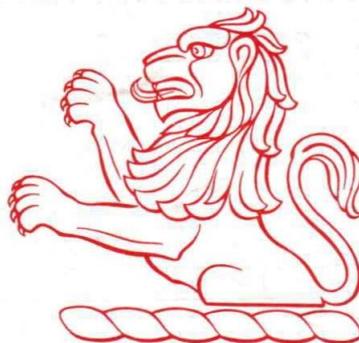


CE 824/63

This publication incorporates Spares Lists NVS 1851, 1882, 1895 and 1918 which should be destroyed.



LUCAS **QUALITY
EQUIPMENT AND
SPARE PARTS**

1963 - B.S.A.
MOTOR CYCLES AND SCOOTERS

JOSEPH LUCAS (Sales & Service) LIMITED
BIRMINGHAM 18 · ENGLAND



EQUIPMENT SPECIFICATIONS AND PAGE INDEX SCOOTERS

UNIT	For details of illustrations see Page No.	B1 175 c.c.		B2 250 c.c. (6 volt)		B2S 250 c.c. (12 volt)	
		Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	—	—	5AF	047540	5AF	54021000
BATTERY	—	MLZ9E	—	MLZ9E	—	MLZ9E	—
COIL IGNITION	4	—	—	MA6	45077E	MA12	45101A
CONTACT BREAKER	4	—	—	4CA	47583B	4CA	47583B
HORN	12	8H	70166A	8H	70166A	8H	70177A
HORN PUSH AND DIPPER	12	—	—	25SA	31563D	25SA	31563D
LAMPS							
Head, Home	7	—	—	MCF575P	58417D	MCF575P	58421D
Export, Europe, not France	7	—	—	MCF575P	58418D	MCF575P	58422D
Export, France	7	—	—	MCF575PEF	58419D	MCF575PEF	58423D
Export U.S.A.	7	—	—	MCF575	58420B	MCF575	58424B
Stop Tail	10	—	—	564	53432B	564	53454B
RECTIFIER	4	—	—	FSX1849	47132B	FSX1849	47128B
STARTING MOTOR	7	—	—	—	—	M3	*26501E (54025006)
SUPPRESSOR	—	WS5	78106A	WS5	78106A	WS5	78106A
SWITCHES							
Ignition	11	—	—	63SA	54033027	63SA	54033027
Knob (order separately)	11	—	—	—	54331351	—	54331351
Lighting	11	—	—	63SA	54033028	63SA	54033028
Knob (order separately)	11	—	—	—	54331482	—	54331482
Stop Lamp	11	—	—	22B	*31437B (54033234)	22B	*31437B (54033234)
Starter Motor	11	—	—	—	—	4SA	*76463A (76442)
WARNING LIGHTS	11	—	—	WL13	38198E	WL13	*38197E (38118)
CABLE HARNESS	—	—	—	—	54941657	—	54941657

*When ordering, quote part number shown in brackets



EQUIPMENT SPECIFICATIONS AND PAGE INDEX

UNIT	For details or illustrations see Page No.	Bantam D1 and Bantam Major D7		C15 250 c.c. Star, C15SS80 250 c.c. Sports Star		C15S and C15T Competition		M21		650 c.c. Twin Rocket Gold Star	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	—	—	RM18	54021025	RM19	54021039	—	—	—	—
AMMETER	11	—	—	CZU27	36084F	CZU27	36084F	CZU27	36084F	2AR	36296A
BATTERY	—	PUZ5E-11	—	MLZ9E	—	—	—	PUZ7E-10	—	MLZ9E	—
COIL, IGNITION	4	—	—	MA6	45077E	2ET	45112D	—	—	—	—
Later	4	—	—	MA6	45152A	3ET	45149B	—	—	—	—
CONTROL BOX	12	—	—	—	—	—	—	RB108	37225K	RB108	37221K
DISTRIBUTOR	4	—	—	15D1	40867A	15D1	40868A	—	—	—	—
GENERATOR	6	—	—	—	—	—	—	E3L	‡20034A	E3L	20036A
HORN	12	—	—	8H	70169A	HF1950	70145D	8H	70169A	HF1234	*069482A (54068034)
HORN PUSH OR HORN PUSH AND DIPPER	12	—	—	—	—	4A	76204D	25SA	31563D	—	—
LAMPS											
Head											
Home and Export, dip left	9	—	—	—	—	—	—	SSU700P	58169A	—	—
Home and Export, vertical dip	8-9	—	—	MCF575P	58234D	MCH66	58395E	—	—	SSU700P	58873A
Export Europe, except France	8	—	—	MCF575P	58392D	—	—	—	—	—	—
Export France	8	—	—	MCF575PEF	58391A	—	—	—	—	—	—
Stop tail, number plate and reflex	10	—	—	564	53394B	564	53825A	564	53432B	564	53432B
MAGDYNO OR MAGNETO	5-6	—	—	—	—	—	—	MO1L	46048A	K2F	42413A
RECTIFIER	4	—	—	2DS506	49072A	—	—	—	—	—	—
SWITCHES											
Dipper	11	—	—	—	—	PS9	‡31620E	—	—	—	—
Engine cut-out	12	—	—	—	—	4A	76204D	4A	76204D	4A	76204D
Ignition	11	—	—	88SA	34427A	—	—	—	—	—	—
Cover	11	—	—	—	+54336178	—	—	—	—	—	—
Lighting	11	—	—	88SA	34289A	PS6	‡31356A	41SA	31763A	41SA	31763A
Knob	11	—	—	—	+54330934	—	—	—	—	—	—
Escutcheon plate	11	—	—	—	+54330485	—	—	—	—	—	—
Stop lamp	11	—	—	6SA	31827A	—	—	54C	31281B	22B	*31437B (54033234)
Spring	11	—	—	—	—	—	—	—	—	—	—
CABLE HARNESS											
Later	9	—	—	—	54949610	—	54932328	—	315723	—	—
Later	9	—	—	—	54932275B	—	—	—	839780	—	865494

*When ordering, quote part number shown in brackets †Order separately ‡Part of magdyno °Part of headlamp

