4)
Piston Ring (5.57h.p. or 9.86h.p. G30-15) .. ..	—	—	—	—	24-155(3)	24-155(3)	—	—	—	—	M809(4)	—
Piston Ring (scraper) .. ..	27-131	—	15-1079	15-1079	24-145	24-145	—	—	24-145	—	25-393(2)	24-145(2)
Piston Ring (scraper) (5.57h.p. or 9.86h.p. G30-15) .. ..	—	—	—	—	24-156	24-156	—	—	—	—	24-145(2)	—
Gudgeon-pin, complete with pads .. ..	27-138	27-138	15-1590	15-1593	24-130	24-130	24-680	24-680	24-130	24-680	25-408(2)	24-130(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



27-124



27-1020



15-1041 24-678  
25-373 26-375



15-1811



24-676



24-679



15-1810



24-675



27-1028



M527



27-130 15-1077  
24-155 M531  
M809



27-131 15-1079  
24-156 25-393  
24-145



27-138 15-1590 15-1593  
24-130 24-680  
25-408

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

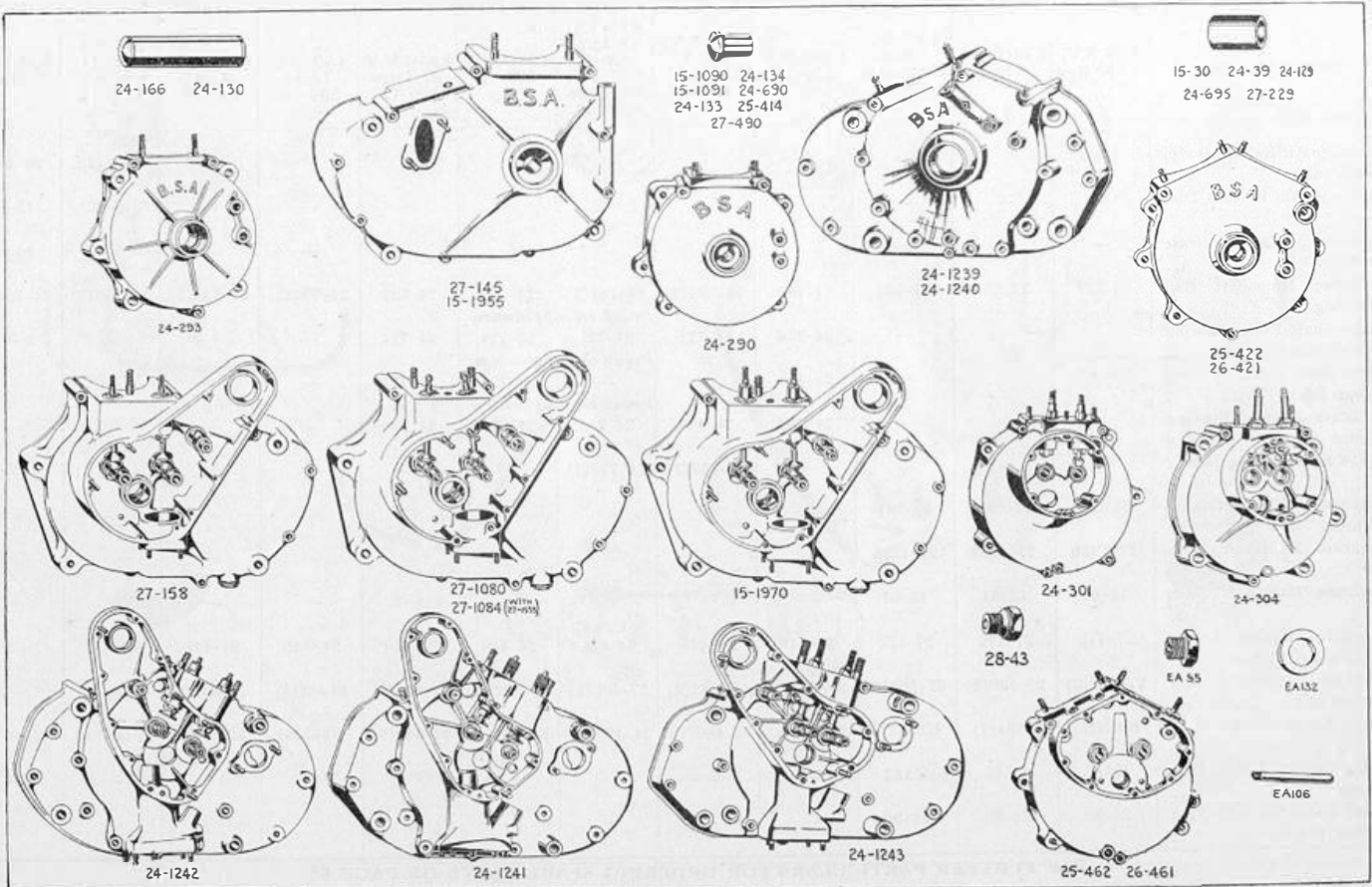
# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. 1.30-5. 3.49 Comm. 1.30-6.	3.49 O.H.V. 1.30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gudgeon-pin, complete with pads (5.57h.p. or 9.86h.p. G30-15).	—	—	—	—	24-166	24-166	—	—	—	—	24-130(2)	—
Gudgeon-pin Pad .. ..	27-490(2)	27-490(2)	15-1090(2)	15-1091(2)	24-133(2)	24-133(2)	24-690(2)	24-690(2)	24-133(2)	24-690(2)	25-414(4)	24-133(4)
Gudgeon-pin Pad (5.57h.p. or 9.86h.p. G30-15) ..	—	—	—	—	24-134(2)	24-134(2)	—	—	—	—	24-133(4)	—
Gudgeon-pin Bush .. ..	27-229	27-229	15-30	15-30	24-129	24-129	24-695	24-695	24-129	24-695	24-39	24-39
Gudgeon-pin Bush (5.57h.p.)	—	—	—	—	24-39	24-39	—	—	—	—	—	—
Crankcase (drive side), complete with fixed fittings.	27-145	27-145	15-1955	24-1240	24-1239	24-1239	24-1240	24-1240	24-290	24-293	25-422	26-421
Crankcase (drive side), complete with fixed fittings (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-421	—
Crankcase (gear side), complete with fixed fittings.	27-158	27-1080	15-1970	24-1242	24-1243	24-1243	24-1242	24-1241	24-301	24-304	25-462	26-461
Crankcase (gear side), complete with fixed fittings (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-461	—
Crankcase (gear side), complete with fixed fittings (specially-tuned).	—	27-1084	—	24-1241	—	—	24-1241	24-1241	—	—	—	—
Crankcase Drain Screw ..	28-43	28-43	28-43	EA95(2)	EA95(2)	EA95(2)	EA95(2)	EA95(2)	EA95	EA95	EA95	EA95
Crankcase Drain Screw Washer .. ..	—	—	—	EA132(2)	EA132(2)	EA132(2)	EA132(2)	EA132(2)	EA132	EA132	EA132	EA132
Crankcase Oil Inlet Tube ..	—	—	—	—	—	—	—	—	EA106	EA106	—	—
Crankcase Plug Screw ..	—	—	—	—	—	—	—	—	28-43	28-43	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Crankcase Air Release Body, with tube.. ..	—	—	—	—	—	—	—	—	—	—	26-1442	26-1442
Crankcase Air Release Disc	—	—	—	—	—	—	—	—	—	—	15-82	15-82
Crankcase Air Release Spring .. ..	—	—	—	—	—	—	—	—	—	—	15-83	15-83
Crankcase Mainshaft Ball Bearing .. ..	27-261	27-261	27-261	24-732	24-732(2)	24-732(2)	24-732	24-732	24-732(2)	24-732(2)	24-732(2)	24-732(2)
Engine Shaft Roller Bearing (drive side) .. ..	—	—	—	24-724	24-721	24-721	24-724	24-724	—	—	—	—
Engine Shaft Roller Bearing (gear side) .. ..	—	—	—	24-724	—	—	24-724	24-724	—	—	—	—
Crankcase Bearing Spacing Collar .. ..	—	—	—	24-730	24-730	24-730	24-730	24-730	—	—	—	—
Engine Shaft Spring Disc..	—	—	—	—	24-728(2)	24-728(2)	—	—	—	—	—	—
Crankcase Oil Retaining Washer .. ..	27-291	27-291	27-291	—	—	—	—	—	—	—	—	—
Crankcase Mainshaft Bush	27-1238	27-1238	27-1238	—	—	—	—	—	—	—	—	—
Crankcase Mainshaft Bush Peg .. ..	15-61	15-61	15-61	—	—	—	—	—	—	—	—	—
Crankcase Timing Cover, with fixed fittings ..	27-172	27-172	27-172	24-446	24-446	24-446	24-446	24-446	24-445	24-449	26-553	26-553
Crankcase Timing Cover Dowel Pin .. ..	27-502(2)	27-502(2)	27-502(2)	27-502(2)	27-502(2)	27-502(2)	27-502(2)	27-502(2)	24-33(2)	24-33(2)	—	—
Timing Cover Screw ..	K58A(7)	K58A(7)	K58A(7)	24-460(9)	24-460(10)	24-460(10)	24-460(9)	24-460(9)	M588(6)	M588(6)	M588(9)	M588(9)
Timing Cover Oil Hole Plug Screw .. ..	EA62	EA62	EA62	—	—	—	—	—	—	—	—	—
Timing Cover Oil Hole Plug Screw Washer .. ..	24-36	24-36	24-36	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88,

# ENGINE.



26-1442



15-82



15-83



27-261  
24-732



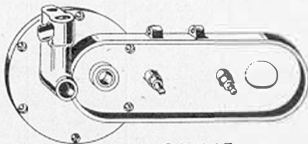
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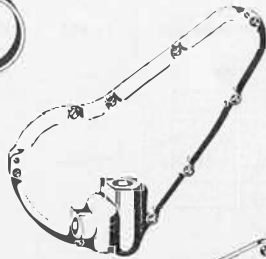
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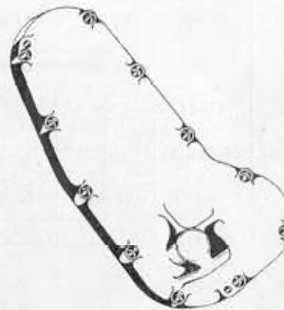
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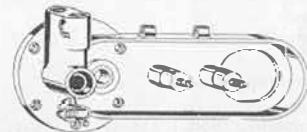
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27-172



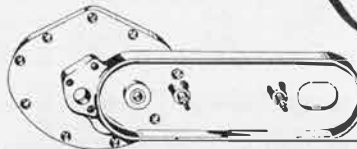
24-446



24-449



27-291



26-553



27-1238



15-61



27-502  
24-33



KS8^ 24-460  
M588



EA62



24-36

NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Timing Cover Oil Feed Sleeve .. ..	15-1770	15-1770	15-1770	—	—	—	—	—	—	15-1770	—	—
Timing Cover Oil Feed Sleeve End .. ..	15-1776	15-1776	15-1776	—	—	—	—	—	—	15-1776	—	—
Timing Cover Oil Feed Sleeve Spring .. ..	15-1773	15-1773	15-1773	—	—	—	—	—	—	15-1773	—	—
Crankcase Connecting Stud (front) .. ..	27-277	27-277	27-277	24-940	24-940	24-940	24-940	24-940	—	—	—	—
Crankcase Connecting Stud (rear) .. ..	—	—	—	24-935	24-935	24-935	24-935	24-935	—	—	—	—
Crankcase Connecting Bolt (top, rear) .. ..	15-41	15-41	15-41	—	—	—	—	—	—	—	—	—
Crankcase Connecting Bolt (front) .. ..	24-945(3)	24-945(3)	24-945(3)	—	—	—	—	—	—	—	—	—
Crankcase Connecting Stud (bottom, centre) .. ..	—	—	—	24-940	24-940	24-940	24-940	24-940	—	—	—	—
Crankcase Connecting Bolt (bottom, front) .. ..	27-278	27-278	27-278	—	—	—	—	—	—	—	—	—
Crankcase Connecting Bolt (bottom, rear) .. ..	27-279	27-279	27-279	—	—	—	—	—	—	—	—	—
Crankcase Connecting Bolt	—	—	—	24-945(6)	24-945(6)	24-945(6)	24-945(6)	24-945(6)	R39(3)	R39(3)	M569A(3)	M569A(3)
Crankcase Connecting Bolt (rear) .. ..	—	—	—	24-950(2)	24-950(2)	24-950(2)	24-950(2)	24-950(2)	—	—	—	—
Crankcase Connecting Bolt Nut (for 1/2 in. bolt) ..	M570A(13)	M570A(13)	M570A(13)	M570A(20)	M570A(20)	M570A(20)	M570A(20)	M570A(20)	M570A(6)	M570A(6)	M570A(6)	M570A(6)
Crankcase Connecting Bolt	—	—	—	—	—	—	—	—	—	EB105	—	EB105
Crankcase and Exhaust Pipe Clip Bolt .. ..	—	—	—	—	—	—	—	—	EB105	—	EB105	—
Crankcase Connecting Bolt Nut .. ..	—	—	—	—	—	—	—	—	EB106	EB106	EB106	EB106

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



15-1770



15-1776

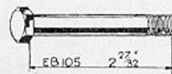


15-1773

15-41	4 1/8" LONG
27-277	3 3/16"
27-278	3 5/16"
27-279	1 3/16"
24-935	3 7/32"
24-940	3"
24-945	4 9/16"
24-950	3 1/4"
R 39	4 1/16"
M569A	4 3/4"



M 570 A



EB 106



NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

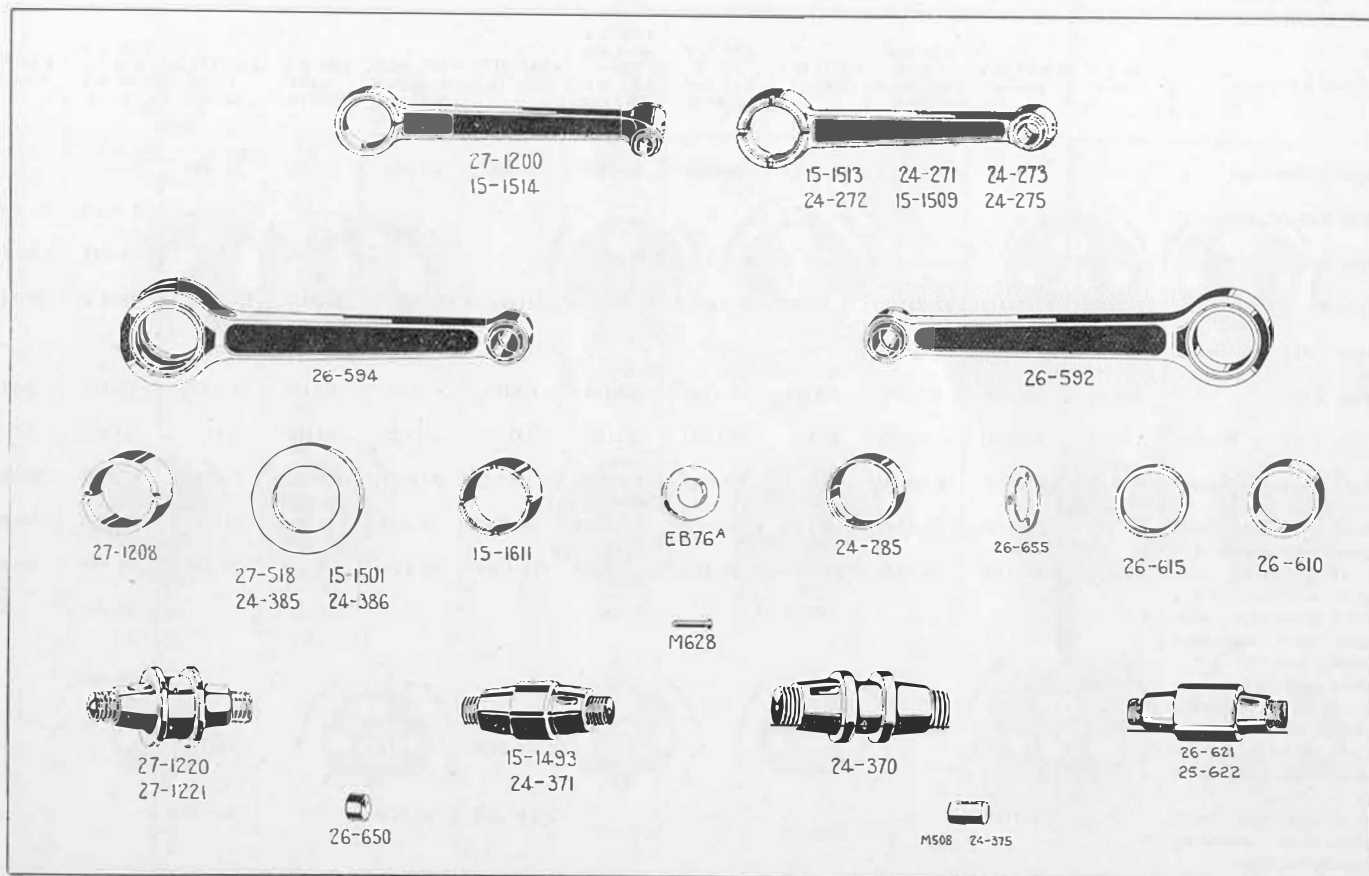
# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. B30-4	3.49 S.V. L30-5. 3.49 Comm L30-6	3.49 O.H.V. L30-11	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15	9.86 W.T. G30-16.
Crankcase Connecting Bolt	—	—	—	—	—	—	—	—	EB76A	—	—	EB76A
Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Connecting Rod, complete with bushes .. ..	27-1200	27-1200	15-1514	15-1513	24-271	24-271	24-273	24-273	24-271	24-273	—	—
Connecting Rod, complete with bushes (5.57h.p.) ..	—	—	—	—	24-272	24-272	—	—	—	—	—	—
Connecting Rod, complete with bushes (specially-tuned engine).	—	—	—	15-1509	—	—	24-275	24-275	—	24-275	—	—
Connecting Rod (outer), complete with bushes ..	—	—	—	—	—	—	—	—	—	—	26-594	26-594
Connecting Rod (inner), complete with bushes ..	—	—	—	—	—	—	—	—	—	—	26-592	26-592
Connecting Rod Big-end Bush .. ..	27-1208	27-1208	27-1208	15-1611	24-285	24-285	24-285	24-285	24-285	24-285	—	—
Connecting Rod Big-end Bush (outer) .. ..	—	—	—	—	—	—	—	—	—	—	26-615(2)	26-615(2)
Connecting Rod Big-end Bush (inner) .. ..	—	—	—	—	—	—	—	—	—	—	26-610	26-610
Connecting Rod Thrust Washer .. ..	27-518(2)	27-518(2)	27-518(2)	15-1501(2)	24-386(2)	24-386(2)	24-386(2)	24-386(2)	24-385(2)	24-386(2)	26-655(2)	26-655(2)
Connecting Rod Thrust Washer Rivet .. ..	—	—	—	—	—	—	—	—	—	—	M628(6)	M628(6)
Crankpin .. ..	27-1220	27-1220	27-1220	15-1493	24-371	24-371	24-371	24-371	24-370	24-371	25-622	26-621
Crankpin (9.86h.p. G30-15)	—	—	—	—	—	—	—	—	—	—	26-621	—
Crankpin (specially-tuned)	—	27-1221	—	—	—	—	—	—	—	—	—	—
Crankpin Roller .. ..	26-650(30)	26-650(30)	26-650(30)	24-375(24)	24-375(28)	24-375(28)	24-375(28)	24-375(28)	M508(14)	24-375(28)	26-650(56)	26-650(56)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

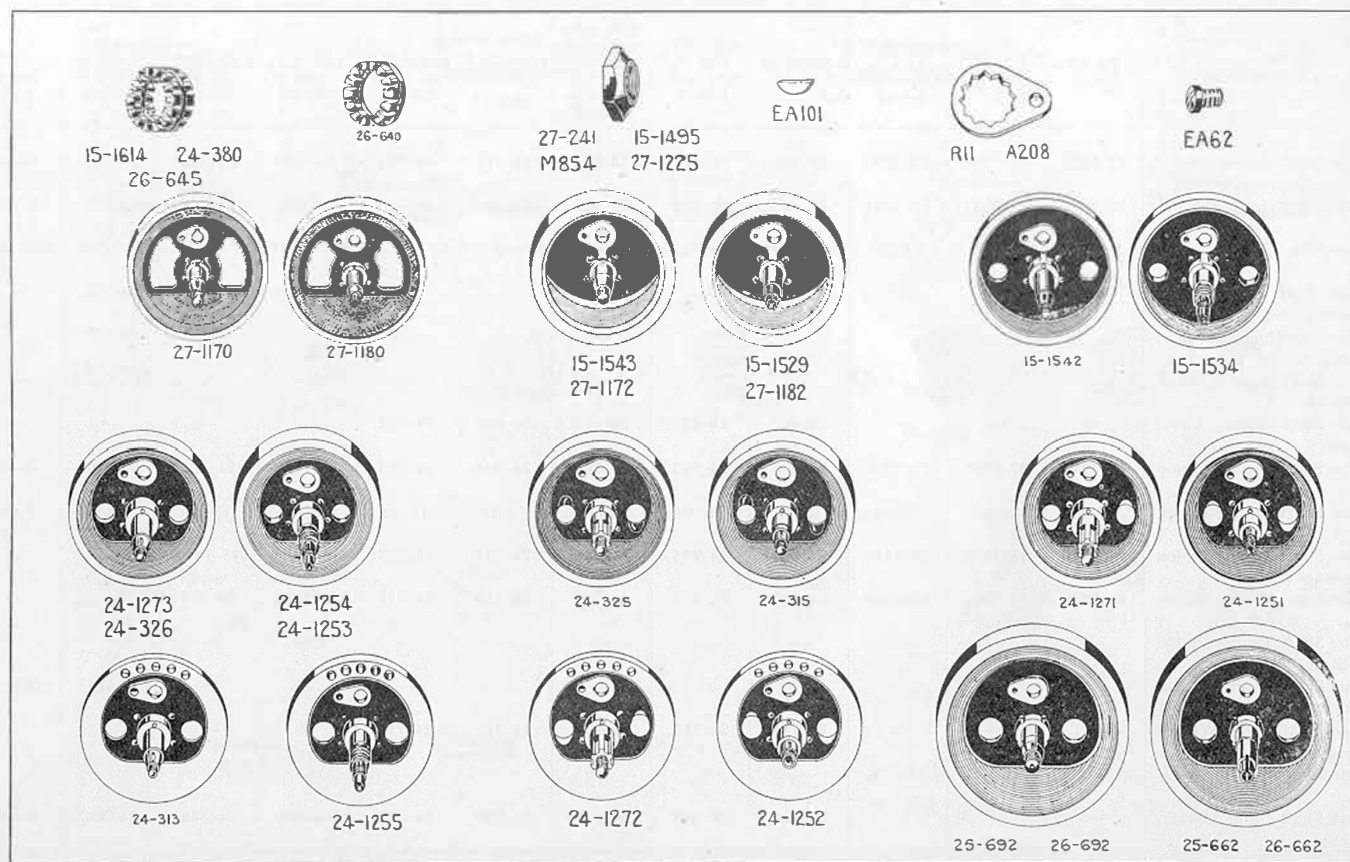
# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Crankpin Roller Cage ..	—	—	—	15-1614	24-380	24-380	24-380	24-380	—	24-380	—	—
Crankpin Roller Cage (outer)	—	—	—	—	—	—	—	—	—	—	26-640(2)	26-640(2)
Crankpin Roller Cage (inner)	—	—	—	—	—	—	—	—	—	—	26-645	26-645
Crankpin Nut .. ..	27-241(2)	27-241(2)	27-241(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	15-1495(2)	M854(2)	15-1495(2)	M854(2)	M854(2)
Crankpin Nut (specially-tuned) .. ..	—	27-1225(2)	—	—	—	—	—	—	—	—	—	—
Crankpin Key .. ..	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101	EA101
Crankpin Locking Washer	A208(2)	A208(2)	A208(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)	R11(2)
Crankpin Locking Washer Screw .. ..	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)	EA62(2)
Flywheel (drive side), with engine shaft assembled..	27-1170	27-1170	15-1543	15-1542	24-1273	24-1273	24-326	24-326	24-325	24-1271	25-692	26-692
Flywheel (gear side), with engine shaft assembled..	27-1180	27-1180	15-1529	15-1534	24-1253	24-1253	24-1254	24-1254	24-315	24-1251	25-662	26-662
Flywheel (drive side), with engine shaft assembled (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-692	—
Flywheel (gear side), with engine shaft assembled (9.86h.p. G30-15).	—	—	—	—	—	—	—	—	—	—	26-662	—
Flywheel (drive side), with engine shaft assembled (specially-tuned).	—	27-1172	—	—	—	—	24-313	24-313	—	24-1272	—	—
Flywheel (gear side), with engine shaft assembled (specially-tuned).	—	27-1182	—	—	—	—	24-1255	24-1255	—	24-1252	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

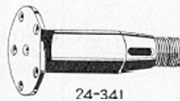
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Engine Shaft (drive side) ..	27-1230	27-1230	27-1230	24-341	24-341	24-341	24-341	24-341	24-340	24-340	25-732	26-732
Engine Shaft (gear side) ..	27-1231	27-1231	27-1231	24-339	24-339	24-339	24-339	24-339	24-335	24-337	25-722	26-722
Engine Shaft Rivet ..	R9(10)	R9(10)	R9(10)	24-430(10)	24-430(10)	24-430(10)	24-430(10)	24-430(10)	24-430(10)	24-430(10)	M521(10)	26-745(10)
Engine Shaft (drive side) (9.86h.p. G30-15) ..	—	—	—	—	—	—	—	—	—	—	26-732	—
Engine Shaft (gear side) (9.86h.p. G30-15) ..	—	—	—	—	—	—	—	—	—	—	26-722	—
Engine Shaft Rivet (9.86h.p. G30-15) .. .. .	—	—	—	—	—	—	—	—	—	—	26-745(10)	—
Engine Shaft Timing Cover Bush .. .. .	—	—	—	24-462	24-462	24-462	24-462	24-462	—	—	—	—
Engine Shaft Timing Pinion	27-1245	27-1245	27-1245	24-703	24-703	24-703	24-703	24-703	15-1390	24-701	26-890	26-890
Engine Shaft Timing Pinion Key .. .. .	15-40	15-40	15-40	15-40	15-40	15-40	15-40	15-40	15-40	15-40	EA48	EA48
Engine Shaft Timing Pinion Locking Washer ..	15-1410	15-1410	15-1410	24-705	24-705	24-705	24-705	24-705	—	15-1410	—	—
Engine Shaft Timing Pinion Nut .. .. .	15-1396	15-1396	15-1396	24-710	24-710	24-710	24-710	24-710	15-1395	24-711	—	—
Engine Shaft Timing Pinion Split-pin .. .. .	—	—	—	—	—	—	—	—	K74A	—	—	—
Engine Shaft Timing Pinion Screw .. .. .	—	—	—	—	—	—	—	—	—	—	EA51	EA51
Engine Shaft Felt Washer (gear side) .. ..	—	—	—	24-715	24-715	24-715	24-715	24-715	—	—	—	—
Engine Shaft Washer ..	15-178	15-178	15-178	—	—	—	—	—	—	—	—	—
Engine Shaft Shim (.005in. thick) .. .. .	—	—	—	24-388	24-388	24-388	24-388	24-388	24-388	24-388	24-388	24-388

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



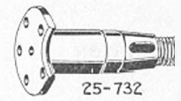
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24-341



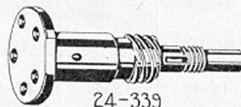
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25-732  
26-732



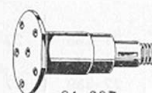
27-1231



24-339



24-335



24-337



25-722  
26-722



R9 24-430  
M521 26-745



24-462



27-1245



24-703



15-1390



24-701



26-890



15-40



EA 48



15-1410



24-705



15-1396



24-710



15-1395



24-711



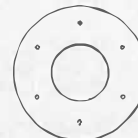
K74<sup>A</sup>



EA 51



24-715



15-178



24-388

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. R30-4	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Engine Shaft Shim (.010in. thick)	—	—	—	24-389	24-389	24-389	24-389	24-389	24-389	24-389	24-389	24-389
Engine Shaft Nut	27-268	27-268	27-268	24-165	24-165	24-165	24-165	24-165	24-164	24-164	24-163	26-740
Cush Drive Felt Washer	27-289	27-289	27-289	15-42	15-42	15-42	15-42	15-42	15-42	15-42	M621	M621
Cush Drive (complete assembly) (state number of teeth).	27-304	27-304	27-304	24-169	24-169	24-169	24-169	24-169	24-172	24-172	25-776	26-767
Cush Drive Bearing	27-314	27-314	27-314	24-348	24-348	24-348	24-348	24-348	24-346	24-346	26-775	26-776
Cush Drive Sleeve	27-307	27-307	27-307	15-1555	15-1555	15-1555	15-1555	15-1555	15-1555	15-1555	15-1555	15-1555
Cush Drive Spring	27-310	27-310	27-310	15-46	15-46	15-46	15-46	15-46	15-46	15-46	15-46	15-46
Cush Drive Spring Nut	15-47	15-47	15-47	15-47	15-47	15-47	15-47	15-47	15-47	15-47	15-47	15-47
Cush Drive Spring Locknut	15-48	15-48	15-48	15-48	15-48	15-48	15-48	15-48	15-48	15-48	15-48	15-48
Cush Drive and Engine Shaft Key	EA50	EA50	EA50	EA50	EA50	EA50	EA50	EA50	—	—	EA50	EA50
Engine Shaft Sprocket (15T.)	—	—	—	—	—	—	—	—	—	—	—	25-257
Engine Shaft Sprocket (16T.)	27-293	27-293	27-293	—	—	—	—	—	—	—	—	25-258
Engine Shaft Sprocket (17T.)	27-297	27-297	27-297	—	—	—	—	—	—	—	—	25-259
Engine Shaft Sprocket (18T.)	27-298	27-298	27-298	15-1566	15-1566	15-1566	15-1566	15-1566	15-1566	15-1566	—	25-260
Engine Shaft Sprocket (19T.)	27-299	27-299	27-299	15-1565	15-1565	15-1565	15-1565	15-1565	15-1565	15-1565	—	25-261

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



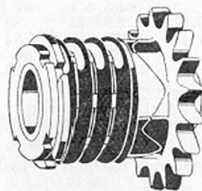
24-389



27-268



24-165



27-304 24-169 24-172  
25-776 26-767



24-163  
26-740  
24-164



27-289  
15-42



M621



27-314



24-346



24-348



26-775



26-776



27-307  
15-1555



27-310



15-46



15-47



15-48



EA 50



15-1565 15-1566 27-293  
27-297 27-298 27-299 25-257  
25-258 25-259 25-260 25-261



NOTE.—Figures in brackets denote number per set e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Engine Shaft Sprocket (20T.)	—	—	—	15-1564	15-1564	15-1564	15-1564	15-1564	15-1564	15-1564	15-1564	25-262
Engine Shaft Sprocket (21T.)	—	—	—	15-1560	15-1560	15-1560	15-1560	5-1560	15-1560	15-1560	15-1560	—
Engine Shaft Sprocket (22T.)	—	—	—	15-1561	15-1561	15-1561	15-1561	15-1561	15-1561	15-1561	15-1561	—
Engine Shaft Sprocket (23T.)	—	—	—	15-1562	15-1562	15-1562	15-1562	15-1562	15-1562	15-1562	15-1562	—
Engine Shaft Sprocket (24T.)	—	—	—	15-1563	15-1563	15-1563	15-1563	15-1563	15-1563	15-1563	15-1563	—
Engine Shaft Sprocket (25T.)	—	—	—	15-1569	15-1569	15-1569	15-1569	15-1569	15-1569	15-1569	15-1569	—
Magneto Pinion	27-1498	27-1498	27-1498	24-885	24-885	24-885	24-885	24-885	—	—	—	—
Magneto Pinion Spring Washer	M576B	M576B	M576B	M576B	M576B	M576B	M576B	M576B	—	—	—	—
Magneto Pinion Nut	24-195	24-195	24-195	24-195	24-195	24-195	24-195	24-195	—	—	—	—
Magneto Pinion Felt Washer	27-351	27-351	27-351	24-890	24-890	24-890	24-890	24-890	—	—	—	—
Magneto and Crankcase Dowel	27-184(2)	27-184(2)	27-184(2)	—	—	—	—	—	—	—	—	—
Magneto Strap (front) (Lucas KM1)	27-746	27-746	27-746	—	—	—	—	—	—	—	—	—
Magneto Strap (rear) (Lucas KM1)	27-751	27-751	27-751	—	—	—	—	—	—	—	—	—
Magdyno Strap (front) (Lucas MDB1, 6-volt)	27-716	27-716	27-716	—	—	—	—	—	—	—	—	—
Magdyno Strap (rear) (Lucas MDB1, 6-volt)	27-721	27-721	27-721	—	—	—	—	—	—	—	—	—
Mag-Generator Strap (front) (Lucas LF $\frac{1}{2}$ )	27-716	27-716	27-716	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



15-1564 25-262  
15-1560 15-1561 15-1562  
15-1563 15-1569



24-8851



27-1498



M576<sup>B</sup>



24-195



24-890  
27-351



27-184



27-746



27-751



27-716



27-721

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

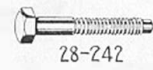
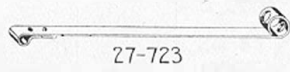
### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. 1.30-5. 3.49 Comm. 1.30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Mag-Generator Strap (rear) (Lucas L.F.1) ..	27-723	27-723	27-723	—	—	—	—	—	—	—	—	—
Magneto Strap Clip Piece (plain hole) ..	28-239	28-239	28-239	—	—	—	—	—	—	—	—	—
Magneto Strap Clip Piece (threaded hole) ..	28-240	28-240	28-240	—	—	—	—	—	—	—	—	—
Magneto Strap Saddle Wshr	28-241	28-241	28-241	—	—	—	—	—	—	—	—	—
Magneto Strap Clip Bolt ..	28-242	28-242	28-242	—	—	—	—	—	—	—	—	—
Magneto Platform ..	—	—	—	24-855	24-855	24-855	24-855	24-855	M572A	M572A	M572A	M572A
Magneto Platform Bolt ..	—	—	—	—	—	—	—	—	M573A(2)	M573A	—	—
Magneto Platform Bolt (right-hand) ..	—	—	—	—	—	—	—	—	—	—	M573	M573
Magneto Platform Bolt (left- hand) ..	—	—	—	—	—	—	—	—	—	—	M573A	M573A
Magneto Platform and Ex- haust Pipe Support Stud	—	—	—	—	—	—	—	—	—	15-1298	—	—
Exhaust Pipe Support Stud Nut ..	—	—	—	—	—	—	—	—	—	EA82	—	—
Magneto Platform Bolt Washer ..	—	—	—	—	—	—	—	—	EB76(2)	EB76(2)	EB76(2)	EB76(2)
Magneto Base Screw ..	—	—	—	M576A(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)	M576A(4)
Magneto Base Screw Spring Washer ..	—	—	—	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)
Magneto Platform Stud ..	—	—	—	24-860(4)	24-860(4)	24-860(4)	24-860(4)	24-860(4)	—	—	—	—
Magneto Platform Stud Spring Washer ..	—	—	—	M576B(4)	M576B(4)	M576B(4)	M576B(4)	M576B(4)	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Magneto Platform Stud Nut	—	—	—	EB106(4)	EB106(4)	EB106(4)	EB106(4)	EB106(4)	—	—	—	—
Magneto Chain Sprocket	—	—	—	—	—	—	—	—	24-83	24-83	M568	M568
Magneto Chain	—	—	—	—	—	—	—	—	24-425	24-425	R98	M851
Magneto Chain Cover	—	—	—	—	—	—	—	—	15-62	15-62	R5	R5
Magneto Chain Cover Stud	—	—	—	—	—	—	—	—	15-63(2)	15-63(2)	R19(2)	R19(2)
Magneto Chain Cover Stud Washer	—	—	—	—	—	—	—	—	B751A(2)	B751A(2)	M550A(2)	M550A(2)
Magneto Chain Cover Stud Nut	—	—	—	—	—	—	—	—	EB113(2)	EB113(2)	EA80(2)	EA80(2)
Cam Pinion Chain Sprocket	—	—	—	—	—	—	—	—	15-56	15-56	M567	M567
Cam Pinion Chain Sprocket Nut	—	—	—	—	—	—	—	—	EA59	EA59	EA59	EA59
Magneto Idler Pinion	27-1490	27-1490	27-1490	24-880	24-880	24-880	24-880	24-880	—	—	—	—
Magneto Idler Pinion Shaft	27-1494	27-1494	27-1494	24-870	24-870	24-870	24-870	24-870	—	—	—	—
Magneto Idler Pinion Bush (timing cover)	24-665	24-665	24-665	24-665	24-665	24-665	24-665	24-665	—	—	—	—
Magneto Idler Pinion Thrust Washer	24-875	24-875	24-875	24-875	24-875	24-875	24-875	24-875	—	—	—	—
Cam Pinion (twin, front)	—	—	—	—	—	—	—	—	—	—	26-907	26-907
Cam Pinion (twin, rear)	—	—	—	—	—	—	—	—	—	—	26-902	26-902
Cam Pinion Bush (T.C.) (twin, front)	—	—	—	—	—	—	—	—	—	—	M514	M514

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

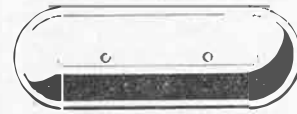
# ENGINE.



24-83  
M568



24-125 39 LINKS  
R98 46 LINKS  
M851 47 LINKS



15-62 R5



15-63 R19



EB106 EB113 EA80



B751A M550A



15-56 M567



EA59



27-1490 51 TEETH  
24-880 60 TEETH



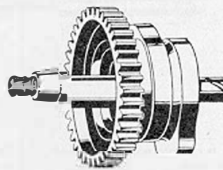
24-875



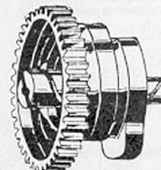
27-1494 24-870



24-665



26-907



26-902



M514

NOTE.—Figures in brackets denote number per set, e.g., (2) 2 per set.

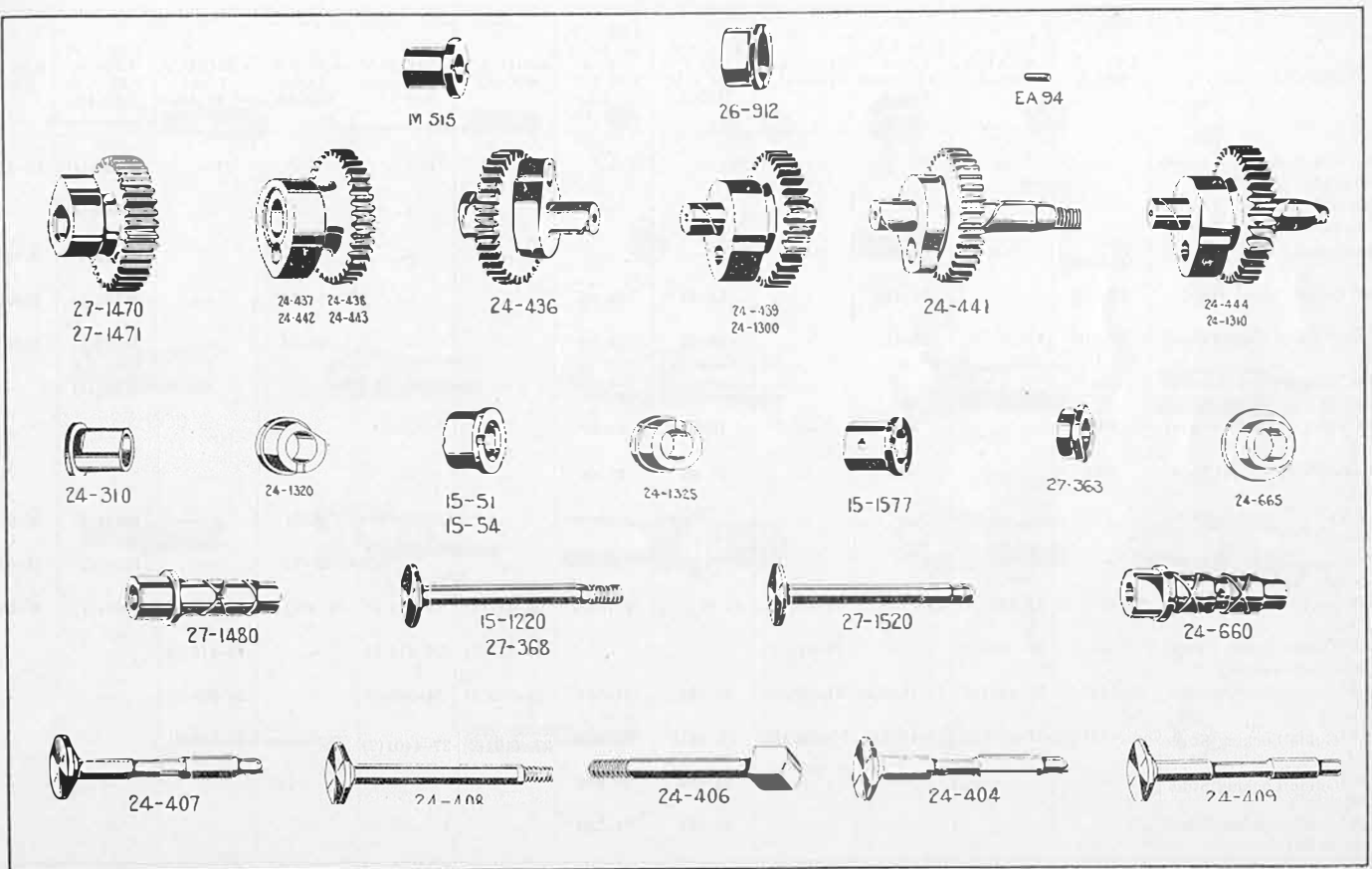
# Engine—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe. S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Cam Pinion Bush (C.C.) (twin, front) .. ..	—	—	—	—	—	—	—	—	—	—	M515	M515
Cam Pinion Bush (T.C.) (twin, rear) .. ..	—	—	—	—	—	—	—	—	—	—	26-912	26-912
Cam Pinion Bush (C.C.) (twin, rear) .. ..	—	—	—	—	—	—	—	—	—	—	M515	M515
Cam Pinion Bush Peg ..	—	—	—	—	—	—	—	—	—	—	EA94(4)	EA94(4)
Inlet Cam Pinion .. ..	27-1470	27-1470	27-1470	24-437	24-437	24-437	24-437	24-437	24-436	24-1300	—	—
Exhaust Cam Pinion ..	27-1471	27-1471	27-1471	24-442	24-442	24-442	24-442	24-442	24-441	24-1310	—	—
Inlet Cam Pinion (specially- tuned engines) .. ..	—	—	—	24-438	—	—	24-438	24-438	—	24-439	—	—
Exhaust Cam Pinion (specially- tuned engines) .. ..	—	—	—	24-443	—	—	24-443	24-443	—	24-444	—	—
Inlet Cam Pinion Bush (crankcase) .. ..	—	—	—	—	—	—	—	—	24-310	24-1320	—	—
Inlet Cam Pinion Bush (timing cover) .. ..	—	—	—	—	—	—	—	—	15-51	15-51	—	—
Exhaust Cam Pinion Bush (crankcase) .. ..	—	—	—	—	—	—	—	—	15-54	24-1325	—	—
Exhaust Cam Pinion Bush (timing cover) .. ..	—	—	—	—	—	—	—	—	15-1577	15-1577	—	—
Cam Pinion Spindle ..	27-1480	27-1480	27-1480	24-660	24-660	24-660	24-660	24-660	—	—	—	—
Cam Pinion Spindle Bush (timing cover) .. ..	27-363(2)	27-363(2)	27-363(2)	24-665(2)	24-665(2)	24-665(2)	24-665(2)	24-665(2)	—	—	—	—
Valve Tappet .. ..	27-368(2)	27-1520(2)	15-1220(2)	24-407(2)	24-408(2)	24-408(2)	24-407(2)	24-407(2)	24-406(2)	24-404(2)	—	—
Valve Tappet (specially- tuned engines) .. ..	—	—	—	—	—	—	—	—	—	24-409	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe. S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Inlet and Exhaust Tappet complete .. .. .	—	—	—	—	—	—	—	—	—	—	M563A(4)	26-320(4)
Inlet and Exhaust Tappet complete (9.86h.p. G30-15)	—	—	—	—	—	—	—	—	—	—	26-320(4)	—
Tappet Rod (twin) ..	—	—	—	—	—	—	—	—	—	—	M563(4)	M563(4)
Inlet Valve Tappet Head ..	27-418	—	27-418	—	24-75	24-75	—	—	24-74	—	M560(2)	M832(2)
Exhaust Valve Tappet Head	27-419	—	27-419	—	24-75	24-75	—	—	24-74	—	M560(2)	M832(2)
Valve Tappet Head (9.86h.p. G30-15) .. .. .	—	—	—	—	—	—	—	—	—	—	M832(4)	—
Inlet Valve Tappet Locknut	M61	—	M61	—	15-67	15-67	—	—	—	—	—	—
Exhaust Valve Tappet Locknut .. .. .	M61	—	M61	—	15-68	15-68	—	—	—	—	—	—
Inlet Valve Tappet Locking Sleeve .. .. .	—	—	—	—	—	—	—	—	M561	—	M561(2)	M561(2)
Exhaust Valve Tappet Locking Sleeve .. .. .	—	—	—	—	—	—	—	—	24-73	—	M561(2)	M561(2)
Valve Tappet Guide ..	27-1530(2)	27-1530(2)	15-1226(2)	24-417(2)	24-412(2)	24-412(2)	24-417(2)	24-411(2)	24-410(2)	24-414(2)	M564(4)	M564(4)
Valve Tappet Guide (specially-tuned engines) ..	—	27-1534(2)	—	24-411(2)	—	—	24-411(2)	24-411(2)	—	24-413(2)	—	—
Tappet Guide Locking Stud	27-1532(2)	27-1531(2)	27-1532(2)	24-865(2)	24-867	24-867	24-865(2)	24-865(2)	—	24-866(2)	—	—
Tappet Guide Locking Stud Nut .. .. .	27-4401(2)	27-4401(2)	27-4401(2)	27-4401(2)	27-4401	27-4401	27-4401(2)	27-4401(2)	—	27-286(2)	—	—
Tappet Guide Locking Stud (inlet) .. .. .	—	—	—	—	24-866	24-866	—	—	—	—	—	—
Tappet Guide Locking Stud Nut (inlet) .. .. .	—	—	—	—	27-286	27-286	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

ENGINE.



M563A  
26-320



M563



27-418



24-75



24-74



M560  
M832



27-419



M61  
15-67



15-68



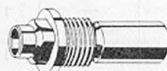
M561



24-73



27-1530



15-1226



24-417



24-412



24-410



M564



27-1534



24-411



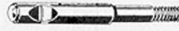
24-414



24-413



27-1531 27-1532  
24-865



24-867



24-866



27-4401



27-286

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

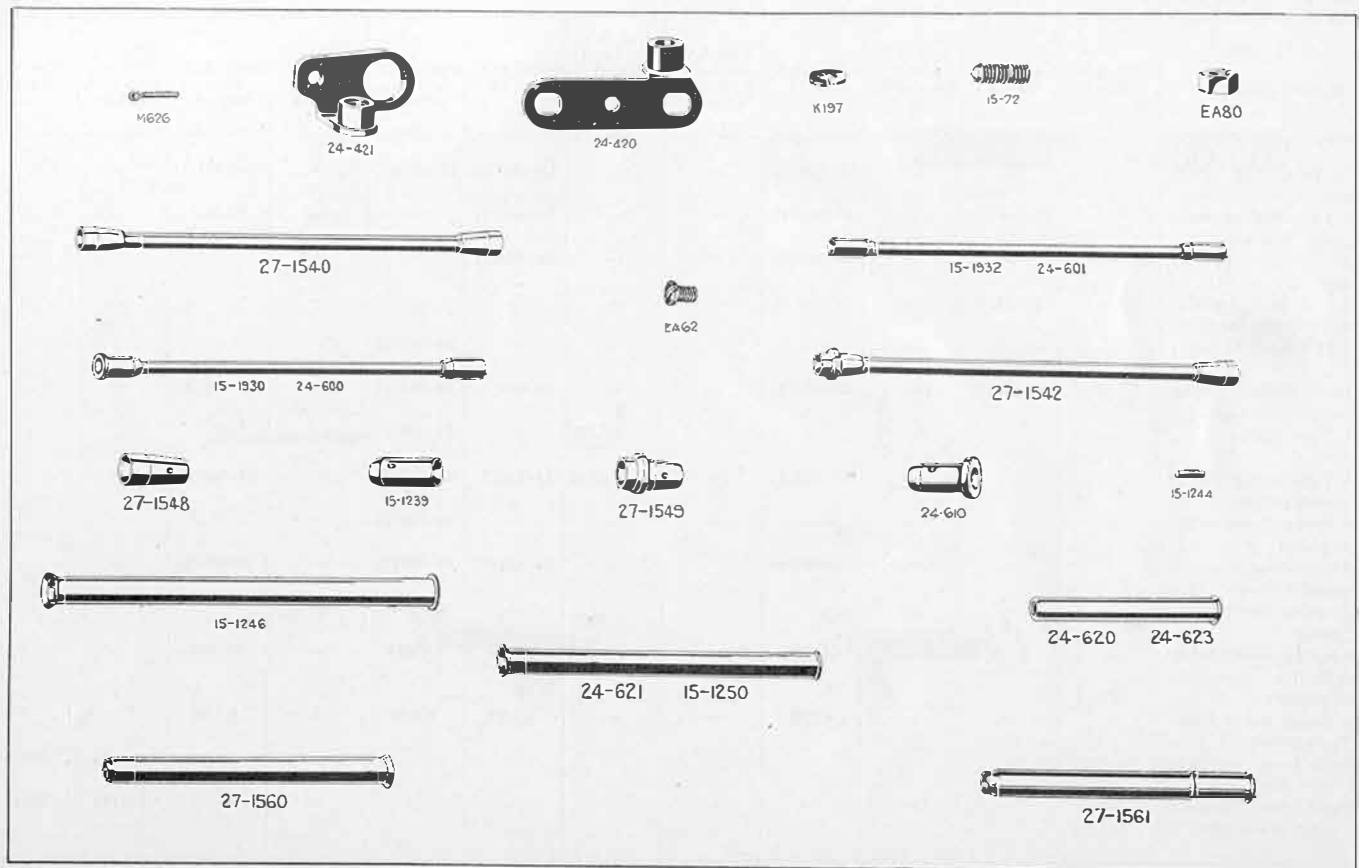
# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tappet Guide Locking Stud	—	—	—	—	M626	M626	—	—	—	M626(2)	—	—
Split-pin .. .. .	—	—	—	—	24-421	24-421	—	—	24-420	—	—	—
Tappet Guide Plate, complete with bush .. ..	—	—	—	—	EA62	EA62	—	—	—	—	—	—
Tappet Guide Plate Screw	—	—	—	—	K197	K197	—	—	—	—	—	—
Tappet Guide Plate Spring Washer .. .. .	—	—	—	—	—	—	—	—	15-72	—	—	—
Tappet Guide Plate Stud ..	—	—	—	—	—	—	—	—	EA80	—	—	—
Tappet Guide Plate Stud Nut .. .. .	—	27-1540(2)	—	15-1932(2)	—	—	24-601(2)	24-600(2)	—	24-601(2)	—	—
Valve Push Rod, complete with ends .. .. .	—	27-1542(2)	—	15-1930(2)	—	—	24-600(2)	24-600(2)	—	24-600(2)	—	—
Valve Push Rod, complete with ends (specially-tuned engines).	—	27-1548(2)	—	15-1239(2)	—	—	15-1239(2)	15-1239(2)	—	15-1239(2)	—	—
Valve Push Rod End (top)	—	27-1548(2)	—	15-1239(2)	—	—	15-1239(2)	24-610(2)	—	15-1239(2)	—	—
Valve Push Rod End (bottom) .. .. .	—	27-1549(2)	—	24-610(2)	—	—	24-610(2)	24-610(2)	—	24-610(2)	—	—
Valve Push Rod End (bottom) (specially-tuned engines).	—	15-1244(4)	—	15-1244(4)	—	—	15-1244(4)	15-1244(4)	—	15-1244(4)	—	—
Valve Push Rod End Rivet	—	—	—	15-1250(2)	—	—	—	24-623(2)	—	—	—	—
Tappet Tube (chromium-plated) .. .. .	—	27-1560(2)	—	—	—	—	24-621(2)	—	—	15-1246(2)	—	—
Tappet Tube .. .. .	—	27-1561(2)	—	24-623(2)	—	—	24-620(2)	24-623(2)	—	24-620(2)	—	—
Tappet Tube (specially-tuned engines) .. .. .	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Tappet Tube Top Joint Washer .. .. .	—	—	—	15-1261(2)	—	—	15-1261(2)	15-1261(2)	—	15-1261(2)	—	—
Tappet Tube Bottom Rubber Joint Washer ..	—	27-1567(2)	—	24-863(2)	—	—	24-863(2)	—	—	24-863	—	—
Tappet Tube Bottom Washer .. .. .	—	—	—	24-868(2)	—	—	24-868(2)	—	—	—	—	—
Tappet Tube Locknut (specially-tuned engines)	—	27-1570	—	—	—	—	—	—	—	—	—	—
Push Rod Return Spring..	—	—	—	—	—	—	—	24-640(2)	—	—	—	—
Push Rod Return Spring (specially-tuned engine)..	—	24-640(2)	—	24-640(2)	—	—	24-640(2)	24-640(2)	—	24-640(2)	—	—
Tappet Tube Spring ..	—	—	—	—	—	—	—	24-625(2)	—	—	—	—
Tappet Tube Spring (specially-tuned engine) ..	—	—	—	24-625(2)	—	—	24-625(2)	24-625(2)	—	24-625(2)	—	—
Return Spring Sleeve (chromium-plated) .. ..	—	—	—	—	—	—	—	24-628(2)	—	—	—	—
Return Spring Sleeve (specially-tuned engine) ..	—	—	—	24-628(2)	—	—	24-628(2)	24-628(2)	—	24-628(2)	—	—
Return Spring Sleeve Locking Spring .. ..	—	—	—	—	—	—	—	24-635	—	—	—	—
Return Spring Sleeve Locking Spring (specially-tuned engine).	—	—	—	24-635	—	—	24-635	24-635	—	24-636	—	—
Return Spring Sleeve Locking Spring Screw ..	—	—	—	EA62	—	—	EA62	EA62	—	EA62	—	—
Inlet Valve Lever, complete with roller (twin, front)..	—	—	—	—	—	—	—	—	—	—	M815A	M815A
Inlet Valve Lever, complete with roller (twin, rear)..	—	—	—	—	—	—	—	—	—	—	M817A	M817A

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

## ENGINE.



27-1567



15-1261  
24-863



24-868



27-1570



24-640



124-625



24-628



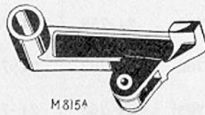
24-635



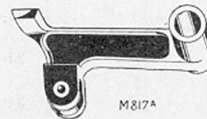
24-636



EA 62



M 815A



M 817A

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Inlet Valve Lever Spindle . .	—	—	—	—	—	—	—	—	—	—	26-970(2)	26-970(2)
Inlet Valve Lever Spindle Bush (timing cover) . .	—	—	—	—	—	—	—	—	—	—	M517(2)	M517(2)
Inlet Valve Lever Spindle Washer . .	—	—	—	—	—	—	—	—	—	—	26-1005(2)	26-1005(2)
Exhaust Valve Lever, complete with roller (twin, front).	—	—	—	—	—	—	—	—	—	—	M816A	M816A
Exhaust Valve Lever, complete with roller (twin, rear).	—	—	—	—	—	—	—	—	—	—	M818A	M818A
Exhaust Valve Lever Sp'dle	—	—	—	—	—	—	—	—	—	—	M822(2)	M822(2)
Exhaust Valve Lever Sp'dle Bush (timing cover) . .	—	—	—	—	—	—	—	—	—	—	M516(2)	M516(2)
Valve Lever Roller . .	—	—	—	—	—	—	—	—	—	—	M819(4)	M819(4)
Valve Lever Roller Peg . .	—	—	—	—	—	—	—	—	—	—	M820(4)	M820(4)
Oil Pump, complete with coupling and spring . .	—	—	—	24-758	24-758	24-758	24-758	24-758	—	—	—	—
Oil Pump Coupling . .	—	—	—	24-762	24-762	24-762	24-762	24-762	—	—	—	—
Oil Pump Coupling Spring	—	—	—	24-763	24-763	24-763	24-763	24-763	—	—	—	—
Oil Pump complete . .	27-1371	27-1371	27-1371	—	—	—	—	—	—	—	26-1067	26-1067
Oil Pump Body . .	27-1382	27-1382	27-1382	24-770	24-770	24-770	24-770	24-770	—	—	26-1077	26-1077
Oil Pump Body Dowel . .	24-783(2)	24-783(2)	24-783(2)	24-783	24-783	24-783	24-783	24-783	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



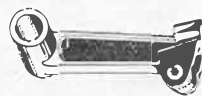
26-970



M517



26-1005



M816A



M818A



M822



M516



M819



M820



24-762



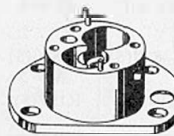
24-763



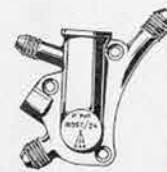
24-783



27-1382



24-770



26-1077



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Pump Body Stud ...	24-820(4)	24-820(4)	24-820(4)	—	—	—	—	—	—	—	26-1080(3)	26-1080(3)
Oil Pump Body Stud Nut	EB113(4)	EB113(4)	EB113(4)	—	—	—	—	—	—	—	26-1085(3)	26-1085(3)
Oil Pump Body Spring	K197(4)	K197(4)	K197(4)	—	—	—	—	—	—	—	—	—
Washer ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Body Cover ..	27-1383	27-1383	27-1383	24-776	24-776	24-776	24-776	24-776	—	—	—	—
Oil Pump Body Cover Screw	27-1387(4)	27-1387(4)	27-1387(4)	24-780(4)	24-780(4)	24-780(4)	24-780(4)	24-780(4)	—	—	—	—
Oil Pump Body Cover Joint	27-1390	27-1390	27-1390	24-773	24-773	24-773	24-773	24-773	—	—	—	—
Washer ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Body Gauze Plate	—	—	—	24-795	24-795	24-795	24-795	24-795	—	—	—	—
complete ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Body Gauze Plate	—	—	—	EA76(4)	EA76(4)	EA76(4)	EA76(4)	EA76(4)	—	—	—	—
Screw ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Body Gauze Plate	—	—	—	K197(4)	K197(4)	K197(4)	K197(4)	K197(4)	—	—	—	—
Spring Washer ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Gauze Plate Cover	—	—	—	24-815	24-815	24-815	24-815	24-815	—	—	—	—
Oil Pump Gauze Plate Cover	—	—	—	24-810	24-810	24-810	24-810	24-810	—	—	—	—
Joint Washer ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Gauze Plate Cover	—	—	—	24-820(5)	24-820(5)	24-820(5)	24-820(5)	24-820(5)	—	—	—	—
Stud ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Gauze Plate Cover	—	—	—	K197(5)	K197(5)	K197(5)	K197(5)	K197(5)	—	—	—	—
Spring Washer ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Gauze Plate Cover	—	—	—	EB113(5)	EB113(5)	EB113(5)	EB113(5)	EB113(5)	—	—	—	—
Stud Nut ... ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Pump Shaft ... ..	—	—	—	24-765	24-765	24-765	24-765	24-765	—	—	—	—
Oil Pump Shaft Worm	—	—	—	24-760	24-760	24-760	24-760	24-760	—	—	—	—
Wheel ... ..	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



24-820



26-1060



EB113



26-1085



K197



27-1387



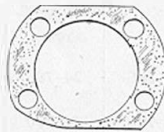
24-780



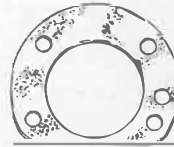
27-1383



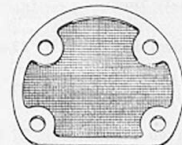
24-776



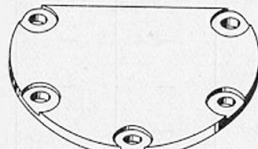
27-1390



24-773



24-795



24-815



24-810



24-765



EA76



24-760

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16.
Oil Pump Shaft Worm	—	—	—	12-100	12-100	12-100	12-100	12-100	—	—	—	—
Wheel Key .. ..	—	—	—	K197	K197	K197	K197	K197	—	—	—	—
Oil Pump Shaft Worm	—	—	—	15-1485	15-1485	15-1485	15-1485	15-1485	—	—	—	—
Wheel Spring Washer ..	—	—	—	M626	M626	M626	M626	M626	—	—	—	—
Oil Pump Shaft Worm	—	—	—	M626	M626	M626	M626	M626	—	—	—	—
Wheel Split-pin .. ..	—	—	—	24-768(2)	24-768(2)	24-768(2)	24-768(2)	24-768(2)	—	—	—	—
Oil Pump Shaft Bush ..	—	—	—	24-768(2)	24-768(2)	24-768(2)	24-768(2)	24-768(2)	—	—	—	—
Oil Pump Worm Pinion ..	27-1402	27-1402	27-1402	—	—	—	—	—	—	—	—	—
Oil Pump Driving Pinion ..	27-1394	27-1394	27-1394	24-786	24-786	24-786	24-786	24-786	—	—	—	—
Oil Pump Driven Pinion ..	27-1398	27-1398	27-1398	24-790	24-790	24-790	24-790	24-790	—	—	—	—
Oil Passage Plug Screw ..	—	—	—	EA62	EA62	EA62	EA62	EA62	—	—	—	—
Oil Passage Plug Screw	—	—	—	24-36	24-36	24-36	24-36	24-36	—	—	—	—
Washer .. ..	—	—	—	24-36	24-36	24-36	24-36	24-36	—	—	—	—
Oil Pump By-pass Plunger	27-1415	27-1415	27-1415	—	—	—	—	—	—	—	—	—
Oil Pump By-pass Plunger	27-1416	27-1416	27-1416	—	—	—	—	—	—	—	—	—
Spring .. ..	27-1412	27-1412	27-1412	—	—	—	—	—	—	—	—	—
Oil Pump By-pass Plug ..	27-1412	27-1412	27-1412	—	—	—	—	—	—	—	—	—
Oil Pump By-pass Plug	EA132	EA132	EA132	—	—	—	—	—	—	—	—	—
Washer .. ..	27-1413	27-1413	27-1413	—	—	—	—	—	—	—	—	—
Oil Pump By-pass Plug	27-1413	27-1413	27-1413	—	—	—	—	—	—	—	—	—
Locking Plate .. ..	27-1420	27-1420	27-1420	24-907	24-907	24-907	24-907	24-907	—	—	—	—
Oil Pump Control Spindle, with knob .. ..	27-1420	27-1420	27-1420	24-907	24-907	24-907	24-907	24-907	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

## ENGINE.



12-100



K197



15-1485




M626



24-768



27-1402



27-1394



24-786



27-1398



24-790



EA62



24-36



27-1415



27-1416



27-1412




EA-132



27-1413



27-1420



24-907

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Pump Control Spindle ..	—	—	—	24-912	24-912	24-912	24-912	24-912	—	—	—	—
Oil Pump Control Spindle Knob .. .. .	—	—	—	24-756	24-756	24-756	24-756	24-756	—	—	—	—
Oil Pump Control Knob Peg	—	—	—	15-1693	15-1693	15-1693	15-1693	15-1693	—	—	—	—
Oil Pump Control Knob Indicator .. .. .	—	—	—	15-1687	15-1687	15-1687	15-1687	15-1687	—	—	—	—
Oil Pump Control Knob Indicator Screw .. .. .	—	—	—	15-1688	15-1688	15-1688	15-1688	15-1688	—	—	—	—
Oil Pump Control Spindle Bush .. .. .	27-1455	27-1455	27-1455	24-901	24-901	24-901	24-901	24-901	—	—	—	—
Oil Pump Control Spindle Fibre Washer .. .. .	24-896	24-896	24-896	24-896	24-896	24-896	24-896	24-896	—	—	—	—
Oil Pump Control Spindle Bush Locknut .. .. .	24-898	24-898	24-898	24-898	24-898	24-898	24-898	24-898	—	—	—	—
Oil Pump Control Knob Locking Spring .. .. .	27-1445	27-1445	27-1445	24-927	24-927	24-927	24-927	24-927	—	—	—	—
Oil Pump Control Spindle Guide Clip .. .. .	—	—	—	24-931	24-931	24-931	24-931	24-931	—	—	—	—
Oil Pump Control Spindle Gland Nut .. .. .	27-1435	27-1435	27-1435	—	—	—	—	—	—	—	—	—
Oil Pump Control Spindle Gland Felt Washer .. .. .	27-1440	27-1440	27-1440	—	—	—	—	—	—	—	—	—
Oil Feed Tell-tale Plunger	24-830	24-830	24-830	24-830	24-830	24-830	24-830	24-830	—	—	—	—
Oil Feed Tell-tale Plunger Knob .. .. .	24-845	24-845	24-845	24-845	24-845	24-845	24-845	24-845	—	—	—	—
Oil Feed Tell-tale Plunger Bush .. .. .	24-825	24-825	24-825	24-825	24-825	24-825	24-825	24-825	—	—	—	—
Oil Feed Tell-tale Felt Washer .. .. .	24-840	24-840	24-840	24-840	24-840	24-840	24-840	24-840	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



24-912



24-756



15-1693



15-1687



15-1688



27-1455



24-901



24-896



24-898



27-1445



24-927



24-931



27-1435



27-1440



24-830



24-845



24-825



24-840

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Feed Tell-tale Plunger Spring .. .. .	24-835	24-835	24-835	24-835	24-835	24-835	24-835	24-835	—	—	—	—
Oil Pump Spindle .. ..	—	—	—	—	—	—	—	—	—	—	26-1091	26-1091
Oil Pump Plunger .. ..	—	—	—	—	—	—	—	—	—	—	26-1095	26-1095
Oil Pump Plunger Spring ..	—	—	—	—	—	—	—	—	—	—	26-1100	26-1100
Oil Pump Plunger Spring Bush .. .. .	—	—	—	—	—	—	—	—	—	—	26-1105	26-1105
Oil Pump Feed Distributor	—	—	—	—	—	—	—	—	—	—	25-1172	25-1172
Oil Pump Feed Distributor Washer .. .. .	—	—	—	—	—	—	—	—	—	—	M552A	M552A
Oil Pump Valve Seat .. ..	—	—	—	—	—	—	—	—	—	—	25-1160	25-1160
Oil Pump Valve Seat Washer .. .. .	—	—	—	—	—	—	—	—	—	—	15-1673	15-1673
Oil Pump Valve Knob .. ..	—	—	—	—	—	—	—	—	—	—	25-1205	25-1205
Oil Pump Valve Knob Pin	—	—	—	—	—	—	—	—	—	—	15-1693	15-1693
Oil Sight-feed (complete assembly) .. .. .	—	—	—	—	—	—	—	—	15-109	15-109	—	—
Oil Sight-feed Body, with chute, etc. .. .. .	—	—	—	—	—	—	—	—	15-1644	15-1644	—	—
Oil Sight-feed Body Washer	—	—	—	—	—	—	—	—	15-1673	15-1673	—	—
Oil Pump Control Valve ..	—	—	—	—	—	—	—	—	15-1651	15-1651	25-1195	25-1195
Oil Pump Valve Gland Nut	—	—	—	—	—	—	—	—	15-1680	15-1680	15-1680	15-1680

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



24-835



26-1091



26-1095



26-1100



26-1105



25-1172



M5524



25-1160



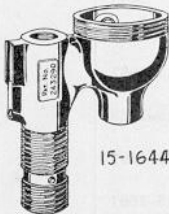
15-1673



25-1205



15-1693



15-1644



15-1673



15-1651



25-1195



15-1680



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Pump Valve Gland Washer .. .. .	—	—	—	—	—	—	—	—	15-1675	15-1675	15-1675	15-1675
Oil Pump Valve Gland Felt Washer .. .. .	—	—	—	—	—	—	—	—	15-270	15-270	15-270	15-270
Oil Pump Control Valve Spring .. .. .	—	—	—	—	—	—	—	—	15-1655	15-1655	15-1655	15-1655
Oil Sight-feed Body Locknut	—	—	—	—	—	—	—	—	15-1670	15-1670	—	—
Oil Pump Control Valve Ball	—	—	—	—	—	—	—	—	$\frac{5}{16}$ " diam. Price on application.	$\frac{5}{16}$ " diam. 15-1790	—	—
Oil Pump Control Valve Ball Seat .. .. .	—	—	—	—	—	—	—	—	15-1785	15-1785	—	—
Oil Pump Control Valve Ball Spring .. .. .	—	—	—	—	—	—	—	—	15-1660	15-1660	—	—
Oil Pump Control Valve Felt Ring .. .. .	—	—	—	—	—	—	—	—	15-1665	15-1665	—	—
Oil Pump Control Valve Position Screw .. .. .	—	—	—	—	—	—	—	—	15-1683	15-1683	—	—
Oil Pump Control Needle, with knob .. .. .	—	—	—	—	—	—	—	—	15-1687	15-1687	—	—
Oil Pump Control Knob Indicator .. .. .	—	—	—	—	—	—	—	—	15-1688	15-1688	—	—
Oil Pump Control Knob Indicator Screw .. .. .	—	—	—	—	—	—	—	—	15-1657	15-1657	—	—
Oil Pump Control Knob Locking Spring .. .. .	—	—	—	—	—	—	—	—	15-1667	15-1667	—	—
Oil Pump Control Knob Spring Screw .. .. .	—	—	—	—	—	—	—	—	15-1700	15-1700	—	—
Oil Pump Sight-feed Cap..	—	—	—	—	—	—	—	—	15-1677(2)	15-1677(2)	—	—
Oil Pump Sight-feed Cap Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