UNIT	For details or illustrations see Page No.	B40 Star and B40SS90 Sports Star		B34 Gold Star and Competition		A10 Golden Flash		A10 Super Rocket		A50 500 c.c. Star Twin A65 650 c.c. Star Twin	
		Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.	Model	Part No.
ALTERNATOR	4	RM19	54021023	—	—	—	—	—	—	RM19	54021023
AMMETER	11	CZU27	36084F	CZU27	36084F	CZU27	36084F	2AR	36296A	2AR	36296A
AMMETER (in lamps 58859 and 58873)	11	—	—	2AR	36296A	2AR	36296A	—	—	—	—
BATTERY	—	MLZ9E	—	PUZ7E-10	—	MLZ9E	—	MLZ9E	—	MLZ9E	—
COIL, IGNITION	4	MA6	45077E	—	—	—	—	—	—	MA6	45077E
Later	4	MA6	45152A	—	—	—	—	—	—	MA6	45152A
CONTACT BREAKER	4	—	—	—	—	—	—	—	—	MA6	45152A
CONTROL BOX	12	—	—	RB108	37221K	RB108	37221K	RB108	37221K	4CA	47583A/B
DISTRIBUTOR	4	15D1	40867A	—	—	—	—	—	—	—	—
GENERATOR	6	—	—	E3L	‡20034B	E3L	20036A	E3L	20036A	8H	70169A
HORN	12	8H	70169A	8H	70169A	8H	70169A	8H	70169A	—	—
HORN (Export U.S.A.)	12	—	—	—	—	—	—	HF1234	*069482 (54068034)	—	—
HORN PUSH OR HORN PUSH AND DIPPER	12	—	—	4A	76204D	—	—	25SA	31563D	—	—
HORN PUSH (Clubman)	12	—	—	4A	76206E	—	—	—	—	—	—
LAMPS											
Head											
Home and Export, dip left	8	—	—	—	—	MCF700P	58158B	—	—	MCF700P	58158B
Home and/or Export, vertical dip	8-9	MCF575P	58234D	SSU700P	58224D	MCF700P	58159B	SSU700P	58873A	MCF700P	58159B
Later	9	—	—	SSU700P	58859A	—	—	—	—	—	—
Export Europe, except France	8	MCF575P	58392A	—	—	MCF700P	58160B	—	—	MCF700P	58160B
Export France	8	MCF575PEF	58391A	—	—	MCF700PEF	58161B	—	—	MCF700PEF	58161B
Export U.S.A.	9	—	—	—	—	SSU700P	58873A	—	—	—	—
Stop tail, number plate and reflex	10	564	53432B	564	53432B	564	53432B	564	53432B	564	53432B
MAGDYNO	6	—	—	MO1L	46048A	—	—	—	—	—	—
MAGNETO	5	—	—	KNC1	°42348E	K2F	42379D	K2F	42413A	—	—
Auto advance unit	4	—	—	—	—	—	47503E	—	—	—	—
MAGNETO	5	—	—	KNC1H	†42123M	—	—	—	—	—	—
RECTIFIER	4	2DS506	49072A	—	—	—	—	—	—	2DS506	49072A
SWITCHES											
Dipper	11	—	—	99	*31549B (31482)	—	—	—	—	—	—
Engine cut-out	12	—	—	4A	76204D	4A	76204D	4A	76204D	4A	76204D
Ignition	11	88SA	34427A	—	—	—	—	—	—	88SA	34427A
Cover	11	—	+54336178	—	—	—	—	—	—	—	+54336178
Lighting	11	88SA	34289A	41SA	31763A	41SA	31763A	41SA	31763A	88SA	34289A
Knob	11	—	+54330934	—	—	—	—	—	—	—	+54330934
Escutcheon plate	11	—	+54330485	—	—	—	—	—	—	—	+54330485
Stop lamp	11	6SA	31827A	22B	*31437B (54033234)	6SA	34257A	6SA	34257A	6SA	34448B
CABLE HARNESS											
Later	9	—	54949610	—	—	—	839780	—	839780	—	54949736
Later	9	—	54932275B	—	54949931	—	—	—	—	—	54932262

*When ordering, quote part number shown in brackets. †Part of Magdyno °Competition †Racing †Order separately



ALTERNATORS

Part No.	‡54021025 RM18	‡54021023 RM19	‡54021039 RM19
Detailed Parts			
Rotor	54213903	54213901	54213901
§Stator	47161	47164A	47173
Clip, cable	54210167	54210167	54210167
Washer, cable clip	131023	131023	131023

Part No.	‡047540D 5AF	‡54021000 5AF
Detailed Parts		
Rotor	54210940	54210946
§Stator	47136B	47135A
*Rectifier	47132B	47128A

*Order separately ‡For reference only, serviced by Rotor and Stator

CONTACT BREAKER UNIT

Part No.	47583A/B 4CA
Detailed Parts	
Cam	54440029
Weights, auto advance	54440031
Sleeve and action plate	54440032
§Spring set, auto-advance	54413020
Nut, fixing condenser angle plate	169194
Plate, insulating condenser terminal	425382
§Contact set	54410078
Condenser	425377
Felt, lubricating cam	425378
Plate, contact breaker base	425370
Grommet	*54190045
Cover	*54440136

*Order separately

DISTRIBUTORS

Part No.	40867A 15D1	40868A 15D1
Detailed Parts		
§Cover	54411737	54411737
Screw, fixing cover	54120019	54120019
Screw, terminal	405314	405314
§Pad, insulating	421102	421102
Bush, insulating	421109	421109
§Condenser	421327	421327
§Contact set	421106	421106
Cam	421206	54415051
§Spring set, auto-advance	54412018	54412018
§Weight, auto-advance	421056	421056
§Shaft and action plate	421054	421054
Collar, shaft	421103	421103
§Bracket, cover	54411736	54411736
§Sundry parts, set	54412407	54412407

IGNITION COILS

Part No.	45077E MA6	45152A MA6	45112D 2ET	45149B 3ET
Part No.	45101A	—	—	—
Model	MA12	—	—	—
§Grommet, rubber	421554	421554	—	—
§Clip, cable contact	421863	421863	—	—
Nut, switch and C.B. terminals... ..	166043	166043	—	—
Washer, shakeproof switch and C.B. terminals... ..	188330	188330	—	—
Washer, plain switch and C.B. terminals	131023	131023	—	—
§Clip coil retaining	—	—	—	54441104
§Lamination	—	—	—	54441946
Eyelet	—	—	—	187736
§Connector, double, male, Lucar	—	54190108	—	864980
§Connector, female, Lucar	—	—	—	54942078
§Sleeve, Lucar	—	—	—	54190042