## ENGINE.



15-1675



15-270



15-1655



15-1670



15-1790



15-1785



15-1660



15-1665



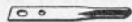
15-1683



15-1687



15-1688



15-1657



15-1667



15-1700



15-1677

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

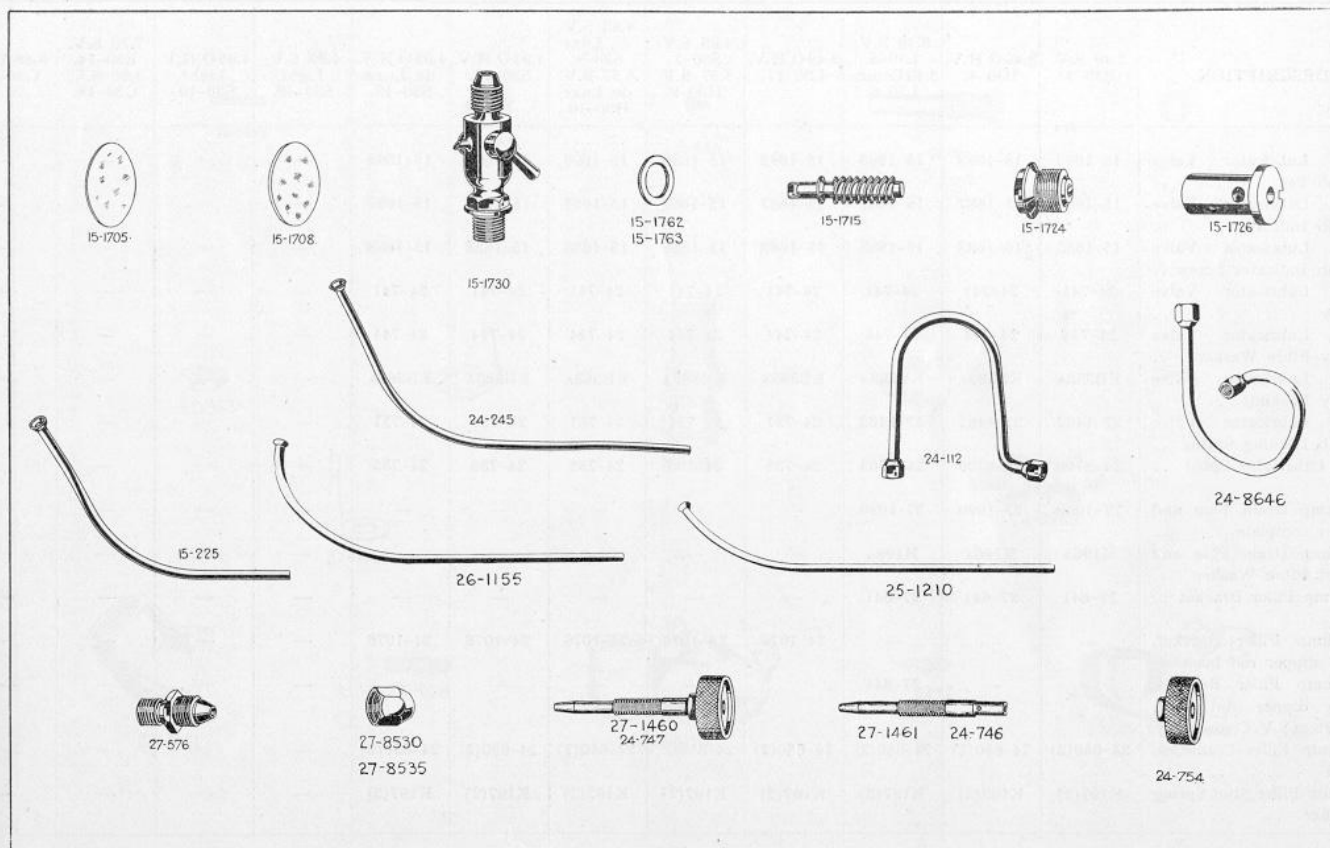
Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2 49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9 86 S.V. G30-15.	9.86 W.T G30-16.
Oil Pump Sight-feed Glass	—	—	—	—	—	—	—	—	15-1705	15-1705	—	—
Oil Pump Sight-feed Cellu- loid Disc .. .. .	—	—	—	—	—	—	—	—	15-1708	15-1708	—	—
Oil Inlet Tap .. .. .	—	—	—	—	—	—	—	—	15-1730	15-1730	—	—
Oil Inlet Tap Washer ..	—	—	—	—	—	—	—	—	15-1762	15-1762	—	—
Oil Inlet Tap Packing Wshr	—	—	—	—	—	—	—	—	15-1763	15-1763	—	—
Oil Pump Worm .. .. .	—	—	—	—	—	—	—	—	15-1715	15-1715	—	—
Oil Pump Worm Retaining Nut complete .. .. .	—	—	—	—	—	—	—	—	15-1724	15-1724	—	—
Oil Pump Bush (timing cover) .. .. .	—	—	—	—	—	—	—	—	15-1726	15-1726	—	—
Chain Oil-feed Pipe ..	—	—	—	—	—	—	—	—	15-225	24-245	25-1210	26-1155
Chain Oil-feed Pipe Union Nut .. .. .	—	—	—	—	—	—	—	—	27-8535	27-8535	27-8530	27-8530
Chain Oil-feed Pipe Adapter	—	—	—	—	—	—	—	—	27-576	27-576	—	—
Engine Oil-feed Pipe, com- plete with nuts .. .. .	—	—	—	—	—	—	—	—	24-112	24-8646	—	—
Engine Oil-feed Pipe Adap- ter .. .. .	—	—	—	—	—	—	—	—	27-576	27-576	—	—
Chain Lubricator Valve, with knob .. .. .	27-1460	27-1460	27-1460	24-747	24-747	24-747	24-747	24-747	—	—	—	—
Chain Lubricator Valve ..	27-1461	27-1461	27-1461	24-746	24-746	24-746	24-746	24-746	—	—	—	—
Chain Lubricator Valve Knob .. .. .	24-754	24-754	24-754	24-754	24-754	24-754	24-754	24-754	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Chain Lubricator Valve	15-1693	15-1693	15-1693	15-1693	15-1693	15-1693	15-1693	15-1693	—	—	—	—
Knob Peg .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	15-1687	15-1687	15-1687	15-1687	15-1687	15-1687	15-1687	15-1687	—	—	—	—
Knob Indicator .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	15-1688	15-1688	15-1688	15-1688	15-1688	15-1688	15-1688	15-1688	—	—	—	—
Knob Indicator Screw ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	24-741	24-741	24-741	24-741	24-741	24-741	24-741	24-741	—	—	—	—
Body .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	24-744	24-744	24-744	24-744	24-744	24-744	24-744	24-744	—	—	—	—
Body Fibre Washer ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	EB363A	EB363A	EB363A	EB363A	EB363A	EB363A	EB363A	EB363A	—	—	—	—
Body Locknut .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Valve	27-1462	27-1462	27-1462	24-751	24-751	24-751	24-751	24-751	—	—	—	—
Knob Locking Spring ..	—	—	—	—	—	—	—	—	—	—	—	—
Chain Lubricator Spool ..	24-8703	24-8703	24-8703	24-735	24-735	24-735	24-735	24-735	—	—	—	—
Oil Sump Drain Plug and Filter complete .. ..	27-1090	27-1090	27-1090	—	—	—	—	—	—	—	—	—
Oil Sump Drain Plug and Filter Fibre Washer ..	M196A	M196A	M196A	—	—	—	—	—	—	—	—	—
Oil Sump Filler Bracket ..	27-641	27-641	27-641	—	—	—	—	—	—	—	—	—
Oil Sump Filler Bracket, with dipper rod bush ..	—	—	—	24-1076	24-1076	24-1076	24-1076	24-1076	—	—	—	—
Oil Sump Filler Bracket, with dipper rod bush (3.49h.p. S.V. Comm. only)	—	—	27-644	—	—	—	—	—	—	—	—	—
Oil Sump Filler Crankcase tud .. ..	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	24-650(2)	—	—	—	—
Oil Sump Filler Stud Spring Washer .. ..	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Sump Filler Stud Nut	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	EB113(2)	—	—	—	—
Oil Sump Filler Paper Wshr	27-642	27-642	27-642	24-1083	24-1083	24-1083	24-1083	24-1083	—	—	—	—
Oil Sump Filler Plug ..	—	—	—	24-456	24-456	24-456	24-456	24-456	—	—	—	—
Oil Sump Filler Plug and Dipper Rod combined ..	27-1630	27-1630	27-1630	—	—	—	—	—	—	—	—	—
Oil Sump Filler Plug (3.49h.p. S.V. Comm. only)	—	—	24-456	—	—	—	—	—	—	—	—	—
Oil Sump Filler Plug Fibre Washer .. .. .	24-457	24-457	24-457	24-457	24-457	24-457	24-457	24-457	—	—	—	—
Oil Level Dipper Rod com- plete .. .. .	—	—	—	24-1094	24-1094	24-1094	24-1094	24-1094	—	—	—	—
Oil Level Dipper Rod com- plete (3.49h.p. S.V. Com- mercial only).	27-1087	27-1087	27-1087	—	—	—	—	—	—	—	—	—
Oil Level Dipper Rod Wshr	24-1089	24-1089	24-1089	24-1089	24-1089	24-1089	24-1089	24-1089	—	—	—	—
Silencer (right-hand) ..	27-449*	—	15-1331*	—	24-186	—	24-186	—	24-173	24-173	25-1374	25-1371
Silencer (right-hand) (chro- mium-plated) .. ..	—	27-447*	—	24-214	—	24-214	—	24-214	—	—	—	—
Silencer (left-hand) ..	—	—	—	—	—	—	24-188	—	—	24-174	—	—
Silencer (left-hand) (chro- mium-plated) .. ..	—	27-448*	—	24-216	—	—	—	24-216	—	—	—	—
Silencer (left-hand) (when sidecar fitted to 2.49h.p. O.H.V. specially-tuned).	—	27-450	—	—	—	—	—	—	—	—	—	—

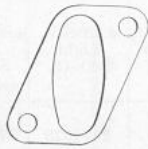
\* When Silencers marked \* are required the 1931 type will be supplied. For details and instructions for fitting see page 89.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



EB 113



27-642



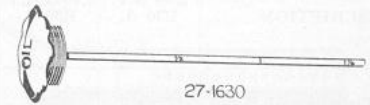
24-1083



24-456



24-457



27-1630



24-1094



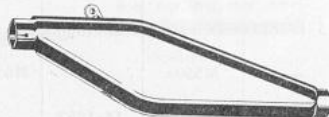
24-1089



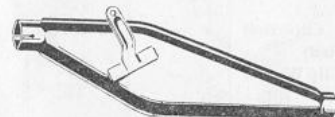
27-1087



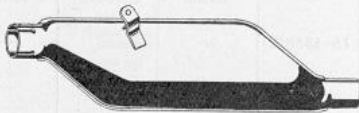
27-449 15-1331



27-447



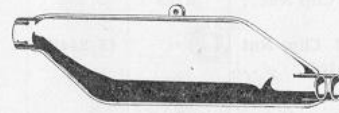
27-448 27-450



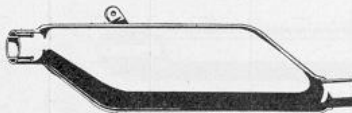
24-188 24-216



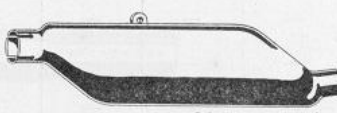
24-174



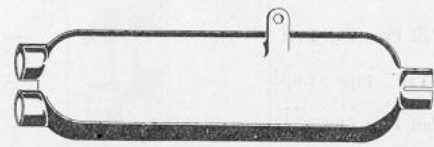
25-1374



24-186 24-214



24-173



25-1371



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

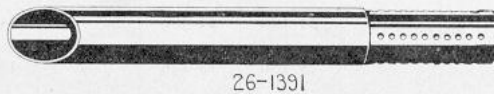
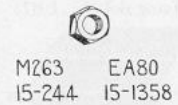
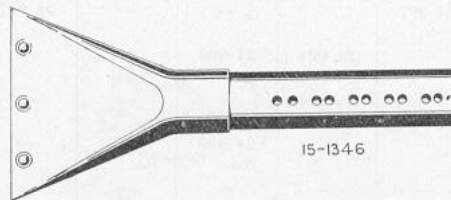
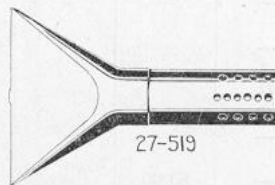
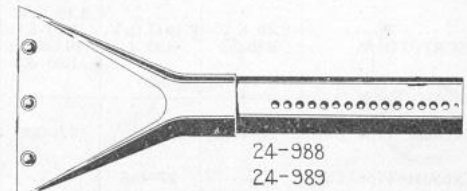
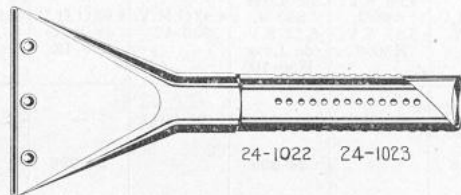
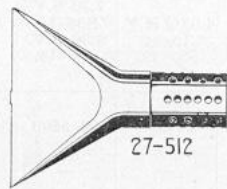
# Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Silencer Fishtail and Baffle Pipe complete .. ..	27-512	—	27-512	—	24-1023	—	24-988(2)	—	24-1023	24-988(2)	24-1023	—
Silencer Fishtail and Baffle Pipe complete (chromium- plated).	—	27-519(2)	—	15-1346(2)	—	24-1022	—	24-989(2)	—	—	—	—
Silencer Fishtail Clip ..	27-509	—	27-509	—	24-1001	—	24-1001(2)	—	24-1001	24-1001(2)	24-1001	—
Silencer Fishtail Clip (chromium-plated) .. ..	—	27-511(2)	—	24-1002(2)	—	24-1002	—	24-1002(2)	—	—	—	—
Silencer Fishtail Clip Bolt ..	EB112	—	EB112	—	15-1355	—	15-1355(2)	—	15-1355	15-1355(2)	15-1355	—
Silencer Fishtail Clip Bolt (chromium-plated) ..	—	15-231(2)	—	15-1356(2)	—	15-1356	—	15-1356(2)	—	—	—	—
Silencer Fishtail Clip Washer	—	—	—	—	M550A	—	M550A(2)	—	M550A	M550A(2)	M550A	—
Silencer Fishtail Clip Washer (chromium-plated) ..	—	—	—	15-1357(2)	—	15-1357	—	15-1357(2)	—	—	—	—
Silencer Fishtail Clip Nut ..	M263	—	M263	—	EA80	—	EA80(2)	—	EA80	EA80(2)	EA80	—
Silencer Fishtail Clip Nut (chromium-plated) ..	—	15-244(2)	—	15-1358(2)	—	15-1358	—	15-1358(2)	—	—	—	—
Silencer Tail Pipe .. ..	—	—	—	—	—	—	—	—	—	—	—	26-1391
Silencer Tail Pipe Clip ..	—	—	—	—	—	—	—	—	—	—	—	15-1351
Silencer Tail Pipe Clip Bolt	—	—	—	—	—	—	—	—	—	—	—	15-1355
Silencer Tail Pipe Clip Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	M550A
Silencer Tail Pipe Clip Nut	—	—	—	—	—	—	—	—	—	—	—	EA80

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

**Engine—continued.**

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Engine Exhaust Pipe Clip (R.H.) .. .. .	27-438	—	27-438	—	24-993	—	24-991	—	24-5600	24-983	24-5600	—
Engine Exhaust Pipe Clip (R.H.) (chromium-plated)	—	27-436	—	24-996	—	24-998	—	24-996	—	—	—	—
Engine Exhaust Pipe Clip (L.H.) .. .. .	—	—	—	—	—	—	24-992	—	—	24-984	—	—
Engine Exhaust Pipe Clip (L.H.) (chromium-plated)	—	27-436	—	24-997	—	—	—	24-997	—	—	—	—
Engine Exhaust Pipe Clip (when footboards fitted)	27-435	—	27-435	—	24-994	24-999	—	—	—	—	—	—
Engine Exhaust Pipe Clip (5.57h.p.) .. .. .	—	—	—	—	24-994	—	—	—	—	—	—	—
Engine Exhaust Pipe Clip (5.57h.p.) (chromium-plated)	—	—	—	—	—	24-999	—	—	—	—	—	—
Exhaust Pipe Clip Bolt (short) .. .. .	—	—	—	—	—	—	—	—	—	K132A	—	—
Exhaust Pipe Clip Bolt Nut	—	—	—	—	—	—	—	—	—	EB113	—	—
Silencer Lug Connecting Bolt	EB75	EB75(2)	EB75	24-209(2)	24-209	24-209	24-209(2)	24-209(2)	—	15-1122	15-518	15-518
Silencer Lug Bolt Washer ..	—	—	—	—	—	—	—	—	EB76	EB76(2)	24-8784	24-8784
Silencer Lug Bolt Nut ..	15-236	15-236(2)	15-236	15-236(2)	15-236	15-236	15-236(2)	15-236(2)	EB201	EB201(2)	EA80	EA80
Silencer Lug Bolt Split-pin	EB77 *	EB77(2)	EB77	EB77(2)	EB77	EB77	EB77(2)	EB77(2)	—	—	—	—
Silencer Anchor Bracket (when sidecar fitted) ..	—	—	—	24-196	—	—	24-196	24-196	—	24-196	—	—
Silencer Anchor Bracket Nut	—	—	—	15-236	—	—	15-236	15-236	—	15-236	—	—
Magneto Shield .. .. .	—	—	—	—	—	—	—	—	24-110	24-110	24-110	24-110

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



27-438



24-993  
24-938  
24-994 24-999



24-991  
24-996



24-5600



24-983



27-436



24-992  
24-997



24-984



27-435



K132A  
24-209



EB113 15-236  
EB201 EA80



EB75



15-1122  
15-518



EB76



24-8784



EB77



24-196



24-110

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

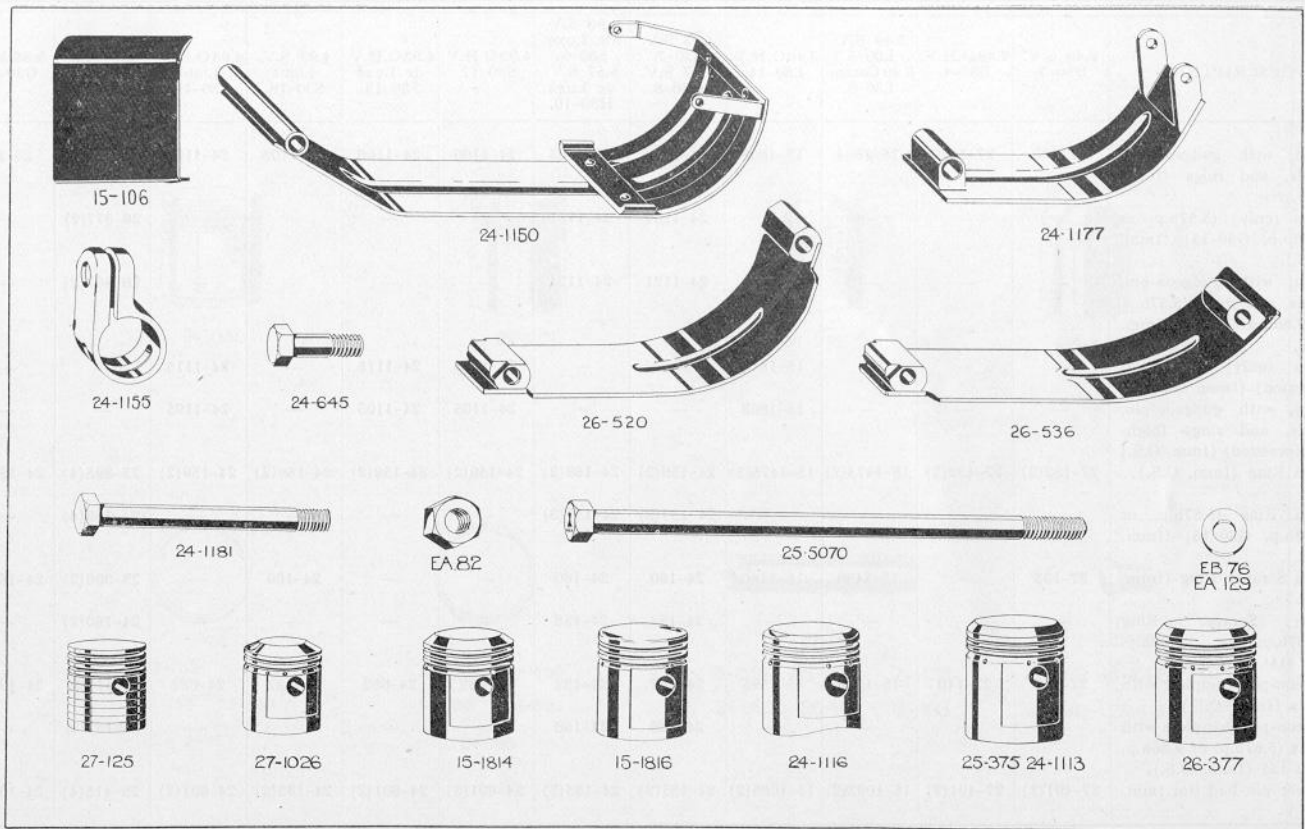
### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Magdyno Shield .....	—	—	—	—	—	—	—	—	15-106	15-106	15-106	15-106
Crankcase Shield, with bolt	—	—	—	—	—	—	—	—	24-1175	24-1175	—	—
Crankcase Shield, with clips and bolts .....	—	—	—	24-1149.	24-1149	24-1149	24-1149	24-1149	—	—	—	—
Crankcase Shield .....	—	—	—	24-1150	24-1150	24-1150	24-1150	24-1150	24-1177	24-1177	26-520	26-536
Crankcase Shield Front Clip	—	—	—	24-1155	24-1155	24-1155	24-1155	24-1155	—	—	—	—
Crankcase Shield Front Bolt	—	—	—	24-645(2)	24-645(2)	24-645(2)	24-645(2)	24-645(2)	24-1181	24-1181	—	—
Crankcase Shield Front Bolt Nut .....	—	—	—	EA82(2)	EA82(2)	EA82(2)	EA82(2)	EA82(2)	EA82	EA82	—	—
Crankcase Shield Rear Bolt	—	—	—	25-5070	25-5070	25-5070	25-5070	25-5070	—	—	—	—
Crankcase Shield Rear Bolt Washer .....	—	—	—	EA129	EA129	EA129	EA129	EA129	—	—	—	—
Crankcase Shield Rear Bolt Nut .....	—	—	—	EA82	EA82	EA82	EA82	EA82	—	—	—	—
Crankcase Shield Rear Bolt Clip .....	—	—	—	24-1155	24-1155	24-1155	24-1155	24-1155	—	—	—	—
Crankcase Shield Front Bolt Washer .....	—	—	—	—	—	—	—	—	EB76	EB76	—	—
<b>1mm. OVERSIZE PISTONS, RINGS, AND GUDGEON-PINS.</b>												
Piston (only) (1mm. O.S.)	27-125	27-1026	15-1814	15-1816	24-1113	24-1113	24-1116	24-1116	24-1113	24-1116	25-375	26-377

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.

# ENGINE.



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

# Engine—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Piston, with gudgeon-pin, pads, and rings (Imm. O.S.).	27-108	27-1029	15-1804	15-1806	24-1103	24-1103	24-1106	24-1106	24-1103	24-1106	25-365	26-367
Piston (only) (5.57h.p. or 9.86h.p. G30-15) (Imm. O.S.).	—	—	—	—	24-1131	24-1131	—	—	—	—	26-377(2)	—
Piston, with gudgeon-pin, pads, and rings (5.57h.p. or 9.86h.p. G30-15) (Imm. O.S.).	—	—	—	—	24-1121	24-1121	—	—	—	—	26-367(2)	—
Piston (only) (high-compression) (Imm. O.S.) ..	—	—	—	15-1818	—	—	24-1115	24-1115	—	24-1115	—	—
Piston, with gudgeon-pin, pads, and rings (high-compression) (Imm. O.S.)	—	—	—	15-1808	—	—	24-1105	24-1105	—	24-1105	—	—
Piston Ring (Imm. O.S.)..	27-132(2)	27-132(2)	15-1475(2)	15-1475(2)	24-159(2)	24-159(2)	24-159(2)	24-159(2)	24-159(2)	24-159(2)	25-395(4)	24-159(4)
Piston Ring (5.57h.p. or 9.86h.p. G30-15) (Imm. O.S.).	—	—	—	—	24-157(3)	24-157(3)	—	—	—	—	24-159(4)	—
Piston Scraper Ring (Imm. O.S.) .. .. .	27-133	—	15-1480	15-1480	24-160	24-160	—	—	24-160	—	25-396(2)	24-160(2)
Piston Scraper Ring (5.57h.p. or 9.86h.p. G30-15) (Imm. O.S.).	—	—	—	—	24-158	24-158	—	—	—	—	24-160(2)	—
Gudgeon-pin, complete with pads (Imm. O.S.). ..	27-140	27-140	15-1592	15-1595	24-132	24-132	24-682	24-682	24-132	24-682	25-410(2)	24-132(2)
Gudgeon-pin, complete with pads (5.57h.p. or 9.86h.p. G30-15) (Imm. O.S.).	—	—	—	—	24-168	24-168	—	—	—	—	24-132(2)	—
Gudgeon-pin Pad (for Imm. O.S.) .. .. .	27-491(2)	27-491(2)	15-1092(2)	15-1088(2)	24-135(2)	24-135(2)	24-691(2)	24-691(2)	24-135(2)	24-691(2)	25-415(4)	24-135(4)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 88.



# ENGINE.



24-1131



26-377



24-1115



15-1818



27-132 15-1475  
24-159 25-395  
24-157



27-133 15-1480  
24-160 25-396  
24-158



27-140  
15-1592 15-1595 24-132  
24-682 25-410 24-168



27-491  
15-1032 15-1088 24-135  
24-691 25-415 24-136



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Engine—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gudgeon-pin Pad (5.57h.p. or 9.86h.p G30-15) (for Imm. O.S.).	—	—	—	—	24-136(2)	24-136(2)	—	—	—	—	24-135(4)	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

If one side of Crankcase is needed the other side should be sent to be properly fitted. If one side of a Crankcase is supplied independently a perfect fit cannot be guaranteed.

Connecting-rod Big-end Bushes are not supplied separately. The Bushes are ground after being pressed in, making a first-class job impossible except at the factory. A new Connecting-rod with Big-end Bush assembled is therefore supplied at the cost of the Bush only and mechanic's time, providing that the old parts are returned to Department 33, Small Heath, Birmingham.

On Motor Cycles fitted with Magdyno Lighting Sets the Chain Stay Tool Box must be altered to the position shown when fitting the 1931 type Silencer.

Additional hole to be drilled in Tool Box to match New Clip  
 Clip Bracket 27-9003  
 Bolt (2 off) 15-242  
 Washer ... S 112

View showing attachment of Silencer Support Bracket and Clip.

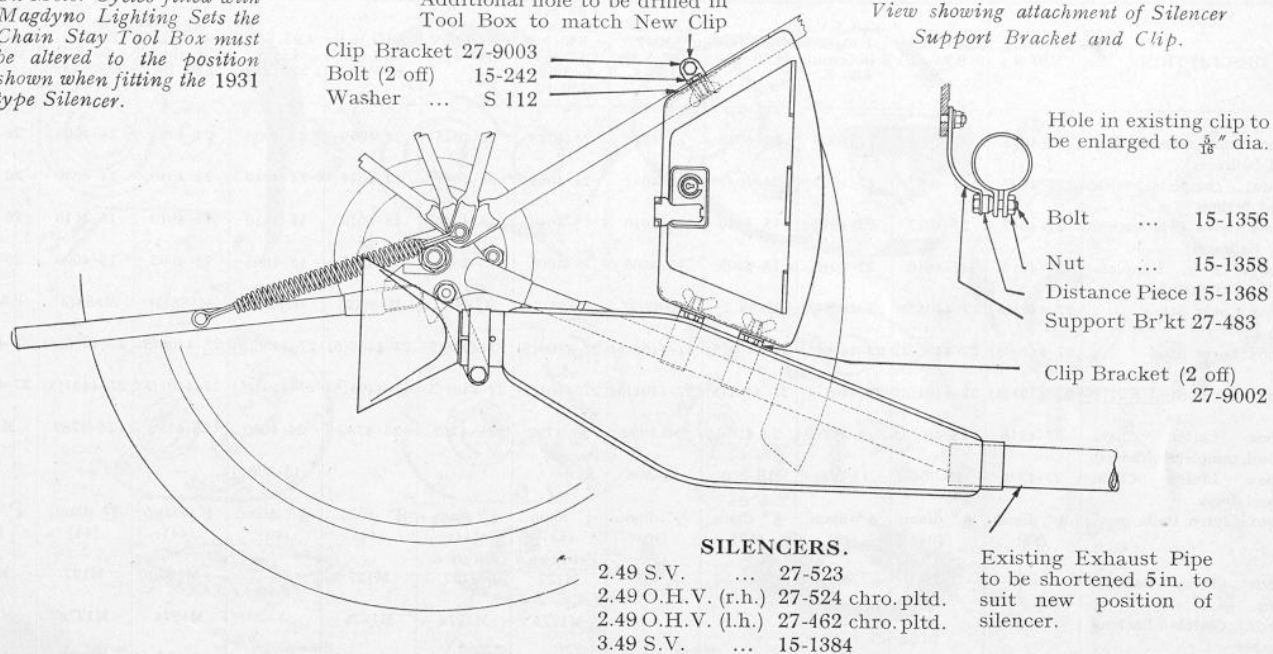


Diagram showing method and new components required for fitting 1931 Type Silencers on 2.49 h.p. S.V. B30-3, 2.49 h.p. O.H.V. B30-4, 3.49 h.p. S.V. L30-5.

See note on page 78.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

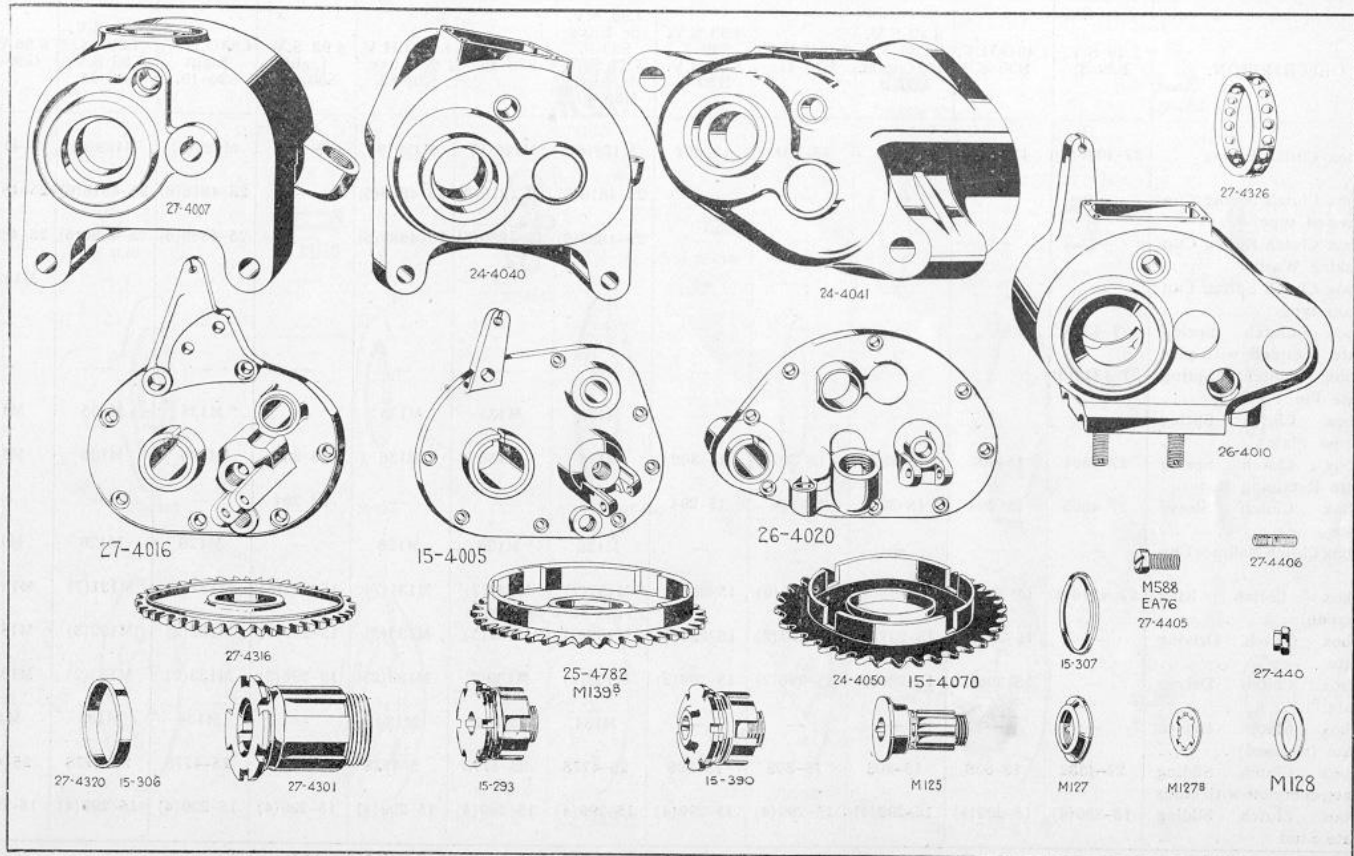
## GEARBOX AND CONTROL PARTS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Gearbox only (less bushes and ballraces) .. ..	27-4008	27-4008	27-4068	24-4045	24-4045	24-4045	24-4045	24-4045	24-4003	24-4003	24-4003	26-4015
Gearbox, complete with fixed fittings .. ..	27-4007	27-4007	27-4007	24-4041	24-4041	24-4041	24-4041	24-4041	24-4040	24-4040	24-4040	26-4010
Gearbox Cover (less bushes and ballraces) .. ..	27-4017	27-4017	27-4017	15-4010	15-4010	15-4010	15-4010	15-4010	15-4010	15-4010	15-4010	26-4025
Gearbox Cover, complete with fixed fittings .. ..	27-4016	27-4016	27-4016	15-4005	15-4005	15-4005	15-4005	15-4005	15-4005	15-4005	15-4005	26-4020
Gearbox Cover Screw ..	27-4405(3)	27-4405(3)	27-4405(3)	M588(2)	M588(2)	M588(2)	M588(2)	M588(2)	M588(2)	M588(2)	M588(2)	EA76(5)
Gearbox Cover Stud ..	27-4406(3)	27-4406(3)	27-4406(3)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(5)	27-4406(3)
Gearbox Cover Stud Nut ..	27-4401(3)	27-4401(3)	27-4401(3)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(5)	27-4401(3)
Gearbox Clutch Chain Wheel, complete with bush	27-4316	15-4070	15-4070	24-4050	24-4050	25-4782	25-4782	25-4782	24-4050	25-4782	25-4782	M139B
Gearbox Clutch Chain Wheel Bush .. ..	27-4320	15-306	15-306	15-306	15-306	—	—	—	15-306	—	—	—
Gearbox Clutch Balls ..	$\frac{3}{8}$ " diam. (18)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{3}{8}$ " diam. (40)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)	$\frac{3}{8}$ " diam. (40)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)	$\frac{1}{2}$ " diam. (44)
Gearbox Clutch Ballrace Ring .. ..	—	—	—	—	—	Prices on application. M127		M127	M127	—	M127	M127
Gearbox Clutch Locking Washer .. ..	—	—	—	—	—	M127B	M127B	M127B	—	M127B	M127B	M127B
Gearbox Clutch Packing Washer .. ..	—	—	—	—	—	M128	M128	M128	—	M128	M128	M128
Gearbox Clutch Ball Retainer .. ..	27-4326	15-307(2)	15-307(2)	15-307(2)	15-307(2)	—	—	—	15-307(2)	—	—	—
Gearbox Clutch Sleeve ..	27-4301	15-293	15-293	15-390	15-390	M125	M125	M125	15-390	M125	M125	M125

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



NOTE — Figures in brackets denote number per set, e.g., (2), 2 per set.

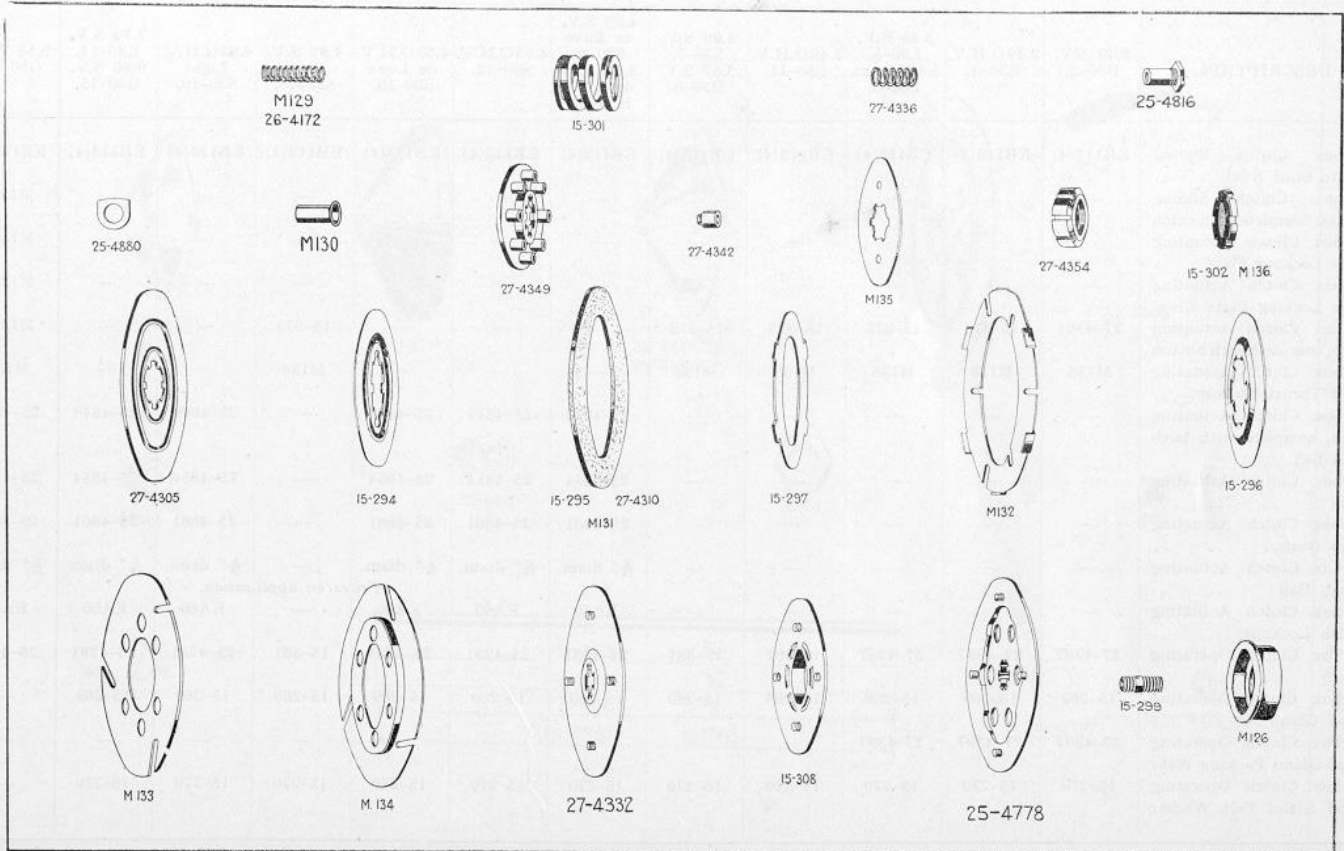
### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Clutch Spring ..	27-4336(8)	15-301	15-301	15-301	15-301	M129(6)	M129(6)	M129(6)	15-301	M129(6)	M129(6)	26-4172(6)
Gearbox Clutch Spring Cup (screwed type) .. ..	—	—	—	—	—	25-4816(6)	25-4816(6)	25-4816(6)	—	25-4816(6)	25-4816(6)	25-4816(6)
Gearbox Clutch Spring Cup Locking Washer .. ..	—	—	—	—	—	25-4880(6)	25-4880(6)	25-4880(6)	—	25-4880(6)	25-4880(6)	25-4880(6)
Gearbox Clutch Spring Cup (plain type) .. ..	—	—	—	—	—	—	—	—	—	—	—	M130(6)
Gearbox Clutch Spring Plate, complete with pins	27-4349	—	—	—	—	—	—	—	—	—	—	—
Gearbox Clutch Spring Plate Pin .. ..	27-4342(8)	—	—	—	—	—	—	—	—	—	—	—
Gearbox Clutch Spring Thrust Plate .. ..	—	—	—	—	—	M135	M135	M135	—	M135	M135	M135
Gearbox Clutch Spring Plate Retaining Nut ..	27-4354	15-302	15-302	15-302	15-302	M136	M136	M136	15-302	M136	M136	M136
Gearbox Clutch Sleeve Plate .. ..	27-4305	15-294	15-294	15-294	15-294	—	—	—	15-294	—	—	—
Gearbox Clutch Ballrace Cup	—	—	—	—	—	M126	M126	M126	—	M126	M126	M126
Gearbox Clutch Ring (Ferodo) .. ..	27-4310(2)	15-295(6)	15-295(6)	15-295(6)	15-295(6)	M131(7)	M131(7)	M131(7)	15-295(6)	M131(7)	M131(7)	M131(7)
Gearbox Clutch Driving Plate .. ..	—	15-297(2)	15-297(2)	15-297(2)	15-297(2)	<i>Prices on application</i>		M132(3)	15-297(2)	M132(3)	M132(3)	M132(3)
Gearbox Clutch Driven Plate .. ..	—	15-296(2)	15-296(2)	15-296(2)	15-296(2)	M133(2)	M133(2)	M133(2)	15-296(2)	M133(2)	M133(2)	M133(2)
Gearbox Clutch Driven Plate (recessed) .. ..	—	—	—	—	—	M134	M134	M134	—	M134	M134	M134
Gearbox Clutch Sliding Plate, complete with studs	27-4332	15-308	15-308	15-308	15-308	25-4778	25-4778	5-4778	15-308	25-4778	25-4778	25-4778
Gearbox Clutch Sliding Plate Stud .. ..	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)	15-299(4)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Clutch Sliding Plate Stud Nut	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)	EB113(4)
Gearbox Clutch Sliding Plate, complete with catch	—	—	—	—	—	—	—	—	—	—	—	M123c
Gearbox Clutch Actuating Cap Locking Plate	—	—	—	—	—	—	—	—	—	—	—	M137B
Gearbox Clutch Actuating Cap Locking Plate Rivet	—	—	—	—	—	—	—	—	—	—	—	M123A
Gearbox Clutch Actuating Cap, complete with button	27-4361	15-373	15-373	15-373	15-373	—	—	—	15-373	—	—	M137A
Gearbox Clutch Actuating Cap Thrust Button	M138	M138	M138	M138	M138	—	—	—	M138	—	—	M138
Gearbox Clutch Actuating Cap, complete with bush and ball.	—	—	—	—	—	25-4849	25-4849	25-4849	—	25-4849	25-4849	25-4849
Gearbox Clutch Actuating Cap	—	—	—	—	—	25-4854	25-4854	25-4854	—	25-4854	25-4854	25-4854
Gearbox Clutch Actuating Cap Bush	—	—	—	—	—	25-4861	25-4861	25-4861	—	25-4861	25-4861	25-4861
Gearbox Clutch Actuating Bush Ball	—	—	—	—	—	$\frac{3}{16}$ " diam.	$\frac{3}{16}$ " diam.	$\frac{3}{16}$ " diam.	—	$\frac{3}{16}$ " diam.	$\frac{3}{16}$ " diam.	$\frac{3}{16}$ " diam.
Gearbox Clutch Actuating Bush Locknut	—	—	—	—	—	EA60	EA60	EA60	<i>Price on application.</i>			EA60
Gearbox Clutch Operating Rod	27-4367	27-4367	27-4367	15-381	15-381	25-4231	25-4231	25-4231	15-381	25-4231	25-4231	26-4135
Gearbox Clutch Operating Rod Gland	15-269	15-269	15-269	15-269	15-269	15-269	15-269	15-269	15-269	15-269	15-269	—
Gearbox Clutch Operating Rod Gland Packing Wshr	27-4397	27-4397	27-4397	—	—	—	—	—	—	—	—	—
Gearbox Clutch Operating Rod Gland Felt Washer	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	15-270	—

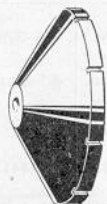
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.



## GEARBOX AND CONTROL PARTS.



27-4361  
15-373



M137A



25-4849 WITH  
75-4854 LESS  
BUSH



M123C



M137B



EB113



25-4861



EA60



M123A



M138



15-269

25-4231	11 <sup>17</sup> / <sub>32</sub> "
26-4135	10 <sup>15</sup> / <sub>16</sub> "
27-4367	9 <sup>3</sup> / <sub>8</sub> "
15-381	10 <sup>29</sup> / <sub>32</sub> "



24-4397



15-270



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

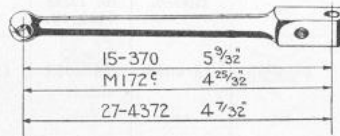
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Clutch Operating Lever, complete with ball	27-4372	27-4372	27-4372	15-370	15-370	15-370	15-370	15-370	15-370	15-370	15-370	M172c
Gearbox Clutch Lever Ball	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.	$\frac{1}{8}$ " diam.
Gearbox Clutch Control Lever Thrust Pin ..	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251	25-4251
Gearbox Clutch Control Lever Thrust Pin Nut ..	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411	27-4411
Gearbox Clutch Control Lever Fulcrum Pin ..	27-4375	27-4375	27-4375	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266	25-4266
Gearbox Clutch Control Lever Fulcrum Pin Nut	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102
Gearbox Mainshaft, complete with bush ..	—	—	—	—	—	—	—	—	—	—	—	26-4030
Gearbox Mainshaft ..	27-4070	27-4070	27-4070	15-386	15-386	25-4052	25-4052	25-4052	15-386	25-4052	25-4052	—
Gearbox Mainshaft (special close-ratio) ..	—	—	—	15-387	15-387	24-4110	24-4110	24-4110	15-387	24-4110	24-4110	—
Gearbox Mainshaft Clutch Operating Rod Bush ..	—	—	—	—	—	—	—	—	—	—	—	M171
Gearbox Mainshaft Felt Washer ..	27-4075	27-4075	27-4075	15-309	15-309	15-309	15-309	15-309	15-309	15-309	15-309	—
Gearbox Mainshaft Key ..	K139	K139	K139	K139	K139	K139	K139	K139	K139	K139	K139	K139
Gearbox Mainshaft Bush (gearbox cover) ..	15-268	15-268	15-268	15-268	15-268	15-268	15-268	15-268	15-268	15-268	15-268	M142
Gearbox Mainshaft Ballrace	27-4027	27-4027	27-4027	K191	K191	K191	K191	K191	K191	K191	K191	K191
Gearbox Mainshaft Nut ..	15-303	15-303	15-303	15-303	15-303	Prices on application M143(2)	M143(2)	M143(2)	15-303	M143(2)	M143(2)	M143(2)
Gearbox Layshaft ..	27-4136	27-4136	27-4136	15-271	15-271	15-271	15-271	15-271	15-271	15-271	15-271	26-4040

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

# GEARBOX AND CONTROL PARTS.

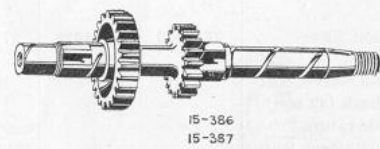
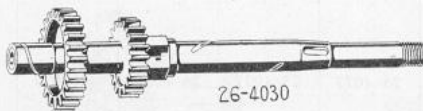
25-4251

27-4411  
EB102



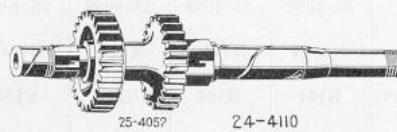
27-4375  
25-4266

M171



27-4027  
K191

27-4075  
15-309



K139

15-268 M142

15-303



15-271 26-4040

M143

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Layshaft Bush ..	—	—	—	15-4058	15-4058	15-4058	15-4058	15-4058	15-4058	15-4058	15-4058	M149
Gearbox Layshaft Ballrace	—	—	—	—	—	—	—	—	—	—	—	K193
Gearbox Layshaft Hole Disc	—	—	—	—	—	—	—	—	—	—	—	Price on application M310(2)
Gearbox Pinion Sleeve, with bush .. .. .	—	—	—	25-4076	25-4076	25-4076	25-4076	25-4076	25-4076	25-4076	25-4076	26-4045
Gearbox Pinion Sleeve ..	27-4023	27-4023	27-4023	—	—	—	—	—	—	—	—	—
Gearbox Pinion Sleeve, complete with bush (32 teeth) (special wide-ratio).	—	—	—	25-4077	25-4077	25-4077	25-4077	25-4077	25-4077	25-4077	25-4077	—
Gearbox Pinion Sleeve Bush	—	—	—	25-4091	25-4091	25-4091	25-4091	25-4091	25-4091	25-4091	25-4091	M145(2)
Gearbox Pinion Sleeve Thrust Washer .. ..	—	—	—	25-4088	25-4088	25-4088	25-4088	25-4088	25-4088	25-4088	25-4088	—
Gearbox Pinion Sleeve Washer .. .. .	—	—	—	M144A	M144A	M144A	M144A	M144A	M144A	M144A	M144A	M144A
Gearbox Pinion Sleeve Oil Retaining Washer ..	27-4033(2)	27-4033(2)	27-4033(2)	K194	K194	K194	K194	K194	K194	K194	K194	K194(2)
Gearbox Pinion Sleeve Oil Retaining Washer (ball-race recess).	—	—	—	24-4195	24-4195	24-4195	24-4195	24-4195	24-4195	24-4195	24-4195	—
Gearbox Pinion (20T.) ..	—	—	—	—	—	—	—	—	—	—	—	26-4055
Gearbox Pinion (22T.) ..	27-4429	27-4429	27-4429	15-319	15-319	15-319	15-319	15-319	15-319	15-319	15-319	—
Gearbox Pinion (22T.) (3.49h.p. L30-6) ..	—	—	15-348	—	—	—	—	—	—	—	—	—
Gearbox Pinion (26T.) ..	—	—	—	15-274	15-274	15-274	15-274	15-274	15-274	15-274	15-274	26-4060

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS



15-4058



M149



K193



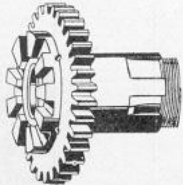
M310



25-4091  
M.145



25-4088



25-4076 26-4045  
27-4023 25-4077



M144A



27-4033  
K194



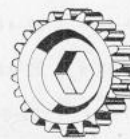
24-4195



26-4055



15-274 26-4060  
27-4429 15-348



15-319

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

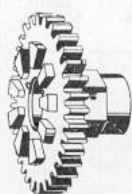
### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

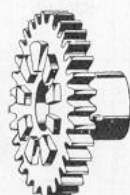
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Pinion (32T.) ..	—	—	—	—	—	—	—	—	—	—	—	26-4065
Gearbox Pinion (33T.) ..	—	—	—	15-273	15-273	15-273	15-273	15-273	15-273	15-273	15-273	—
Gearbox Pinion (30T.) (special close-ratio) ..	—	—	—	24-4115	24-4115	24-4115	24-4115	24-4115	24-4115	24-4115	24-4115	—
Gearbox Pinion (20T.) (special wide-ratio) ..	—	—	—	15-272	15-272	15-272	15-272	15-272	15-272	15-272	15-272	—
Gearbox Mainshaft Pinion (27T.) .. .. .	27-4423	27-4423	27-4423	—	—	—	—	—	—	—	—	—
Gearbox Pinion Split Washer (2 parts) .. .. .	27-4093	27-4093	27-4093	—	—	—	—	—	—	—	—	—
Gearbox Pinion Retaining Ring .. .. .	27-4099	27-4099	27-4099	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Pinion (30T.) .. .. .	27-4144	27-4144	27-4144	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Pinion Sleeve, complete with bushes (20T.).	27-4145	27-4145	27-4145	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Pinion Sleeve Bush .. .. .	27-4290(2)	27-4290(2)	27-4290(2)	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Sliding Pinion (25T.) .. .. .	27-4435	27-4435	27-4435	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Thrust Washer .. .. .	27-4276	27-4276	27-4276	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Key ..	27-347	27-347	27-347	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Washer	M101A	M101A	M101A	—	—	—	—	—	—	—	—	—
Gearbox Layshaft Nut ..	27-4284	27-4284	27-4284	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



26-4065



15-273  
24-4115



15-272



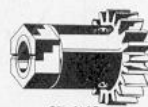
27-4423



27-4144



27-4093



27-4145



27-4095



27-4435



27-4290



27-4276



27-347



M101A



27-4284

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

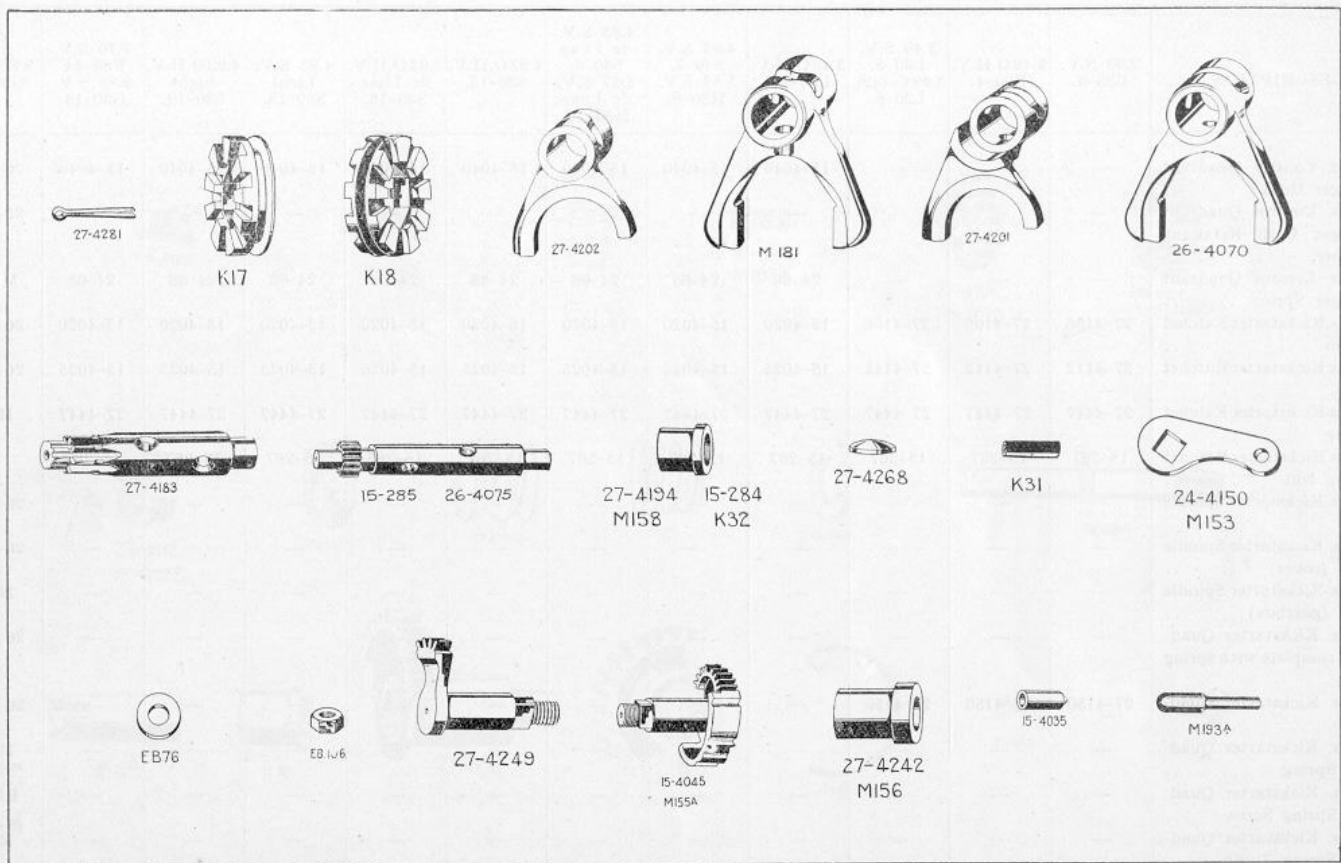
When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Layshaft Nut Split-pin.. ..	27-4281	27-4281	27-4281	—	—	—	—	—	—	—	—	—
Gearbox Low - gear Dog Clutch .. ..	—	—	—	K18	K18	K18	K18	K18	K18	K18	K18	K18
Gearbox High - gear Dog Clutch .. ..	—	—	—	K17	K17	K17	K17	K17	K17	K17	K17	K17
Gearbox Low-gear Operating Fork .. ..	27-4202	27-4202	27-4202	M181	M181	M181	M181	M181	M181	M181	M181	M181
Gearbox High-gear Operating Fork .. ..	27-4201	27-4201	27-4201	26-4070	26-4070	26-4070	26-4070	26-4070	26-4070	26-4070	26-4070	26-4070
Gearbox Control Shaft ..	27-4183	27-4183	27-4183	15-285	15-285	15-285	15-285	15-285	15-285	15-285	15-285	26-4075
Gearbox Control Shaft Bush (cover) .. ..	27-4194	27-4194	27-4194	15-284	15-284	15-284	15-284	15-284	15-284	15-284	15-284	M158
Gearbox Control Shaft Bush (gearbox) .. ..	K32	K32	K32	K32	K32	K32	K32	K32	K32	K32	K32	K32
Gearbox Control Shaft Plug Washer .. ..	27-4268	27-4268	27-4268	—	—	—	—	—	—	—	—	—
Gearbox Control Shaft Peg	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)	K31(2)
Gearbox Control Shaft Operating Lever.. ..	—	—	—	24-4150	24-4150	24-4150	24-4150	24-4150	24-4150	24-4150	24-4150	M153
Gearbox Control Shaft Operating Lever Washer	—	—	—	EB76	EB76	EB76	EB76	EB76	EB76	EB76	EB76	EB76
Gearbox Control Shaft Operating Lever Nut ..	—	—	—	EB106	EB106	EB106	EB106	EB106	EB106	EB106	EB106	EB106
Gearbox Control Quadrant	27-4249	27-4249	27-4249	15-4045	15-4045	15-4045	15-4045	15-4045	15-4045	15-4045	15-4045	M155A
Gearbox Control Quadrant Bush .. ..	27-4242	27-4242	27-4242	M156	M156	M156	M156	M156	M156	M156	M156	M156
Gearbox Control Quadrant Plunger .. ..	—	—	—	15-4035	15-4035	15-4035	15-4035	15-4035	15-4035	15-4035	15-4035	M193A

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.



## GEARBOX AND CONTROL PARTS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Control Quadrant Plunger Bush .. ..	—	—	—	15-4040	15-4040	15-4040	15-4040	15-4040	15-4040	15-4040	15-4040	26-4080
Gearbox Control Quadrant Plunger Bush Retaining Washer.	—	—	—	—	—	—	—	—	—	—	—	25-4343
Gearbox Control Quadrant Plunger Spring .. ..	—	—	—	24-68	24-68	24-68	24-68	24-68	24-68	24-68	24-68	M195A
Gearbox Kickstarter Ratchet Pinion .. ..	27-4106	27-4106	27-4106	15-4020	15-4020	15-4020	15-4020	15-4020	15-4020	15-4020	15-4020	26-4085
Gearbox Kickstarter Ratchet	27-4112	27-4112	27-4112	15-4025	15-4025	15-4025	15-4025	15-4025	15-4025	15-4025	15-4025	26-4090
Gearbox Kickstarter Ratchet Spring .. ..	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	27-4447	M152
Gearbox Kickstarter Ratchet Spring Nut .. ..	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	15-267	—
Gearbox Kickstarter Spindle	—	—	—	—	—	—	—	—	—	—	—	26-4095
Gearbox Kickstarter Spindle Bush (cover) .. ..	—	—	—	—	—	—	—	—	—	—	—	26-4100
Gearbox Kickstarter Spindle Bush (gearbox) .. ..	—	—	—	—	—	—	—	—	—	—	—	M164
Gearbox Kickstarter Quad- rant, complete with spring tooth.	—	—	—	—	—	—	—	—	—	—	—	26-4105
Gearbox Kickstarter Quad- rant .. ..	27-4150	27-4150	27-4150	—	—	—	—	—	—	—	—	26-4110
Gearbox Kickstarter Quad- rant Spring .. ..	—	—	—	—	—	—	—	—	—	—	—	M166
Gearbox Kickstarter Quad- rant Spring Screw ..	—	—	—	—	—	—	—	—	—	—	—	EB673
Gearbox Kickstarter Quad- rant Spring Tooth ..	—	—	—	—	—	—	—	—	—	—	—	M167

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



15-4040



26-4080



25-4343



24-68  
M195A



27-4106  
15-4020



26-4085



27-4112  
15-4025



26-4090



27-4447



M152



15-267



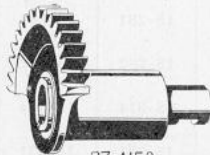
26-4085



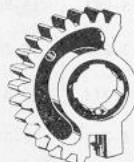
26-4100



M 164



27-4150



26-4110



M166



EB 673



M167

NOTE.—Figure in brackets denote number per set, e.g., (2), 2 per set.

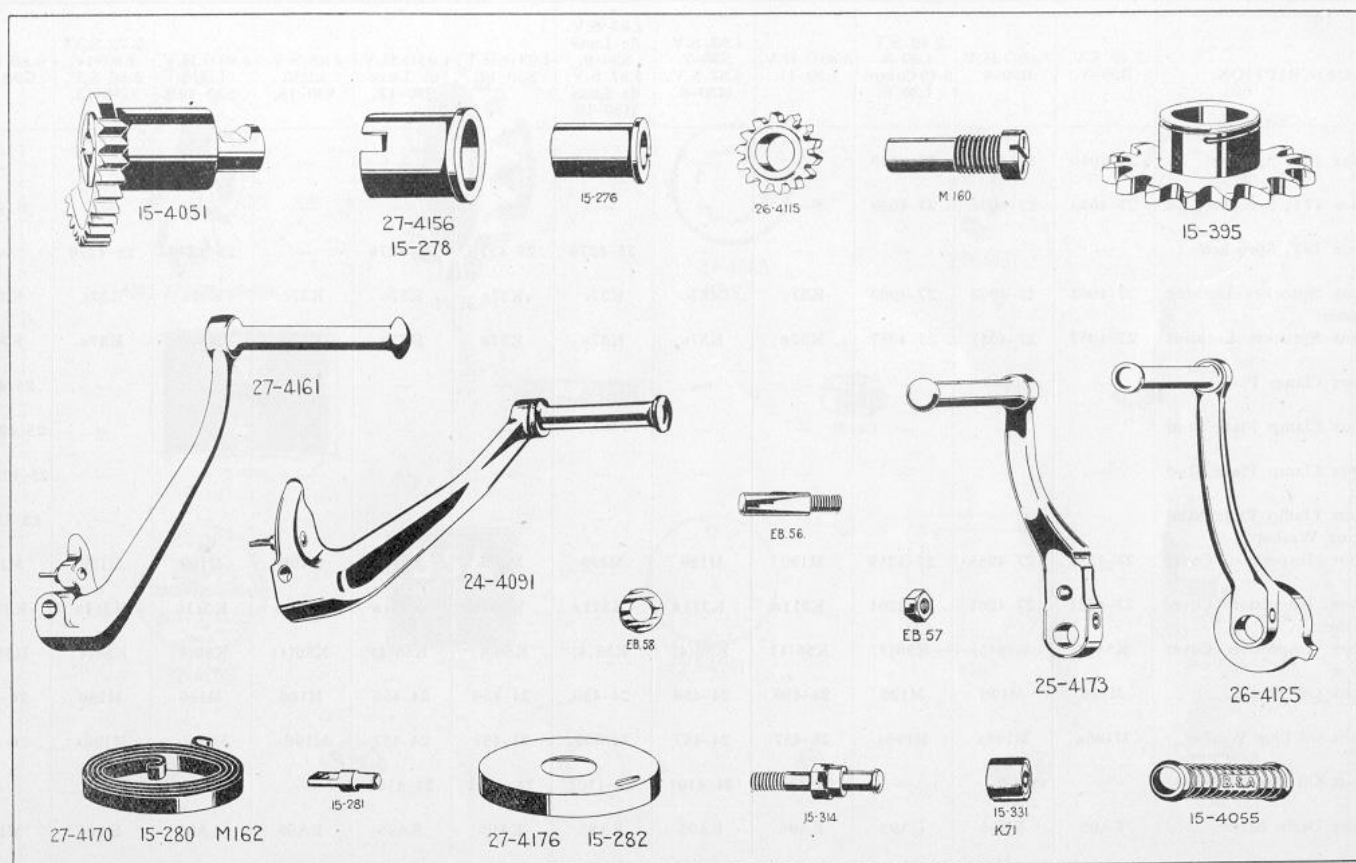
### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Kickstarter Quad- rant, complete with bush	—	—	—	15-4051	15-4051	15-4051	15-4051	15-4051	15-4051	15-4051	15-4051	—
Gearbox Kickstarter Quad- rant Bush (cover) ..	27-4156	27-4156	27-4156	15-278	15-278	15-278	15-278	15-278	15-278	15-278	15-278	—
Gearbox Kickstarter Quad- rant Layshaft Bush ..	—	—	—	15-276	15-276	15-276	15-276	15-276	15-276	15-276	15-276	—
Gearbox Kickstarter Idler Pinion .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-4115
Gearbox Kickstarter Idler Pinion Pin .. ..	—	—	—	—	—	—	—	—	—	—	—	M160
Gearbox Kickstarter Crank, complete with fixed fitt'gs	27-4161	27-4161	27-4161	24-4091	24-4091	24-4091	24-4091	24-4091	25-4173	25-4173	25-4173	26-4125
Gearbox Kickstarter Crank Cotter Pin .. ..	EB56	EB56	EB56	EB56	EB56	EB56	EB56	EB56	EB56	EB56	EB56	EB56
Gearbox Kickstarter Crank Cotter Pin Washer ..	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58	EB58
Gearbox Kickstarter Crank Cotter Pin Nut .. ..	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57	EB57
Gearbox Kickstarter Crank Spring .. .. .	27-4170	27-4170	27-4170	15-280	15-280	15-280	15-280	15-280	15-280	15-280	15-280	M162
Gearbox Kickstarter Crank Spring Anchor Pin ..	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	15-281	—
Gearbox Kickstarter Crank Spring Cover .. ..	27-4176	27-4176	27-4176	15-282	15-282	15-282	15-282	15-282	15-282	15-282	15-282	—
Gearbox Kickstarter Crank Stop .. .. .	15-314	15-314	15-314	15-314	15-314	15-314	15-314	15-314	15-314	15-314	15-314	—
Gearbox Kickstarter Crank Stop Rubber .. ..	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	15-331	K71
Gearbox Kickstarter Crank Pin Rubber Cover ..	—	—	—	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055	15-4055
Gearbox 15T. Sprocket ..	—	—	—	15-395	15-395	—	—	—	15-395	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



NOTE.—Figures in brackets denote number per set, e.g. (2), 2 per set.

# Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox 16T. Sprocket ..	27-4040	27-4040	27-4040	—	—	—	—	—	—	—	—	—
Gearbox 17T. Sprocket ..	27-4039	27-4039	27-4039	—	—	—	—	—	—	—	—	M176B
Gearbox 19T. Sprocket ..	—	—	—	—	—	25-4276	25-4276	25-4276	—	25-4276	25-4276	—
Gearbox Sprocket Locking Washer .. .. .	27-4063	27-4063	27-4063	K37c	K37c	K37c	K37c	K37c	K37c	K37c	K37c	K37c
Gearbox Sprocket Locknut	27-4057	27-4057	27-4057	K37B	K37B	K37B	K37B	K37B	K37B	K37B	K37B	K37B
Gearbox Clamp Plate ..	—	—	—	—	—	—	—	—	—	—	—	25-4316
Gearbox Clamp Plate Stud	—	—	—	—	—	—	—	—	—	—	—	25-4321(2)
Gearbox Clamp Plate Stud Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	25-4325(2)
Gearbox Clamp Plate Stud Spring Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	15-716(2)
Gearbox Inspection Cover	27-4255	27-4255	27-4255	M199	M199	M199	M199	M199	M199	M199	M199	M199
Gearbox Inspection Cover Washer .. .. .	27-4261	27-4261	27-4261	K311B	K311B	K311B	K311B	K311B	K311B	K311B	K311B	K311B
Gearbox Inspection Cover Screw .. .. .	K56(3)	K56(3)	K56(3)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)	K56(4)
Gearbox Oil Plug .. ..	M196	M196	M196	24-456	24-456	24-456	24-456	24-456	M196	M196	M196	24-456
Gearbox Oil Plug Washer..	M196A	M196A	M196A	24-457	24-457	24-457	24-457	24-457	M196A	M196A	M196A	24-457
Gearbox Oil Level Screw..	—	—	—	24-4101	24-4101	24-4101	24-4101	24-4101	—	—	—	—
Gearbox Drain Screw ..	EA95	EA95	EA95	EA95	EA95	EA95	EA95	EA95	EA95	A95	EA95	M180

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

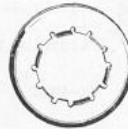
## GEARBOX AND CONTROL PARTS.