AUTO ADVANCE UNIT

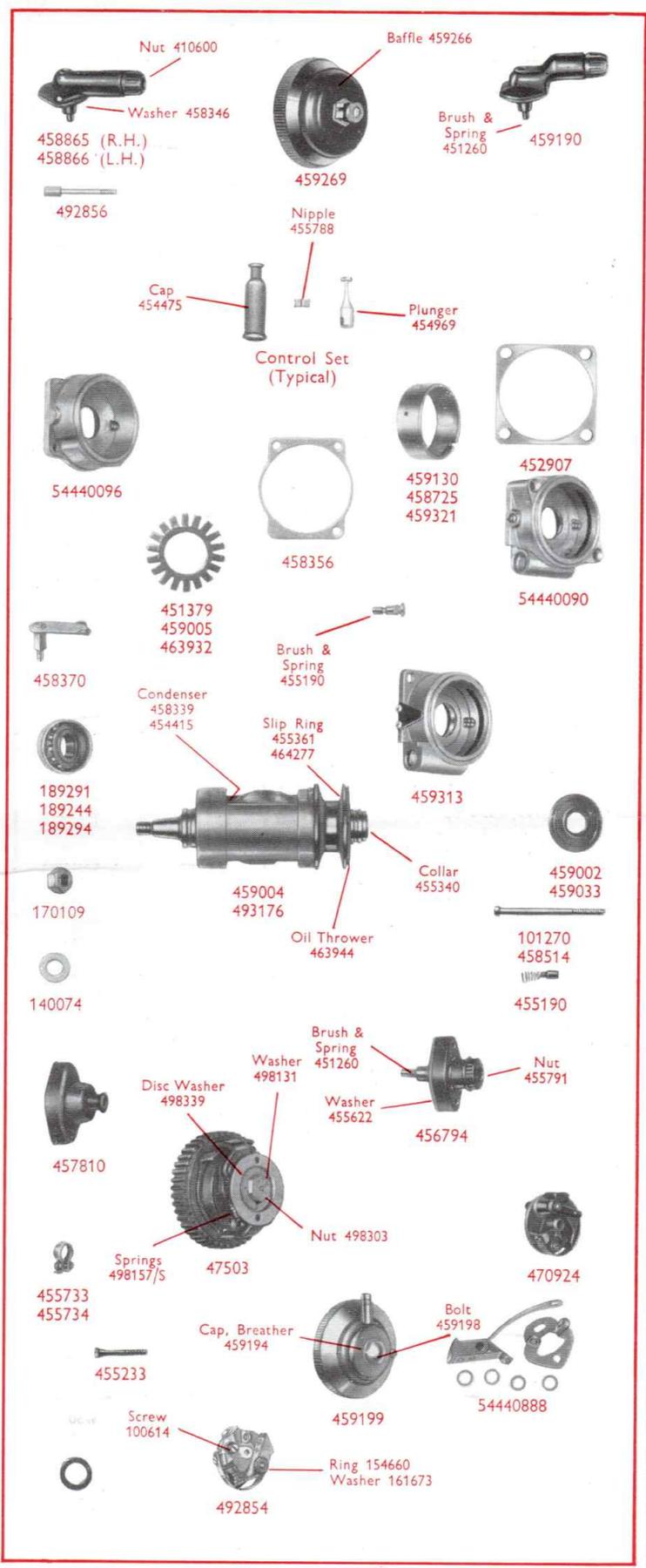
Part No.	47503E
Model	—
(For illustration see page 5)	
Detailed Parts	
Washer, cover clip	498131
Washer, disc cover	498339
§Spring set	498157/S
Nut, fixing	498303

§Recommended stock item





MAGNETOS



Part No. Model	42379D K2F	42413A K2F
Pick up, right hand	458865	459190
Pick up, left hand	458866	459190
Washer, seating	458346	458346
Brush and spring	451260	451260
Nut, moulded	410600	410600
Cover, contact breaker end	459269	459269
Brush and spring, ignition cut-out	455190	455190
Ring, sealing	457681	457681
Cup, breather or baffle	459266	459266
Screw, contact breaker fixing	492856	492856
Contact breaker	492854	492854
Contact set	54440888	54440888
Ring, retaining lever	154660	154660
Washer, insulating ring	161673	161673
Screw, fixing spring bracket	100614	100614
Washer, insulating bracket screw	161681	161681
Bush, insulating spring bracket	492853	492853
Bracket, supporting springs	493202	493202
Screw fixing cam	463931	463931
Control parts set	—	463107
Spring, control	—	454472
Cap, rubber	—	454475
Plunger	—	454969
Screw, adjusting	—	111591
Nut, adjusting screw	—	170124
Cam	459130	458725
Plate, housing contact breaker	54440096	54440096
Cup, bearing insulating	451379	451379
Pin, special, cam timing screw	186060	186060
Washer, "005" end plate packing	458356	458356
Armature	459004	459004
Slip ring	455361	455361
Bolt, through fixing	458514	458514
Condenser	458339	458339
Oil thrower	463944	463944
Collar spacing D.E.	455634	455634
Collar, steel bearing retaining	455340	455340
Bearing, contact breaker end	189291	189291
Bearing, drive end	189244	189244
Cup, bearing insulating, drive end	459005	459005
Oil seal, drive end	459002	459002
Brush, spring and holder earth	455191	455191
Brush and spring	455190	455190
Spring and pin, pick up	458370	458370
Sundry parts set	458675	458675

Part No. Model	42123M KNR1	42348E KNC1
Clip, pick up cover	455733	455733
Cover, rubber, pick up	457810	457810
Pick up	456794	456794
Brush and spring, pick up	451260	451260
Nut, securing high tension cable	455791	410600
Washer, seating pick up	455622	455622
Cover, contact breaker	459199	459199
Ring, sealing C.B. cover	457681	457681
Screw, drain plug	135444	135444
Bolt, securing, breather cap	459198	459198
Cap, breather or baffle	459194	459194
Screw, fixing contact breaker	455233	54440869
Contact breaker	470924	492854
Brush and spring, C.B. earthing	470537	—
Contact set	—	54440888
Ring, retaining cover	—	154660
Washer, insulating ring	—	161673
Screw, fixing spring bracket	—	100614
Washer, insulating bracket screw	—	161681
Bush, insulating spring bracket	—	492853
Bracket, supporting springs	—	493202
Control parts, set	—	459305
Cover, rubber	—	454475
Clip, securing cover	—	455734
Plunger	—	493304
Nipple	—	455788
Spring	—	454472
Washer, seating barrel	—	164724
Screw, adjusting	—	111591
Nut, adjusting screw	—	170124
Plate, housing contact breaker	—	459313
Cup, insulating bearing	—	463932
Shim "005" packing C.B. housing	—	452907
Screw, fixing cam	—	463931
Pin, cam timing screw	—	186060
Cam	—	459321
Nut, securing gear to shaft	—	170109
Washer, gear securing nut	—	140074
Armature	—	493176
Slip ring	—	464277
Bolt, through fixing	—	101270
Condenser	—	454415
Oil, thrower	—	463944
Collar, spacing D.E.	—	455340
Bearing, contact breaker end	—	189294
Bearing, drive end	—	189294
Seal, oil bearing	—	459033
Cup, insulating D.E. bearing	—	463932
Brush, spring and holder, earthing	—	455191
Brush and spring, earthing	—	455190
Sundry parts set	—	45869