27-4040 27-4039 25-4276



M176<sup>B</sup>



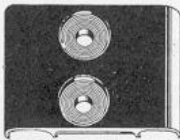
27-4063  
K37<sup>C</sup>



27-4057



K37<sup>B</sup>



25-4316



25-4321



25-4325



15-716



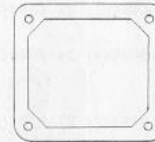
27-4255



M199



27-4261



K311<sup>B</sup>



K56



M196



24-456



M196<sup>A</sup> 24-457



24-4101



EA95



M180

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

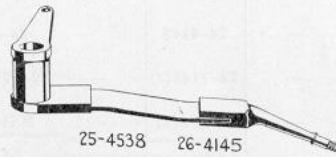
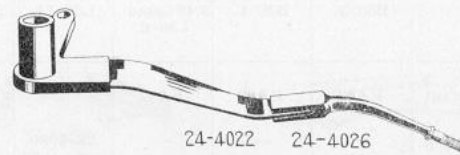
### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2 49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Drain and Oil Level Screw Washer ..	EA132	EA132	EA132	EA132(2)	EA132(2)	EA132(2)	EA132(2)	EA132(2)	EA132	EA132	EA132	EA132
Gearbox Control Operating Lever, complete with fixed fittings.	27-4465	—	27-4465	—	24-4022	—	24-4022	—	24-4022	24-4022	—	—
Gearbox Control Operating Lever, complete with fixed fittings (chromium-plated)	—	27-4466	—	24-4026	—	24-4026	—	24-4026	—	—	—	—
Gearbox Control Operating Lever, complete with fixed fittings (2-gallon tank).	—	—	—	—	—	—	—	—	—	—	24-4022	—
Gearbox Control Operating Lever, complete with fixed fittings (3-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-4538	26-4145
Gearbox Control Operating Lever Selector Plate ..	27-4217	27-4217	27-4217	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selector Plate Screw	27-4384(2)	27-4384(2)	27-4384(2)	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selector Plate Screw Nut.	24-6040(2)	24-6040(2)	24-6040(2)	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Lever Selector Plate Screw Spring Washer.	24-8784(2)	27-8784(2)	27-8784(2)	—	—	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever .. ..	27-4270	27-4270	27-4270	—	—	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Plunger .. ..	15-4035	15-4035	15-4035	—	—	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Plunger Spring ..	24-68	24-68	24-68	—	—	—	—	—	—	—	—	—
Gearbox Control Quadrant Lever Spring Washer ..	EB150	EB150	EB150	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.





NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Control Quadrant	EA82	EA82	EA82	—	—	—	—	—	—	—	—	—
Lever Nut .. ..	—	—	—	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
Gearbox Control Operating	—	—	—	—	—	—	—	—	—	—	—	—
Lever Grease Nipple ..	K62	K62	K62	K62	K62	K62	K62	K62	K62	K62	K62	K62
Gearbox Control Operating	—	—	—	—	—	—	—	—	—	—	—	—
Lever Knob .. ..	27-4472	27-4472	27-4472	K62A	K62A	K62A	K62A	K62A	K62A	K62A	K62A	K62A
Gearbox Control Operating	—	—	—	—	—	—	—	—	—	—	—	—
Lever Knob Peg .. ..	27-4495	—	27-4495	—	24-4145	—	24-4145	—	24-4145	24-4145	24-4145	24-4145
Gearbox Control Gate ..	24-7148(2)	—	24-7148(2)	—	24-7148(2)	—	24-7148(2)	—	24-7148(2)	24-7148(2)	24-7148(2)	24-7148(2)
Gearbox Control Gate Screw	—	—	—	—	M550A(2)	—	M550A(2)	—	M550A(2)	M550A(2)	M550A(2)	M550A(2)
Washer .. ..	27-4490	—	27-4490	—	24-4135	—	24-4135	—	24-4135	24-4135	—	—
Gearbox Control Fulcrum	—	—	—	—	—	—	—	—	—	—	—	—
Bolt .. ..	27-4496	—	—	24-4146	—	24-4146	—	24-4146	—	—	—	—
Gearbox Control Gate (chromium-plated) .. ..	—	24-7149(2)	—	24-7149(2)	—	24-7149(2)	—	24-7149(2)	—	—	—	—
Gearbox Control Gate Screw	—	—	—	—	—	—	—	—	—	—	—	—
(chromium-plated) ..	—	—	—	27-551(2)	—	27-551(2)	—	27-551(2)	—	—	—	—
Gearbox Control Gate Screw	—	—	—	—	—	—	—	—	—	—	—	—
Washer (chromium-pl'td)	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Control Fulcrum	27-4491	—	—	24-4136	—	24-4136	—	24-4136	—	—	—	—
Bolt (chromium-plated)	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Control Fulcrum	—	—	—	—	—	—	—	—	—	—	24-4135	—
Bolt (2-gallon tank) ..	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Control Fulcrum	—	—	—	—	—	—	—	—	—	—	25-4584	25-4584
Bolt (3-gallon tank) ..	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Control Fulcrum	—	—	—	24-4140	24-4140	24-4140	24-4140	24-4140	24-4140	24-4140	24-4140	—
Bolt Sleeve .. ..	—	—	—	—	—	—	—	—	—	—	25-4591	25-4591
Gearbox Control Fulcrum	—	—	—	—	—	—	—	—	—	—	—	—
Bolt Sleeve (3-gallon tank)	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 114.

## GEARBOX AND CONTROL PARTS.



EA82



28-2080



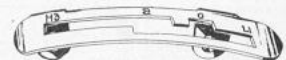
K62



27-4472  
K62<sup>A</sup>



27-4495  
27-4496



24-4145  
24-4146



27-4490  
27-4491



24-4135 24-4136



25-4584



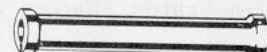
24-7148  
24-7149



M550<sup>A</sup>  
27-551



24-4140



25-4591

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Gearbox and Control Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Control Fulcrum Bolt Bush (3-gallon tank)	—	—	—	—	—	—	—	—	—	—	25-4596	25-4596
Gearbox Control Fulcrum Bolt Washer ..	—	—	—	M101A	M101A	M101A	M101A	M101A	M101A	M101A	M101A	M101A
Gearbox Control Operating Lever Fulcrum Pin Spring Washer.	K51A	K51A	K51A	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Lever Fulcrum Bolt Nut	EB201	EB201	EB201	M202	M202	M202	M202	M202	EB171	EB171	EB171	EB171
Gearbox Control Operating Rod, complete with fixed toggle end.	15-4049	15-4049	15-4049	24-4077	24-4077	24-4077	24-4077	24-4077	24-4078	24-4078	24-4077	26-4154
Gearbox Control Operating Rod Adjustable Toggle End.	15-4048	15-4048	15-4048	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Rod Toggle End Locknut	K121	K121	K121	—	—	—	—	—	—	—	—	—
Gearbox Control Operating Rod Toggle End ..	—	—	—	24-4025	24-4025	24-4025	24-4025	24-4025	24-4025	24-4025	24-4025	24-4025
Gearbox Control Rod Toggle End Screw ..	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)	EB72(2)
Gearbox Control Rod Toggle End Spring Washer ..	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)
Gearbox Control Rod Toggle End Nut ..	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)	EB102(2)
Gearbox Control Rod Adjusting Sleeve ..	—	—	—	K105	K105	K105	K105	K105	K105	K105	K105	K105
Gearbox Control Rod Sleeve Locknut (R.H. thread) ..	—	—	—	K121	K121	K121	K121	K121	K121	K121	K121	K121
Gearbox Control Rod Sleeve Locknut (L.H. thread) ..	—	—	—	K122	K122	K122	K122	K122	K122	K122	K122	K122

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.  
Except where shown otherwise prices are for single components and not per set.

## GEARBOX AND CONTROL PARTS.



25-4596



M101A



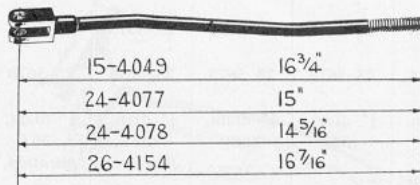
K.51A



EB201  
M202  
EB171



15-4048



24-4025



EB72



K197



K.105.



EB102  
K121  
K122

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

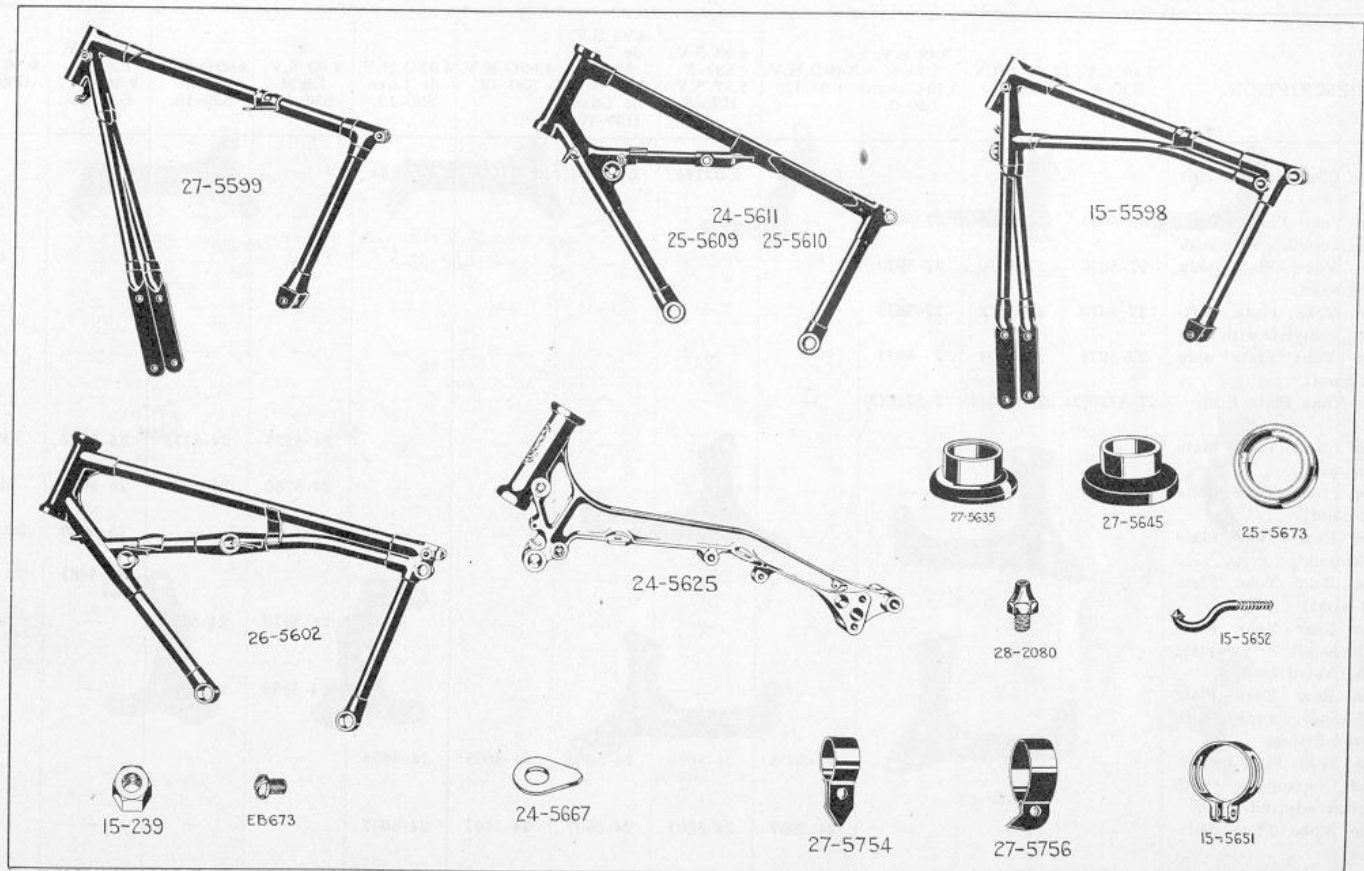
## FRAME AND FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Frame, Front .. ..	27-5599	27-5599	27-5599	—	—	—	—	—	24-5611	24-5611	25-5609	—
Frame, Front (3.49h.p. S.V. Commercial L30-6) ..	—	—	15-5598	—	—	—	—	—	—	—	—	—
Frame, Front (2.49h.p. O.H.V. specially-tuned)	—	15-5598	—	—	—	—	—	—	—	—	—	—
Frame, Front (for 3-gallon tank only) .. ..	—	—	—	—	—	—	—	—	—	—	25-5610	26-5602
Frame Top Member ..	—	—	—	24-5625	24-5625	24-5625	24-5625	24-5625	—	—	—	—
Ball Head Grease Nipple..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
Ball Head Top Cup ..	27-5635	27-5635	27-5635	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673
Ball Head Bottom Cup ..	27-5645	27-5645	27-5645	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673	25-5673
Ball Head Ball .. ..	$\frac{1}{4}$ " diam. (34)	$\frac{1}{4}$ " diam. (34)	$\frac{1}{4}$ " diam. (34)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)	$\frac{1}{4}$ " diam. (36)
Inflator Clip (front) ..	27-5754	27-5754	27-5754	—	—	Price on application.	—	—	—	—	—	—
Inflator Clip (rear) ..	27-5756	27-5756	27-5756	—	—	—	—	—	15-5651	15-5651	—	—
Inflator Clip Stud (rear) ..	—	—	—	15-5652	15-5652	15-5652	15-5652	15-5652	15-5652	15-5652	—	—
Inflator Clip Plate (front) ..	—	—	—	24-5667	24-5667	24-5667	24-5667	24-5667	—	—	—	—
Inflator Clip Bolt .. ..	EB673(2)	EB673(2)	EB673(2)	—	—	—	—	—	—	—	—	—
Inflator Clip Nut .. ..	15-239(2)	15-239(2)	15-239(2)	15-239	15-239	15-239	15-239	15-239	15-239(2)	15-239(2)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Inflator Clip Flanged Nut	—	—	—	EB214A	EB214A	EB214A	EB214A	EB214A	—	—	—	—
Engine Yoke Plate (right-hand), complete with bush	27-5669	27-5669	27-5669	—	—	—	—	—	—	—	—	—
Engine Yoke Plate only (right-hand) .. ..	27-5670	27-5670	27-5670	—	—	—	—	—	—	—	—	—
Engine Yoke Plate (left-hand), complete with bush	27-5672	27-5672	27-5672	—	—	—	—	—	—	—	—	—
Engine Yoke Plate only (left-hand) .. ..	27-5671	27-5671	27-5671	—	—	—	—	—	—	—	—	—
Engine Yoke Plate Bush	27-5720(2)	27-5720(2)	27-5720(2)	—	—	—	—	—	—	—	—	—
Engine Front Yoke Plate (right-hand) .. ..	—	—	—	—	—	—	—	—	24-5775	24-5775	25-5667	M16
Engine Front Yoke Plate (left-hand) .. ..	—	—	—	—	—	—	—	—	24-5780	24-5780	25-5668	M16A
Engine Rear Yoke Plate (right-hand) .. ..	—	—	—	—	—	—	—	—	—	—	25-5660	26-5854
Engine Rear Yoke Plate (left-hand) .. ..	—	—	—	—	—	—	—	—	—	—	25-5661	26-5859
Engine Rear Yoke Plate (right-hand), complete with riveted fittings.	—	—	—	—	—	—	—	—	24-5970	24-5970	—	—
Engine Rear Yoke Plate (left-hand), complete with riveted fittings.	—	—	—	—	—	—	—	—	24-5980	24-5980	—	—
Engine Yoke Plate (right-hand), complete with gearbox adjuster stop.	—	—	—	24-5605	24-5605	24-5605	24-5605	24-5605	—	—	—	—
Engine Yoke Plate (left-hand) .. ..	—	—	—	24-5607	24-5607	24-5607	24-5607	24-5607	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.



## FRAME AND FITTINGS.



27-5669 WITH BUSH  
27-5670



27-5672 WITH BUSH  
27-5671



24-5775 24-5780



25-5667 25-5668



M16 M16A



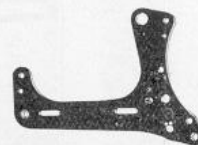
27-5720



EB214A



24-5970



25-5660



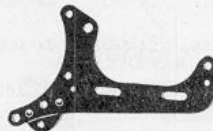
26-5854



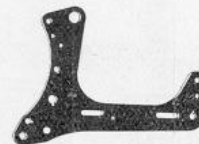
24-5605



24-5607



24-5980



25-5661



26-5859



NOTE.—Figures in brackets denote number per set. *e.g.*, (2), 2 per set.

### Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16.
Tank Support Bracket (front) .. .. .	—	—	—	24-5822	24-5822	24-5822	24-5822	24-5822	—	—	—	—
Tank Support Bracket (rear)	—	—	—	24-5823	24-5823	24-5823	24-5823	24-5823	—	—	—	—
Tank Support Bracket Bolt	—	—	—	24-5824(4)	24-5824(4)	24-5824(4)	24-5824(4)	24-5824(4)	—	—	—	—
Tank Support Bracket Bolt Spring Washer .. ..	—	—	—	24-8784(4)	24-8784(4)	24-8784(4)	24-8784(4)	24-8784(4)	—	—	—	—
Tank Support Bracket Bolt Nut .. .. .	—	—	—	15-1359(4)	15-1359(4)	15-1359(4)	15-1359(4)	15-1359(4)	—	—	—	—
Front Fork Stop .. ..	—	—	—	24-5656	24-5656	24-5656	24-5656	24-5656	—	—	—	—
Front Fork Stop Spring Washer .. .. .	—	—	—	EB150	EB150	EB150	EB150	EB150	—	—	—	—
Front Fork Stop Nut ..	—	—	—	15-236	15-236	15-236	15-236	15-236	—	—	—	—
Front Down Tube (right-hand), with lugs ..	—	—	—	24-5652	24-5652	24-5652	24-5652	24-5652	—	—	—	—
Front Down Tube (left-hand), with lugs ..	—	—	—	24-5653	24-5653	24-5653	24-5653	24-5653	—	—	—	—
Front Down Tube Top Bolt (long) .. .. .	—	—	—	24-5657	24-5657	24-5657	24-5657	24-5657	—	—	—	—
Front Down Tube Top Bolt (short) .. .. .	—	—	—	24-5658	24-5658	24-5658	24-5658	24-5658	—	—	—	—
Front Down Tube Top Bolt Spring Washer .. ..	—	—	—	15-716(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	—	—	—	—
Front Down Tube Top Bolt Nut .. .. .	—	—	—	24-5659(2)	24-5659(2)	24-5659(2)	24-5659(2)	24-5659(2)	—	—	—	—
Seat Tube (right-hand) ..	—	—	—	24-5712	24-5712	24-5712	24-5712	24-5712	—	—	—	—
Seat Tube (left-hand) ..	—	—	—	24-5713	24-5713	24-5713	24-5713	24-5713	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



24-5822



24-5823



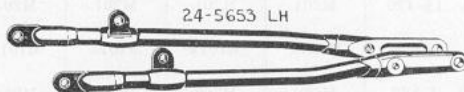
24-5824



24-8784  
15-716



24-5656



24-5653 LH

24-5652 RH



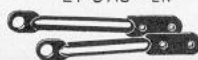
15-1359  
15-236



EB150



24-5657



24-5713 LH

24-5712 RH



24-5658



24-5659

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

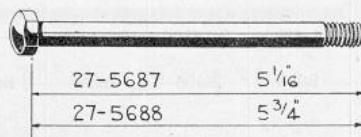
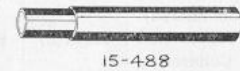
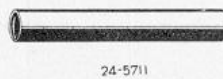
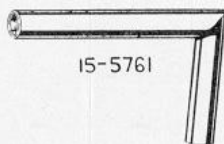
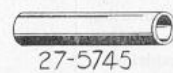
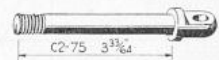
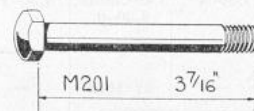
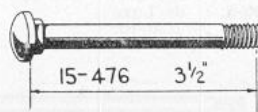
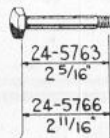
### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Seat Tube Distance Sleeve	—	—	—	24-5719	24-5719	24-5719	24-5719	24-5719	—	—	—	—
Seat Tube Top Bolt ..	—	—	—	24-5763(2)	24-5763(2)	24-5763(2)	24-5763(2)	24-5763(2)	—	—	—	—
Seat Tube Top Bolt (when pan seat fitted) .. ..	—	—	—	24-5766	24-5766	24-5766	24-5766	24-5766	—	—	—	—
Seat Tube Top Bolt Spring Washer .. .. .	—	—	—	K51A(2)	K51A(2)	K51A(2)	K51A(2)	K51A(2)	—	—	—	—
Seat Tube Top Bolt Nut..	—	—	—	24-5764(2)	24-5764(2)	24-5764(2)	24-5764(2)	24-5764(2)	—	—	—	—
Seat Lug Bolt .. ..	15-476	15-476	15-476	M201	M201	M201	M201	M201	C2-75	C2-75	C2-75	M201
Seat Lug Bolt Washer ..	EB76	EB76	EB76	M101A	M101A	M101A	M101A	M101A	N572	N572	N572	M101A
Seat Lug Bolt Nut ..	EA82	EA82	EA82	M202	M202	M202	M202	M202	N180	N180	N180	M202
Seat Lug Bolt Tube ..	27-5745	27-5745	27-5745	—	—	—	—	—	—	—	—	—
Seat Pillar .. .. .	—	—	—	15-5761	15-5761	15-5761	15-5761	15-5761	24-5711	24-5711	24-5711	24-5710
Seat Pillar (when pan seat fitted) .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-488
Engine Yoke Lug Collar, with peg (right-hand) ..	—	—	—	—	—	—	—	—	M15B(2)	M15B(2)	M15B(2)	M15B(2)
Engine Yoke Lug Collar (left-hand) .. ..	—	—	—	—	—	—	—	—	M15c(2)	M15c(2)	M15c(2)	M15c(2)
Front Down Tubes and Crankcase Connecting Bolt (top).	27-5687	27-5687	27-5687	—	—	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt (bottom).	27-5688	27-5688	27-5688	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—continued

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Down Tubes and Crankcase Connecting Bolt (bottom) (when footboards fitted).	27-5685	—	27-5685	—	—	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt (bottom) (footrest models with legshields).	27-5690	27-5690	27-5690	—	—	—	—	—	—	—	—	—
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt (footrests) (3.49h.p. S.V. Commere'l).	—	—	15-494	—	—	—	—	—	—	—	—	—
Front Down Tubes, Crankcase, and Sidecar Connecting Bolt (footboards) (3.49h.p. S.V. Commere'l).	—	—	15-496	—	—	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Spring Washer (footrests).	K51A(2)	K51A(2)	K51A(2)	—	—	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Washer (footboards).	EB76(2)	—	EB76(2)	—	—	—	—	—	—	—	—	—
Front Down Tubes and Crankcase Connecting Bolt Nut.	EA82(2)	EA82(2)	EA82(2)	—	—	—	—	—	—	—	—	—
Frame and Crankcase Connecting Bolt (front) . .	—	—	—	24-5896	24-5896	24-5896	24-5896	24-5896	—	—	—	—
Frame and Crankcase Connecting Bolt Nut (front)	—	—	—	B906	B906	B906	B906	B906	—	—	—	—

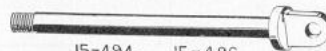
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



27-5685

27-5690



15-494

15-496



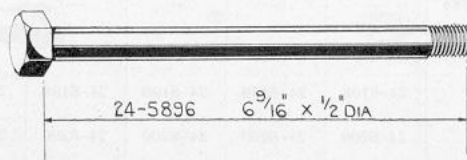
KS1A



EA 82  
B906



EB76



24-5896

$6\frac{9}{16}'' \times \frac{1}{2}'' \text{ DIA}$

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

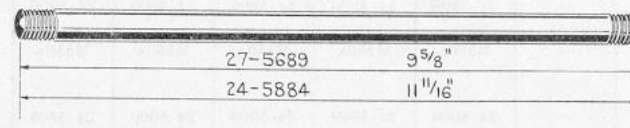
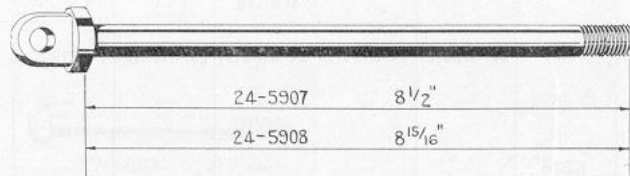
# Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Frame, Crankcase, and Side- car Connecting Bolt (foot- rest models).	—	—	—	24-5907	24-5907	24-5907	24-5907	24-5907	—	—	—	—
Frame, Crankcase, and Side- car Connecting Bolt (foot- board models).	—	—	—	—	24-5908	24-5908	—	—	—	—	—	—
Frame, Crankcase, and Side- car Connecting Bolt Nut	—	—	—	B906	B906	B906	B906	B906	—	—	—	—
Frame, Crankcase, and Foot- rest Connecting Bolt ..	27-5689	27-5689	27-5689	24-5884	24-5884	24-5884	24-5884	24-5884	—	—	—	—
Frame, Crankcase, and Foot- rest Connecting Bolt Nut	27-8119(2)	27-8119(2)	27-8119(2)	B906(2)	B906(2)	B906(2)	B906(2)	B906(2)	—	—	—	—
Frame, Crankcase, and Foot- rest Bolt Distance Collar (right-hand).	27-5677	27-5677	27-5677	—	—	—	—	—	—	—	—	—
Frame, Crankcase, and Foot- rest Bolt Distance Collar (left-hand).	27-5678	27-5678	27-5678	—	—	—	—	—	—	—	—	—
Frame and Crankcase Bolt Packing Sleeve (left-hand)	—	—	—	24-5885	24-5885	24-5885	24-5885	24-5885	—	—	—	—
Frame and Crankcase Bolt Brake Pedal Packing Sleeve (right-hand).	—	—	—	24-8065	24-8065	24-8065	24-8065	24-8065	—	—	—	—
Footrest Distance Sleeve (right-hand) .. ..	27-5784	27-5784	27-5784	—	—	—	—	—	—	—	—	—
Footrest Distance Sleeve (left-hand) .. ..	27-5785	27-5785	27-5785	—	—	—	—	—	—	—	—	—
Footrest Distance Sleeve, with peg (left-hand) ..	—	—	—	24-8198	24-8198	24-8198	24-8198	24-8198	—	—	—	—
Footrest Distance Sleeve Peg .. ..	—	—	—	24-8200	24-8200	24-8200	24-8200	24-8200	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

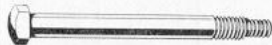
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Footrest Positioning Plate	—	—	—	24-8192(2)	24-8192(2)	24-8192(2)	24-8192(2)	24-8192(2)	—	—	—	—
Frame, Yoke Plates, and Crankcase Connecting Bolt (rear).	27-5682	27-5682	27-5682	—	—	—	—	—	—	—	—	—
Frame Yoke Plates and Crankcase Connecting Bolt Washer.	EB76	EB76	EB76	—	—	—	—	—	—	—	—	—
Frame Yoke Plates and Crankcase Connecting Bolt Nut.	EA82	EA82	EA82	—	—	—	—	—	—	—	—	—
Seat Tubes and Engine Yoke Plates Connecting Bolt.	—	—	—	24-5906	24-5906	24-5906	24-5906	24-5906	—	—	—	—
Seat Tubes and Engine Yoke Plates Connecting Bolt Washer.	—	—	—	M550A	M550A	M550A	M550A	M550A	—	—	—	—
Seat Tubes and Engine Yoke Plates Bolt Washer (when battery bracket not fitted)	—	—	—	24-5909	24-5909	24-5909	24-5909	24-5909	—	—	—	—
Seat Tubes and Engine Yoke Plates Connect'g Bolt Nut	—	—	—	K257	K257	K257	K257	K257	—	—	—	—
Seat Tubes and Engine Yoke Plates Connecting Bolt Chaincase Nut.	—	—	—	EA80	EA80	EA80	EA80	EA80	—	—	—	—
Engine Yoke Plates and Crankcase Connect'g Bolt (front, top).	—	—	—	—	—	—	—	—	M67B	M67B	M67B	M67B
Engine Yoke Plates and Crankcase Connect'g Bolt	—	—	—	24-5920(2)	24-5920(2)	24-5920(2)	24-5920(2)	24-5920(2)	27-5680(3)	27-5680(3)	27-5680(3)	27-5680(3)
Engine Yoke Plates and Crankcase Connect'g Bolt Nut.	—	—	—	M202(2)	M202(2)	M202(2)	M202(2)	M202(2)	EA82(4)	EA82(4)	EA82(4)	EA82(4)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



24-8192



27-5682 375<sup>+</sup>DIA  
24-5906 562<sup>+</sup>DIA



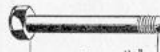
EB76  
M550<sup>A</sup>



24-5909



EA82  
M202  
K257  
EA80



M67<sup>B</sup> 3<sup>11</sup>/<sub>32</sub><sup>+</sup>



27-5680 3<sup>13</sup>/<sub>32</sub><sup>+</sup>  
24-5920 3<sup>19</sup>/<sub>32</sub><sup>+</sup>

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

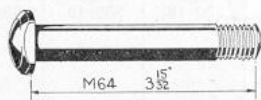
### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

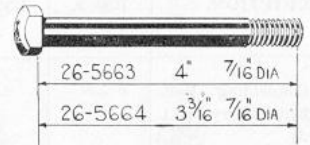
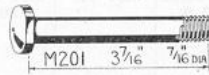
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.96 W.T. G30-16.
Frame and Yoke Plates	—	—	—	—	—	—	—	—	M64(2)	M64(2)	M64(2)	M64(2)
Connecting Bolt (front and rear).	—	—	—	—	—	—	—	—	K257(2)	K257(2)	K257(2)	K257(2)
Frame and Yoke Plates Connecting Bolt Nut ..	—	—	—	—	—	—	—	—	—	—	M201	26-5663
Engine Yoke Plates and Crankcase Connect'g Bolt (front, bottom).	—	—	—	—	—	—	—	—	—	—	—	26-5664
Yoke Plates and Footboard Support Plate Bolt (front)	—	—	—	—	—	—	—	—	—	—	EB171	EB171(2)
Engine Yoke Plates and Crankcase Connect'g Bolt Nut.	—	—	—	—	—	—	—	—	—	—	—	26-8147(2)
Footboard Rod Support Plate .. ..	—	—	—	—	—	—	—	—	—	—	—	26-8149(2)
Footboard Rod Support Plate Bush .. ..	—	—	—	—	—	—	—	—	—	—	—	M100
Engine Plate Distance Tube	—	—	—	—	—	—	—	—	—	—	—	B929(2)
Engine Plate Distance Tube End Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Connecting Bolt (front) .. ..	27-5674	27-5674	27-5674	—	—	—	—	—	15-476	15-476	25-5691	—
Gearbox Connecting Bolt (rear) .. ..	27-5675	27-5675	27-5675	—	—	—	—	—	15-5655	15-5655	15-5655	—
Gearbox Connecting Bolt Washer .. ..	EB76(2)	EB76(2)	EB76(2)	—	—	—	—	—	EB76(2)	EB76(2)	EB76(2)	—
Gearbox Connecting Bolt Nut .. ..	EA82(2)	EA82(2)	EA82(2)	—	—	—	—	—	EA82(2)	EA82(2)	EA82(2)	—
Gearbox Connecting Bolt (top) .. ..	—	—	—	24-5911	24-5911	24-5911	24-5911	24-5911	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



K257



26-8147



26-8149



M100



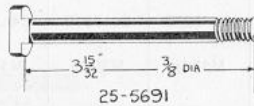
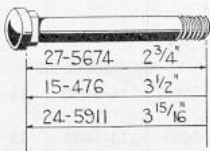
B 929



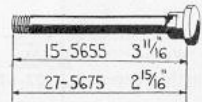
EA 82  
EB 171



EB76



25-5691



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

### Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Connecting Bolt (top) (when battery br'kt not fitted).	—	—	—	24-5910	24-5910	24-5910	24-5910	24-5910	—	—	—	—
Gearbox Connecting Bolt	—	—	—	24-5922	24-5922	24-5922	24-5922	24-5922	—	—	—	—
Head Washer .. ..	—	—	—	24-5914	24-5914	24-5914	24-5914	24-5914	—	—	—	—
Gearbox Connecting Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Nut Washer .. ..	—	—	—	B906	B906	B906	B906	B906	—	—	—	—
Gearbox Connecting Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Nut .. ..	—	—	—	24-5915	24-5915	24-5915	24-5915	24-5915	—	—	—	—
Gearbox Connecting Bolt (bottom) .. ..	—	—	—	24-5919	24-5919	24-5919	24-5919	24-5919	—	—	—	—
Gearbox Connecting Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Nut (bottom) .. ..	—	—	—	M550A	M550A	M550A	M550A	M550A	—	—	—	—
Gearbox Connecting Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Chaincase Washer ..	—	—	—	EA80	EA80	EA80	EA80	EA80	—	—	—	—
Gearbox Connecting Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Chaincase Nut .. ..	—	—	—	24-5865	24-5865	24-5865	24-5865	24-5865	—	—	—	—
Gearbox Adjuster Bolt ..	—	—	—	—	—	—	—	—	—	—	—	—
Gearbox Adjuster Sleeve ..	—	—	—	24-5855	24-5855	24-5855	24-5855	24-5855	—	—	—	—
Gearbox Adjuster Sleeve	—	—	—	—	—	—	—	—	—	—	—	—
Locknut .. ..	—	—	—	24-5860	24-5860	24-5860	24-5860	24-5860	—	—	—	—
Gearbox Adjuster Sleeve	—	—	—	—	—	—	—	—	—	—	—	—
Connecting Pin .. ..	—	—	—	24-5870	24-5870	24-5870	24-5870	24-5870	—	—	—	—
Gearbox Adjuster Connect'g Pin Spring Washer ..	—	—	—	M576B	M576B	M576B	M576B	M576B	—	—	—	—
Gearbox Adjusting Screw ..	27-5710	27-5710	27-5710	—	—	—	—	—	15-5660	15-5660	15-5660	25-4433
Gearbox Adjusting Screw	15-5663	15-5663	15-5663	—	—	—	—	—	15-5663	15-5663	15-5663	25-4440
Nut .. ..	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



24-5910



24-5922 24-5914  
M550<sup>A</sup>



B 906



24-5915



24-5919



EA80



24-5865



24-5855



24-5860



24-5870



M576\*



27-5710  
15-5660



25-4433



15-5663



25-4440

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Gearbox Adjusting Stop Bolt	27-5705	27-5705	27-5705	—	—	—	—	—	—	—	25-5690	—
Gearbox Adjusting Stop Washer .. .. .	EB58	EB58	EB58	—	—	—	—	—	—	—	EB76	—
Gearbox Adjusting Stop Nut	M263	M263	M263	—	—	—	—	—	—	—	EA82	—
Gearbox Adjusting Stop Bolt Distance Piece .. ..	—	—	—	—	—	—	—	—	—	—	24-6223	—
Rear Brake Pedal Spindle	27-6336	27-6336	27-6336	—	—	—	—	—	—	—	—	—
Rear Brake Pedal Spindle Washer .. .. .	M101A	M101A	M101A	—	—	—	—	—	—	—	—	—
Rear Brake Pedal Spindle Nut (outside) .. ..	15-541	15-541	15-541	—	—	—	—	—	—	—	—	—
Rear Brake Pedal Spindle Nut (inside) .. ..	EA60	EA60	EA60	—	—	—	—	—	—	—	—	—
Rear Brake Pedal Stop Plate	27-6337	27-6337	27-6337	24-8070	24-8070	24-8070	24-8070	24-8070	—	—	—	—
Rear Brake Pedal Stop Plate (when footboards fitted)	—	—	—	—	24-8071	24-8071	—	—	—	—	—	—
Front Brake Pedal Fulcrum Bolt .. .. .	—	—	—	24-7708	—	—	24-7708	24-7708	—	—	—	—
Front Brake Pedal Fulcrum Bolt Washer .. ..	—	—	—	EB76	—	—	EB76	EB76	—	—	—	—
Front Brake Pedal Fulcrum Bolt Nut .. .. .	—	—	—	EB141	—	—	EB141	EB141	—	—	—	—
Front Brake Pedal Stop Washer, with peg .. ..	—	—	—	24-7854	—	—	24-7854	24-7854	—	—	—	—
Front Brake Pedal Stop Washer Peg .. ..	—	—	—	24-7856	—	—	24-7856	24-7856	—	—	—	—
Exhaust Pipe Clip and Crankcase Bolt .. ..	—	—	—	—	—	—	—	—	EB105	EB105	EB105	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



27-5705



25-5690



EB76  
EB58  
MI01A



EA82  
M263  
15-541



24-6223



27-6336



EA60



27-6337



24-8070



24-8071



24-7708



EB141



24-7856



24-7854



2 1/2"  
EB 105



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

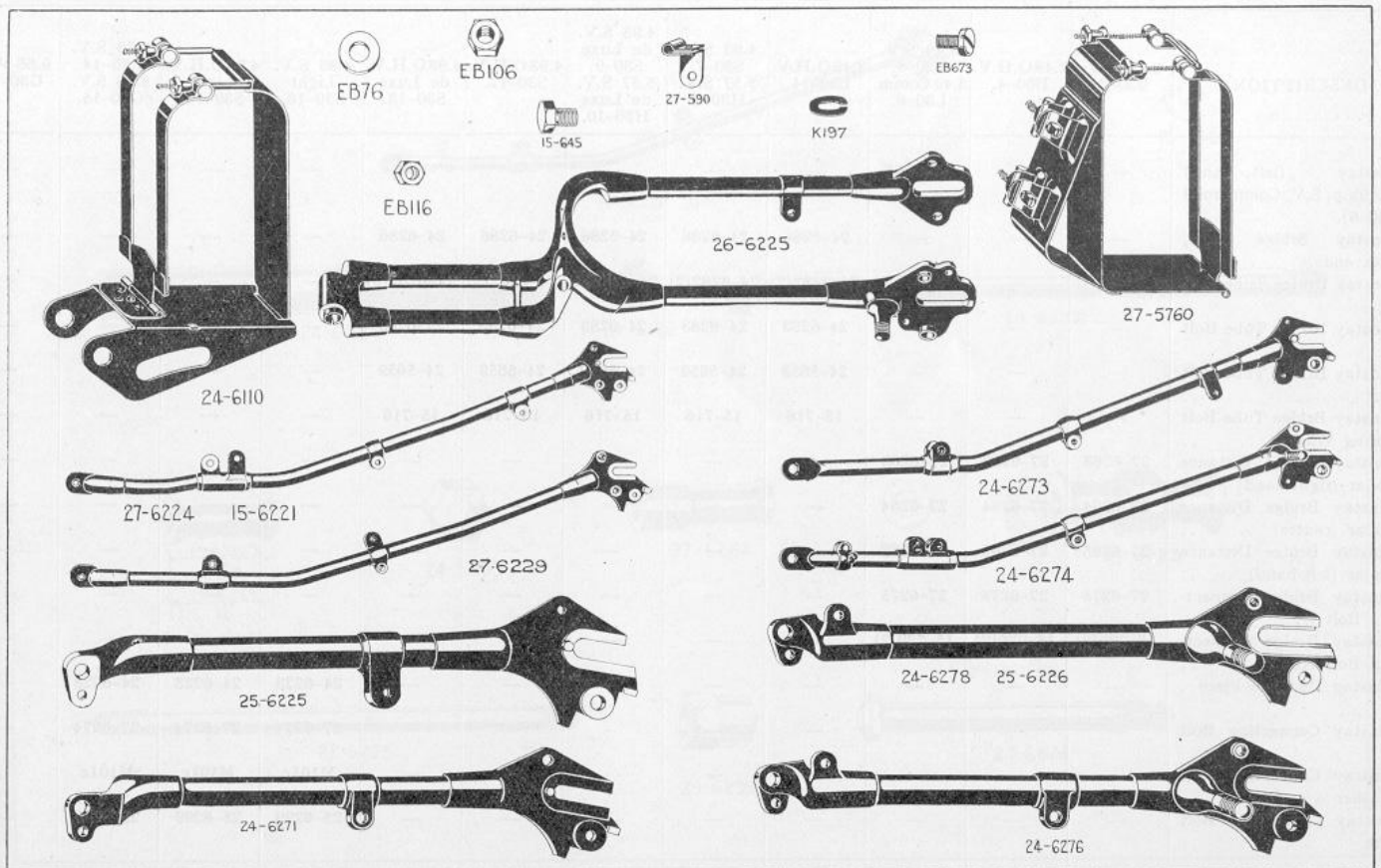
### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Exhaust Pipe Clip Washer	—	—	—	—	—	—	—	—	—	EB76	—	—
Exhaust Pipe Clip Nut ..	—	—	—	—	—	—	—	—	EB106	EB106	EB106	—
Chain Oil Pipe Clip ..	—	—	—	—	—	—	—	—	27-590	27-590	27-590	27-590
Chain Oil Pipe Clip Bolt	—	—	—	—	—	—	—	—	EB673	EB673	EB673	EB673
Chain Oil Pipe Clip Bolt Nut	—	—	—	—	—	—	—	—	EB116	EB116	EB116	EB116
Chain Oil Pipe Clip Attach- ment Screw .. ..	—	—	—	—	—	—	—	—	15-645	15-645	15-645	15-645
Chain Oil Pipe Clip Spring Washer .. ..	—	—	—	—	—	—	—	—	K197	K197	K197	K197
Battery Carrier Bracket, with straps .. ..	—	—	—	24-6110	24-6110	24-6110	24-6110	24-6110	—	—	—	—
Battery Carrier, with clips (on seat tube) .. ..	27-5760	27-5760	27-5760	—	—	—	—	—	27-5760	27-5760	27-5760	27-5760
<b>CHAINSTAYS.</b>												
Chainstays (right and left- hand assembled) ..	—	—	—	24-6272	24-6272	24-6272	24-6272	24-6272	—	—	—	—
Chainstays complete ..	—	—	—	—	—	—	—	—	—	—	—	26-6225
Chainstay (right-hand) ..	27-6224	27-6224	27-6224	24-6273	24-6273	24-6273	24-6273	24-6273	24-6271	24-6271	25-6225	—
Chainstay (right-hand) (G.P.O. only) .. ..	—	—	15-6221	—	—	—	—	—	—	—	—	—
Chainstay (left-hand) ..	27-6229	27-6229	27-6229	24-6274	24-6274	24-6274	24-6274	24-6274	24-6278	24-6276	25-6226	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

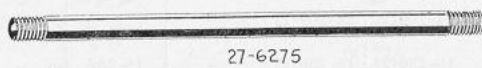
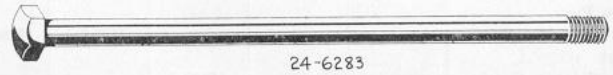
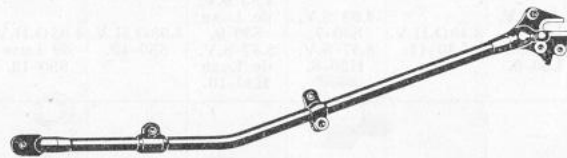
### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Chainstay (left - hand) (3.49h.p. S.V. Commercial L30-6).	—	—	15-6226	—	—	—	—	—	—	—	—	—
Chainstay Bridge Tube, with ends.. ..	—	—	—	24-6286	24-6286	24-6286	24-6286	24-6286	—	—	—	—
Chainstay Bridge Tube End	—	—	—	24-6282(2)	24-6282(2)	24-6282(2)	24-6282(2)	24-6282(2)	—	—	—	—
Chainstay Bridge Tube Bolt	—	—	—	24-6283	24-6283	24-6283	24-6283	24-6283	—	—	—	—
Chainstay Bridge Tube Bolt Nut .. ..	—	—	—	24-5659	24-5659	24-5659	24-5659	24-5659	—	—	—	—
Chainstay Bridge Tube Bolt Spring Washer .. ..	—	—	—	15-716	15-716	15-716	15-716	15-716	—	—	—	—
Chainstay Bridge Distance Collar (right-hand) ..	27-6263	27-6263	27-6263	—	—	—	—	—	—	—	—	—
Chainstay Bridge Distance Collar (centre) .. ..	27-6264	27-6264	27-6264	—	—	—	—	—	—	—	—	—
Chainstay Bridge Distance Collar (left-hand) ..	27-6265	27-6265	27-6265	—	—	—	—	—	—	—	—	—
Chainstay Bridge Connect- ing Bolt .. ..	27-6275	27-6275	27-6275	—	—	—	—	—	—	—	—	—
Chainstay Bridge Connect- ing Bolt Nut .. ..	15-720(2)	15-720(2)	15-720(2)	—	—	—	—	—	—	—	—	—
Chainstay Distance Piece..	—	—	—	—	—	—	—	—	24-6223	24-6223	24-6223	—
Chainstay Connecting Bolt	—	—	—	—	—	—	—	—	27-6274	27-6274	27-6274	—
Chainstay Connecting Bolt Washer .. ..	—	—	—	—	—	—	—	—	M101c	M101c	M101c	—
Chainstay Connecting Bolt Nut .. ..	—	—	—	—	—	—	—	—	25-6299	25-6299	25-6299	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

# FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set

# Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set,

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Chainstay Bridge Connect- ing Screw .. .. .	—	—	—	—	—	—	—	—	M413(2)	M413(2)	M413(2)	—
Chainstay Bridge Connect- ing Screw Nut .. ..	—	—	—	—	—	—	—	—	EA80(2)	EA80(2)	EA80(2)	—
Chainstay and Down Tube Distance Piece .. ..	—	—	—	24-6267(2)	24-6267(2)	24-6267(2)	24-6267(2)	24-6267(2)	—	—	—	—
Chainstay Sidecar Connec- tion Nut .. .. .	—	—	—	M365A	M365A	M365A	M365A	M365A	M365A	M365A	M365A	M365A
Chainstay Sidecar Connec- tion Nut (3.49h.p. S.V. Commercial only).	—	—	M365A	—	—	—	—	—	—	—	—	—
Chainstay Stud for Chain- case .. .. .	—	—	—	—	—	—	—	—	24-8752	24-8752	24-8752	24-8752
Rear Brake Anchor Pin ..	27-6330	27-6330	27-6330	24-8032	24-8032	24-8032	24-8032	24-8032	24-8030	24-8030	24-8030	—
Rear Brake Anchor Pin Nut (inside) .. .. .	15-1359	15-1359	15-1359	15-1359	15-1359	15-1359	15-1359	15-1359	15-245	15-245	15-245	—
Rear Brake Anchor Pin Washer (inside) .. ..	15-243	15-243	15-243	27-550	27-550	27-550	27-550	27-550	27-550	27-550	27-550	—
Rear Brake Anchor Pin Nut (outside) .. .. .	15-1166	15-1166	15-1166	15-734	15-734	15-734	15-734	15-734	15-236	15-236	15-236	—
Rear Brake Anchor Pin Washer .. .. .	—	—	—	—	—	—	—	—	15-243	15-243	15-243	—
Rear Brake Anchor Pin Split-pin .. .. .	15-1266	15-1266	15-1266	—	—	—	—	—	—	—	—	—
Silencer Connecting Bolt ..	EB75	EB75(2)	EB75	24-209(2)	24-209	24-209	24-209(2)	24-209(2)	—	—	—	15-518
Silencer Connecting Bolt Nut	15-236	15-236(2)	15-236	15-236(2)	15-236	15-236	15-236(2)	15-236(2)	—	15-236	—	15-1359
Silencer Connecting Bolt Split-pin .. .. .	EB77	EB77(2)	EB77	EB77(2)	EB77	EB77	EB77(2)	EB77(2)	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



M413



EA80  
15-1359  
15-245



24-6267



M365A



24-8752



27-6330



24-8032



24-8030



15-243  
27-550



15-1166



15-734  
15-236



EB77  
15-1266



24-209  
EB75



15-518

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

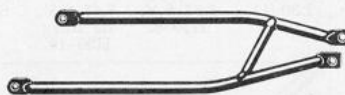
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Silencer Support Bolt (left-hand) .. .. .	—	—	—	—	—	—	—	—	—	15-1122	—	—
Silencer Support Bolt Washer	—	—	—	—	—	—	—	—	—	15-243	—	24-8784
<b>BACKSTAYS.</b>												
Backstays .. .. .	27-6477	27-6477	27-6477	24-6523	24-6523	24-6523	24-6523	24-6523	25-6476	25-6476	25-6476	<b>26-6474</b>
Backstays (3.49h.p. S.V. Commercial only) ..	—	—	27-6478	—	—	—	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt (right-hand).	27-6259	27-6259	27-6259	—	—	—	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt (left-hand).	27-6260	27-6260	27-6260	—	—	—	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt Nut.	15-1359(2)	15-1359(2)	15-1359(2)	—	—	—	—	—	—	—	—	—
Backstay, Chainstay, and Carrier Connecting Bolt Spring Washer.	24-8784(2)	24-8784(2)	24-8784(2)	—	—	—	—	—	—	—	—	—
Backstay, Chainstay, and Mudguard Stay Connecting Bolt (right-hand).	—	—	—	24-6096	24-6096	24-6096	24-6096	24-6096	<b>24-6096</b>	24-6096	24-6096	26-6285
Backstay, Chainstay, and Mudguard Stay Connecting Bolt (left-hand).	—	—	—	15-492	15-492	15-492	15-492	15-492	15-492	15-492	15-492	EB144
Backstay, Chainstay, and Mudguard Stay Connecting Bolt Nut.	—	—	—	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	EB363A(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

## FRAME AND FITTINGS.



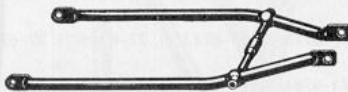
15-1122



24-6477



15-243



27-6478



24-6523 25-6476 26-6474



27-6259



27-6260



24-6096 26-6285



15-1359



24-8784



15-492  
EB144



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

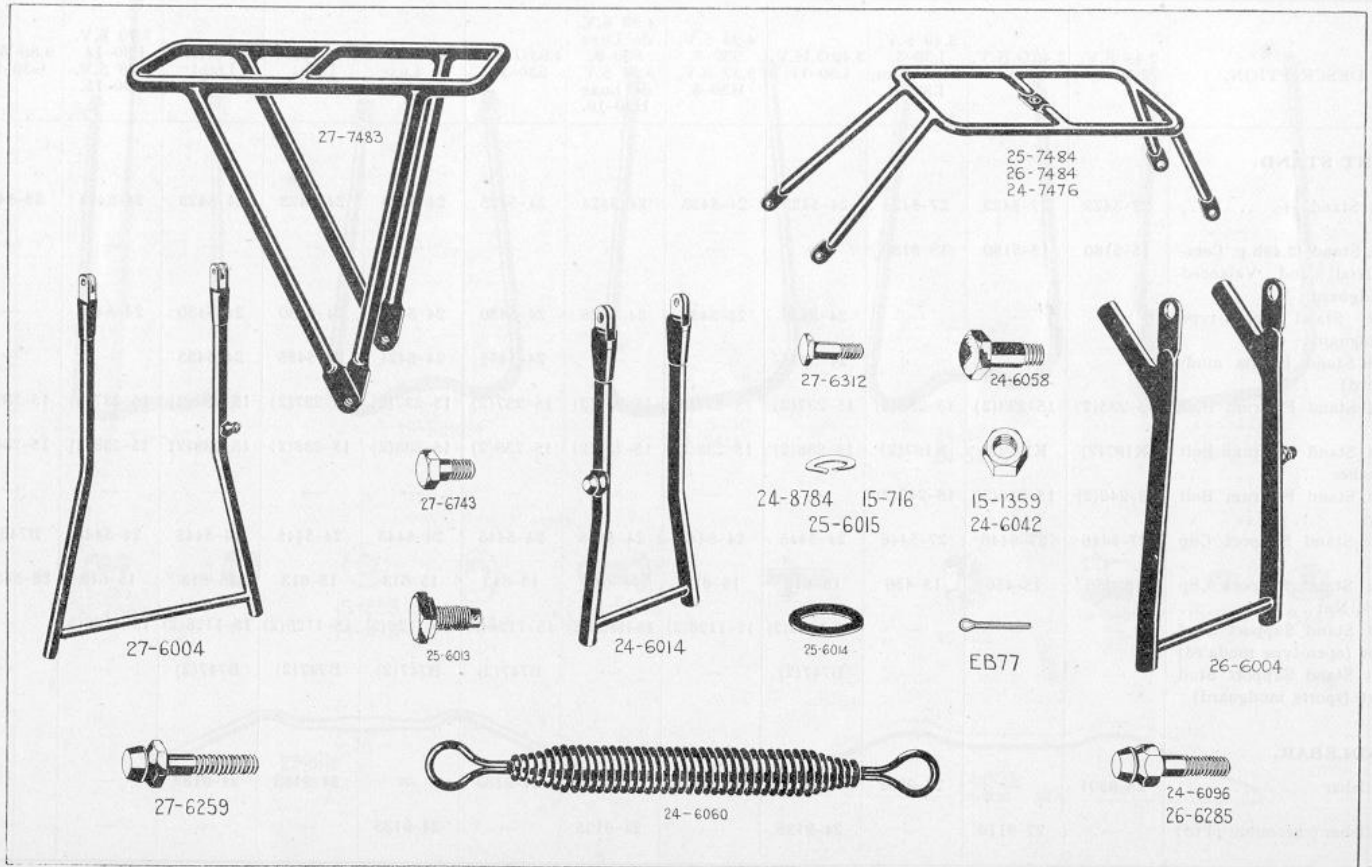
### Frame and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>CARRIER.</b>												
Carrier .. .. .	27-7483	27-7483	27-7483	—	—	—	—	—	—	—	—	—
Carrier (detachable) ..	—	—	—	24-7476	24-7476	24-7476	24-7476	24-7476	24-7476	24-7476	25-7484	26-7484
Carrier and Backstay Connecting Bolt .. .. .	—	—	—	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)	27-6743(2)
Carrier and Backstay Connecting Bolt Spring Wshr	—	—	—	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)
<b>REAR STAND.</b>												
Rear Stand .. .. .	27-6004	27-6004	27-6004	24-6014	24-6014	24-6014	24-6014	24-6014	24-6014	24-6014	24-6014	26-6004
Rear Stand Connecting Bolt	27-6312(2)	27-6312(2)	27-6312(2)	24-6058(2)	24-6058(2)	24-6058(2)	24-6058(2)	24-6058(2)	24-6058(2)	24-6058(2)	24-6058(2)	25-6013(2)
Rear Stand Spring Washer	24-8784(2)	24-8784(2)	24-8784(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	15-716(2)	25-6015(2)
Rear Stand Bolt Nut ..	15-1359(2)	15-1359(2)	15-1359(2)	24-6042(2)	24-6042(2)	24-6042(2)	24-6042(2)	24-6042(2)	24-6042(2)	24-6042(2)	24-6042(2)	—
Rear Stand Spring ..	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060	24-6060
Rear Stand Spring Anchor Bolt .. .. .	27-6259	27-6259	27-6259	24-6096	24-6096	24-6096	24-6096	24-6096	24-6096	24-6096	24-6096	26-6285
Rear Stand Bolt Washer..	—	—	—	—	—	—	—	—	—	—	—	25-6014(2)
Rear Stand Bolt Split-pin..	—	—	—	—	—	—	—	—	—	—	—	EB77(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

# FRAME AND FITTINGS.



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set

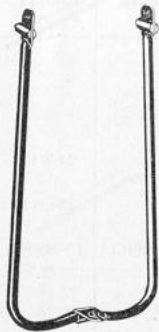
### Frame and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

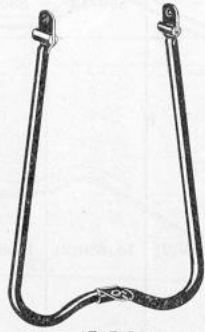
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Corum. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>FRONT STAND.</b>												
Front Stand .. .. .	27-5423	27-5423	27-5423	24-5423	24-5423	24-5424	24-5423	24-5424	24-5423	24-5423	24-5424	26-5422
Front Stand (3.49h.p. Commercial) and Valanced Mudguard.	15-5180	15-5180	15-5180	—	—	—	—	—	—	—	—	—
Front Stand (open-type mudguard) .. .. .	—	—	—	24-5430	24-5430	24-5425	24-5430	24-5425	24-5430	24-5430	24-5425	—
Front Stand (sports mudguard) .. .. .	—	—	—	24-5455	—	—	24-5455	24-5421	24-5455	24-5455	—	—
Front Stand Fulcrum Bolt	15-233(2)	15-233(2)	15-233(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Front Stand Fulcrum Bolt Washer .. .. .	K197(2)	K197(2)	K197(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)
Front Stand Fulcrum Bolt Nut .. .. .	15-240(2)	15-240(2)	15-240(2)	—	—	—	—	—	—	—	—	—
Front Stand Support Clip Bolt .. .. .	27-5446	27-5446	27-5446	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	B746(2)
Front Stand Support Clip Bolt Nut .. .. .	15-456	15-456	15-456	15-613	15-613	15-613	15-613	15-613	15-613	15-613	15-613	26-5451(2)
Front Stand Support Stud Nut (open-type mudg'rd)	—	—	—	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	—
Front Stand Support Stud Nut (sports mudguard)	—	—	—	B747(2)	—	—	B747(2)	B747(2)	B747(2)	B747(2)	—	—
<b>HANDLEBAR.</b>												
Handlebar .. .. .	28-9301	—	28-9301	—	24-9133	—	24-9133	—	24-9133	24-9133	—	—
Handlebar (chromium-pl'td)	—	27-9119	—	24-9135	—	24-9135	—	24-9135	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 148.

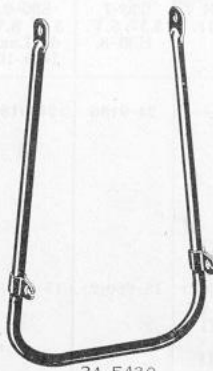
## FRAME AND FITTINGS.



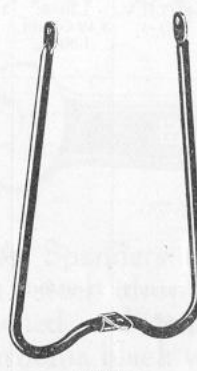
27-5423



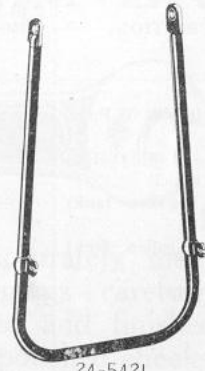
15-5180



24-5430  
24-5425



24-5424  
24-5423



24-5421  
26-5422  
24-5455



15-233  
15-237



K197



15-238  
15-456



15-240



24-5446  
24-5445



B 746



15-613



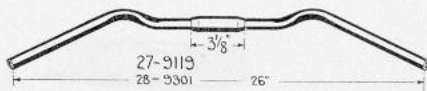
26-5451



15-1126

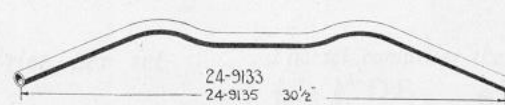


B747



27-9119  
28-9301

26"



24-9133  
24-9135

30 1/2"

NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Frame and Fittings—*continued.*

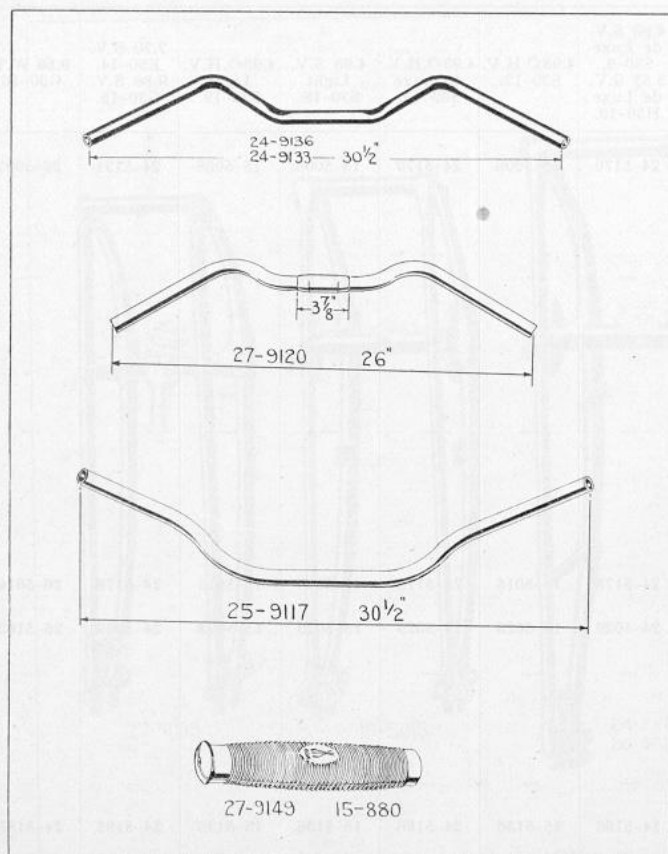
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Handlebar (black) (G.P.O.)	—	—	—	—	24-9136	24-9136	—	—	—	—	—	—
Handlebar (2.49 O.H.V. specially tuned)	—	27-9120	—	—	—	—	—	—	—	—	—	—
Handlebar (2-gallon tank)	—	—	—	—	—	—	—	—	—	—	24-9133	—
Handlebar (3-gallon tank)	—	—	—	—	—	—	—	—	—	—	25-9117	25-9117
Handlebar Grip . . . .	27-9149(2)	27-9149(2)	27-9149(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)	15-880(2)

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

## FRAME AND FITTINGS.



## B.S.A. SPANNERS



B.S.A. Spanners are accurately made from steel drop forgings carefully hardened and tempered and finished in carbonia black with polished cheeks. They are made in all standard sizes from  $\frac{1}{8}$  in. to 1 in. both single and double-ended.

A set of five spanners of the most useful sizes can be supplied in a strong wooden box. Each spanner fits in metal slots and can readily be removed and replaced.

*Price per set*

*The set comprises the following:*

$\frac{3}{16}$ " $\times$ $\frac{1}{4}$ " D.E.	$\frac{5}{16}$ " $\times$ $\frac{3}{8}$ " D.E.
$\frac{7}{16}$ " $\times$ $\frac{1}{2}$ " D.E.	$\frac{9}{16}$ " $\times$ $\frac{5}{8}$ " D.E.
	$\frac{3}{4}$ " S.E.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## FRONT FORK AND FITTINGS.

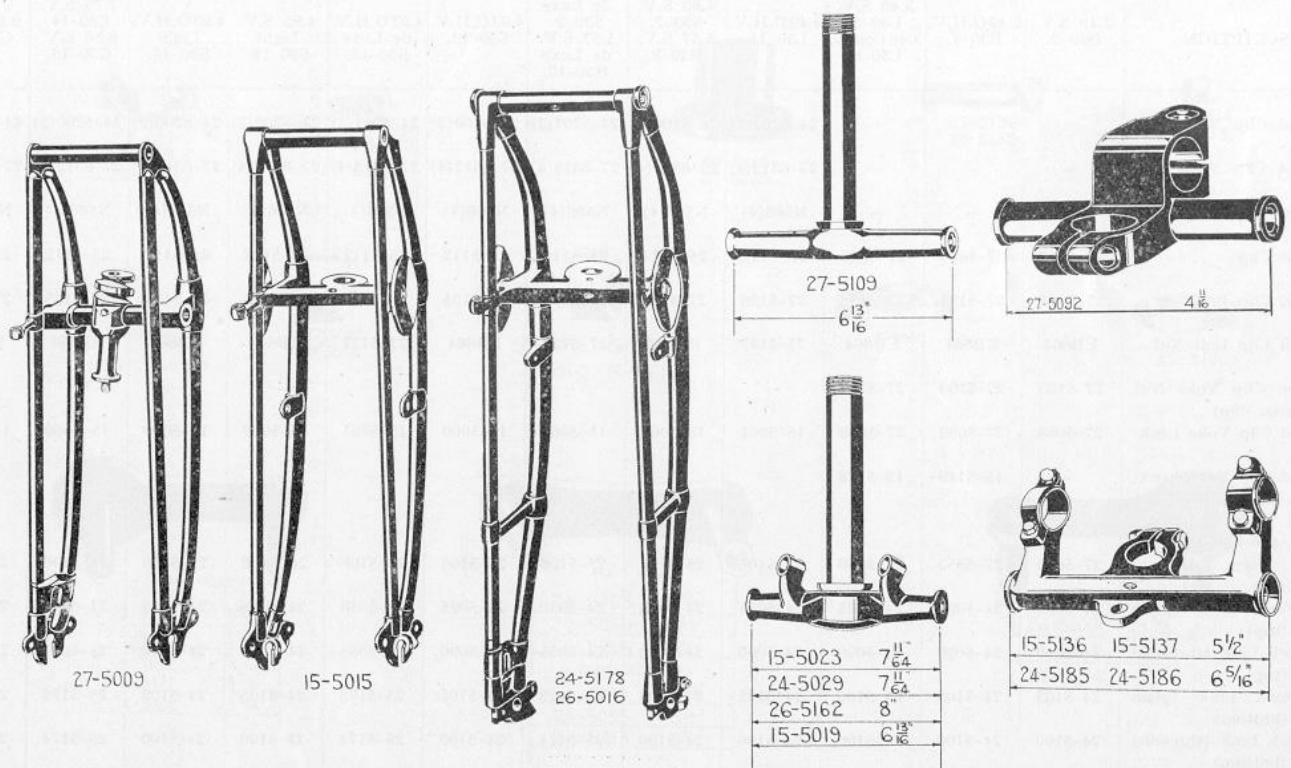
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Fork (assembled), with links, bolts, steering stem yoke (with nut) and spring (less ball head clip yoke and ball head clip).	27-5006	27-5008	27-5006	15-5009	15-5008	24-5170	15-5008	24-5170	15-5008	15-5008	24-5171	26-5007
Front Fork (assembled), with links, bolts, steering stem yoke (with nut) and spring (less ball head clip yoke and ball head clip) (3.49h.p. S.V. Commercial only).	—	—	27-5028	—	—	—	—	—	—	—	—	—
Front Fork (assembled), with links, bolts, steering stem yoke (with nut), and spring (less ball head clip yoke and ball head clip) (2.49h.p. O.H.V. specially-tuned).	—	27-5027	—	—	—	—	—	—	—	—	—	—
Front Fork .. .. .	27-5009	27-5009	27-5009	15-5015	15-5015	24-5178	15-5015	24-5178	15-5015	15-5015	24-5178	26-5016
Steering Stem Yoke, with stem and crown cup ..	27-5109	27-5109	27-5109	15-5023	15-5023	24-5029	15-5023	24-5029	15-5023	15-5023	24-5029	26-5162
Steering Stem Yoke, with stem and crown cup (3.49h.p. S.V. Commercial and 2.49h.p. O.H.V. specially-tuned).	—	15-5019	15-5019	—	—	—	—	—	—	—	—	—
Ball Head Clip Yoke ..	27-5092	27-5092	27-5092	—	—	—	—	—	—	—	—	—
Ball Head Clip Yoke, complete with clips .. ..	—	—	—	15-5137	15-5136	24-5186	15-5136	24-5186	15-5136	15-5136	24-5185	24-5185

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 160.



# FRONT FORK AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Ball Head Clip Yoke Clip	—	—	—	24-5201(2)	24-5200(2)	24-5201(2)	24-5200(2)	24-5201(2)	24-5200(2)	24-5200(2)	24-5200(2)	24-5200(2)
Ball Head Clip Yoke Clip Bolt .. ..	—	—	—	27-6313(4)	27-6312(4)	27-6313(4)	27-6312(4)	27-6313(4)	27-6312(4)	27-6312(4)	27-6312(4)	27-6312(4)
Ball Head Clip Yoke Clip Spring Washer .. ..	—	—	—	N566(4)	N566(4)	N566(4)	N566(4)	N566(4)	N566(4)	N566(4)	N566(4)	N566(4)
Ball Head Clip .. ..	27-5640	27-5640	27-5640	25-5112	25-5112	25-5112	25-5112	25-5112	25-5112	25-5112	25-5112	25-5112
Ball Head Clip Bolt ..	27-5135	27-5135	27-5135	27-5136	27-5135	27-5136	27-5135	27-5136	27-5135	27-5135	27-5135	27-5135
Ball Head Clip Bolt Nut..	EB664	EB664	EB664	27-5137	EB664	27-5137	EB664	27-5137	EB664	EB664	EB664	EB664
Ball Head Clip Yoke Nut (handlebar clip) .. ..	27-5103	27-5103	27-5103	—	—	—	—	—	—	—	—	—
Ball Head Clip Yoke Lock-nut .. ..	27-5088	27-5089	27-5088	15-5061	15-5060	15-5061	15-5060	15-5061	15-5060	15-5060	15-5060	15-5060
Ball Head Clip Yoke Lock-nut (3.49h.p. S.V. Commercial and 2.49h.p. O.H.V. specially-tuned).	—	15-5149	15-5148	—	—	—	—	—	—	—	—	—
Steering Stem Bottom Crown Cup .. ..	27-5650	27-5650	27-5650	25-5106	25-5106	25-5106	25-5106	25-5106	25-5106	25-5106	25-5106	25-5106
Front Fork Link (plain holes) (top) .. ..	24-5095	24-5095	24-5095	24-5095	24-5095	24-5050	24-5095	24-5050	24-5095	24-5095	24-5050	26-5208
Front Fork Link (threaded holes) (top) .. ..	24-5090	24-5090	24-5090	24-5090	24-5090	24-5055	24-5090	24-5055	24-5090	24-5090	24-5055	26-5213
Front Fork Link (plain holes) (bottom) .. ..	24-5105	24-5105	24-5105	24-5105	24-5105	25-5173	24-5105	25-5173	24-5105	24-5105	25-5173	26-5209
Front Fork Link (threaded holes) (bottom) .. ..	24-5100	24-5100	24-5100	24-5100	24-5100	25-5174	24-5100	25-5174	24-5100	24-5100	25-5174	26-5214
Front Fork Link (plain) (bottom) (sidcar) ..	—	—	—	24-5106	24-5106	25-5171	24-5106	25-5171	24-5106	24-5106	25-5171	26-5209

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 160.