§Recommended stock item



GENERATORS



Part No. Model	†20034A E3LM	20036A E3L
Detailed Parts		
Brushes, set	200737	200737
Bracket or frame, commutator end	200713/S	200713/S
Bearing, commutator end	189210	189210
Washer, felt, bearing	200708	200708
Cup, felt bearing washer	200709	200709
Insulating plate	200911	200911
Spring, set, brush tension	220197	220197
Ring, sealing, rubber	369201	369201
Cover, commutator end	200923	200924
Grommet, cable	200895	200895
Plate, clamping, terminal	200908	200908
Bearing, drive end	189307	189307
Bracket or frame, drive end	200912	200382
Plate bearing	200262	—
Oil thrower	—	200378
Washer, leather	—	200379
Washer, langite	—	200380
Screw, generator to magneto	123063	—
Screw, end, gear retaining	111704	111704
Nut, bearing retaining	200224	170109
Gear, driving	454495	454495
Armature	200754	200752
Field coils, set	200731	200731
Bolt, through fixing	200732	200732
Sundry parts, set...	200806	200806
Cover, terminal	200830	200830

†Part of Magdyno ‡Order separately

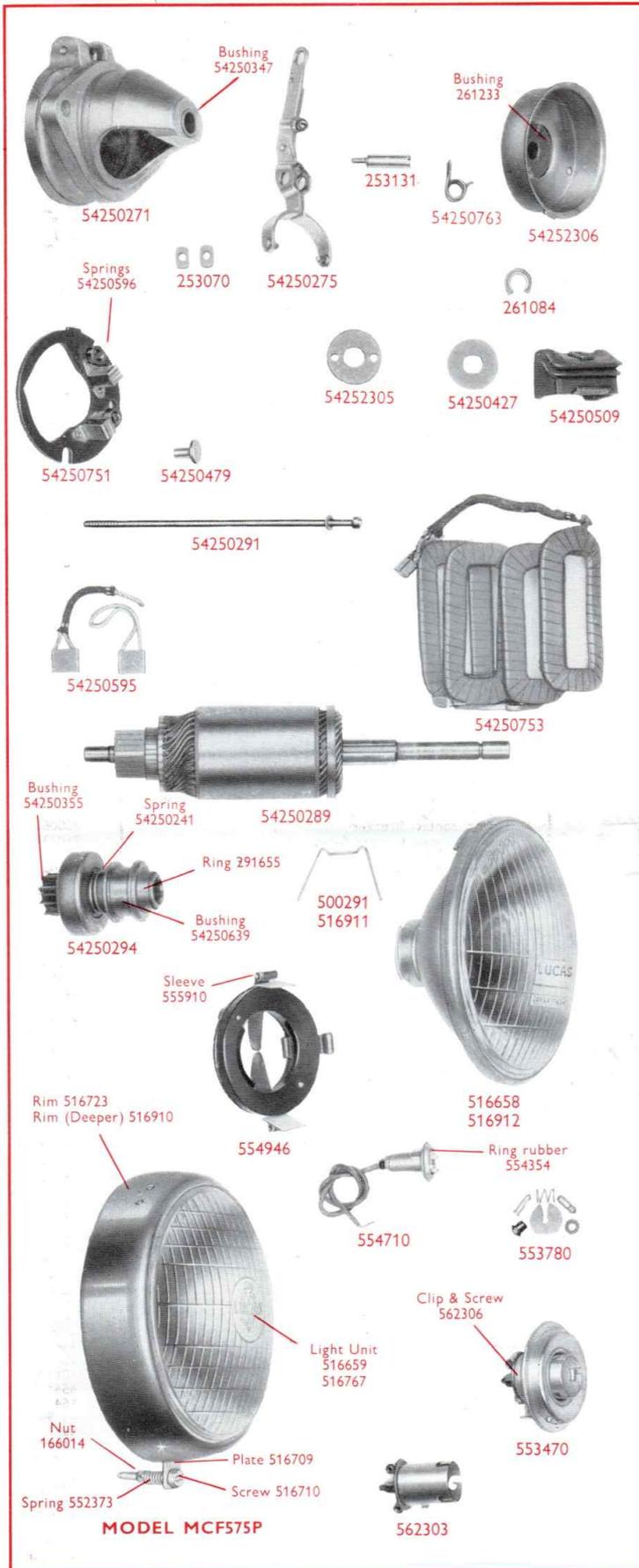
MAGDYNO

Part No. Model	46048A MO1L
Detailed Parts	
Generator (see above for details)	20034A
Magneto, complete	464247
Strap, generator securing	460056
Bush, generator strap	460055
Grommet, pickup	458658
Pickup	463066
Brush and spring	451260
Nut, moulded, securing high tension cable	410600
Washer, langite, pickup seating	455622
Cover, contact breaker	460061
Screw, contact breaker fixing	110734
Washer, locking, contact breaker fixing screw	460052
Contact breaker, complete	460051
Contact set	484098
Plate, carrier insulating	460065
Bush, insulating, carrier fixing screw	463983
Bush, insulating, centre of contact breaker	460066
Screw, special hollow, carrier fixing	460067
Wick, felt, cam lubricating	460068
Tappet, actuating, contact point	464092
Ring, jump cam fixing	455347
Cam	493181
Control, advance and retard	463107
Spring	454472
Cover, rubber	454475
Washer, locking barrel	454492
Plunger, cam controlling	454969
Nipple, cable	455788
Spring and pin, securing contact breaker cover	463899
Terminal, earthing	186471
Screw, sealing	454694
Plate, end, housing, contact breaker	464255
Cup, bearing insulating	451379
Pins, cam timing screw	186060
Screw, cam timing	463931
Washer, .003" packing end plate	463075
Nut, shaft	173974
Washer, shaft nut	140074
Plate, drive end	463989
Washer, paper, drive, endplate	460053
Gear set, generator and magneto	462863
Nut, fixing magneto gear	463117
Washer, locking, gear nut	463113
Spring, star, gear clutch	463114
Plate, gear friction	463112
Gear, celeron	463109
Armature	464205
Slip ring	454496
Bolt, through fixing	101270
Condenser	454415
Washer, linen, slip ring to oil thrower	164334
Oil thrower	463944
Collar, steel, bearing packing	455634
Washer, .005" shim bearing packing	149010
Bearing, complete, contact breaker end	189291
Bearing, complete, drive end	189294
Key, Woodruff	189386
Brush, spring and holder, earth	455191
Brush and spring	455190
Washer, fibre, earth brush holder	164680
Cup, bearing insulating	463932
Sundry parts, set	463334

§Recommended stock item



STARTING MOTOR



Part No. Model	26501E M3
Detailed Parts	
§ Bolt through fixing	54250291
§ Bracket, fixing	54250271
§ Bushing, bracket	54250347
§ Bolt, bearing, lever fixing	253131
§ Spring, lever	54250763
§ Shoe, operating lever	253070
§ Cover, rubber, waterproofing lever	54250509
§ Lever and peg	54250275
§ Circlip, armature location	261084
§ Drive	54250294
§ Bushing, pinion	54250355
§ Bush, operating drive	54250639
§ Spring, cushioning	54250241
§ Ring, locking	291655
§ Armature	54250289
§ Washer, brake	54252305
§ Plate, steel, brake	54250427
§ Brush set	54250595
§ Bracket or frame, commutator end	54252306
§ Bushing, bracket	261233
§ Plate, with brush holders and springs	54250751
§ Springs, set brush tension	54250596
§ Terminal, field	54250479
§ Coils, field	54250753
§ Sundry parts set	54251434

Home HEADLAMPS (SCOOTER)

Part No. Model	58417D MCF575P	58421D MCF575P
Detailed Parts		
§ Light unit	516767	516767
§ Bulbholder, pilot	—	554710
§ Interior, pilot	—	553780
§ Ring rubber, seating	—	554354
§ Bulb, main	312	*425
§ Bulb, pilot	988	*989

Export Europe, not France

Part No. Model	58418D MCF575P	58422D MCF575P
Detailed Parts		
§ Light unit	516658	516658
§ Bulbholder, pilot	—	554710
§ Interior, pilot	—	553780
§ Ring rubber, seating	—	554354
§ Bulb, main	377	*350
§ Bulb, pilot	988	*989

Export U.S.A.

Part No. Model	58420B MCF575	58424B MCF575
Detailed Parts		
§ Light unit	516659	516659
§ Bulb	312	*425

Parts common to above MCF575 and MCF575P lamps

§ Rim or door	516723
§ Plate, fixing rim	516709
§ Screw, fixing rim	516710
§ Nut, rim screw	166014
§ Spring, fixing rim	552373
§ Wire, fixing light unit	500291
§ Bulbholder,	554946
§ Sleeve, terminal	555910
§ Washer, cable grip	516285

Export France

Part No. Model	58419D MCF575P-EF	58423D MCF575P-EF
Detailed Parts		
§ Rim or door	516910	516910
§ Light unit	516912	516912
§ Wire, fixing light unit	516911	516911
§ Backshell	553470	553470
§ Bulbholder	562303	562303
§ Clip and screw	562306	562306
§ Bulb, pilot	988	*989

Otherwise as above common parts

§ Recommended stock item

*12 volt



HEADLAMPS

HOME AND EXPORT, DIP LEFT

Part No.	58158B	*58234D
Model	MCF700P	MCF575P
§Light unit	516812	516828
§Bulbholder	554602	554602
§Bulb, main	373	312

EXPORT, VERTICAL DIP

Part No.	58159B	—
Model	MCF700P	—
§Light unit	516810	—
§Bulbholder, main	554602	—
§Bulb, main	312	—

EXPORT, EUROPE, EXCEPT FRANCE

Part No.	58160B	58392A
Model	MCF700P	MCF575P
§Light unit	516811	516829
§Bulbholder, main	554602	554602
§Bulb, main	403	377

EXPORT, FRANCE

Part No.	58161B	58391A
Model	MCF700PEF	MCF575EF
§Light unit	516802	516912
§Backshell	552943	—
§ Bulbholder	562303	553470
Clip and screw	562306	—

Parts shown below are common to above lamps

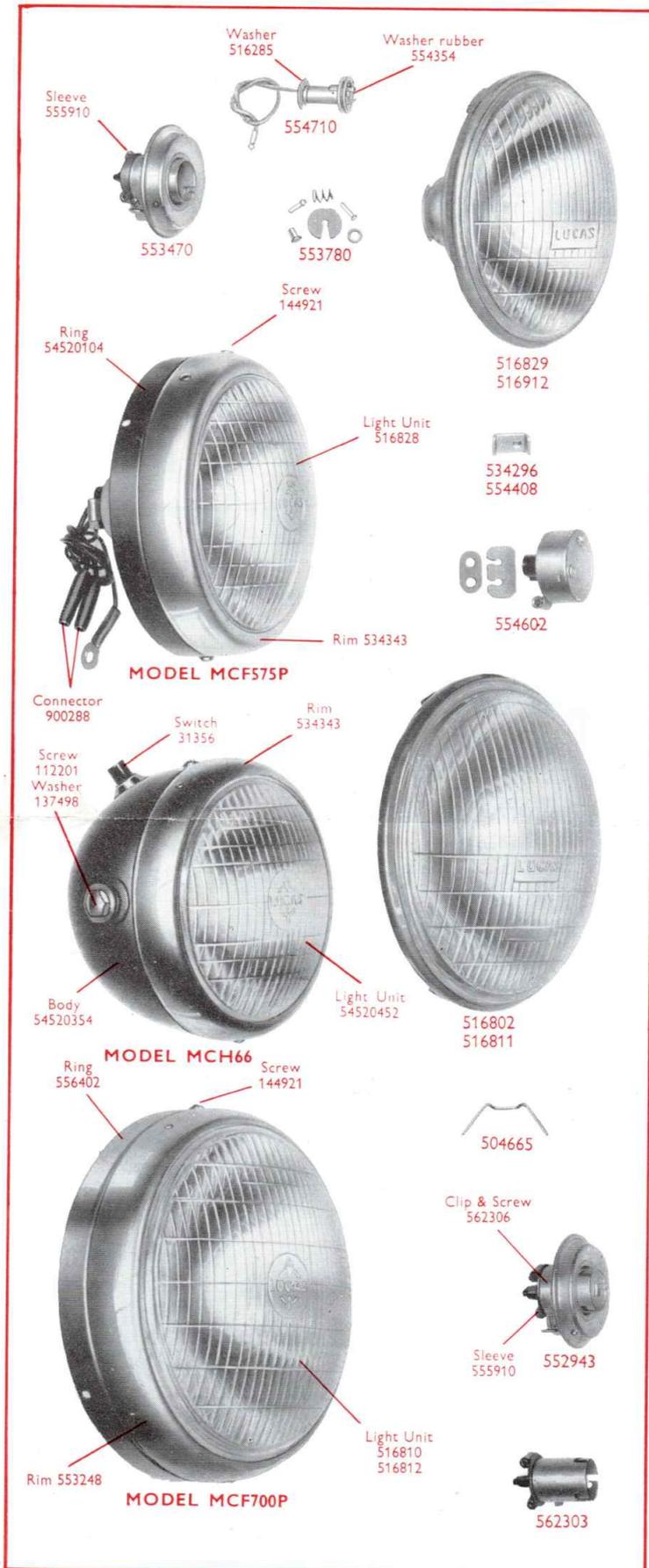
§Rim or door	553248	534343
§ Wire, light unit fixing	504665	504665
§Screw, rim fixing	144921	144921
Plate, rim fixing	554408	534296
Ring, fixing	556402	54520104
§Bulbholder, pilot...	554710	554710
§ Interior, bulbholder	553780	553780
Washer rubber, pilot bulbholder	554354	554354
§Sleeve, terminal	555910	555910
Washer, cable grip	—	516285
Cable connector	—	900288
§Bulb, pilot	988	988