## FRONT FORK AND FITTINGS.



24-5201  
24-5200



27-6312  
27-6313



N566



25-5112  
27-5640



27-5136  
27-5135



EB664  
27-5137



27-5103



27-5089  
27-5088



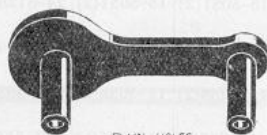
15-5148 15-5149  
15-5060 15-5061



27-5650

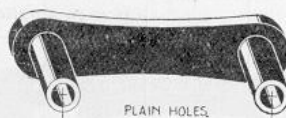


25-5106



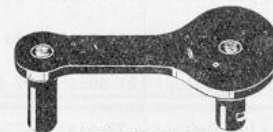
PLAIN HOLES

24-5105	3 3/8"
25-5173	3 1/2"
26-5209	3 1/2"
25-5171	3 7/8"
24-5106	3 3/4"



PLAIN HOLES

24-5095	3 3/8"
24-5050	3 1/2"
26-5208	3 1/2"
THREADED HOLES	
24-5090	3 3/8"
24-5055	3 1/2"
26-5213	3 1/2"



THREADED HOLES

24-5100	3 3/8"
25-5174	3 1/2"
26-5214	3 1/2"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

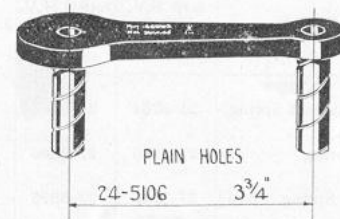
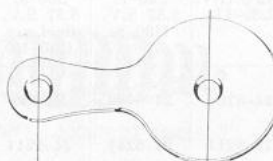
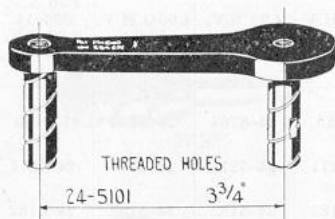
### Front Fork and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16
Front Fork Link (threaded) (bottom) (sidecar) / ..	—	—	—	24-5101	24-5101	25-5172	24-5101	25-5172	24-5101	24-5101	25-5172	26-5214
Front Fork Link $\frac{1}{4}$ (plain holes) (bottom) (3.49h.p. S.V. Commercial) (sidecar)	—	—	24-5106	—	—	—	—	—	—	—	—	—
Front Fork Link (threaded holes) (bottom) (3.49h.p. S.V. Commercial) (sidecar)	—	—	24-5101	—	—	—	—	—	—	—	—	—
Front Fork Bottom Friction Link (solo) .. ..	15-5037(2)	15-5052(2)	15-5037(2)	15-5052(2)	15-5037(2)	24-5131(2)	15-5037(2)	24-5131(2)	15-5037(2)	15-5037(2)	24-5133(2)	24-5134(2)
Front Fork Bottom Friction Link (sidecar) .. ..	—	—	—	15-5053(2)	15-5038(2)	24-5132(2)	15-5038(2)	24-5132(2)	15-5038(2)	15-5038(2)	24-5134(2)	24-5134(2)
Front Fork Bottom Friction Link (3.49h.p. S.V. Com- mercial) (sidecar).	—	—	15-5038(2)	—	—	—	—	—	—	—	—	—
Front Fork Friction Washer	15-5051(2)	15-5051(2)	15-5051(2)	15-5051(2)	15-5051(2)	24-5128(2)	15-5051(2)	24-5128(2)	15-5051(2)	15-5051(2)	24-5128(2)	24-5128(2)
Front Fork Bottom Link Star Washer .. ..	15-5045	15-5046	15-5045	15-5046	15-5045	25-5196	15-5045	25-5196	15-5045	15-5045	25-5195	25-5195
Front Fork Link Bolt (top)	27-5055(2)	27-5055(2)	27-5055(2)	15-5058(2)	15-5058(2)	25-5063(2)	15-5058(2)	25-5063(2)	15-5058(2)	15-5058(2)	25-5063(2)	26-5216(2)
Steering Stem Link Bolt	27-5132	27-5132	27-5132	15-5056	15-5056	24-5151	15-5056	24-5151	15-5056	15-5056	24-5151	26-5308
Front Fork Link Bolt (bottom), complete with wing-nut.	27-5060	27-5062	27-5060	15-5048	15-5043	24-5141	15-5043	24-5141	15-5043	15-5043	24-5142	26-5320
Front Fork Link Bolt Nut	15-1359(3)	15-1359(3)	15-1359(3)	15-1359(3)	15-1359(3)	15-720(3)	15-1359(3)	15-720(3)	15-1359(3)	15-1359(3)	15-720(3)	15-720(3)
Front Fork Link Bolt Nut	EA80	—	EA80	—	EA80	—	EA80	—	EA80	EA80	EA82	EA82
Front Fork Link Bolt Nut (chromium-plated) ..	—	15-1358	—	15-1358	—	15-721	—	15-721	—	—	—	—

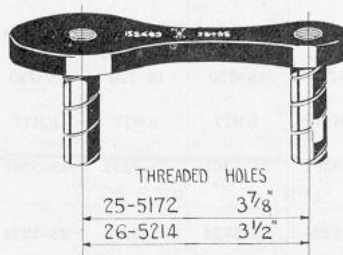
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 160.

## FRONT FORK AND FITTINGS.



15-4045 15-4046  
25-5195 25-5196

24-5151	8 5/16"	3/8" DIA.
26-5308	9 3/8"	7/8" DIA.
25-5063	7 9/32"	3/8" DIA.
26-5216	7 15/32"	3/8" DIA.
27-5055	5 1/2"	5/16" DIA.
15-5056	8 1/4"	5/16" DIA.
15-5058	6 5/16"	5/16" DIA.
27-5132	7 13/16"	5/16" DIA.



24-5141	8 27/32"	3/8" DIA.
26-5320	9 23/32"	3/8" DIA.
24-5142	8 7/8"	3/8" DIA.
27-5060	8 5/16"	5/16" DIA.
27-5062	8 5/16"	5/16" DIA.
15-5043	8 3/4"	5/16" DIA.
15-5048	8 3/4"	5/16" DIA.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Fork Link Bolt Spring Washer .. .. .	24-8784	24-8784	24-8784	24-8784	24-8784	EB150	24-8784	EB150	24-8784	24-8784	EB150	EB150
Front Fork Spring ..	27-5066	27-5066	27-5066	24-5211	24-5211	24-5211	24-5211	24-5211	24-5211	24-5211	24-5211	S20B
Front Fork Spring Top Sleeve .. .. .	27-5075	27-5075	27-5075	24-5182	24-5182	24-5182	24-5182	24-5182	24-5182	24-5182	24-5182	S96
Front Fork Spring Top Sleeve Nut .. ..	27-5103	27-5103	27-5103	—	—	—	—	—	—	—	—	—
Front Fork Spring Top Washer .. .. .	—	—	—	15-424	15-424	15-424	15-424	15-424	15-424	15-424	15-424	15-424
Front Fork Spring Top Sleeve Bolt, with peg ..	—	—	—	S95	S95	S95	S95	S95	S95	S95	S95	S95
Front Fork Spring Top Sleeve Bolt Washer ..	—	—	—	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454
Front Fork Spring Top Sleeve Bolt Nut .. ..	—	—	—	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455
Front Fork Spring Bottom Sleeve, complete with stud and peg.	—	—	—	24-5221	24-5221	24-5221	24-5221	24-5221	24-5221	24-5221	24-5221	25-5121
Front Fork Spring Bottom Sleeve Stud .. ..	—	—	—	25-5136	25-5136	25-5136	25-5136	25-5136	25-5136	25-5136	25-5136	25-5136
Front Fork Spring Bottom Sleeve Stud Nut .. ..	—	—	—	15-720	15-720	15-720	15-720	15-720	15-720	15-720	15-720	15-720
Front Fork Spring Bottom Sleeve Stud Split-pin ..	—	—	—	EB77	EB77	EB77	EB77	EB77	EB77	EB77	EB77	EB77
Steering Damper Adjusting Rod, complete with damper centre.	—	—	—	25-5201	25-5201	25-5201	25-5201	25-5201	25-5201	25-5201	25-5201	25-5201
Steering Damper Adjusting Knob .. .. .	—	—	—	25-5224	25-5224	25-5224	25-5224	25-5224	25-5224	25-5224	25-5224	25-5224
Steering Damper Adjusting Knob Spring Washer ..	—	—	—	EB150	EB150	EB150	EB150	EB150	EB150	EB150	EB150	EB150

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 160.

## FRONT FORK AND FITTINGS.



27-5075



24-5211 S20B 27-5066



24-5182  
596



27-5103



15-424



S 95



15-454



15-455  
15-720



24-5221



25-5136



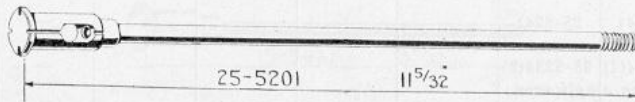
EB77



EB 150



24-8784



25-5201

11 <sup>5</sup>/<sub>32</sub>



25-5224

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Fork and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe. S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light 30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Steering Damper Star Wshr	—	—	—	25-5247	25-5247	25-5247	25-5247	25-5247	25-5247	25-5247	25-5247	25-5247
Steering Damper Friction Washer .. .. .	—	—	—	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)	25-5234(2)
Steering Damper Bottom Plate .. .. .	—	—	—	25-5241	25-5241	25-5241	25-5241	25-5241	25-5241	25-5241	25-5241	25-5241
Steering Damper Anchor Plate .. .. .	—	—	—	25-5227	25-5227	25-5227	25-5227	25-5227	25-5227	25-5227	25-5227	25-5227
Steering Damper Anchor Plate Screw .. .. .	—	—	—	M284	M284	M284	M284	M284	M284	M284	M284	EB112
Steering Damper Anchor Plate Screw Spring Wshr	—	—	—	K197	K197	K197	K197	K197	K197	K197	K197	K197
Front Fork Grease Nipple	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)	28-2080(5)
Front Fork Grease Nipple Washer .. .. .	S91(5)	S91(5)	S91(5)	—	—	—	—	—	—	—	—	—

#### ADDITIONAL PARTS ON 2.49h.p. O.H.V. SPECIALLY-TUNED AND 3.49h.p. S.V. COMMERCIAL.

Steering Damper Adjusting Rod complete .. .. .	—	15-5067	15-5067	—	—	—	—	—	—	—	—	—
Steering Damper Star Wshr	—	25-5247	25-5247	—	—	—	—	—	—	—	—	—
Steering Damper Bottom Plate .. .. .	—	25-5241	25-5241	—	—	—	—	—	—	—	—	—
Steering Damper Friction Washer .. .. .	—	25-5234(2)	25-5234(2)	—	—	—	—	—	—	—	—	—
Steering Damper Anchor Plate .. .. .	—	15-5069	15-5069	—	—	—	—	—	—	—	—	—
Steering Damper Anchor Plate Screw .. .. .	—	M284	M284	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 160.



## FRONT FORK AND FITTINGS.



25-5247



25-5234



25-5241



M284



EB112



K197



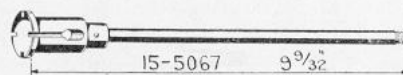
28-2080



591



25-5227



15-5067 9 <sup>9</sup>/<sub>32</sub>



15-5069



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Fork and Fittings—continued.

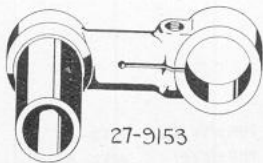
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Steering Damper Anchor Plate Screw Spring Wshr	—	K197	K197	—	—	—	—	—	—	—	—	—
Steering Damper Adjusting Knob .. .. .	—	25-5224	25-5224	—	—	—	—	—	—	—	—	—
Steering Damper Adjusting Knob Spring Washer ..	—	EB150	EB150	—	—	—	—	—	—	—	—	—
Handlebar Link (right- hand) .. .. .	—	27-9153	—	—	—	—	—	—	—	—	—	—
Handlebar Link (left-hand)	—	27-9155	—	—	—	—	—	—	—	—	—	—
Handlebar Link Bolt ..	—	27-9169(2)	—	—	—	—	—	—	—	—	—	—
Handlebar Link Bolt Spring Washer .. .. .	—	N566(2)	—	—	—	—	—	—	—	—	—	—

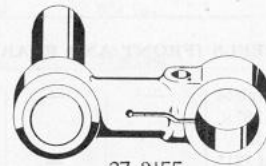
Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

## FRONT FORK AND FITTINGS.



27-9153



27-9155



25-5224



K.197  
NS66



27-9169



ER 150

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## DETACHABLE WHEEL.

When no figures in brackets are shown one part constitutes a set.

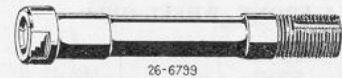
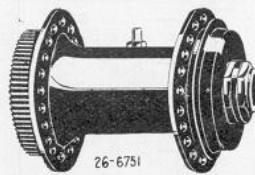
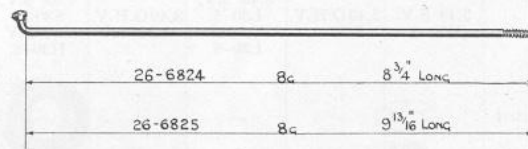
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>DETACHABLE WHEELS (FRONT AND REAR).</b>												
Detachable Wheel complete (21" × 2½" rim for 28" × 3.5" tyre) (less tyre).	—	—	—	—	—	—	—	—	—	—	—	26-6967
Detachable Wheel Rim (21" × 2½") .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-6713
Detachable Wheel Spoke (for 21" × 2½" rim) ..	—	—	—	—	—	—	—	—	—	—	—	26-6825 (40)
Detachable Wheel Spoke Nipple .. .. .	—	—	—	—	—	—	—	—	—	—	—	27-6808 (40)
Detachable Wheel complete (19" × 2½" rim, for 27" × 4" tyre) (less tyre).	—	—	—	—	—	—	—	—	—	—	—	26-6966
Detachable Wheel Rim (19" × 2½") .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-6714
Detachable Wheel Spoke (for 19" × 2½" rim) ..	—	—	—	—	—	—	—	—	—	—	—	26-6824 (40)
Detachable Wheel Spoke Nipple .. .. .	—	—	—	—	—	—	—	—	—	—	—	27-6808 (40)
Detachable Wheel Hub complete .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6751
Hub Shell, complete with bearings (less sleeve) ..	—	—	—	—	—	—	—	—	—	—	—	26-6748
Hub Shell Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	26-6880
Hub Bearing Sleeve ..	—	—	—	—	—	—	—	—	—	—	—	26-6799

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 172.

# DETACHABLE WHEEL.



24-6713 21 x 2 1/2 RIM  
24-6714 19 x 2 1/2 RIM



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

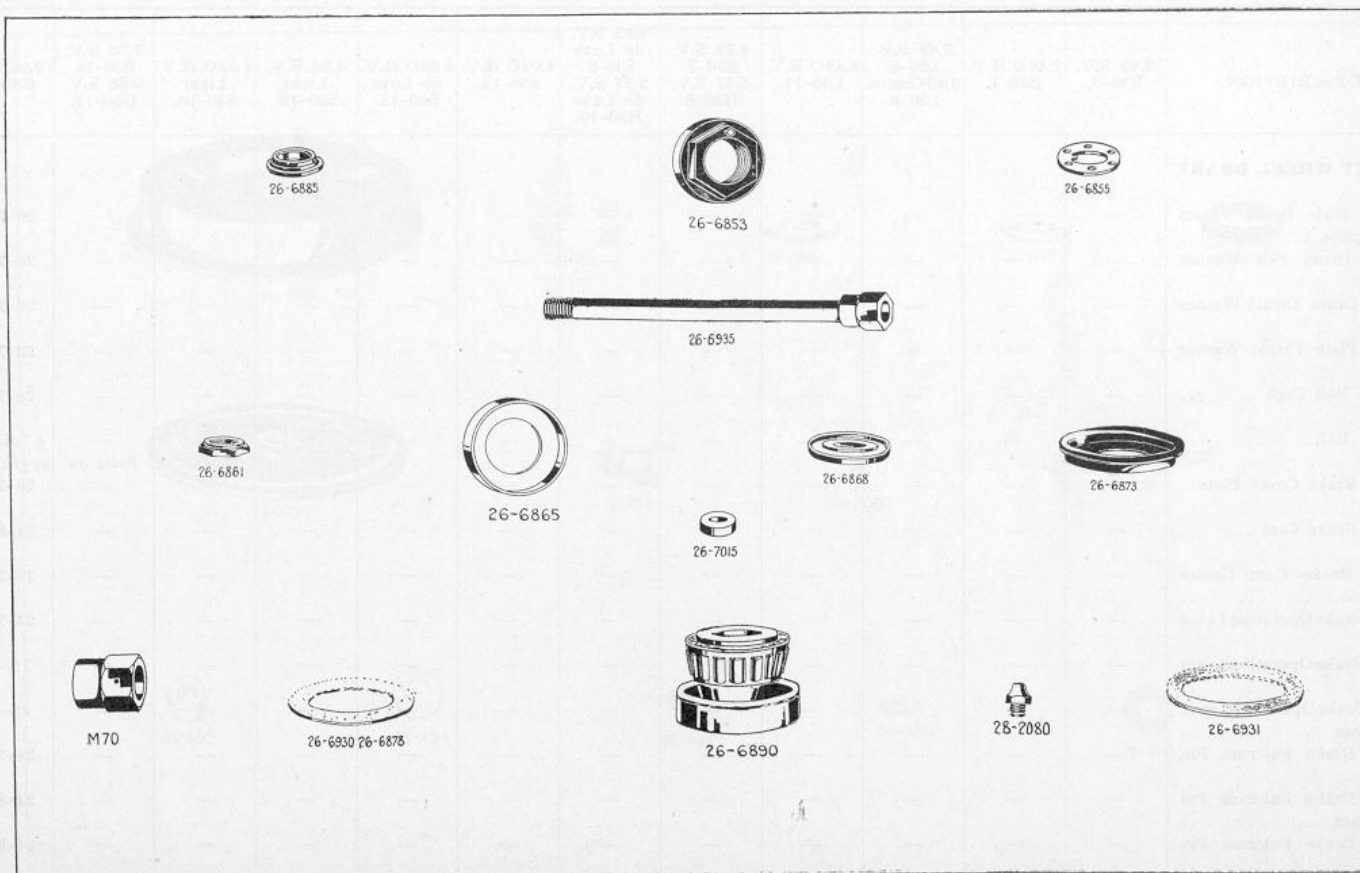
### Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Hub Bearing Sleeve Thrust Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6885
Hub Bearing Thrust Nut, with peg .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6853
Hub Bearing Thrust Nut Locking Washer ..	—	—	—	—	—	—	—	—	—	—	—	26-6855
Hub Bearing Locknut ..	—	—	—	—	—	—	—	—	—	—	—	26-6861
Hub Shell Oil Retaining Cap	—	—	—	—	—	—	—	—	—	—	—	26-6865
Hub Shell Felt Washer Retainer .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6868
Hub Shell Dust Cap ..	—	—	—	—	—	—	—	—	—	—	—	26-6873
Hub Shell Felt Washer ..	—	—	—	—	—	—	—	—	—	—	—	26-6930(4)
Hub Shell Dust Cap Felt Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6878
Hub Shell Roller Bearing..	—	—	—	—	—	—	—	—	—	—	—	26-6890(2)
Hub Shell Grease Nipple..	—	—	—	—	—	—	—	—	—	—	—	Price on application 28-2080
<b>DETACHABLE FRONT WHEEL ONLY.</b>												
Front Hub Spindle ..	—	—	—	—	—	—	—	—	—	—	—	26-6935
Front Hub Spindle Nut ..	—	—	—	—	—	—	—	—	—	—	—	M70(2)
Front Hub Packing Washer	—	—	—	—	—	—	—	—	—	—	—	26-7015
Front Hub Dust Washer..	—	—	—	—	—	—	—	—	—	—	—	26-6931

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 172.

# DETACHABLE WHEEL.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>FRONT WHEEL BRAKE.</b>												
Front Hub Brake Drum complete .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-7000
Brake Drum Felt Washer	—	—	—	—	—	—	—	—	—	—	—	26-7035
Brake Drum Thrust Washer	—	—	—	—	—	—	—	—	—	—	—	26-7023
Cover Plate Thrust Washer	—	—	—	—	—	—	—	—	—	—	—	26-7026
Thrust Ball Cage .. ..	—	—	—	—	—	—	—	—	—	—	—	26-7030
Thrust Ball .. .. .	—	—	—	—	—	—	—	—	—	—	—	$\frac{3}{16}$ " dia. (12)
Front Brake Cover Plate..	—	—	—	—	—	—	—	—	—	—	Price on application	26-7745
Front Brake Cam .. ..	—	—	—	—	—	—	—	—	—	—	—	24-8015
Front Brake Cam Grease Nipple .. .. .	—	—	—	—	—	—	—	—	—	—	—	28-2080
Front Brake Operating Lever	—	—	—	—	—	—	—	—	—	—	—	24-7801
Front Brake Operating Lever Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-455
Front Brake Operating Lever Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-454
Front Brake Fulcrum Pin	—	—	—	—	—	—	—	—	—	—	—	24-7960
Front Brake Fulcrum Pin Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-8045
Front Brake Fulcrum Pin Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-8050

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 172.

## DETACHABLE WHEEL.



26-7000



26-7035



26-7023



26-7026



26-7030



26-7745



24-8015



28-2080



24-7801



15-455



15-454



24-7960



24-8050



24-8045



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. R30-4	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30 16.
Front Brake Shoe (right-hand) complete .. ..	—	—	—	—	—	—	—	—	—	—	—	24-7975
Front Brake Shoe (left-hand) complete .. ..	—	—	—	—	—	—	—	—	—	—	—	24-7976
Front Brake Shoe Lining..	—	—	—	—	—	—	—	—	—	—	—	24-7985(2)
Front Brake Shoe Lining Rivet .. ..	—	—	—	—	—	—	—	—	—	—	Price on application	24-7990 (18)
Front Brake Shoe Spring..	—	—	—	—	—	—	—	—	—	—	—	24-8036(2)
<b>DETACHABLE REAR WHEEL ONLY.</b>												
Rear Hub Spindle.. ..	—	—	—	—	—	—	—	—	—	—	—	S242
Rear Hub Spindle Washer	—	—	—	—	—	—	—	—	—	—	—	M367A(2)
Rear Hub Packing Washer	—	—	—	—	—	—	—	—	—	—	—	26-6689
Rear Hub Dust Washer ..	—	—	—	—	—	—	—	—	—	—	—	26-6931
Rear Hub Chain Wheel complete .. ..	—	—	—	—	—	—	—	—	—	—	—	26-6713
Rear Hub Chain Wheel Ballrace Cup .. ..	—	—	—	—	—	—	—	—	—	—	—	25-6807(2)
Rear Hub Chain Wheel Bearing Spindle Cone	—	—	—	—	—	—	—	—	—	—	—	26-6845
Rear Hub Chain Wheel Oil Retaining Washer ..	—	—	—	—	—	—	—	—	—	—	—	26-6907
Rear Hub Chain Wheel Felt Washer .. ..	—	—	—	—	—	—	—	—	—	—	—	26-6709

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 172.

# DETACHABLE WHEEL.

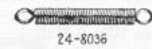
24-7990



24-7975 RH 24-7976 LH



24-7985



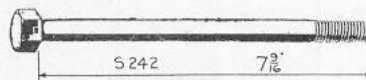
24-8036



M367A



26-6689



5 24/2

7 3/16



26-6931



25-6807



26-6845



26-6713



26-6907



26-6709

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

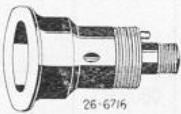
### Detachable Wheel—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Hub Chain Wheel Ball	—	—	—	—	—	—	—	—	—	—	—	1" dia. (38)
Rear Hub Bearing Spindle	—	—	—	—	—	—	—	—	—	—	—	Price on application 26-6716
Rear Hub Bearing Spindle Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	B906
Rear Hub Chain Wheel Retaining Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-6721
Chain Adjuster (left-hand)	—	—	—	—	—	—	—	—	—	—	—	M59
Chain Adjuster (right-hand), complete with peg ..	—	—	—	—	—	—	—	—	—	—	—	M59c
Chain Adjuster Nut ..	—	—	—	—	—	—	—	—	—	—	—	M60(2)
Chain Adjuster Locknut ..	—	—	—	—	—	—	—	—	—	—	—	M61(2)
<b>REAR WHEEL BRAKE.</b>												
Rear Brake Anchor Plate..	—	—	—	—	—	—	—	—	—	—	—	26-7905
Rear Brake Shoe Fulcrum Pin .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-7910
Rear Brake Fulcrum Pin Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-7915
Rear Brake Fulcrum Pin Nut Locking Washer ..	—	—	—	—	—	—	—	—	—	—	—	R11
Rear Brake Fulcrum Pin Nut Lock'g Washer Screw	—	—	—	—	—	—	—	—	—	—	—	26-7954
Rear Brake Cam .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-8016

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 172.

## DETACHABLE WHEEL.



26-6716



B906



26-6721



M59



M59c



M60



M61



26-7905



26-7910



26-7915



R11



26-7954



24-8016

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Detachable Wheel—continued.

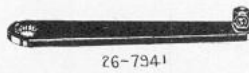
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Brake Cam Grease Nipple .. .. .	—	—	—	—	—	—	—	—	—	—	—	28-2080
Rear Brake Operating Lever, complete with stud ..	—	—	—	—	—	—	—	—	—	—	—	26-7941
Rear Brake Operating Lever Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-454
Rear Brake Operating Lever Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-246
Rear Brake Operating Lever Stud Bush .. .. .	—	—	—	—	—	—	—	—	—	—	—	15-7975
Rear Brake Operating Lever Bush Grease Nipple ..	—	—	—	—	—	—	—	—	—	—	—	28-2080
Rear Brake Shoe (right-hand) complete .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-7977
Rear Brake Shoe (left-hand) complete .. .. .	—	—	—	—	—	—	—	—	—	—	—	24-7978
Rear Brake Shoe Lining ..	—	—	—	—	—	—	—	—	—	—	—	24-7985(2)
Rear Brake Shoe Lining Rivet .. .. .	—	—	—	—	—	—	—	—	—	—	—	Price on application 24-7990 (18)
Rear Brake Shoe Spring ..	—	—	—	—	—	—	—	—	—	—	—	24-8036(2)

Except where shown otherwise prices are for single components and not per set.

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

# DETACHABLE WHEEL.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

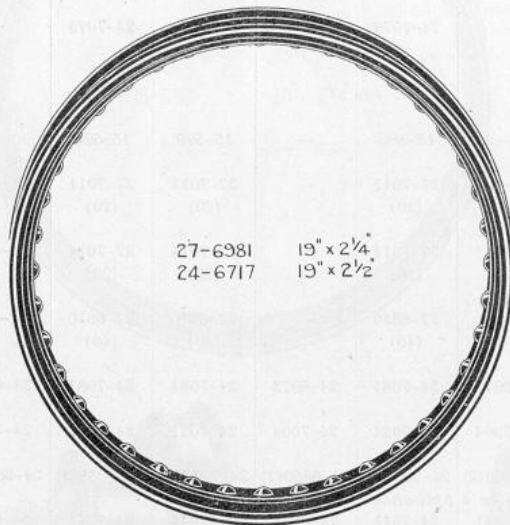
## FRONT HUB AND WHEEL FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. B30-4	3.49½ S.V. L30-5. 3.49 Comm L30-6	3.49 O.H.V. L30-11	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15	9.86 W.T. G30-16.
Front Wheel, with 19" × 2½" rim (for 25" × 3" W.O. tyre), with spindle and bearings (less brake and tyre).	27-6944	27-6944	27-6944	—	—	—	—	—	—	—	—	—
Front Wheel Rim (19" × 2½")	27-6981	27-6981	27-6981	—	—	—	—	—	—	—	—	—
Front Wheel Spoke (short) (19" × 2½" rim) .. ..	24-6774 (20)	24-6774 (20)	24-6774 (20)	—	—	—	—	—	—	—	—	—
Front Wheel Spoke (long) (19" × 2½" rim) .. ..	27-7010 (20)	27-7010 (20)	27-7010 (20)	—	—	—	—	—	—	—	—	—
Spoke Nipple (19" × 2½" rim)	27-6810 (40)	27-6810 (40)	27-6810 (40)	—	—	—	—	—	—	—	—	—
Front Wheel, with 19" × 2½" rim (for 26" × 3.25", or 26" × 3.5", or 27" × 4" W.O. tyre), with spindle and bearings (less brake and tyre).	24-7089	24-7089	24-7089	24-7089	24-7089	24-7088	24-7089	24-7088	24-7089	24-7089	24-7088	—
Front Wheel Rim (19" × 2½")	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	24-6717	—
Front Wheel Spoke (short) (19" × 2½" rim) .. ..	24-6774 (20)	24-6774 (20)	24-6774 (20)	24-6774 (20)	24-6774 (20)	24-6772 (20)	24-6772 (20)	24-6772 (20)	24-6774 (20)	24-6774 (20)	24-6774 (20)	—
Front Wheel Spoke (long) (19" × 2½" rim) .. ..	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	27-7010 (20)	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.

## FRONT HUB AND WHEEL FITTINGS.



24-6774	10g	7 <sup>3</sup> / <sub>8</sub> " Long
27-7010	10g	8 <sup>7</sup> / <sub>8</sub> " Long
24-6772	10g	6 <sup>7</sup> / <sub>8</sub> " Long



27-6810



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

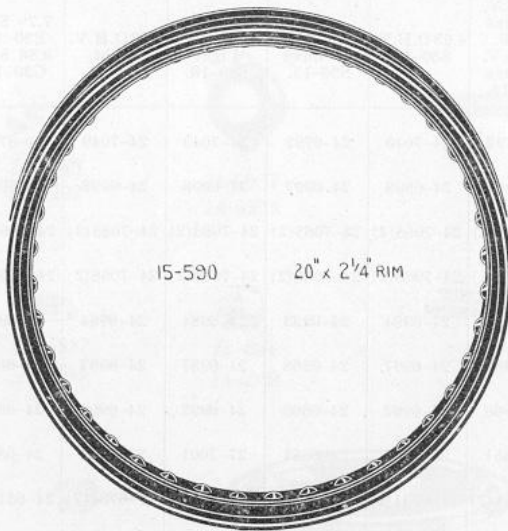
### Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V.* Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Spoke Nipple (19" × 2½" rim)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6810 (40)	---
Front Wheel, with 20" × 2½" rim (for 26" × 3" W.O. tyre), with spindle and bearings (less brake and tyre).	---	---	---	24-7079	24-7079	---	24-7079	---	24-7079	24-7079	---	---
Front Wheel Rim (20" × 2½")	---	---	---	15-590	15-590	---	15-590	---	15-590	15-590	---	---
Front Wheel Spoke (short) (20" × 2½" rim) .. ..	---	---	---	27-7011 (20)	27-7011 (20)	---	27-7011 (20)	---	27-7011 (20)	27-7011 (20)	---	---
Front Wheel Spoke (long) (20" × 2½" rim) .. ..	---	---	---	27-7014 (20)	27-7014 (20)	---	27-7014 (20)	---	27-7014 (20)	27-7014 (20)	---	---
Spoke Nipple (20" × 2½" rim)	---	---	---	27-6810 (40)	27-6810 (40)	---	27-6810 (40)	---	27-6810 (40)	27-6810 (40)	---	---
Front Hub, with spindle and bearings (less brake) ..	24-7081	24-7081	24-7081	24-7081	24-7081	24-6973	24-7081	24-6973	24-7081	24-7081	24-6973	---
Front Hub only, with bearings .. ..	24-7021	24-7021	24-7021	24-7021	24-7021	24-7004	24-7021	24-7004	24-7021	24-7021	24-7004	---
Front Hub Roller Bearing	24-7058(2)	24-7058(2)	24-7058(2)	24-7058(2)	24-7058(2)	24-6860(2)	24-7058(2)	24-6860(2)	24-7058(2)	24-7058(2)	24-6860(2)	---
Front Hub Felt Washer Retaining Ring (right-h'd)	24-7041	24-7041	24-7041	24-7041	24-7041	24-6841	24-7041	24-6841	24-7041	24-7041	24-6841	---
Front Hub Felt Washer Retaining Ring (left-h'd)	24-7041	24-7041	24-7041	24-7041	24-7041	24-6846	24-7041	24-6846	24-7041	24-7041	24-6846	---
Front Hub Felt Washer (right-hand) .. ..	24-7047	24-7047	24-7047	24-7047	24-7047	24-6792	24-7047	24-6792	24-7047	24-7047	24-6792	---

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.

## FRONT HUB AND WHEEL FITTINGS.



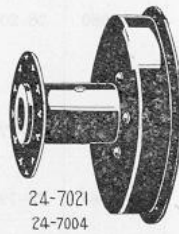
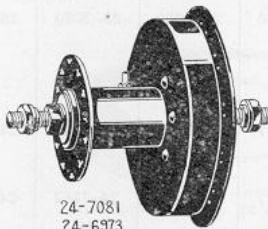
27-7011	10 G	7 3/4"
27-7014	10 G	9 7/16"



24-7041 24-6841  
24-6846



24-7047  
24-6792



24-7058  
24-6860

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Hub Felt Washer (left-hand) .. ..	24-7049	24-7049	24-7049	24-7049	24-7049	24-6792	24-7049	24-6792	24-7049	24-7049	24-6792	—
Front Hub Dust Cap ..	24-6998	24-6998	24-6998	24-6998	24-6998	24-6997	24-6998	24-6997	24-6998	24-6998	24-6997	—
Front Hub Dust Cap Screw	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	24-7065(2)	—
Front Hub Dust Cap Screw Spring Washer .. ..	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	24-7068(2)	—
Front Hub Spindle ..	24-6984	24-6984	24-6984	24-6984	24-6984	24-6983	24-6984	24-6983	24-6984	24-6984	24-6983	—
Front Hub Bearing Locknut	24-6987	24-6987	24-6987	24-6987	24-6987	24-6868	24-6987	24-6868	24-6987	24-6987	24-6868	—
Front Hub Bearing Adjust- ing Sleeve .. ..	24-6992	24-6992	24-6992	24-6992	24-6992	24-6866	24-6992	24-6866	24-6992	24-6992	24-6866	—
Front Hub Distance Piece	27-7001	27-7001	27-7001	27-7001	27-7001	24-6851	27-7001	24-6851	27-7001	27-7001	24-6851	—
Front Hub Spindle Nut ..	27-6731(2)	27-6731(2)	27-6731(2)	27-6731(2)	27-6731(2)	24-6811(2)	27-6731(2)	24-6811(2)	27-6731(2)	27-6731(2)	24-6811(2)	—
Front Hub Spindle Locknut	24-7002	24-7002	24-7002	24-7002	24-7002	24-7003	24-7002	24-7003	24-7002	24-7002	24-7003	—
Front Hub Grease Nipple..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—
<b>FRONT BRAKE.</b>												
Front Brake Cover Plate, complete with fixed fit- tings only.	24-7745	24-7745	24-7745	24-7745	24-7745	24-7747	24-7745	24-7747	24-7745	24-7745	24-7747	—
Front Brake Shoe, with lining (right-hand) ..	24-7765	24-7765	24-7765	24-7767	24-7767	24-7977	24-7767	24-7977	24-7767	24-7767	24-7977	—
Front Brake Shoe, with lining (left-hand) ..	24-7766	24-7766	24-7766	24-7768	24-7768	24-7978	24-7768	24-7978	24-7768	24-7768	24-7978	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.

## FRONT HUB AND WHEEL FITTINGS.



24-7049  
24-6792



24-6997  
24-6998



24-6984



24-7065



24-7068



24-6987  
24-6868



24-6866  
24-6992



24-6983



27-7001



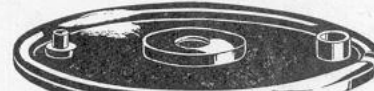
24-6851



27-6731  
24-6811



24-7745



24-7747



24-7003  
24-7002



24-7766 LT HP    24-7765 RT HP  
24-7768 LT HP    24-7767 RT HP



28-2080



24-7978 LT HP    24-7977 RT HP

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

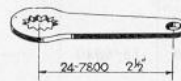
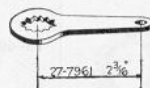
### Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Shoe Lining..	24-7775(2)	24-7775(2)	24-7775(2)	24-7775(2)	24-7775(2)	24-7985(2)	24-7775(2)	24-7985(2)	24-7775(2)	24-7775(2)	24-7985(2)	—
Front Brake Shoe Lining Rivet .. .. .	24-7990 (14)	24-7990 (14)	24-7990 (14)	24-7990 (14)	24-7990 (18)	24-7990 (18)	24-7990 (14)	24-7990 (18)	24-7990 (14)	24-7990 (14)	24-7990 (18)	—
Front Brake Shoe Spring..	24-7810(2)	24-7810(2)	24-7810(2)	24-7810(2)	24-7810(2)	24-8036(2)	24-7810(2)	24-7810(2)	24-7810(2)	24-7810(2)	24-8036(2)	—
Front Brake Cam .. .	24-8015	24-8015	24-8015	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	—
Front Brake Cam Grease Nipple .. .	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—
Front Brake Operating Lever	27-7961	27-7961	27-7961	24-7800	24-7800	24-7801	24-7800	24-7801	24-7800	24-7800	24-7801	—
Front Brake Operating Lever Washer .. .	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	—
Front Brake Operating Lever Nut .. .	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	—
Front Brake Fulcrum Pin	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	—
Front Brake Fulcrum Pin Washer .. .	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	—
Front Brake Fulcrum Pin Nut .. .	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	—
<b>FRONT WHEEL WITH SPEEDOMETER INTERNAL DRIVE (5½ in. diameter brake).</b>												
Front Wheel (with 19" × 2¼" rim, for 25" × 3" tyres), with spindle, bearings, and speedometer driving wheel (less brake and tyre)	27-6945	27-6945	27-6945	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.

# FRONT HUB AND WHEEL FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Hub and Wheel Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Wheel (with 19" × 2½" rim, for 26" × 3.25", 26" × 3.5", or 27" × 4" W.O. tyres), with spindle and bearings and speedometer driving wheel (less brake and tyre).	15-7003	15-7003	15-7003	15-7003	15-7003	—	15-7003	—	15-7003	15-7003	—	—
Front Wheel (with 20" × 2½" rim, for 26" × 3" W.O. tyre), with spindle, bearings, and speedometer driving wheel (less brake and tyre).	15-7002	15-7002	15-7002	15-7002	15-7002	—	15-7002	—	15-7002	15-7002	—	—
Front Brake Cover Plate, complete with fixed fittings only.	15-6940	15-6940	15-6940	15-6940	15-6940	—	15-6940	—	15-6940	15-6940	—	—
Speedometer Driving Wheel	15-6937	15-6937	15-6937	15-6937	15-6937	—	15-6937	—	15-6937	15-6937	—	—
Speedometer Driving Pinion (22 teeth) (for 26" × 3" or 26" × 3.25" tyres).	15-6935	15-6935	15-6935	15-6935	15-6935	—	15-6935	—	15-6935	15-6935	—	—
Speedometer Driving Pinion (23 teeth) (for 25" × 3" tyre).	15-6936	15-6936	15-6936	—	—	—	—	—	—	—	—	—
Speedometer Pinion Peg ..	15-6939	15-6939	15-6939	15-6939	15-6939	—	15-6939	—	15-6939	15-6939	—	—
Angle Case Adjusting Sleeve	15-6985	15-6985	15-6985	15-6985	15-6985	—	15-6985	—	15-6985	15-6985	—	—
Angle Case Adjusting Sleeve Locknut .. .. .	15-6987	15-6987	15-6987	15-6987	15-6987	—	15-6987	—	15-6987	15-6987	—	—
Angle Case Adjusting Sleeve Clip .. .. .	15-6989	15-6989	15-6989	15-6989	15-6989	—	15-6989	—	15-6989	15-6989	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.



## FRONT HUB AND WHEEL FITTINGS.

15-6939



15-6940



15-6985



15-6987



15-6937



15-6935  
15-6936



15-6989



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Angle Case Adjusting Sleeve	24-225	24-225	24-225	24-225	24-225	—	24-225	—	24-225	24-225	—	—
Clip Bolt . . . . .	EB113	EB113	EB113	EB113	EB113	—	EB113	—	EB113	EB113	—	—
Angle Case Adjusting Sleeve Clip Bolt Nut . . . . .	M271	M271	M271	M271	M271	—	M271	—	M271	M271	—	—
Angle Case Locknut Spanner	15-6980	15-6980	15-6980	15-6980	15-6980	—	15-6980	—	15-6980	15-6980	—	—
Front Brake Operating Lever												

#### FRONT WHEEL WITH SPEEDOMETER INTERNAL DRIVE (7in. diameter brake).

Front Wheel (with 19" × 2½" rim, for 26" × 3.25", 26" × 3.5", or 27" × 4" W.O. tyres), with spindle, bearings, and speedometer driving wheel (less brake and tyre).	—	—	—	—	—	24-7102	—	24-7102	—	—	24-7102	—
Front Brake Cover Plate, complete with fixed fittings only.	—	—	—	—	—	24-7748	—	24-7748	—	—	24-7748	—
Speedometer Driving Wheel	—	—	—	—	—	24-7087	—	24-7087	—	—	24-7087	—
Speedometer Pinion (22 t'th) (for 27" × 4" tyre) . . . . .	—	—	—	—	—	15-6935	—	15-6935	—	—	15-6935	—
Speedometer Pinion (23 t'th) (for 26" × 3", 26" × 3.25", and 26" × 3.5" tyres).	—	—	—	—	—	15-6936	—	15-6936	—	—	15-6936	—
Speedometer Pinion Peg . . . . .	—	—	—	—	—	15-6939	—	15-6939	—	—	15-6939	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 186.

## FRONT HUB AND WHEEL FITTINGS.



M271



15-6980



24-225



24-7748



EB 113



24-7087



15-6935  
15-6936



15-6939

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Front Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

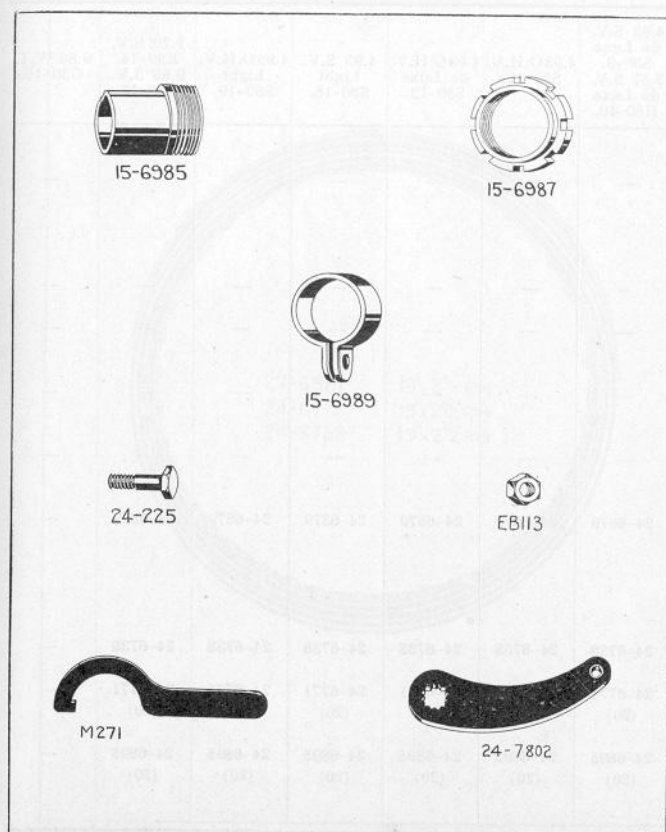
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Angle Case Adjusting Sleeve	—	—	—	—	—	15-6985	—	15-6985	—	—	15-6985	—
Angle Case Adjusting Sleeve Locknut .. .. .	—	—	—	—	—	15-6987	—	15-6987	—	—	15-6987	—
Angle Case Adjusting Sleeve Clip .. .. .	—	—	—	—	—	15-6989	—	15-6989	—	—	15-6989	—
Angle Case Adjusting Sleeve Clip Bolt .. .. .	—	—	—	—	—	24-225	—	24-225	—	—	24-225	—
Angle Case Adjusting Sleeve Clip Bolt Nut .. .. .	—	—	—	—	—	EB113	—	EB113	—	—	EB113	—
Angle Case Locknut Spanner	—	—	—	—	—	M271	—	M271	—	—	M271	—
Front Brake Operating Lever	—	—	—	—	—	24-7802	—	24-7802	—	—	24-7802	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim. Also state diameter of Brake Drum.

## FRONT HUB AND WHEEL FITTINGS.



## B.S.A. Spanners



B.S.A. Spanners are used all over the world. They are manufactured from steel drop forgings, carefully hardened and tempered, and finished in carbonia black with polished cheeks. They give the best possible service always and last a lifetime. Look for the "piled arms" trade mark on every spanner. B.S.A. Spanners are made in all standard sizes from  $\frac{1}{8}$ " to 1", single and double ended.

*Ask your dealer for the B.S.A.  
Four-way set in leather case*

Price

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

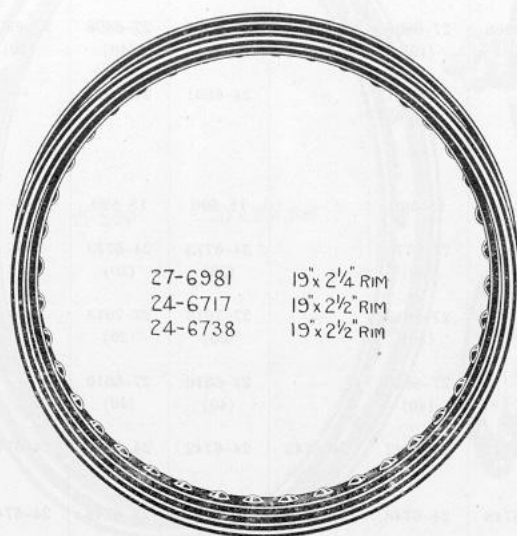
## REAR HUB AND WHEEL FITTINGS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Wheel (with 19" × 2½" rim, for 25" × 3" W.O. tyre), with spindle and bearings (less brake, chain wheel, and tyre).	27-6698	27-6698	27-6698	—	—	—	—	—	—	—	—	—
Rear Wheel Rim (19" × 2½")	27-6981	27-6981	27-6981	—	—	—	—	—	—	—	—	—
Rear Wheel Spoke (short) (19" × 2½" rim) .. ..	24-6774 (20)	24-6774 (20)	24-6774 (20)	—	—	—	—	—	—	—	—	—
Rear Wheel Spoke (long) (19" × 2½" rim) ..	27-7010 (20)	27-7010 (20)	27-7010 (20)	—	—	—	—	—	—	—	—	—
Spoke Nipple (19" × 2½" rim)	27-6810 (40)	27-6810 (40)	27-6810 (40)	—	—	—	—	—	—	—	—	—
Rear Wheel (with 19" × 2½" rim, for 26" × 3.25", 26" × 3.5", or 27" × 4" W.O. tyre), with spindle and bearings (less brake, chain wheel, and tyre).	27-6817	27-6817	27-6817	24-6879	24-6879	24-6879	24-6879	24-6879	24-6879	24-6879	24-6879	—
Rear Wheel Rim (19" × 2½")	24-6717	24-6717	24-6717	24-6738	24-6738	24-6738	24-6738	24-6738	24-6738	24-6738	24-6738	—
Rear Wheel Spoke (short) (19" × 2½" rim) .. ..	24-6774 (20)	24-6774 (20)	24-6774 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	24-6771 (20)	—
Rear Wheel Spoke (long) (19" × 2½" rim) .. ..	27-7010 (20)	27-7010 (20)	27-7010 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	24-6895 (20)	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 196.

## REAR HUB AND WHEEL FITTINGS.



27-6981 19" x 2 1/4" RIM  
 24-6717 19" x 2 1/2" RIM  
 24-6738 19" x 2 1/2" RIM

24-6774	10G	7 3/16"
27-7010	10G	8 7/8"
24-6771	8G	6 7/8"
24-6895	8G	8 13/16"



27-6810

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Rear Hub and Wheel Fittings—*continued*.

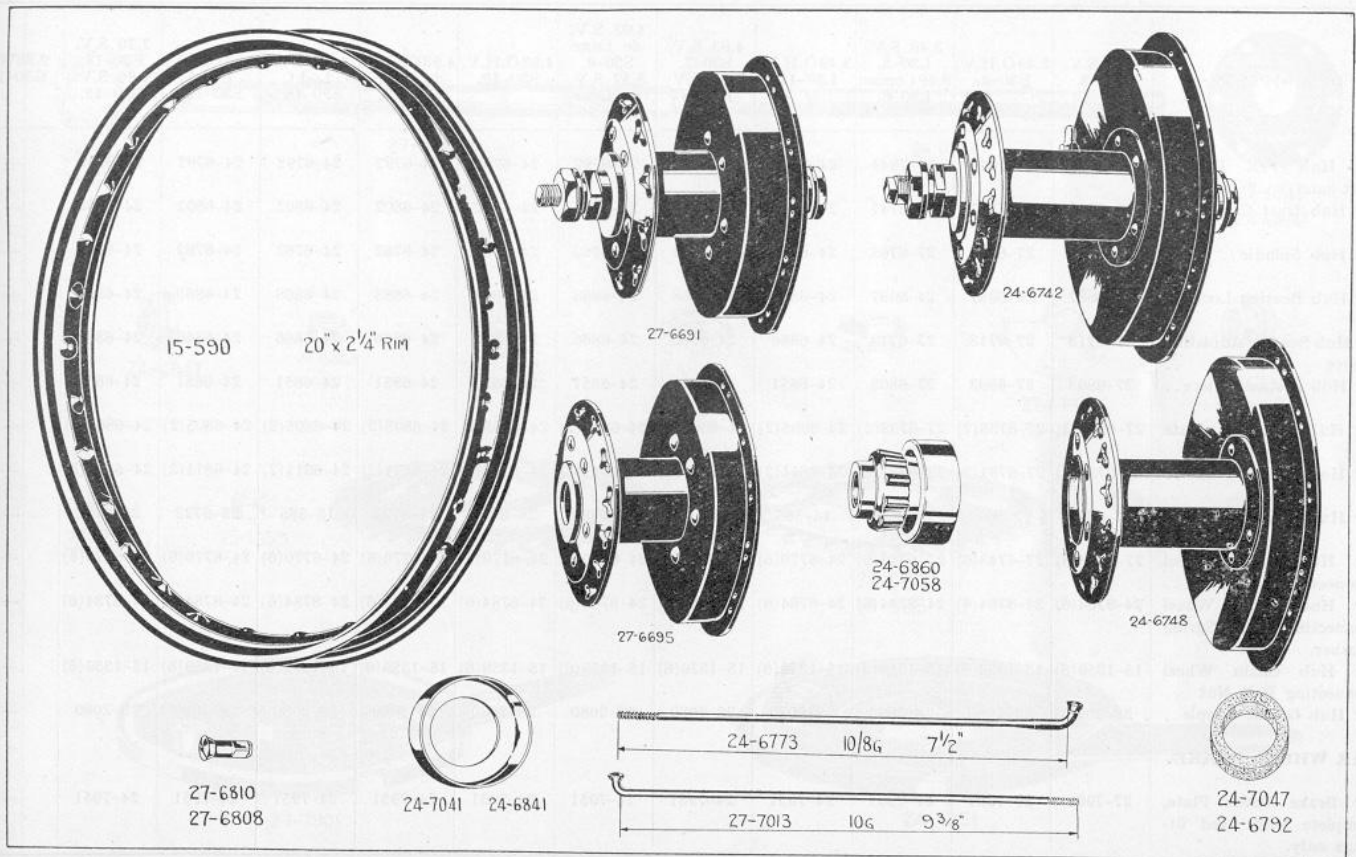
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Spoke Nipple (19" × 2½" rim)	27-6810 (40)	27-6810 (40)	27-6810 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	27-6808 (40)	—
Rear Wheel (with 20" × 2½" rim, for 26" × 3" W.O. tyre), with spindle and bearings (less brake, chain wheel, and tyre).	—	—	—	24-6891	24-6891	—	24-6891	—	24-6891	24-6891	—	—
Rear Wheel Rim (20" × 2½")	—	—	—	15-590	15-590	—	15-590	—	15-590	15-590	—	—
Rear Wheel Spoke (short) (20" × 2½" rim) .. ..	—	—	—	24-6773 (20)	24-6773 (20)	—	24-6773 (20)	—	24-6773 (20)	24-6773 (20)	—	—
Rear Wheel Spoke (long) (20" × 2½" rim) .. ..	—	—	—	27-7013 (20)	27-7013 (20)	—	27-7013 (20)	—	27-7013 (20)	27-7013 (20)	—	—
Spoke Nipple (20" × 2½" rim)	—	—	—	27-6810 (40)	27-6810 (40)	—	27-6810 (40)	—	27-6810 (40)	27-6810 (40)	—	—
Rear Hub, with spindle and bearings (less brake and chain wheel).	27-6691	27-6691	27-6691	24-6742	24-6742	24-6742	24-6742	24-6742	24-6742	24-6742	24-6742	—
Rear Hub only, with bearings .. ..	27-6695	27-6695	27-6695	24-6748	24-6748	24-6748	24-6748	24-6748	24-6748	24-6748	24-6748	—
Rear Hub Roller Bearing ..	24-7058(2)	24-7058(2)	24-7058(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	24-6860(2)	—
Rear Hub Felt Washer Retaining Ring (right-h'd)	24-7041	24-7041	24-7041	24-6841	24-6841	24-6841	24-6841	24-6841	24-6841	24-6841	24-6841	—
Rear Hub Felt Washer Retaining Ring (left-h'd)	24-7041	24-7041	24-7041	24-6846	24-6846	24-6846	24-6846	24-6846	24-6846	24-6846	24-6846	—
Rear Hub Felt Washer (right-hand) .. ..	24-7047	24-7047	24-7047	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 196.



# REAR HUB AND WHEEL FITTINGS.





NOTE.—Figures in brackets denote number per set *e.g.*, (2), 2 per set.

### Rear Hub and Wheel Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Hub Felt Washer (left-hand) .. ..	24-7049	24-7049	24-7049	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	24-6792	—
Rear Hub Dust Cap ..	27-6747	27-6747	27-6747	24-6802	24-6802	24-6802	24-6802	24-6802	24-6802	24-6802	24-6802	—
Rear Hub Spindle .. ..	27-6705	27-6705	27-6705	24-6762	24-6762	24-6762	24-6762	24-6762	24-6762	24-6762	24-6762	—
Rear Hub Bearing Locknut	24-6987	24-6987	24-6987	24-6868	24-6868	24-6868	24-6868	24-6868	24-6868	24-6868	24-6868	—
Rear Hub Bearing Adjusting Sleeve .. ..	27-6713	27-6713	27-6713	24-6866	24-6866	24-6866	24-6866	24-6866	24-6866	24-6866	24-6866	—
Rear Hub Distance Piece..	27-6803	27-6803	27-6803	24-6851	24-6851	24-6851	24-6851	24-6851	24-6851	24-6851	24-6851	—
Rear Hub Adjusting Plate	27-6738(2)	27-6738(2)	27-6738(2)	24-6805(2)	24-6805(2)	24-6805(2)	24-6805(2)	24-6805(2)	24-6805(2)	24-6805(2)	24-6805(2)	—
Rear Hub Spindle Nut ..	27-6731(2)	27-6731(2)	27-6731(2)	24-6811(2)	24-6811(2)	24-6811(2)	24-6811(2)	24-6811(2)	24-6811(2)	24-6811(2)	24-6811(2)	—
Rear Hub Chain Wheel ..	27-6699	27-6699	27-6699	15-585	15-585	25-6722	25-6722	25-6722	15-585	25-6722	25-6722	—
Rear Hub Chain Wheel Connecting Bolt .. ..	27-6743(6)	27-6743(6)	27-6743(6)	24-6770(6)	24-6770(6)	24-6770(6)	24-6770(6)	24-6770(6)	24-6770(6)	24-6770(6)	24-6770(6)	—
Rear Hub Chain Wheel Connecting Bolt Spring Washer.	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	24-8784(6)	—
Rear Hub Chain Wheel Connecting Bolt Nut ..	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	15-1359(6)	—
Rear Hub Grease Nipple..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—
<b>REAR WHEEL BRAKE.</b>												
Rear Brake Cover Plate, complete with fixed fit- tings only.	27-7901	27-7901	27-7901	24-7951	24-7951	24-7951	24-7951	24-7951	24-7951	24-7951	24-7951	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 196.

## REAR HUB AND WHEEL FITTINGS.



24-7049  
24-6792



27-6705



24-6762



27-6747  
24-6802



24-6987



24-6868



27-6713  
24-6866



27-6803



24-6851



27-6738  
24-6805



27-6731  
24-6811



28-2080



15-1359



27-6699



25-6722  
15-585



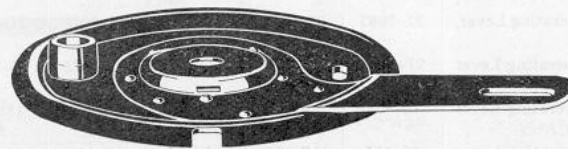
24-8784



27-6743  
24-6770



27-7901



24-7951

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Rear Hub and Wheel Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Brake Shoe (right-h'd) complete .. .. .	24-7765	24-7765	24-7765	24-7977	24-7977	24-7977	24-7977	24-7977	24-7977	24-7977	24-7977	—
Rear Brake Shoe (left-hand) complete .. .. .	24-7766	24-7766	24-7766	24-7978	24-7978	24-7978	24-7978	24-7978	24-7978	24-7978	24-7978	—
Rear Brake Shoe (right-h'd) complete (3.49h.p. S.V. Commercial).	—	—	24-7767	—	—	—	—	—	—	—	—	—
Rear Brake Shoe (left-hand) complete (3.49h.p. S.V. Commercial).	—	—	24-7768	—	—	—	—	—	—	—	—	—
Rear Brake Shoe Lining ..	24-7775(2)	24-7775(2)	24-7775(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	24-7985(2)	—
Rear Brake Shoe Lining Rivet .. .. .	24-7990 (14)	24-7990 (14)	24-7990 (14)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	24-7990 (18)	—
Rear Brake Shoe Spring ..	24-7810(2)	24-7810(2)	24-7810(2)	24-8036(2)	24-8036(2)	24-8036(2)	24-8036(2)	24-8036(2)	24-8036(2)	24-8036(2)	24-8036(2)	—
Rear Brake Cam .. ..	24-8015	24-8015	24-8015	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	24-8016	—
Rear Brake Cam (3.49h.p. S.V. Commercial) ..	—	—	24-8016	—	—	—	—	—	—	—	—	—
Rear Brake Cam Grease Nipple .. .. .	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—
Rear Brake Operating Lever, with stud .. .. .	27-7967	27-7967	27-7967	24-8019	24-8019	24-8019	24-8019	24-8019	24-8019	24-8019	24-8019	—
Rear Brake Operating Lever Stud Bush .. .. .	27-7971	27-7971	27-7971	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	—
Rear Brake Operating Lever Washer .. .. .	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	15-454	—
Rear Brake Operating Lever Nut .. .. .	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	15-455	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 196.

## REAR HUB AND WHEEL FITTINGS.



24-7775



24-7765 RH 24-7766 LH  
24-7767 RH 24-7768 LH



24-7977 RTHD 24-7978 LTHD



24-7985



24-7810



24-8036



28-2080



24-8015



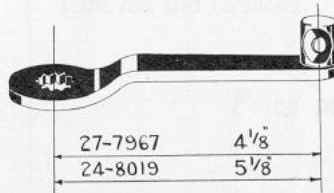
24-8016



24-7990



27-7971  
15-7975



15-454



15-455

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Rear Hub and Wheel Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Brake Fulcrum Pin..	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	24-7960	—
Rear Brake Fulcrum Pin Washer .. .. .	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	24-8045	—
Rear Brake Fulcrum Pin Nut .. .. .	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	24-8050	—
Rear Brake Operating Lever Stud Grease Nipple ..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

When ordering Wheels or Wheel parts particular note should be made as to size of tyre or rim. Also state diameter of Brake Drum.



## REAR HUB AND WHEEL FITTINGS.



24-7960



24-8045



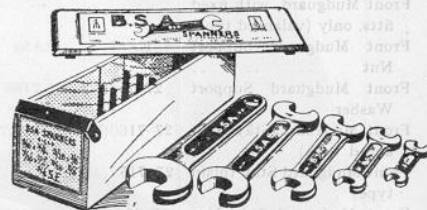
24-8050



28-2080

## B.S.A. Spanners in a handy box.

Here is a handy set of the five most useful sizes of the strongest spanners in the world—B.S.A. Spanners. They are accurately made from steel forgings, carefully hardened and tempered, and finished in carbonia black with polished cheeks. Each spanner fits in separate metal slots in a strong wooden box, and can be readily removed and replaced.



The Spanners comprise the following :

$\frac{3}{16}$ " $\times$ $\frac{1}{4}$ " D.E.	$\frac{5}{16}$ " $\times$ $\frac{3}{8}$ " D.E.
$\frac{7}{16}$ " $\times$ $\frac{1}{2}$ " D.E.	$\frac{9}{16}$ " $\times$ $\frac{5}{8}$ " D.E.
	$\frac{3}{4}$ " S.E.

*Price per set, in box,*

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## FRONT MUDGUARD AND FITTINGS.

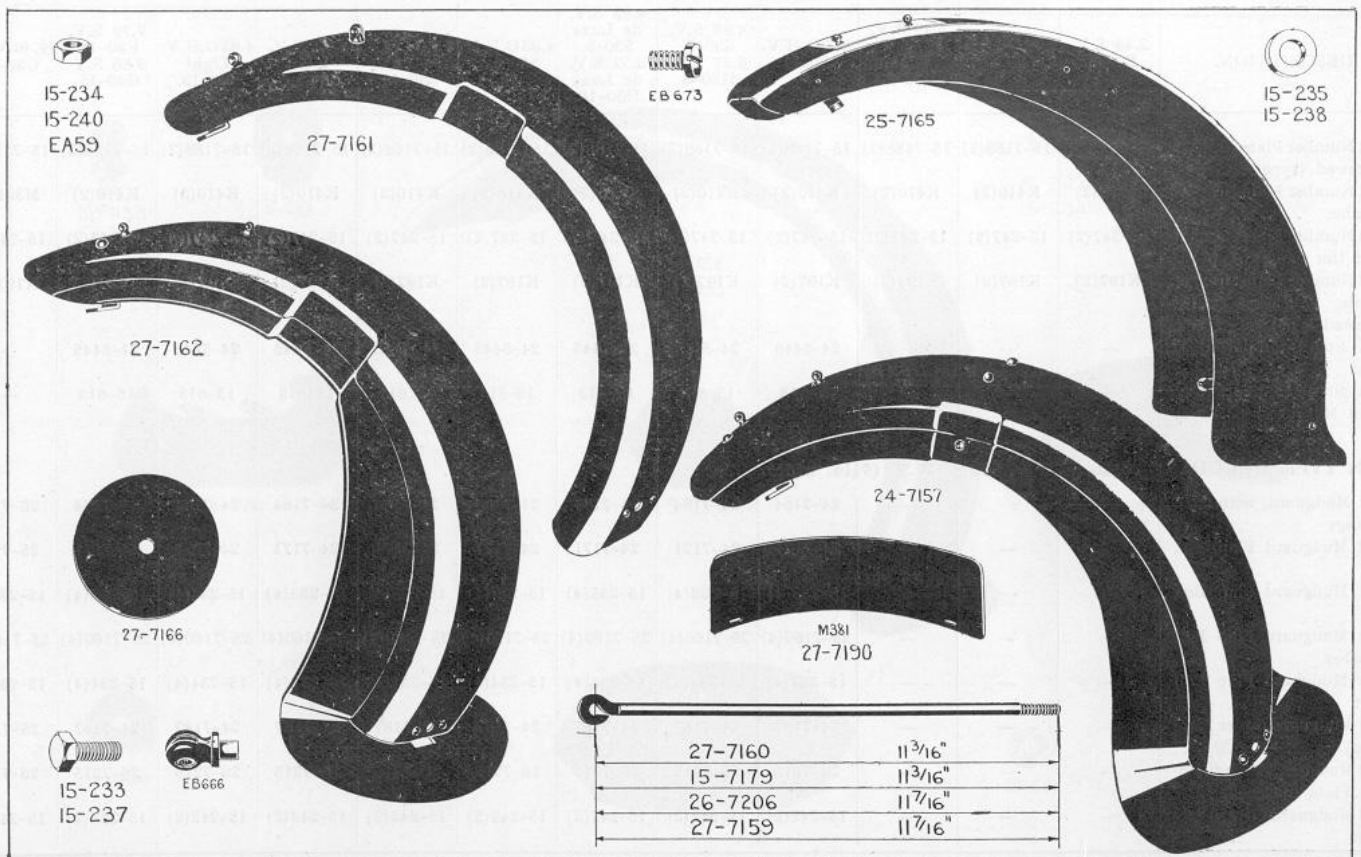
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Front Mudguard, with fixed fittings only (plain type)	27-7161	27-7161	27-7161	—	—	—	—	—	—	—	—	—
Front Mudguard, with fixed fittings only (valanced type)	—	—	27-7162	24-7157	24-7157	24-7157	24-7157	24-7157	24-7157	24-7157	24-7157	25-7165
Front Mudguard Support Nut	EA59	EA59	EA59	—	—	—	—	—	—	—	—	—
Front Mudguard Support Washer	27-7166	27-7166	27-7166	—	—	—	—	—	—	—	—	—
Front Mudguard Stay (valanced type)	27-7160(2)	27-7160(2)	27-7160(2)	15-7179(2)	15-7179(2)	15-7179(2)	15-7179(2)	15-7179(2)	15-7179(2)	15-7179(2)	15-7179(2)	26-7206(2)
Front Mudguard Stay (plain type)	27-7159(2)	27-7159(2)	27-7159(2)	—	—	—	—	—	—	—	—	—
Front Mudguard Stay Nut	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)
Front Mudguard Stay Bolt	—	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Front Mudguard Stay Bolt Washer	—	—	—	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)
Front Mudguard Stay Bolt Nut	—	—	—	15-240(2)	15-240(2)	—	15-240(2)	—	15-240(2)	15-240(2)	—	—
Front Mudguard Connecting Bolt (side)	15-233(2)	15-233(2)	15-233(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Front Mudguard Connecting Bolt Washer	15-235(2)	15-235(2)	15-235(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)
Front Mudguard Stay Connecting Bolt Nut	15-240(2)	15-240(2)	15-240(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Front Number Plate	27-7190	27-7190	27-7190	M381	M381	M381	M381	M381	M381	M381	M381	M381
Front Number Plate Screw	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)	EB673(2)
Front Number Plate Bracket (riveted type)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)	EB666(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 204.



# FRONT MUDGUARD AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

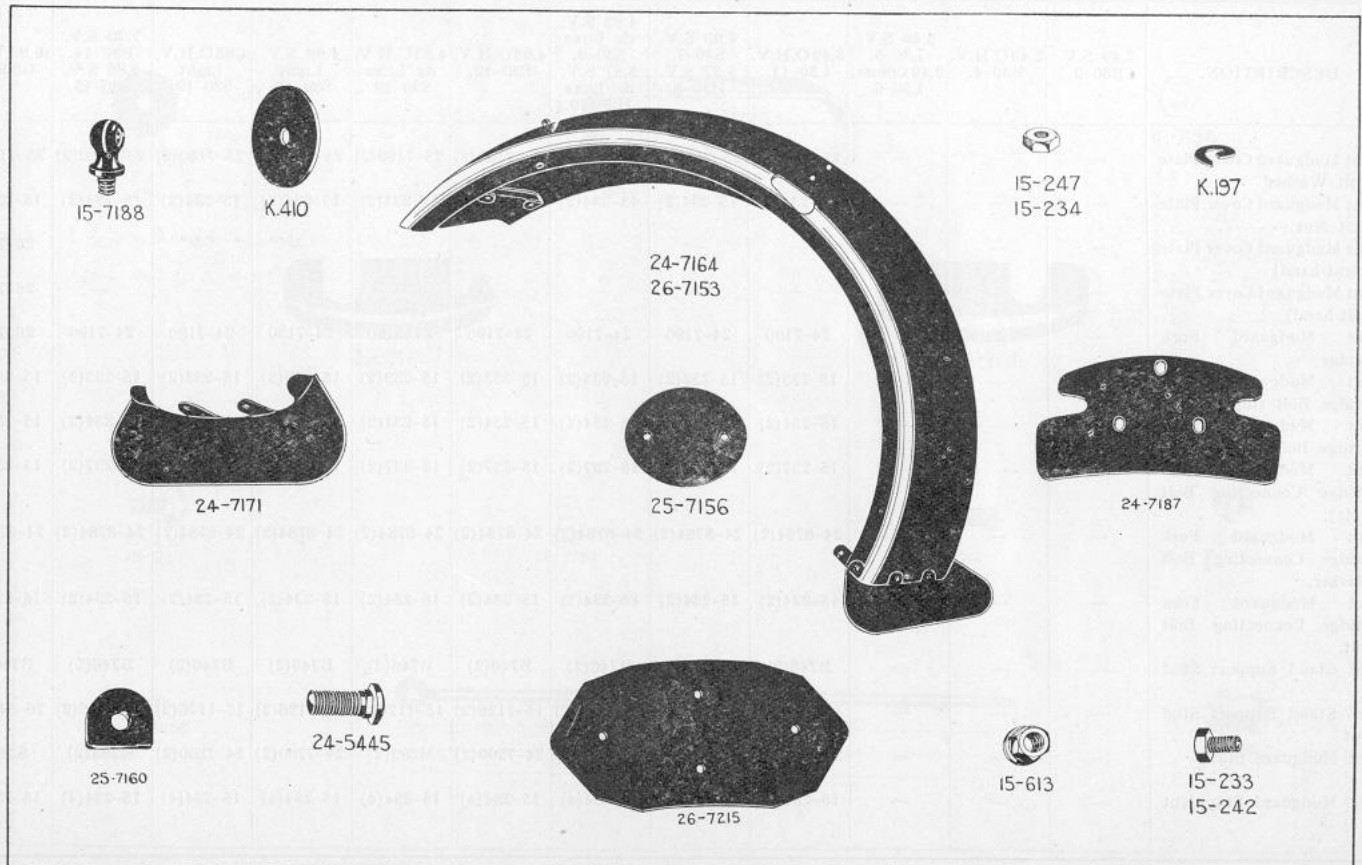
### Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B80-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 4.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Number Plate Bracket (screwed type) . . . .	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)	15-7188(2)
Front Number Plate Bracket Washer . . . . .	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	K410(2)	M391(2)
Front Number Plate Bracket Nut (for screwed type) . .	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)	15-247(2)
Front Number Plate Bracket Spring Washer (for screwed type).	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)
Front Stand Support Clip Stud . . . . .	—	—	—	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	24-5445	—
Front Stand Support Clip Stud Nut . . . . .	—	—	—	15-613	15-613	15-613	15-613	15-613	15-613	15-613	15-613	—
<b>OPEN TYPE MUDGUARD (8½ in. wide, 9.86 h.p. W.T. (9½ in. wide).</b>												
Front Mudguard, with fixed fittings . . . . .	—	—	—	24-7164	24-7164	24-7164	24-7164	24-7164	24-7164	24-7164	24-7164	26-7134
Front Mudguard Flap . . . . .	—	—	—	24-7171	24-7171	24-7171	24-7171	24-7171	24-7171	24-7171	24-7171	25-7171
Front Mudguard Flap Bolt . . . . .	—	—	—	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)
Front Mudguard Flap Bolt Washer . . . . .	—	—	—	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)	25-7160(4)
Front Mudguard Flap Bolt Nut . . . . .	—	—	—	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)
Front Mudguard Cover Plate (top) . . . . .	—	—	—	24-7187	24-7187	24-7187	24-7187	24-7187	24-7187	24-7187	24-7187	25-7156
Front Mudguard Strengthening Plate (inside) . .	—	—	—	26-7215	26-7215	26-7215	26-7215	26-7215	26-7215	26-7215	26-7215	26-7215
Front Mudguard Cover Plate Bolt . . . . .	—	—	—	15-242(2)	15-242(2)	15-242(2)	15-242(2)	15-242(2)	15-242(2)	15-242(2)	15-242(2)	15-242(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 204.