HOME AND EXPORT, VERTICAL DIP

Part No.	58395E
Model	MCH66
§Rim or door	534343
§Wire, reflector fixing	504665
§Screw, rim fixing	144921
Plate, rim fixing	534296
§Switch, lighting (See page 11 for details)	31356
§Switch, dip (See page 11 for details)	31620
§Light unit	54520452
§Bulbholder	554602
§ Sleeve, terminal	555910
§Grommet, cable entry	199003
§Screw, lamp fixing	112201
Washer, fixing screw	137498
Body	54520354
§Bulb	166

*Vertical dip

§Recommended stock item





HEADLAMPS

HOME AND EXPORT, DIP LEFT AND VERTICAL DIP

Part No.	58169A SSU700P	58224D SSU700P
Instrument panel, complete	517126	517126
§ Ammeter (see page 11 for details)	36084F	36084F
§ Light unit	55309	516798
§ Bulbholder, main	554602	554602
§ Bulb, main	373	312
Part No.	—	58859A SSU700P
Instrument panel, complete	—	54521611
§ Ammeter (see page 11 for details)	—	36296
§ Light unit	—	516798
§ Bulbholder, main	—	554602
§ Bulb, main	—	312
Screw, cable grip	—	186157

EXPORT, U.S.A.

Part No.	—	58873A SSU700P
Instrument panel, complete	—	54521611
§ Ammeter (see page 11 for details)	—	36296A
§ Light unit	—	516798
§ Bulbholder, main	—	554602
§ Bulb, main	—	312
Plug and cable	—	54941699

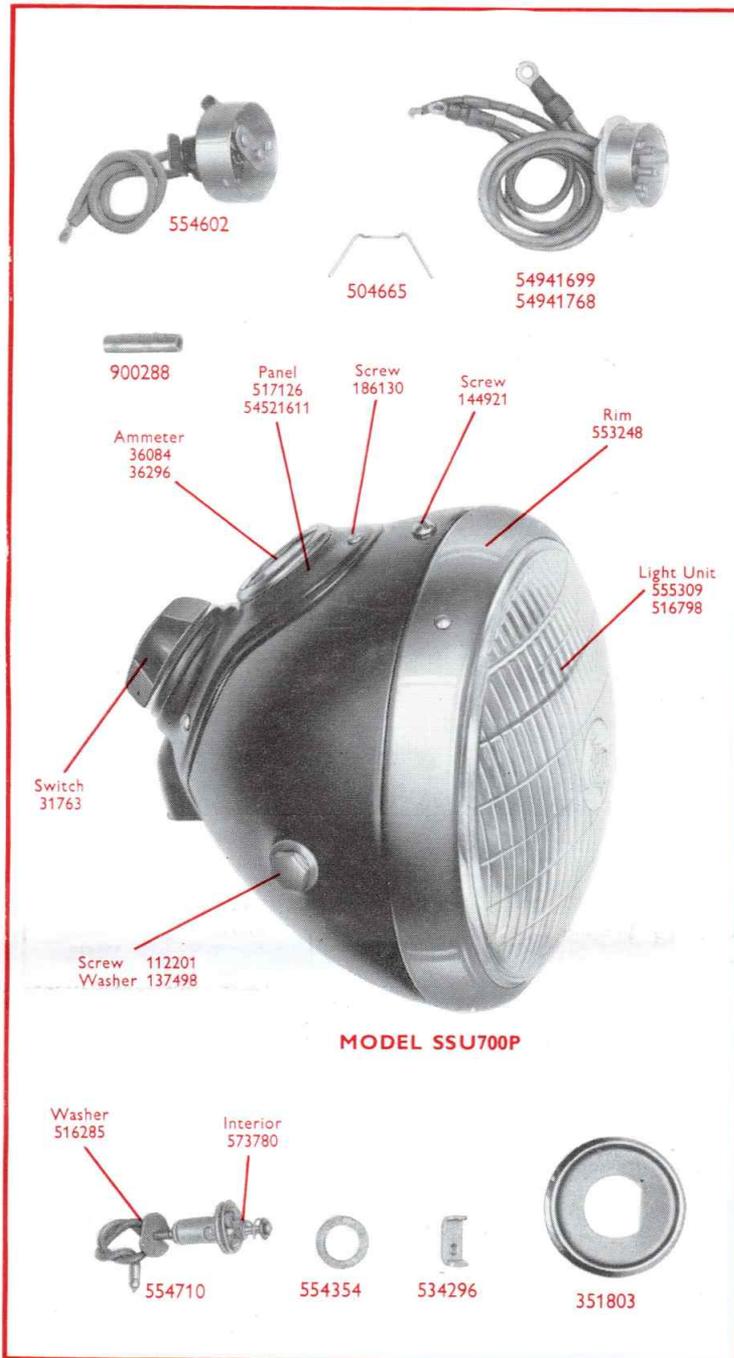
Parts shown below are common to above lamps

Screw, panel fixing instrument panel	*186130	*186130
§ Switch, lighting (see page 11 for details)	*31763	*31763
Plate, escutcheon	*351803	*351803
Screw, cable clip	*186128	*186128
Washer, cable clip	*188412	*188412
§ Rim or door	553248	553248
§ Wire, fixing	504665	504665
§ Screw, rim fixing	144921	144921
Plate, rim fixing	534296	534296
§ Bulbholder, pilot	554710	554710
§ Interior, pilot, bulbholder	553780	553780
Ring, rubber, seating	554354	554354
§ Sleeve, terminal	555910	555910
§ Screw, lamp fixing	112201	112201
Washer, fixing screw	137498	137498
Washer, cable grip	516285	516285
§ Connector, single	900288	900288
Plug and cable	—	†54941768
§ Screw, plug fixing	—	133303
Nut, plug fixing screw	—	166103
Washer, plug fixing screw	—	188412
Ring, plug retaining	—	516409
Body	516356	54520009
§ Bulb, pilot	988	988

§ Recommended stock item

† Except U.S.A.