## FRONT MUDGUARD AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

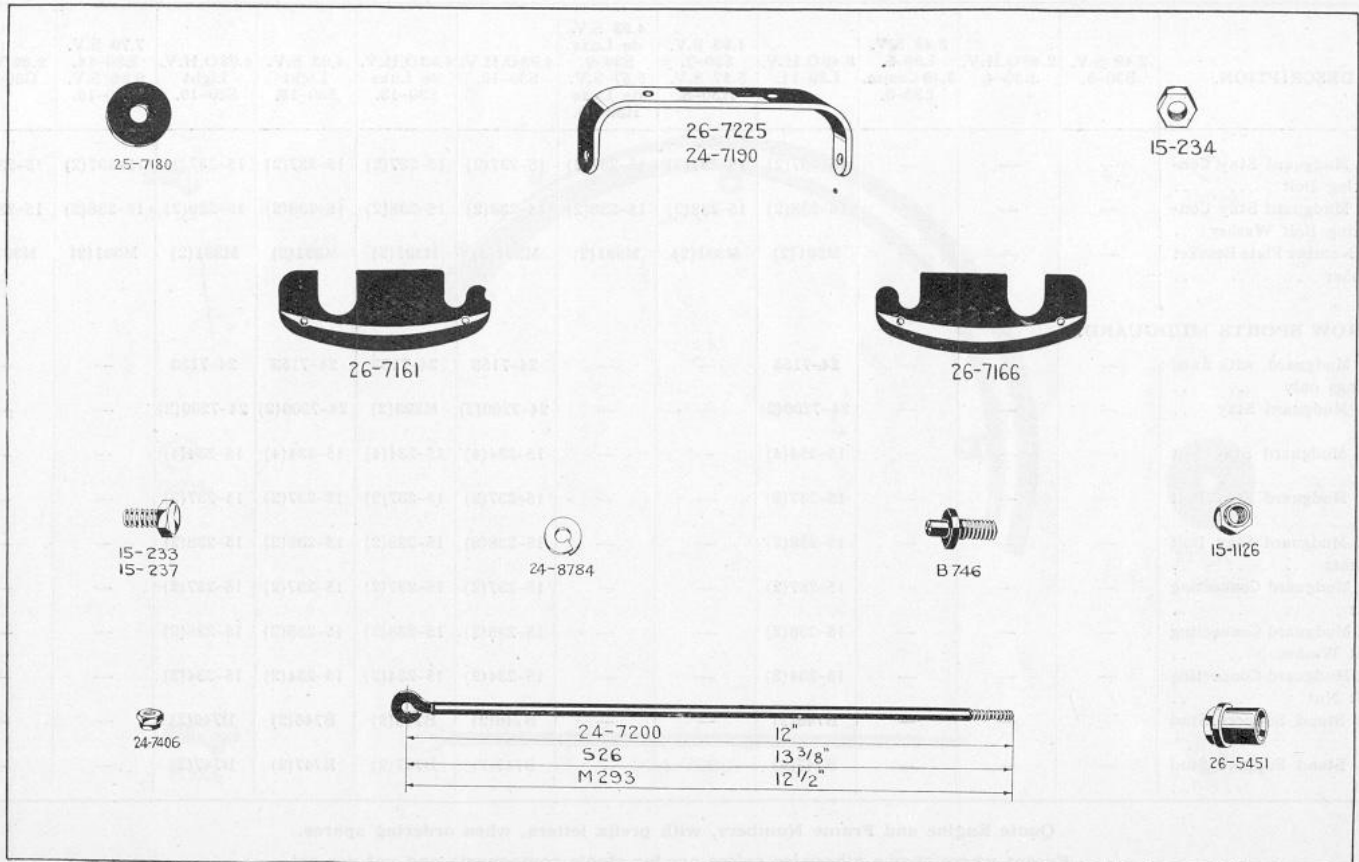
### Front Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Mudguard Cover Plate Bolt Washer .. ..	—	—	—	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)	25-7180(2)
Front Mudguard Cover Plate Bolt Nut .. ..	—	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Front Mudguard Cover Plate (right-hand) .. ..	—	—	—	—	—	—	—	—	—	—	—	26-7161
Front Mudguard Cover Plate (left-hand) .. ..	—	—	—	—	—	—	—	—	—	—	—	26-7166
Front Mudguard Fork Bridge .. ..	—	—	—	24-7190	24-7190	24-7190	24-7190	24-7190	24-7190	24-7190	24-7190	26-7225
Front Mudguard Fork Bridge Bolt (top) .. ..	—	—	—	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)
Front Mudguard Fork Bridge Bolt Nut .. ..	—	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Front Mudguard Fork Bridge Connecting Bolt (side).	—	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Front Mudguard Fork Bridge Connecting Bolt Washer.	—	—	—	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)	24-8784(2)
Front Mudguard Fork Bridge Connecting Bolt Nut.	—	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Front Stand Support Stud	—	—	—	B746(2)	B746(2)	B746(2)	B746(2)	B746(2)	B746(2)	B746(2)	B746(2)	B746(2)
Front Stand Support Stud Nut .. ..	—	—	—	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	15-1126(2)	24-7406(2)	26-5451(2)
Front Mudguard Stay ..	—	—	—	24-7200(2)	24-7200(2)	M293(2)	24-7200(2)	M293(2)	24-7200(2)	24-7200(2)	M293(2)	S26(2)
Front Mudguard Stay Nut	—	—	—	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 204.

## FRONT MUDGUARD AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

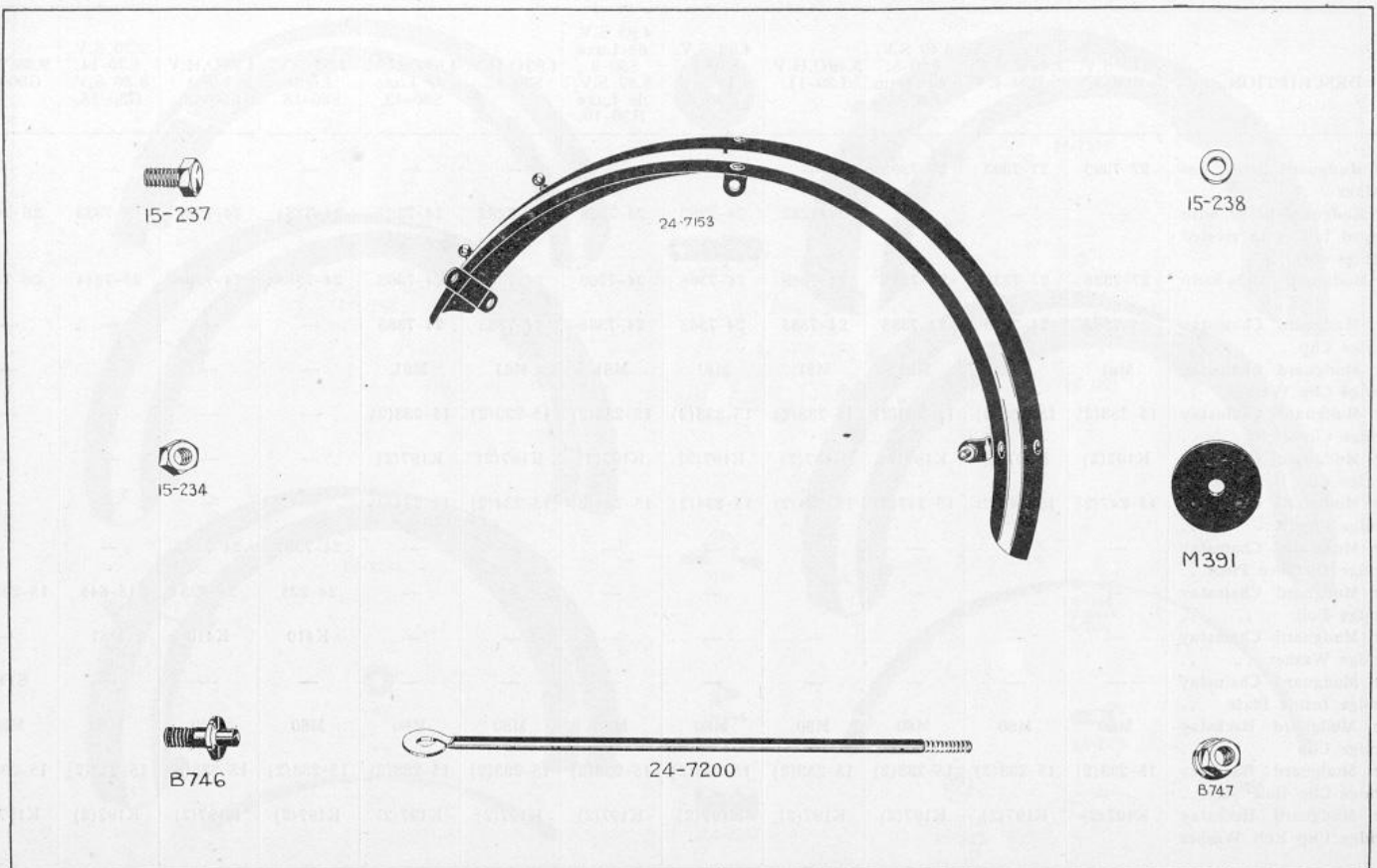
### Front Mudguard and Fittings—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Mudguard Stay Connecting Bolt .. ..	—	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Front Mudguard Stay Connecting Bolt Washer ..	—	—	—	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)	15-238(2)
Front Number Plate Bracket Washer .. ..	—	—	—	M391(2)	M391(2)	M391(2)	M391(2)	M391(2)	M391(2)	M391(2)	M391(2)	M391(2)
<b>NARROW SPORTS MUDGUARD.</b>												
Front Mudguard, with fixed fittings only .. ..	—	—	—	24-7153	—	—	24-7153	24-7153	24-7153	24-7153	—	—
Front Mudguard Stay ..	—	—	—	24-7200(2)	—	—	24-7200(2)	M293(2)	24-7200(2)	24-7200(2)	—	—
Front Mudguard Stay Nut	—	—	—	15-234(4)	—	—	15-234(4)	15-234(4)	15-234(4)	15-234(4)	—	—
Front Mudguard Stay Bolt	—	—	—	15-237(2)	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	—	—
Front Mudguard Stay Bolt Washer .. ..	—	—	—	15-238(2)	—	—	15-238(2)	15-238(2)	15-238(2)	15-238(2)	—	—
Front Mudguard Connecting Bolt .. ..	—	—	—	15-237(2)	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	—	—
Front Mudguard Connecting Bolt Washer .. ..	—	—	—	15-238(2)	—	—	15-238(2)	15-238(2)	15-238(2)	15-238(2)	—	—
Front Mudguard Connecting Bolt Nut .. ..	—	—	—	15-234(2)	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	—	—
Front Stand Support Stud	—	—	—	B746(2)	—	—	B746(2)	B746(2)	B746(2)	B746(2)	—	—
Front Stand Support Stud Nut .. ..	—	—	—	B747(2)	—	—	B747(2)	B747(2)	B747(2)	B747(2)	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.  
Except where shown otherwise prices are for single components and not per set.

## FRONT MUDGUARD AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## REAR MUDGUARD AND FITTINGS.

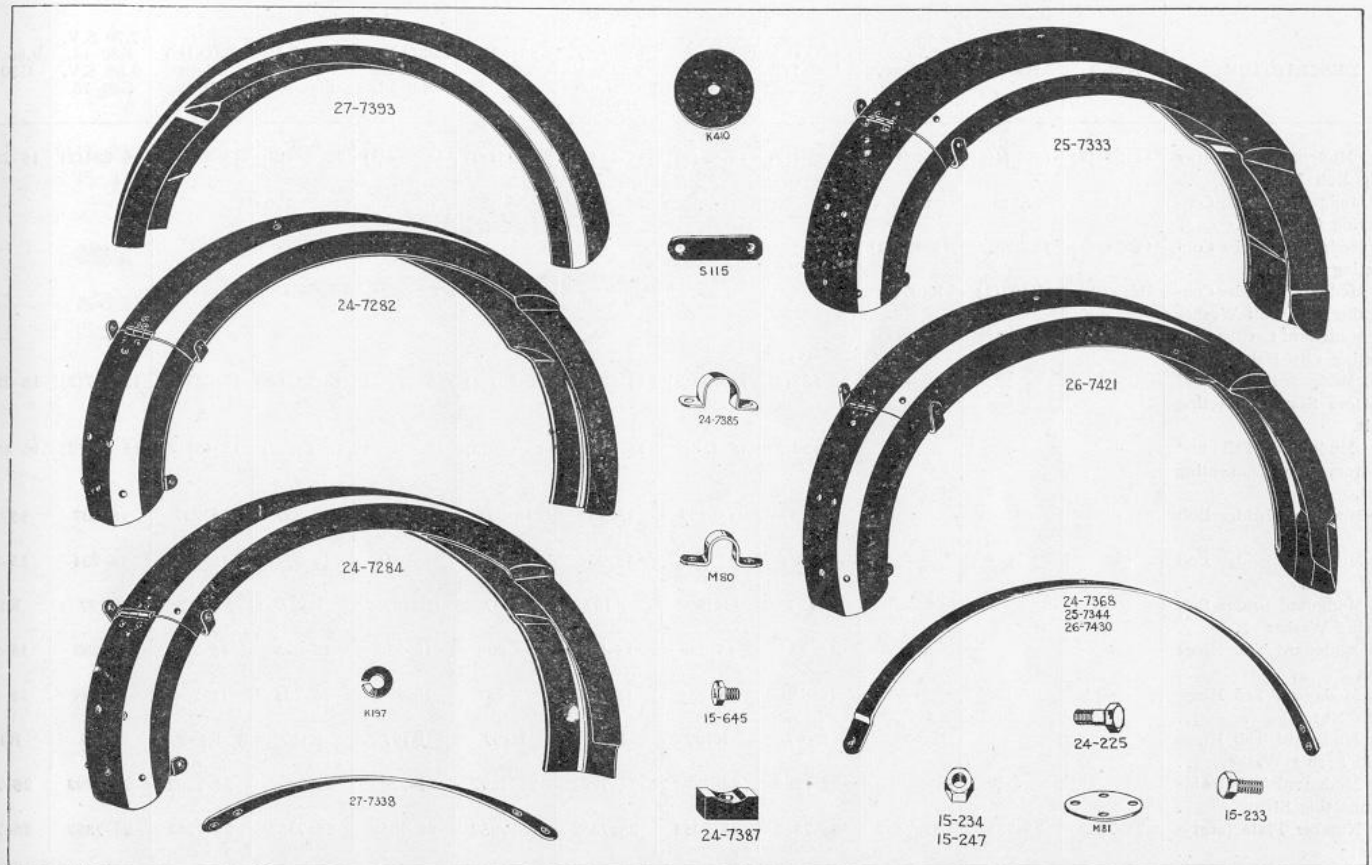
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Mudguard Blade, less fittings .. .. .	27-7393	27-7393	27-7393	—	—	—	—	—	—	—	—	—
Rear Mudguard Blade, with hinged tail (with riveted fittings only).	—	—	—	24-7282	24-7282	24-7282	24-7282	24-7282	24-7284	24-7284	25-7333	26-7421
Rear Mudguard Inside Strip	27-7338	27-7338	27-7338	24-7368	24-7368	24-7368	24-7368	24-7368	24-7368	24-7368	25-7344	26-7430
Rear Mudguard Chainstay Bridge Clip .. .. .	24-7385	24-7385	24-7385	24-7385	24-7385	24-7385	24-7385	24-7385	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Washer ..	M81	M81	M81	M81	M81	M81	M81	M81	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt ..	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt Washer	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Nut .. .. .	15-247(2)	15-247(2)	15-247(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	—	—	—	—
Rear Mudguard Chainstay Bridge Distance Piece ..	—	—	—	—	—	—	—	—	24-7387	24-7387	—	—
Rear Mudguard Chainstay Bridge Bolt .. .. .	—	—	—	—	—	—	—	—	24-225	24-225	15-645	15-233(2)
Rear Mudguard Chainstay Bridge Washer .. .. .	—	—	—	—	—	—	—	—	K410	K410	M81	—
Rear Mudguard Chainstay Bridge Inside Plate ..	—	—	—	—	—	—	—	—	—	—	—	S115
Rear Mudguard Backstay Bridge Clip .. .. .	M80	M80	M80	M80	M80	M80	M80	M80	M80	M80	M80	M80
Rear Mudguard Backstay Bridge Clip Bolt .. .. .	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)	15-233(2)
Rear Mudguard Backstay Bridge Clip Bolt Washer	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.



## REAR MUDGUARD AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

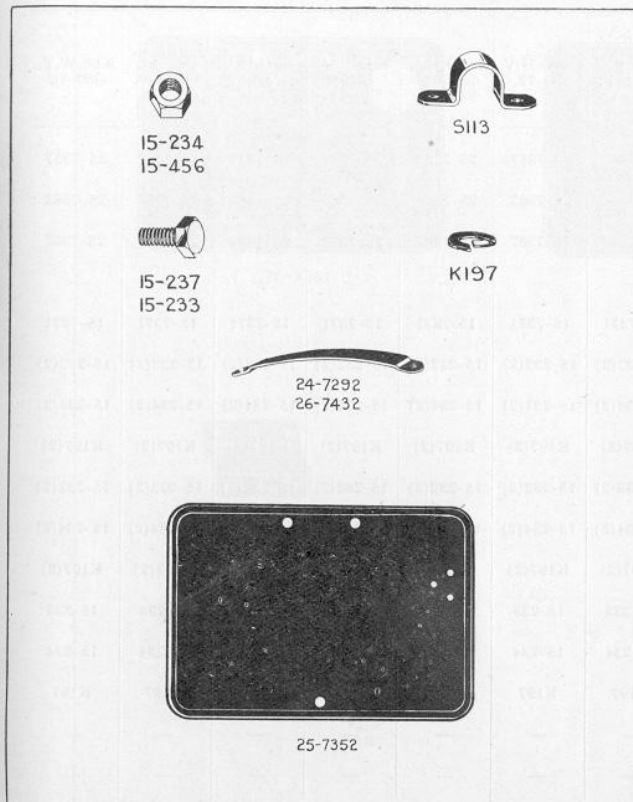
### Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16.
Rear Mudguard Backstay Clip Bolt Nut .. ..	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Rear Mudguard Carrier Con- necting Clip .. ..	S113	S113	S113	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con- necting Clip Bolt ..	15-233(2)	15-233(2)	15-233(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con- necting Clip Bolt Washer	K197(2)	K197(2)	K197(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con- necting Clip Bolt Nut ..	15-234(2)	15-234(2)	15-234(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail and Bottom Stay Connecting Bolt.	—	—	—	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)	15-237(2)
Rear Mudguard Tail and Bottom Stay Connecting Nut.	—	—	—	15-456(2)	15-456(2)	15-456(2)	15-456(2)	15-456(2)	15-456(2)	15-456(2)	15-456(2)	15-456(2)
Rear Mudguard Bridge Bolt	—	—	—	15-237	15-237	15-237	15-237	15-237	15-237	15-237	15-237	15-237
Rear Mudguard Bridge Bolt Nut .. ..	—	—	—	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234
Rear Mudguard Bridge Bolt Spring Washer .. ..	—	—	—	K197	K197	K197	K197	K197	K197	K197	K197	K197
Rear Mudguard Tail Hinge Bolt .. ..	—	—	—	15-233	15-233	15-233	15-233	15-233	15-233	15-233	15-233	15-233
Rear Mudguard Tail Hinge Bolt Nut .. ..	—	—	—	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234
Rear Mudguard Tail Hinge Bolt Spring Washer ..	—	—	—	K197	K197	K197	K197	K197	K197	K197	K197	K197
Rear Mudguard Tail Inside Connecting Strip ..	—	—	—	24-7292	24-7292	24-7292	24-7292	24-7292	24-7292	24-7292	24-7292	24-7292
Rear Number Plate (acety- lene) .. ..	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352	25-7352

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218,

## REAR MUDGUARD AND FITTINGS.



## B.S.A. Set of 4-way Spanners.



This handy set of B.S.A. four-way spanners is invaluable in any tool-kit. B.S.A. spanners are the strongest in the world, being accurately made from steel forgings with the jaws carefully hardened and tempered and the shanks left soft. They are finished in carbonia black, with polished cheeks, and fit in a neat, strong black leather case with snap fastener.

*Sizes :*

*Per set :*

Large Spanner:  $\frac{5}{16}$ ",  $\frac{3}{8}$ ",  $\frac{7}{16}$ ", and  $\frac{1}{2}$ ".

Small Spanner: .26" square, .44", .525" and .594" hexagon.

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

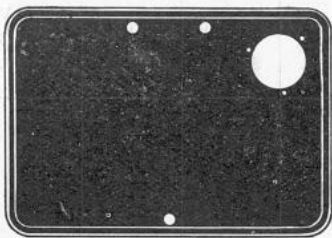
### Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

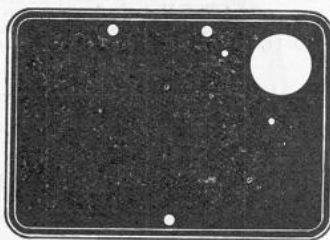
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Rear Number Plate (Mag-dyno) .. .. .	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357	25-7357
Rear Number Plate (Mag-lita) .. .. .	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362	25-7362
Rear Number Plate (B.T.H.)	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367	25-7367
Rear Number Plate (Lucas Mag-Generator) .. .. .	27-7364	27-7364	27-7364	—	—	—	—	—	—	—	—	—
Rear Number Plate Bracket	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371	15-7371
Rear Number Plate Bracket Bolt .. .. .	15-242(2)	15-242(2)	15-242(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)
Rear Number Plate Bracket Bolt Nut .. .. .	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Rear Number Plate Bracket Bolt Spring Washer ..	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)
Rear Number Plate Top Bolt .. .. .	15-242(2)	15-242(2)	15-242(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)	15-232(2)
Rear Number Plate Top Bolt Nut .. .. .	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Rear Number Plate Top Spring Washer .. .. .	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)
Rear Number Plate Bottom Bolt .. .. .	15-242	15-242	15-242	15-233	15-233	15-233	15-233	15-233	15-233	15-233	15-233	15-233
Rear Number Plate Bottom Bolt Nut .. .. .	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234	15-234
Rear Number Plate Bottom Spring Washer .. .. .	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197
Rear Mudguard Stay ..	27-7367	27-7367	27-7367	—	—	—	—	—	—	—	—	—
Rear Mudguard Stay Plate	27-7355(2)	27-7355(2)	27-7355(2)	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

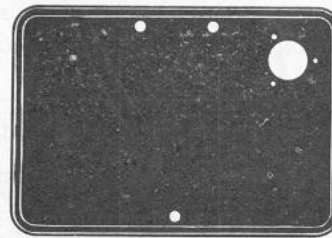
## REAR MUDGUARD AND FITTINGS.



25-7357



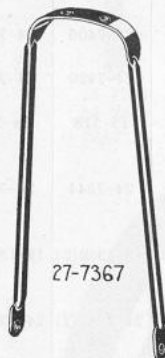
25-7367



25-7362 27-7364



15-7371



27-7367



15-242  
15-232



K197



27-7355



15-234

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

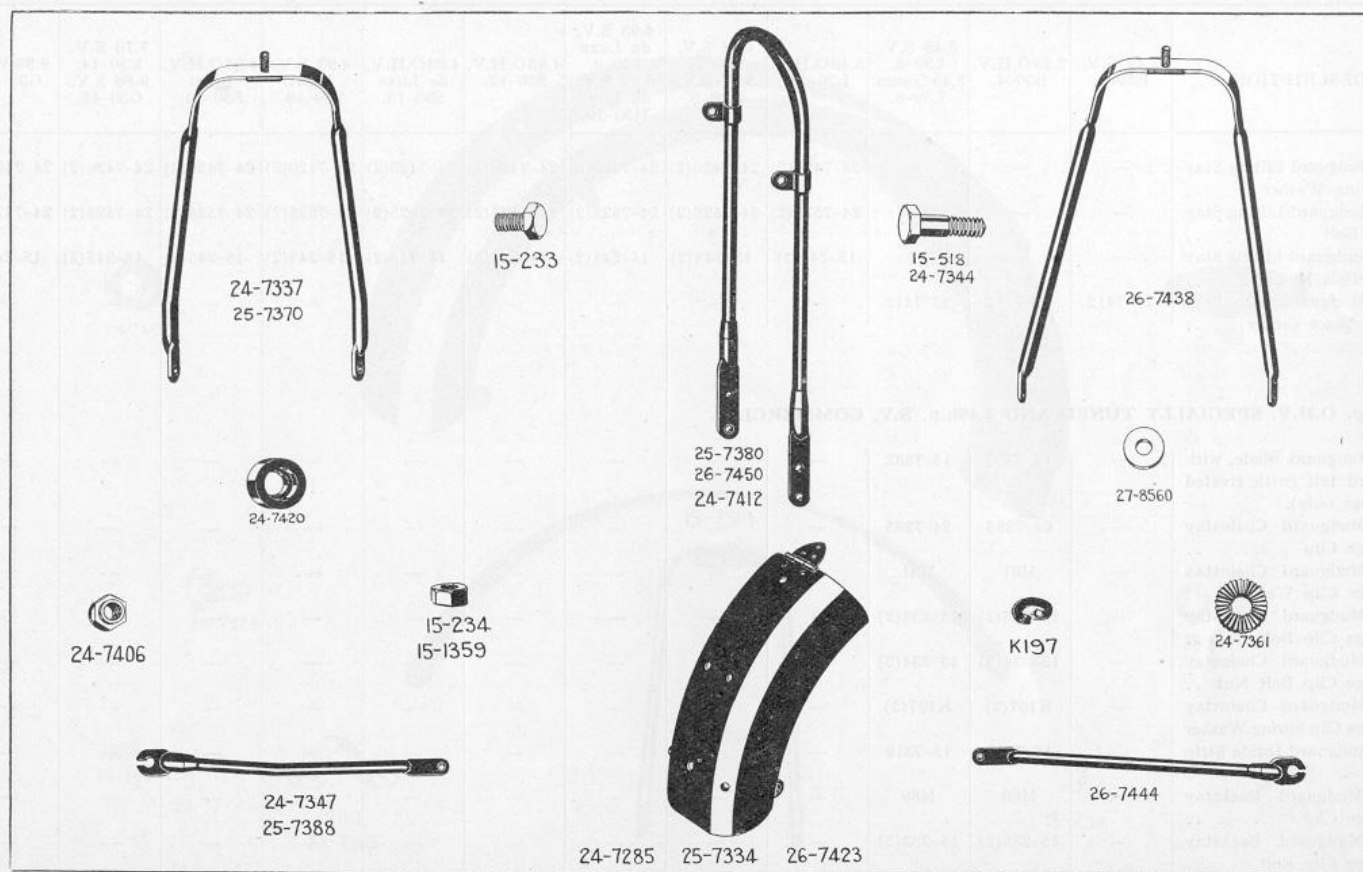
### Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Mudguard Stay Bolt	15-233(2)	15-233(2)	15-233(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Stay Bolt Washer .. ..	27-8560(2)	27-8560(2)	27-8560(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Stay Bolt Spring Washer ..	K197(2)	K197(2)	K197(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Stay Bolt Nut .. ..	15-234(2)	15-234(2)	15-234(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Top Stay, with stud and plate ..	—	—	—	24-7337	24-7337	24-7337	24-7337	24-7337	24-7337	24-7337	25-7370	26-7438
Rear Mudguard Top Stay Stud Nut .. ..	—	—	—	24-7406	24-7406	24-7406	24-7406	24-7406	24-7406	24-7406	24-7406	24-7406
Rear Mudguard Top Stay Stud Packing Washer ..	—	—	—	24-7420	24-7420	24-7420	24-7420	24-7420	24-7420	24-7420	24-7420	24-7420
Rear Mudguard Top Stay Bottom Connecting Bolt (left-hand).	—	—	—	15-518	15-518	15-518	15-518	15-518	15-518	15-518	15-518	15-518
Rear Mudguard Top Stay Bottom Connecting Bolt (right-hand).	—	—	—	24-7344	24-7344	24-7344	24-7344	24-7344	24-7344	24-7344	24-7344	24-7344
Rear Mudguard Top Stay Bottom Connecting Bolt Nut.	—	—	—	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)	15-1359(2)
Rear Mudguard Bottom Stay	—	—	—	24-7347(2)	24-7347(2)	24-7347(2)	24-7347(2)	24-7347(2)	24-7347(2)	24-7347(2)	25-7388(2)	26-7444(2)
Rear Mudguard Bottom Stay Serrated Washer .. ..	—	—	—	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)	24-7361(2)
Rear Mudguard Tail, complete with hinge and bolts	—	—	—	24-7285	24-7285	24-7285	24-7285	24-7285	24-7285	24-7285	25-7334	26-7423
Rear Mudguard Lifting Stay complete .. ..	—	—	—	24-7412	24-7412	24-7412	24-7412	24-7412	24-7412	24-7412	25-7380	26-7450

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

## REAR MUDGUARD AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set

### Rear Mudguard and Fittings—continued.

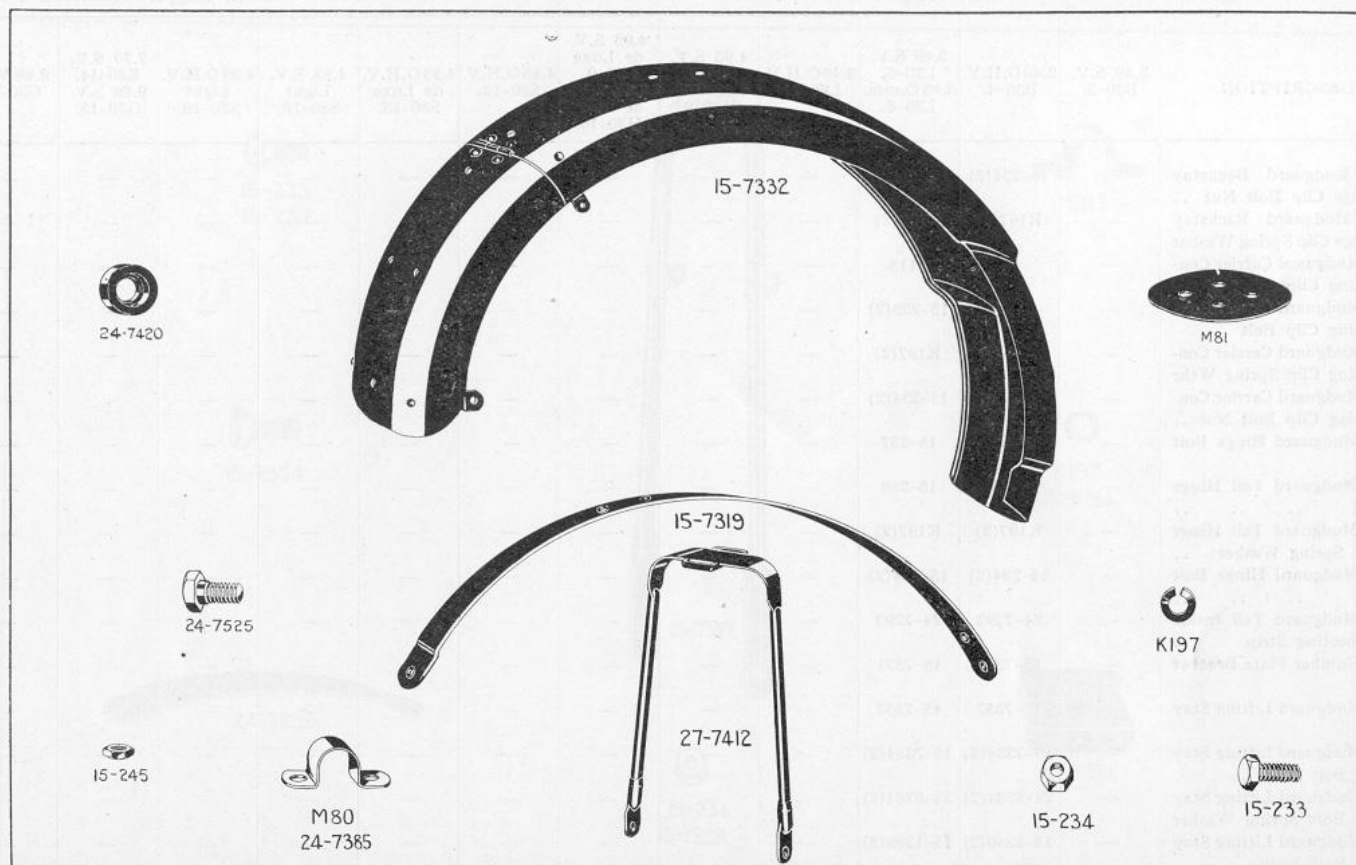
When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Mudguard Lifting Stay	—	—	—	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)	24-7420(2)
Packing Washer .. ..	—	—	—	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)	24-7525(2)
Rear Mudguard Lifting Stay Top Bolt .. ..	—	—	—	15-245(2)	15-245(2)	15-245(2)	15-245(2)	15-245(2)	15-245(2)	15-245(2)	15-245(2)	15-245(2)
Rear Mudguard Lifting Stay Top Bolt Nut .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Top Stay (to replace carrier). ..	27-7412	27-7412	27-7412	—	—	—	—	—	—	—	—	—
<b>2.49h.p. O.H.V. SPECIALLY TUNED AND 3.49h.p. S.V. COMMERCIAL.</b>												
Rear Mudguard Blade, with hinged tail (with riveted fittings only).	—	15-7332	15-7332	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Clip .. ..	—	24-7385	24-7385	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Washer ..	—	M81	M81	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt .. ..	—	15-233(2)	15-233(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Bolt Nut ..	—	15-234(2)	15-234(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Chainstay Bridge Clip Spring Washer	—	K197(2)	K197(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Inside Strip	—	15-7319	15-7319	—	—	—	—	—	—	—	—	—
Rear Mudguard Backstay Bridge Clip .. ..	—	M80	M80	—	—	—	—	—	—	—	—	—
Rear Mudguard Backstay Bridge Clip Bolt .. ..	—	15-233(2)	15-233(2)	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.



## REAR MUDGUARD AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Rear Mudguard and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Mudguard Backstay	—	15-234(2)	15-234(2)	—	—	—	—	—	—	—	—	—
Bridge Clip Bolt Nut ..	—	K197(2)	K197(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Backstay	—	—	—	—	—	—	—	—	—	—	—	—
Bridge Clip Spring Washer	—	—	S113	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con-	—	—	—	—	—	—	—	—	—	—	—	—
necting Clip .. ..	—	—	15-233(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con-	—	—	—	—	—	—	—	—	—	—	—	—
necting Clip Bolt	—	—	K197(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con-	—	—	—	—	—	—	—	—	—	—	—	—
necting Clip Spring Wshr	—	—	15-234(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Carrier Con-	—	—	—	—	—	—	—	—	—	—	—	—
necting Clip Bolt Nut ..	—	15-237	15-237	—	—	—	—	—	—	—	—	—
Rear Mudguard Hinge Bolt	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail Hinge	—	15-233	15-233	—	—	—	—	—	—	—	—	—
Bolt .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail Hinge	—	K197(2)	K197(2)	—	—	—	—	—	—	—	—	—
Bolt Spring Washer ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Hinge Bolt	—	15-234(2)	15-234(2)	—	—	—	—	—	—	—	—	—
Nut .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail Inside	—	24-7292	24-7292	—	—	—	—	—	—	—	—	—
Connecting Strip ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Number Plate Bracket	—	15-7371	15-7371	—	—	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay	—	15-7357	15-7357	—	—	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay	—	15-7354(2)	15-7354(2)	—	—	—	—	—	—	—	—	—
Clip Bolt .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay	—	24-8784(2)	24-8784(2)	—	—	—	—	—	—	—	—	—
Clip Bolt Spring Washer	—	—	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Lifting Stay	—	15-1359(2)	15-1359(2)	—	—	—	—	—	—	—	—	—
Clip Bolt Nut .. ..	—	—	—	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 218.

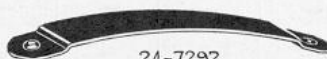
## REAR MUDGUARD AND FITTINGS.



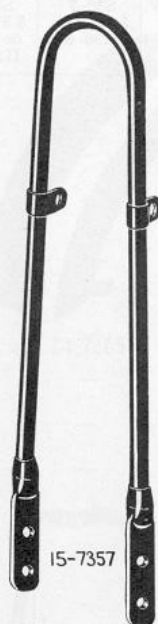
15-233  
15-237



15-7354



24-7292



15-7357



15-234  
15-1359



S113



K197  
24-8784



15-7371

NOTE.—Figures in brackets denote number per set, e.g., (2), 2<sup>1</sup>/<sub>2</sub> per set.

### Rear Mudguard and Fittings—*continued.*

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Mudguard Bottom Stay (right-hand) .. ..	—	15-7361	15-7361	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay (left-hand) .. ..	—	15-7363	15-7363	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay Serrated Washer ..	—	24-7361(2)	24-7361(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay Bolt .. ..	—	27-6037(2)	28-2338(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay Bolt Spring Washer ..	—	24-8784(2)	24-8784(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Bottom Stay Bolt Nut .. ..	—	15-1359(2)	15-1359(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail and Stay Connecting Bolt ..	—	15-237(2)	15-237(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail and Stay Connecting Bolt Nut	—	15-456(2)	15-456(2)	—	—	—	—	—	—	—	—	—
Rear Mudguard Upright Stay complete .. ..	—	27-7405	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Upright Stay Bolt .. ..	—	15-233(2)	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Upright Stay Spring Washer ..	—	K197(2)	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Upright Stay Bolt Nut .. ..	—	15-234(2)	—	—	—	—	—	—	—	—	—	—
Rear Mudguard Tail, com- plete with hinge and bolts	—	24-7285	24-7285	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

## REAR MUDGUARD AND FITTINGS.



27-6037



28-2338  
15-233  
15-237



24-7285



K197  
24-8784



15-1359  
15-234



15-456



24-7361



15-7361



27-7405



15-7363

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

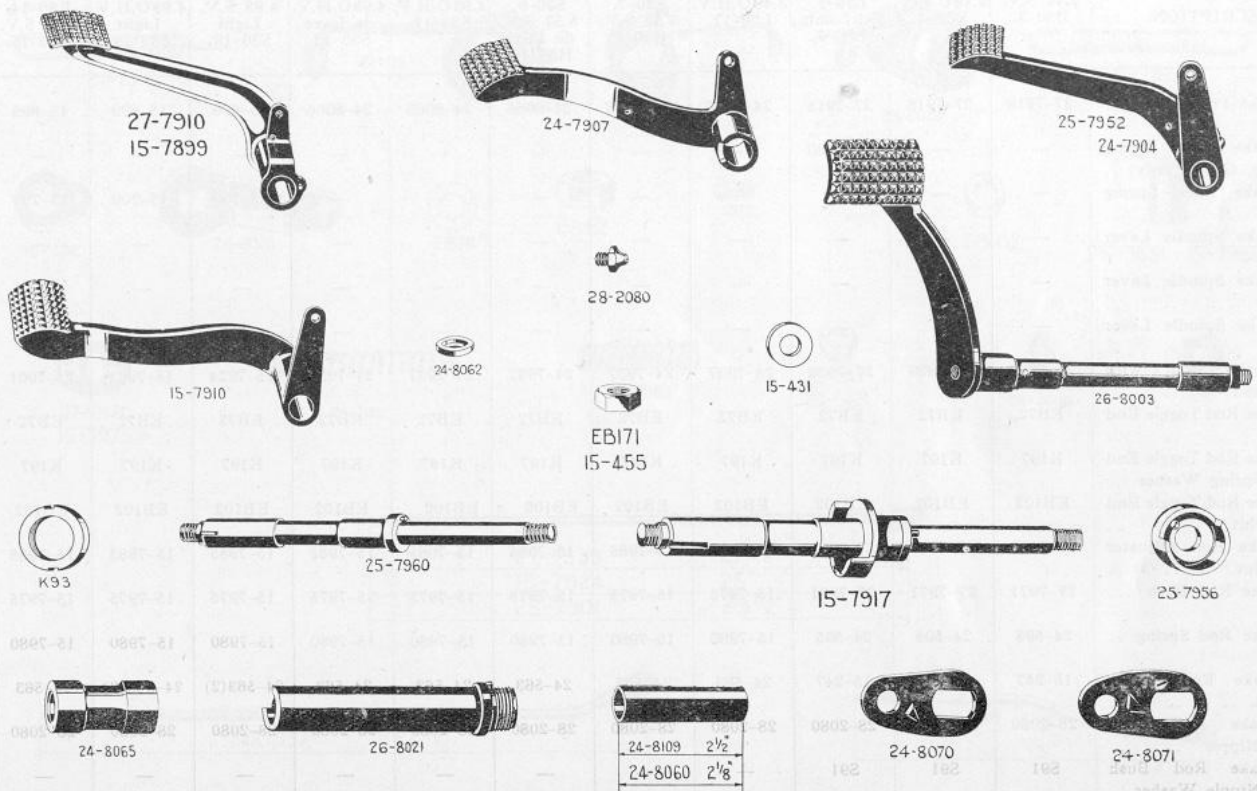
## REAR BRAKE CONTROL.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Brake Pedal (footrest models) .. .. .	27-7910	27-7910	27-7910	24-7907	24-7907	24-7907	24-7907	24-7907	15-7910	15-7910	25-7952	—
Rear Brake Pedal (foot-board models) .. .. .	—	—	—	—	—	—	—	—	24-7904	—	25-7952	—
Rear Brake Pedal (G.P.O. only) .. .. .	—	—	15-7899	—	—	—	—	—	—	—	—	—
Rear Brake Pedal, complete with spindle .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-8003
Rear Brake Pedal Grease Nipple .. .. .	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
Rear Brake Pedal Bush ..	—	—	—	24-8065	24-8065	24-8065	24-8065	24-8065	—	—	—	—
Rear Brake Pedal Bearing Tube .. .. .	—	—	—	—	—	—	—	—	—	—	—	26-8021
Rear Brake Pedal Bearing Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	K93
Rear Brake Pedal Fulcrum Bolt, with peg .. .. .	—	—	—	—	—	—	—	—	—	—	25-7960	—
Rear Brake Pedal Fulcrum Bolt, with stop .. .. .	—	—	—	—	—	—	—	—	15-7917	15-7917	—	—
Rear Brake Pedal Fulcrum Bolt Washer .. .. .	—	—	—	—	—	—	—	—	24-8062	24-8062	15-431	—
Rear Brake Pedal Fulcrum Bolt Nut .. .. .	—	—	—	—	—	—	—	—	15-455	15-455	EB171(2)	—
Rear Brake Pedal Fulcrum Bolt Distance Tube ..	—	—	—	—	—	—	—	—	24-8060	24-8060	24-8109	—
Rear Brake Pedal Stop ..	—	—	—	—	—	—	—	—	—	—	25-7956	—
Rear Brake Pedal Stop Plate (footrest model) ..	—	—	—	24-8070	24-8070	24-8070	24-8070	24-8070	—	—	—	—
Rear Brake Pedal Stop Plate (footb'd model) (5.57h.p. and 5.57h.p. de Luxe)	—	—	—	—	24-8071	24-8071	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 222.

## REAR BRAKE CONTROL.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

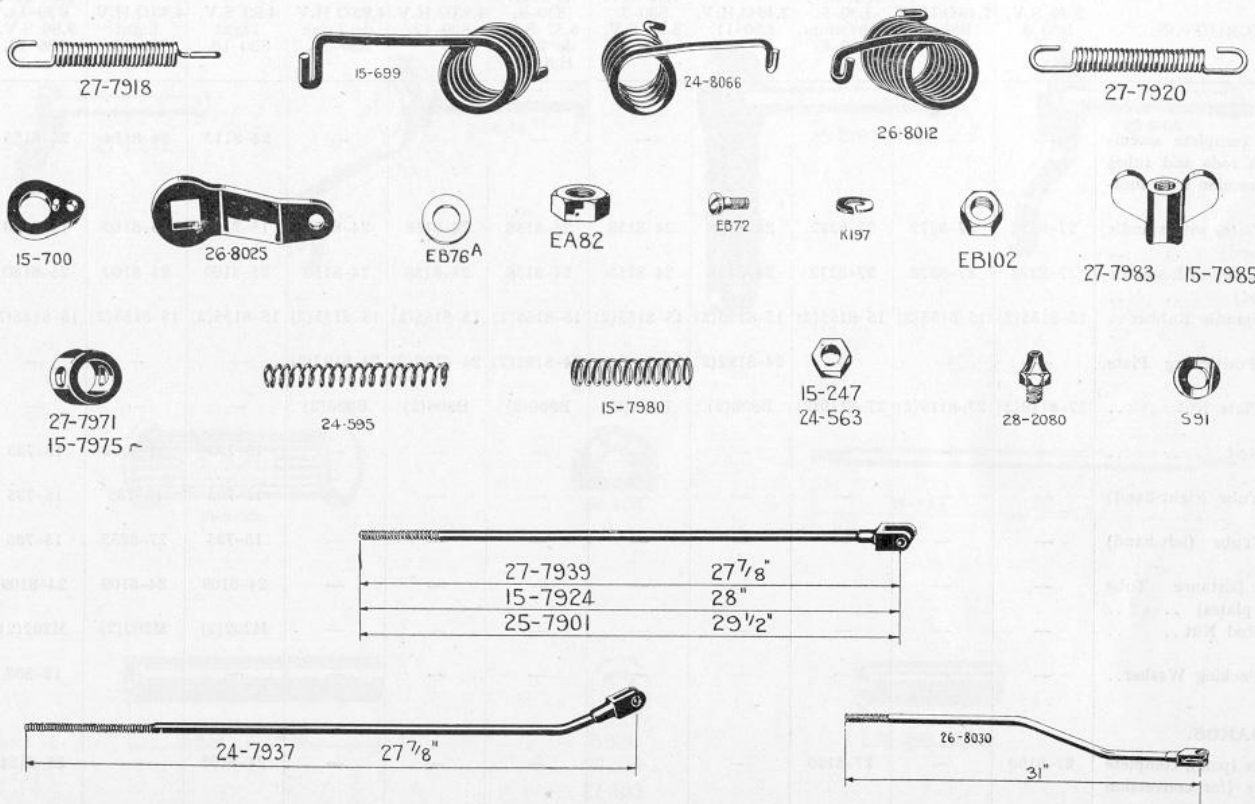
### Rear Brake Control—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Rear Brake Pedal Spring ..	27-7918	27-7918	27-7918	24-8066	24-8066	24-8066	24-8066	24-8066	15-699	15-699	15-699	26-8012
Rear Brake Pedal Spring (3.49h.p. G.P.O. only) ..	—	—	27-7920	—	—	—	—	—	—	—	—	—
Rear Brake Pedal Spring Stop .. .. .	—	—	—	—	—	—	—	—	15-700	15-700	15-700	—
Rear Brake Spindle Lever	—	—	—	—	—	—	—	—	—	—	—	26-8025
Rear Brake Spindle Lever Washer .. .. .	—	—	—	—	—	—	—	—	—	—	—	EB76A
Rear Brake Spindle Lever Nut .. .. .	—	—	—	—	—	—	—	—	—	—	—	EA82
Rear Brake Rod, with toggle end .. .. .	27-7939	27-7939	27-7939	24-7937	24-7937	24-7937	24-7937	24-7937	15-7924	15-7924	25-7901	26-8030
Rear Brake Rod Toggle End Screw .. .. .	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72	EB72
Rear Brake Rod Toggle End Screw Spring Washer ..	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197	K197
Rear Brake Rod Toggle End Screw Nut .. .. .	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102	EB102
Rear Brake Rod Adjuster Wing Nut .. .. .	27-7983	27-7983	27-7983	15-7985	15-7985	15-7985	15-7985	15-7985	15-7985	15-7985	15-7985	15-7985
Rear Brake Rod Bush ..	27-7971	27-7971	27-7971	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975	15-7975
Rear Brake Rod Spring ..	24-595	24-595	24-595	15-7980	15-7980	15-7980	15-7980	15-7980	15-7980	15-7980	15-7980	15-7980
Rear Brake Rod Spring Locknut .. .. .	15-247	15-247	15-247	24-563	24-563	24-563	24-563	24-563	24-563(2)	24-563(2)	24-563	24-563
Rear Brake Rod Bush Grease Nipple .. ..	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080	28-2080
Rear Brake Rod Bush Grease Nipple Washer ..	S91	S91	S91	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

# REAR BRAKE CONTROL.



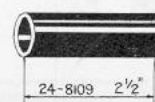
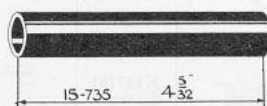
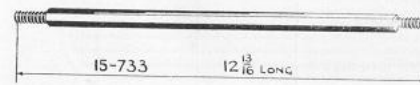
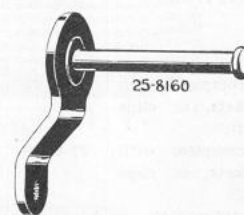
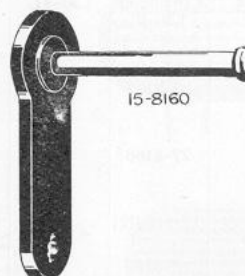
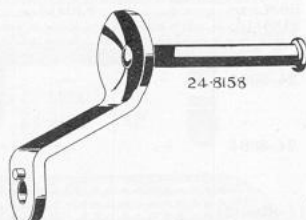
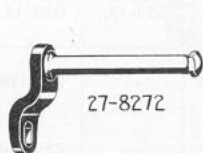


## FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.

DESCRIPTION.	2.49 S.V. B30-3	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>FOOTRESTS.</b>												
Footrests, complete assembly with rods and tubes (for conversion from footboards).	—	—	—	—	—	—	—	—	24-8113	24-8114	25-8155	—
Footrest Plate, with spindle (right-hand) .. ..	27-8272	27-8272	27-8272	24-8158	24-8158	24-8158	24-8158	24-8158	15-8160	15-8160	15-8160	—
Footrest Plate, with spindle (left-hand) .. ..	27-8272	27-8272	27-8272	24-8158	24-8158	24-8158	24-8158	24-8158	25-8160	25-8160	25-8160	—
Footrest Spindle Rubber ..	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	15-8155(2)	—
Footrest Positioning Plate	—	—	—	24-8192(2)	24-8192(2)	24-8192(2)	24-8192(2)	24-8192(2)	—	—	—	—
Footrest Plate Nut ..	27-8119(2)	27-8119(2)	27-8119(2)	B906(2)	B906(2)	B906(2)	B906(2)	B906(2)	—	—	—	—
Footrest Rod .. ..	—	—	—	—	—	—	—	—	15-733	24-8202	15-733	—
Footrest Tube (right-hand)	—	—	—	—	—	—	—	—	15-735	15-735	15-735	—
Footrest Tube (left-hand)	—	—	—	—	—	—	—	—	15-735	27-8255	15-735	—
Footrest Distance Tube (engine plates) .. ..	—	—	—	—	—	—	—	—	24-8109	24-8109	24-8109	—
Footrest Rod Nut .. ..	—	—	—	—	—	—	—	—	M202(2)	M202(2)	M202(2)	—
Footrest Packing Washer ..	—	—	—	—	—	—	—	—	—	—	12-508	—
<b>FOOTBOARDS.</b>												
Footboards (pair), complete assembly (for conversion from footrests).	27-8190	—	27-8190	—	—	—	—	—	24-8105	—	25-8121	26-8114

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

# FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

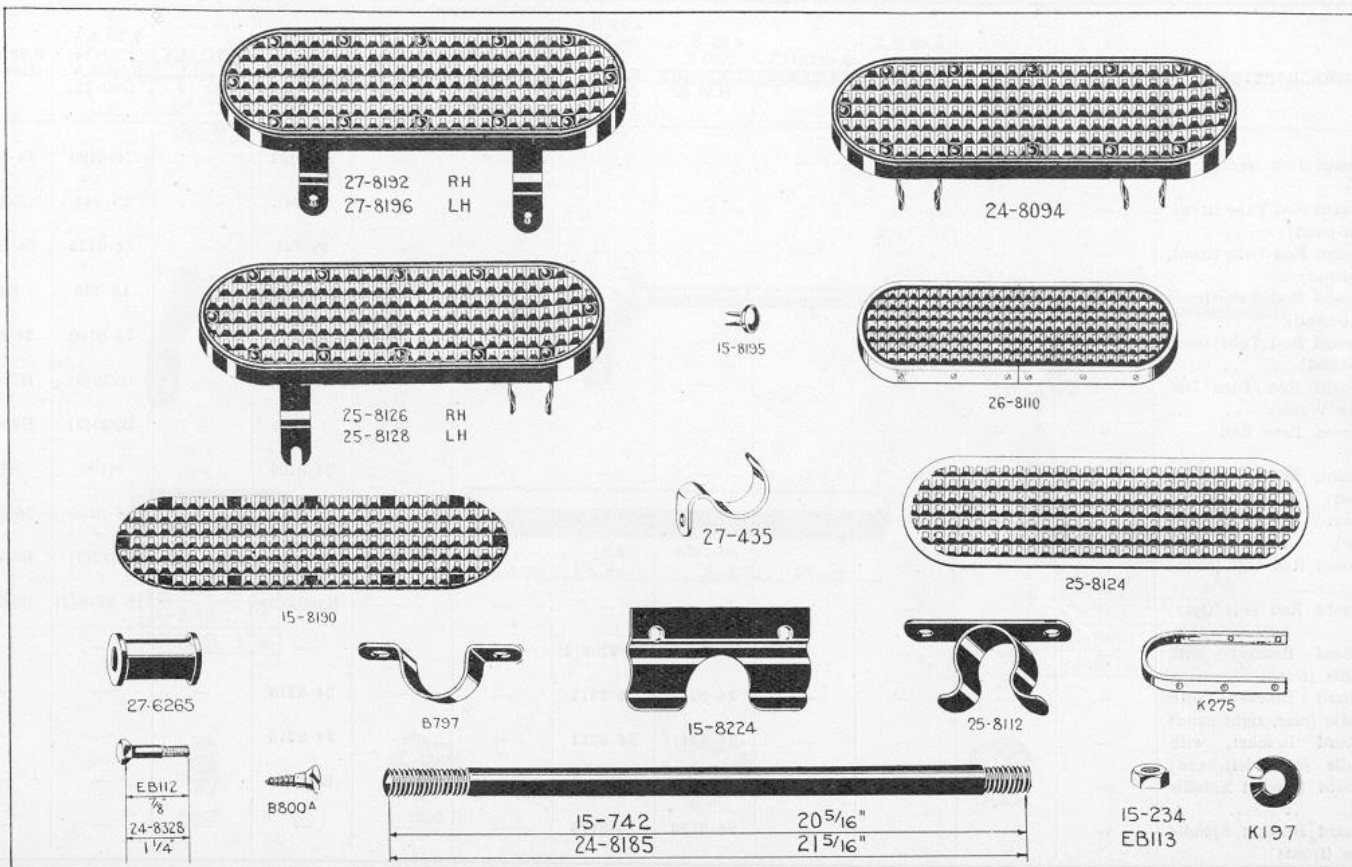
# Footrests, Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Footboard, complete with mat, brackets, or clips (right-hand).	27-8192	—	27-8192	—	24-8094	24-8094	—	—	24-8094	—	25-8126	26-8110
Footboard, complete with mat, brackets, or clips (left-hand).	27-8196	—	27-8196	—	24-8094	24-8094	—	—	24-8094	—	25-8128	26-8110
Footboard Rubber Mat ..	15-8190(2)	—	15-8190(2)	—	15-8190(2)	15-8190(2)	—	—	15-8190(2)	—	15-8190(2)	25-8124(2)
Footboard Rubber Mat Rivet .. .. .	15-8195 (24)	—	15-8195 (24)	—	15-8195 (24)	15-8195 (24)	—	—	15-8195 (24)	—	15-8195 (24)	—
Footboard Distance Collar	27-6265	—	27-6265	—	—	—	—	—	—	—	—	—
Exhaust Pipe Clip (when footboards fitted) ..	27-435	—	27-435	—	—	—	—	—	—	—	—	—
Footboard Edge Plate ..	—	—	—	—	—	—	—	—	—	—	—	K275(2)
Footboard Edge Plate Screw	—	—	—	—	—	—	—	—	—	—	—	B800A(24)
Footboard Clip (for fixed footboards) .. .. .	—	—	—	—	—	—	—	—	—	—	—	B797(8)
Footboard Spring Clip (for detachable footboards) ..	—	—	—	—	15-8224(8)	15-8224(8)	—	—	15-8224(8)	—	15-8224(4)	25-8112(8)
Footboard Clip Bolt ..	—	—	—	—	24-8328(8)	24-8328(8)	—	—	24-8328(8)	—	24-8328(4)	EB112(16)
Footboard Clip Bolt Nut..	—	—	—	—	15-234(8)	15-234(8)	—	—	15-234(8)	—	15-234(4)	EB113(16)
Footboard Clip Bolt Spring Washer .. .. .	—	—	—	—	K197(8)	K197(8)	—	—	K197(8)	—	K197(4)	—
Footboard Rod (front) ..	—	—	—	—	—	—	—	—	15-742	—	24-8185	24-8185

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

## FOOTRESTS, FOOTBOARDS, LEGSHIELDS AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

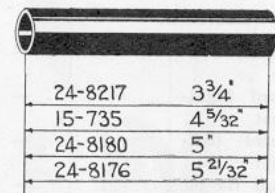
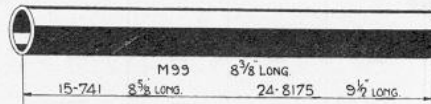
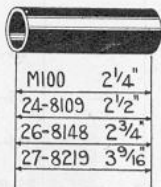
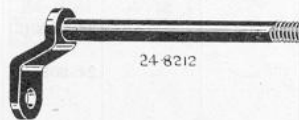
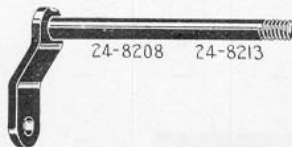
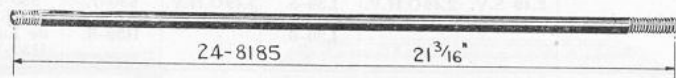
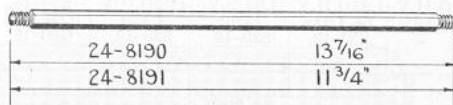
# Footrests, Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Footboard Rod (rear) ..	—	—	—	—	—	—	—	—	24-8191	—	24-8190	24-8185
Footboard Rod Tube (front, right-hand) .. ..	—	—	—	—	—	—	—	—	15-741	—	15-741	M99
Footboard Rod Tube (front, left-hand) .. ..	—	—	—	—	—	—	—	—	15-741	—	24-8175	24-8175
Footboard Rod Tube (rear, right-hand) .. ..	—	—	—	—	—	—	—	—	27-8219	—	15-735	M99
Footboard Rod Tube (rear, left-hand) .. ..	—	—	—	—	—	—	—	—	24-8217	—	24-8180	24-8175
Footboard Rod Tube Dis- tance Washer .. ..	—	—	—	—	—	—	—	—	B929(2)	—	B929(2)	B929(4)
Footboard Tube End ..	—	—	—	—	—	—	—	—	—	—	B930(2)	B930(4)
Footboard Distance Tube (front) .. ..	—	—	—	—	—	—	—	—	24-8109	—	M100	M100
Footboard Distance Tube (rear) .. ..	—	—	—	—	—	—	—	—	24-8109	—	24-8109	26-8148
Footboard Rod Nut (front)	—	—	—	—	—	—	—	—	B932(2)	—	B932(2)	B932(2)
Footboard Rod Nut (rear)	—	—	—	—	—	—	—	—	K409A(2)	—	15-8205(2)	B932(2)
Footboard Bracket, with spindle (front) .. ..	—	—	—	—	24-8208(2)	24-8208(2)	—	—	—	—	—	—
Footboard Bracket, with spindle (rear, right-hand)	—	—	—	—	24-8212	24-8212	—	—	24-8213	—	—	—
Footboard Bracket, with spindle (rear, left-hand)	—	—	—	—	24-8211	24-8211	—	—	24-8213	—	—	—
Footboard Bracket Spindle Nut .. ..	—	—	—	—	B932(4)	B932(4)	—	—	B932(4)	—	—	—
Footboard Bracket Spindle Tube (front) ..	—	—	—	—	24-8176	24-8176	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

# FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Footrests, Footboards, Legshields, and Fittings—*contd.*

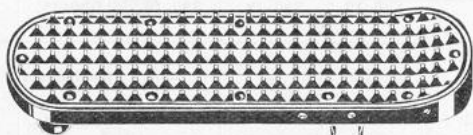
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Footboard Bracket Spindle Tube (rear, right-hand)	—	—	—	—	24-8176	24-8176	—	—	25-7682	—	—	—
Footboard Bracket Spindle Tube (rear, left-hand) ..	—	—	—	—	24-81	24-8181	—	—	25-7682	—	—	—
Footboard Bracket Spindle Tube End Washer ..	—	—	—	—	B9 (2)	B929(2)	—	—	B929(2)	—	—	—
Footb'd complete (5.57h.p. S.V. de Luxe G.P.O.) ..	—	—	—	—	—	24-8090(2)	—	—	—	—	—	—
Footboard "U" Clip (5.57h.p. S.V. de Luxe G.P.O.) ..	—	—	—	—	—	24-8085(2)	—	—	—	—	—	—
Footboard Spring Clip (5.57h.p. S.V. de Luxe G.P.O.) ..	—	—	—	—	—	15-8224(4)	—	—	—	—	—	—
<b>FOLDING FOOTBOARDS.</b>												
Folding Footboards, com- plete assembly .. ..	—	—	—	—	—	—	—	—	—	—	25-8196	—
Folding Footboard (right- hand), with mat .. ..	—	—	—	—	—	—	—	—	—	—	25-8190	—
Folding Footboard (left- hand), with mat .. ..	—	—	—	—	—	—	—	—	—	—	25-8191	—
Folding Footboard Hanger Bracket (front) .. ..	—	—	—	—	—	—	—	—	—	—	25-8203(2)	—
Folding Footboard Hanger Bracket (rear) .. ..	—	—	—	—	—	—	—	—	—	—	25-8204(2)	—
Folding Footboard Rod Engine Plate Distance Tube .. ..	—	—	—	—	—	—	—	—	—	—	24-8109(2)	—
Folding Footboard Distance Tube .. ..	—	—	—	—	—	—	—	—	—	—	25-8205(4)	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.



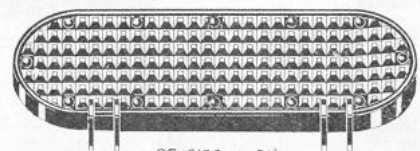
# FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



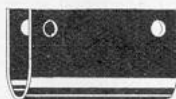
24-8090



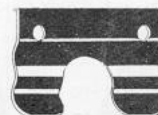
24-8109	2 1/2"
25-7682	3 1/2"
25-8205	3 15/16"
24-8181	4 5/32"
24-8176	5 21/32"



25-8190 • RH  
25-8191 • LH



24-8085



15-8224



25-8203



B929



25-8204



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

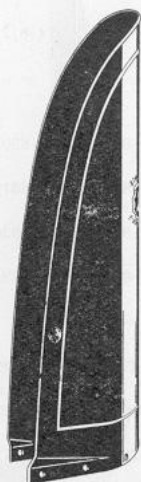
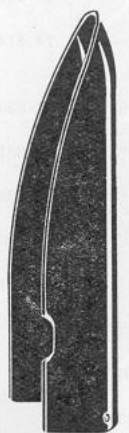
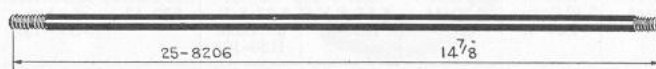
# Footrests Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

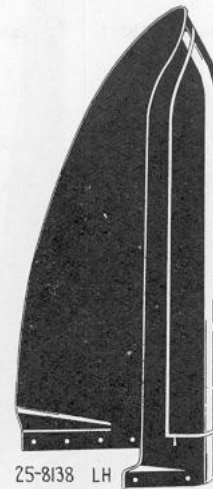
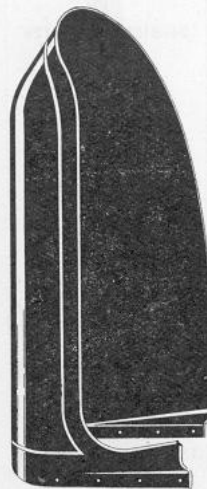
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Folding Footboard Rod ..	—	—	—	—	—	—	—	—	—	—	25-8206(2)	—
Folding Footboard Rod Nut	—	—	—	—	—	—	—	—	—	—	B906(4)	—
Folding Footboard Hanger	—	—	—	—	—	—	—	—	—	—	15-480(4)	—
Bracket Bolt .. ..	—	—	—	—	—	—	—	—	—	—	24-8784(4)	—
Folding Footboard Hanger	—	—	—	—	—	—	—	—	—	—	A188(4)	—
Bracket Spring Washer..	—	—	—	—	—	—	—	—	—	—	25-8207(2)	—
Folding Footboard Hanger	—	—	—	—	—	—	—	—	—	—	—	—
Bracket Bolt Nut ..	—	—	—	—	—	—	—	—	—	—	—	—
Folding Footboard Rod	—	—	—	—	—	—	—	—	—	—	—	—
Outer Distance Piece ..	—	—	—	—	—	—	—	—	—	—	—	—
<b>LEGSHIELDS FOR FOOTBOARDS.</b>												
Legshield (right-hand) No. 2	27-8250	—	27-8250	—	—	—	—	—	—	—	—	—
Legshield (left-hand) No. 2	27-8247	—	27-8247	—	—	—	—	—	—	—	—	—
Legshield (right and left-h'd)	—	—	—	—	24-8304(2)	24-8304(2)	—	—	15-8117(2)	—	15-8117(2)	—
No. 4 .. .. .	—	—	—	—	25-8135	25-8135	—	—	—	—	24-8305	25-8135
Legshield (right-hand) No. 6	—	—	—	—	25-8138	25-8138	—	—	—	—	24-8309	25-8139
Legshield (left-hand) No. 6	—	—	—	—	—	—	—	—	—	—	—	—
Legshield Screw .. ..	—	—	—	—	—	—	—	—	—	—	—	25-8141 (16)
Legshield Screw Washer ..	—	—	—	—	—	—	—	—	—	—	—	EB353(16)
Legshield Bolt .. ..	15-248(10)	—	15-248(10)	—	15-248(14)	15-248(14)	—	—	15-248(14)	—	15-248(14)	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

## FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



15-8117



24-8305 RH.