* Part of Instrument Panel

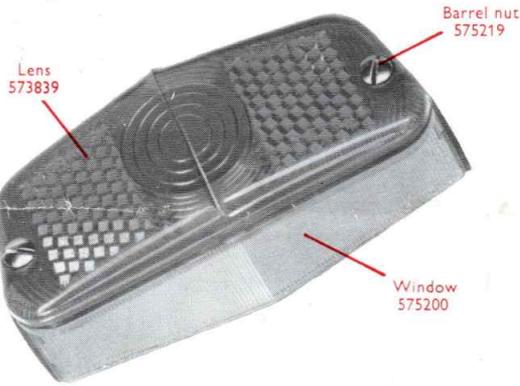
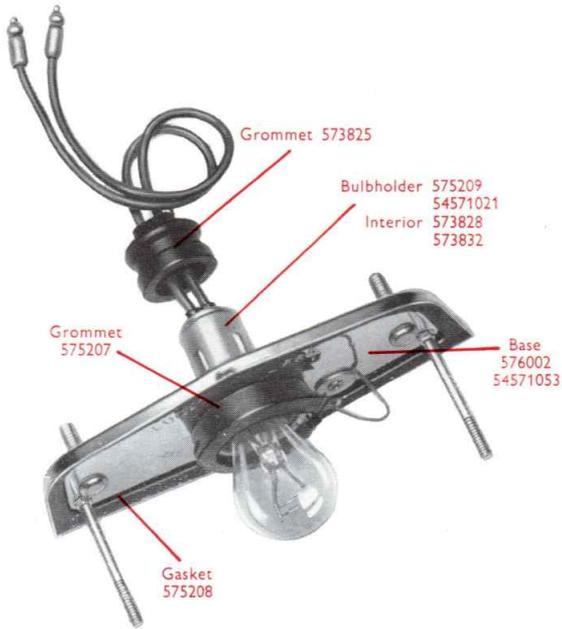


MODEL SSU700P

CABLE HARNESES

Part No.	839780	865493	865494	54932262	54932275	54932328	54941657	54949610	54949736	54949931
Eyelet, 5/16" dia.	—	—	—	—	—	—	862343	862343	862343	—
Eyelet, 7/16" dia.	850405	—	—	850405	850405	—	850405	850405	850405	—
Eyelet, 1/2" dia.	—	—	—	—	—	850406	—	—	—	—
Eyelet, 3/4" dia.	54940890	54940890	54940890	54940890	54940890	—	—	54940890	54940890	54940890
Eyelet, 5/8" dia.	—	—	—	—	—	—	—	850395	—	—
Connector tube (2 way)	900288	—	—	900288	900288	900288	900288	900288	900288	—
Connector tube (4 way)	—	—	—	—	—	850641	—	—	—	—
Connector tube (6 way)	—	—	—	850844	—	850844	850844	—	850844	—
Connector tube (10 way)	850832	—	—	—	—	—	—	—	—	—
Nipple	900269	900269	900269	900269	900269	900269	900269	900269	900269	900269
§ Connector, Lucar (17.5 amp.)	—	—	—	54942078	54942078	—	—	54942078	54942078	54942078
Sleeve, Lucar	—	—	—	54190042	54190042	—	—	54190042	54190042	54190042
§ Connector, Lucar (17.5 amp. double)	—	—	—	—	—	—	—	—	—	—
Sleeve, Lucar	—	—	—	54942747	54942747	54942747	—	54942747	—	—
Boot, rubber	—	—	—	54190119	54190119	54190119	—	54190119	—	—
Cover	—	—	—	—	860129	—	—	860129	—	—
Adaptor, speedo	—	—	—	—	—	—	862556	862556	862556	—
§ Bulb	—	—	—	—	54941458	—	—	—	—	—
	—	—	—	—	282	—	—	—	—	—

STOP TAIL, NUMBER PLATE AND REFLEX LAMPS

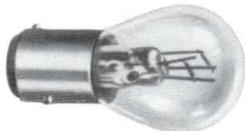


MODEL 564

Part No.	53394B	53432B	53454B
Model	564	564	564
§Lens	573839	573839	573839
§Window	575200	575200	575200
§Nut, barrel, lens fixing	575219	575219	575219
§Gasket, lens seating	575208	575208	575208
Base assembly	576002	576002	576002
§ Grommet, bulbholder	575207	575207	575207
§ Bulbholder assembly shell	575209	575209	575209
§Interior, bulbholder	573828	573828	573828
§Grommet, cable	573825	573825	573825
§Nut, lamp fixing	166014	166014	166014
Washer, shakeproof	188327	188327	188327
Washer, bolt fixing spacer	131023	131023	131023
§Bulb	352	384	380

TAIL, NUMBER PLATE AND REFLEX LAMP

Part No.	53825A
Model	564
§Lens, tail	573839
§Lens, number plate illumination	575200
§Nut, lens fixing	575219
§Gasket, lens seating	575208
Base	54571053
§ Grommet, bulbholder	575207
§ Shell, bulbholder	54571021
§Interior, bulbholder	573832
§Grommet, cable entry	573825
§Nut, lamp fixing	166014
Washer, shakeproof, nut fixing	188327
Washer, spacer, bolt fixing	131023
§Bulb	205



352, 380, 384



350, 377, 403



988, 989



205



987, 998



373



166, 312, 425

BULBS

Part No.	Volt	Watts	Description
166	6	24/24	Transverse, vertical dip
205	6	6	Coil, miniature bayonet cap
312	6	30/24	Transverse, vertical dip
350	12	35/35	Transverse, vertical dip
352	6	18/3	Transverse, offset pin
373	6	30/24	Transverse, dip left
377	6	25/25	Transverse, vertical dip
380	12	21/6	Transverse, offset pin
384	6	18/6	Transverse, offset pin
403	6	35/35	Bow, hooded axial
425	12	24/24	Transverse, vertical dip
987	12	2-2	Bow, miniature screw cap
988	6	3	Coil, miniature bayonet cap
989	12	6	Coil, miniature bayonet cap
998	6	0-1 amps	Bow, miniature screw cap