24-8309 LH



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

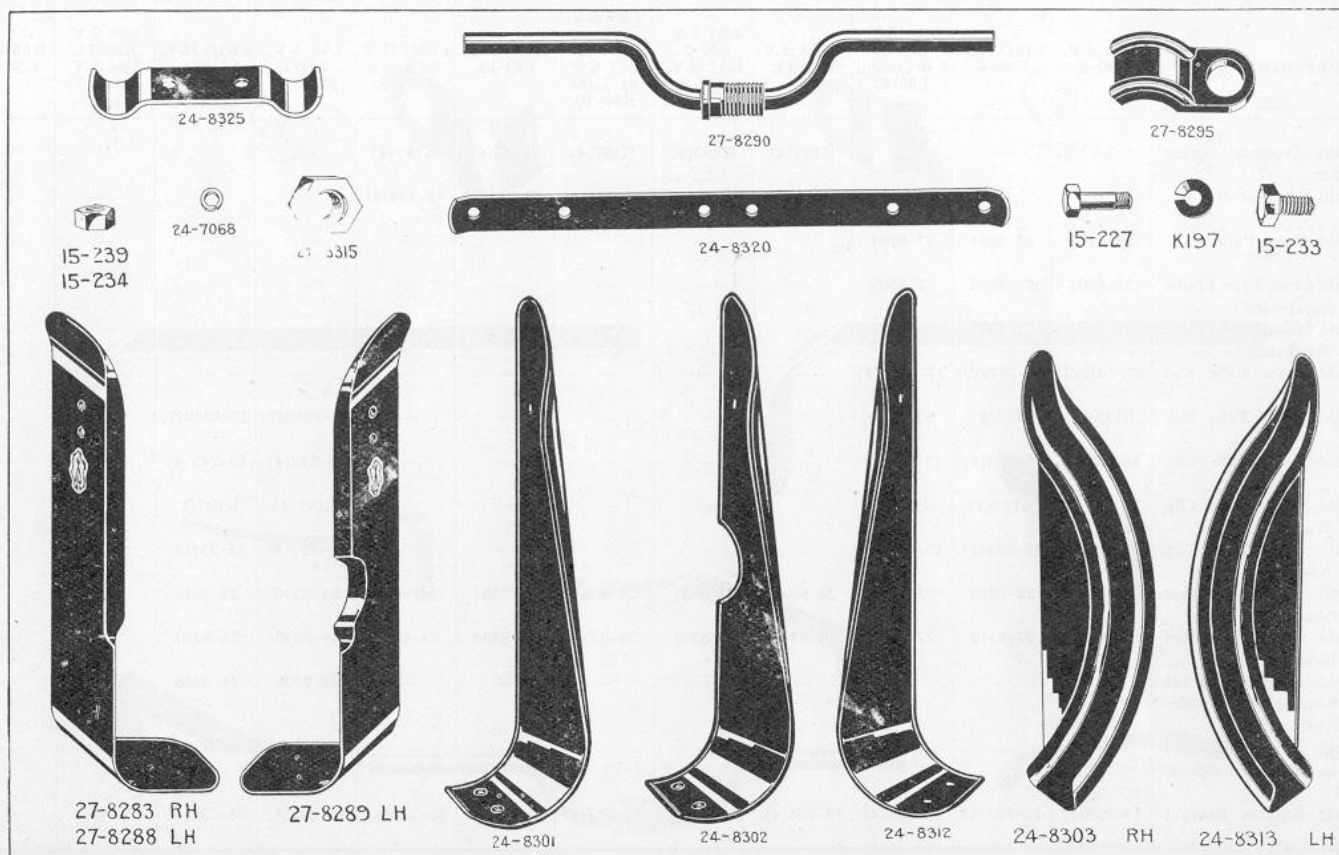
# Footrests, Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Legshield Bolt Spring Washer .. .. .	24-7068 (10)	—	24-7068 (10)	—	24-7068 (14)	24-7068 (14)	—	—	24-7068 (14)	—	24-7068 (14)	—
Legshield Bolt Nut ..	15-239(10)	—	15-239(10)	—	15-239(14)	15-239(14)	—	—	15-239(14)	—	15-239(14)	—
<b>LEGSHIELDS FOR FOOTRESTS.</b>												
Legshields (pair) (complete assembly) .. .. .	27-8256	27-8257	27-8256	24-8128	24-8129	24-8129	24-8128	24-8128	24-8135	24-8135	—	—
Legshield (pair) (complete assembly) (when sidecar fitted).	—	—	—	—	—	—	—	—	24-8141	24-8141	—	—
Legshield (right-hand) ..	27-8283	27-8283	27-8283	24-8301	24-8302	24-8302	24-8301	24-8301	24-8303	24-8303	—	—
Legshield (left-hand) ..	27-8288	27-8289	27-8288	24-8312	24-8312	24-8312	24-8312	24-8312	24-8313	24-8313	—	—
Legshield Crossbar ..	—	—	—	24-8320	24-8320	24-8320	24-8320	24-8320	27-8290	27-8290	—	—
Legshield Crossbar Clip ..	—	—	—	24-8325	24-8325	24-8325	24-8325	24-8325	27-8295	27-8295	—	—
Legshield Crossbar Nut ..	—	—	—	—	—	—	—	—	27-8315	27-8315	—	—
Legshield Crossbar Clip Bolt	—	—	—	15-227(2)	15-227(2)	15-227(2)	15-227(2)	15-227(2)	—	—	—	—
Legshield Crossbar Clip Spring Washer .. ..	—	—	—	K197(2)	K197(2)	K197(2)	K197(2)	K197(2)	—	—	—	—
Legshield Crossbar Clip Nut	—	—	—	15-234(2)	15-234(2)	15-234(2)	15-234(2)	15-234(2)	—	—	—	—
Legshield Crossbar Bolt ..	—	—	—	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

# FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Footrests, Footboards, Legshields, and Fittings —*contd.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Legshield Crossbar Spring Washer .. .. .	—	—	—	K197(4)	K197(4)	K197(4)	K197(4)	K197(4)	—	—	—	—
Legshield Crossbar Nut ..	—	—	—	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	—	—	—	—
Legshield Cross Tube ..	27-8291	27-8291	27-8291	—	—	—	—	—	—	—	—	—
Legshield Cross Tube Frame Clip (right-hand) ..	27-8302	27-8302	27-8302	—	—	—	—	—	—	—	—	—
Legshield Cross Tube Frame Clip (left-hand) ..	27-8301	27-8301	27-8301	—	—	—	—	—	—	—	—	—
Legshield Cross Tube Nut	27-7979(2)	27-7979(2)	27-7979(2)	—	—	—	—	—	—	—	—	—
Legshield Cross Tube Clip	S113(2)	S113(2)	S113(2)	—	—	—	—	—	27-8300(2)	27-8300(2)	—	—
Legshield Cross Tube Clip Bolt .. .. .	15-233(4)	15-233(4)	15-233(4)	—	—	—	—	—	15-242(4)	15-242(4)	—	—
Legshield Cross Tube Clip Bolt Washer ..	K197(4)	K197(4)	K197(4)	—	—	—	—	—	K197(4)	K197(4)	—	—
Legshield Cross Tube Clip Bolt Nut .. .. .	15-234(4)	15-234(4)	15-234(4)	—	—	—	—	—	15-234(4)	15-234(4)	—	—
Legshield Bottom Bracket (right-hand) ..	27-8313	27-8313	27-8313	24-8331	24-8331	24-8331	24-8331	24-8331	24-8340	24-8340	—	—
Legshield Bottom Bracket (left-hand) .. .. .	27-8312	27-8313	27-8312	24-8336	24-8336	24-8336	24-8336	24-8336	24-8340	24-8340	—	—
Legshield Bottom Bracket (right-hand) (when sidecar fitted).	—	—	—	—	—	—	—	—	24-8338	24-8338	—	—
Legshield Bottom Bracket (left-hand) (when sidecar fitted).	—	—	—	—	—	—	—	—	24-8339	24-8339	—	—
Legshield Bottom Bracket Bolt .. .. .	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-233(4)	15-232(4)	15-232(4)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 238.

# FOOTRESTS, FOOTBOARDS, LEGSHIELDS, AND FITTINGS.

K197

15-234

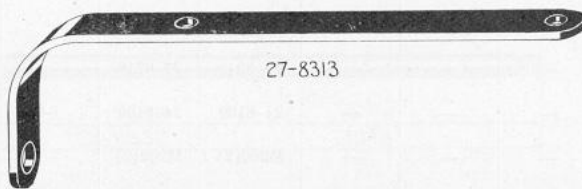
27-8302

15-242  
15-233  
15-232

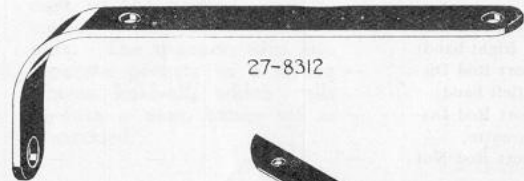
27-8301

27-7979

5113  
27-8300



27-8313



27-8312



24-8340



24-8339



24-8336



24-8331



27-8291



24-8338

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Footrests, Footboards, Legshields, and Fittings—*contd.*

When no figures in brackets are shown one part constitutes a set.

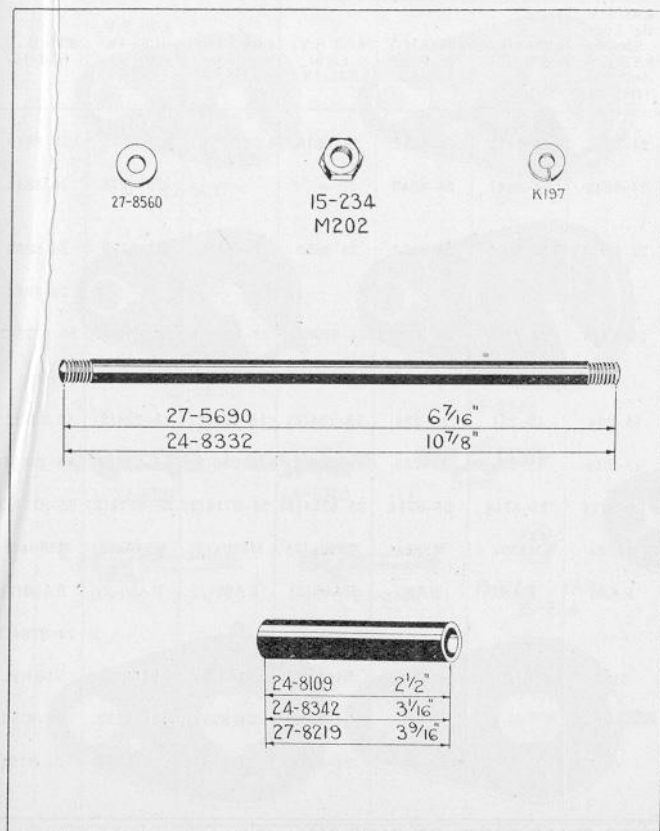
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Legshield Bottom Bracket	27-8560(4)	27-8560(4)	27-8560(4)	K197(4)	K197(4)	K197(4)	K197(4)	K197(4)	27-8560(4)	27-8560(4)	—	—
Spring Washer .. ..	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	15-234(4)	—	—
Legshield Bottom Bracket Nut .. ..	27-5690	27-5690	27-5690	—	—	—	—	—	—	—	—	—
Frame and Crankcase Connecting Bolt (front) (when legshields fitted).	—	—	—	—	—	—	—	—	24-8332	24-8332	—	—
Legshield Bottom Support Rod .. ..	—	—	—	—	—	—	—	—	24-8342	24-8342	—	—
Legshield Support Rod Distance Tube (right-hand)	—	—	—	—	—	—	—	—	27-8219	27-8219	—	—
Legshield Support Rod Distance Tube (left hand) ..	—	—	—	—	—	—	—	—	24-8109	24-8109	—	—
Legshield Support Rod Distance Tube (centre)	—	—	—	—	—	—	—	—	M202(2)	M202(2)	—	—
Legshield Support Rod Nut	—	—	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.



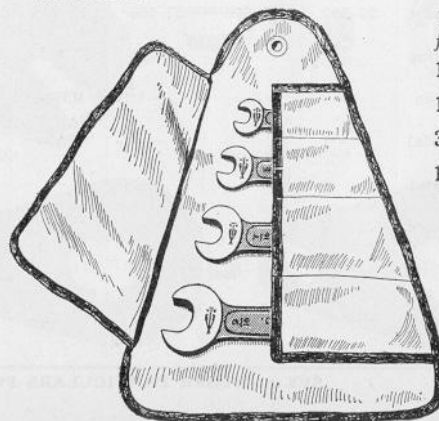
FOOTRESTS, FOOTBOARDS, LEGSHIELDS,  
AND FITTINGS.



## Here's a NEW B.S.A. Spanner Set



This new set of B.S.A. Guaranteed Spanners is just the set for the motorist. Four B.S.A. Spanners, the strongest spanners in the world; double-ended, fitting eight sizes of nuts. The spanners slip into separate pockets in a strong canvas hold-all, which rolls up into a neat, handy set as illustrated.



The spanners fit the following nuts:—

$\frac{1}{8}"$  and  $\frac{3}{16}"$   
 $\frac{1}{4}"$  and  $\frac{5}{16}"$   
 $\frac{3}{8}"$  and  $\frac{7}{16}"$   
 $\frac{1}{2}"$  and  $\frac{9}{16}"$

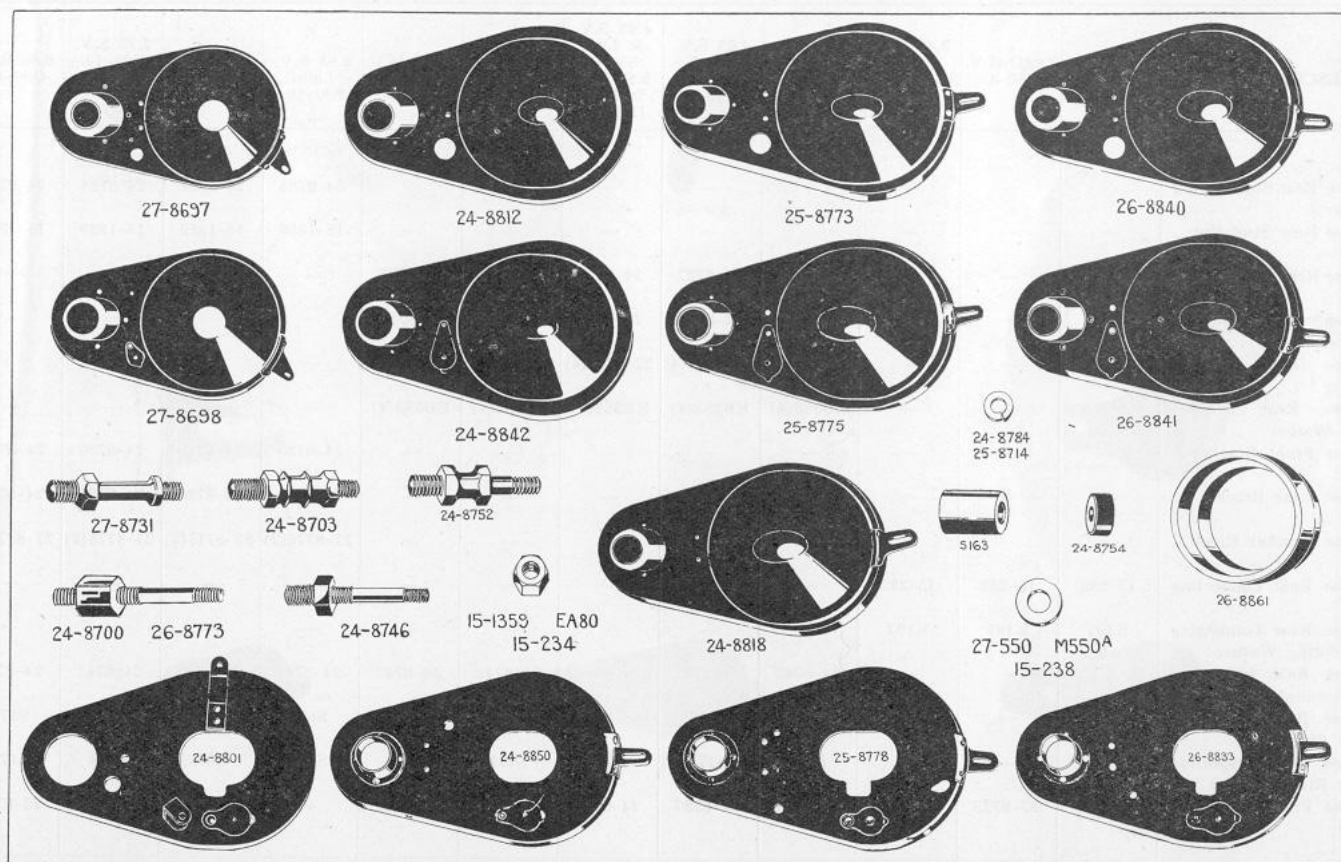


## CHAINCASE, CHAINGUARD, AND FITTINGS.

DESCRIPTION	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30 10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Chaincase (front), with fixed fittings .. .. .	27-8697	27-8697	27-8697	24-8812	24-8812	24-8812	24-8812	24-8812	24-8818	24-8818	25-8773	26-8840
Chaincase (front), with fixed fittings, also inspection cover	27-8698	27-8698	27-8698	24-8842	24-8842	24-8842	24-8842	24-8842	—	—	25-8775	26-8841
Chaincase (rear), with fixed fittings .. .. .	—	—	—	24-8801	24-8801	24-8801	24-8801	24-8801	24-8850	24-8850	25-8778	26-8833
Chaincase Distance Collar (on crankcase) ..	—	—	—	—	—	—	—	—	—	—	—	26-8861
Chaincase Stud ..	27-8731	27-8731	27-8731	24-8746	24-8746	24-8746	24-8746	24-8746	24-8700(2)	24-8700(2)	24-8700(2)	26-8773(2)
Chaincase Stud and Chain Lubricator ..	24-8703	24-8703	24-8703	—	—	—	—	—	—	—	—	—
Chaincase Stud Nut (outside) .. .. .	15-1359(2)	15-1359(2)	15-1359(2)	15-234	15-234	15-234	15-234	15-234	15-234(2)	15-234(2)	15-234(2)	15-234(2)
Chaincase Stud Washer (outside) .. .. .	27-550	27-550	27-550	15-238	15-238	15-238	15-238	15-238	15-238(2)	15-238(2)	15-238(2)	15-238(2)
Chaincase Stud Spring Washer (outside) ..	—	—	—	25-8714	25-8714	25-8714	25-8714	25-8714	25-8714(2)	25-8714(2)	25-8714(2)	25-8714(2)
Chaincase Stud Washer (inside) .. .. .	—	—	—	M550A	M550A	M550A	M550A	M550A	M550A(2)	M550A(2)	M550A(2)	M550A(2)
Chaincase Stud Nut (inside) ..	—	—	—	EA80	EA80	EA80	EA80	EA80	EA80(2)	EA80(2)	EA80(2)	EA80(2)
Chaincase Front Stud Spring Washer (inside) ..	—	—	—	—	—	—	—	—	—	—	—	24-8784(2)
Chaincase Stud Distance Collar (inside) .. .. .	—	—	—	S163	S163	S163	S163	S163	S163(2)	S163(2)	S163(2)	S163(2)
Chaincase Rear Stud (in chainstay) .. .. .	—	—	—	—	—	—	—	—	24-8752	24-8752	24-8752	24-8752
Chaincase Rear Stud Distance Collar .. .. .	—	—	—	—	—	—	—	—	24-8754	24-8754	24-8754	24-8754

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 244.

## CHAINCASE, CHAINGUARD, AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Chaincase, Chainguard, and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Chaincase Rear Stud Spring Washer	—	—	—	—	—	—	—	—	24-8784	24-8784	24-8784	24-8784
Chaincase Rear Stud Nut..	—	—	—	—	—	—	—	—	15-1359	15-1359	15-1539	15-1359
Chaincase Rear Top Bracket	—	—	—	24-8727	24-8727	24-8727	24-8727	24-8727	—	—	—	—
Chaincase Rear Bottom Bracket .. .. .	—	—	—	24-8728	24-8728	24-8728	24-8728	24-8728	—	—	—	—
Chaincase Rear Bracket Rivet .. .. .	—	—	—	27-8775(4)	27-8775(4)	27-8775(4)	27-8775(4)	27-8775(4)	—	—	—	—
Chaincase Rear Bracket Rivet Washer .. .. .	—	—	—	EB353(4)	EB353(4)	EB353(4)	EB353(4)	EB353(4)	—	—	—	—
Chaincase Front Bracket..	—	—	—	—	—	—	—	—	24-8720	24-8720	24-8720	24-8720
Chaincase Rear Bracket ..	—	—	—	—	—	—	—	—	24-8720	24-8720	24-8720	24-8720
Chaincase Bracket Rivet ..	—	—	—	—	—	—	—	—	27-8775(2)	27-8775(2)	27-8775(2)	27-8775(2)
Chaincase Rear Connecting Bolt .. .. .	15-232	15-232	15-232	—	—	—	—	—	—	—	—	—
Chaincase Rear Connecting Bolt Spring Washer ..	K197	K197	K197	—	—	—	—	—	—	—	—	—
Chaincase Rear Inspection Cover complete .. .. .	—	—	—	24-8742	24-8742	24-8742	24-8742	24-8742	24-8742	24-8742	24-8742	24-8742
Chaincase Rear Inspection Cover Rivet .. .. .	—	—	—	S172	S172	S172	S172	S172	S172	S172	S172	S172
Chaincase Rear Inspection Cover Rivet Washer ..	—	—	—	S173	S173	S173	S173	S173	S173	S173	S173	S173
Chaincase Front Inspection Cover .. .. .	27-8725	27-8725	27-8725	24-8737	24-8737	24-8737	24-8737	24-8737	—	—	25-8793	25-8793

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 244.

# CHAINCASE, CHAINGUARD, AND FITTINGS.



24-8784  
KI97



15-1359



15-232



24-8728



24-8727



27-8775



EB353



24-8720



SI72



SI73



24-8742



27-8725



24-8737



25-8793

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Chaincase, Chainguard, and Fittings—*continued.*

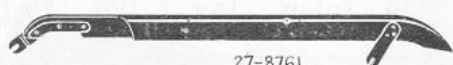
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>CHAINGUARD.</b>												
Chainguard complete ..	27-8761	27-8761	27-8761	24-8824	24-8824	24-8824	24-8824	24-8824	24-8823	24-8823	25-8703	26-8868
Chainguard complete (when 27in. x 4in. tyres fitted) ..	—	—	—	24-8782	24-8782	24-8782	24-8782	24-8782	—	—	—	—
Chainguard complete (when pan type seat fitted) ..	—	—	—	24-8825	24-8825	24-8825	24-8825	24-8825	—	—	—	—
Chainguard complete (when pan type seat and 27in. x 4in. tyres fitted).	—	—	—	24-8781	24-8781	24-8781	24-8781	24-8781	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

## CHAINCASE, CHAINGUARD, AND FITTINGS.



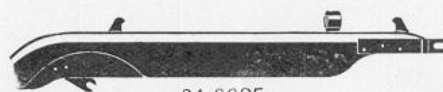
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24-8823



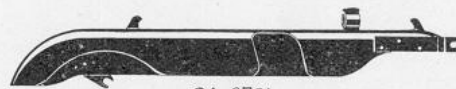
24-8824



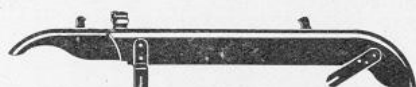
24-8825



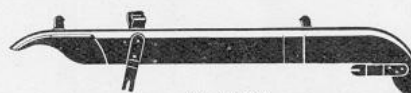
24-8782



24-8781



25-8703



26-8868

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

## TANK AND FITTINGS.

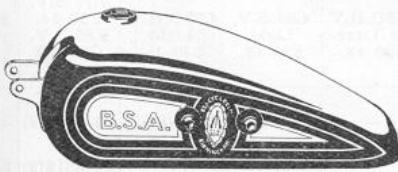
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tank, complete with fixed fittings only (B.S.A. Green) (for filler cap 24 threads per inch).	—	—	—	—	24-8673	24-8673	24-8673	—	—	—	—	—
Tank, complete with fixed fittings only (B.S.A. Green) (for filler cap 16 threads per inch).	27-8359	—	27-8359	—	24-8675	24-8675	24-8675	—	—	—	—	—
Tank, complete with fixed fittings (chromium-plated, with green top panel) (for filler cap 24 threads per in.)	—	—	—	24-8674	—	—	—	24-8674	—	—	—	—
Tank, complete with fixed fittings (chromium-plated, with green top panel) (for filler cap 16 threads per in.)	—	27-8357	—	24-8677	—	—	—	24-8677	—	—	—	—
Tank, complete with fixed fittings (B.S.A. Green) ..	—	—	—	—	—	—	—	—	15-8634	—	25-8396	—
Tank, complete with fixed fittings (nickel-plated, with green panel).	—	—	—	—	—	—	—	—	—	15-8635	—	—
Tank, complete with fixed fittings (3-gallon) ..	—	—	—	—	—	—	—	—	—	—	25-8397	26-8376
Tank Filler Cap (24 threads per inch) .. .. .	—	—	—	—	24-8490	—	24-8490	—	—	—	—	—
Tank Filler Cap (24 threads) (chromium-plated) ..	—	—	—	24-8494	—	24-8494	—	24-8494	—	—	—	—
Tank Filler Cap (16 threads per inch) .. .. .	24-8516	—	24-8516	—	24-8516	—	24-8516	—	—	—	—	—
Tank Filler Cap (16 threads) (chromium-plated) ..	—	24-8517	—	24-8517	—	24-8517	—	24-8517	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.



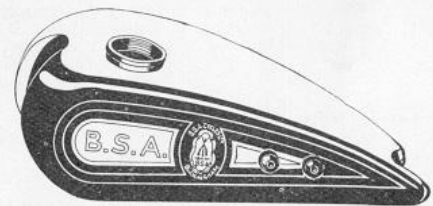
## TANK AND FITTINGS.



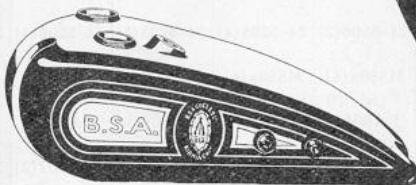
27-8357 27-8359



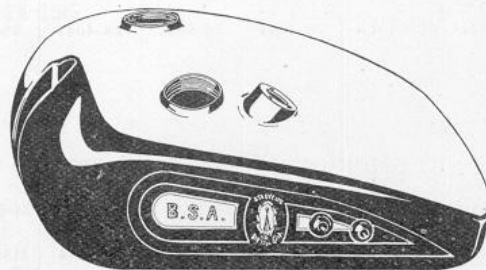
24-8490 24-8494  
24-8516 24-8517



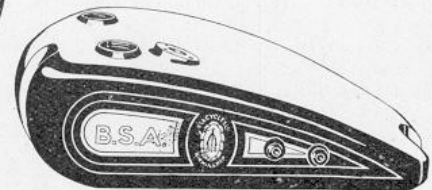
24-8673 24-8674  
24-8675 24-8677



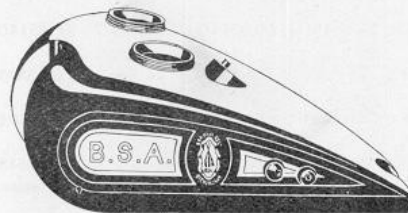
25-8396



26-8376



25-8397



15-8634 15-8635



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-15.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tank Filler Cap (internal thread) .. .. .	—	—	—	—	—	—	—	—	24-8487(2)	24-8487(2)	24-8487(2)	—
Tank Filler Cap (3-gallon tank) .. .. .	—	—	—	—	—	—	—	—	—	—	24-8516(2)	24-8516(2)
Tank Filler Cap Washer..	28-4041	28-4041	28-4041	28-4041	28-4041	28-4041	28-4041	28-4041	—	—	28-4041	28-4041
Tank Front Support Bolt	M413(2)	M413(2)	M413(2)	—	—	—	—	—	—	—	—	—
Tank Front Support Sleeve	27-8447(2)	27-8447(2)	27-8447(2)	—	—	—	—	—	—	—	—	—
Tank Support Stud (long)	—	—	—	24-5207(2)	24-5207(2)	24-5207(2)	24-5207(2)	24-5207(2)	—	—	—	—
Tank Support Stud ..	24-5205(2)	24-5205(2)	24-5205(2)	24-5206(2)	24-5206(2)	24-5206(2)	24-5206(2)	24-5206(2)	24-5205(4)	24-5205(4)	24-5206(4)	24-5206(8)
Tank Support Stud Washer	M550A(2)	M550A(2)	M550A(2)	M550A(4)	M550A(4)	M550A(4)	M550A(4)	M550A(4)	M550A(4)	M550A(4)	M550A(4)	M550A(8)
Tank Support Stud Nut ..	EA80(2)	EA80(2)	EA80(2)	EA80(4)	EA80(4)	EA80(4)	EA80(4)	EA80(4)	EA80(4)	EA80(4)	EA80(4)	EA80(8)
Tank Support Rubber Washer (front) .. ..	27-8448(2)	27-8448(2)	27-8448(2)	24-8507(2)	24-8507(2)	24-8507(2)	24-8507(2)	24-8507(2)	24-8506(2)	24-8506(2)	24-8507(2)	24-8506(4)
Tank Support Rubber Washer (rear) .. ..	27-8474(2)	27-8474(2)	27-8474(2)	24-8514(2)	24-8514(2)	24-8514(2)	24-8514(2)	24-8514(2)	24-8506(2)	24-8506(2)	24-8507(2)	26-8406(4)
Tank Petrol Filter.. ..	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	24-8503	—
Tank Petrol Filter Washer	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	24-8504	—
Tank Petrol Tap (one-way)	27-8515	27-8515	27-8515	27-8515	27-8515	—	27-8515	27-8515	27-8515	27-8515	—	—
Tank Petrol Tap (two-way)	—	—	—	—	—	Price on a application. 15-8401	—	—	—	—	15-8401	15-8401
Tank Petrol Tap (one-way) (3-gallon tank) .. ..	—	—	—	—	—	Price on a application. —	—	—	—	—	—	27-8515 Price on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.



24-8487



24-8516



28-4041



M413



27-8447



24-5205  
24-5206  
24-5207



M550A



EA80



27-8448  
24-8504



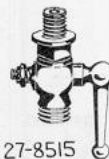
24-8506 24-8507  
24-8514



27-8474



24-8503



27-8515



15-8401

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

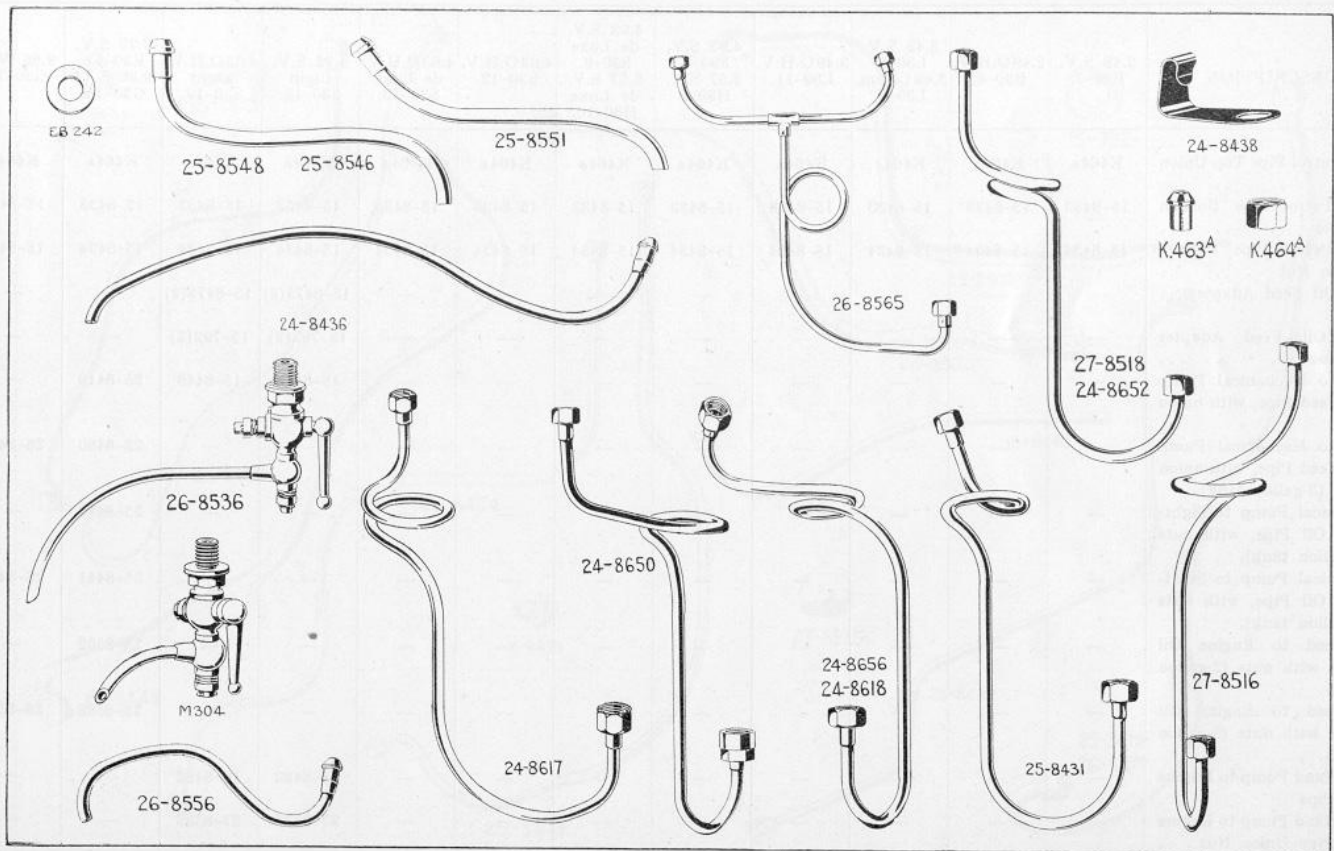
### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tank Petrol Tap Washer..	EB242	EB242	EB242	EB242	EB242	EB242	EB242	EB242	EB242	EB242	EB242	EB242
Tank Priming Pipe (rear) complete (7.70h.p. 2-gal- lon tank).	—	—	—	—	—	—	—	—	—	—	25-8546	—
Tank Priming Pipe (rear) complete (9.86h.p. 2-gal- lon tank).	—	—	—	—	—	—	—	—	—	—	25-8551	—
Tank Priming Pipe (rear) complete (7.70h.p. 3-gal- lon tank).	—	—	—	—	—	—	—	—	—	—	25-8551	—
Tank Priming Pipe (rear) complete (9.86h.p. 3-gal- lon tank).	—	—	—	—	—	—	—	—	—	—	25-8548	26-8556
Tank Priming Pipe complete	—	—	—	—	—	24-8436	—	—	—	—	—	—
Tank Priming Pipe Clip ..	—	—	—	—	—	24-8438	—	—	—	—	—	—
Tank Priming Pipe Nipple	—	—	—	—	—	K463A	—	—	—	—	K463A	K463A
Tank Priming Pipe Union Nut .. .. .	—	—	—	—	—	K464A	—	—	—	—	K464A	K464A
Tank Petrol Priming Tap (front) (2-gallon) ..	—	—	—	—	—	—	—	—	—	—	M304	—
Tank Petrol Priming Tap (front) (3-gallon) ..	—	—	—	—	—	—	—	—	—	—	Price on appli cation. 26-8536	26-8536
Tank Petrol Pipe complete	27-8516	27-8518	27-8516	24-8617	24-8656	24-8618	24-8617	24-8617	24-8650	24-8652	Price on a pplication. 25-8431	—
Tank Petrol Pipe complete (3-gallon tank) .. ..	—	—	—	—	—	—	—	—	—	—	25-8431	26-8565
Tank Petrol Pipe Top Nipple	K463A	K463A	K463A	K463A	K463A	K463A	K463A	K463A	K463A	K463A	K463A	K463A

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

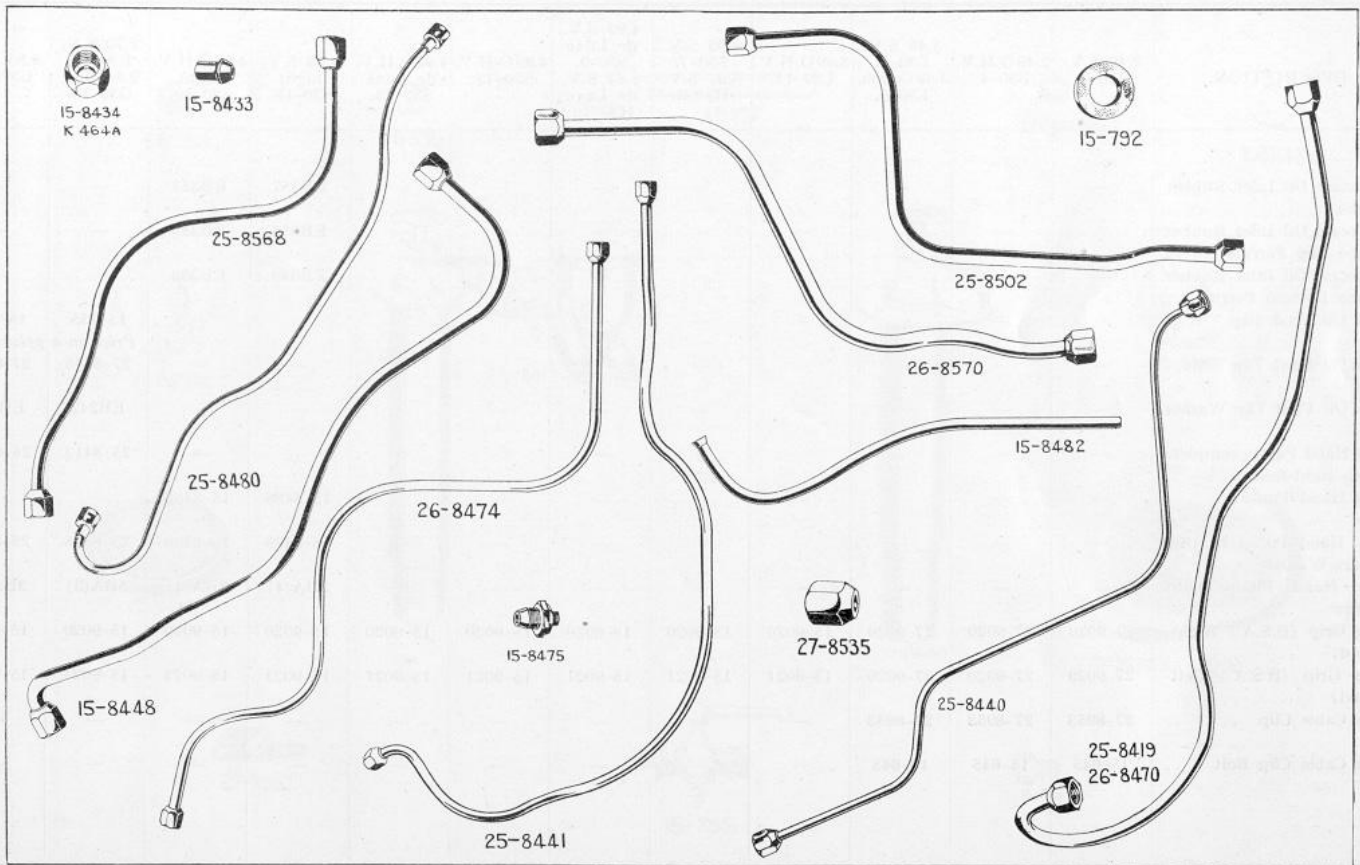
### Tank and Fittings—continued.

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DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tank Petrol Pipe Top Union Nut .. .. .	K464A	K464A	K464A	K464A	K464A	K464A	K464A	K464A	K464A	K464A	K464A	K464A
Tank Petrol Pipe Bottom Nipple .. .. .	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433	15-8433
Tank Petrol Pipe Bottom Union Nut .. .. .	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434	15-8434
Tank Oil Feed Adapter ..	—	—	—	—	—	—	—	—	15-8475(2)	15-8475(2)	—	—
Tank Oil Feed Adapter Washer .. .. .	—	—	—	—	—	—	—	—	15-792(2)	15-792(2)	—	—
Tank to Mechanical Pump Oil Feed Pipe, with union nuts.	—	—	—	—	—	—	—	—	15-8448	15-8448	25-8419	—
Tank to Mechanical Pump Oil Feed Pipe, with union nuts (3-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-8480	26-8470
Mechanical Pump to Sight-feed Oil Pipe, with nuts (2-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-8440	—
Mechanical Pump to Sight-feed Oil Pipe, with nuts (3-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-8441	26-8474
Sight-feed to Engine Oil Pipe, with nuts (2-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-8502	—
Sight-feed to Engine Oil Pipe, with nuts (3-gallon tank).	—	—	—	—	—	—	—	—	—	—	25-8568	26-8570
Tank Hand Pump to Engine Oil Pipe .. .. .	—	—	—	—	—	—	—	—	15-8482	15-8482	—	—
Tank Hand Pump to Engine Oil Pipe Union Nut ..	—	—	—	—	—	—	—	—	27-8535	27-8535	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

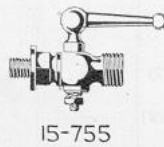
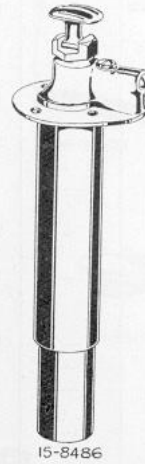
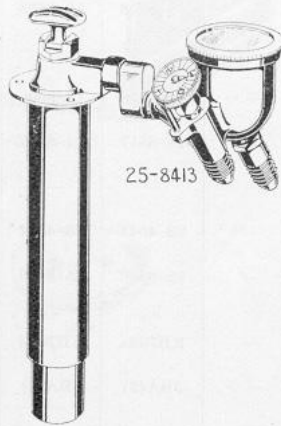
### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Crankcase Oil Inlet Rubber Tube .. .. .	—	—	—	—	—	—	—	—	EB357	EB357	—	—
Crankcase Oil Inlet Rubber Tube Top Ferrule ..	—	—	—	—	—	—	—	—	EB358	EB358	—	—
Crankcase Oil Inlet Rubber Tube Bottom Ferrule ..	—	—	—	—	—	—	—	—	EB359	EB359	—	—
Tank Oil Feed Tap ..	—	—	—	—	—	—	—	—	—	—	15-755 Price on application.	15-755 27-8545
Tank Oil Feed Tap Cone..	—	—	—	—	—	—	—	—	—	—	EB242	EB242
Tank Oil Feed Tap Washer	—	—	—	—	—	—	—	—	—	—	25-8413	25-8413
Tank Hand Pump, complete with sight-feed .. ..	—	—	—	—	—	—	—	—	15-8486	15-8486	—	—
Tank Hand Pump .. ..	—	—	—	—	—	—	—	—	15-8499	15-8499	25-8555	25-8555
Tank Hand Pump Leather Joint Washer .. ..	—	—	—	—	—	—	—	—	3BA(4)	3BA(4)	3BA(3)	3BA(3)
Tank Hand Pump Joint Screw .. .. .	—	—	—	—	—	—	—	—	15-9020	15-9020	15-9020	15-9020
Knee Grip (B.S.A.) (right-hand) .. .. .	27-9020	27-9020	27-9020	15-9020	15-9020	15-9020	15-9020	15-9020	15-9020	15-9020	15-9020	15-9020
Knee Grip (B.S.A.) (left-hand) .. .. .	27-9020	27-9020	27-9020	15-9021	15-9021	15-9021	15-9021	15-9021	15-9021	15-9021	15-9021	15-9021
Tank Cable Clip .. ..	27-8953	27-8953	27-8953	—	—	—	—	—	—	—	—	—
Tank Cable Clip Bolt ..	15-645	15-645	15-645	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

# TANK AND FITTINGS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

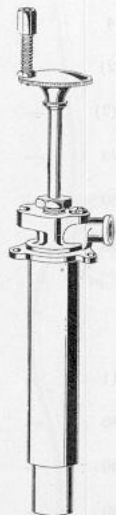
### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

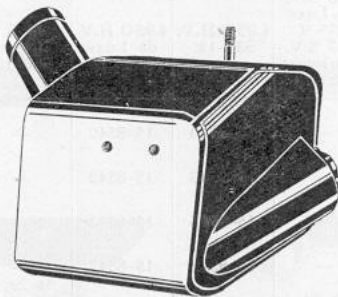
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>AUXILIARY OIL TANK.</b>												
Oil Tank (complete assembly, with filler cap, pump, clips, oil pipe, foot pedal, and control cable).	—	—	—	15-8508	—	—	15-8508	15-8508	—	24-8548	—	—
Oil Tank, with fixed fittings only .. .. .	—	—	—	15-8509	—	—	15-8509	15-8509	—	15-8506	—	—
Oil Tank Filler Cap ..	—	—	—	24-8517	—	—	24-8517	24-8517	—	S126	—	—
Oil Tank Filler Cap Chain..	—	—	—	—	—	—	—	—	—	B741	—	—
Oil Tank Filler Cap Washer	—	—	—	28-4041	—	—	28-4041	28-4041	—	—	—	—
Oil Tank Pressure Feed Pump, complete with cable adjuster.	—	—	—	15-8490	—	—	15-8490	15-8490	—	15-8490	—	—
Oil Tank and Pump Leather Joint Washer .. ..	—	—	—	EB708A	—	—	EB708A	EB708A	—	EB708A	—	—
Oil Tank and Pump Joint Screw .. .. .	—	—	—	3BA(3)	—	—	3BA(3)	3BA(3)	—	3BA(3)	—	—
Oil Tank Top Stud ..	—	—	—	—	—	—	—	—	—	15-8535	—	—
Oil Tank Top Stud Washer	—	—	—	—	—	—	—	—	—	M550A	—	—
Oil Tank Top Stud Nut ..	—	—	—	—	—	—	—	—	—	EA80	—	—
Oil Tank Top Bolt ..	—	—	—	15-492(2)	—	—	15-492(2)	15-492(2)	—	—	—	—
Oil Tank Top Bolt Washer	—	—	—	24-8784(2)	—	—	24-8784(2)	24-8784(2)	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.



15-8490



15-8506



S126



EB708A  
M1550A



15-482



15-8535



28-4041



15-8509



24-8517



24-8784



EA 80



3 BA



8741

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

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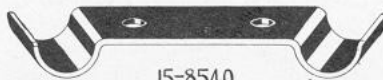
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Tank Backstay Clip ..	—	—	—	15-8540	—	—	15-8540	15-8540	—	24-8580	—	—
Oil Tank Backstay Clip Packing Washer .. ..	—	—	—	15-8543	—	—	15-8543	15-8543	—	15-8541	—	—
Oil Tank Seat Tube Clip	—	—	—	15-8545	—	—	15-8545	15-8545	—	15-8544	—	—
Oil Tank Seat Tube Clip Washer .. ..	—	—	—	15-8542	—	—	15-8542	15-8542	—	15-824	—	—
Oil Tank Seat Tube Bolt	—	—	—	15-492	—	—	15-492	15-492	—	K365(2)	—	—
Oil Tank Seat Tube Bolt Washer .. ..	—	—	—	24-8784	—	—	24-8784	24-8784	—	M550A(2)	—	—
Oil Tank Pump Elbow ..	—	—	—	27-8575	—	—	27-8575	27-8575	—	27-8575	—	—
Oil Tank Pump Elbow Washer .. ..	—	—	—	27-8580	—	—	27-8580	27-8580	—	27-8580	—	—
Oil Tank Pump Delivery Pipe, with nuts (when magneto fitted).	—	—	—	24-8581	—	—	24-8581	24-8581	—	24-8588	—	—
Oil Tank Pump Delivery Pipe, with nuts (when magdyno fitted).	—	—	—	24-8582	—	—	24-8582	24-8582	—	—	—	—
Oil Tank Delivery Pipe Adapter .. ..	—	—	—	27-8511	—	—	27-8511	27-8511	—	27-8511	—	—
Oil Tank Delivery Pipe Adapter Washer .. ..	—	—	—	27-8580	—	—	27-8580	27-8580	—	27-8580	—	—
Oil Pump Foot Pedal, with cable stud .. ..	—	—	—	24-8590	—	—	24-8590	24-8590	—	24-8590	—	—
Foot Pedal Grease Nipple ..	—	—	—	28-2080	—	—	28-2080	28-2080	—	28-2080	—	—
Oil Pump Foot Pedal Cable Stud .. ..	—	—	—	15-5680	—	—	15-5680	15-5680	—	15-5680	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 263.

# TANK AND FITTINGS.



15-8543



15-8540



24-8580



15-8541



15-8542



15-8545



15-8544



15-824



24-8581  
24-8582



15-492



27-8575



K365



24-8583



24-8784



27-8511



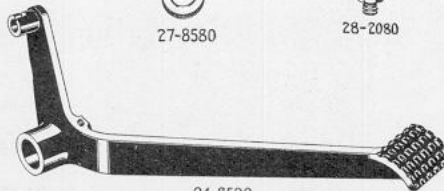
27-8580



28-2080



M550A



24-8590



15-5680

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16
Oil Pump Foot Pedal Spindle	—	—	—	24-8593	—	—	24-8593	24-8593	—	24-8594	—	—
Oil Pump Foot Pedal Spindle Washer ..	—	—	—	M101A	—	—	M101A	M101A	—	K164	—	—
Oil Pump Foot Pedal Spindle Nut ..	—	—	—	EB171	—	—	EB171	EB171	—	EB171	—	—
Oil Pump Foot Pedal Stop Plate ..	—	—	—	24-8612	—	—	24-8612	24-8612	—	24-8613	—	—
Oil Pump Foot Pedal Spindle Supp't Clip (front)	—	—	—	24-8599	—	—	24-8599	24-8599	—	—	—	—
Oil Pump Foot Pedal Spindle Supp't Clip (rear)	—	—	—	24-8596	—	—	24-8596	24-8596	—	—	—	—
Foot Pedal Spindle Support Clip (inside) ..	—	—	—	—	—	—	—	—	—	24-8597	—	—
Foot Pedal Spindle Support Clip (outside) ..	—	—	—	—	—	—	—	—	—	24-8600	—	—
Foot Pedal Spindle Support Clip Bolt ..	—	—	—	15-518(2)	—	—	15-518(2)	15-518(2)	—	15-518	—	—
Foot Pedal Spindle Support Clip Spring Washer ..	—	—	—	24-8784(2)	—	—	24-8784(2)	24-8784(2)	—	24-8784	—	—
Foot Pedal Spindle Support Clip Bolt Nut ..	—	—	—	EA80(2)	—	—	EA80(2)	EA80(2)	—	EA80	—	—
Foot Pedal Spindle Support Clip Spring Washer (top)	—	—	—	—	—	—	—	—	—	K51A	—	—
Foot Pedal Spindle Support Clip Nut (top) ..	—	—	—	—	—	—	—	—	—	EB106	—	—
Foot Pedal Control Cable Stop Clip ..	—	—	—	24-8602	—	—	24-8602	24-8602	—	24-8602	—	—
Foot Pedal Control Cable Stop ..	—	—	—	24-8605	—	—	24-8605	24-8605	—	24-8605	—	—
Foot Pedal Control Cable Stop Spring Washer ..	—	—	—	24-8784	—	—	24-8784	24-8784	—	24-8784	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.



24-8593



24-8612



24-8613



24-8594



15-518



M101A  
K164



EB171  
EA80  
EB106



K51<sup>A</sup>  
24-8784



24-8605



24-8599



24-8602



24-8596  
24-8597  
24-8600

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

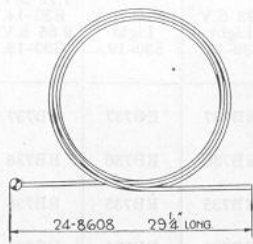
### Tank and Fittings—continued.

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DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-1C.	7.70 S.V. F30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Foot Pedal Control Cable Stop Nut .. ..	—	—	—	EA80	—	—	EA80	EA80	—	EA80	—	—
Foot Pedal Control Cable and Cover complete ..	—	—	—	24-8607	—	—	24-8607	24-8607	—	24-8607	—	—
Foot Pedal Control Cable..	—	—	—	24-8608	—	—	24-8608	24-8608	—	24-8608	—	—
Foot Pedal Control Cable Cover .. ..	—	—	—	24-8610	—	—	24-8610	24-8610	—	24-8610	—	—
Foot Pedal Control Cable Adjuster .. ..	—	—	—	A202	—	—	A202	A202	—	A202	—	—
Foot Pedal Control Cable Adjuster Nut .. ..	—	—	—	A223	—	—	A223	A223	—	A223	—	—
Foot Pedal Control Cable Cover Cap .. ..	—	—	—	K466	—	—	K466	K46C	—	K466	—	—
Foot Pedal Control Cable Nipple (pedal) .. ..	—	—	—	15-922	—	—	15-922	15-922	—	15-922	—	—
Foot Pedal Control Cable Nipple (pump) .. ..	—	—	—	EA128	—	—	EA128	EA128	—	EA128	—	—
<b>DETAILS OF HAND PUMP, SIGHT-FEED, AND AUXILIARY OIL TANK PUMP.</b>												
Pump Head and Barrel (hand pump) .. ..	—	—	—	—	—	—	—	—	15-8550	15-8550	25-8554	25-8554
Pump Head and Barrel (auxiliary oil tank) ..	—	—	—	6920	—	—	6920	6920	—	6920	—	—
Pump Barrel Joint Washer (hand pump) .. ..	—	—	—	—	—	—	—	—	15-8499	15-8499	25-8555	25-8555
Pump Barrel Joint Washer (auxiliary oil tank) ..	—	—	—	EB708A	—	—	EB708A	EB708A	—	EB708A	—	—
Pump Barrel Joint Washer Screw .. ..	—	—	—	3BA(3)	—	—	3BA(3)	3BA(3)	—	—	3BA(3)	3BA(3)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268

# TANK AND FITTINGS.



15-922

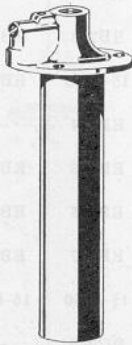
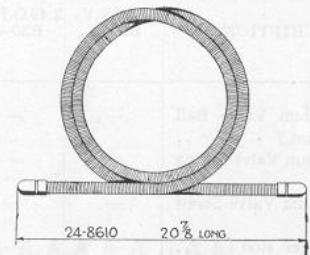
EA80

EA128

K466

A202

A223



15-8550



15-8499

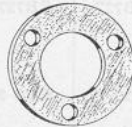


25-8554

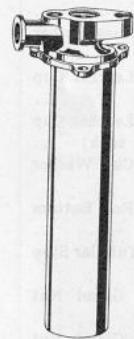


EB708A

3BA



25-8555



6920



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Pump Vacuum Valve Ball ( $\frac{1}{8}$ in. diam.) .. ..	—	—	—	EB737	—	—	EB737	EB737	EB737	EB737	EB737	EB737
Pump Vacuum Valve Spring	—	—	—	EB736	—	Price on application.	EB736	EB736	EB736	EB736	EB736	EB736
Pump Vacuum Valve Screw	—	—	—	EB735	—	—	EB735	EB735	EB735	EB735	EB735	EB735
Pump Plunger Rod ..	—	—	—	EB721	—	—	EB721	EB721	EB721	EB721	EB721	EB721
Pump Plunger Knob (hand pump) .. ..	—	—	—	—	—	—	—	—	15-8553	15-8553	15-8553	15-8553
Pump Plunger Knob (auxiliary oil tank) .. ..	—	—	—	6920-4	—	—	6920-4	6920-4	—	6920-4	—	—
Pump Plunger Brass Washer	—	—	—	EB723	—	—	EB723	EB723	EB723	EB723	EB723	EB723
Pump Plunger Leather Cup (hand pump) .. ..	—	—	—	—	—	—	—	—	15-8558	15-8558	EB724	EB724
Pump Plunger Leather Cup (auxiliary oil tank) .. ..	—	—	—	EB724	—	—	EB724	EB724	—	EB724	—	—
Pump Plunger Cup Washer	—	—	—	EB725	—	—	EB725	EB725	EB725	EB725	EB725	EB725
Pump Plunger Rod Bottom Nut .. ..	—	—	—	EB726	—	—	EB726	EB726	EB726	EB726	EB726	EB726
Pump Plunger Tubular Stop	—	—	—	EB727	—	—	EB727	EB727	EB727	EB727	EB727	EB727
Pump Plunger Gland Nut (hand pump) .. ..	—	—	—	—	—	—	—	—	15-8556	15-8556	15-8556	15-8556
Pump Plunger Gland Nut (auxiliary oil tank) .. ..	—	—	—	6920-3	—	—	6920-3	6920-3	—	6920-3	—	—
Pump Plunger Washers and Packing .. ..	—	—	—	L7	—	—	L7	L7	L7	L7	L7	L7
Pump Plunger Spring ..	—	—	—	EB728	—	—	EB728	EB728	EB728	EB728	EB728	EB728

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

## TANK AND FITTINGS.

EB736

EB723

EB735

EB721

EB724  
15-8558

EB728

15-8553

6920-4

EB725

15-8556

6920-3

L7

EB726

EB727

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Pump Plunger Seat, with extension (hand pump) ..	—	—	—	—	—	—	—	—	25-8518	25-8518	25-8518	25-8518
Pump Plunger Spring Seat, with extension (auxiliary oil tank).	—	—	—	EB729A	—	—	EB729A	EB729A	—	EB729A	—	—
Pump Barrel Bottom	—	—	—	EB730	—	—	EB730	EB730	EB730	EB730	EB730	EB730
Strainer Gauze .. ..	—	—	—	—	—	—	—	—	15-8557	15-8557	—	—
Pump Plug Screw .. ..	—	—	—	—	—	—	—	—	—	—	—	—
Oil Sight Feed Body and Cup, with fittings ..	—	—	—	—	—	—	—	—	—	—	25-8560	25-8560
Oil Sight Feed Body and Cup, less fittings ..	—	—	—	—	—	—	—	—	—	—	25-8561	25-8561
Oil Sight Feed Adjusting Screw complete .. ..	—	—	—	—	—	—	—	—	—	—	EB709	EB709
Oil Sight Feed Regulating Screw Finger .. ..	—	—	—	—	—	—	—	—	—	—	2697	2697
Oil Sight Feed Regulating Screw Finger Screw ..	—	—	—	—	—	—	—	—	—	—	2056	2056
Oil Sight Feed Regulating Screw Gland Washer ..	—	—	—	—	—	—	—	—	—	—	EB711	EB711
Oil Sight Feed Regulating Screw Gland Nut ..	—	—	—	—	—	—	—	—	—	—	EB712	EB712
Oil Sight Feed Ratchet Spring .. ..	—	—	—	—	—	—	—	—	—	—	EB709A	EB709A
Oil Sight Feed Ratchet Plunger .. ..	—	—	—	—	—	—	—	—	—	—	761	761
Oil Sight Feed Glass ..	—	—	—	—	—	—	—	—	—	—	634	634
Oil Sight Feed Glass Paper Washer .. ..	—	—	—	—	—	—	—	—	—	—	P5	P5

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 268.

# TANK AND FITTINGS.



EB729  
1" LONG  
25-8518  
1 5/8" LONG



EB730



15-8557



EB709



2697



2056



25-8561



EB709A



761



634



EB711



EB712



P5

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tank and Fittings—continued.

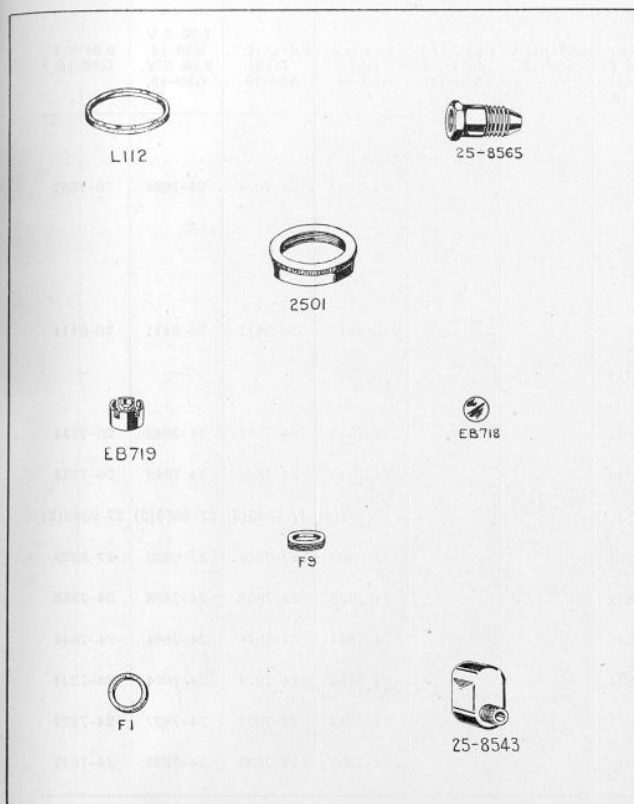
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Oil Sight Feed Glass Leather Washer .. .. .	—	—	—	—	—	—	—	—	—	—	L112	L112
Oil Sight Feed Cap ..	—	—	—	—	—	—	—	—	—	—	2501	2501
Oil Sight Feed Non-return Valve Body .. ..	—	—	—	—	—	—	—	—	—	—	25-8565	25-8565
Oil Sight Feed Non-return Valve Seating .. ..	—	—	—	—	—	—	—	—	—	—	EB719	EB719
Oil Sight Feed Non-return Valve Disc .. .. .	—	—	—	—	—	—	—	—	—	—	EB718	EB718
Oil Sight Feed Non-return Valve Body Washer ..	—	—	—	—	—	—	—	—	—	—	F1	F1
Oil Sight Feed and Pump Barrel Joint Washer ..	—	—	—	—	—	—	—	—	—	—	F9(2)	F9(2)
Oil Sight Feed and Pump Barrel Elbow .. . . .	—	—	—	—	—	—	—	—	—	—	25-8543	25-8543

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

Except where shown otherwise prices are for single components and not per set.

## TANK AND FITTINGS.



## B.S.A. Spanners.



B.S.A. Spanners are used all over the world. They are manufactured from steel drop forgings, carefully hardened and tempered, and finished in carbonia black with polished cheeks. They give the best possible service always, and last a lifetime.

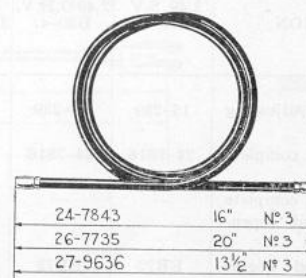
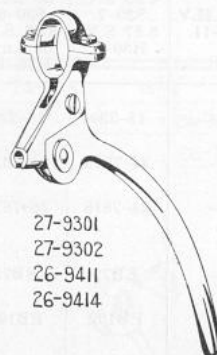
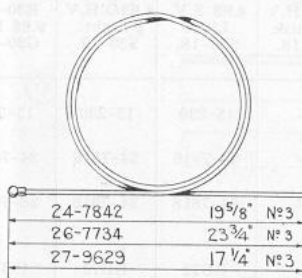
Look for the "piled arms" trademark on every spanner. Sizes from  $\frac{1}{8}$ " to 1", single and double-ended.

## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-18.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>FRONT HAND BRAKE CONTROL.</b>												
Front Brake Control, complete with cable, cover, and adjusting sleeve.	27-8031	—	27-8031	—	24-7694	—	—	—	24-7694	24-7694	24-7694	26-7652
Front Brake Control, complete with cable, cover, and adjusting sleeve (chromium-plated).	—	27-8030	—	—	—	24-7696	—	—	—	—	—	—
Front Brake Control, less cable, cover, and sleeve.	27-9301	—	27-9301	—	26-9411	—	—	—	26-9411	26-9411	26-9411	26-9411
Front Brake Control, less cable, cover, and sleeve (chromium-plated).	—	27-9302	—	—	—	26-9414	—	—	—	—	—	—
Front Brake Cable ..	27-9629	27-9629	27-9629	—	24-7842	24-7842	—	—	24-7842	24-7842	24-7842	26-7734
Front Brake Cable Cover..	27-9636	27-9636	27-9636	—	24-7843	24-7843	—	—	24-7843	24-7843	24-7843	26-7735
Front Brake Cable Cover Cap .. .. .	27-9353(2)	27-9353(2)	27-9353(2)	—	27-9353(2)	27-9353(2)	—	—	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
Front Brake Cable Ball Nipple (brake end) ..	27-9329	27-9329	27-9329	—	27-9329	27-9329	—	—	27-9329	27-9329	27-9329	27-9329
Front Brake Cable Quick Adjusting Screw .. ..	24-7838	24-7838	24-7838	—	24-7838	24-7838	—	—	24-7838	24-7838	24-7838	24-7838
Front Brake Cable Quick Adjusting Screw Locknut	24-7844	24-7844	24-7844	—	24-7844	24-7844	—	—	24-7844	24-7844	24-7844	24-7844
Front Brake Rod Outer Sleeve .. .. .	27-7943	27-7943	27-7943	—	24-7824	24-7824	—	—	24-7824	24-7824	24-7824	24-7824
Front Brake Rod Outer Sleeve (open-type mudg'd)	—	—	—	—	24-7827	24-7827	—	—	24-7827	24-7827	24-7827	24-7827
Front Brake Rod Adjusting Sleeve .. .. .	24-7832	24-7832	24-7832	—	24-7832	24-7832	—	—	24-7832	24-7832	24-7832	24-7832

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Handlebar and Foot Front Brake Controls—continued.

When no figures in brackets are shown one part constitutes a set.

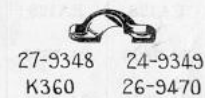
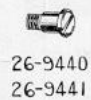
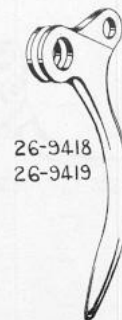
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Rod Adjusting Sleeve Nut .. ..	15-239	15-239	15-239	—	15-239	15-239	—	—	15-239	15-239	15-239	15-239
Front Brake Rod, complete with toggle end .. ..	24-7816	24-7816	24-7816	—	24-7816	24-7815	—	—	24-7816	24-7816	24-7815	24-7815
Front Brake Rod, complete with toggle end (open-type mudguard).	—	—	—	—	24-7818	26-7670	—	—	24-7818	24-7818	26-7670	26-7668
Front Brake Rod Toggle End Screw .. ..	EB72	EB72	EB72	—	EB72	EB72	—	—	EB72	EB72	EB72	EB72
Front Brake Rod Toggle End Screw Nut .. ..	EB102	EB102	EB102	—	EB102	EB102	—	—	EB102	EB102	EB102	EB102
Front Brake Rod Toggle End Screw Spring Washer	K197	K197	K197	—	K197	K197	—	—	K197	K197	K197	K197
Front Brake Cable Spring ..	24-7835	24-7835	24-7835	—	24-7835	24-7835	—	—	24-7835	24-7835	24-7835	24-7835
Front Brake Control Lever	26-9418	26-9419	26-9418	—	26-9418	26-9419	—	—	26-9418	26-9418	26-9418	26-9418
Front Brake Control Lever Roller .. ..	26-9481	26-9483	26-9481	—	26-9481	26-9483	—	—	26-9481	26-9481	26-9481	26-9481
Front Brake Control Lever Body .. ..	27-9340	27-9341	27-9340	—	26-9424	26-9425	—	—	26-9424	26-9424	26-9424	26-9424
Front Brake Control Lever Fulcrum Pin .. ..	26-9440	26-9441	26-9440	—	26-9440	26-9441	—	—	26-9440	26-9440	26-9440	26-9440
Front Brake Control Lever Fulcrum Pin Nut .. ..	A223	26-9442	A223	—	A223	26-9442	—	—	A223	A223	A223	A223
Front Brake Control Body Clip .. ..	27-9348	27-9349	27-9348	—	K360	26-9470	—	—	K360	K360	K360	K360
Front Brake Control Body Clip Screw .. ..	EB379(2)	EB379(2)	EB379(2)	—	EB379(2)	EB379(2)	—	—	EB379(2)	EB379(2)	EB379(2)	EB379(2)
Front Brake Control Cable Gripping Pin .. ..	26-9431	26-9433	26-9431	—	26-9431	26-9433	—	—	26-9431	25-9431	26-9431	26-9431

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.



	24-7815	18 <sup>7</sup> / <sub>8</sub> "		
	24-7816	17 <sup>1</sup> / <sub>8</sub> "	24-7818	17 <sup>15</sup> / <sub>16</sub> "
	26-7670	19 <sup>11</sup> / <sub>16</sub> "	26-7668	20 <sup>3</sup> / <sub>16</sub> "



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar and Foot Front Brake Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Control Cable	26-9461	26-9462	26-9461	—	26-9461	26-9462	—	—	26-9461	26-9461	26-9461	26-9461
Gripping Pin Washer ..	EB116	15-241	EB116	—	EB116	15-241	—	—	EB116	EB116	EB116	EB116
Front Brake Control Cable												
Gripping Pin Nut ..												

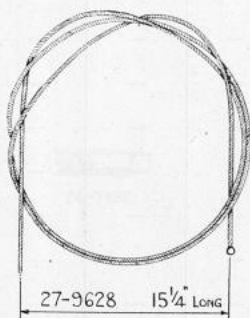
#### FRONT BRAKE CONTROL ON EARLY 1930 MODELS.

Front Brake Control, complete with cable and cover	27-8027	27-8026	27-8027	—	—	—	—	—	—	—	—	—
Front Brake Control, less cable and cover ..	27-8029	27-8028	27-8029	—	—	—	—	—	—	—	—	—
Front Brake Cable and Cover, complete with adjuster.	27-9615	27-9615	27-9615	—	—	—	—	—	—	—	—	—
Front Brake Cable ..	27-9628	27-9628	27-9628	—	—	—	—	—	—	—	—	—
Front Brake Cable Cover..	27-9635	27-9635	27-9635	—	—	—	—	—	—	—	—	—
Front Brake Cable Cover Cap .. ..	K466(2)	K466(2)	K466(2)	—	—	—	—	—	—	—	—	—
Front Brake Cable Nipple (control end) ..	27-9637	27-9637	27-9637	—	—	—	—	—	—	—	—	—
Front Brake Cable Nipple (brake end) ..	EA128	EA128	EA128	—	—	—	—	—	—	—	—	—
Front Brake Cable Quick Adjusting Screw..	24-7836	24-7836	24-7836	—	—	—	—	—	—	—	—	—
Front Brake Cable Quick Adjusting Screw Locknut	24-7844	24-7844	24-7844	—	—	—	—	—	—	—	—	—
Front Brake Rod Outer Sleeve .. ..	27-7943	27-7943	27-7943	—	—	—	—	—	—	—	—	—

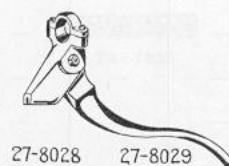
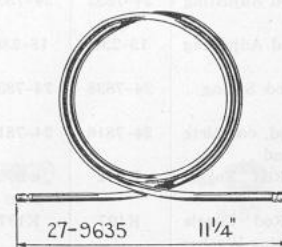
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

# HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.

26-9462  
26-9461



EB116



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

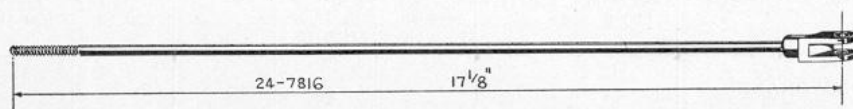
### Handlebar and Foot Front Brake Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Rod Adjusting Sleeve .. .. .	24-7832	24-7832	24-7832	—	—	—	—	—	—	—	—	—
Front Brake Rod Adjusting Sleeve Nut .. .. .	15-239	15-239	15-239	—	—	—	—	—	—	—	—	—
Front Brake Rod Spring..	24-7835	24-7835	24-7835	—	—	—	—	—	—	—	—	—
Front Brake Rod, complete with toggle end .. ..	24-7816	24-7816	24-7816	—	—	—	—	—	—	—	—	—
Front Brake Rod Toggle End Screw .. .. .	EB72	EB72	EB72	—	—	—	—	—	—	—	—	—
Front Brake Rod Toggle End Screw Spring Washer	K197	K197	K197	—	—	—	—	—	—	—	—	—
Front Brake Rod Toggle End Screw Nut .. ..	EB102	EB102	EB102	—	—	—	—	—	—	—	—	—
Front Brake Control Lever	27-9659	27-9660	27-9659	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Body	27-9645	27-9646	27-9645	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Body Clip .. .. .	27-7723	27-7724	27-7723	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Body Clip Screw .. ..	27-7726(2)	27-7726(2)	27-7726(2)	—	—	—	—	—	—	—	—	—
Front Brake Control Cover Stop .. .. .	27-9653	27-9654	27-9653	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Fulcrum Pin .. .. .	27-9664	27-9665	27-9664	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Fulcrum Pin Sleeve .. ..	27-9675	27-9676	27-9675	—	—	—	—	—	—	—	—	—
Front Brake Control Lever Fulcrum Pin Nut .. .. .	27-9669	27-9670	27-9669	—	—	—	—	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

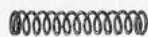
## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.



24-7832



EB102  
15-239  
27-9669  
27-9670



24-7835



EB 72



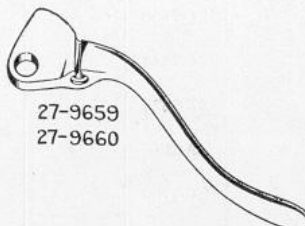
K197



27-9645  
27-9646



27-7723  
27-7724



27-9659  
27-9660



27-7726



27-9653  
27-9654



27-9664  
27-9665



27-9675  
27-9676

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

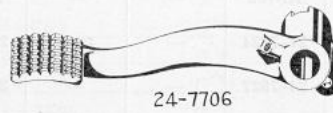
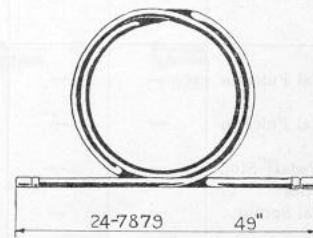
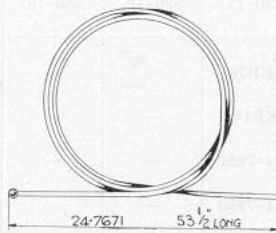
# Handlebar and Foot Front Brake Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>FOOT CONTROL FOR FRONT BRAKE.</b>												
Front Brake Foot Control, complete with pedal, cable, cover, and toggle end.	—	—	—	24-7714	—	—	24-7714	24-7714	—	—	—	—
Front Brake Foot Control, Cable and Cover complete	—	—	—	24-7878	—	—	24-7878	24-7878	—	—	—	—
Front Brake Cable ..	—	—	—	24-7671	—	—	24-7671	24-7671	—	—	—	—
Front Brake Cable Cover..	—	—	—	24-7879	—	—	24-7879	24-7879	—	—	—	—
Front Brake Cable Cover Cap .. .. .	—	—	—	27-9353(2)	—	—	27-9353(2)	27-9353(2)	—	—	—	—
Front Brake Cable Nipple (lever end) .. ..	—	—	—	M262	—	—	M262	M262	—	—	—	—
Front Brake Cable Ball Nipple (brake end) ..	—	—	—	24-7729	—	—	24-7729	24-7729	—	—	—	—
Front Brake Cable Quick Adjusting Screw .. ..	—	—	—	24-7838	—	—	24-7838	24-7838	—	—	—	—
Front Brake Cable Quick Adjusting Screw Locknut	—	—	—	24-7844	—	—	24-7844	24-7844	—	—	—	—
Front Brake Cable Adjusting Screw (frame) .. ..	—	—	—	27-9320	—	—	27-9320	27-9320	—	—	—	—
Front Brake Cable Adjusting Screw Nut (frame) ..	—	—	—	A223	—	—	A223	A223	—	—	—	—
Front Brake Pedal ..	—	—	—	24-7706	—	—	24-7706	24-7706	—	—	—	—
Front Brake Pedal Grease Nipple .. .. .	—	—	—	28-2080	—	—	28-2080	28-2080	—	—	—	—
Front Brake Pedal Fulcrum Bolt .. .. .	—	—	—	24-7708	—	—	24-7708	24-7708	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

# HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Handlebar and Foot Front Brake Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Pedal Fulcrum Bolt Washer .. ..	—	—	—	EB76	—	—	EB76	EB76	—	—	—	—
Front Brake Pedal Fulcrum Bolt Nut .. ..	—	—	—	EB141	—	—	EB141	EB141	—	—	—	—
Front Brake Pedal Stop Washer, with peg ..	—	—	—	24-7854	—	—	24-7854	24-7854	—	—	—	—
Front Brake Pedal Spring ..	—	—	—	24-7850	—	—	24-7850	24-7850	—	—	—	—
Front Brake Cable Toggle End .. ..	—	—	—	M261A	—	—	M261A	M261A	—	—	—	—
Front Brake Cable Toggle End Screw .. ..	—	—	—	EB72	—	—	EB72	EB72	—	—	—	—
Front Brake Cable Toggle End Screw Nut .. ..	—	—	—	EB102	—	—	EB102	EB102	—	—	—	—
Front Brake Rod Outer Sleeve .. ..	—	—	—	24-7824	—	—	24-7824	24-7824	—	—	—	—
Front Brake Rod Outer Sleeve (open-type mudg'd)	—	—	—	24-7827	—	—	24-7827	24-7827	—	—	—	—
Front Brake Rod Adjusting Sleeve .. ..	—	—	—	24-7832	—	—	24-7832	24-7832	—	—	—	—
Front Brake Rod Adjusting Sleeve Nut .. ..	—	—	—	15-239	—	—	15-239	15-239	—	—	—	—
Front Brake Rod, with toggle end .. ..	—	—	—	24-7816	—	—	24-7816	24-7815	—	—	—	—
Front Brake Rod, with toggle end (open-type mudguard.	—	—	—	24-7818	—	—	24-7818	26-7670	—	—	—	—
Front Brake Rod Toggle End Screw .. ..	—	—	—	EB72	—	—	EB72	EB72	—	—	—	—
Front Brake Rod Toggle End Screw Spring Washer	—	—	—	K197	—	—	K197	K197	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

# HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.



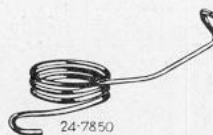
EB76



EB141



15-239



24-7850



M261A



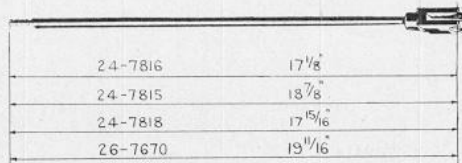
EB72



EB102



24-7824



24-7827



24-7854



24-7832



K197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

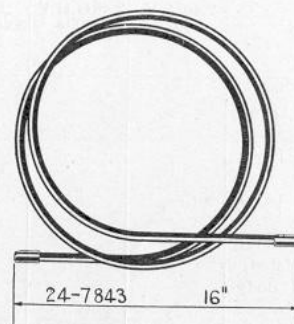
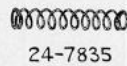
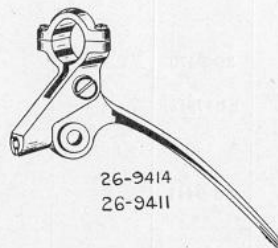
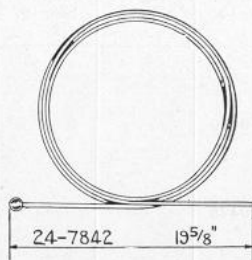
### Handlebar and Foot Front Brake Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Front Brake Rod Toggle	—	—	—	EB102	—	—	EB102	EB102	—	—	—	—
End Screw Nut . . .	—	—	—	24-7835	—	—	24-7835	24-7835	—	—	—	—
Front Brake Rod Spring..	—	—	—	—	—	—	—	—	—	—	—	—
<b>DUAL CONTROLLED FRONT BRAKE (HAND BRAKE).</b>												
Hand Brake Control, complete with cable, cover, and adjusting sleeve.	—	—	—	—	—	—	24-7694	—	—	—	—	—
Hand Brake Control, complete with cable, cover, and adjusting sleeve (chromium-plated).	—	—	—	24-7696	—	—	—	24-7696	—	—	—	—
Hand Brake Control, less cable and cover . . .	—	—	—	—	—	—	26-9411	—	—	—	—	—
Hand Brake Control, less cable and cover (chromium-plated).	—	—	—	26-9414	—	—	—	26-9414	—	—	—	—
Hand Brake Control Cable	—	—	—	24-7842	—	—	24-7842	24-7842	—	—	—	—
Hand Brake Control Cable Cover . . . . .	—	—	—	24-7843	—	—	24-7843	24-7843	—	—	—	—
Hand Brake Control Cable Cover Cap . . . .	—	—	—	27-9353	—	—	27-9353	27-9353	—	—	—	—
Hand Brake Control Ball Nipple . . . . .	—	—	—	27-9329	—	—	27-9329	27-9329	—	—	—	—
Hand Brake Control Cable Adjusting Screw . .	—	—	—	24-7834	—	—	24-7834	24-7834	—	—	—	—
Hand Brake Control Cable Adjusting Screw Nut . .	—	—	—	EA111	—	—	EA111	EA111	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Handlebar and Foot Front Brake Controls--continued.

When no figures in brackets are shown one part constitutes a set.

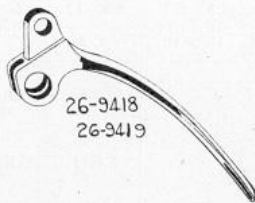
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.7 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Hand Brake Control Lever	—	—	—	—	—	—	26-9418	—	—	—	—	—
Hand Brake Control Lever (chromium-plated) ..	—	—	—	26-9419	—	—	—	26-9419	—	—	—	—
Hand Brake Control Lever Body .. .. .	—	—	—	—	—	—	26-9424	—	—	—	—	—
Hand Brake Control Lever Body (chromium-plated)	—	—	—	26-9425	—	—	—	26-9425	—	—	—	—
Hand Brake Control Body Clip .. .. .	—	—	—	—	—	—	K360	—	—	—	—	—
Hand Brake Control Body Clip (chromium-plated)	—	—	—	26-9470	—	—	—	26-9470	—	—	—	—
Hand Brake Control Body Clip Screw .. ..	—	—	—	EB379(2)	—	—	EB379(2)	EB379(2)	—	—	—	—
Hand Brake Control Lever Fulcrum Pin .. ..	—	—	—	—	—	—	26-9440	—	—	—	—	—
Hand Brake Control Lever Fulcrum Pin (chromium- plated).	—	—	—	26-9441	—	—	—	26-9441	—	—	—	—
Hand Brake Control Lever Fulcrum Pin Nut ..	—	—	—	A223	—	—	A223	A223	—	—	—	—
Hand Brake Control Lever Roller .. .. .	—	—	—	—	—	—	26-9481	—	—	—	—	—
Hand Brake Control Lever Roller (chromium plated)	—	—	—	26-9483	—	—	—	26-9483	—	—	—	—
Hand Brake Control Cable Gripping Pin .. ..	—	—	—	—	—	—	26-9431	—	—	—	—	—
Hand Brake Control Cable Gripping Pin (chromium- plated).	—	—	—	26-9433	—	—	—	26-9433	—	—	—	—
Hand Brake Control Cable Gripping Pin Washer ..	—	—	—	—	—	—	26-9461	—	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR AND FOOT FRONT BRAKE CONTROLS.



K360  
26-9470



26-9418  
26-9419



26-9424  
26-9425



EB379



26-9441  
26-9440



26-9481  
26-9483



A223



26-9431  
26-9433



26-9461

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Hand Brake Control Cable	—	—	—	26-9462	—	—	—	26-9462	—	—	—	—
Gripping Pin Washer (chromium-plated).	—	—	—	EB116	—	—	EB116	EB116	—	—	—	—
Hand Brake Control Cable Gripping Pin Nut ..	—	—	—	24-7828	—	—	24-7828	24-7828	—	—	—	—
Dual Control Extension Piece .. .. .	—	—	—	24-7824	—	—	24-7824	24-7824	—	—	—	—
Dual Control Outer Sleeve	—	—	—	24-7831	—	—	24-7831	24-7831	—	—	—	—
Dual Control Adjusting Sleeve	—	—	—	M265	—	—	M265	M265	—	—	—	—
Dual Control Adjusting Sleeve Nut .. ..	—	—	—	24-7829	—	—	24-7829	24-7829	—	—	—	—
Dual Control Cross Piece	—	—	—	24-7835	—	—	24-7835	24-7835	—	—	—	—
Brake Cable Spring ..	—	—	—	—	—	—	—	—	—	—	—	—
<b>CLUTCH CONTROL.</b>												
Clutch Control, complete with cable and cover ..	27-9308	—	27-9308	—	24-9190	—	24-9190	—	24-9192	24-9192	25-9291	25-9291
Clutch Control, complete with cable and cover (chromium-plated).	—	27-9309	—	24-9191	—	24-9191	—	24-9191	—	—	—	—
Clutch Control, less cable and cover .. .. .	27-9301	—	27-9301	—	26-9411	—	26-9411	—	26-9411	26-9411	26-9411	26-9411
Clutch Control, less cable and cover (chromium- plated).	—	27-9302	—	26-9414	—	26-9414	—	26-9414	—	—	—	—
Clutch Control Cable ..	27-9312	27-9312	27-9312	24-9296	24-9296	24-9296	24-9296	24-9296	15-964	15-964	24-9296	24-9296

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

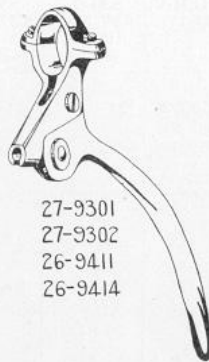
## HANDLEBAR CONTROLS.



26-9462



EB116



27-9301  
27-9302  
26-9411  
26-9414



24-7828



M265



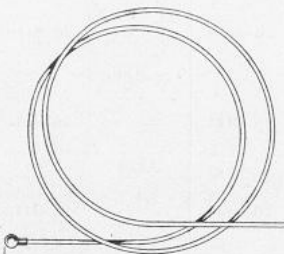
24-7835



24-7824



24-7829



27-9312	51"
15-964	52 1/2"
24-9296	59"



24-7831



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. B30-4	3.49 S.V. L30-5. 3.49 Comm L30-6	3.49 O.H.V. L30-11	4.93 S.V. S30-7. 5.57 S.V. H30-8	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10	4.93 O.H.V. S30-12	4.93 O.H.V. de Luxe S30-13	4.93 S.V. Light S30-18	4.93 O.H.V. Light S30-19	7.70 S.V. E30-14. 9.86 S.V. G30-15	9.86 W.T. G30-16
Clutch Control Cable Cover	27-9318	27-9318	27-9318	24-9303	24-9303	24-9303	24-9303	24-9303	24-9294	24-9294	24-9303	24-9303
Clutch Control Cable Cover Cap .. .. .	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)	27-9353(2)
Clutch Control Cable Nipple	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329	27-9329
Clutch Control Cable Quick Adjusting Screw .. ..	24-4180	24-4180	24-4180	24-4180	24-4180	24-4180	24-4180	24-4180	25-9360	25-9360	25-9360	25-9360
Clutch Control Cable Quick Adjusting Screw Locknut	24-4185	24-4185	24-4185	24-4185	24-4185	24-4185	24-4185	24-4185	25-9365	25-9365	25-9365	25-9365
Clutch Control Lever Body	27-9340	—	27-9340	—	26-9424	—	26-9424	—	26-9424	26-9424	26-9424	26-9424
Clutch Control Lever Body (chromium-plated) ..	—	27-9341	—	26-9425	—	26-9425	—	26-9425	—	—	—	—
Clutch Control Lever ..	26-9418	—	26-9418	—	26-9418	—	26-9418	—	26-9418	26-9418	26-9418	26-9418
Clutch Control Lever (chromium-plated) .. ..	—	26-9419	—	26-9419	—	26-9419	—	26-9419	—	—	—	—
Clutch Control Lever Fulcrum Pin .. .. .	26-9440	—	26-9440	—	26-9440	—	26-9440	—	26-9440	26-9440	26-9440	26-9440
Clutch Control Lever Fulcrum Pin (chrom.-plated)	—	26-9441	—	26-9441	—	26-9441	—	26-9441	—	—	—	—
Clutch Control Fulcrum Pin Nut .. .. .	A223	—	A223	—	A223	—	A223	—	A223	A223	A223	A223
Clutch Control Fulcrum Pin Nut (chromium-plated) ..	—	26-9442	—	26-9442	—	26-9442	—	26-9442	—	—	—	—
Clutch Control Cable Gripping Pin .. .. .	26-9431	—	26-9431	—	26-9431	—	26-9431	—	26-9431	26-9431	26-9431	26-9431
Clutch Control Cable Gripping Pin (chromium-pltd)	—	26-9433	—	26-9433	—	26-9433	—	26-9433	—	—	—	—
Clutch Control Cable Gripping Pin Washer ..	26-9461	—	26-9461	—	26-9461	—	26-9461	—	26-9461	26-9461	26-9461	26-9461

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

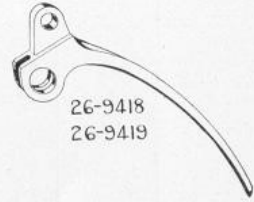
# HANDLEBAR CONTROLS.



27-9340 27-9341  
26-9424 26-9425



27-9318	47"
24-9303	56"
24-9294	48 1/2"



26-9418  
26-9419



26-9440  
26-9441



A223  
26-9442



26-9431  
26-9433



27-9353



24-4180  
25-9360



26-9461



24-4185  
25-9365



27-9329

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Clutch Control Cable Grip- ping Pin Washer (chrom- ium-plated).	—	26-9462	—	26-9462	—	26-9462	—	26-9462	—	—	—	—
Clutch Control Cable Grip- ping Pin Nut .. ..	EB116	15-241	EB116	15-241	EB116	15-241	EB116	15-241	EB116	EB116	EB116	EB116
Clutch Control Lever Roller	26-9481	—	26-9481	—	26-9481	—	26-9481	—	26-9481	26-9481	26-9481	26-9481
Clutch Control Lever Roller (chromium-plated) ..	—	26-9483	—	26-9483	—	26-9483	—	26-9483	—	—	—	—
Clutch Control Body Clip..	27-9348	—	27-9348	—	K360	—	K360	—	K360	K360	K360	K360
Clutch Control Body Clip (chromium-plated) ..	—	27-9349	—	26-9470	—	26-9470	—	26-9470	—	—	—	—
Clutch Control Body Clip Screw .. ..	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)
Clutch Control Cable Clip..	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	27-8932	S152 <sup>▲</sup>	S152 <sup>▲</sup>	M466 <sup>▲</sup>	M466 <sup>▲</sup>
<b>EXHAUST LIFTER CONTROL.</b>												
Exhaust Lifter Control, complete with cable and cover.	27-7675	—	27-7675	—	24-7884	—	24-7883	—	24-7884	24-7883	26-777 <sup>▲</sup>	26-7776
Exhaust Lifter Control, complete with cable and cover (chromium plated).	—	27-7676	—	24-7900	—	24-7901	—	24-7900	—	—	—	—
Exhaust Lifter Control, less cable and cover .. ..	27-7651	—	27-7651	—	24-7881	—	24-7881	—	24-7881	24-7881	26-7760	26-7760
Exhaust Lifter Control, less cable and cover (chrom- ium-plated).	—	27-7673	—	24-7882	—	24-7882	—	24-7882	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.



26-9462



EB116  
15-241



26-9483  
26-9481



K360  
26-9470  
27-9348  
27-9349



EB379



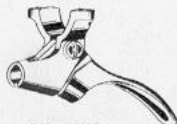
27-8932



S152<sup>A</sup>



M466<sup>A</sup>



27-7673  
27-7651



24-7882  
24-7881



26-7760

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

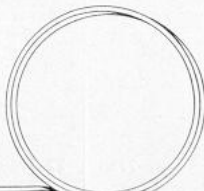
### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

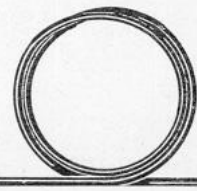
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Exhaust Lifter Control, less cable and cover (when twist-grip magneto control is fitted).	27-7790	27-7791	27-7790	—	—	—	—	—	—	—	—	—
Exhaust Lifter Control Cable and Cover complete ..	27-7786	27-7792	27-7786	24-7889	24-7890	24-7890	24-7889	24-7889	24-7890	24-7889	25-7727	25-7727
Exhaust Lifter Control Cable	27-7787	27-7793	27-7787	24-7734	24-7893	24-7893	24-7734	24-7734	24-7893	24-7734	25-7728	25-7728
Exhaust Lifter Control Cable Cover .. ..	27-7788	27-7794	27-7788	24-7892	24-7894	24-7894	24-7892	24-7892	24-7894	24-7892	25-7729	25-7729
Exhaust Lifter Control Cable Cover (short) ..	—	—	—	—	—	—	—	—	—	—	25-7730	25-7730
Exhaust Lifter Control Cable Cover Cap ..	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(4)	27-9579(4)
Exhaust Lifter Control Cable Ball .. ..	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128	EA128
Exhaust Lifter Control Cable Nipple (control end)	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768	27-7768
Exhaust Lifter Control Adjusting Screw .. ..	A202	A202	A202	A202	A202	A202	A202	A202	A202	A202	A202	A202
Exhaust Lifter Control Adjusting Screw Nut ..	A223	A223	A223	A223	A223	A223	A223	A223	A223	A223	A223	A223
Exhaust Lifter Control Cable Adjusting Sleeve ..	—	—	—	—	—	—	—	—	—	—	A222	A222
Exhaust Lifter Return Spring .. ..	27-7785	15-1312	27-7785	24-595	15-1312	15-1312	24-595	24-495	15-686	15-686	—	—
Exhaust Lifter Control Body	27-7747	—	27-7747	—	24-7895	—	24-7895	—	24-7895	24-7895	24-7895	24-7895
Exhaust Lifter Control Body (chromium-plated) ..	—	27-7748	—	24-7898	—	24-7898	—	24-7898	—	—	—	—
Exhaust Lifter Control Lever .. ..	27-7752	—	27-7752	—	27-7752	—	27-7752	—	27-7752	27-7752	26-7765	26-7765

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

# HANDLEBAR CONTROLS.



27-7787	36"
27-7793	27½"
24-7734	30"
24-7893	40½"
25-7728	38½"

27-7788	30¾"
27-7794	23⅝"
24-7892	25¼"
24-7894	36¾"
25-7729	29"
25-7730	6"



27-9579



EA128




27-7768



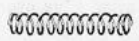
A202



A223



A222



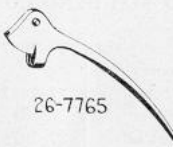
15-1312 15-686  
27-7785 24-595



27-7748 27-7747  
24-7898 24-7895



27-7752



26-7765

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—*continued*.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION	2.49 S.V. B30-3	2.49 O.H.V. P30-4	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30 16.
Exhaust Lifter Control Lever (chromium-plated)	—	27-7753	—	27-7753	—	27-7753	—	27-7753	—	—	—	—
Exhaust Lifter Control Lever Fulcrum Screw ..	27-7758	—	27-7758	—	27-7758	—	27-7758	—	27-7758	27-7758	27-7758	27-7758
Exhaust Lifter Control Lever Fulcrum Screw (chromium-plated).	—	27-7759	—	27-7759	—	27-7759	—	27-7759	—	—	—	—
Exhaust Lifter Control Lever Fulcrum Screw Nut	27-7763	—	27-7763	—	27-7763	—	27-7763	—	27-7763	27-7763	27-7763	27-7763
Exhaust Lifter Control Lever Fulcrum Screw Nut (chromium-plated).	—	27-7764	—	27-7764	—	27-7764	—	27-7764	—	—	—	—
Exhaust Lifter Control Body Clip .. .. .	27-7723	—	27-7723	—	24-7896	—	24-7896	—	24-7896	24-7896	24-7896	24-7896
Exhaust Lifter Control Body Clip (chromium-plated) ..	—	27-7724	—	24-7899	—	24-7899	—	24-7899	—	—	—	—
Exhaust Lifter Control Body Clip Screw .. .. .	27-9572(2)	27-7727(2)	27-9572(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)	28-3865(2)

### MAGNETO AND MAGDYNOL CONTROL (LEVER TYPE).

Magneto Control, complete with cable and cover ..	27-7657	27-7672	27-7657	15-9330	15-9332	15-9330	15-9332	15-9330	25-9296	25-9296	25-9296	25-9296
Magdynol Control, complete with cable and cover ..	27-7657	27-7672	27-7657	15-9291	15-9292	15-9291	15-9292	15-9291	25-9297	25-9297	25-9297	25-9297
Magneto and Exhaust Lifter Control (combined), less cable and cover.	27-7678	27-7655	27-7678	—	—	—	—	—	—	—	—	—
Magneto Control, less cable and cover .. .. .	27-7668	27-7654	27-7668	15-9290	K387A	15-9290	K387A	15-9290	K387A	K387A	K387A	K387A

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.



## HANDLEBAR CONTROLS.



27-7753



27-7759  
27-7758



27-7764  
27-7763



27-9572



24-7896 24-7899  
27-7723 24-7724



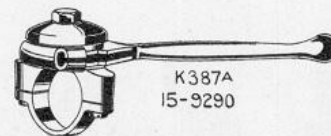
27-7678



28-3865



27-7668  
27-7654



K387A  
15-9290



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

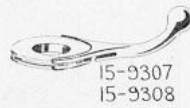
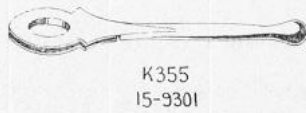
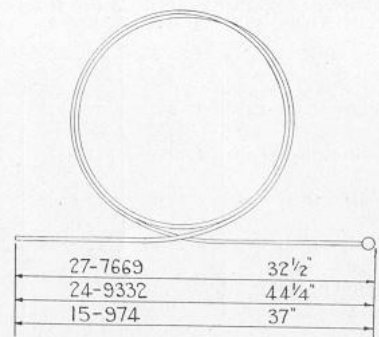
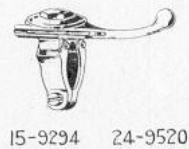
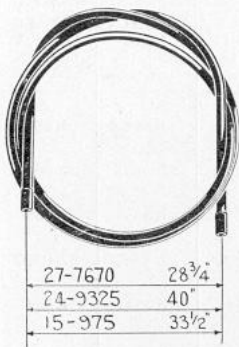
### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Magdyno Control, less cable and cover .. ..	27-7668	27-7654	27-7668	15-9294	24-9520	15-9294	24-9520	15-9294	24-9520	24-9520	24-9520	24-9520
Magneto and Magdyno Control Cable and Cover complete.	27-7663	27-7663	27-7663	15-9360	15-9360	15-9360	15-9360	15-9360	25-9356	25-9356	25-9356	25-9356
Magneto and Magdyno Control Cable ..	27-7669	27-7669	27-7669	24-9332	24-9332	24-9332	24-9332	24-9332	15-974	15-974	15-974	15-974
Magneto and Magdyno Control Cable Cover ..	27-7670	27-7670	27-7670	24-9325	24-9325	24-9325	24-9325	24-9325	15-975	15-975	15-975	15-975
Magneto and Magdyno Control Cable Cover Cap ..	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)
Magneto and Magdyno Control Cable Nipple (control end).	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922
Magneto Control Lever ..	15-9308	15-9307	15-9308	15-9301	K355	15-9301	K355	15-9301	K355	K355	K355	K355
Magdyno Control Lever ..	15-9308	15-9307	15-9308	5-9307	15-9308	15-9307	15-9308	15-9307	15-9308	15-9308	15-9308	15-9308
Magneto or Magdyno Control Body (for fin. bar) ..	27-7682	27-7683	27-7682	—	—	—	—	—	—	—	—	—
Magneto Control Body ..	—	—	—	15-9302	K366	15-9302	K366	15-9302	K366	K366	K366	K366
Magdyno Control Body, with clips .. ..	—	—	—	15-9306	15-9305	15-9306	15-9305	15-9306	15-9305	15-9305	15-9305	15-9305
Magneto Control Body Clip Screw .. ..	27-9572(2)	27-9572(2)	27-9572(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)	EB379(2)
Magdyno Control Body Clip Screw .. ..	27-9572(2)	27-9572(2)	27-9572(2)	15-9551	15-9550	15-9551	15-9550	15-9551	15-9550	15-9550	15-9550(2)	15-9550(2)
Magneto Control Body Spring Washer .. ..	27-9600	27-9600	27-9600	K363	K363	K363	K363	K363	K363	K363	K363	K363
Magdyno Control Body Spring Washer .. ..	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Magneto Control Body Cap	27-9573	27-9574	27-9573	15-9303	K364	15-9303	K364	15-9303	K364	K364	K364	K364
Magdyno Control Body Cap	27-9573	27-9574	27-9573	27-9574	27-9573	27-9574	27-9573	27-9574	27-9573	27-9573	27-9573	27-9573
Magneto Control Body Cap Screw .. .. .	27-9567	27-9568	27-9567	15-9304	K365	15-9304	K365	15-9304	K365	K365	K365	K365
Magdyno Control Body Cap Screw .. .. .	27-9567	27-9568	27-9567	27-9568	27-9567	27-9568	27-9567	27-9568	27-9567	27-9567	27-9567	27-9567
Magneto Control Body "D" Washer .. .. .	—	—	—	K354	K354	K354	K354	K354	K354	K354	K354	K354

#### MAGNETO AND MAGDYNO CONTROL (TWIST GRIP TYPE).

Magneto or Magdyno Twist Grip Control, complete with cable and cover.	27-7780	27-7779	27-7780	15-9335	15-9336	15-9335	15-9336	15-9335	25-9298	25-9298	25-9298	25-9298
Magneto or Magdyno Twist Grip Control, less cable and cover.	27-7782	27-7781	27-7782	15-9310	15-9311	15-9310	15-9311	15-9310	15-9311	15-9311	15-9311	15-9311
Magneto or Magdyno Control Cable and Cover complete.	27-7663	27-7663	27-7663	15-9360	15-9360	15-9360	15-9360	15-9360	25-9356	25-9356	25-9356	25-9356
Magneto or Magdyno Control Cable .. .. .	27-7669	27-7669	27-7669	24-9332	24-9332	24-9332	24-9332	24-9332	15-974	15-974	15-974	15-974
Magneto or Magdyno Control Cable Cover .. .. .	27-7670	27-7670	27-7670	24-9325	24-9325	24-9325	24-9325	24-9325	15-975	15-975	15-975	15-975
Magneto or Magdyno Control Cable Cover Cap .. .. .	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)	27-9579(2)
Magneto or Magdyno Control Cable Nipple (control end).	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922	15-922

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.



27-9574  
27-9573



15-9303  
K364



27-9568  
27-9567



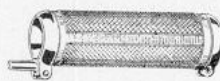
K 365  
15-9304



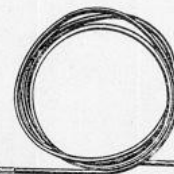
K354



27-7669	32 1/2"
24-9332	44 1/4"
15-974	37"



27-7781 27-7782  
15-9310 15-9311



27-7670	28 3/4"
24-9325	40"
15-975	33 1/2"



27-9579



15-922

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Magneto or Magdyno Control Outer Sleeve, complete with rubber grip.	15-9573	15-9573	15-9573	15-9318	15-9318	15-9318	15-9318	15-9318	15-9318	15-9318	15-9318	15-9318
Magneto or Magdyno Control Rubber Grip ..	15-9563	15-9563	15-9563	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592
Magneto or Magdyno Control Inner Sleeve ..	15-9564	15-9555	15-9564	15-9594	15-9593	15-9594	15-9593	15-9594	15-9593	15-9593	15-9593	15-9593
Magneto or Magdyno Control Liner.. ..	27-9602	27-9602	27-9602	—	—	—	—	—	—	—	—	—
Magneto or Magdyno Control Inner Sleeve Spring	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567
Magneto or Magdyno Control Slide .. ..	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574	15-9574
Magneto or Magdyno Control Cable Stop .. ..	15-9566	15-9575	15-9566	15-9575	15-9566	15-9575	15-9566	15-9575	15-9566	15-9566	15-9566	15-9566
Magneto or Magdyno Control Cable Stop Screw ..	15-9568	15-9558	15-9568	15-9558	15-9568	15-9558	15-9568	15-9558	15-9568	15-9568	15-9568	15-9568
Magneto or Magdyno Control Rear Clip .. ..	15-9557	15-9576	15-9557	15-9576	15-9557	15-9576	15-9557	15-9576	15-9557	15-9557	15-9557	15-9557
Magneto or Magdyno Control Rear Clip Screw ..	15-9570	15-9559	15-9570	15-9559	15-9570	15-9559	15-9570	15-9559	15-9570	15-9570	15-9570	15-9570
Magneto or Magdyno Control End Cap .. ..	15-9572	15-9595	15-9572	15-9595	15-9572	15-9595	15-9572	15-9595	15-9572	15-9572	15-9572	15-9572
Dummy Grip complete ..	27-7699	27-7700	27-7699	15-9631	15-9630	15-9631	15-9630	15-9631	15-9630	15-9630	15-9630	15-9630
Dummy Grip End Cap (closed) .. ..	27-7702	27-7703	27-7702	15-9633	15-9632	15-9633	15-9632	15-9633	15-9632	15-9632	15-9632	15-9632
Dummy Grip End Cap (open) .. ..	27-7705	27-7706	27-7705	15-9635	15-9634	15-9635	15-9634	15-9635	15-9634	15-9634	15-9634	15-9634
Dummy Grip Rubber ..	27-7701	27-7701	27-7701	15-9636	15-9636	15-9636	15-9636	15-9636	15-9636	15-9636	15-9636	15-9636

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

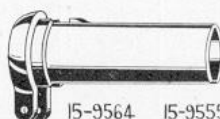
## HANDLEBAR CONTROLS.



15-9573



15-9563 15-9592



15-9564 15-9555  
15-9594 15-9593



27-9602



15-9567



15-9574



15-9575  
15-9566



15-9568



15-9576  
15-9557



15-9559  
15-9570



15-9595  
15-9572



27-7699 27-7700  
15-9630 15-9631



15-9635  
15-9634  
27-7705  
27-7706



15-9633  
15-9632  
27-7702  
27-7703



15-9318

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

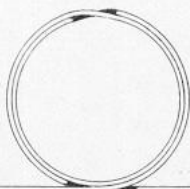
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14 9.86 S.V. G30-15	9.86 W.T. G30-16.
<b>CARBURETTER CONTROLS (LEVER TYPE).</b>												
Carburetter Controls, complete with cables and covers.	27-9412	—	27-9412	—	15-9497	—	15-9499	—	15-9497	15-9499	25-9540	25-9540
Carburetter Controls, complete with cables and covers (chromium-plated)	—	27-9413	—	15-9496	—	15-9596	—	15-9498	—	—	—	—
Carburetter Controls, less cables and covers ..	27-9410	—	27-9410	—	15-9606	—	15-9606	—	15-9606	15-9606	15-9606	15-9606
Carburetter Controls, less cables and covers (chromium-plated).	—	27-9411	—	15-9605	—	15-9605	—	15-9605	—	—	—	—
Carburetter Throttle Control Cable and Cover complete.	15-9626	15-9626	15-9626	15-9603	15-9601	15-9601	15-9603	15-9603	15-9601	15-9603	15-9626	15-9626
Carburetter Air Control Cable and Cover complete	15-9627	15-9627	15-9627	15-9602	15-9600	15-9600	15-9602	15-9602	15-9600	15-9602	15-9627	15-9627
Carburetter Throttle Control Cable .. ..	15-9624	15-9624	15-9624	15-9596	15-9596	15-9596	15-9596	15-9596	15-9596	15-9596	15-9624	15-9624
Carburetter Air Control Cable .. ..	15-9625	15-9625	15-9625	27-9515	27-9515	27-9515	27-9515	27-9515	27-9515	27-9515	15-9625	15-9625
Carburetter Throttle and Air Control Cable Cover	15-9583(2)	15-9583(2)	15-9583(2)	15-9582(2)	15-9583(2)	15-9583(2)	15-9582(2)	15-9582(2)	15-9583(2)	15-9582(2)	15-9583(2)	15-9583(2)
Carburetter Throttle and Air Control Cable Cover (short).	—	—	—	24-9512(2)	—	—	24-9512(2)	24-9512(2)	—	24-9512(2)	—	—
Carburetter Control Cable Cover Cap .. ..	27-9579(4)	27-9579(4)	27-9579(4)	27-9579(6)	27-9579(4)	27-9579(4)	27-9579(6)	27-9579(6)	27-9579(4)	27-9579(6)	27-9579(4)	27-9579(4)
Carburetter Control Cable Nipple (control end) ..	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)

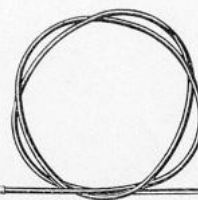
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.



## HANDLEBAR CONTROLS.

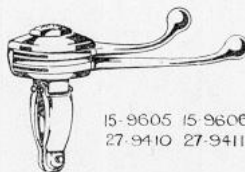


27-9515	37 $\frac{7}{8}$ "	Nº 1
15-9596	36 $\frac{3}{4}$ "	Nº 1
15-9624	36 $\frac{1}{2}$ "	Nº 1
15-9625	37 $\frac{1}{2}$ "	Nº 1



24-9512	8"	Nº 1
15-9582	24"	Nº 1
15-9583	33"	Nº 1

27-9579



15-9605 15-9606  
27-9410 27-9411

15-922



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe. S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light 30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Carburetter Control Cable Nipple (carburetter end)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)
Carburetter Control Midway Adjuster complete ..	—	—	—	15-9577(2)	—	—	15-9577(2)	15-9577(2)	—	15-9577(2)	—	—
Carburetter Control Midway Adjuster Body ..	—	—	—	15-9578(2)	—	—	15-9578(2)	15-9578(2)	—	15-9578(2)	—	—
Carburetter Control Midway Adjuster Screw ..	—	—	—	15-9579(2)	—	—	15-9579(2)	15-9579(2)	—	15-9579(2)	—	—
Carburetter Control Midway Adjuster Nut ..	—	—	—	15-9580(2)	—	—	15-9580(2)	15-9580(2)	—	15-9580(2)	—	—
Carburetter Control Cable Cover Adjuster Ferrule..	—	—	—	15-9581(2)	—	—	15-9581(2)	15-9581(2)	—	15-9581(2)	—	—
Carburetter Control Body, with clips..	27-9528	—	27-9528	—	15-9546	—	15-9546	—	15-9546	15-9546	15-9546	15-9546
Carburetter Control Body, with clips (chromium-pl'd)	—	27-9529	—	15-9547	—	15-9547	—	15-9547	—	—	—	—
Carburetter Control Throttle Lever ..	15-9536	—	15-9536	—	15-9536	—	15-9536	—	15-9536	15-9536	15-9536	15-9536
Carburetter Control Throttle Lever (chromium-plated)	—	15-9537	—	15-9537	—	15-9537	—	15-9537	—	—	—	—
Carburetter Control Air Lever ..	15-9541	—	15-9541	—	15-9541	—	15-9541	—	15-9541	15-9541	15-9541	15-9541
Carburetter Control Air Lever (chromium-plated)	—	15-9542	—	15-9542	—	15-9542	—	15-9542	—	—	—	—
Carburetter Control Lever Spring Washer ..	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546	27-9546
Carburetter Control Division Plate ..	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554	27-9554
Carburetter Control Locking Washer ..	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590	27-9590
Carburetter Control Adjusting Nut ..	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595	27-9595

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.

  
 27-9506

  
 15-9577

  
 15-9578

  
 15-9579

  
 15-9580

  
 15-9581

 15-9546 15-9547  
 27-9528 15-9529

  
 15-9536 15-9537

  
 15-9541 15-9542

  
 27-9546

  
 27-9554

  
 27-9590

  
 27-9595

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Carburettor Control Bottom Spring Washer .. ..	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600
Carburettor Control Body Cap .. ..	27-9560	—	27-9560	—	27-9560	—	27-9560	—	27-9560	27-9560	27-9560	27-9560
Carburettor Control Body Cap (chromium-plated) ..	—	27-9561	—	27-9561	—	27-9561	—	27-9561	—	—	—	—
Carburettor Control Body Cap Screw .. ..	27-9567	—	27-9567	—	27-9567	—	27-9567	—	27-9567	27-9567	27-9567	27-9567
Carburettor Control Body Cap Screw (chromium-plated) ..	—	27-9568	—	27-9568	—	27-9568	—	27-9568	—	—	—	—
Carburettor Control Body Clip Screw .. ..	15-9550	—	15-9550	—	15-9550	—	15-9550	—	15-9550	15-9550	15-9550	15-9550
Carburettor Control Body Clip Screw (chromium-plated) ..	—	15-9551	—	15-9551	—	15-9551	—	15-9551	—	—	—	—
<b>TWIST GRIP THROTTLE AND AIR LEVER TYPE.</b>												
Carburettor Throttle Twist Grip Control, complete with cable and cover.	27-9414	—	27-9414	—	15-9519	—	15-9534	—	15-9519	15-9534	25-9555	25-9555
Carburettor Throttle Twist Grip Control, complete with cable and cover (chromium-plated) ..	—	27-9415	—	15-9544	—	15-9543	—	15-9544	—	—	—	—
Carburettor Throttle Twist Grip Control, less cable and cover.	27-9501	—	27-9501	—	15-9589	—	15-9589	—	15-9589	15-9589	15-9589	15-9589
Carburettor Throttle Twist Grip Control, less cable and cover (chrom.-plated)	—	27-9504	—	15-9590	—	15-9590	—	15-9590	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.



27-9600



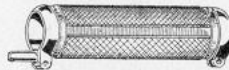
27-9560  
27-9561



27-9567  
27-9568



15-9550  
15-9551



15-9589 15-9590  
27-9501 27-9504

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

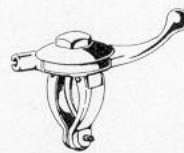
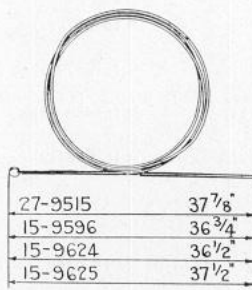
### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

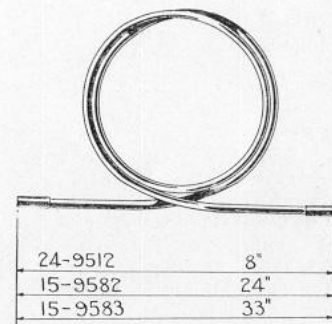
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16
Carburetter Air Lever Control, complete with cable and cover.	27-9418	—	27-9418	—	15-9539	—	15-9531	—	15-9539	15-9531	25-9556	25-9556
Carburetter Air Lever Control, complete with cable and cover (chrom.-plated)	—	27-9419	—	15-9681	—	15-9680	—	15-9681	—	—	—	—
Carburetter Air Lever Control, less cable and cover	27-9416	—	27-9416	—	15-9532	—	15-9532	—	15-9532	15-9532	15-9532	15-9532
Carburetter Air Lever Control, less cable and cover (chromium-plated).	—	27-9417	—	15-9533	—	15-9533	—	15-9533	—	—	—	—
Carburetter Throttle Control Cable and Cover complete.	15-9626	15-9626	15-9626	15-9603	15-9601	15-9601	15-9603	15-9603	15-9601	15-9603	15-9626	15-9626
Carburetter Throttle Control Cable .. ..	15-9624	15-9624	15-9624	15-9596	15-9596	15-9596	15-9596	15-9596	15-9596	15-9596	15-9624	15-9624
Carburetter Air Control Cable and Cover complete	15-9627	15-9627	15-9627	15-9602	15-9600	15-9600	15-9602	15-9602	15-9600	15-9602	10-9627	15-9627
Carburetter Air Control Cable .. ..	15-9625	15-9625	15-9625	27-9515	27-9515	27-9515	27-9515	27-9515	27-9515	27-9515	15-9625	15-9625
Carburetter Throttle and Air Cable Cover .. ..	15-9583(2)	15-9583(2)	15-9583(2)	15-9582(2)	15-9583(2)	15-9583(2)	15-9582(2)	15-9582(2)	15-9583(2)	15-9582(2)	15-9583(2)	15-9583(2)
Carburetter Throttle and Air Cable Cover (short) ..	—	—	—	24-9512(2)	—	—	24-9512(2)	24-9512(2)	—	24-9512(2)	—	—
Carburetter Control Cable Cover Cap .. ..	27-9579(4)	27-9579(4)	27-9579(4)	27-9579(6)	27-9579(4)	27-9579(4)	27-9579(6)	27-9579(6)	27-9579(4)	27-9579(6)	27-9579(4)	27-9579(4)
Carburetter Control Cable Nipple (control end) ..	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)	15-922(2)
Carburetter Control Cable Nipple (carburetter end)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)	27-9506(2)
Carburetter Control Midway Adjuster complete ..	—	—	—	15-9577(2)	—	—	15-9577(2)	15-9577(2)	—	15-9577(2)	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

# HANDLEBAR CONTROLS.



15-9532 15-9533  
27-9416 27-9417



27 9579



15-922



27-9506



15-9577

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

### Handlebar Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Carburetter Control Midway Adjuster Body . . . .	—	—	—	15-9578(2)	—	—	15-9578(2)	15-9578(2)	—	15-9578(2)	—	—
Carburetter Control Midway Adjuster Screw . . . .	—	—	—	15-9579(2)	—	—	15-9579(2)	15-9579(2)	—	15-9579(2)	—	—
Carburetter Control Midway Adjuster Nut . . . .	—	—	—	15-9580(2)	—	—	15-9580(2)	15-9580(2)	—	15-9580(2)	—	—
Carburetter Control Cable Cover Adjuster Ferrule . .	—	—	—	15-9581(2)	—	—	15-9581(2)	15-9581(2)	—	15-9581(2)	—	—
Carburetter Twist Grip Control Outer Sleeve, with rubber grip.	15-9562	15-9562	15-9562	15-9599	15-9599	15-9599	15-9599	15-9599	15-9599	15-9599	15-9599	15-9599
Carburetter Twist Grip Control Rubber Grip . . . .	15-9563	15-9563	15-9563	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592	15-9592
Carburetter Twist Grip Control Inner Sleeve . . . .	15-9564	—	15-9564	—	15-9593	—	15-9593	—	15-9593	15-9593	15-9593	15-9593
Carburetter Twist Grip Control Inner Sleeve (chromium-plated).	—	15-9555	—	15-9594	—	15-9594	—	15-9594	—	—	—	—
Carburetter Twist Grip Control Liner . . . . .	27-9602	27-9602	27-9602	—	—	—	—	—	—	—	—	—
Carburetter Twist Grip Control Inner Sleeve Spring	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567	15-9567
Carburetter Twist Grip Control Slide . . . . .	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565	15-9565
Carburetter Twist Grip Control Cable Stop . . . . .	15-9566	—	15-9566	—	15-9566	—	15-9566	—	15-9566	15-9566	15-9566	15-9566
Carburetter Twist Grip Control Cable Stop (chromium-plated). . . . .	—	15-9575	—	15-9575	—	15-9575	—	15-9575	—	—	—	—
Carburetter Twist Grip Control Cable Stop Screw . .	15-9568	—	15-9568	—	15-9568	—	15-9568	—	15-9568	15-9568	15-9568	15-9568

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.



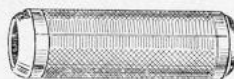
## HANDLEBAR CONTROLS.



15-9578



15-9579



15-9562 15-9592



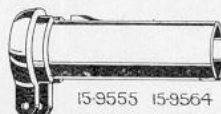
15-9580



15-9581



15-9583 15-9592



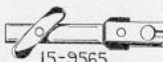
15-9555 15-9564  
15-9593 15-9594



27-9602



15-9567



15-9565



15-9566  
15-9575



15-9568



NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

### Handlebar Controls—*continued.*

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Carburetter Twist Grip Control Cable Stop Screw (chromium-plated).	—	15-9558	—	15-9558	—	15-9558	—	15-9558	—	—	—	—
Carburetter Twist Grip Control Rear Clip . . . .	15-9557	—	15-9557	—	15-9557	—	15-9557	—	15-9557	15-9557	15-9557	15-9557
Carburetter Twist Grip Control Rear Clip (chromium-plated).	—	15-9576	—	15-9576	—	15-9576	—	15-9576	—	—	—	—
Carburetter Twist Grip Control Rear Clip Screw . . . .	15-9570	—	15-9570	—	15-9570	—	15-9570	—	15-9570	15-9570	15-9570	15-9570
Carburetter Twist Grip Control Rear Clip Screw (chromium-plated).	—	15-9559	—	15-9559	—	15-9559	—	15-9559	—	—	—	—
Carburetter Twist Grip Control End Cap . . . .	15-9572	—	15-9572	—	15-9572	—	15-9572	—	15-9572	15-9572	15-9572	15-9572
Carburetter Twist Grip Control End Cap (chromium-plated).	—	15-9595	—	15-9595	—	15-9595	—	15-9595	—	—	—	—
Carburetter Air Control Body, with clips . . . .	27-9535	—	27-9535	—	15-9612	—	15-9612	—	15-9612	15-9612	15-9612	15-9612
Carburetter Air Control Body, with clips (chromium-plated).	—	27-9536	—	15-9613	—	15-9613	—	15-9613	—	—	—	—
Carburetter Air Control Lever . . . . .	15-9610	—	15-9610	—	15-9610	—	15-9610	—	15-9610	15-9610	15-9610	15-9610
Carburetter Air Control Lever (chromium-plated)	—	15-9611	—	15-9611	—	15-9611	—	15-9611	—	—	—	—
Carburetter Air Control Body Spring Washer . . . .	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600	27-9600
Carburetter Air Control Body Cap . . . . .	27-9573	—	27-9573	—	27-9573	—	27-9573	—	27-9573	27-9573	27-9573	27-9573

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 314.

## HANDLEBAR CONTROLS.



15-9558



15-9557  
15-9576



15-9559  
15-9570



15-9572  
15-9595



27-9535 27-9536  
15-9612 15-9613



15-9610  
15-9611



27-9600



27-9573  
27-9574



27-9567  
27-9568



15-9550  
15-9551

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Handlebar Controls—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Carburetter Air Control	—	27-9574	—	27-9574	—	27-9574	—	27-9574	—	—	—	—
Body Cap (chromium-plated)	—	—	—	—	—	—	—	—	—	—	—	—
Carburetter Air Control	27-9567	—	27-9567	—	27-9567	—	27-9567	—	27-9567	27-9567	27-9567	27-9567
Body Cap Screw ..	—	—	—	—	—	—	—	—	—	—	—	—
Carburetter Air Control	—	27-9568	—	27-9568	—	27-9568	—	27-9568	—	—	—	—
Body Cap Screw (chromium-plated).	—	—	—	—	—	—	—	—	—	—	—	—
Carburetter Air Control	15-9550	—	15-9550	—	15-9550	—	15-9550	—	15-9550	15-9550	15-9550	15-9550
Body Clip Screw ..	—	—	—	—	—	—	—	—	—	—	—	—
Carburetter Air Control	—	15-9551	—	15-9551	—	15-9551	—	15-9551	—	—	—	—
Body Clip Screw (chromium-plated).	—	—	—	—	—	—	—	—	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

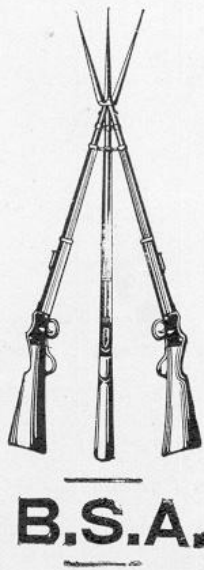
Except where shown otherwise prices are for single components and not per set.

When ordering Twist Grip Controls please state if Control is 5in. or 6½in. long.

When ordering Cables and Covers state length, also whether Cover is armoured or waterproof.

# The B.S.A. Trade-marks

*Famous the world over.*



The B.S.A. registered Trade-marks, the Three Piled Rifles and the letters "B.S.A.," are known all over the world as the mark of highest quality.

Like the British hall-marks on gold and silver the B.S.A. Trade-marks are your safeguard.

The finest materials and workmanship, the best article of its kind at the price—that is what the B.S.A. Trade-marks guarantee.

NOTE.—Figures in brackets denote number per set, *e.g.*, (2), 2 per set.

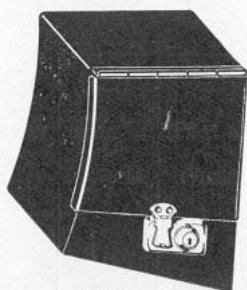
## TOOLS AND SUNDRIES.

When no figures in brackets are shown one part constitutes a set.

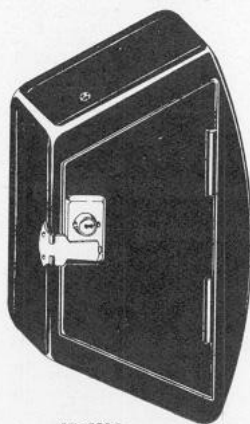
DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>TOOLBOX (WHEN FITTED TO SEAT TUBE).</b>												
Toolbox, complete with clips	27-8991	27-8991	27-8991	—	—	—	—	—	—	—	—	—
Toolbox only .. ..	27-8997	27-8997	27-8997	—	—	—	—	—	—	—	—	—
Toolbox Clip .. ..	27-9000(2)	27-9000(2)	27-9000(2)	—	—	—	—	—	—	—	—	—
Toolbox Clip Leather Washer .. ..	15-824(2)	15-824(2)	15-824(2)	—	—	—	—	—	—	—	—	—
Toolbox Clip Inside Strip..	27-9015(2)	27-9015(2)	27-9015(2)	—	—	—	—	—	—	—	—	—
Toolbox Clip Stud.. ..	27-9005(2)	27-9005(2)	27-9005(2)	—	—	—	—	—	—	—	—	—
Toolbox Clip Wing Screw..	27-9010(2)	27-9010(2)	27-9010(2)	—	—	—	—	—	—	—	—	—
<b>TOOLBOX (WHEN FITTED TO CHAINSTAY).</b>												
Toolbox, complete with clips .. ..	27-8992	27-8992	27-8992	24-8911	24-8911	24-8911	24-8911	24-8911	25-8986	25-8986	25-8986	26-8982
Toolbox only .. ..	27-8996	27-8996	27-8996	24-8921	24-8921	24-8921	24-8921	24-8921	25-8990	25-8990	25-8990	26-8983
Toolbox Chainstay Clip ..	24-8928(2)	24-8928(2)	24-8928(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)	24-8927(2)
Toolbox Backstay Clip ..	27-9001	27-9001	27-9001	24-8928	24-8928	24-8928	24-8928	24-8928	24-8928	24-8928	24-8928	24-8928
Toolbox Clip Bolt .. ..	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)	15-237(3)
Toolbox Clip Bolt Spring Washer .. ..	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)	K197(3)

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.

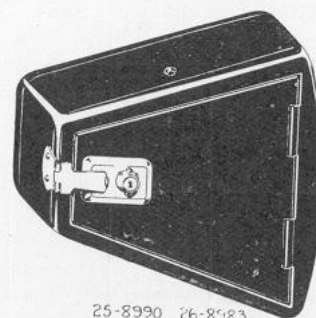
## TOOLS AND SUNDRIES.



27-8997



27-8996  
24-8921



25-8990 26-8983



27-9000



15-824



27-9015



27-9005



27-9010



24-8927 24-8928  
27-9001



15-237



K 197

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Toolbox Wing Nut ..	27-9006(3)	27-9006(3)	27-9006(3)	—	—	—	—	—	—	—	—	—
Toolbox Clip Bolt Nut ..	—	—	—	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)	15-234(3)
Toolbox Clip Bolt Inside Washer .. ..	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)	M391(3)
<b>TOOLS.</b>												
Toolbag, complete with tools	27-8907	27-8908	27-8907	15-8943	24-8993	24-8994	24-8988	24-8989	24-8996	24-8988	25-8969	26-8986
Toolbag, complete with tools (2.49h.p. O.H.V. specially tuned).	—	27-8909	—	—	—	—	—	—	—	—	—	—
Toolbag only .. ..	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930	15-8930
Screwdriver ..	EB261	EB261	EB261	EB261	EB261	EB261	EB261	EB261	EB261	EB261	EB261	EB261
Adjustable Spanner ..	—	—	—	EB262	—	EB262	—	EB262	—	—	EB262	EB262
Pliers .. ..	—	—	—	EB263	—	EB263	—	EB263	—	—	EB263	EB263
Box spanner .. ..	15-832	15-832	15-832	15-832	15-832	15-832	15-832	15-832	15-832	15-832	15-832	15-832
Tappet Spanner .. ..	M268	M268	M268	M268	M268	M268	M268	M268	M268	M268	M268	M268
Tappet Adjusting Spanner	27-8927	27-8925	27-8927	27-8925	—	—	27-8925	27-8925	27-8925	27-8925	—	—
Tappet Adjusting Spanner	27-8928	27-8928	27-8928	—	—	—	—	—	—	—	—	—
B.S.A. Double-ended Spanner .. ..	EB259	EB259	EB259	EB259	EB259	EB259	EB259	EB259	EB259	EB259	EB259	EB259

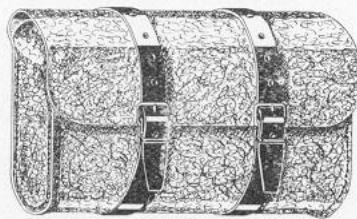
SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.



# TOOLS AND SUNDRIES.



27-9008



15-8930



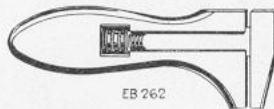
M391



EB 261



EB263



EB 262



15-234



15-832



27-8925



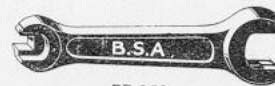
27-8927



27-8928



M.268



EB 259



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Sparking Plug and Cone Spanner .. .. .	24-8955	—	24-8955	24-8955	24-8955	24-8955	24-8955	24-8955	24-8955	24-8955	24-8955	—
Cush Drive and Clutch Span- ner .. .. .	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	EB166	—	—
Tubular Spanner .. .. .	—	27-8943	—	24-8956	24-8956	24-8956	24-8956	24-8956	—	24-8956	—	—
Tubular Spanner Tommy- bar .. .. .	—	27-8944	—	24-8957	24-8957	24-8957	24-8957	24-8957	—	24-8957	—	—
Valve Cap and Spindle Nut Spanner .. .. .	S166	—	S166	S166	S166	S166	S166	S166	S166	S166	S166	S166
Valve Removing Tool com- plete .. .. .	—	27-825	—	27-825	—	—	24-8974	24-8974	—	24-8974	—	—
Valve Grinding Tool com- plete .. .. .	—	15-8900	—	15-8950	—	—	24-8983	24-8983	—	24-8983	—	—
Clutch Assembling Tool complete .. .. .	27-8970	27-8970	27-8970	27-8970	27-8970	—	—	—	27-8970	—	—	—
Carburetter Spanner ..	15-8945	15-8945	15-8945	—	15-8945	—	—	—	15-8945	15-8945	—	—
Hub and Union Spanner ..	—	—	—	—	—	—	—	—	—	—	M269	M269
Induction Pipe Spanner ..	—	—	—	—	—	—	—	—	—	—	M271	M271
Compression Tap Spanner (9.86h.p. S.V. G30-15) ..	—	—	—	—	—	—	—	—	—	—	26-8908	—
Tappet Tube Locknut and Guide Spanner (2.49h.p. O.H.V. specially tuned).	—	27-8935	—	—	—	—	—	—	—	—	—	—
Grease Gun (Tecalmit) ..	28-4265	28-4265	28-4265	26-8995	26-8995	26-8995	26-8995	26-8995	26-8995	26-8995	26-8995	26-8995
Speedometer Drive Spanner	M271	M271	M271	M271	M271	Prices on a M271 application.	M271	M271	M271	M271	M271	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.

## TOOLS AND SUNDRIES.



24-8955



24-8957  
27-8944



EB166



24-8956



24-8974  
27-825



27-8343



S166



15-8945



M269



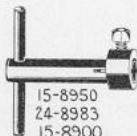
26-8908



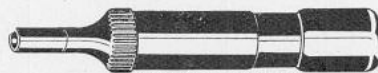
27-8935



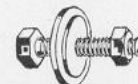
M271



15-8950  
24-8983  
15-8900



28-4265 26-8995



27-8970

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

# Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
<b>SUNDRIES.</b>												
Head Lamp Bracket (for Lucas mag-generator head lamp).	27-9026	27-9026	27-9026	—	—	—	—	—	—	—	—	—
Head Lamp Bracket Clip (for Lucas mag-generator head lamp).	27-9030	27-9030	27-9030	—	—	—	—	—	—	—	—	—
Head Lamp Bracket Bolt (for Lucas mag-generator head lamp).	15-233	15-233	15-233	—	—	—	—	—	—	—	—	—
Head Lamp Bracket Bolt Spring Washer (for Lucas mag-generator head lamp)	K197(4)	K197(4)	K197(4)	—	—	—	—	—	—	—	—	—
Head Lamp Bracket Bolt Nut (for Lucas mag-generator head lamp).	15-234(4)	15-234(4)	15-234(4)	—	—	—	—	—	—	—	—	—
Inlet Valve, complete with spring, etc. . . . .	27-39	27-1142	15-8	15-1192	15-8	15-8	24-485	24-485	15-8	24-485	M555B	M856A
Inlet Valve, complete with spring, etc. (5.57h.p. and 9.86h.p. G30-15).	—	—	—	—	R13D	R13D	—	—	—	—	M856A	—
Exhaust Valve, complete with spring, etc. . . . .	27-50	27-1142	15-9	15-1192	15-9	15-9	24-485	24-485	15-9	24-485	M555C	M857A
Exhaust Valve complete (5.57h.p. and 9.86h.p. G30-15).	—	—	—	—	R13E	R13E	—	—	—	—	M857A	—
Wooden Valve Holder ..	27-8939	15-843	S167	15-843	S167	S167	24-8987	24-8987	S167	24-8987	M476	M476
Transmission Chain (front) (56 links) . . . . .	—	—	—	—	—	—	—	—	—	—	—	S249 Price on application.

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.

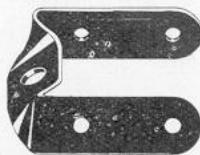
# TOOLS AND SUNDRIES.



27-9030



15-233



27-9026



K197



15-234



27-39  
27-50



M555<sup>B</sup>  
M555<sup>C</sup>  
M856<sup>A</sup>  
15-8

M857<sup>A</sup>  
R13<sup>D</sup>  
R13<sup>E</sup>  
15-9



15-1192  
24-485  
27-1142



24-8987  
15-843



S167



M476  
27-8939



S249 56 LINKS

5/8" PITCH x 375"

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T G30-16
Transmission Chain (front) (60 links) . . . . .	27-8750	27-8750	—	—	—	—	—	—	—	—	—	—
	<i>Price on application.</i>											
Transmission Chain (front) (61 links) . . . . .	—	—	27-8753	—	—	—	—	—	—	—	—	—
	<i>Price on application.</i>											
Transmission Chain (front) (66 links) . . . . .	—	—	—	24-8714	24-8714	24-8714	—	—	24-8714	—	—	—
	<i>Price on application.</i>											
Transmission Chain (front) (67 links) . . . . .	—	—	—	24-8716	24-8716	24-8716	—	—	24-8716	—	—	—
	<i>Price on application.</i>											
Transmission Chain (front) (68 links) . . . . .	—	—	—	—	—	—	—	—	—	24-8930	—	—
	<i>Price on application.</i>											
Transmission Chain (front) (69 links) . . . . .	—	—	—	—	24-8931	24-8931	24-8931	24-8931	—	24-8931	24-8931	—
	<i>Price on application.</i>											
Transmission Chain (front) (70 links) . . . . .	—	—	—	—	24-8932	24-8932	24-8932	24-8932	—	—	24-8932	—
	<i>Price on application.</i>											
Transmission Chain (rear)	27-8752	27-8752	27-8752	15-8967	15-8967	24-8940	24-8940	24-8940	24-8713	S124	25-8911	M478
	<i>Prices on application.</i>											
Front Chain Connecting Link (for B.S.A. chain) . .	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	27-8746	S255A
	<i>Prices on application.</i>											
Front Chain Double Con- necting Link (for B.S.A. chain) . . . . .	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	27-8810	24-8979
	<i>Prices on application.</i>											
Front Chain Cranked Link (for B.S.A. chain) . . . .	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	27-8805	24-8977
	<i>Prices on application.</i>											
Rear Chain Connecting Link (for B.S.A. chain) . . . .	27-8746	27-8746	27-8746	15-816	15-816	S255A	S255A	S255A	15-816	S255A	S255A	S255A
	<i>Prices on application.</i>											
Rear Chain Double Con- necting Link (for B.S.A. chain) . . . . .	27-8810	27-8810	27-8810	15-8976	15-8976	24-8979	24-8979	24-8979	15-8976	24-8979	24-8979	24-8979
	<i>Prices on application.</i>											
Rear Chain Cranked Link (for B.S.A. chain) . . . .	27-8805	27-8805	27-8805	15-8972	15-8972	24-8977	24-8977	24-8977	15-8972	24-8977	24-8977	24-8977
	<i>Prices on application.</i>											
Connecting Link Key (1/2 in. chain) (for B.S.A. chain)	—	—	—	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985	24-8985
	<i>Price on application.</i>											

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.

## TOOLS AND SUNDRIES.



27-8750(58 LINKS)	24-8930(68 LINKS)	15-8967(91 LINKS)	24-8940(93 LINKS)
27-8753(61 LINKS)	24-8931(69 LINKS)	24-8713(95 LINKS)	S124 (96 LINKS)
24-8714(66 LINKS)	24-8932(70 LINKS)	5/8" PITCH x 250'	25-8911 (98 LINKS)
24-8716(67 LINKS)	27-8752(112 LINKS)		M1478 (104 LINKS)
1/2" PITCH x 305"			5/8" PITCH x 375"



27-8746 15-816  
S255 A



24-8979 27-8810  
15-8976



27-8805 24-8977  
15-8972



24-8985

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Tools and Sundries—continued.

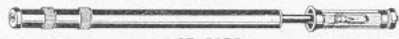
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5 3.49 Comm. L30-6	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Tyre Inflator .. ..	27-8958	27-8958	27-8958	15-9000	15-9000	15-9000	15-9000	15-9000	15-9000	15-9000	15-9000	15-9000
Chain Rivet Extractor ..	—	—	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995	24-8995
Cable Clip (½ in. single) ..	15-828	15-828	15-828	—	—	—	—	—	—	—	—	—
Cable Clip (½ in. triple) ..	27-8952	27-8952	27-8952	—	—	—	—	—	—	—	—	—
Cable Clip (1 in. double) ..	—	—	—	24-8945(2)	24-8945(2)	24-8945(2)	24-8945(2)	24-8945(2)	—	—	—	—
Cable Clip (1 in. triple) ..	—	—	—	25-8980	25-8980	25-8980	25-8980	25-8980	—	—	—	—
Cable Clip (1 ½ in. diameter) (H.T. cable) .. ..	—	—	—	—	—	—	—	—	—	—	EB372	EB372
Cable Clip (1 ½ in. triple) ..	—	—	—	—	—	—	—	—	—	—	15-830	15-830
Cable Clip (1 ¼ in. single) ..	—	—	—	—	—	—	—	—	24-8943(2)	24-8943(2)	—	—
Cable Clip (1 ¼ in. double) ..	—	—	—	—	—	—	—	—	—	—	24-8946	24-8946
Lighting and H.T. Cable Clip	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953	27-8953
Lighting Cable Clip (rear carrier) .. ..	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)	25-8980(2)
Cable Clip (1 ¼ in. diameter) (lighting cables) .. ..	—	—	—	—	—	—	—	—	24-8964	24-8964	—	—
Cable Clip (double) (H.T. cable) .. ..	—	—	—	—	—	—	—	—	—	—	26-8980(2)	26-8980(2)
Cable Clip for Lamp Bracket	—	—	—	24-8973	24-8973	24-8973	24-8973	24-8973	—	—	—	—
Electric Lighting Cable Clip	—	—	—	24-5672	24-5672	24-5672	24-5672	24-5672	—	—	—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 328.



## TOOLS AND SUNDRIES.



27-8958



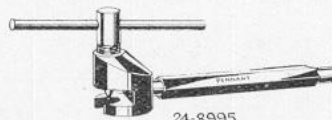
15-9000



EB-372  
15-828



24-8943  
27-8952



24-8995



24-8945



25-8980



24-8964



15-830



24-8946



27-8953



26-8980



24-8973



24-5672



24-8944



24-8966



24-8967



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

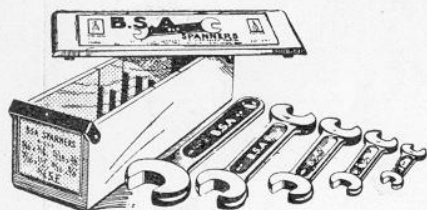
### Tools and Sundries—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	2.49 S.V. B30-3.	2.49 O.H.V. B30-4.	3.49 S.V. L30-5. 3.49 Comm. L30-6.	3.49 O.H.V. L30-11.	4.93 S.V. S30-7. 5.57 S.V. H30-8.	4.93 S.V. de Luxe S30-9. 5.57 S.V. de Luxe H30-10.	4.93 O.H.V. S30-12.	4.93 O.H.V. de Luxe S30-13.	4.93 S.V. Light S30-18.	4.93 O.H.V. Light S30-19.	7.70 S.V. E30-14. 9.86 S.V. G30-15.	9.86 W.T. G30-16.
Lighting Cable Clip (top frame member) .. ..	—	—	—	24-8966	24-8966	24-8996	24-8966	24-8966	—	—	—	—
Cable Clip (shamrock pattern) .. ..	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)	24-8944(2)
Lighting Cable Clip .. ..	—	—	—	24-8967	24-8967	24-8967	24-8967	24-8967	—	—	—	—

Quote Engine and Frame Numbers, with prefix letters, when ordering spares.