§Recommended stock item

AMMETERS

Part No. Model	36084F CZU27	36296A 2AR
Detailed Parts		
§Ring, rubber	523986	—
§Nut, terminal	166043	166043
§Washer, terminal	185040	185040

DIPPER SWITCHES

Part No. Model	31549B 99	31620E PS9
Detailed Parts		
§Screw, fixing	121964	—
§Clip	380427	—
§Screw, terminal	—	120560
§Nut, fixing	—	314540

IGNITION SWITCHES

Part No. Model	34427A 88SA	54033027 63SA
§Key	54336176	—
§Nut, fixing	54336177	—
§Cover, nut fixing	*54336178	—
§Connector	—	900269
§Connector, tube, single	—	900288
§Connector, tube, double	—	850641
§Cover, rubber	—	332521
§Socket with cables	*54930008	—

LIGHTING SWITCHES

Part No. Model	31356A PS6	31763A/B 41SA	34289A 88SA	54033028 63SA
§Knob	—	351815	*54330934	—
§Screw, knob fixing	—	127301	—	—
§Washer, knob fixing screw	—	185038	—	—
§Screw, terminal	121610	120560	—	—
§Shaft, headpiece	—	351789	—	—
§Roller	—	351660	—	—
§Plunger	—	351661	—	—
§Spring	—	351662	—	—
§Nut, fixing	180670	173777	180316	—
§Washer, flat, nut fixing	158350	—	185128	—
§Washer, spring	185188	188303	—	—
§Connector	—	—	—	900269
§Connector, tube, single	—	—	—	900288
§Connector, tube, double	—	—	—	850641
§Cover, rubber	—	—	—	332521
§Socket with cables	—	—	*54930007	—

STOP LAMP SWITCHES

Part No. Model	31281B 54C	31437A 22B	31827A 6SA	34257A 34448A 6SA
§Screw, terminal	120560	—	—	—
§Sleeve, terminal	—	—	188818	188818
§Cover, terminal rubber	—	—	—	360363

SWITCH, STARTING

Part No. Model	76463A 4SA
Detailed Parts	
§Nut, terminal	156610
§Washer, spring	185053

WARNING LIGHTS

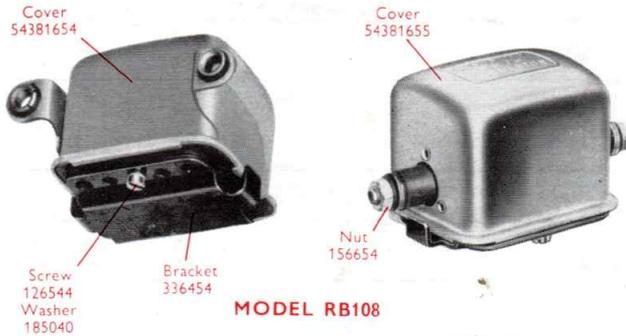
Part No. Model	38197E WL13	38198E WL13
Detailed Parts		
§Cover and window	54332598	54332598
§Shade	319222	319222
§Bulbholder	554734	554734
§Bulb	†987	998

§Recommended stock item †12 volt
*Order separately



CONTROL BOXES

Part No. Model	37221K RB108	37225K RB108
§Cover	54381655	54381654
Gasket, cover	226289	226289
Washer, plain	137060	—
Washer, spring	185061	—
Nut, fixing	156654	—
Screw, adjusting	54380161	54380161
Spring, screw adjusting	54380088	54380088
§Contact set, cut-out	335767	335767
§Contact set, regulator	226339	226339
Bracket, clamping terminal	336454	336454
Screw, plate fixing	126544	126544
Washer, plate fixing screw	185040	185040



MODEL RB108



226289



335767

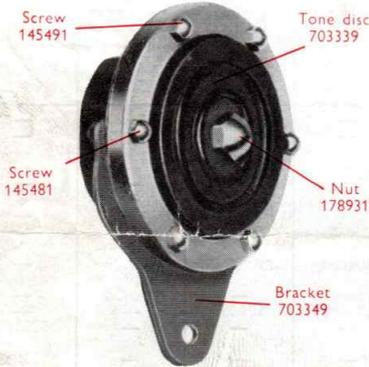


226339

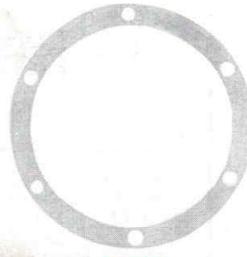
Screw 54380161
Spring 54380088

HORNS

Part No. Model	069482 HF1234
Nut, tone disc, domed	178931
Tone disc	703339
Screw, cover and bracket fixing, 1/4" B.S.F.	145481
Screw, cover fixing, 1 B.A.	145491
Washer, packing, cover and diaphragm	700238
Nut, diaphragm fixing	184000
§Diaphragm and armature	703988
§Contact set	703233
Terminal block	703004
§Sundry parts, set	703235
§Bracket	703349



MODEL HF1234



700238



184000



703988



MODEL 8H



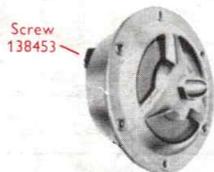
703004



76204
76206 (less clip)



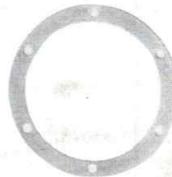
31563



MODEL HF1950



54681247
54681248



54680732

Part No. Model	70145A/D HF1950
Screw, terminal, 6 B.A.	138453

Part No. Model	70166A 8H	70169A 8H	*70177A 8H
§Bracket	—	54680850	—
Nut, tone disc	54680727	54680727	54680727
Tone disc	54680729	54680729	54680729
Washer, diaphragm packing	54680732	54680732	54680732
Diaphragm and armature	54681247	54681247	54681248
Rim	54680731	54680731	54680731
§Sundry parts set	54681085	54681085	54681085

*12 volt

HORN PUSH & DIPPER SWITCH

Part No. Model	31563D 255A
Button and cover	380660
Base and lever	380658
§Screw, terminal	120610

HORN PUSH or MAGNETO CUT-OUT

Part No. Model	76204D 4A	76206E 4A
§Screw, terminal	119520	119520
Clip, fixing	762229	135480
§Screw, fixing	135480	135480
§Nut, fixing	153491	—

§Recommended stock item