## B.S.A. Spanners—in a handy box.



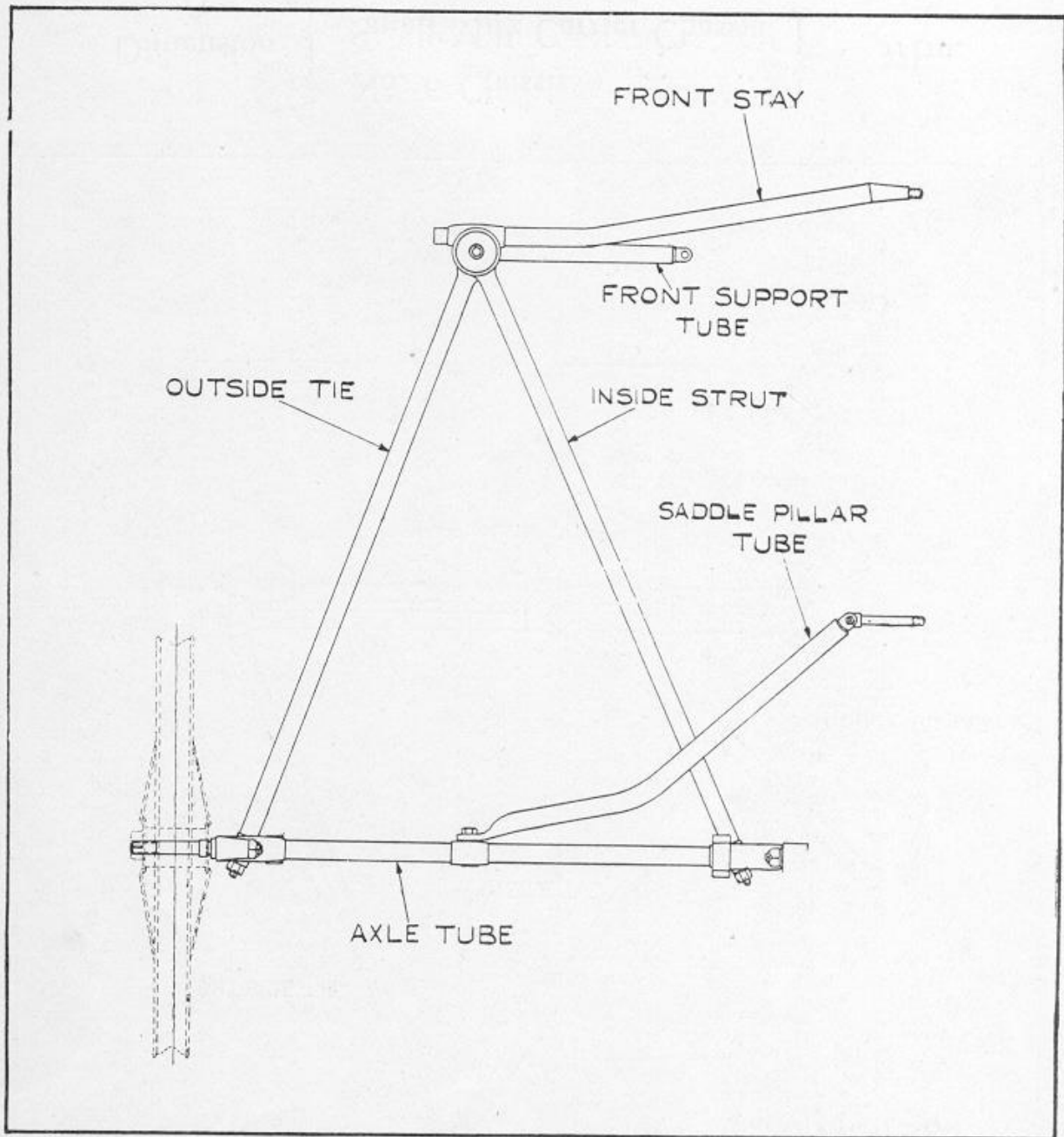
Here is a handy set of five most useful sizes of the strongest spanners in the world—B.S.A. Spanners. They are accurately made from steel forgings, carefully hardened and tempered, and finished in carbonia black with polished cheeks. Each spanner fits in separate metal slots in a strong wooden box and can be readily removed and replaced.

The spanners comprise the following :

$\frac{3}{16}$  in.  $\times$   $\frac{1}{4}$  in. D.E.  
 $\frac{5}{16}$  in.  $\times$   $\frac{3}{8}$  in. D.E.  
 $\frac{7}{16}$  in.  $\times$   $\frac{1}{2}$  in. D.E.  
 $\frac{9}{16}$  in.  $\times$   $\frac{5}{8}$  in. D.E.  
 $\frac{3}{4}$  in. S.E.

Price per set, in box

## No. 9 B.S.A. SIDECAR CHASSIS.



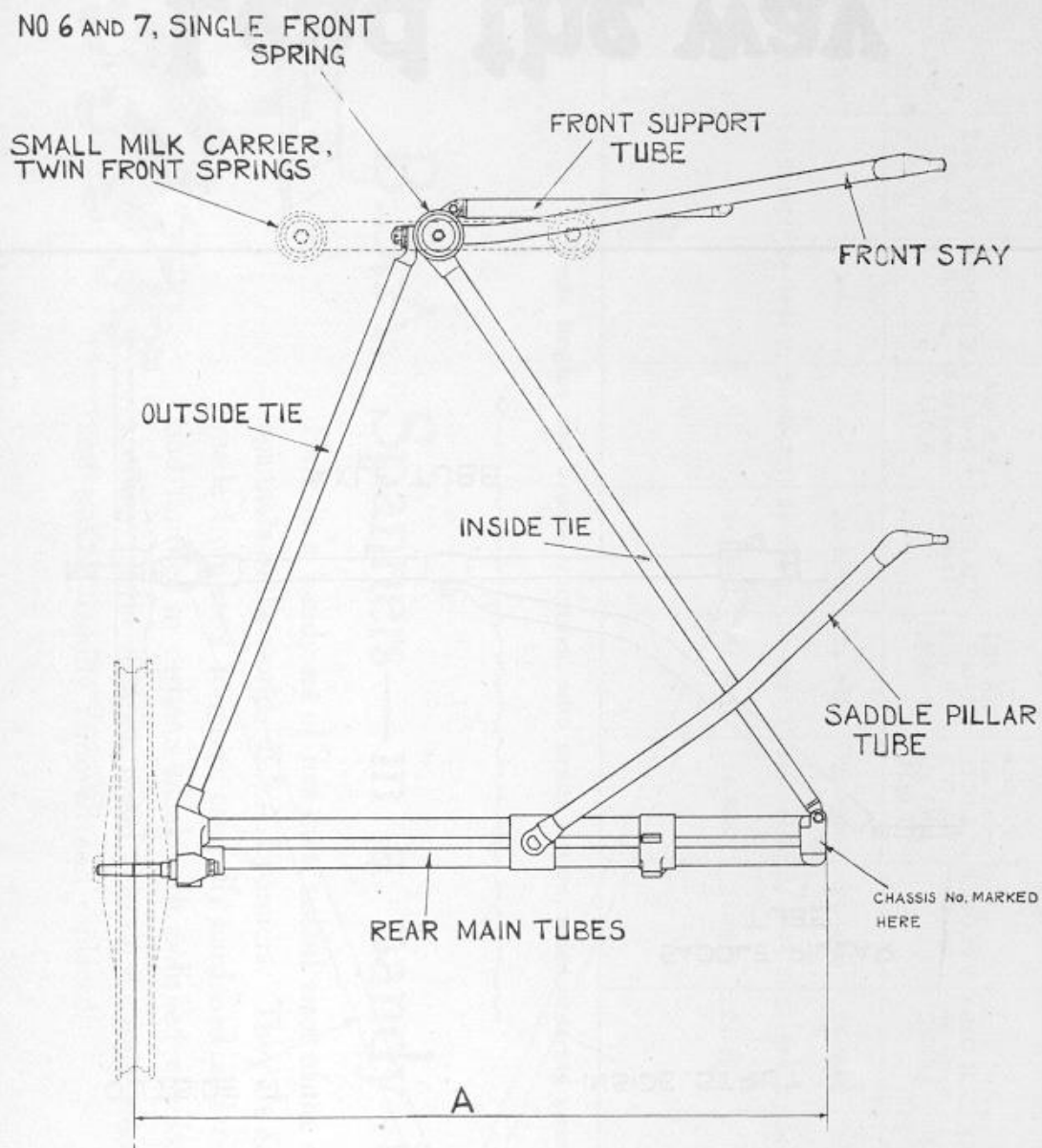
329

**Lead the way  
on a B·S·A**

# Nos. 6 and 7 B.S.A. SIDECAR CHASSIS.

(SMALL MILK CARRIER CHASSIS.)

330

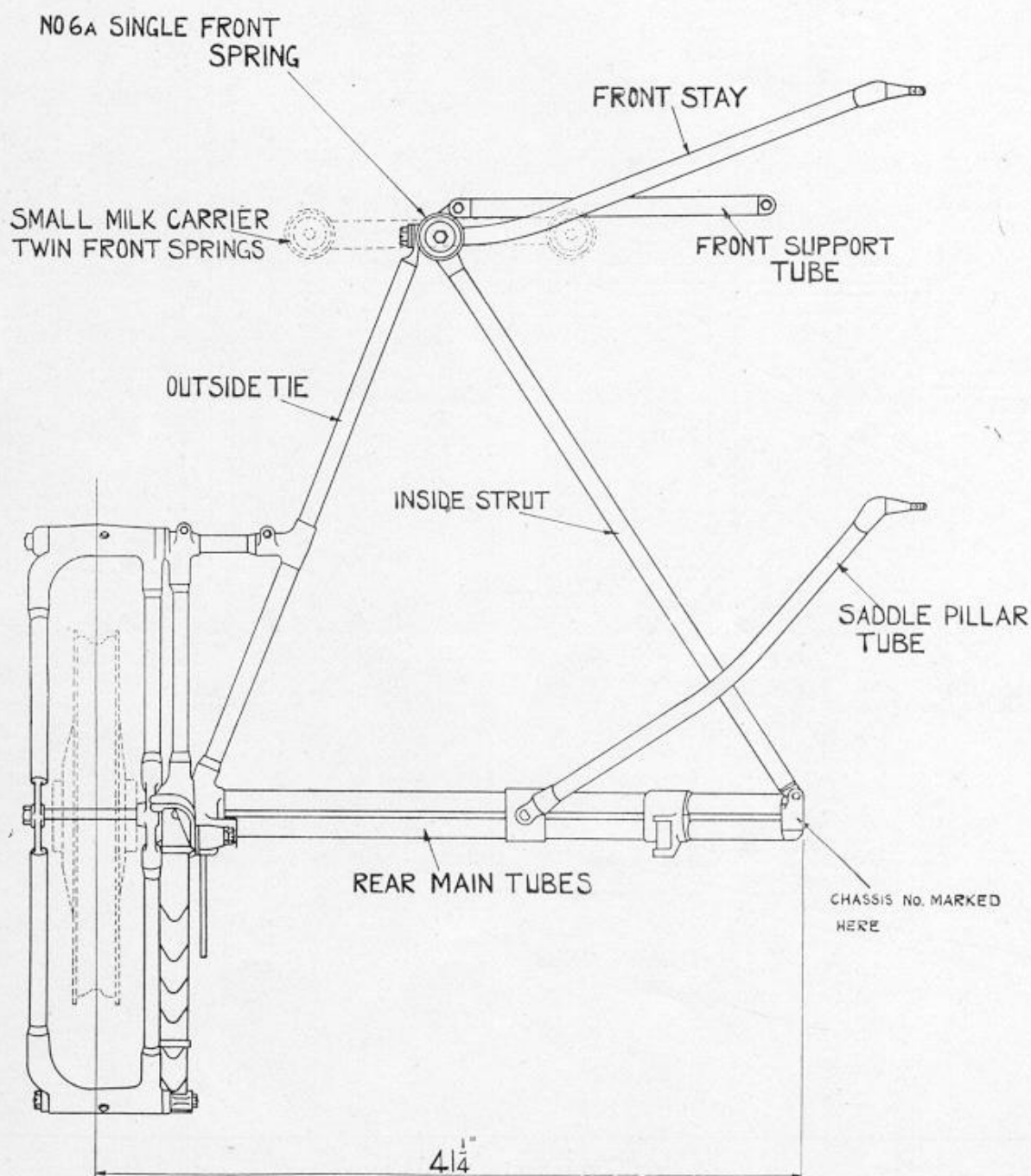


Dimension A	{	No. 6 Chassis .. ..	}	37 $\frac{3}{4}$ in.
		Small Milk Carrier Chassis		
		No. 7 Chassis .. ..		34 $\frac{3}{4}$ in.

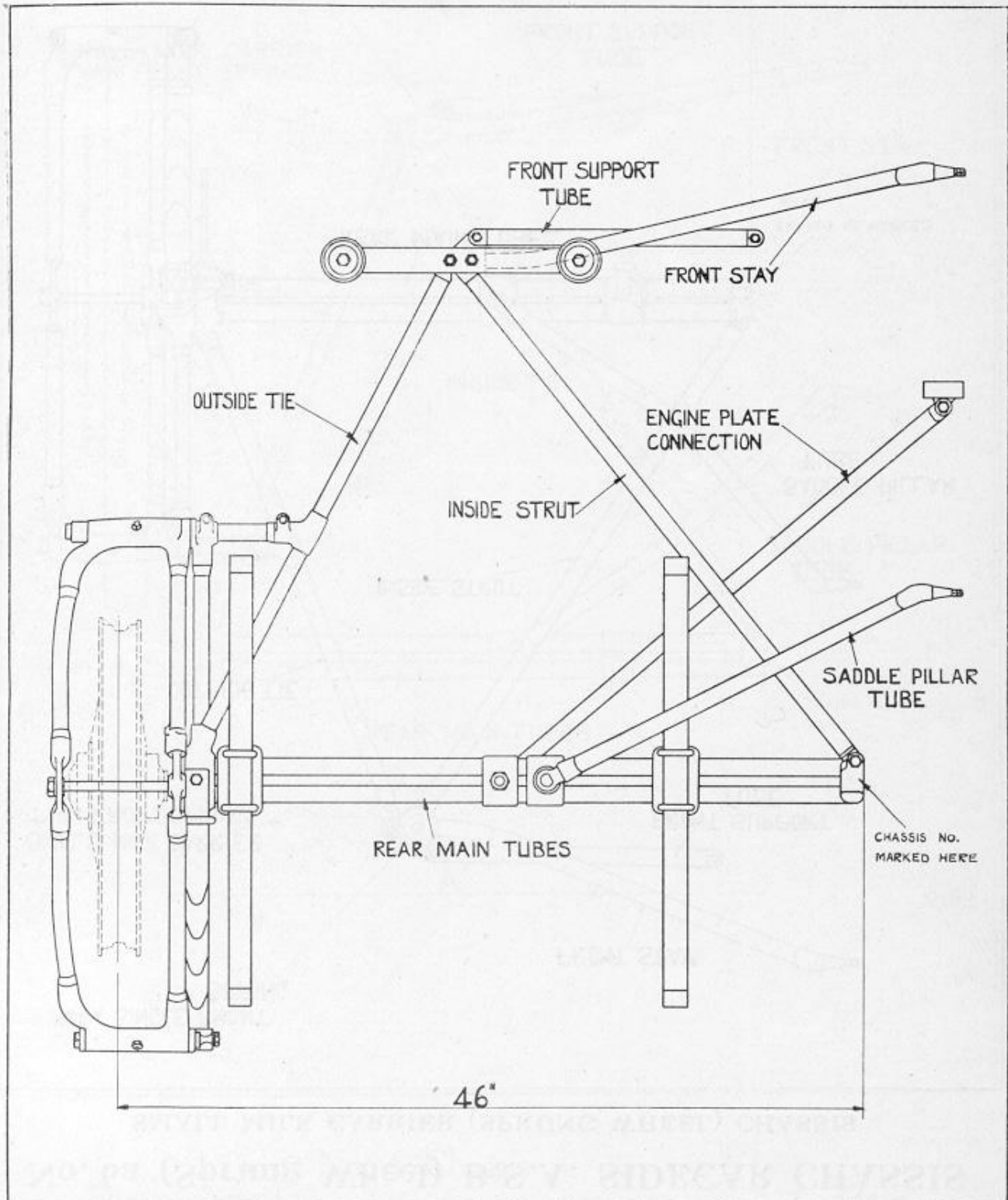
# No. 6a (Sprung Wheel) B.S.A. SIDECAR CHASSIS

SMALL MILK CARRIER (SPRUNG WHEEL) CHASSIS.

133

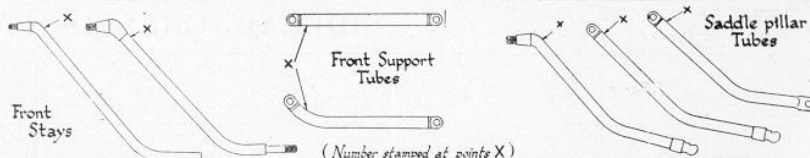


No. 8a Large Milk Carrier  
B.S.A. SIDECAR CHASSIS.  
(SPRUNG WHEEL.)



# FRONT STAYS, 1930 FRONT SUPPORT TUBES, and SADDLE PILLAR TUBES.

(See Footnote.)



Chassis ..		No. 6.			No. 6a.			No. 7.			No. 8a.			No. 9.			Small Milk Carrier		
Bodies fitted		No. 6. Tradesman's Box Carrier.			No. 6. Tradesman's Box Carrier.			No. 7. No. 7c. No. 15.			Large Milk Carrier.			Nos. 9 and 9c. Tradesman's Light Box Carrier. No. 14 (on 4.93 SV only)			Small Milk Carrier.		
MODELS		Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar	Front Stay	Support Tube	Saddle Pillar
Price.																			
3.49 h.p. S.V. Commercial ..	L30-6	—	—	—	—	—	—	—	—	—	—	—	—	27	43	44	—	—	—
3.49 h.p. O.H.V. .. ..	L30-11	—	—	—	—	—	—	30	41	42	—	—	—	—	—	—	—	—	—
4.93 h.p. O.H.V. .. ..	S30-12	29	39	57	—	—	—	30	41	42	—	—	—	—	—	—	29	39	57
4.93h.p. O.H.V. de Luxe ..	S30-13	29	39	57	—	—	—	30	41	42	—	—	—	—	—	—	29	39	57
4.93 h.p. O.H.V. Light ..	S30-19	—	—	—	—	—	—	30	54	2	—	—	—	—	—	—	—	—	—
4.93 h.p. S.V. .. ..	S30-7	29	39 FB38	57	—	—	—	30	41 FB40	42	—	—	—	—	—	—	29	39 FB38	57
4.93 h.p. S.V. de Luxe ..	S30-9	29	39 FB38	57	—	—	—	30	41 FB40	42	—	—	—	—	—	—	29	39 FB38	57
4.93 h.p. S.V. Light .. ..	S30-18	—	—	—	—	—	—	30	53	2	—	—	—	27	4	13	—	—	—
5.57 h.p. S.V. .. ..	H30-8	29	39 FB38	57	—	—	—	30	41 FB40	42	—	—	—	—	—	—	29	39 FB38	57
5.57 h.p. S.V. de Luxe .. ..	H30-10	29	39 FB38	57	29	39 FB38	42	30	41 FB40	42	—	—	—	—	—	—	29	39 FB38	57
7.70 h.p. .. ..	E30-14	29	12	11	29	12	11	30	13	12	—	—	—	—	—	—	29	12	11
9.86 h.p. .. ..	G30-15	29	12	11	29	12	11	30	13	12	—	—	—	—	—	—	29	12	11
9.86 h.p. World Tour .. ..	G30-16	45	46	47	45	46	47	48	49	47	50	51	52	—	—	—	45	46	47

FB—When fitted with footboards.

When ordering Front Stays, Support Tubes, or Saddle Tubes, state name and number of required part as on above chart.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

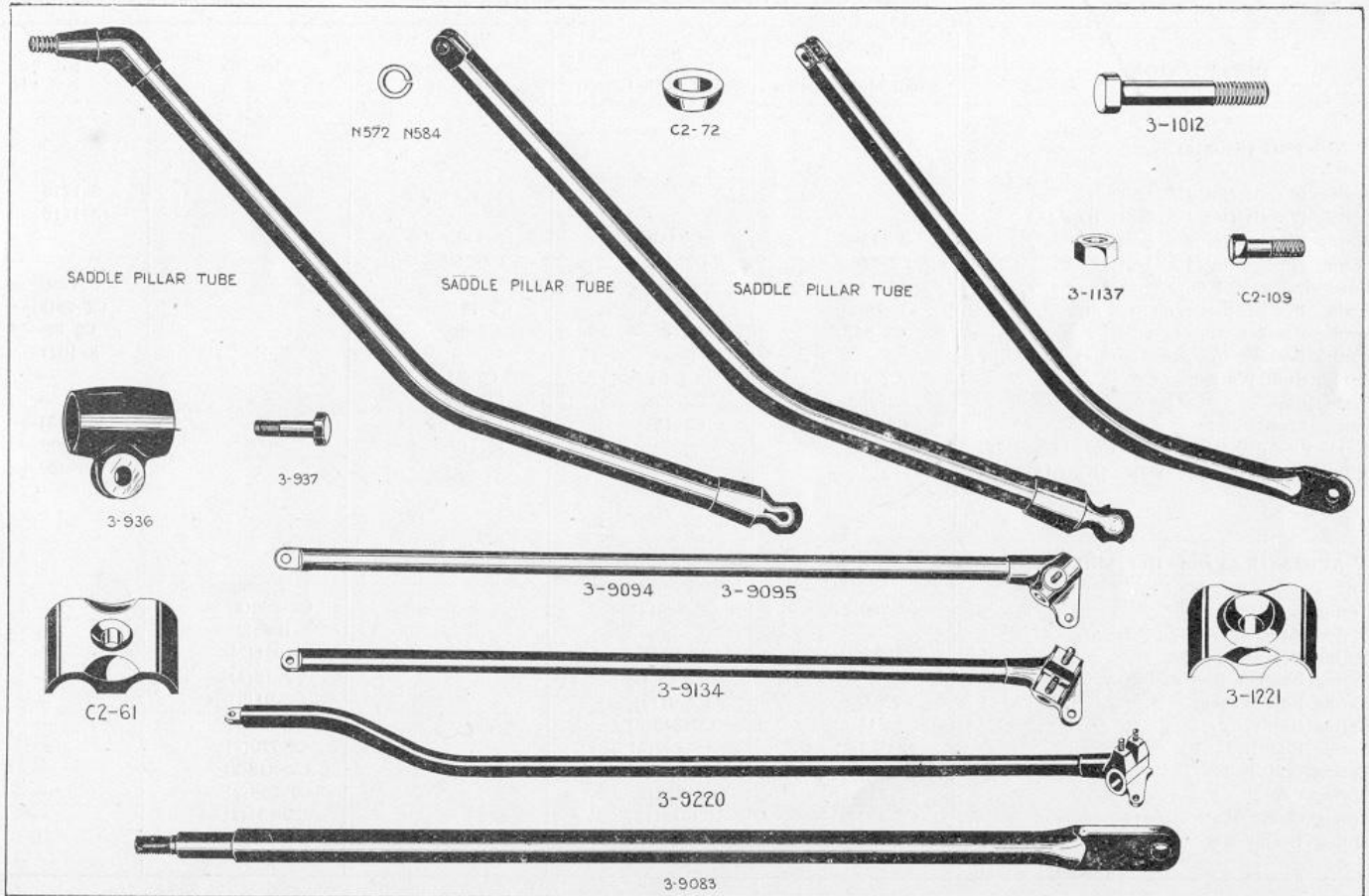
## SIDECAR CHASSIS PARTS.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
Saddle Pillar Tube, comprising Tube Bottom Lug and Top Lug .. .. .			(See page 333.)		
Saddle Pillar Tube, comprising Tube, Liner, and Lug			(See page 333.)		
Saddle Pillar Tube Bottom Clamp Plate .. .. .	C2-61—	C2-61—	C2-61—	C2 61—	—
Saddle Pillar Tube Top Clamp Plate .. .. .	3-1221—	3-1221—	3-1221—	3-1221—	—
Bottom Lug Bolt .. .. .	3-1012—	3-1012—	3-1012—	3-1012—	—
Bottom Lug Bolt Spherical Washer .. .. .	C2-72—	C2-72—	C2-72—	C2-72—	—
Bottom Lug Bolt Nut .. .. .	3-1137—	3-1137—	3-1137—	3-1137—	—
Bottom Lug Bolt Nut Spring Washer .. .. .	N584—	N584—	N584—	N584—	—
Saddle Pillar Tube Bottom Lug .. .. .	—	—	—	—	3-936—
Saddle Pillar Tube Bottom Lug Bolt .. .. .	—	—	—	—	3-937—
Saddle Pillar Tube Bottom Lug Bolt Spring Washer .. .. .	—	—	—	—	N572—
Saddle Pillar Tube Top Cone Nut .. .. .	3-1137—	3-1137—	3-1137—	3-1137—	3 1137—
Saddle Pillar Tube Top Cone Spring Washer .. .. .	N584—	N584—	N584—	N584—	N584—
Saddle Pillar Tube Top Lug Bolt (for motor cycles fitted with saddle pillar eye bolt) .. .. .	C2-109—	C2-109—	C2-109—	—	C2-109—
<b>INSIDE STRUT.</b>					
Inside Strut, comprising Tube, Rear Lug, Front Connecting Lug, Spring Stud, and Pin (for single front spring) .. .. .	3-9094—	3 9094—	3-9095—	—	—
Inside Strut, comprising Tube, Rear Lug, Front Connecting Lug, Spring Bearer Bar Stud, and Pin (for twin front springs) .. .. .	3-9134—	3-9134—	—	3-9220—	—
Inside Strut, comprising Tube, Liner, and Tube End Spindle .. .. .	—	—	—	—	3-9083—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

# SIDECAR CHASSIS PARTS.





NOTE.—Figures in brackets denote number per set, e.g. (2), 2 per set.

### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
<b>FRONT SPRING (Single).</b>					
Front Spring (6-coil) (for $\frac{1}{2}$ in. bolt) .. .. .	—	—	—	—	3-1215—
Front Spring (7-coil) (for $\frac{1}{2}$ in. bolt) (G.P.O.) ..	—	—	—	—	3-1216—
Front Spring (5-coil) (for $\frac{3}{4}$ in. bolt) .. .. .	3-1150—	3-1150—	3-1150—	—	—
Front Spring (7-coil) (for $\frac{3}{4}$ in. bolt) .. .. .	C2-260—	C2-260—	C2-260—	—	—
Front Inner Spring (G.P.O.) .. .. .	—	—	—	—	3-1230—
Front Spring Bracket Bolt and Nut (top) .. ..	C2-78(2)—	C2-78(2)—	C2-78(2)—	—	C2-78(2)—
Front Spring Bracket (top) .. .. .	C2-86—	C2-86—	C2-86—	—	C2-86—
Front Spring Bracket (for inner spring) (G.P.O.) ..	—	—	—	—	3-1021—
Front Spring Stud Washer .. .. .	C2-91—	C2-91—	C2-91—	—	—
Front Spring Cup .. .. .	C2-238—	C2-238—	C2-238—	—	—
Front Spring Clamp Plate .. .. .	C2-131—	C2-131—	C2-131—	—	C2-131—
Front Spring Clamp Plate (inside) (Nos. 14 and 15) ..	—	—	30-1135—	—	30-990—
Front Spring Clamp Plate (outside) (Nos. 14 and 15)	—	—	30-984—	—	30-989—
<b>FRONT SPRINGS (Twin) (for Milk Carriers).</b>					
Front Spring (7-coil) .. .. .	C2-260(2)—	C2-260(2)—	—	C2-260(2)—	—
Front Spring (inner) .. .. .	—	—	—	3-1080(2)—	—
Front Spring Bracket .. .. .	C2-86(2)—	C2-86(2)—	—	3-1021(2)—	—
Front Spring Bracket Bolt and Nut .. .. .	C2-78(4)—	C2-78(4)—	—	C2-78(4)—	—
Front Spring Bolt Washer .. .. .	C2-91(2)—	C2-91(2)—	—	C2-91(2)—	—
Front Spring Bolt .. .. .	C2-249(2)—	C2-249(2)—	—	3-1088(2)—	—
Front Spring Bolt Nut .. .. .	15-720(2)—	15-720(2)—	—	15-720(2)—	—
Front Spring Bolt Pad .. .. .	C2-248(2)—	C2-248(2)—	—	C2-248(2)—	—
Front Spring Cup .. .. .	C2-238(2)—	C2-238(2)—	—	C2-238(2)—	—
Front Spring Clamp Plate (front) .. .. .	C2-131(2)—	C2-131(2)—	—	C2-131(2)—	—
Front Spring Bearer Bar .. .. .	3-982—	3-982—	—	3-982—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

# SIDECAR CHASSIS PARTS.



C2-260 7 COIL.  
 3-1150 5 COIL.  
 3-1215 6 COIL.  
 3-1216 7 COIL.

FOR 3/8" BOLT

FOR 1/2" BOLT



3-1230 9 COIL.  
 3-1080 9 COIL.



C2-91



C2-131



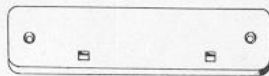
C2-78



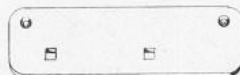
C2-86



C2-238



30-1135



30-990



30-984



30-989



3-1021



C2-249  
 3-1088



15-720



C2-248



3-982

NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

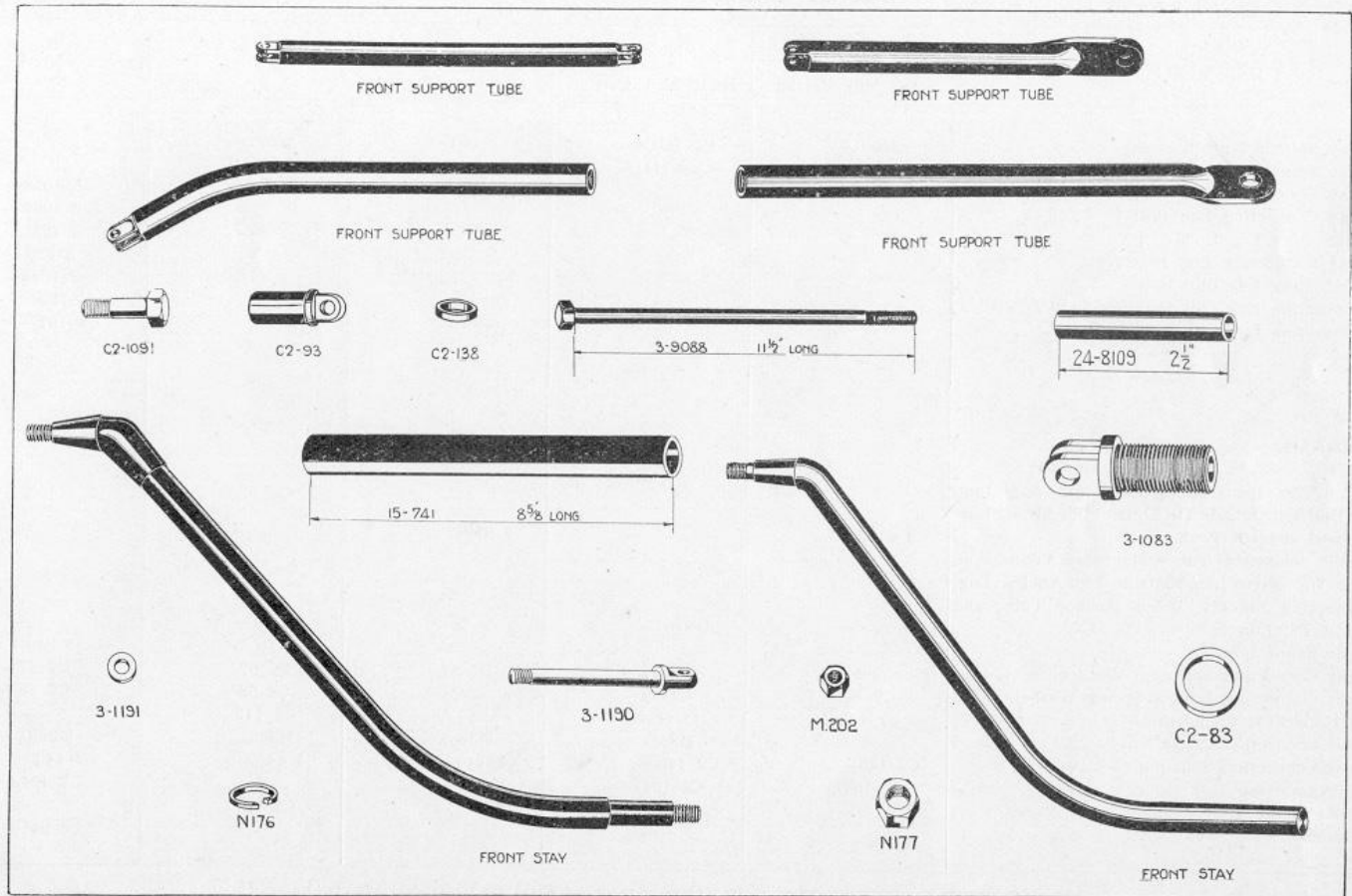
### Sidecar Chassis Parts—continued.

When figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier	No. 7 No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
<b>FRONT SUPPORT.</b>					
Front Support Tube, with Lugs .. .. .			(See page 333.)		
Front Support Tube, with Liner and Lugs .. .. .			(See page 333.)		
Front Support Tube Lug Bolt .. .. .	C2-109(2)—	C2-109(2)—	C2-109(2)—	C2-109(2)—	C2-109—
Footrest Tube Lug .. .. .	C2-93—	C2-93—	C2-93—	C2-93—	C2-93—
Footrest Tube Distance Washer .. .. .	C2-138(4)—	C2-138(4)—	C2-138(4)—	C2-138(4)—	C2-138(4)—
Front Support Attachment Bolt (4.93h.p. S.V. Light)	—	—	3-9088—	—	3-9088—
Magneto Platform Distance Tube (4.93h.p. S.V. Light)	—	—	24-8109—	—	24-8109—
Front Support Attachment Distance Tube (4.93h.p. Light) .. .. .	—	—	15-741—	—	15-741—
Front Support Tube Screwed Lug .. .. .	3-1083—	—	3-1083—	—	3-1083—
Front Support Engine Plate Bolt (4.93h.p. O.H.V. Light models) .. .. .	—	—	3-1190—	—	—
Front Support Engine Plate Washer (4.93h.p. O.H.V. Light model) .. .. .	—	—	3-1191(4)—	—	—
Front Support Engine Plate Bolt Nut (4.93h.p. O.H.V. Light Model) .. .. .	—	—	M202—	—	—
Front Support Screwed Lug Adjusting Washer ..	C2-83(2)—	—	C2-83(2)—	—	C2-83(2)—
<b>FRONT STAY.</b>					
Front Stay, comprising Tube, Front Stay Spindle, Spindle, and Top Front Cone .. .. .			(See page 333.)		
Front Stay, comprising Tube, End Cup, and Top Front Cone .. .. .			(See page 333.)		
Top Front Cone Spring Washer .. .. .	N176—	N176—	N176—	N176—	N176—
Top Front Cone Nut .. .. .	N177—	N177—	N177—	N177—	N177—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

## SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set, e.g. (2), 2 per set.

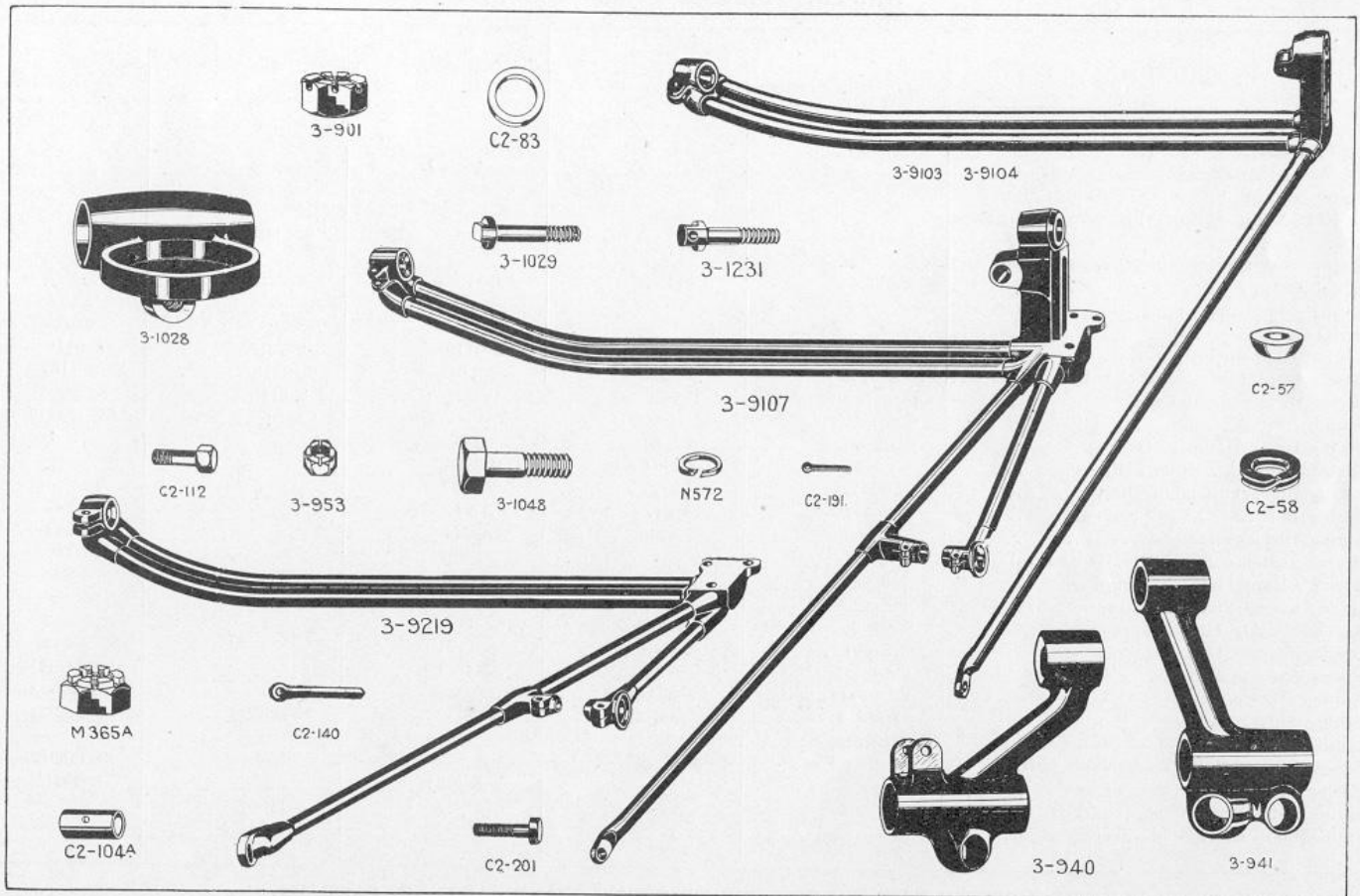
### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
Front Stay Spindle Nut (bottom) .. .. .	3-901—	3-901—	3-901—	3-901—	—
Front Stay Spindle Washer (bottom) .. .. .	C2-83(4)—	C2-83(4)—	C2-83(4)—	C2-83(1)—	—
Front Stay Connecting Lug .. .. .	—	—	—	—	3-1028—
Front Stay Connecting Lug Bolt .. .. .	—	—	—	—	3-1029—
Front Connecting Lug Bolt (G.P.O.) .. .. .	—	—	—	—	3-1231—
Front Stay Connecting Lug Bolt Nut .. .. .	—	—	—	—	3-953—
Front Connecting Lug Clip Bolt .. .. .	—	—	—	—	3-1048—
Front Connecting Lug Clip Bolt Spring Washer .. .. .	—	—	—	—	N572—
Front Connecting Lug Clip Bolt Split-pin .. .. .	—	—	—	—	C2-191—
<b>MAIN FRAME.</b>					
Main Frame, comprising Tubes, Main Rear Connection, Wheel Bracket, Outside Tie, Outside Tie Swivel Lug, and Wheel Bracket Bush .. .. .	3-9103—	—	3-9104—	—	—
Main Frame, comprising Tubes, Main Rear Connection, Outside Tie Swivel Lug, Outside Tie, Anchor Lug, Wheel Spring Bracket, Wheel Anchor Tube, and Anchor "T" Lug .. .. .	—	3-9107—	—	3-9219—	—
Main Rear Connection .. .. .	—	—	—	—	3-940—
Main Rear Connection Spherical Washer .. .. .	C2-57—	C2-57—	C2-57—	C2-57—	C2-57—
Main Rear Connecting Double Spring Washer .. .. .	C2-58—	C2-58—	C2-58—	C2-58—	C2-58—
Bolt for Main Rear Connection .. .. .	C2-112—	C2-112—	C2-112—	C2-112—	—
Main Rear Connection Castle Nut .. .. .	M365A—	M365A—	M365A—	M365A—	M365A—
Main Rear Connection Split-pin .. .. .	C2-140—	C2-140—	C2-140—	C2-140—	C2-140—
Wheel Bracket Bush .. .. .	C2-104A—	C2-104A—	C2-104A—	—	C2-104A—
Anchor Lug Bolt .. .. .	—	C2-201—	—	C2-201—	—
Wheel Bracket .. .. .	—	—	—	—	3-941—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

# SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Sidecar Chassis Parts—continued.

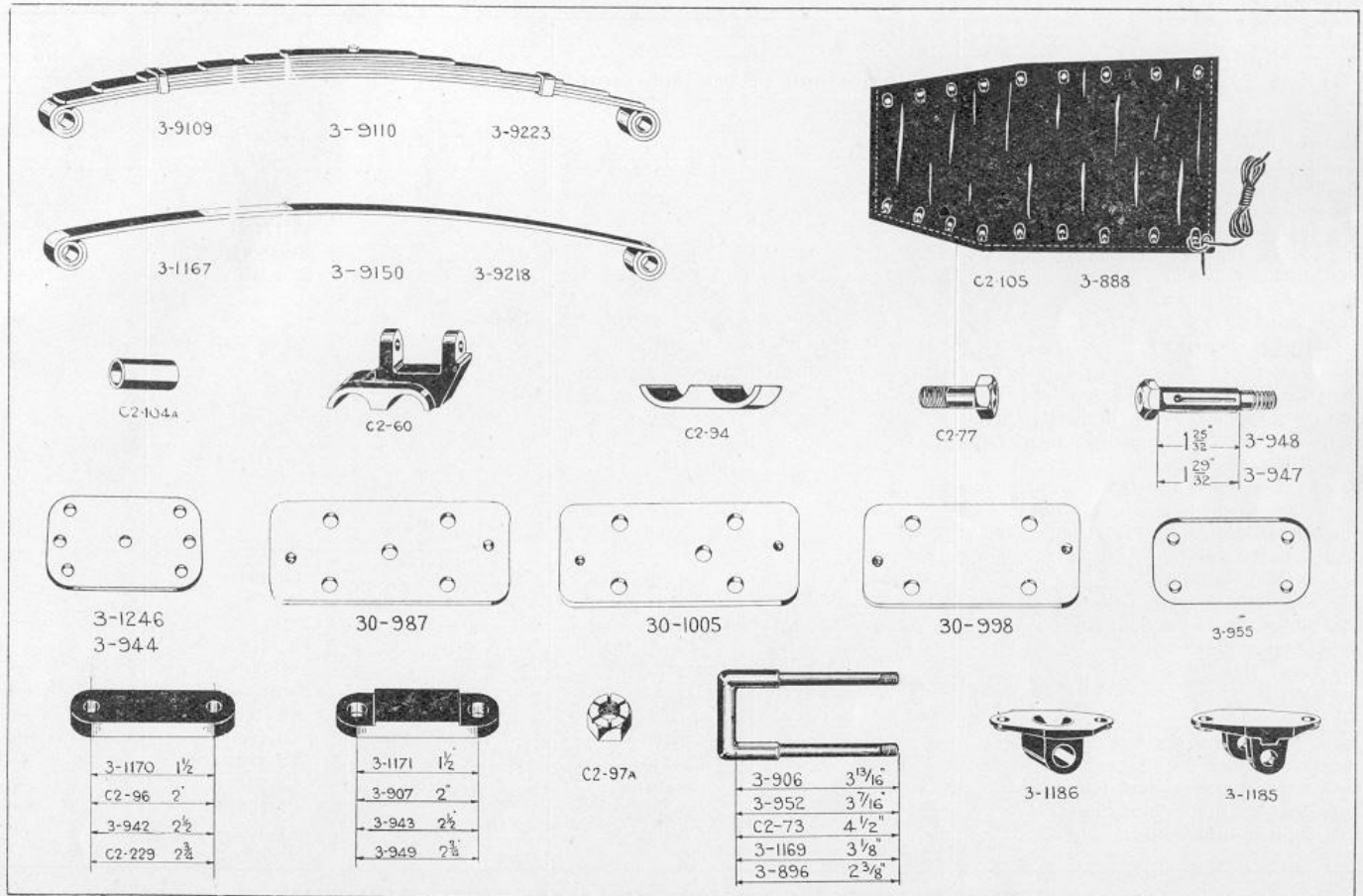
When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier	No. 7. No. 7c. No. 15.	No. 8A	No. 9 No. 9c. No. 14.
<b>REAR SPRING.</b>					
Rear Spring, comprising Spring, Bushes, Gaiters and Laces, Shackle Links, Bolts, Pins and Nuts, Spring Bolt, and Grease Nipples .. .. .	3-9115—	3-9115—	3-9116—	3-9221(2)—	—
Rear Spring, comprising Spring, Bushes, Gaiters and Laces .. .. .	3-9112—	3-9112—	3-9113—	3-9222(2)—	—
Rear Spring, comprising Spring, Bushes, Gaiters and Laces (G.P.O.) .. .. .	—	—	—	—	3-9201—
Rear Spring, complete with Bushes .. .. .	3-9109—	3-9109—	3-9110—	3-9223(2)—	3-9110—
Rear Spring Main Leaf, complete with Bushes .. .. .	3-9150—	3-9150—	3-1167—	3-9218(2)—	3-1167—
Rear Spring, Gaiters, and Laces .. .. .	C2-105(2)—	C2-105(2)—	C2-105(2)—	3-888(4)—	—
Rear Spring Bush .. .. .	C2-104A(2)—	C2-104A(2)—	C2-104A(2)—	C2-104A(4)—	C2-104A(2)—
Rear Spring Bracket (top half) .. .. .	C2-60—	C2-60—	C2-60—	—	—
Rear Spring Bracket (bottom half) .. .. .	C2-94—	C2-94—	C2-94—	—	—
Rear Spring Bracket Clamping Bolt .. .. .	C2-77—	C2-77—	C2-77—	—	—
Rear Spring Bolt .. .. .	3-947—	3-947—	3-947—	—	3-947—
Rear Spring Distance Plate .. .. .	3-1246—	3-1246—	3-944—	—	3-944—
Rear Spring Distance Plate (Nos. 14 and 15) .. .. .	—	—	30-987—	—	30-1005—
Rear Spring Clamp Plate .. .. .	3-955—	3-955—	3-955—	—	3-955—
Rear Spring Clamp Plate (Nos. 14 and 15) .. .. .	—	—	30-998—	—	30-998—
Rear Spring Shackle Link (plain) .. .. .	C2-96—	C2-229—	3-1170—	—	3-942—
Rear Spring Shackle Link (stepped) .. .. .	3-907—	3-949—	3-1171—	—	3-943—
Rear Spring Shackle Bolt .. .. .	3-948(2)—	3-948(2)—	3-948(2)—	—	3-948(2)—
Rear Spring Shackle Bolt Nut .. .. .	C2-97A(3)—	C2-97A(3)—	C2-97A(3)—	—	C2-97A(3)—
Rear Spring Stirrup Bolt .. .. .	3-906(2)—	3-906(2)—	3-952(2)—	3-952(4)—	3-952(2)—
Rear Spring Stirrup Bolt (Small Milk Carrier) .. .. .	C2-73(2)—	C2-73(2)—	—	—	—
Rear Spring Stirrup Bolt (Tradesman's Carrier) .. .. .	3-952(2)—	3-952(2)—	—	—	3-1169(2)—
Rear Spring Stirrup Bolt (Nos. 14 and 15 bodies) .. .. .	—	—	3-896(2)—	—	3-896(2)—
Leaf Spring Body Bracket (shackle end) .. .. .	—	—	—	3-1186(2)—	—
Leaf Spring Body Bracket (fixed end) .. .. .	—	—	—	3-1185(2)—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.



## SIDECAR CHASSIS PARTS.





NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

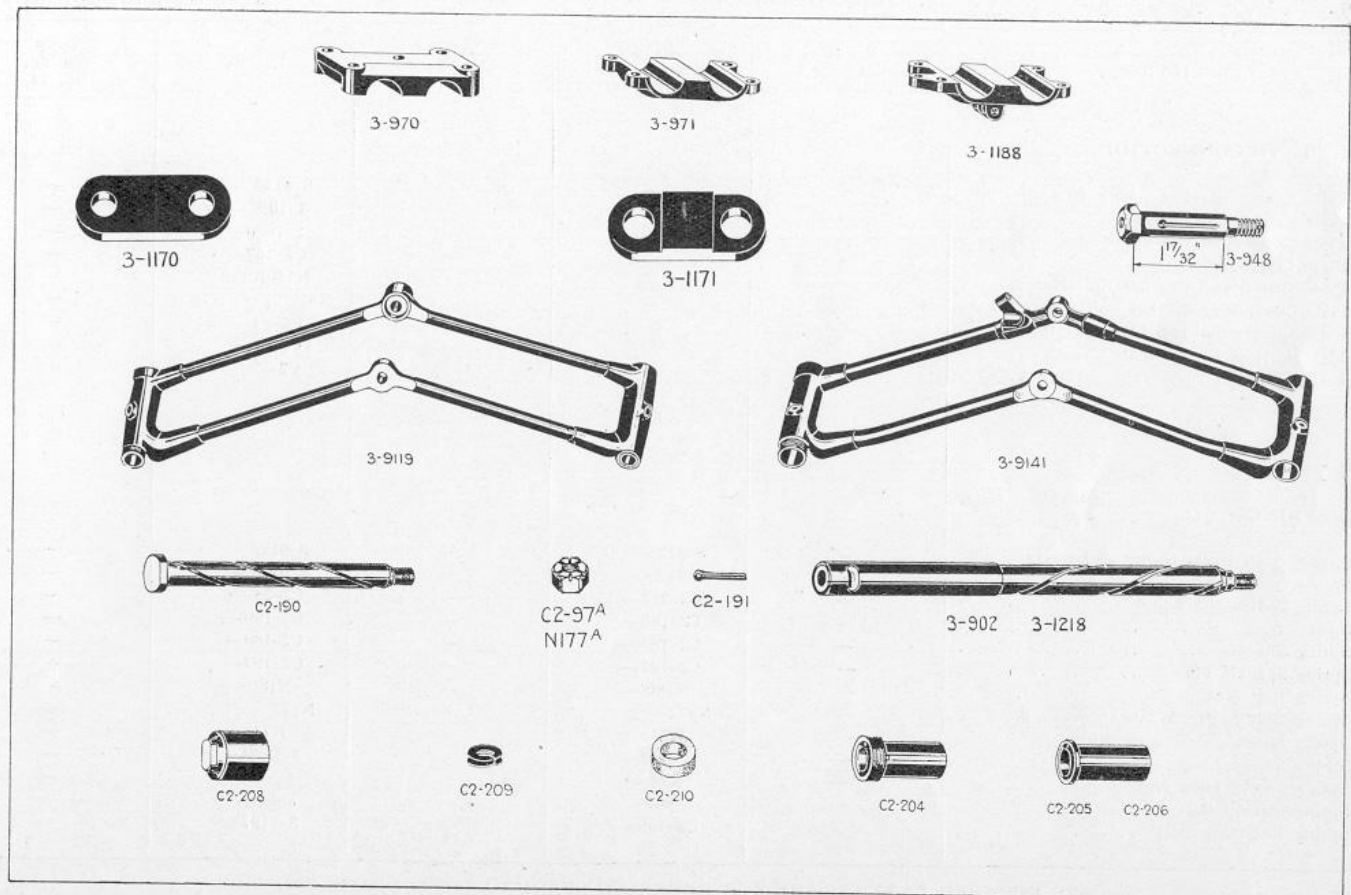
### Sidcar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
Leaf Spring Bed Plate .. .. .	—	—	—	3-970(2)—	—
Leaf Spring Bed Clamp Plate .. .. .	—	—	—	3-971—	—
Leaf Spring Bed Clamp Plate (wheel side) .. .. .	—	—	—	3-1188—	—
Leaf Spring Shackle Link (plain) .. .. .	—	—	—	3-1170(2)—	—
Leaf Spring Shackle Link (stepped) .. .. .	—	—	—	3-1171(2)—	—
Leaf Spring Shackle Bolt .. .. .	—	—	—	3-948(6)—	—
Leaf Spring Shackle Bolt Nut .. .. .	—	—	—	C2-97A(6)—	—
<b>SPRUNG WHEEL CRADLE.</b>					
Sprung Wheel Cradle, comprising Cradle Support Bridges, Cradle Support Tubes, Bushes for Cradle Support Bridges, Bush Peg, Spindle Support Lugs, and Grease Nipples .. .. .	—	3-9119—	—	3-9141—	—
Sprung Wheel Cradle (brake model), comprising Cradle Support Bridges, Cradle Support Tubes, Bushes for Cradle Support Bridges, Bush Peg, Spindle Support Lugs, and Grease Nipples .. .. .	—	3-9141—	—	3-9141—	—
Rear Cradle Support Axis Pin .. .. .	—	C2-190—	—	C2-190—	—
Rear Cradle Support Axis Pin Castle Nut .. .. .	—	N177A—	—	N177A—	—
Rear Cradle Support Axis Pin Split-pin .. .. .	—	C2-191—	—	C2-191—	—
Front Cradle Anchor Pin .. .. .	—	3-902—	—	3-1218—	—
Anchor Pin Castle Nut .. .. .	—	N177A—	—	N177A—	—
Anchor Pin Split-pin .. .. .	—	C2-191—	—	C2-191—	—
Anchor Pin Dust Cap .. .. .	—	C2-208—	—	C2-208—	—
Anchor Pin Double Spring Washer .. .. .	—	C2-209—	—	C2-209—	—
Anchor Pin Felt Washer .. .. .	—	C2-210—	—	C2-210—	—
Front Cradle Support Bridge Bush (screwed) .. .. .	—	C2-204—	—	C2-204—	—
Front Cradle Support Bridge Bush (plain) .. .. .	—	C2-205—	—	C2-205—	—
Rear Cradle Support Bridge Bush .. .. .	—	C2-206—	—	C2-206—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

## SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

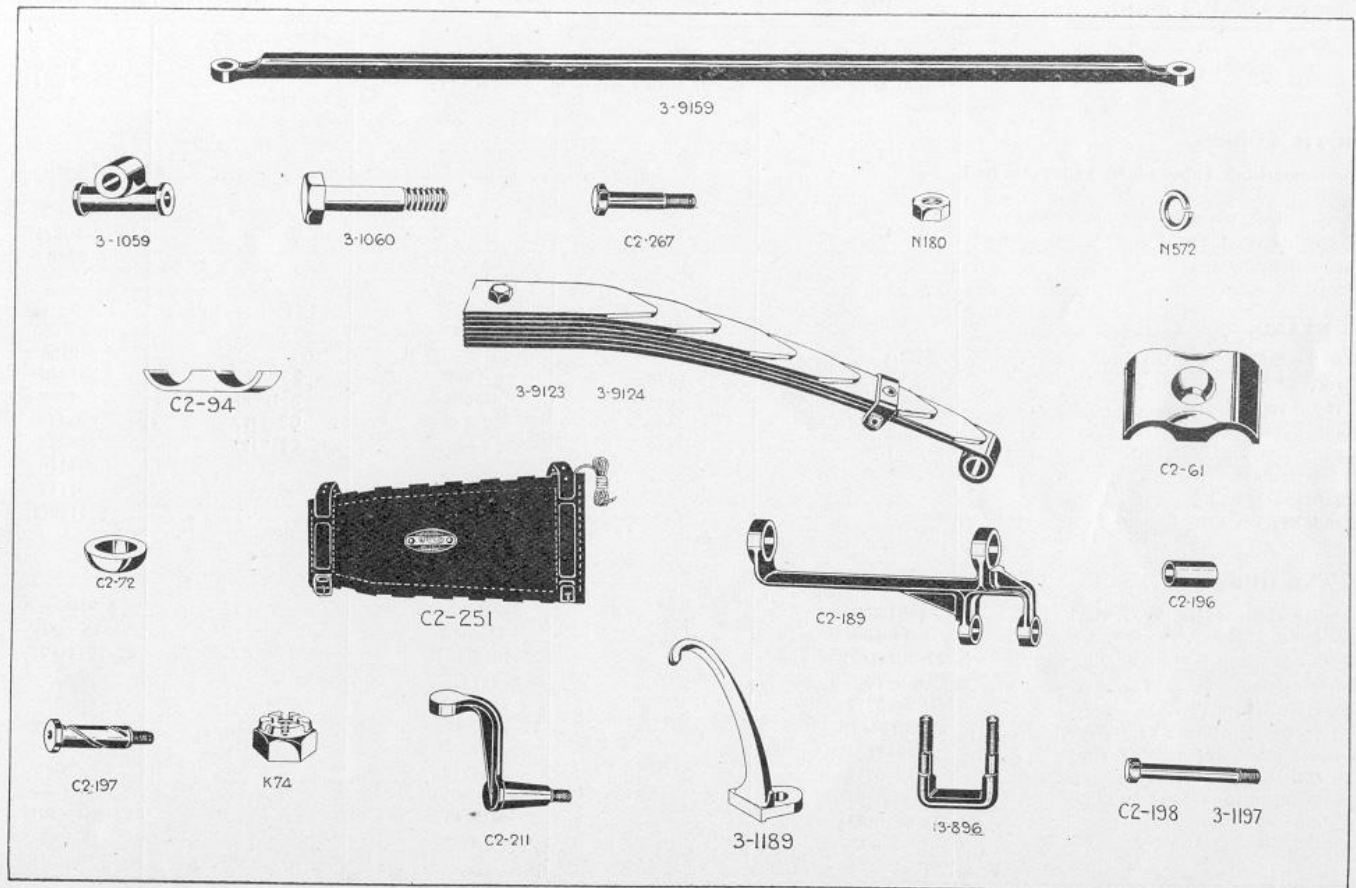
### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
<b>ENGINE PLATE CONNECTION.</b>					
Engine Plate Connection Tube, with Bracket Eye ..	—	—	—	3-9159—	—
Engine Plate Connection Bracket .. .. .	—	—	—	3-1059—	—
Engine Plate Connection Bracket Bolt .. ..	—	—	—	3-1060—	—
Engine Plate Clamp Bolt .. .. .	—	—	—	C2-267—	—
Engine Plate Clamp and Bracket Bolt Nut .. ..	—	—	—	N180(2)—	—
Engine Plate Clamp and Bracket Bolt Spring Washer	—	—	—	N572(2)—	—
Engine Plate Connection Top Clamp Plate .. ..	—	—	—	(2-94—	—
Engine Plate Bottom Clamp Plate .. .. .	—	—	—	C2-61—	—
Engine Plate Spherical Washer.. .. .	—	—	—	C2-72—	—
<b>WHEEL SPRING.</b>					
Wheel Spring, with Bush, Gaiter and Laces ..	—	3-9125—	—	3-9126—	—
Wheel Spring, with Bush .. .. .	—	3-9123—	—	3-9124—	—
Wheel Spring Gaiter and Laces .. .. .	—	C2-251—	—	C2-251—	—
Wheel Spring Bush .. .. .	—	C2-196—	—	C2-196—	—
Wheel Spring Shackle .. .. .	—	C2-189—	—	C2-189—	—
Wheel Spring Shackle Pin .. .. .	—	C2-197—	—	C2-197—	—
Wheel Spring Bolt Nut .. .. .	—	N180—	—	N180—	—
Wheel Spring Bolt Spring Washer .. .. .	—	N572—	—	N572—	—
Wheel Spring Shackle Pin Castle Nut .. ..	—	K74—	—	K74—	—
Wheel Spring Safety Loop .. .. .	—	C2-211—	—	3-1189—	—
Wheel Spring Safety Loop Nut .. .. .	—	K74—	—	—	—
Wheel Spring Stirrup Bolt .. .. .	—	3-896—	—	3-896—	—
Wheel Spring Retaining Bolt .. .. .	—	C2-198—	—	3-1197—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

## SIDECAR CHASSIS PARTS.



NOTE.—Figures in brackets denote number per set, e.g., (2), 2 per set.

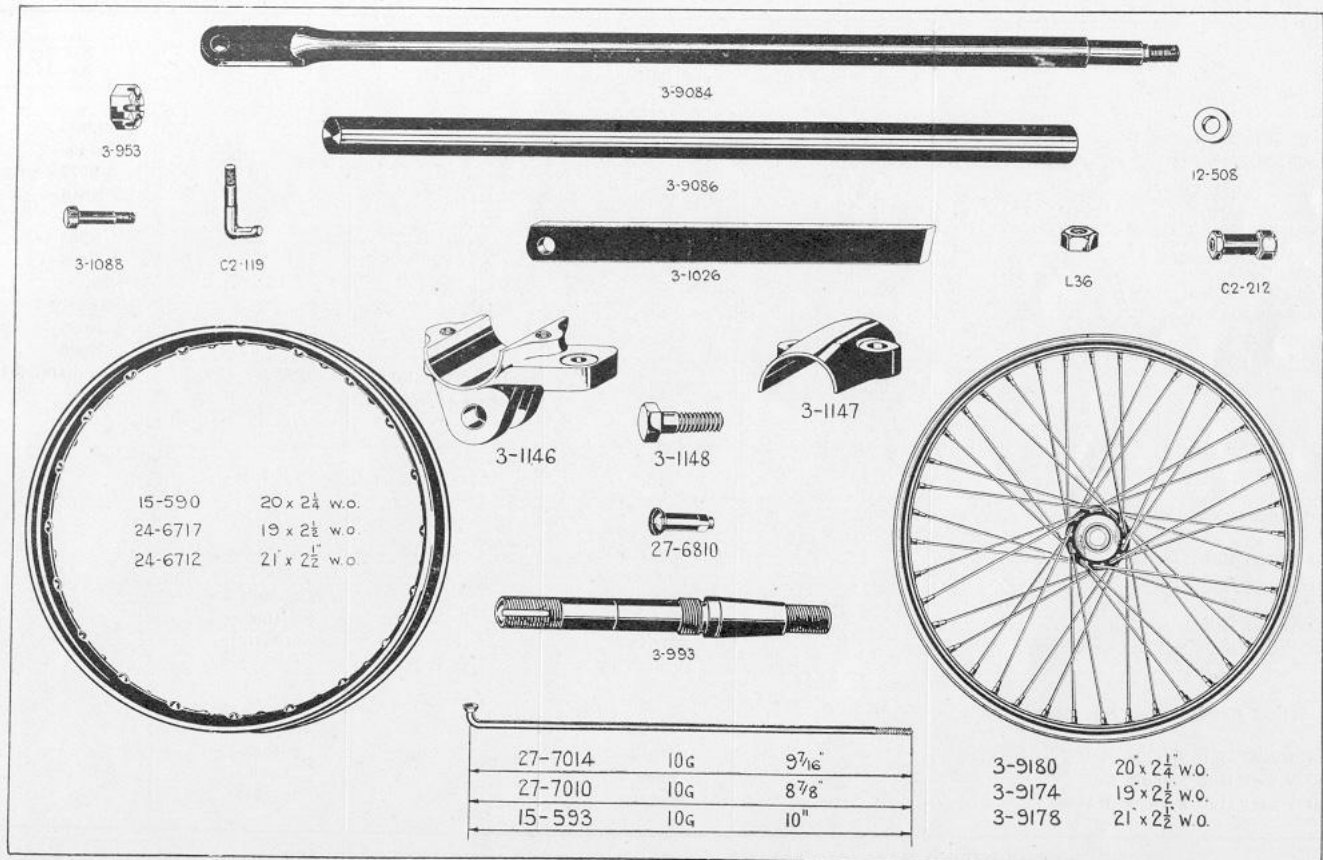
### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
<b>OUTSIDE TIE TUBE.</b>					
Outside Tie, comprising Tube, Liner, and Tube End Spindle .. .. .	—	—	—	—	3-9084—
Tube End Spindle Nut .. .. .	—	—	—	—	3-953(2)—
Tube End Spindle Washer .. .. .	—	—	—	—	12-508(2)—
Axle Tube, with End Cups .. .. .	—	—	—	—	3-9086—
<b>SIDECAR STAND.</b>					
Sidecar Stand complete (G.P.O.) .. .. .	—	—	—	—	3-9165—
Sidecar Stand .. .. .	3-1026—	3-1026—	3-1026—	3-1026—	3-1026—
Sidecar Stand Axis Bolt .. .. .	3-1088—	3-1088—	3-1088—	3-1088—	3-1088—
Sidecar Stand Clamping Bolt .. .. .	C2-119—	C2-119—	C2-119—	C2-119—	C2-119—
Sidecar Stand Clamping Bolt Nut .. .. .	L36—	C2-212—	L36—	C2-212—	C2-212—
Sidecar Stand Bracket .. .. .	—	—	—	—	3-1146—
Sidecar Stand Bracket Clip .. .. .	—	—	—	—	3-1147—
Sidecar Stand Bracket Clip Bolt .. .. .	—	—	—	—	3-1148(2)—
<b>WHEELS AND HUBS.</b>					
Wheel complete (20in. x 2½in. W.O. rim) .. .. .	3-9180—	—	3-9180—	—	3-9180—
Wheel Rim (20in. x 2½in. W.O.) .. .. .	15-590—	—	15-590—	—	15-590—
Wheel Rim Spoke (20in. x 2½in. W.O.) .. .. .	27-7014(40)—	—	27-7014(40)—	—	27-7014(40)—
Wheel complete (19in. x 2½in. W.O. rim) .. .. .	3-9174—	—	3-9174—	—	—
Wheel Rim (19in. x 2½in. W.O.) .. .. .	24-6717—	—	24-6717—	—	—
Wheel Rim Spoke (for 19in. x 2½in. W.O.) .. .. .	27-7010(40)—	—	27-7010(40)—	—	—
Wheel complete (21in. x 2½in. W.O. rim) .. .. .	3-9178—	—	3-9178—	—	—
Wheel Rim (21in. x 2½in. W.O.) .. .. .	24-6712—	—	24-6712—	—	—
Wheel Rim Spoke (21in. x 2½in. W.O.) .. .. .	15-593(40)—	—	15-593(40)—	—	—
Spoke Nipple .. .. .	27-6810(40)—	—	27-6810(40)—	—	27-6810(40)—
Hub Spindle .. .. .	3-993—	—	3-993—	—	3-993—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.

# SIDECAR CHASSIS PARTS.



NOTE — Figures in brackets denote number per set, e.g., (2), 2 per set.

### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
Hub Spindle Bracket Castle Nut .. .. .	M365A—	—	M365A—	—	M365A—
Hub Spindle Bracket Castle Nut Split-pin .. ..	C2-140—	—	C2-140—	—	C2-140—
Hub Shell, with Cups .. .. .	3-9077—	—	3-9077—	—	3-9077—
Hub Cap .. .. .	N546—	—	N546—	—	N546—
Hub Cone (large) .. .. .	N562—	—	N562—	—	N562—
Hub Cone (small) .. .. .	N563—	—	N563—	—	N563—
Hub Spindle Castle Nut .. .. .	N565—	—	N565—	—	N565—
Hub Spindle Castle Nut Split-pin .. .. .	N590—	—	N590—	—	N590—
Hub Spindle Washer .. .. .	N589—	—	N589—	—	N589—
Hub Cup (large) .. .. .	N605—	—	N605—	—	N605—
Hub Cup (small) .. .. .	N606—	—	N606—	—	N606—
Balls .. .. .	$\frac{1}{2}$ in. diam. (31)	—	$\frac{1}{2}$ in. diam. (31) <i>Price on application.</i>	—	$\frac{1}{2}$ in. diam. (31)
<b>DETACHABLE WHEEL.</b> For details of Wheel see page 162 giving particulars of Motor Cycle Detachable Wheel.					
<b>Sprung Wheel Cradle without Brake.</b>					
Sidecar Wheel Hub Spindle .. .. .	—	M74A—	—	3-1052—	—
Sidecar Wheel Hub Spindle Nut .. .. .	—	B906—	—	B906—	—
Sidecar Wheel Hub Felt Washer .. .. .	—	26-6931—	—	26-6931—	—
Sidecar Wheel Hub Dust Cap .. .. .	—	3-1050—	—	3-1050—	—
Sidecar Wheel Spindle Distance Collar .. ..	—	3-1053—	—	3-1053(2)—	—
<b>Sprung Wheel Cradle with 7in. Brake.</b>					
Sidecar Wheel Hub Spindle .. .. .	—	3-1052—	—	3-1052—	—
Sidecar Wheel Hub Spindle Nut .. .. .	—	B906—	—	B906—	—
Sidecar Wheel Hub Packing Washer .. .. .	—	26-7015—	—	26-7015—	—

SEE FURTHER PARTICULARS FOR ORDERING SPARE PARTS ON PAGE 352.



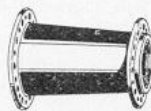
## SIDECAR CHASSIS PARTS.



M 365A



N590  
C2-140



3-9077



N546



N562



N563



N565



N589



N605 (LARGE)  
N606 (SMALL)



M74A 3-1052



B 906



26-6931



3-1050



3-1053



26-7015



NOTE—Figures in brackets denote number per set, e.g., (2), 2 per set.

### Sidecar Chassis Parts—continued.

When no figures in brackets are shown one part constitutes a set.

DESCRIPTION.	No. 6. Small Milk Carrier.	No. 6A Small Milk Carrier.	No. 7. No. 7c. No. 15.	No. 8A	No. 9. No. 9c. No. 14.
<b>MUDGUARD.</b>					
Mudguard only .. .. .	30-560—	30-560—	30-681—	30-560—	30-681—
<b>COMPONENTS COMMON TO VARIOUS UNITS.</b>					
Spring Washer (for $\frac{3}{8}$ in. bolt) .. .. .	N585—	N585—	N585—	N585—	N585—
$\frac{3}{8}$ in. diameter Nuts .. .. .	15-720—	15-720—	15-720—	15-720—	15-720—
Split-pin ( $\frac{3}{8}$ in. $\times$ $\frac{1}{2}$ in.) .. .. .	N611—	N611—	N611—	N611—	N611—
Split-pin ( $\frac{3}{8}$ in. $\times$ 1 $\frac{1}{2}$ in.) .. .. .	K74A—	K74A—	K74A—	K74A—	K74A—
Grease Gun Nipple .. .. .	28-2080—	28-2080—	28-2080—	28-2080—	28-2080—

Except where shown otherwise prices are for single components and not per set.

When ordering Spares, quote Engine and Frame Numbers, with prefix letters, of Motor Cycle, also Sidecar Chassis Number.

For diagram showing types of Sidecar Chassis see pages 329 to 332.

## SIDECAR CHASSIS PARTS.

